

C6225087

MODEL 700™ M24

Model **700 M24™**

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 95-30725

INITIAL JJM	CUSTOMER ORDER NO. 10166	W/LEUPOLD 10X SCOPE M-24 SNIPER			
DATE RECEIVED 12/01/95	DATE OPENED 12/04/95	DATE CODE DI 9-88	SERIAL NUMBER C6225087	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES SCOPE MNTS SCOPE BASE					

FROM:

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM

34004

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM
34004

CUST NO: 132573 C.O.D.L

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	PROM. DATE	ESTIMATED	VIA DOOR
WRITE ☐				
GUN CONDITION		REPAIR CHARGE		
☐ NEW		EXCISE		
☐ LIGHTLY WORN		TAX		
☐ WORN		INSURANCE		
☐ VERY WORN		UPS		
☐ UNREPAIRABLE		PARCEL POST		
☐ MARRED		TOTAL		

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS	96044 - Scope Dust Cover Front	COMMENTS				
	96003 - Barrel	Repower Coat Trigger Guard				
	15077 - Mag Spring	Assy, Front & Rear Sight				
		Base's				
		Rezinic Scope Base, Rings &				
		Swivel Studs				
REPAIRMAN		PROOF	CLEAN	TEST	TARGET	PATTERN
GALLERY TESTER		DATE	DATE	DATE	DATE	DATE
me		12/5/95	12/15/95	WB	WB	

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400048645

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature:

RETURN:

☒ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 010166DATE 12-03-95

CUSTOMER NAME:

U.S. ARMY

REMINGTON EMPLOYEE:

YES ☐ NO ☒

ADDRESS:

CG 3RD BN 7th SFG(A)

EMPLOYEE # _____

FT. CLAYTON PANAMA

DEPT. # _____

ZIP:

34004

PHONE:

011-507 2874661

FIREARM

MODEL: M-24

CHECK FOR AMMUNITION

GAUGE: 7.62mmSERIAL # C16225087

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES NO(BRAND NAME/POWER) M3A-88404SLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: _____

SIGNATURE: [Signature]
(Person delivering firearm to Plant)DATE: 3 Dec 95SIGNATURE: [Signature]
(Security Officer)DATE: 12-03-95SIGNATURE: [Signature]
(Firearm picked up by)DATE: 12-04-95

Arm Service Copy

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6225087

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		12/5/95	RW
600	Proof		12/5/95	RW
607	Check Headspace		12/5/95	RW
610	Dis-assemble Gun		12/5/95	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/5/95	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/5/95	RW
	C) Inspect Ejector Hole for Chamfer		12/5/95	RW
	D) Oil Firing Pin Ass'y		12/5/95	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test		12/16/95	BB
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo		12/16/95	BB
655	Final Inspection			
	A) Headspace		12/19/95	RW
	B) Trigger Pull			
	C) Function		12/19/95	RW
660	Pack			

Final Inspection

Sn: C16225087

DATE REC'D: 12/1/95

DATE RET'D:

Auditor: JW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☒ SCOPE☒ SCOPE RINGS☒ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments:

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225087
1 Jan 1900

CENTROIDAL DISTANCES

0 TO	1	.721435
1 TO	2	1.19675
1 TO	3	.798054
1 TO	4	1.03044
1 TO	5	1.52196

5
4
3 1
+ <----POA

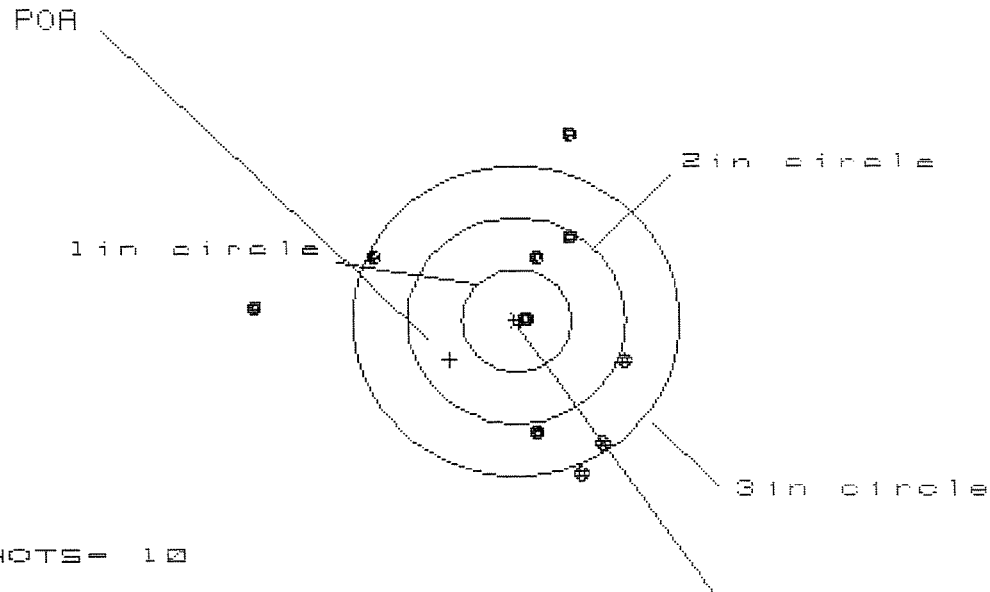
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0144
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .8672
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .86732

THE AMR FOR THIS RIFLE IS: 1.295

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225087

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 3

3 in = 7

HS= 3.444

VS= 3.343

GS= 3.481

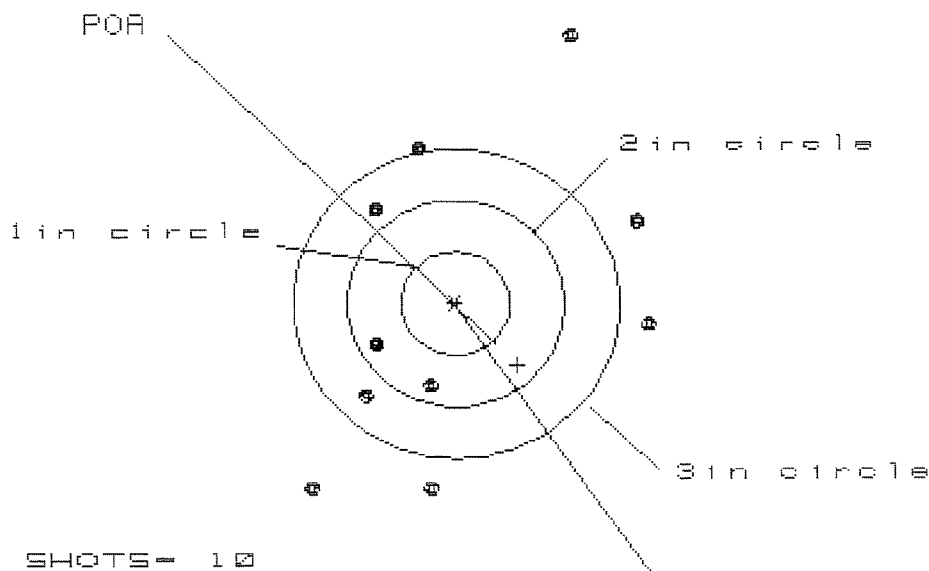
CENTROID *

PATTERN #	:	1	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.997	.725	.746
MINIMUM X	:	-2.447	-1.536	-1.515
MAXIMUM Y	:	1.831	1.845	1.067
MINIMUM Y	:	-1.512	-1.498	-1.267
CENTROID X	:	.612	.884	.863
CENTROID Y	:	.382	.368	.137
POA TO CENTROID in.	:	.722	.958	.874
MIN RADIUS	:	.122	.172	.325
MEAN RADIUS	:	1.266	1.097	1.002
MAX RADIUS	:	2.451	1.853	1.750
HORIZONTAL SPREAD	:	3.444	2.261	2.261
VERTICAL SPREAD	:	3.343	3.343	2.334
EXTREME SPREAD	:	3.481	3.345	2.885
NUMBER IN ONE INCH CIRCLE	=	1		
NUMBER IN TWO INCH CIRCLE	=	3		
NUMBER IN THREE INCH CIRCLE	=	7		

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225087

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 2

3 in = 4

HS= 3.067

VS= 4.400

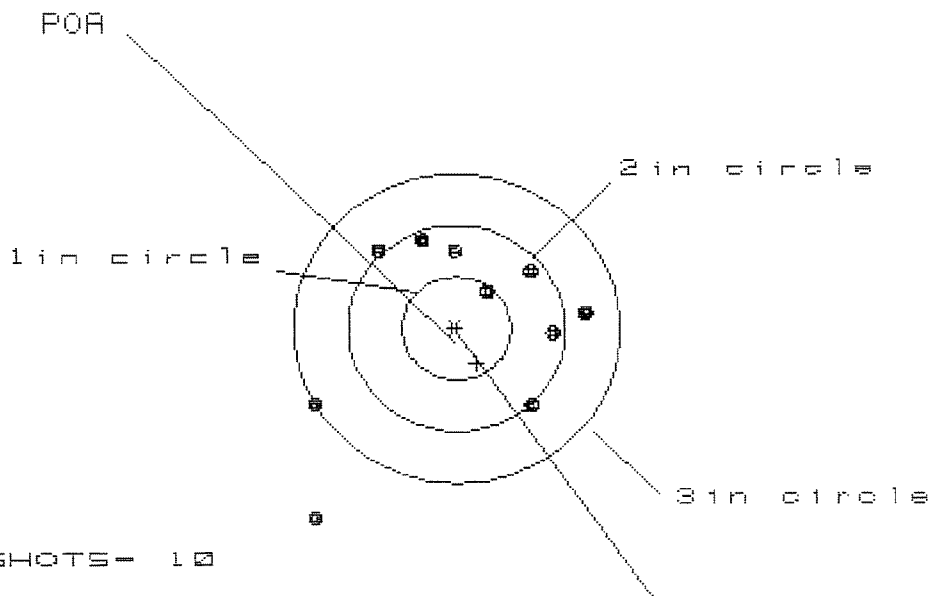
GS= 5.010

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.725	1.842	1.688
MINIMUM X	:	-1.342	-1.225	-0.894
MAXIMUM Y	:	2.563	1.813	1.619
MINIMUM Y	:	-1.837	-1.553	-1.710
CENTROID X	:	-.566	-.683	-.529
CENTROID Y	:	.593	.309	.503
POA TO CENTROID in.	:	.820	.749	.730
MIN RADIUS	:	.812	.543	.773
MEAN RADIUS	:	1.602	1.409	1.367
MAX RADIUS	:	2.770	2.095	1.865
HORIZONTAL SPREAD	:	3.067	3.067	2.583
VERTICAL SPREAD	:	4.400	3.366	3.329
EXTREME SPREAD	:	5.010	4.011	3.332
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		4	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225087

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.539

VS= 2.634

GS= 3.151

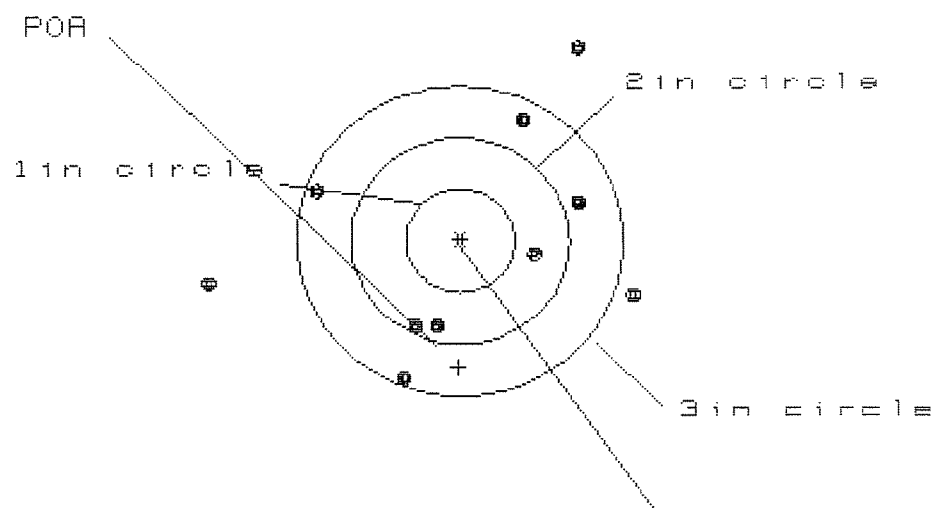
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.182	1.038	.850
MINIMUM X	:	-1.357	-1.501	-1.086
MAXIMUM Y	:	.827	.626	.509
MINIMUM Y	:	-1.808	-.953	-1.071
CENTROID X	:	-.185	-.041	.147
CENTROID Y	:	.341	.541	.658
POA TO CENTROID in.	:	.388	.543	.675
MIN RADIUS	:	.463	.215	.075
MEAN RADIUS	:	1.096	.891	.724
MAX RADIUS	:	2.227	1.770	1.192
HORIZONTAL SPREAD	:	2.539	2.539	1.936
VERTICAL SPREAD	:	2.634	1.579	1.579
EXTREME SPREAD	:	3.151	2.683	2.126
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

1 Jan 1900

FILE:/PATTERNING/CENTERFIRE_PATT/08225007

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1in = 0

2in = 3

3in = 7

HS= 3.917

VS= 3.240

GS= 4.109

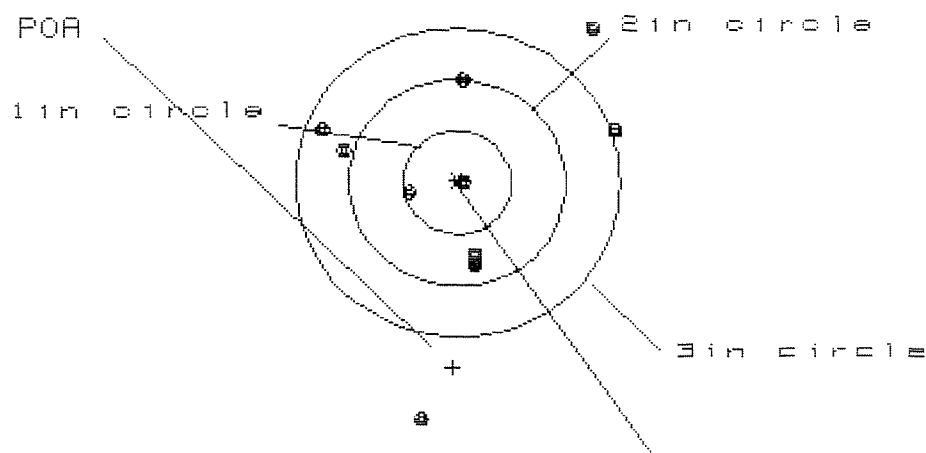
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.552	1.289	1.387
MINIMUM X	:	-2.365	-1.589	-1.491
MAXIMUM Y	:	1.909	1.866	1.349
MINIMUM Y	:	-1.331	-1.374	-1.141
CENTROID X	:	.018	.281	.183
CENTROID Y	:	1.224	1.267	1.034
POA TO CENTROID in.	:	1.225	1.298	1.050
MIN RADIUS	:	.648	.400	.490
MEAN RADIUS	:	1.390	1.243	1.122
MAX RADIUS	:	2.396	2.023	1.637
HORIZONTAL SPREAD	:	3.917	2.878	2.878
VERTICAL SPREAD	:	3.240	3.240	2.490
EXTREME SPREAD	:	4.109	3.604	3.036
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		7	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225087

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 2.726

VS= 3.718

GS= 4.041

CENTROID #

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.451	1.409	1.556
MINIMUM X	:	-1.275	-1.317	-1.170
MAXIMUM Y	:	1.468	1.218	.950
MINIMUM Y	:	-2.250	-.999	-.847
CENTROID X	:	.049	.091	-.056
CENTROID Y	:	1.796	2.046	1.894
POA TO CENTROID in.	:	1.797	2.048	1.895
MIN RADIUS	:	.088	.234	.206
MEAN RADIUS	:	1.120	1.012	.882
MAX RADIUS	:	2.280	1.689	1.599
HORIZONTAL SPREAD	:	2.726	2.726	2.726
VERTICAL SPREAD	:	3.718	2.217	1.797
EXTREME SPREAD	:	4.041	2.727	2.727
NUMBER IN ONE INCH CIRCLE =	:	2		
NUMBER IN TWO INCH CIRCLE =	:	4		
NUMBER IN THREE INCH CIRCLE =	:	7		

M-24

CONTRACT # DAAA21-87-C-0086

SCOPE #

1104

GUN SERIAL # C6225087

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock	9 12	88	FB
600	Proof	9 19	88	RW
607	Check Headspace	9 19	88	RW
610	Dis-assemble Gun	9 19	88	RW
612	Magnaflux Barrel Action		9 22 88	RFE
	Magnaflux Bolt		9 22 88	RFE
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coating (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/14/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/14/88	RW
	C) Inspect Ejector Hole for Chamfer		11/14/88	RW
	D) Oil Firing Pin Ass'y		11/14/88	RW
	E) Adjust Trigger Pull to Min Setting and Stake		12-5-88	928

op. #	OP. NAME	READINGS					DATE	INITIAL
625 cont.	F) Safety On Force	5	5	5			16 Nov 88	JS
	G) Safety Off Force	3	3	3			16 Nov 88	JS
	H) Trigger Pull Test & Retainability						15 Nov 88	JS
	I) Firing Pin Indent	.021	.0215	.021			16 Nov 88	JS
	J) Assemble Stock						11/16/88	RW
	K) Assemble Swivel Studs						1 Dec 88	JS
	L) Attach Front and Rear Sight Assemblies						11/16/88	RW
	M) Iron Sight Alignment						11/16/88	RW
	N) Detach Front & Rear Sights & place in numbered container						11/16/88	RW
	O) Attach Scope to Rifle						11/17/88	WB
	P) Detach & Attach Scope 20 Times						11/17/88	WB
	640	Gallery Target & Test	58 R		94 L			11-30-88
	A) Time							
	B) Malfunctions			NONE				
	C) Pierced Primers			NONE				
	D) Optical Clarity of Scope			OK			11-30-88	AC
645	Inspect for Live Ammo			NONE			11-30-88	AC
655	Final Inspection							
	A) Headspace						1 Dec 88	JS
	B) Trigger Pull	2.41	2.38	2.45	2.36	2.33	1 Dec 88	JS
	C) Function						1 Dec 88	JS
660	Pack						14 Dec 88	JS

0.2
SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6225087
DATE 15 NOV 88
TESTER JS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.42	2.57	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.42	2.58	2.38	
PULL #3	2.36	2.43	2.61	2.45	
PULL #4	2.39	2.45	2.64	2.36	
PULL #5	2.38	2.44	2.60	2.33	
TOTAL	11.86	12.14	13.00	11.93	
AVG.	2.372	2.428	2.60	2.386	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.05		
PULL #2	3.08	3.14		
PULL #3	3.01	3.13		
PULL #4	3.04	3.09		
PULL #5	3.03	3.15		
TOTAL	15.22	15.56		
AVG.	3.044	3.112		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.10		4.14
PULL #2	4.17	4.06		4.09
PULL #3	4.14	4.07		4.07
PULL #4	4.14	4.09		4.10
PULL #5	4.09	4.13		4.00
TOTAL	20.59	20.45		20.40
AVG.	4.118	4.09		4.08

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225087

CENTROIDAL DISTANCES

0	TO	1	.917001
1	TO	2	.835508
1	TO	3	.530125
1	TO	4	.823226
1	TO	5	1.06173

$2^3 1$
 $5^4 +$ <----POA

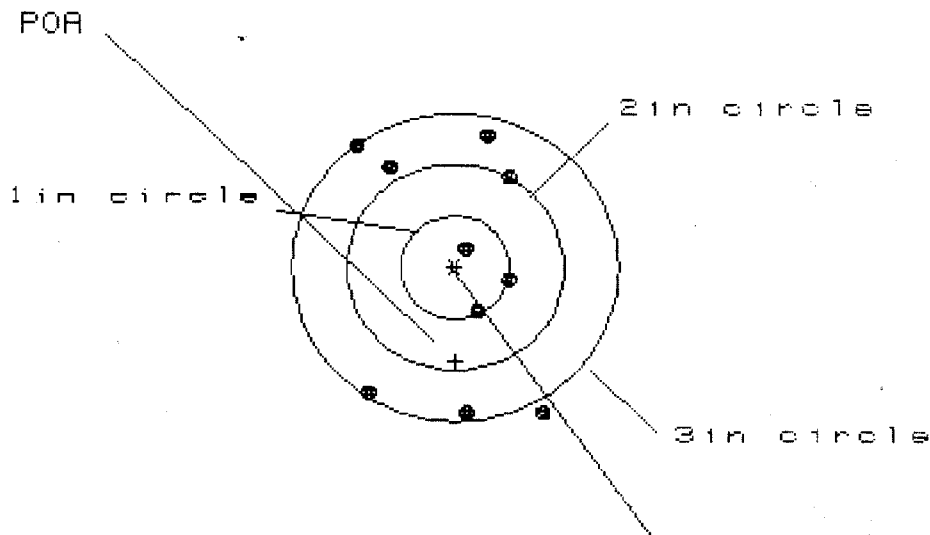
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.4874
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .5764
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .754848

THE AMR FOR THIS RIFLE IS: 1.025

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225087

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 3

3 in = 9

HS= 1.668

VS= 2.662

GS= 3.088

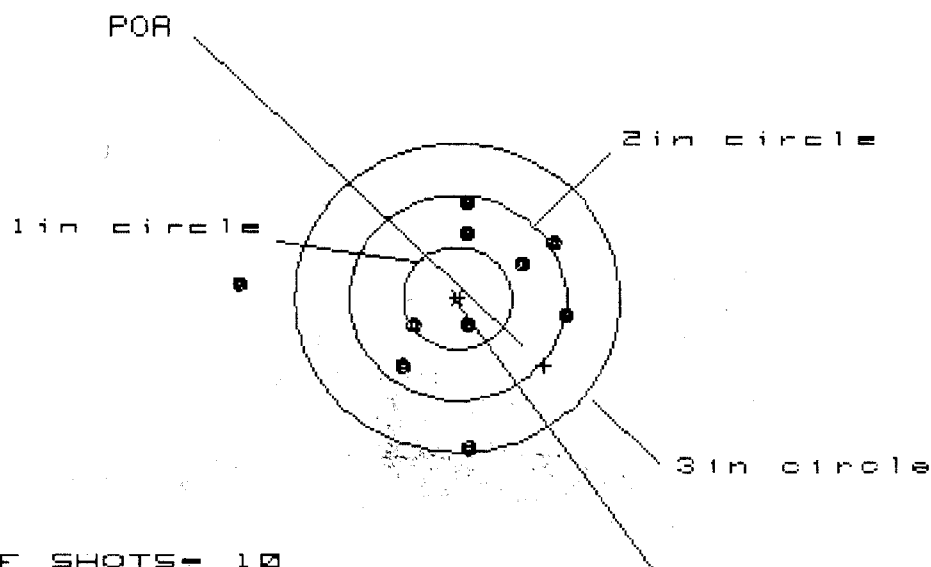
CENTROID *

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.769	.607	.506
MINIMUM X	-.899	-.814	-.812
MAXIMUM Y	1.240	1.082	1.210
MINIMUM Y	-1.422	-1.559	-1.431
CENTROID X	.001	-.084	.017
CENTROID Y	.917	1.075	.947
POA TO CENTROID in.	.917	1.078	.947
MIN RADIUS	.223	.163	.189
MEAN RADIUS	1.053	.985	.925
MAX RADIUS	1.616	1.570	1.447
HORIZONTAL SPREAD	1.668	1.421	1.318
VERTICAL SPREAD	2.662	2.641	2.641
EXTREME SPREAD	3.088	2.765	2.646
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	9		

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225087

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 9

HS= 2.942

VS= 2.452

GS= 2.955

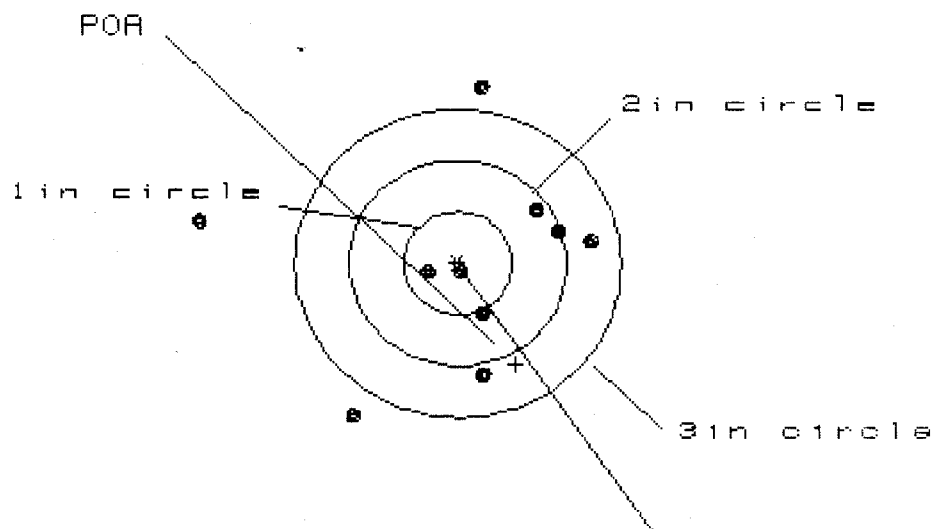
CENTROID *

PATTERN #	2
SHOTS (BEST OF)	10
MAXIMUM X	.965
MINIMUM X	-1.977
MAXIMUM Y	.979
MINIMUM Y	-1.473
CENTROID X	-.794
CENTROID Y	.660
POA TO CENTROID in.	1.032
MIN RADIUS	.239
MEAN RADIUS	.941
MAX RADIUS	1.983
HORIZONTAL SPREAD	2.942
VERTICAL SPREAD	2.452
EXTREME SPREAD	2.955
NUMBER IN ONE INCH CIRCLE =	2
NUMBER IN TWO INCH CIRCLE =	7
NUMBER IN THREE INCH CIRCLE =	9

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/082250B7

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 3.600

VS= 3.109

GS= 3.604

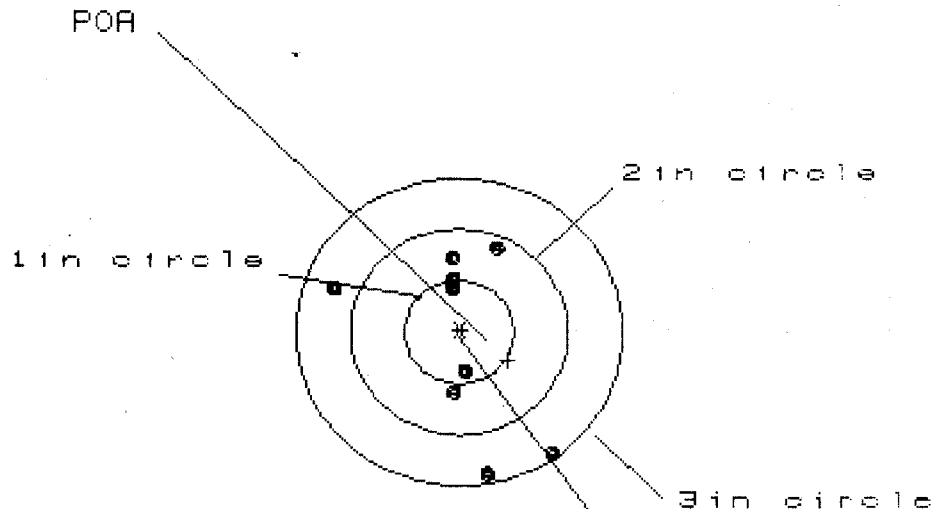
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.268	1.009	.853
MINIMUM X	:	-2.332	-1.250	-.674
MAXIMUM Y	:	1.672	1.720	1.546
MINIMUM Y	:	-1.437	-1.389	-1.234
CENTROID X	:	-.525	-.266	-.110
CENTROID Y	:	.983	.935	1.109
POA TO CENTROID in.	:	1.114	.972	1.114
MIN RADIUS	:	.090	.282	.469
MEAN RADIUS	:	1.101	.938	.818
MAX RADIUS	:	2.371	1.869	1.563
HORIZONTAL SPREAD	:	3.600	2.259	1.527
VERTICAL SPREAD	:	3.109	3.109	2.780
EXTREME SPREAD	:	3.604	3.323	2.780
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

30 May 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225087

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 10

HS= 1.988

VS= 2.264

GS= 2.531

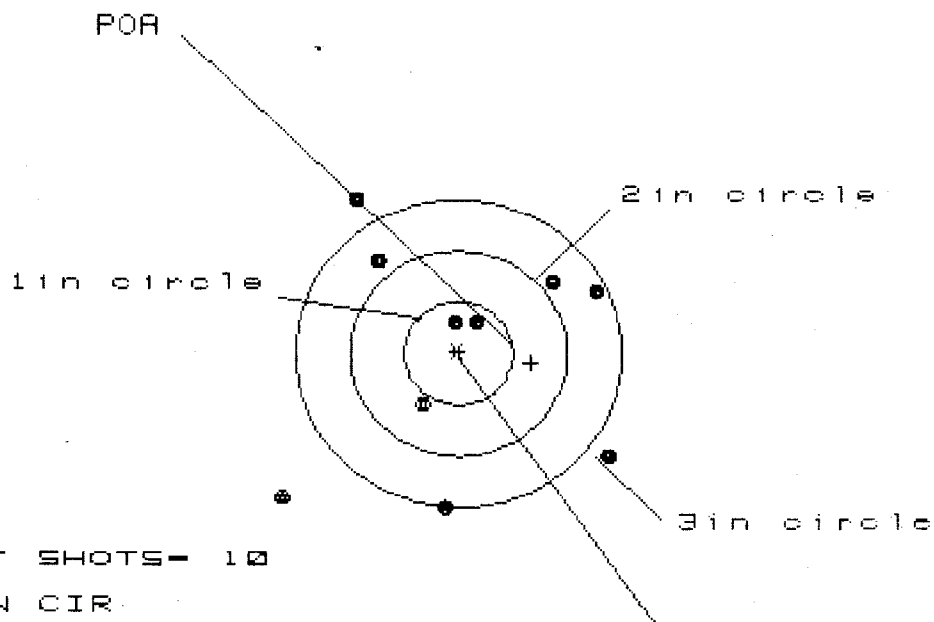
CENTROID *

PATTERN #	4	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.812	.422	.459
MINIMUM X	-1.168	-1.078	-1.041
MAXIMUM Y	.858	.726	.534
MINIMUM Y	-1.406	-1.538	-.907
CENTROID X	-.448	-.538	-.575
CENTROID Y	.277	.409	.601
POA TO CENTROID in.	.527	.676	.832
MIN RADIUS	.404	.338	.181
MEAN RADIUS	.834	.733	.565
MAX RADIUS	1.438	1.565	1.043
HORIZONTAL SPREAD	1.988	1.500	1.500
VERTICAL SPREAD	2.264	2.264	1.441
EXTREME SPREAD	2.531	2.268	1.571
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		10	

30 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225087

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 2

2in = 3

3in = 7

HS= 2.930

VS= 2.954

GS= 3.497

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.343	1.167	1.032
MINIMUM X	-1.587	-1.079	-1.003
MAXIMUM Y	1.504	1.354	.973
MINIMUM Y	-1.450	-1.600	-1.430
CENTROID X	-.671	-.495	-.360
CENTROID Y	.095	.245	.075
POA TO CENTROID in.	.678	.552	.368
MIN RADIUS	.320	.113	.296
MEAN RADIUS	1.195	1.053	.998
MAX RADIUS	2.082	1.732	1.508
HORIZONTAL SPREAD	2.930	2.246	2.035
VERTICAL SPREAD	2.954	2.954	2.403
EXTREME SPREAD	3.497	3.390	2.845
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	7		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-08881

INITIAL CUSTOMER ORDER NO.

SWS 353

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

04/05/99

04/05/99

C6225087

700 7.62

M/24

ACCESSORIES

FROM:

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)

FT CLAYTON PAN AM

34004

US ARMY
C CO 3RD BN 7TH SFG (A)
ATTN: ROBERT HOBART
FT CLAYTON PAN AM

34004

CUST NO: 132573 C.O.D^L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROV. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

REC. ASSY.

B5

WOOD

C1

METAL

C2

MAIN FAULT

ARTS

COMMENTS

Barrel 1

96003

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400048665

Receipt Of Firearm(s) Delivered to the Plant for Repair
Firearm Checked For Live Ammunition [☒]

File # 00353

Delivery Date 4/5/99

Customer Name (Print) Robert T Hobart (U.S. ARMY)
Address FT CLAYTON 7th SFG State PANAMA Zip _____
Phone Number (011) - 507 288 4287

Firearm Description Model M/24 Cal./Ga. 7.62
Serial Number 06225087
Stock/ Fore-end Condition circle the description
(Excellent; Good; Fair; Poor; Fancy; Plain; Synthetic; Wood)
Comments on Stock/ Fore-end condition _____
Metal Condition circle the description
(Excellent; Good; Fair; Poor; Fancy; Plain Stainless Steel)
Comments on Metal condition _____
Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____
List additional accessories IE Scope, Sling, Gun case and description;

Customer request: Recondition (SWS)

Return Process Return to Clark St. Ent. [] Return via UPS []

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature [Signature] Date 4/5/99
person delivering firearm.
Signature [Signature] Date 4/5/99
security officer
Signature [Signature] Date 4/5/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ____/____/____
person receiving firearm must be the same whom delivered

Signature _____ Date ____/____/____
security officer or other witness returning the firearm

Receipt Of Firearm. Doc
Rev. 12/16/98

ARM SERVICE COPY

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225087
26 May 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2202
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1104
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .246325

THE AMR FOR THIS RIFLE IS: 1.264

CENTROIDAL DISTANCES

Ø TO	1	.236476
1 TO	2	.443776
1 TO	3	.147801
1 TO	4	.867014
1 TO	5	.259095

4

+31⁵ <----POA

2

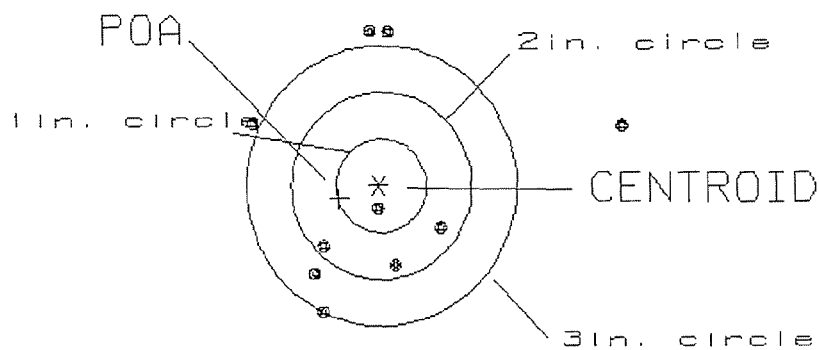
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .462
 MIN RADIUS : .290
 MEAN RADIUS : 1.326
 MAX RADIUS : 2.762
 CENTROID X : .439
 CENTROID Y : .146

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225087

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 4.11
 VS= 3.08
 GS= 4.11

1
 4
 5

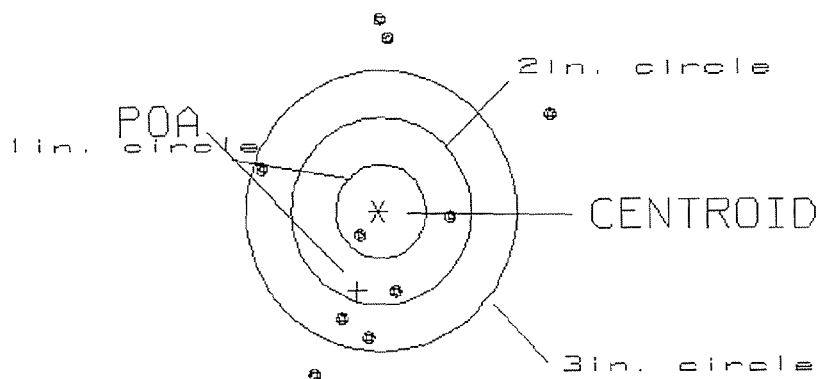
PATTERN #: 2

POA TO CENTROID: .883
 MIN RADIUS : .309
 MEAN RADIUS : 1.397
 MAX RADIUS : 2.138
 CENTROID X : .231
 CENTROID Y : .852

26 May 1999

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225887

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.19
 VS= 3.86
 GS= 3.93

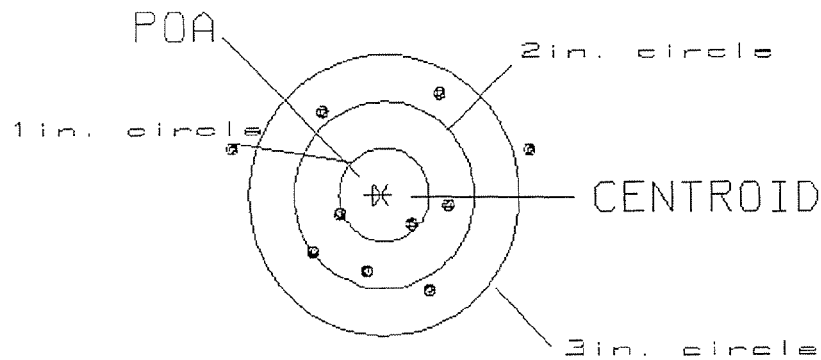
1
 3
 6

PATTERN #: 3
 POA TO CENTROID: .091
 MIN RADIUS : .395
 MEAN RADIUS : 1.036
 MAX RADIUS : 1.771
 CENTROID X : .090
 CENTROID Y : .008

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225007

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.34
 VS= 2.09
 GS= 3.34

1
 5
 8

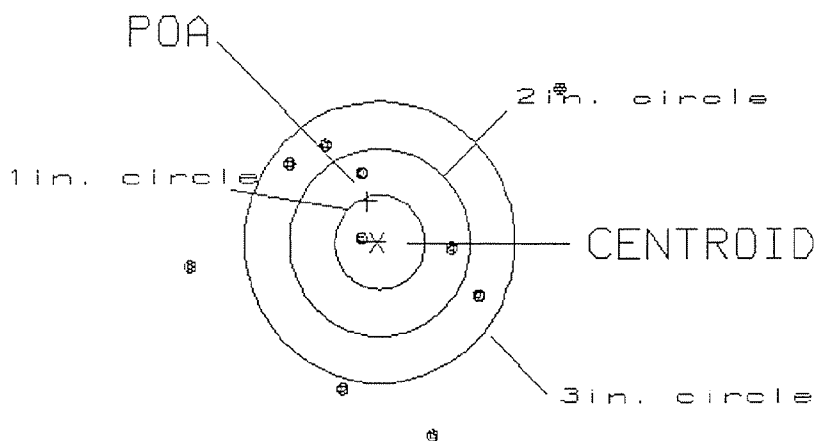
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .451
 MIN RADIUS : .209
 MEAN RADIUS : 1.394
 MAX RADIUS : 2.566
 CENTROID X : .105
 CENTROID Y : -.439

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225007

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

H3= 4.08

1

VS= 3.70

3

GS= 4.51

6

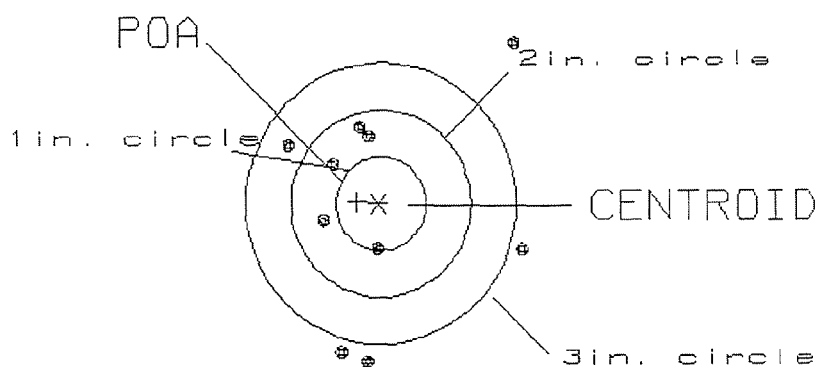
PATTERN #: 5

POA TO CENTROID: .236
 MIN RADIUS : .498
 MEAN RADIUS : 1.169
 MAX RADIUS : 2.214
 CENTROID X : .236
 CENTROID Y : -.015

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225087

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.62

1

VS= 3.34

5

GS= 3.72

6

C-6225087

Final Inspection

Sn: C625087

DATE REC'D: 9-19-00

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL

☒ RECEIVER

☒ FRONT SIGHT BLOCK

☒ REAR SIGHT BLOCK

☒ SCREWS

☒ FINISH

SCOPE ASSY.

☐ SCOPE

☐ SCOPE RINGS

☐ MOUNTING SCREWS

☒ MOUNTING BASE

☒ SCREWS

☐ FINISH

☐ LOOSENESS

☐ CLARITY

MISC.

☐ DD-250

☐ BAR CODE

☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK

☒ SLING SWIVEL STUDS

☒ ADJUSTABLE BUTT PLATE

☒ LOCK NUTS

☒ BARREL CLEARANCE

☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE

☐ IRON SIGHTS

☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION

☒ SET

Comments: