

UPC



C6702953

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702953
5 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.05$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0523333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0723794$

THE AMR FOR THIS RIFLE IS: 1.066

CENTROIDAL DISTANCES

0 TO 1	.103175
1 TO 2	.04531
1 TO 3	.381698

3 +P <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

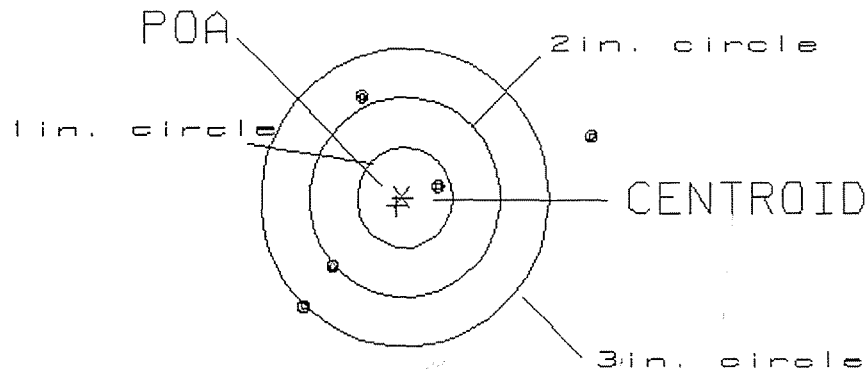
PATTERN #: 1

POA TO CENTROID: .103
 MIN RADIUS : .387
 MEAN RADIUS : 1.222
 MAX RADIUS : 2.032
 CENTROID X : .057
 CENTROID Y : .086

5 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702553

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.04
 VS= 2.13
 GS= 3.49

1
 1
 3

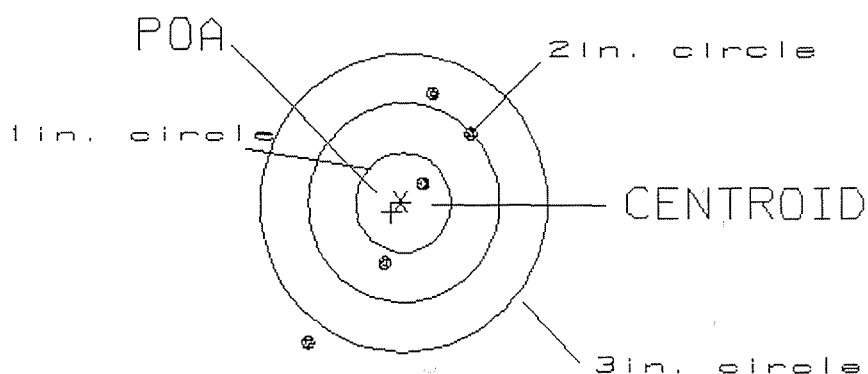
PATTERN #: 2

POA TO CENTROID: .142
 MIN RADIUS : .248
 MEAN RADIUS : .947
 MAX RADIUS : 1.726
 CENTROID X : .099
 CENTROID Y : .103

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.69

1

VS= 2.51

2

GS= 2.81

4

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

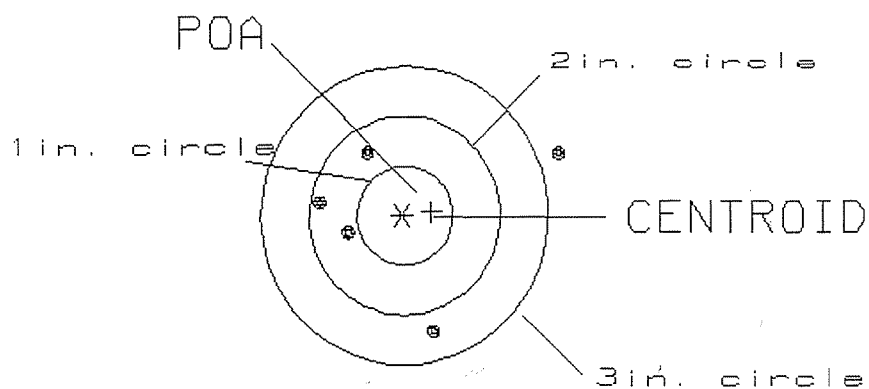
PATTERN #: 3

POA TO CENTROID: .308
 MIN RADIUS : .592
 MEAN RADIUS : 1.030
 MAX RADIUS : 1.707
 CENTROID X : -.306
 CENTROID Y : -.032

5 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.50

0

VS= 1.79

3

GS= 2.55

4

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6702953

DATE 8-29-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.62	2.51	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.54	2.49	
PULL #3	2.60	2.56	2.56	
PULL #4	2.63	2.45	2.57	
PULL #5	2.68	2.56	2.60	
TOTAL	13.08	12.62	12.72	
AVG.	2.616	2.524	2.544	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.16	
PULL #2	3.08	3.15	
PULL #3	3.17	3.08	
PULL #4	3.10	3.15	
PULL #5	3.18	3.27	
TOTAL	15.75	15.81	
AVG.	3.150	3.162	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.19		3.97
PULL #2	4.01	4.06		3.89
PULL #3	4.09	4.09		3.98
PULL #4	4.10	4.09		3.86
PULL #5	3.92	4.11		3.90
TOTAL	20.04	20.54		19.60
AVG.	4.008	4.108		3.920

M-24

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702953

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400047137

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4</u> <u>4</u> <u>4</u>	9-4-97	CR
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-4-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.022</u>	9-4-97	CR
	J) ASSEMBLE STOCK		9-2-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-11-97	CIC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-2-97	CR
	M) IRON SIGHT ALIGNMENT		9-2-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-2-97	CR
640	GALLERY TEST AND TARGET	R 105 - L 45	9597	KT
	A) MALFUNCTIONS		9597	KT
	B) PIERCED PRIMERS		9597	KT
645	INSPECT FOR LIVE AMMO		9597	BWT
655	FINAL INSPECTION A) HEADSPACE		9-11-97	CIC
	B) TRIGGER PULL	<u>2.38</u> <u>2.39</u> <u>2.55</u> <u>2.46</u> <u>2.24</u>	9-9-97	CR
	C) FUNCTION		9-11-97	CIC
660	PACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

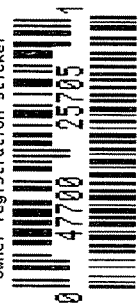
46 FORM

proof of purchase



06702953

owner registration sticker



06702953

Do Not Use

Do Not Use

SERIAL NO.



C6702953

ORDER 25705
MODEL 700TM M24
UPC



ORDER 25705
MODEL 700TM M24
UPC



Remington®		VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.	
MODEL 700 TM M24 BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO 6*		SERIAL NO. C6702953	46
Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.		ORDER NO. 25705	15DR
		5705 C6702953	