

UPC



C6702954

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702954

6 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.171333$

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0366667$

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.175213$

THE AMR FOR THIS RIFLE IS: 1.045

CENTROIDAL DISTANCES

0 TO 1	.322616
1 TO 2	.220411
1 TO 3	.615644

3

1 2⁺

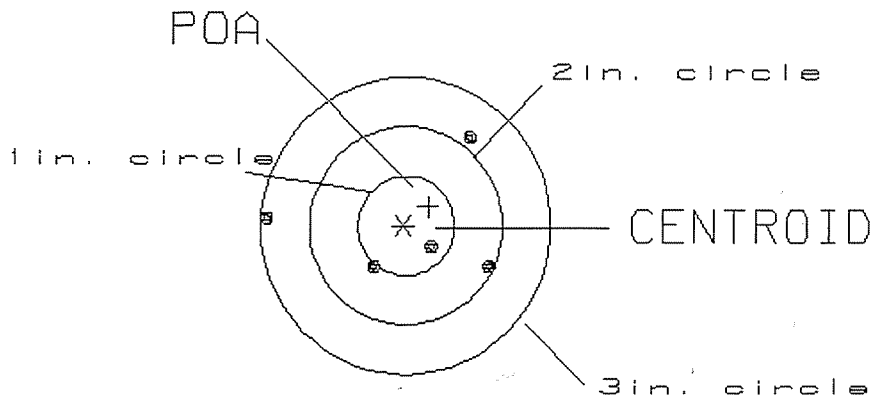
<----POA

PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .323
 MIN RADIUS : .332
 MEAN RADIUS : .873
 MAX RADIUS : 1.456
 CENTROID X : -.260
 CENTROID Y : -.191

6 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702954

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.32
 VS= 1.31
 GS= 2.36

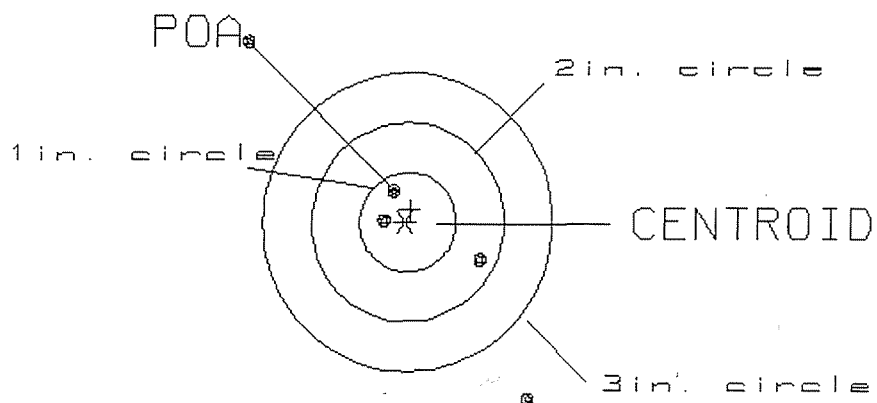
1
 3
 5

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .131
 MIN RADIUS : .255
 MEAN RADIUS : 1.224
 MAX RADIUS : 2.435
 CENTROID X : -.051
 CENTROID Y : -.121

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.90
 VS= 3.58
 GS= 4.61

2
 3
 3

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .469

MIN RADIUS : .668

MEAN RADIUS : 1.038

MAX RADIUS : 1.332

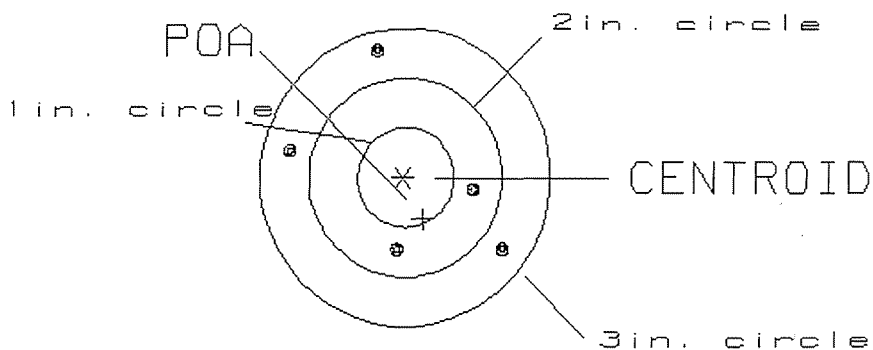
CENTROID X : -.203

CENTROID Y : .422

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.15

0

VS= 2.04

2

GS= 2.40

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C-6702954

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-29-97	CLC
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>2</u> <u>3</u>	9-29-97	CLC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1022</u> <u>1021</u> <u>1022</u>	9-29-97	CLC
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-14-97	TRP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-80 L-76	R-70 R-74	9/30/97 10/5/97 TDM BWT
	A) MALFUNCTIONS		10/5/97	BWT
	B) PIERCED PRIMERS		10/5/97	BWT
645	INSPECT FOR LIVE AMMO		10/5/97	KT KT
655	FINAL INSPECTION A) HEADSPACE		10-14-97	RW
	B) TRIGGER PULL	<u>2.36</u> <u>2.40</u> <u>2.43</u> <u>2.43</u> <u>2.38</u>	10-13-97	CR
	C) FUNCTION		10-14-97	RP

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C-6702954

DATE 9-25-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.54	2.43	2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.34	2.30	
PULL #3	2.35	2.52	2.30	
PULL #4	2.46	2.60	2.33	
PULL #5	2.34	2.47	2.37	
TOTAL	12.06	12.36	11.65	
AVG.	2.41	2.47	2.33	

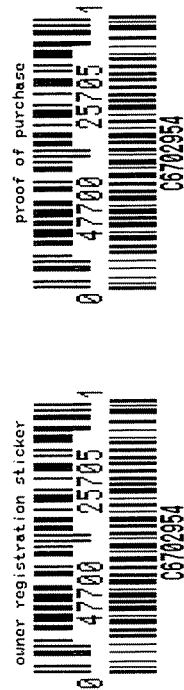
	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.01	
PULL #2	3.02	3.09	
PULL #3	3.10	2.99	
PULL #4	3.10	2.95	
PULL #5	2.95	3.01	
TOTAL	15.29	15.05	
AVG.	3.05	3.01	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.11	4.23		4.10
PULL #2	4.21	3.99		4.10
PULL #3	4.08	3.97		4.09
PULL #4	4.06	4.07		4.01
PULL #5	4.22	4.08		4.14
TOTAL	20.68	20.34		20.34
AVG.	4.13	4.06		4.06

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

- GREEN ENVELOPE CONTAINING:
- INSTRUCTION BOOK
 - PRODUCT OWNER'S CARD
 - MUSEUM/COUNTRY STORE FLIER
 - REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

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