

UPC



06702950

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702950
16 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.0393333$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.422$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.423829$

THE AMR FOR THIS RIFLE IS: 1.019

CENTROIDAL DISTANCES

0 TO 1	.629594
1 TO 2	.623847
1 TO 3	.884693

 + <----POA
 2
 1
 3

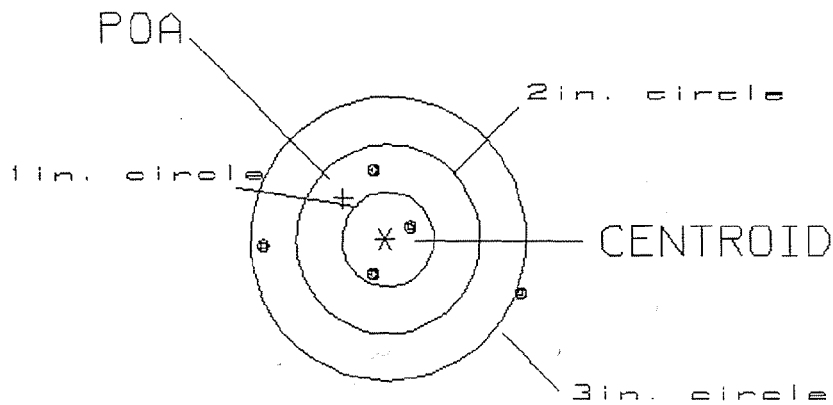
PATTERN #: 1

POA TO CENTROID: .630
 MIN RADIUS : .298
 MEAN RADIUS : .852
 MAX RADIUS : 1.492
 CENTROID X : .458
 CENTROID Y : -.432

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702950

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.71
 VS= 1.29
 GS= 2.76

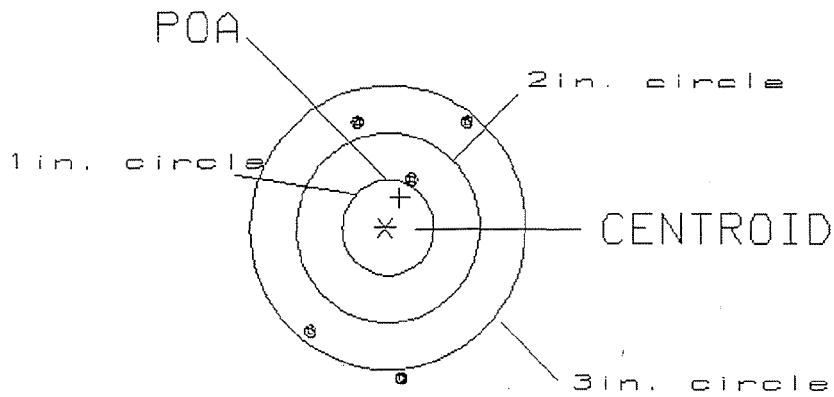
2
 3
 5

PATTERN #: 2
 POA TO CENTROID: .347
 MIN RADIUS : .558
 MEAN RADIUS : 1.220
 MAX RADIUS : 1.581
 CENTROID X : -.154
 CENTROID Y : -.311

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.76
 VS= 2.69
 GS= 2.79

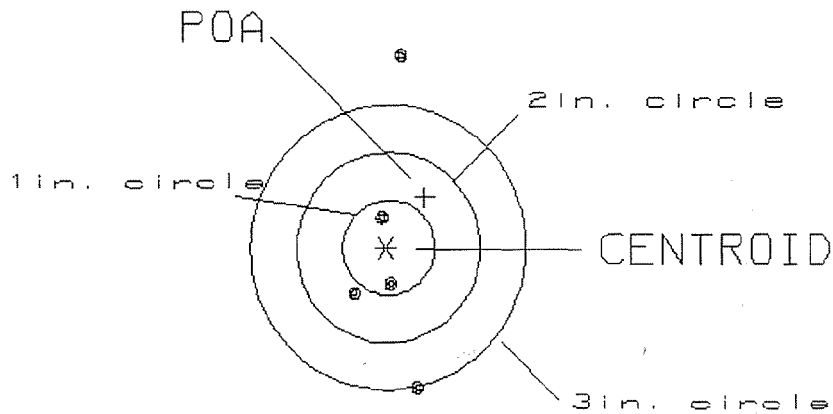
0
 1
 4

PATTERN #: 3
 POA TO CENTROID: .672
 MIN RADIUS : .337
 MEAN RADIUS : .985
 MAX RADIUS : 2.037
 CENTROID X : -.422
 CENTROID Y : -.523

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= .71
 VS= 3.55
 GS= 3.56

2
 3
 3

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C-6702950

DATE 9-8-97

TESTER JM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.32	2.48	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.46	2.45	
PULL #3	2.29	2.52	2.40	
PULL #4	2.34	2.51	2.38	
PULL #5	2.42	2.44	2.39	
TOTAL	11.67	12.41	12.02	
AVG.	2.334	2.482	2.404	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.97	3.26	
PULL #2	3.11	3.32	
PULL #3	3.03	3.16	
PULL #4	2.95	3.10	
PULL #5	2.84	3.09	
TOTAL	14.90	15.93	
AVG.	2.980	3.186	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.18		4.01
PULL #2	4.01	4.27		3.99
PULL #3	4.11	3.93		4.05
PULL #4	4.12	4.14		4.02
PULL #5	4.15	4.24		4.12
TOTAL	20.31	20.76		20.19
AVG.	4.062	4.152		4.038

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702950

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>4</u> <u>4</u>	9-4-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.021</u> <u>.021</u>	9-4-97	CK
	J) ASSEMBLE STOCK		9-2-97	CK
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CK
	M) IRON SIGHT ALIGNMENT		9-2-97	CK
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CK
640	GALLERY TEST AND TARGET	Left 84 Right 66	9/16/97	TM
	A) MALFUNCTIONS		9/16/97	TM
	B) PIERCED PRIMERS		9/16/97	TM
645	INSPECT FOR LIVE AMMO		9/16/97	AL
655	FINAL INSPECTION A) HEADSPACE		9-16-97	RW
	B) TRIGGER PULL	<u>2.28</u> <u>2.24</u> <u>2.09</u> <u>2.22</u> <u>2.19</u>	9-16-97	RW
	C) FUNCTION			
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

owner registration sticker



proof of purchase



Do Not Use

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SERIAL NO.



C6702950

ORDER 25705

MODEL 700™ M24

UPC



0 47700 25705 1

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MODEL 700™ M24

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VERY IMPORTANT!
Instruction Book
attached to assure
safe use of this
weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tr. Off. Marca Registrada. Marque Déposée

SERIAL NO.
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46 ORDER NO.
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22DR

5705 C6702950