

UPC



C6702800

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHARGE

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702800
14 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.150667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.212667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.260629$

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

0 TO 1	.225322
1 TO 2	.348465
1 TO 3	.152742

2
1 3
+ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

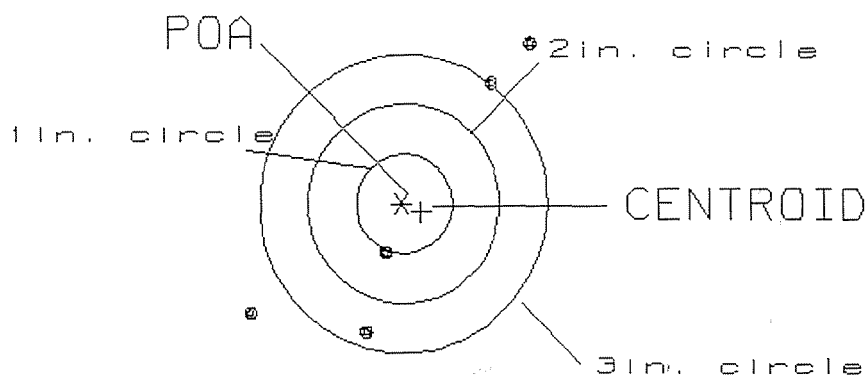
PATTERN #: 1

POA TO CENTROID: .225
 MIN RADIUS : .520
 MEAN RADIUS : 1.477
 MAX RADIUS : 2.077
 CENTROID X : -.207
 CENTROID Y : .089

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702000

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.96

0

VS= 2.85

1

GS= 4.00

2

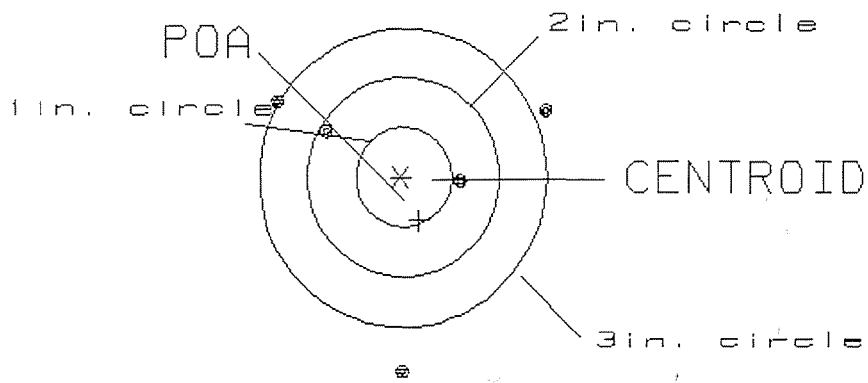
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .476
 MIN RADIUS : .571
 MEAN RADIUS : 1.306
 MAX RADIUS : 1.894
 CENTROID X : -.189
 CENTROID Y : .437

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702800

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.78

0

VS= 2.69

2

GS= 2.99

2

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .125

MIN RADIUS : .470

MEAN RADIUS : 1.010

MAX RADIUS : 1.353

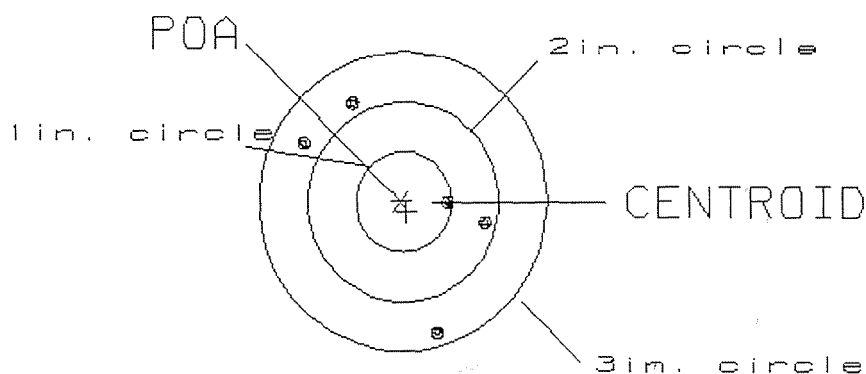
CENTROID X : -.056

CENTROID Y : .112

14 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702000

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.85

1

VS= 2.34

2

GS= 2.52

5

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702800
4 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.208667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.02$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.209623$

THE AMR FOR THIS RIFLE IS: 1.78

CENTROIDAL DISTANCES

Ø TO	1	.118828
1 TO	2	.175855
1 TO	3	.472166

3 $\frac{1}{2}$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

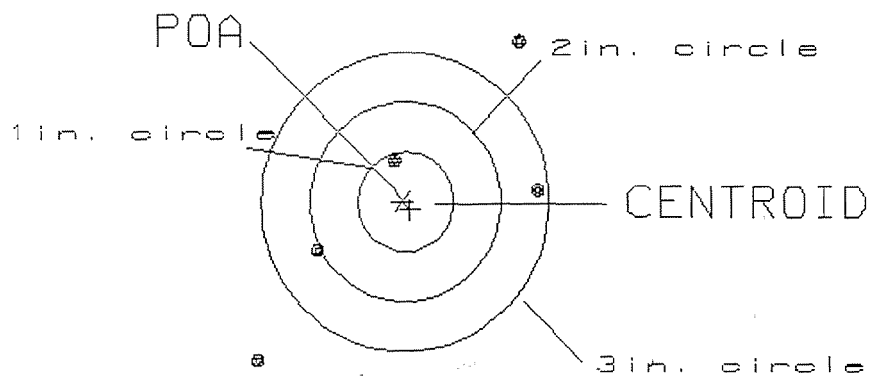
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .118
 MIN RADIUS : .381
 MEAN RADIUS : 1.403
 MAX RADIUS : 2.202
 CENTROID X : -.082
 CENTROID Y : .086

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702800

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.92
 VS= 3.13
 GS= 4.17

1
 1
 3

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .079

MIN RADIUS : 1.115

MEAN RADIUS : 1.728

MAX RADIUS : 2.034

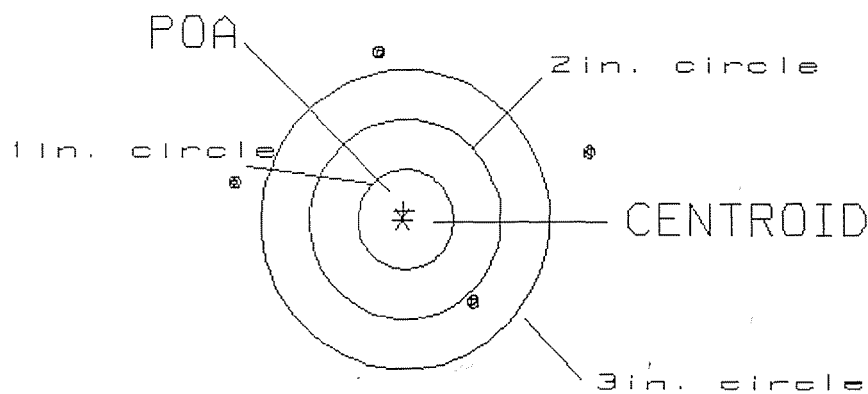
CENTROID X : -.016

CENTROID Y : -.077

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702800

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.72

0

VS= 3.55

0

GS= 3.73

1

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .532

MIN RADIUS : .458

MEAN RADIUS : 2.210

MAX RADIUS : 3.542

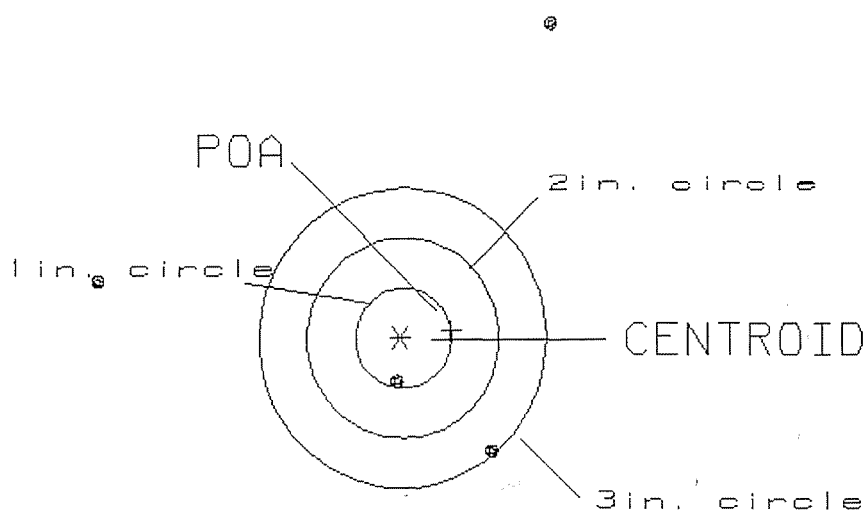
CENTROID X : -.528

CENTROID Y : -.069

4 Nov 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702800

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 4.73

1

VS= 5.36

1

GS= 5.42

1

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2800

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400046082

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	10-29-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	10-29-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	10-29-97	CIC
	J) ASSEMBLE STOCK		10-23-97	RW
	K) ASSEMBLE SWIVEL STUDS		11-18-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-23-97	RW
	M) IRON SIGHT ALIGNMENT		10-23-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-23-97	RW
640	GALLERY TEST AND TARGET	<u>L-80</u> <u>c 88</u> <u>R-70</u> <u>562</u>	11-4-97 11/14/97	DB PB
	A) MALFUNCTIONS		11-4-97 11/14/97	DB PB
	B) PIERCED PRIMERS		11-4-97 11/14/97	DB PB
645	INSPECT FOR LIVE AMMO		11-4-97 11/14/97	DB TM
655	FINAL INSPECTION A) HEADSPACE		11-18-97	CR
	B) TRIGGER PULL	<u>2.43</u> <u>2.55</u> <u>2.62</u> <u>2.54</u> <u>2.60</u>	11-18-97	CR
	C) FUNCTION		11-18-97	CIC
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6702800
DATE 10-15-97
TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.56	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.39	2.64	
PULL #3	2.39	2.56	2.58	
PULL #4	2.52	2.40	2.70	
PULL #5	2.49	2.58	2.49	
TOTAL	12.44	12.49	13.06	
AVG.	2.48	2.49	2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.07	3.11	
PULL #2	3.16	3.03	
PULL #3	3.13	3.17	
PULL #4	3.10	3.15	
PULL #5	3.15	3.24	
TOTAL	15.61	15.70	
AVG.	3.12	3.14	

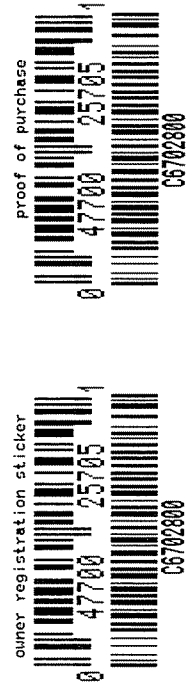
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.09	3.99		4.00
PULL #2	4.03	3.94		3.96
PULL #3	4.02	3.99		3.99
PULL #4	4.17	3.96		3.89
PULL #5	4.05	3.98		3.93
TOTAL	20.36	19.86		19.77
AVG.	4.07	3.97		3.95

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

Do Not Use

LOT #12

SERIAL NO.



C6702800

ORDER

25705

MODEL 700™ M24

UPC



0 47700 25705 1

ORDER

25705

MODEL 700™ M24

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0 47700 25705 1

Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.

C6702800

46

ORDER NO.

25705

01XR



5705 C6702800