

G6845244

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



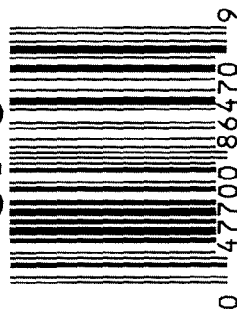
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845244

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845244

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SP
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	SP
470	DIS-ASSEMBLE ACTION		5-21-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/9	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-9-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-9-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-9-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-17-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

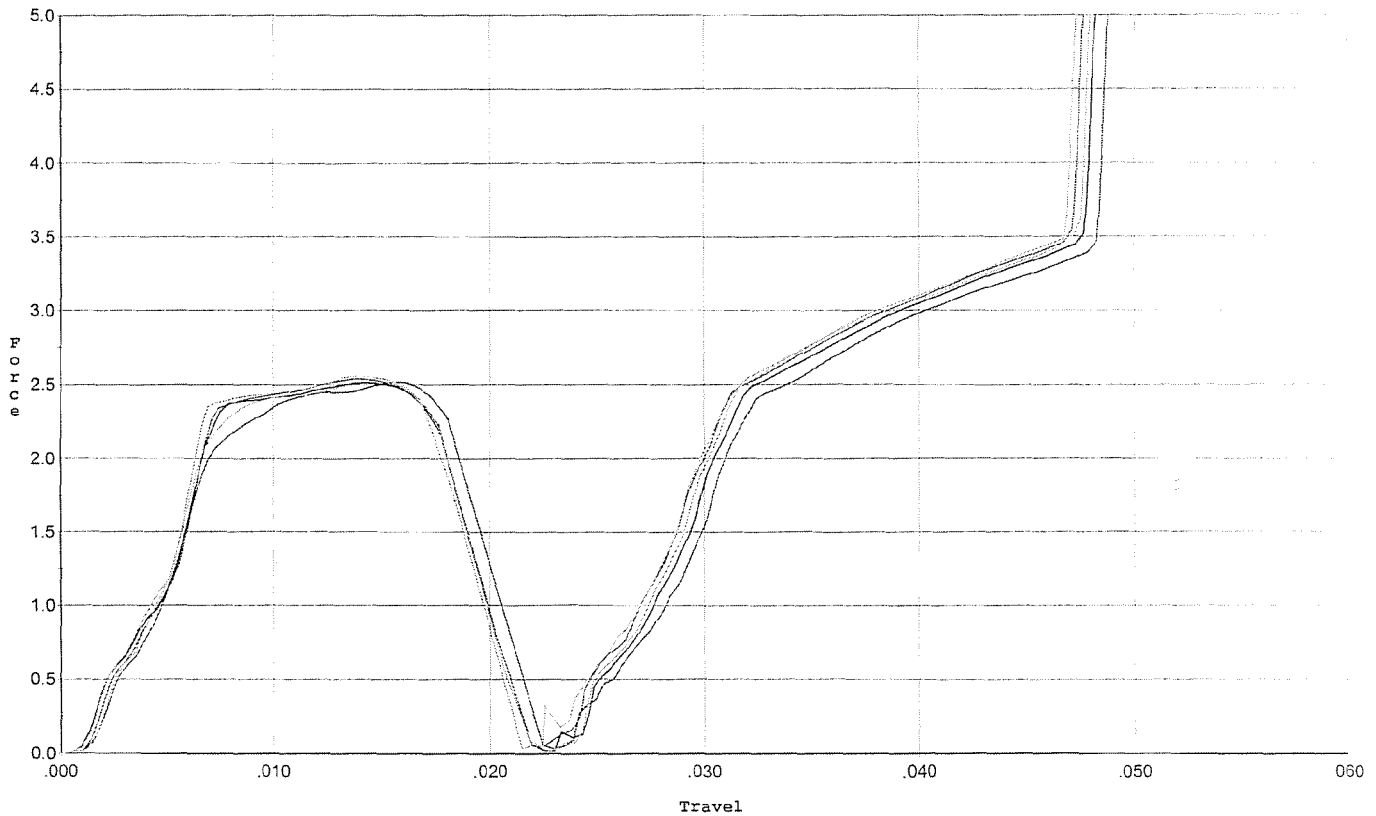
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-26-09	XJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-26-09	XJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	6-26-09	XJ
	J) ASSEMBLE STOCK		6-17-09	XJ
	K) ASSEMBLE SWIVEL STUDS		6-26-09	XJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	XJ
670	FINAL INSPECTION A) HEADSPACE		6-26-09	XJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>268</u> <u>2.71</u> <u>2.77</u> <u>269</u> <u>2.79</u>	6-26-09	XJ
	C) FUNCTION		6-26-09	XJ
690	PACK		7/21/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



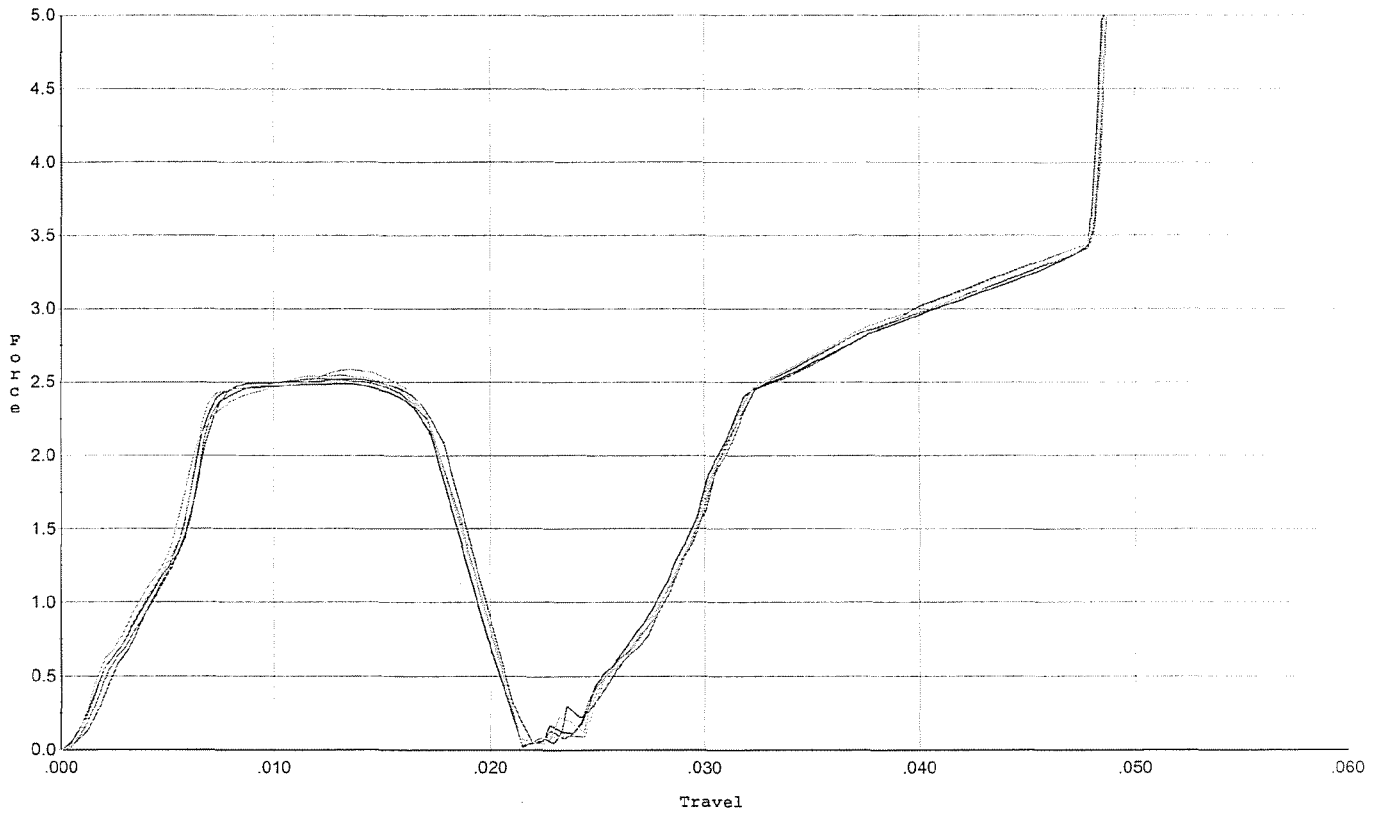
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.018	0.00	0.033	0.030		Set Trigger
2	2.513	0.018	0.00	0.033	0.030		Set Trigger
3	2.535	0.018	0.00	0.033	0.030		Set Trigger
4	2.541	0.018	0.00	0.032	0.030		Set Trigger
5	2.555	0.018	0.00	0.033	0.032		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



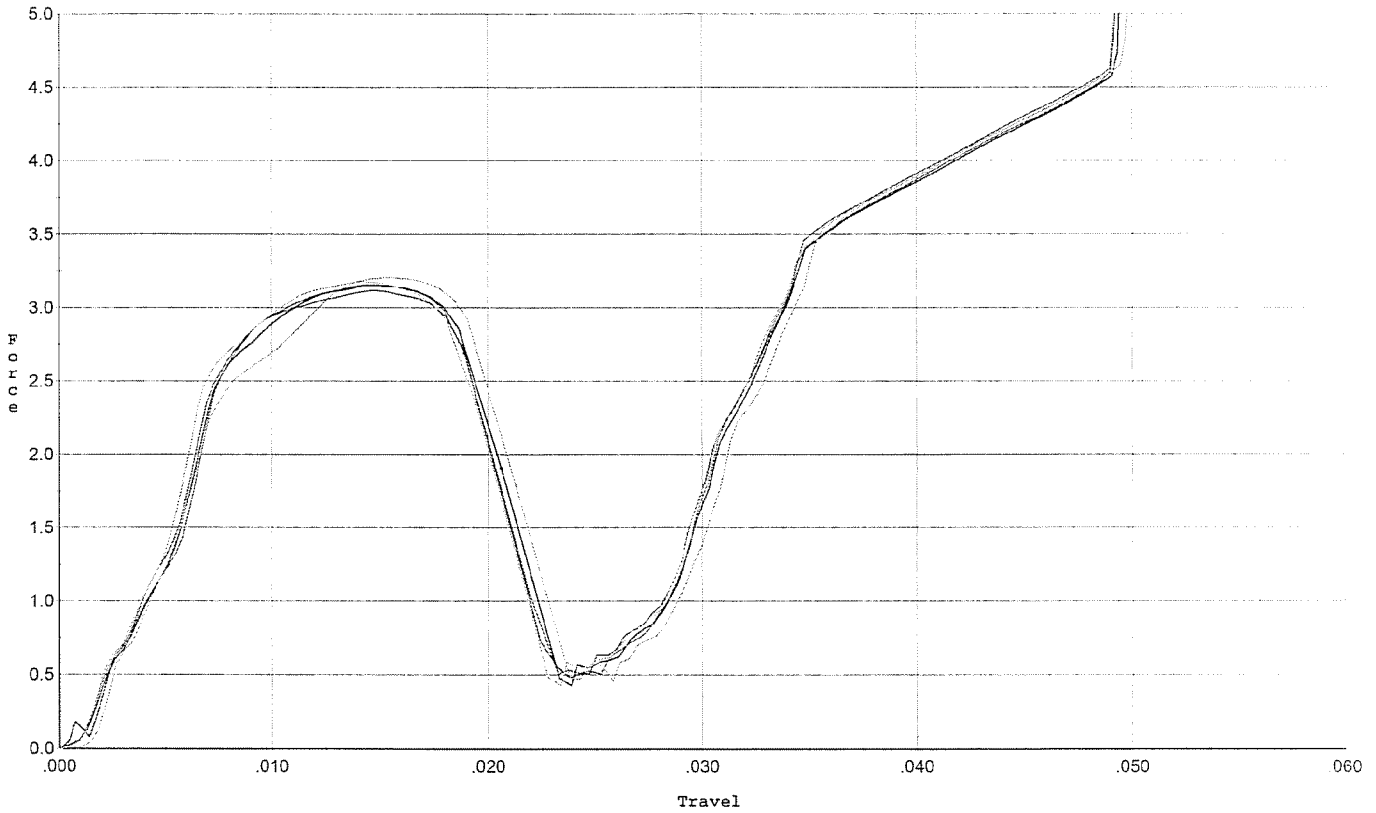
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.018	0.00	0.034	0.031		Set Trigger
2	2.488	0.017	0.00	0.034	0.030		Set Trigger
3	2.523	0.019	0.00	0.034	0.032		Set Trigger
4	2.545	0.019	0.00	0.034	0.033		Set Trigger
5	2.587	0.019	0.00	0.034	0.033		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



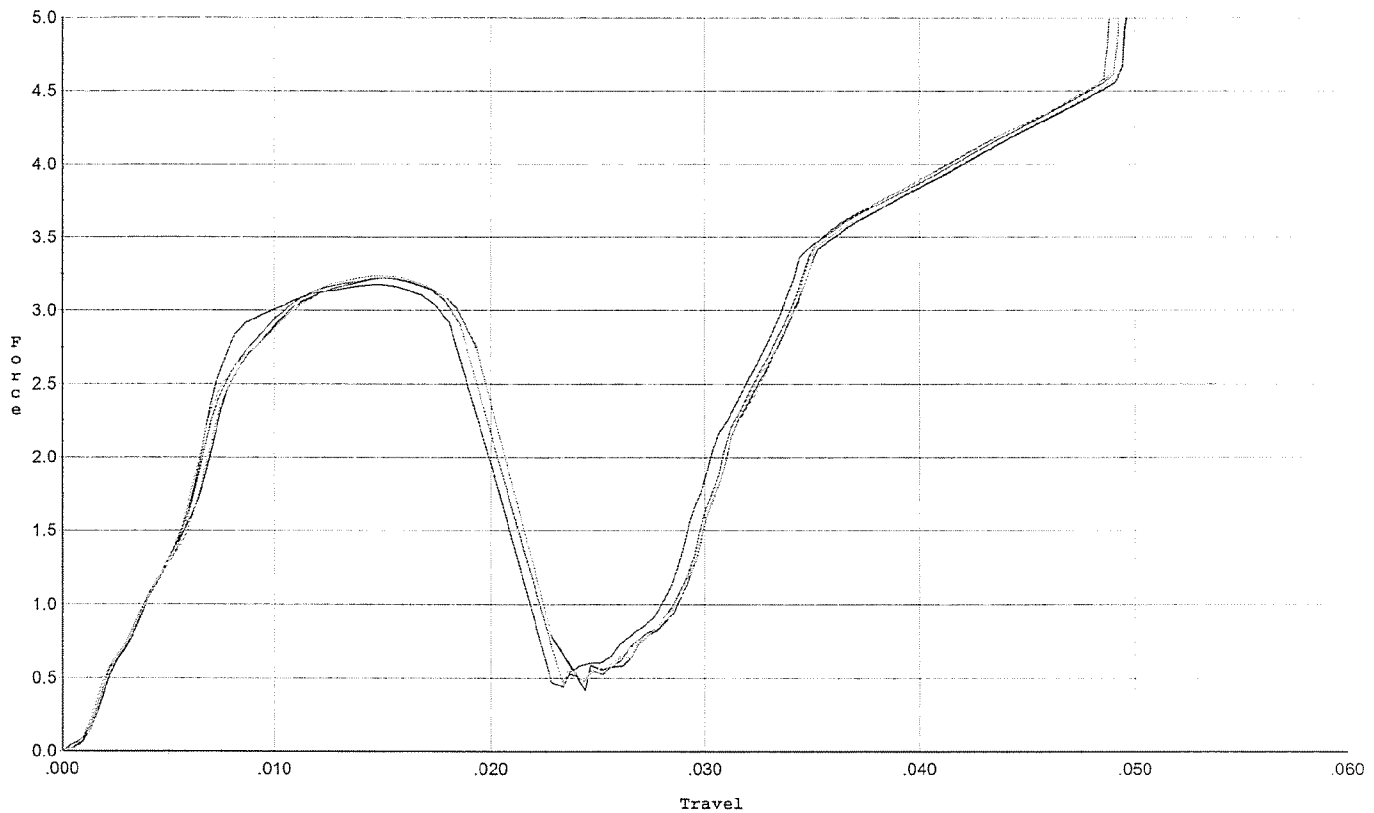
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.019	0.00	0.032	0.039		Set Trigger
2	3.153	0.021	0.00	0.032	0.043		Set Trigger
3	3.118	0.019	0.00	0.032	0.039		Set Trigger
4	3.177	0.019	0.00	0.032	0.041		Set Trigger
5	3.202	0.021	0.00	0.032	0.044		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



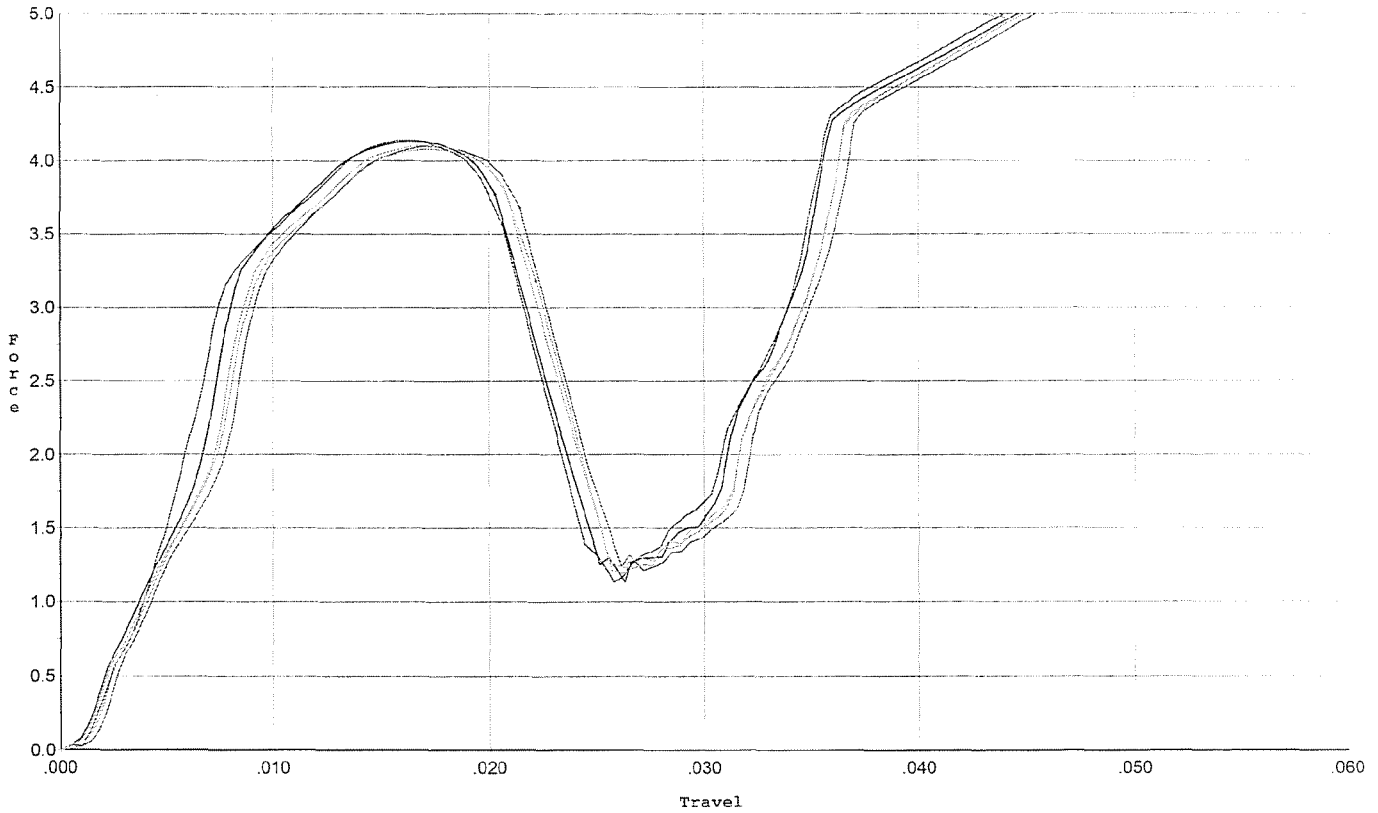
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.174	0.020	0.00	0.032	0.042		Set Trigger
2	3.218	0.019	0.00	0.032	0.040		Set Trigger
3	3.219	0.019	0.00	0.032	0.039		Set Trigger
4	3.238	0.019	0.00	0.032	0.039		Set Trigger
5	3.220	0.019	0.00	0.032	0.040		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



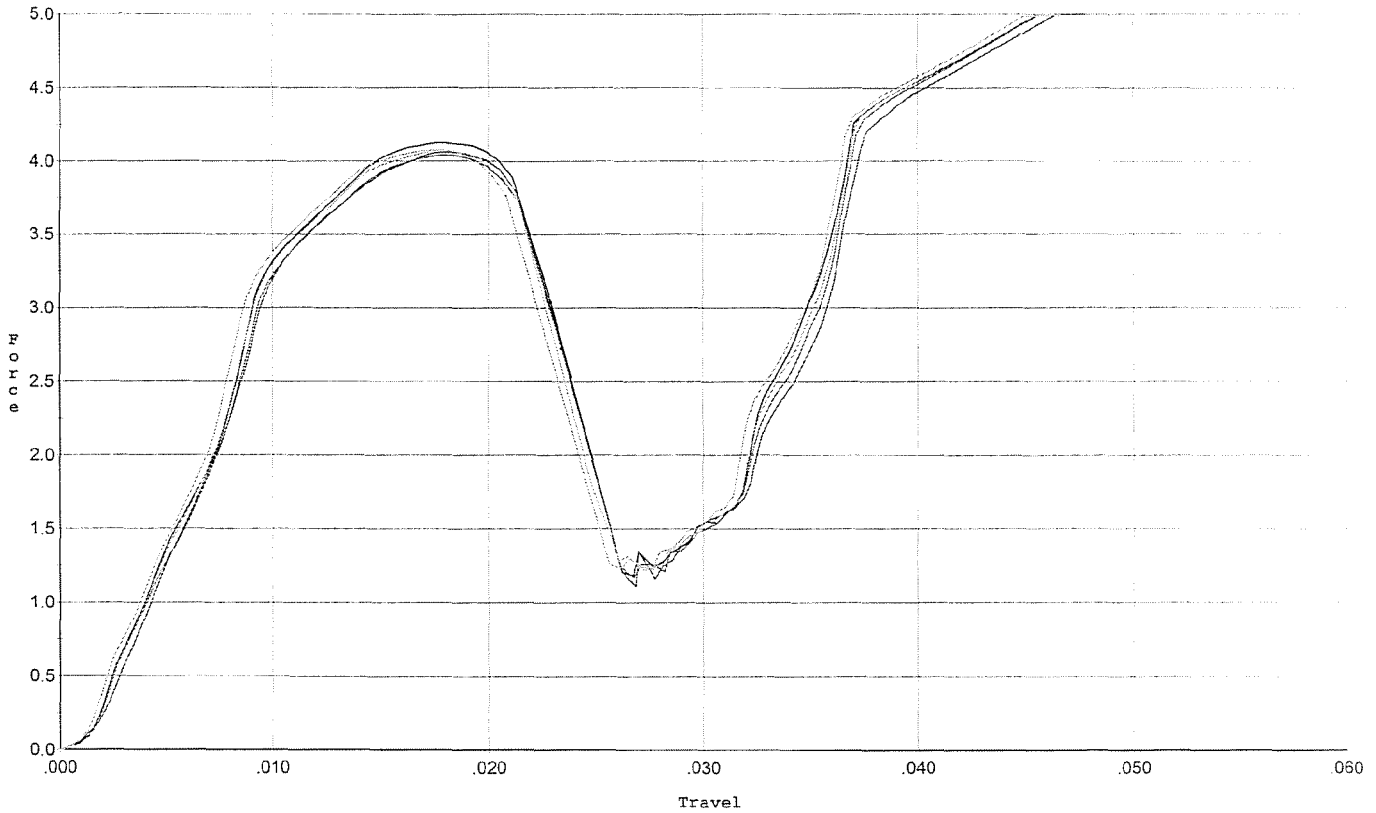
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.021	0.00	0.031	0.055		Set Trigger
2	4.134	0.020	0.00	0.031	0.053		Set Trigger
3	4.098	0.021	0.00	0.032	0.054		Set Trigger
4	4.105	0.021	0.00	0.031	0.053		Set Trigger
5	4.079	0.022	0.00	0.031	0.057		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



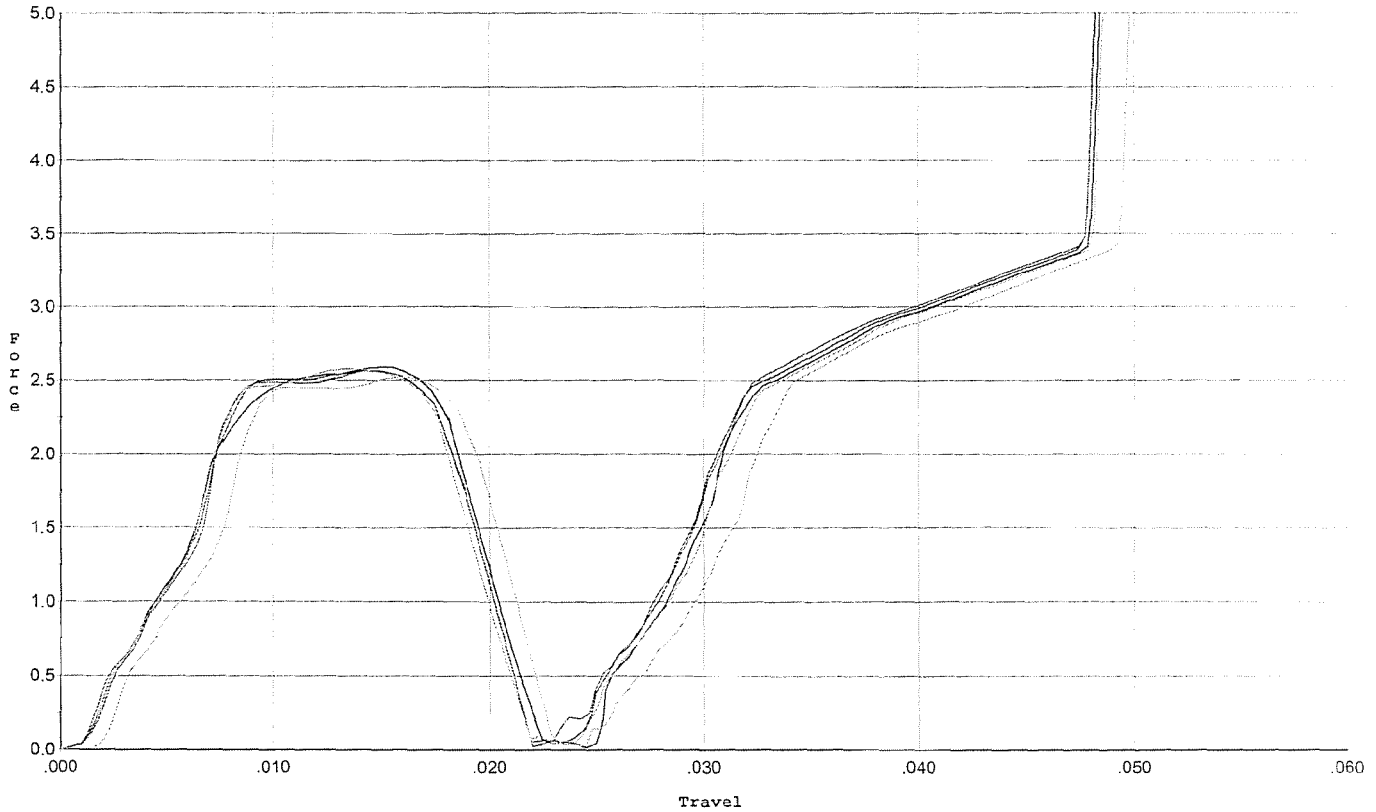
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.023	0.00	0.031	0.058		Set Trigger
2	4.127	0.023	0.00	0.031	0.059		Set Trigger
3	4.041	0.023	0.00	0.031	0.059		Set Trigger
4	4.074	0.021	0.00	0.031	0.055		Set Trigger
5	4.078	0.021	0.00	0.031	0.054		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



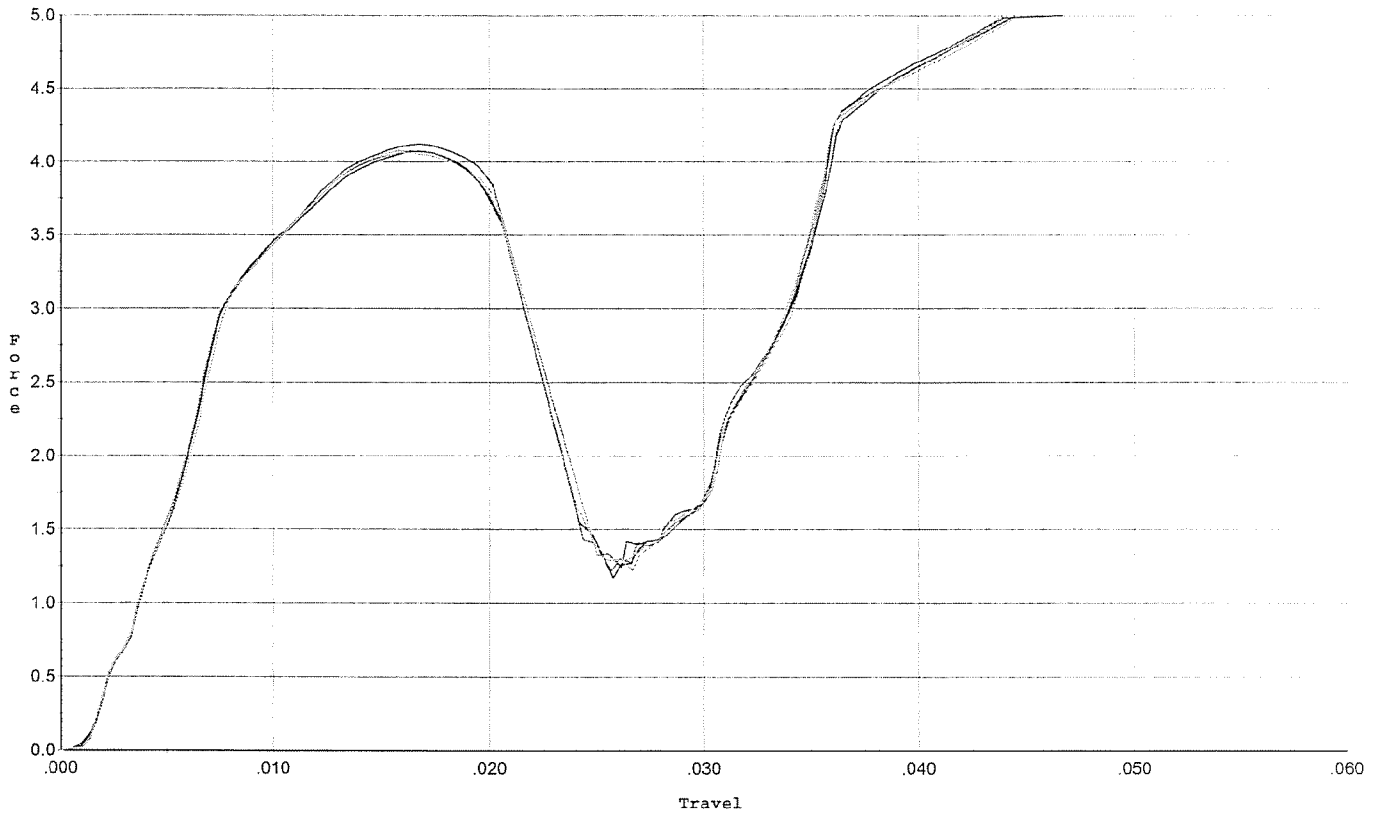
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.019	0.00	0.033	0.032		Set Trigger
2	2.591	0.018	0.00	0.033	0.031		Set Trigger
3	2.568	0.019	0.00	0.033	0.032		Set Trigger
4	2.520	0.020	0.002	0.033	0.031		Set Trigger
5	2.580	0.018	0.00	0.033	0.030		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/19/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.020	0.00	0.031	0.053		Set Trigger
2	4.069	0.021	0.00	0.031	0.054		Set Trigger
3	4.067	0.021	0.00	0.030	0.054		Set Trigger
4	4.060	0.020	0.00	0.031	0.054		Set Trigger
5	4.078	0.020	0.00	0.031	0.053		Set Trigger

Aug 4.07