

C6225137

MODEL 700™ M24

Model **700 M24™**

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 95-30728

INITIAL
JJMCUSTOMER ORDER NO.
10172W/LEUPOLD 10X SCOPE
M-24 SNIPERDATE RECEIVED
12/01/95DATE OPENED
12/04/95DATE CODE
DI 9-88SERIAL NUMBER
C6225137

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

NATO

ACCESSORIES

SCOPE MNTS

SCOPE BASE

HARD CASE

FROM:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM

34004

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM

34004

CUST NO: 132573 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

Rear Dust Cover - 96043
96003 - Barrel
15677 - Mag Spring

Repowder Coat - Trigger Guard
Assy. Front + Rear Sight Bases
Reticle - Scope Base, Rings
+ Swivel Studs

REPAIRMAN Ru	PROOF ✓	CLEAN ✓	TEST WB	TARGET WB	PATTERN
GALLERY TESTER Ru	DATE 12/5/95	DATE 12/5/95	DATE 12/18/95	DATE 12/18/95	DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400049830

RD-6947-Rev 3
PAYMENT:
Mastercard / Visa (circle one)
Card #:
Exp. Date:
Signature:

RETURN:
☒ Clark Street Entrance
☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)
FIREARMS DELIVERED TO PLANT

FILE Nº 010172

DATE 12-03-95

CUSTOMER NAME:

ADDRESS:

ZIP:

PHONE:

FIREARM

MODEL: M-27

GAUGE: 7.62

SERIAL # 06225137

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE # _____

DEPT. # _____

CHECK FOR AMMUNITION

CONDITION:

WOOD GOOD FAIR POOR FANCY PLAIN

METAL GOOD FAIR POOR FANCY PLAIN

BARREL VT. RIB PLAIN DEER RSS

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER) M3A 881289

SLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: _____

SIGNATURE: [Signature]
(Person delivering firearm to Plant)

DATE: 3 Dec 95

SIGNATURE: Steven C. Wilson
(Security Officer)

DATE: 12-03-95

SIGNATURE: [Signature]
(Firearm picked up by)

DATE: 12-3-95

Arm Service Copy

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL #

C 6225137

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		12/5/95	RW
600	Proof		12/5/95	RW
607	Check Headspace		12/5/95	RW
610	Dis-assemble Gun		12/5/95	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/15/95	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/15/95	RW
	C) Inspect Ejector Hole for Chamfer		12/15/95	RW
	D) Oil Firing Pin Ass'y		12/15/95	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS			DATE	INIT
625 cont.	F) Safety On Force					
	G) Safety Off Force					
	H) Trigger Pull Test & Retainability					
	I) Firing Pin Indent					
	J) Assemble Stock					
	K) Assemble Swivel Studs					
	L) Attach Front and Rear Sight Assemblies					
	M) Iron Sight Alignment					
	N) Detach Front & Rear Sights & place in numbered container					
	O) Attach Scope to Rifle					
	P) Detach & Attach Scope 20 Times					
640	Gallery Target & Test				12/16/95	PB
	A) Time					
	B) Malfunctions					
	C) Pierced Primers					
	D) Optical Clarity of Scope					
645	Inspect for Live Ammo				12/16/95	PB
655	Final Inspection					
	A) Headspace				12/19/95	RW
	B) Trigger Pull					
	C) Function				12/19/95	RW
660	Pack					

Final Inspection

Sn: C6225137

DATE REC'D: 12/1/95

DATE RET'D:

AUDITOR: AW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ Looseness☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ IRON SIGHTS☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225137
1 Jan 1900

CENTROIDAL DISTANCES

Ø TO	1	.643567
1 TO	2	1.0086
1 TO	3	.052
1 TO	4	.259725
1 TO	5	.759005

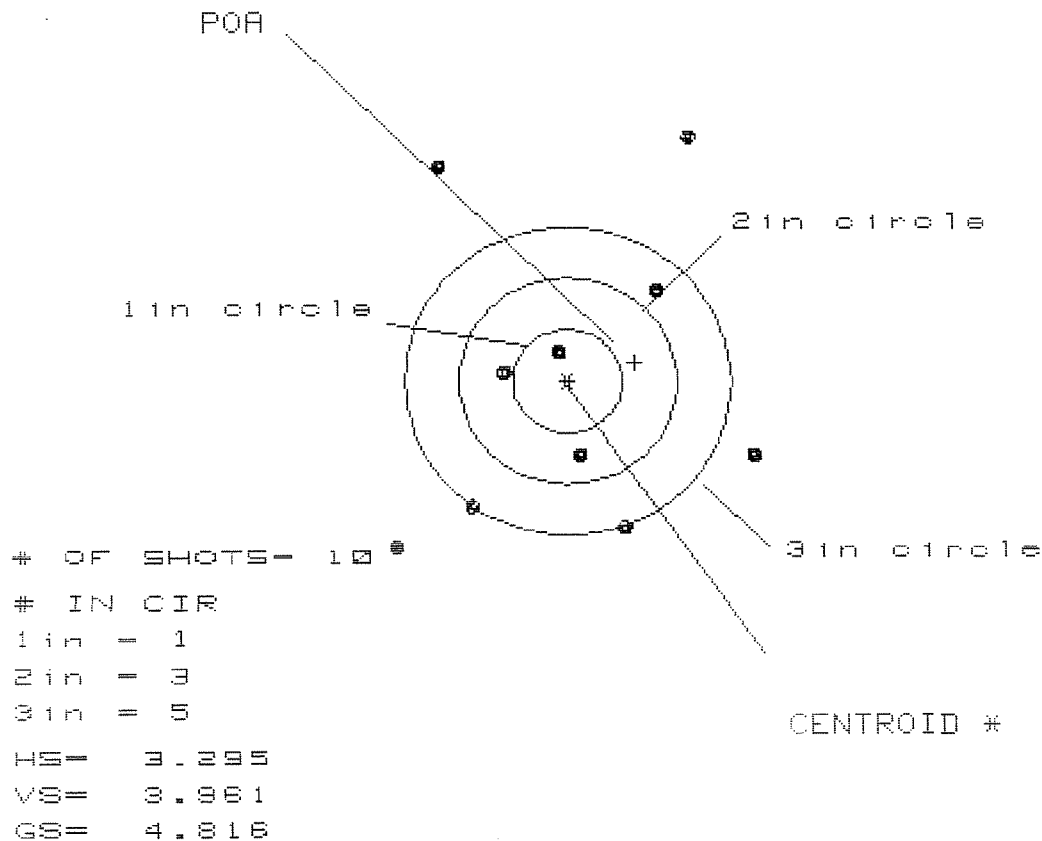
$\frac{2}{3}$
+
1₄ ←---POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3354
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0286
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .336617
THE AMR FOR THIS RIFLE IS: 1.179

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS # 1

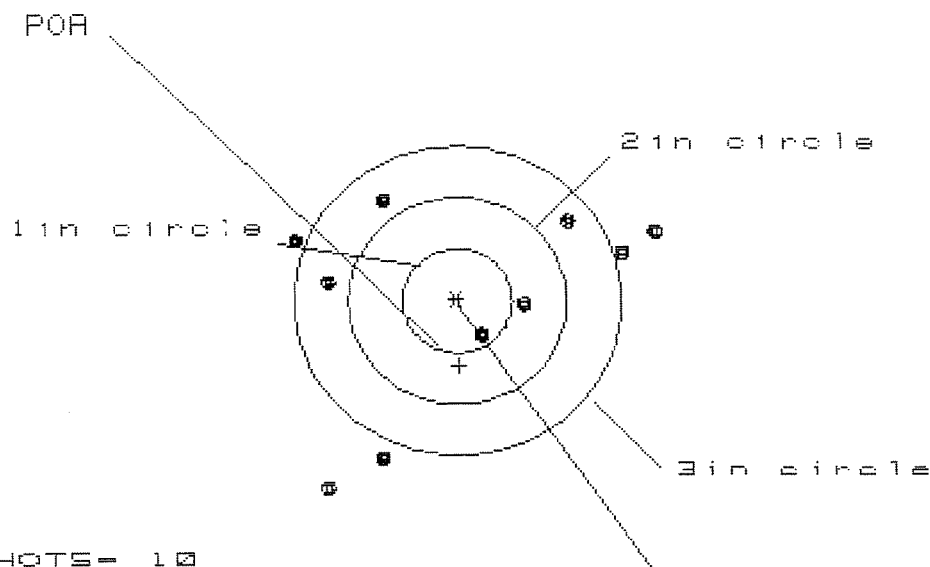


PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.713	1.841	1.704
MINIMUM X	-1.582	-1.454	-1.591
MAXIMUM Y	2.378	2.321	1.391
MINIMUM Y	-1.583	-1.319	-1.028
CENTROID X	-.617	-.745	-.608
CENTROID Y	-.183	-.447	-.738
POA TO CENTROID in.	.643	.869	.956
MIN RADIUS	.261	.496	.180
MEAN RADIUS	1.484	1.330	1.147
MAX RADIUS	2.645	2.567	1.894
HORIZONTAL SPREAD	3.295	3.295	3.295
VERTICAL SPREAD	3.961	3.640	2.419
EXTREME SPREAD	4.816	4.017	3.416
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	5		

1 Jan 1908

FILE:/PATTERNING/CENTERFIRE_PATT/C8225137

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 1

2in = 2

3in = 5

HS= 3.248

VS= 2.737

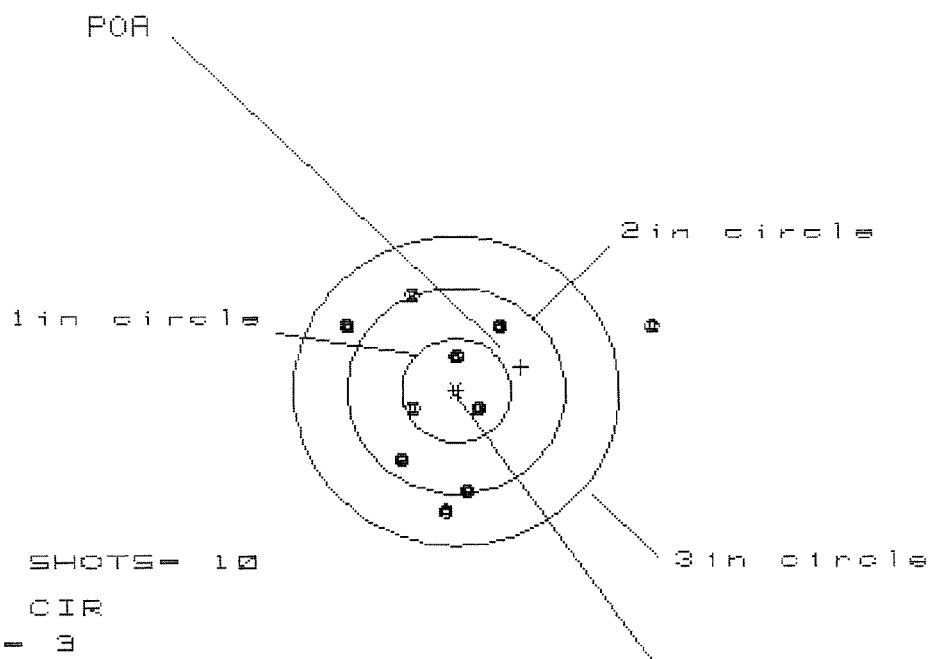
GS= 3.893

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.809	1.673	1.571
MINIMUM X	:	-1.439	-1.575	-1.366
MAXIMUM Y	:	.957	.759	.817
MINIMUM Y	:	-1.780	-1.703	-1.645
CENTROID X	:	-.012	.124	-.085
CENTROID Y	:	.624	.822	.764
POA TO CENTROID in.	:	.625	.831	.769
MIN RADIUS	:	.387	.539	.546
MEAN RADIUS	:	1.347	1.237	1.174
MAX RADIUS	:	2.160	1.875	1.743
HORIZONTAL SPREAD	:	3.248	3.248	2.936
VERTICAL SPREAD	:	2.737	2.462	2.462
EXTREME SPREAD	:	3.893	3.276	2.938
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		5	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225137

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1in = 3

2in = 6

3in = 9

HS= 2.787

VS= 2.038

GS= 2.787

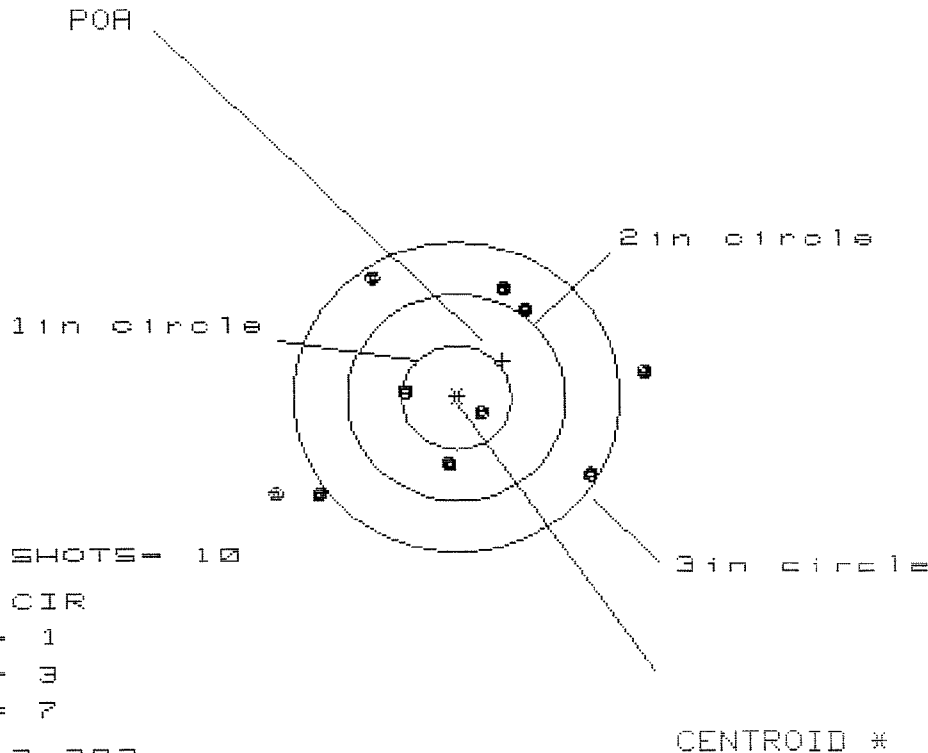
CENTROID #

PATTERN #	3	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.819	.573	.477
MINIMUM X	-.968	-.766	-.430
MAXIMUM Y	.910	.976	1.065
MINIMUM Y	-1.128	-1.062	-.974
CENTROID X	-.597	-.799	-.703
CENTROID Y	-.231	-.297	-.385
POA TO CENTROID in.	.640	.852	.802
MIN RADIUS	.267	.281	.338
MEAN RADIUS	.886	.757	.710
MAX RADIUS	1.914	1.063	1.115
HORIZONTAL SPREAD	2.787	1.339	.907
VERTICAL SPREAD	2.038	2.038	2.038
EXTREME SPREAD	2.787	2.058	2.058
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225137

CENTERFIRE PATTERNS # 4



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 3

3 in = 7

HS = 3.387

VS = 2.105

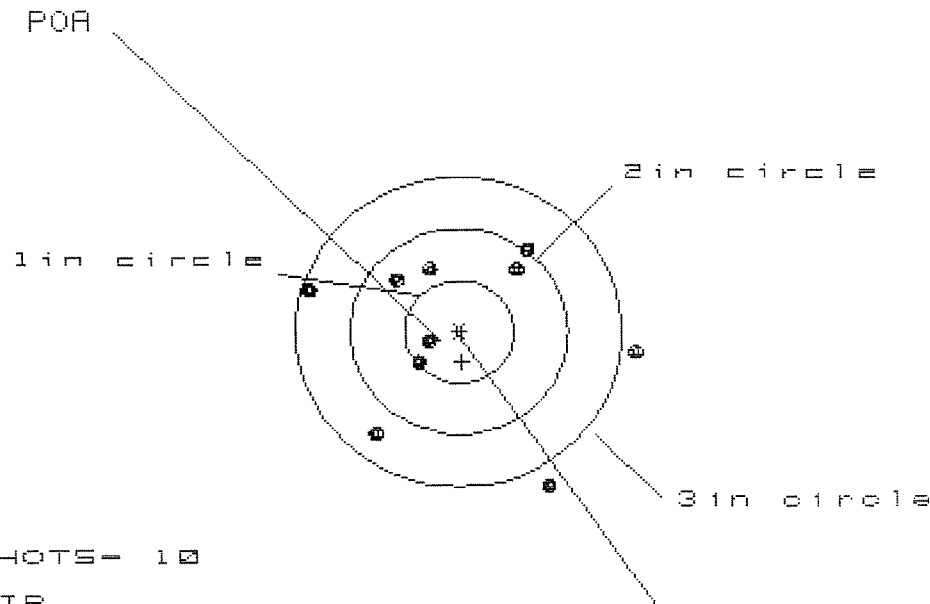
GS = 3.582

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.733	1.549	1.193
MINIMUM X	:	-1.654	-1.409	-1.215
MAXIMUM Y	:	1.158	1.052	1.067
MINIMUM Y	:	-.947	-1.011	-.996
CENTROID X	:	-.426	-.242	-.436
CENTROID Y	:	-.359	-.253	-.268
POA TO CENTROID in.	:	.557	.350	.511
MIN RADIUS	:	.255	.227	.315
MEAN RADIUS	:	1.166	1.073	1.003
MAX RADIUS	:	1.906	1.734	1.572
HORIZONTAL SPREAD	:	3.387	2.958	2.408
VERTICAL SPREAD	:	2.105	2.063	2.063
EXTREME SPREAD	:	3.582	3.165	2.734
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			3	
NUMBER IN THREE INCH CIRCLE =			7	

1 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225137

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in - 2

2 in - 5

3 in - 8

HS= 2.976

VS= 2.316

GS= 3.032

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.644	1.733	.973
MINIMUM X	:	-1.332	-1.243	-1.026
MAXIMUM Y	:	.795	.626	.584
MINIMUM Y	:	-1.521	-1.133	-1.175
CENTROID X	:	-.025	-.114	-.331
CENTROID Y	:	.292	.461	.503
POA TO CENTROID in.	:	.293	.475	.602
MIN RADIUS	:	.300	.302	.263
MEAN RADIUS	:	1.010	.894	.746
MAX RADIUS	:	1.720	1.766	1.248
HORIZONTAL SPREAD	:	2.976	2.976	1.999
VERTICAL SPREAD	:	2.316	1.759	1.759
EXTREME SPREAD	:	3.032	3.032	2.243
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

M-24

SCAD #
1289

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225137

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock	8	9/88	FB
600	Proof	9	7/88	RW
607	Check Headspace	9	7/88	RW
610	Dis-assemble gun	9	7/88	RW
612	Magnaflux Barrel Action		9-14-88	pfe.
	Magnaflux Bolt		9-14-88	pfe.
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)		10-31-88	TJA
	Apply Coatings (Bolt)		10-31-88	TJA
625	Final Assembly A) Clean inside of Bolt Assembly		11/1/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/1/88	RW
	C) Inspect Ejector Hole for Chamfer		11/1/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625	D) Oil Firing Pin Ass'y		11/1/88	RW
cont.	E) Adjust Trigger Pull to Min. Setting and Stake		1/10/88	JS
	F) Safety on Force	5 5 5	4/10/88	JS
	G) Safety off Force	3 3 3	4/10/88	JS
	H) Trigger Pull Test & Retainability		1/10/88	JS
	I) Firing Pin Indent	.020 .020 .020	4/10/88	JS
	J) Assemble Stock		11/9/88	RW
	K) Attach Front & Rear Sight Assemblies		11/9/88	RW
	L) Iron Sight Alignment		11/9/88	RW
	M) Detach Front & Rear Sights & place in numbered container		11/9/88	RW
	N) Attach Scope to Rifle		10/10/88	JS
	O) Detach & Attach Scope 20 times			
640	Gallery Target & Test	60 R 86 L	11/10/88	AC
	A) Optical Clarity of Scope	OK	11/10/88	AC
645	Inspect for Live Ammo	none	11/10/88	AC
655	Final Inspection			
	A) Headspace		29/10/88	JS
	B) Trigger Pull	2.68 2.63 2.72	2.72 2.65	JS
	C) Function		29/10/88	JS
	D) Assemble Swivel Studs		29/10/88	JS
660	Pack		15 Dec 88	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6225137

DATE 1 Nov 88

TESTER J. C. B. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.43	2.60	2.68	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.53	2.45	2.57	2.63	
PULL #3	2.51	2.46	2.56	2.72	
PULL #4	2.50	2.45	2.56	2.72	
PULL #5	2.48	2.43	2.56	2.65	
TOTAL	12.24	12.22	12.85	13.40	
AVG.	2.448	2.444	2.57	2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.06		
PULL #2	3.12	3.09		
PULL #3	3.11	3.13		
PULL #4	3.17	3.17		
PULL #5	3.20	3.12		
TOTAL	15.67	15.57		
AVG.	3.134	3.114		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.17		4.33
PULL #2	4.23	4.15		4.35
PULL #3	4.16	4.24		4.43
PULL #4	4.21	4.20		4.36
PULL #5	4.19	4.18		4.40
TOTAL	21.01	20.94		21.87
AVG.	4.202	4.188		4.354

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225137

CENTROIDAL DISTANCES

0 TO	1	1.99679
1 TO	2	1.45214
1 TO	3	1.42719
1 TO	4	1.15361
1 TO	5	1.58377

1
+ ⁵ 23⁴ <----POA

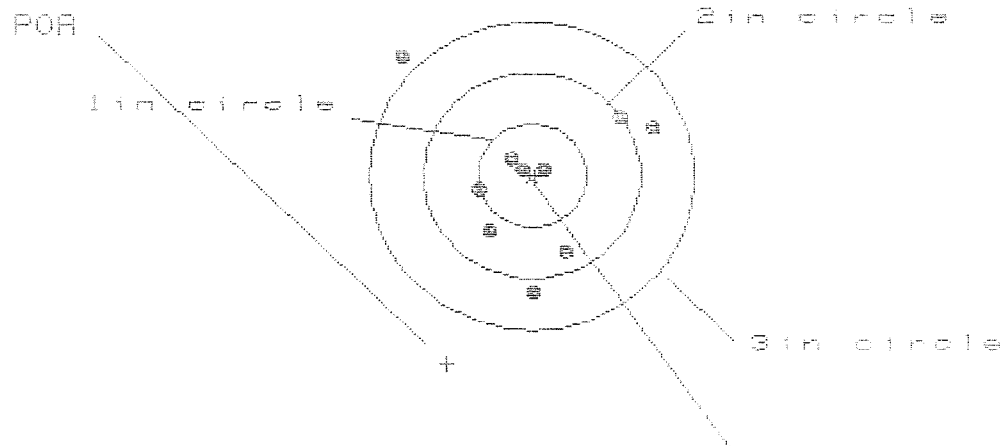
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .8058
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .7386
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.09309
THE AMR FOR THIS RIFLE IS: .9288

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS

1



OF SHOTS = 10

IN CIR

1in = 4

2in = 7

3in = 9

HS = 2.0000

VS = 2.2450

GS = 2.5100

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.132	1.002	.774
MINIMUM X	-1.170	-.601	-.475
MAXIMUM Y	1.154	.717	.793
MINIMUM Y	-1.091	-.963	-.887
CENTROID X	.792	.922	.796
CENTROID Y	1.833	1.705	1.629
POR TO CENTROID in.	1.997	1.938	1.813
MIN RADIUS	.082	.193	.264
MEAN RADIUS	.731	.656	.570
MAX RADIUS	1.643	1.174	1.109
HORIZONTAL SPREAD	2.302	1.603	1.250
VERTICAL SPREAD	2.245	1.680	1.680
EXTREME SPREAD	2.515	1.960	1.867
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225137

CENTERFIRE PATTERNS

2

POA

1 in circle

2 in circle

3 in circle

OF SHOTS= 10

IN CIR

1 in = 0

2 in = 2

3 in = 7

HS= 3.347

VS= 2.519

ES= 3.350

CENTROID *

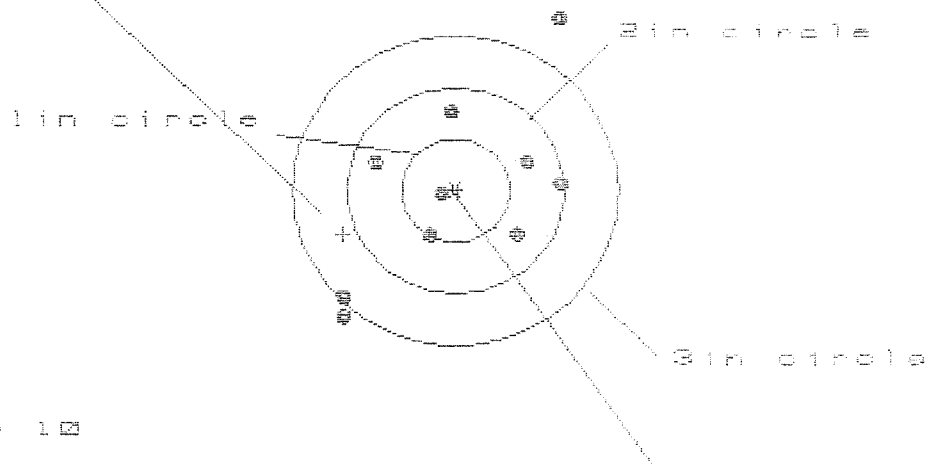
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.708	1.182	1.298
MINIMUM X	:	-1.639	-1.449	-1.333
MAXIMUM Y	:	1.478	1.475	1.423
MINIMUM Y	:	-1.041	-1.044	-0.860
CENTROID X	:	.772	.582	.466
CENTROID Y	:	.381	.384	.200
POA TO CENTROID in.	:	.860	.697	.507
MIN RADIUS	:	.766	.620	.511
MEAN RADIUS	:	1.258	1.178	1.073
MAX RADIUS	:	1.709	1.741	1.624
HORIZONTAL SPREAD	:	3.347	2.631	2.631
VERTICAL SPREAD	:	2.519	2.519	2.283
EXTREME SPREAD	:	3.350	2.892	2.638
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		2	
NUMBER IN THREE INCH CIRCLE	=		7	

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C8225137

CENTERFIRE PATTERNS # 3

POA



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 7

3 in = 8

HS = 2.049

VS = 2.831

GS = 3.464

CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.996	1.096	.984
MINIMUM X	:	-1.053	-.942	-1.054
MAXIMUM Y	:	1.644	.909	.783
MINIMUM Y	:	-1.187	-1.004	-.948
CENTROID X	:	1.037	.926	1.038
CENTROID Y	:	.427	.244	.370
POA TO CENTROID in.	:	1.121	.958	1.101
MIN RADIUS	:	.116	.155	.117
MEAN RADIUS	:	.937	.819	.736
MAX RADIUS	:	1.922	1.342	1.417
HORIZONTAL SPREAD	:	2.049	2.039	2.038
VERTICAL SPREAD	:	2.831	1.913	1.731
EXTREME SPREAD	:	3.464	2.364	2.316
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

10 May 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225137

CENTERFIRE PATTERNS

4

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS - 10

IN CIR

1 in = 4

2 in = 8

3 in = 9

HS = 2.5220

VS = 1.138

GS = 2.627

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.029	.852	.827
MINIMUM X	:	-1.591	-.954	-.848
MAXIMUM Y	:	.499	.465	.447
MINIMUM Y	:	-.639	-.673	-.691
CENTROID X	:	1.120	1.297	1.191
CENTROID Y	:	.727	.761	.779
POA TO CENTROID in.	:	1.336	1.504	1.423
MIN RADIUS	:	.261	.170	.224
MEAN RADIUS	:	.768	.632	.603
MAX RADIUS	:	1.619	1.129	1.058
HORIZONTAL SPREAD	:	2.620	1.806	1.675
VERTICAL SPREAD	:	1.138	1.138	1.138
EXTREME SPREAD	:	2.627	1.841	1.789
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

10 Nov 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225137

CENTERFIRE PATTERNS

5

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 3

2in = 6

3in = 9

HS= 2.925

VS= 1.729

GS= 3.338

CENTROID *

PATTERN #

:

5

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

1.139

.940

1.049

MINIMUM X

:

-1.786

-1.479

-1.378

MAXIMUM Y

:

.869

.774

.870

MINIMUM Y

:

-.860

-.758

-.662

CENTROID X

:

.308

.507

.398

CENTROID Y

:

.325

.420

.324

POA TO CENTROID in.

:

.448

.659

.513

MIN RADIUS

:

.146

.352

.207

MEAN RADIUS

:

.950

.835

.773

MAX RADIUS

:

1.983

1.493

1.374

HORIZONTAL SPREAD

:

2.925

2.419

2.419

VERTICAL SPREAD

:

1.729

1.532

1.532

EXTREME SPREAD

:

3.338

2.546

2.428

NUMBER IN ONE INCH CIRCLE =

3

NUMBER IN TWO INCH CIRCLE =

6

NUMBER IN THREE INCH CIRCLE =

9

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 99-08876

INITIAL
SWS

CUSTOMER ORDER NO.
350

DATE RECEIVED

04/05/99

DATE OPENED

04/05/99

DATE CODE

SERIAL NUMBER

C6225137

NEW SERIAL NUMBER

MODEL AND GRADE

700 7.62

M/24

ACCESSORIES

FROM:

US ARMY
C CO 3RD BN 7TH SFG (A)
FT CLAYTON PAN AM 34004

SHIP TO:

US ARMY
C CO 3RD BN 7TH SFG (A)
ATTN: ROBERT HOBART
FT CLAYTON PAN AM 34004

CUST NO: 132573 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Barrel
Bolt Assy

96003
96005

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400049850

Receipt Of Firearm(s) Delivered to the Plant for Repair

File # 00350

Firearm Checked For Live Ammunition ☒

Delivery Date 4 / 5 / 99

Customer Name (Print) U.S. Army ROBERT HOBART

Address FT. CLAYTON State PANAMA Zip

Phone Number (011) - 507-288-4287

Firearm Description Model M/24 Cal./ Ga. 7.62

Serial Number C6225137

Stock/ Fore-end Condition circle the description

(Excellent; Good ; Fair; Poor; Fancy; Plain, Synthetic, Wood)

Comments on Stock/ Fore-end condition

Metal Condition circle the description

(Excellent; Good ; Fair; Poor; Fancy; Plain Stainless Steel)

Comments on Metal condition

Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length

List additional accessories IE Scope, Sling, Gun case and description;

Customer request: RECONSTRUCTION AS PER SWS. W. BRELAND

Return Process Return to Clark St. Ent. ☐ Return via UPS ☐

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature [Signature] Date 4/05/99
person delivering firearm.

Signature [Signature] Date 4/5/99
security officer

Signature W. Breland Date 4/5/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Lion plant for repair and may lawfully possess a firearm in New York State

Signature Date / /
person receiving firearm must be the same whom delivered

Signature Date / /
security officer or other witness returning the firearm

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225137
26 May 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .3146
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0208
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .315287

THE AMR FOR THIS RIFLE IS: 1.158

CENTROIDAL DISTANCES

0	TO	1	.277074
1	TO	2	.226947
1	TO	3	.552327
1	TO	4	.374723
1	TO	5	.125539

+
5
1
2 <----POA
4
3

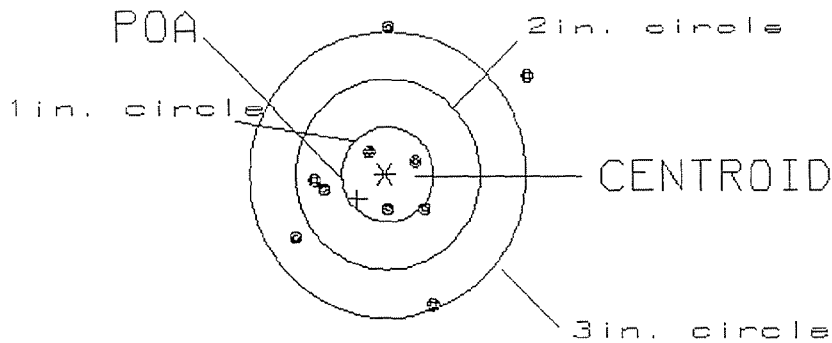
PATTERN #: 1

POA TO CENTROID: .394
 MIN RADIUS : .293
 MEAN RADIUS : .905
 MAX RADIUS : 1.777
 CENTROID X : .295
 CENTROID Y : .261

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.48
 VS= 2.89
 GS= 2.98

3
 6
 8

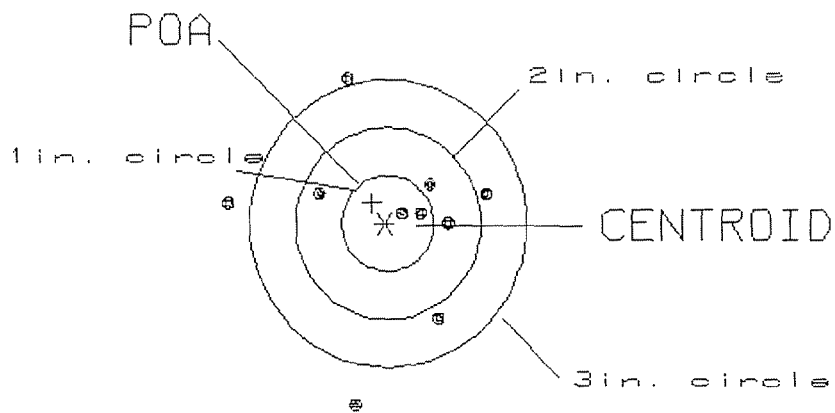
PATTERN #: 2

POA TO CENTROID: .255
 MIN RADIUS : .167
 MEAN RADIUS : 1.002
 MAX RADIUS : 1.938
 CENTROID X : .142
 CENTROID Y : -.211

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.81
 VS= 3.37
 GS= 3.37

2
 5
 7

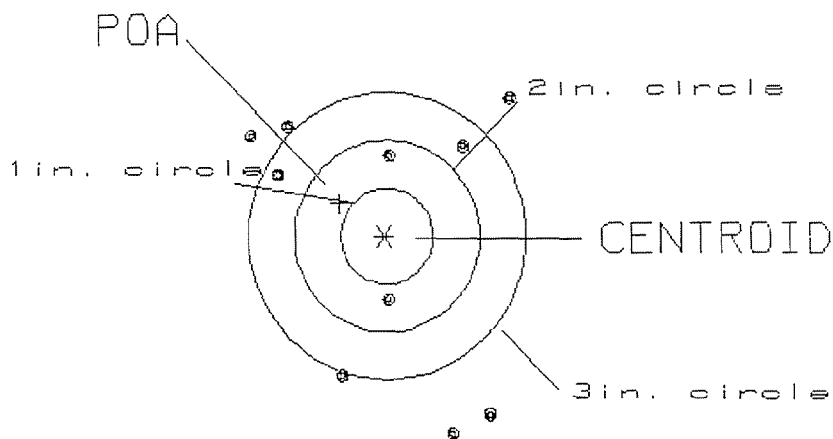
PATTERN #: 030

POA TO CENTROID: .589
 MIN RADIUS : .616
 MEAN RADIUS : 1.527
 MAX RADIUS : 2.216
 CENTROID X : .482
 CENTROID Y : -.339

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.75
 VS= 3.46
 GS= 3.95

0
 2
 4

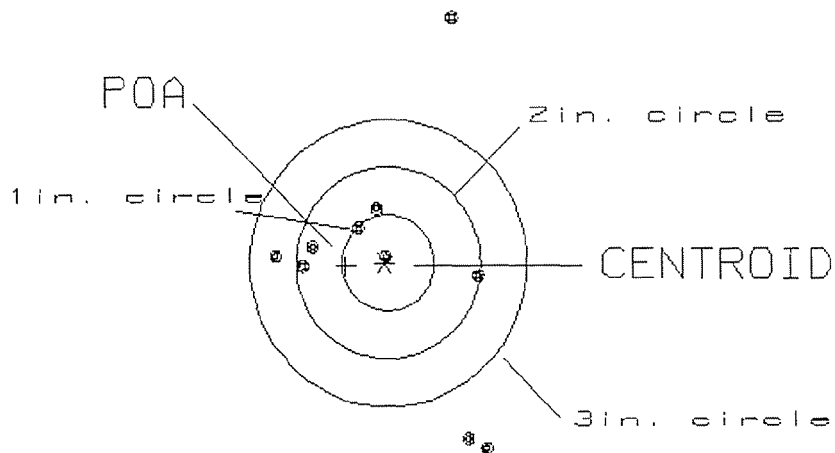
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .424
 MIN RADIUS : .102
 MEAN RADIUS : 1.206
 MAX RADIUS : 2.640
 CENTROID X : .423
 CENTROID Y : .032

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.30

2

VS= 4.45

5

GS= 4.47

7

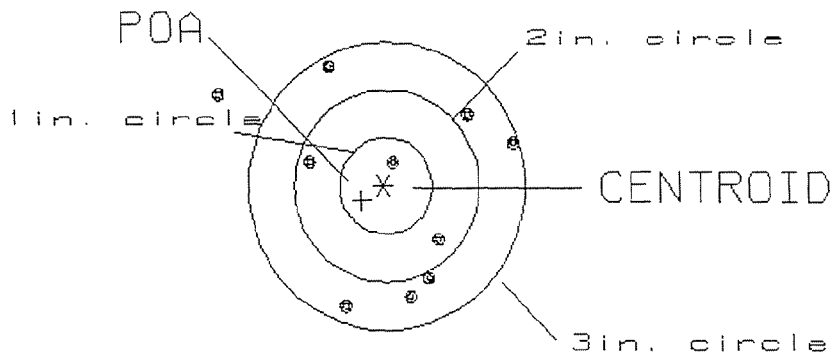
PATTERN #: 5

POA TO CENTROID: .277
 MIN RADIUS : .255
 MEAN RADIUS : 1.148
 MAX RADIUS : 2.009
 CENTROID X : .231
 CENTROID Y : .153

26 May 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225137

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.14

1

VS= 2.45

3

GS= 3.17

9