

UPC



C6702959

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6702959
30 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .00333333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .162333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .162368

THE AMR FOR THIS RIFLE IS: .7597

CENTROIDAL DISTANCES

0 TO 1	.402195
1 TO 2	.399861
1 TO 3	.378985

1
2+ <----POA

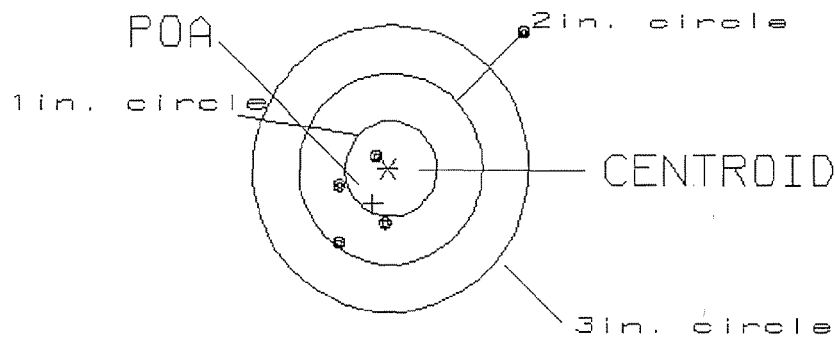
PATTERN #: 010

POA TO CENTROID: .403
 MIN RADIUS : .201
 MEAN RADIUS : .885
 MAX RADIUS : 2.040
 CENTROID X : .160
 CENTROID Y : .369

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FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6702959

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.01
 VS= 2.23
 GS= 2.99

1
 4
 4

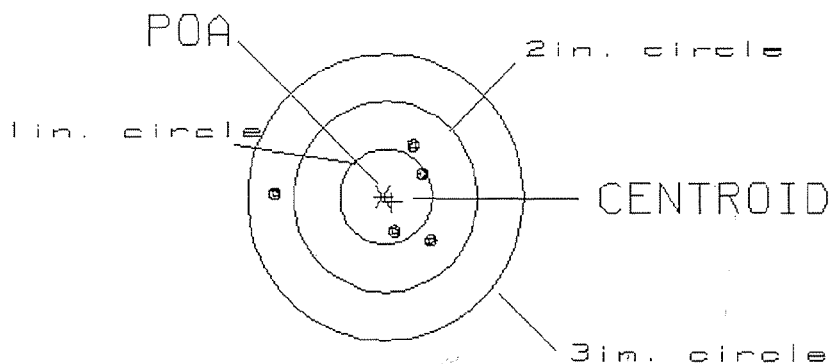
PATTERN #: 2

POA TO CENTROID: .113
 MIN RADIUS : .391
 MEAN RADIUS : .673
 MAX RADIUS : 1.223
 CENTROID X : -.095
 CENTROID Y : .061

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.72
 VS= 1.04
 GS= 1.79

2
 4
 5

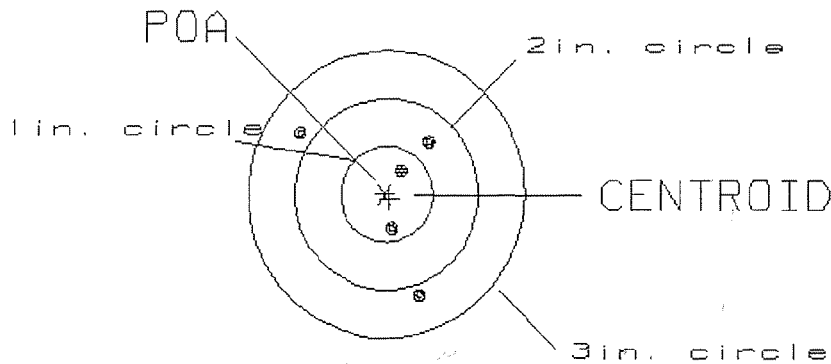
PATTERN #: 030

POA TO CENTROID: .079
 MIN RADIUS : .298
 MEAN RADIUS : .721
 MAX RADIUS : 1.156
 CENTROID X : -.055
 CENTROID Y : .057

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.38
 VS= 1.73
 GS= 2.18

2
 3
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6702959

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>6</u> <u>6</u>	9-29-97	CK
CONT.	G) SAFETY OFF FORCE	<u>2</u> <u>2</u> <u>2</u>	9-29-97	E/C
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.021</u> <u>.022</u> <u>.021</u>	9-29-97	CK
	J) ASSEMBLE STOCK		9-25-97	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-97	RW
	M) IRON SIGHT ALIGNMENT		9-25-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-97	RW
640	GALLERY TEST AND TARGET	L-55 R-95	9/30/97	TM
	A) MALFUNCTIONS		9/30/97	TM
	B) PIERCED PRIMERS		9/30/97	TM
645	INSPECT FOR LIVE AMMO		9/30/97	TM AC
655	FINAL INSPECTION A) HEADSPACE		10-3-97	CK
	B) TRIGGER PULL	<u>2.60</u> <u>2.62</u> <u>2.64</u> <u>2.65</u> <u>2.65</u>	10/2/97	TM
	C) FUNCTION		10-3-97	CK

660 PACK

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400047196

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C-6702959

DATE 9-25-97

TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.63	2.40		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.62	2.45	2.55		
PULL #3	2.57	2.47	2.58		
PULL #4	2.65	2.45	2.55		
PULL #5	2.60	2.50	2.54		
TOTAL	13.02	12.50	12.62		
AVG.	2.60	2.50	2.52		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	2.92		
PULL #2	3.04	2.94		
PULL #3	3.05	2.88		
PULL #4	3.07	2.93		
PULL #5	3.03	2.91		
TOTAL	15.19	14.58		
AVG.	3.03	2.916		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.97	4.01		4.02
PULL #2	4.01	4.02		4.05
PULL #3	3.95	4.03		4.07
PULL #4	4.04	4.09		3.99
PULL #5	4.11	4.03		4.04
TOTAL	20.08	20.18		20.17
AVG.	4.01	4.03		4.03

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Patent Registered Marked Deceased

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46 ORDER NO
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5705 C6702959

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MODEL 700™ M24

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