

UPC



C6702855

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702855
25 Jul 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -1.18367
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .836333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.44932

THE AMR FOR THIS RIFLE IS: .749

CENTROIDAL DISTANCES

0 TO 1	1.30529
1 TO 2	.684547
1 TO 3	1.094

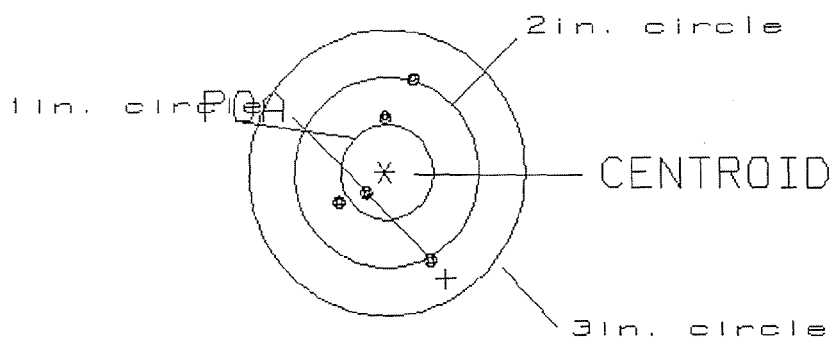
1
2
3
+ <----POA

PATTERN #: 1
 POA TO CENTROID: 1.305
 MIN RADIUS : .342
 MEAN RADIUS : .709
 MAX RADIUS : 1.071
 CENTROID X : -.677
 CENTROID Y : 1.116

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702855

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .98
 VS= 1.90
 GS= 1.90

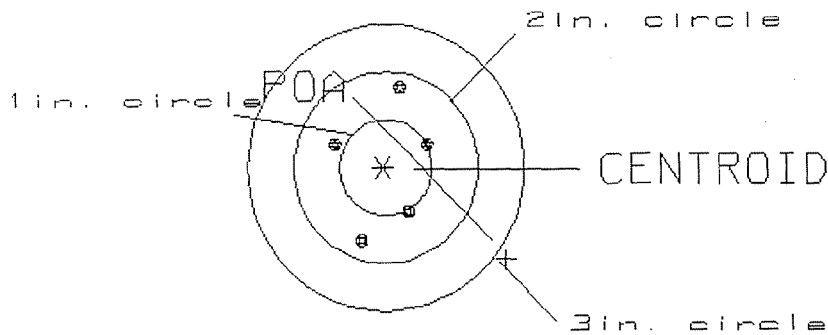
1
 4
 5

PATTERN #: 2
 POA TO CENTROID: 1.653
 MIN RADIUS : .505
 MEAN RADIUS : .653
 MAX RADIUS : .823
 CENTROID X : -1.344
 CENTROID Y : .962

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.01
 VS= 1.57
 GS= 1.64

0
 5
 5

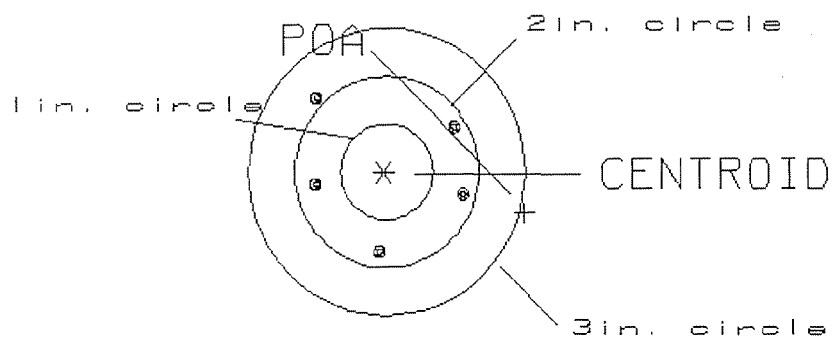
PATTERN #: 3

POA TO CENTROID: 1.590
 MIN RADIUS : .788
 MEAN RADIUS : .885
 MAX RADIUS : 1.035
 CENTROID X : -1.530
 CENTROID Y : .431

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.61
 VS= 1.62
 GS= 1.83

0
 4
 5

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6702855

DATE 5-7-97

TESTER EK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.75	2.74	2.44		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.75	2.71	2.36		
PULL #3	2.71	2.78	2.39		
PULL #4	2.72	2.78	2.37		
PULL #5	2.76	2.70	2.37		
TOTAL	13.69	13.71	11.93		
AVG.	2.74	2.74	2.39		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.04	2.94		
PULL #2	2.94	2.94		
PULL #3	2.97	3.05		
PULL #4	2.95	2.99		
PULL #5	2.67	2.94		
TOTAL	14.57	14.86		
AVG.	2.91	2.97		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.08	4.13		3.97
PULL #2	4.01	4.14		3.99
PULL #3	4.07	3.99		4.03
PULL #4	4.04	4.17		3.99
PULL #5	4.08	4.07		3.98
TOTAL	20.28	20.50		19.96
AVG.	4.06	4.10		3.99

ISRAELI GUNS

IS-B-YLS

GUN SERIAL #C6702855

OP. #	OP. NAME	READINGS	DATE	INITIA
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace		3/11/97	WJT
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes		3/11/97	WJT
618	Polish Barrel		3/11/97	WJT
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

OP. #	OP. NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	5-20-97	7W
CONT.				
	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2.5</u>	5-20-97	7W
	H) TRIGGER PULL TEST & RETAINABILITY			
	I) FIRING PIN INDENT	<u>21.5</u> <u>21.5</u> <u>21</u>	5-20-97	7W
	J) ASSEMBLE STOCK		5-20-97	7W
	K) ASSEMBLE SWIVEL STUDS		5-13-97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES		5-23-97	7W
	M) IRON SIGHT ALIGNMENT		5-23-97	7W
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER		5-23-97	7W
640	GALLERY TEST AND TARGET	R 79 L 71	7-25-97	7W
	A) MALFUNCTIONS		7-25-97	7W
	B) PIERCED PRIMERS		7-25-97	7W
645	INSPECT FOR LIVE AMMO		7-25-97 7-25-97	7W
				KT
655	FINAL INSPECTION		5-13-97	RP
	A) HEADSPACE			
	B) TRIGGER PULL	<u>2.59</u> <u>2.56</u> <u>2.72</u> <u>2.72</u> <u>2.42</u>	8-7-97	CK
	FUNCTION		8-13-97	RP
660	PACK			

Do Not Use

Do Not Use

LOT # 2

SERIAL NO



C6702855

ORDER 25705
MODEL 700™ M24
UPC



0 47700 25705 1

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Remington®	
MODEL 700™ M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*	
Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marquise Deposee.	
VERY IMPORTANT! INSTRUCTION BOOK SUGGESTED TO ASSURE SAFE USE OF THIS FIREARM.	SERIAL NO C6702855
46	ORDER NO 25705
26WR	
5705 C6702855	

MODEL 700[™] M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker

