

UPC



C6702875

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702875
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0726667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.077$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.105875$

THE AMR FOR THIS RIFLE IS: $.748$

CENTROIDAL DISTANCES

0	TO	1	.162733
1	TO	2	.409246
1	TO	3	.155978

2 $\bar{x}_1$ <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

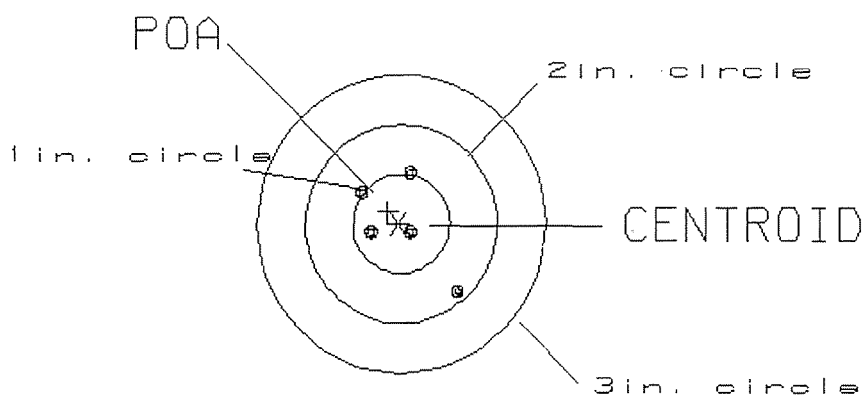
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .163
 MIN RADIUS : .163
 MEAN RADIUS : .476
 MAX RADIUS : .839
 CENTROID X : .111
 CENTROID Y : -.119

30 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702875

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= .95
 VS= 1.13
 GS= 1.34

2
 5
 5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

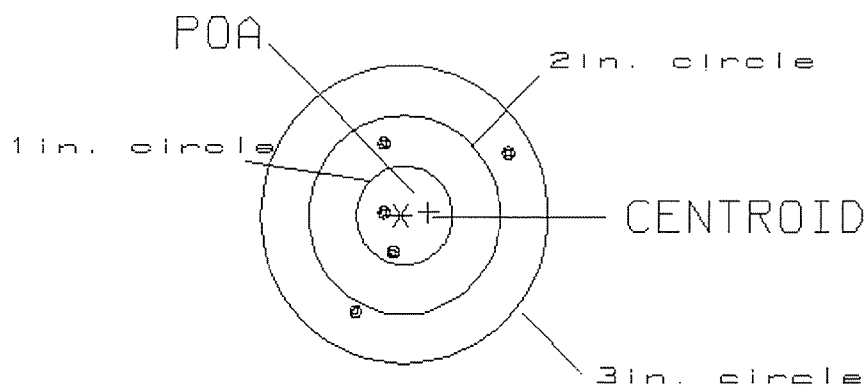
PATTERN #: 2

POA TO CENTROID: .289
 MIN RADIUS : .236
 MEAN RADIUS : .724
 MAX RADIUS : 1.211
 CENTROID X : -.288
 CENTROID Y : -.028

30 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.57

2

VS= 1.62

3

GS= 2.18

5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

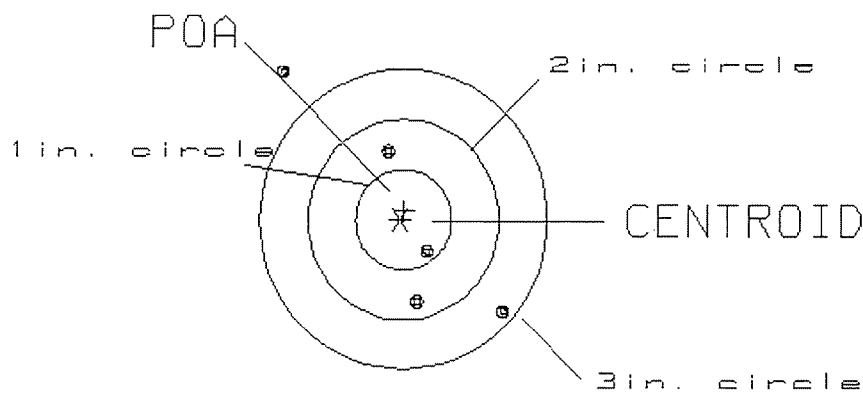
PATTERN #: 3

POA TO CENTROID: .093
 MIN RADIUS : .397
 MEAN RADIUS : 1.044
 MAX RADIUS : 1.921
 CENTROID X : -.041
 CENTROID Y : -.084

30 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.24

1

VS= 2.43

3

GS= 3.30

4

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 670 2875

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400046481

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-29-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.022</u> <u>.021</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-1-97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L 82 R 68	9/30/97	KT
	A) MALFUNCTIONS		9/30/97	KT
	B) PIERCED PRIMERS		9/30/97	KT
645	INSPECT FOR LIVE AMMO		9/30/97	BWT
655	FINAL INSPECTION A) HEADSPACE		10-1-97	RP
	B) TRIGGER PULL	<u>2.56</u> <u>2.55</u> <u>2.55</u> <u>2.53</u> <u>2.57</u>	10/1/97	TM
	C) FUNCTION		10-1-97	TRP

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C-6702875

DATE 9-24-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.32	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.34	2.45	
PULL #3	2.30	2.34	2.43	
PULL #4	2.38	2.37	2.48	
PULL #5	2.40	2.38	2.48	
TOTAL	11.80	11.75	12.32	
AVG.	2.36	2.35	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.05	2.93	
PULL #2	3.06	3.04	
PULL #3	2.93	3.12	
PULL #4	3.08	2.95	
PULL #5	3.14	3.06	
TOTAL	15.26	15.10	
AVG.	3.05	3.02	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.07	4.00		4.18
PULL #2	4.01	4.12		4.08
PULL #3	3.97	4.15		4.08
PULL #4	4.11	4.15		4.20
PULL #5	4.22	4.14		4.24
TOTAL	20.38	20.56		20.78
AVG.	4.07	4.11		4.15

Do Not Use

Do Not Use

SERIAL NO.



C6702875

ORDER

25705

MODEL 700™ M24

UPC



ORDER

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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
C6702875

46
ORDER NO.
25705

10RR



5705 C6702875

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

