

UPC



C6702915

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702915
18 Nov 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.219$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.0556667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.225964$

THE AMR FOR THIS RIFLE IS: 1.13

CENTROIDAL DISTANCES

Ø TO	1	.165082
1 TO	2	.617977
1 TO	3	.572889

2 + 1 <----POA
3

PATTERN #: 0101

POA TO CENTROID: .165

MIN RADIUS : .569

MEAN RADIUS : 1.144

MAX RADIUS : 1.636

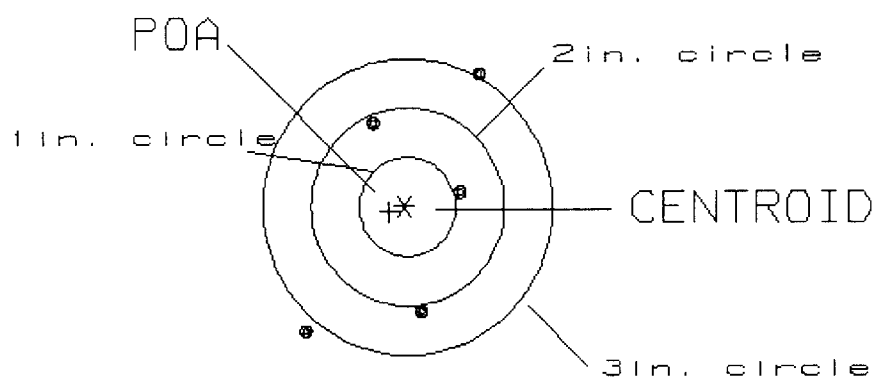
CENTROID X : .156

CENTROID Y : .054

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702915.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.80

0

VS= 2.54

2

GS= 3.12

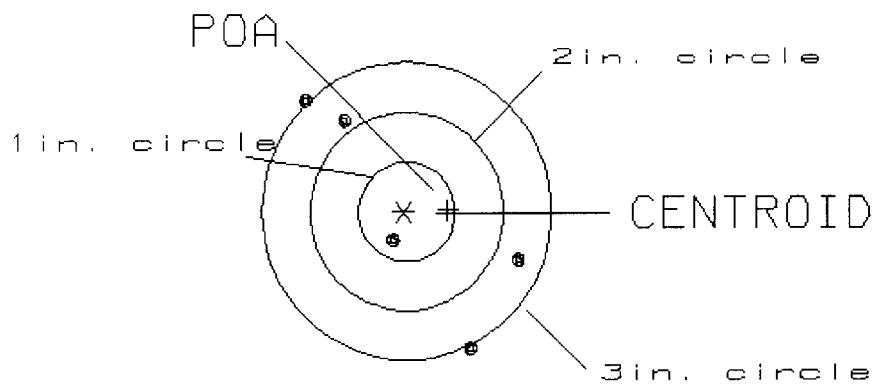
4

PATTERN #: 2
 POA TO CENTROID: .458
 MIN RADIUS : .330
 MEAN RADIUS : 1.166
 MAX RADIUS : 1.529
 CENTROID X : -.458
 CENTROID Y : -.016

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702915.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.17
 VS= 2.53
 GS= 3.03

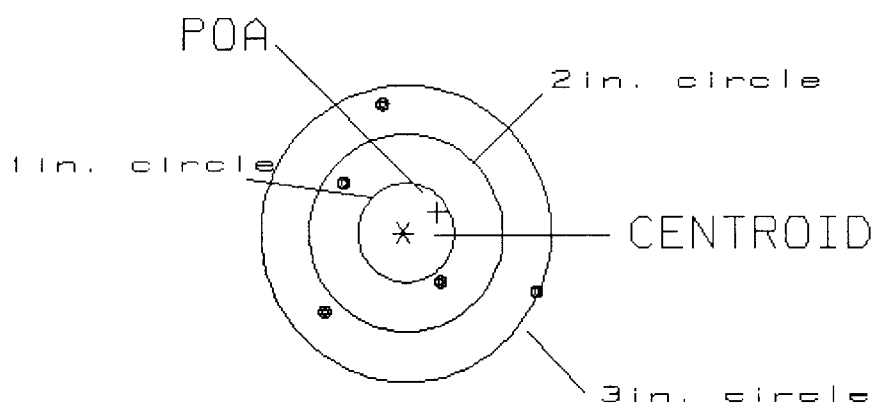
1
 1
 3

PATTERN #: 3
 POA TO CENTROID: .410
 MIN RADIUS : .617
 MEAN RADIUS : 1.079
 MAX RADIUS : 1.444
 CENTROID X : -.355
 CENTROID Y : -.205

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.16

0

VS= 2.12

2

GS= 2.44

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C6702915

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>5</u>	10-30-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	10-30-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.023</u> <u>.023</u> <u>.022</u>	10-30-97	CR
	J) ASSEMBLE STOCK		10-29-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-5-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-29-97	CR
	M) IRON SIGHT ALIGNMENT		10-29-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-29-97	CR
640	GALLERY TEST AND TARGET	2-45 R 105	11-18-97	DB
	A) MALFUNCTIONS		11-18-97	DB
	B) PIERCED PRIMERS		11-18-97	DB
645	INSPECT FOR LIVE AMMO		11-18-97	DB DE
655	FINAL INSPECTION A) HEADSPACE		12-5-97	CK
	B) TRIGGER PULL	<u>2.48</u> <u>2.45</u> <u>2.43</u> <u>2.45</u> <u>2.46</u>	11/19/97	TM
	C) FUNCTION		12-5-97	CK
660	PACK			

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. C6702915

DATE 10-24-97

TESTER TMA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.49	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.46	2.60		
PULL #3	2.56	2.57	2.54		
PULL #4	2.52	2.48	2.41		
PULL #5	2.46	2.57	2.59		
TOTAL	12.53	12.57	12.73		
AVG.	2.50	2.51	2.54		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.23		
PULL #2	3.07	3.18		
PULL #3	3.10	3.12		
PULL #4	3.13	3.20		
PULL #5	3.17	3.12		
TOTAL	15.63	15.85		
AVG.	3.12	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	3.96		4.12
PULL #2	4.06	4.06		4.16
PULL #3	4.05	3.92		4.06
PULL #4	4.09	4.01		4.09
PULL #5	4.00	4.08		4.06
TOTAL	20.19	20.03		20.49
AVG.	4.03	4.00		4.09

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

proof of purchase



owner registration sticker



46 FORM

Do Not Use

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SERIAL NO.



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MODEL 700™ M24
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Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
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