

G6845249

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



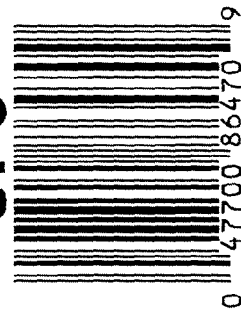
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845249

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845249

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-4-09	RP
430	ASSEMBLE TO STOCK		5-4-09	SP
440	PROOF		5-4-09	RP
460	CHECK HEADSPACE	MAGNA-FLUX	5-4-09	RP
470	DIS-ASSEMBLE ACTION		5-4-09	RP
472	SERIALIZE BOLT HANDLE		5-5-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	5/6/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/6/09	RT
510	DRILL AND TAP SIGHT HOLES		5-5-09	SP
520	GOFF BLAST BBL / REC		5/6/09	ASM
540	APPLY COATINGS (BARREL ACTION)		5/11/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-18-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

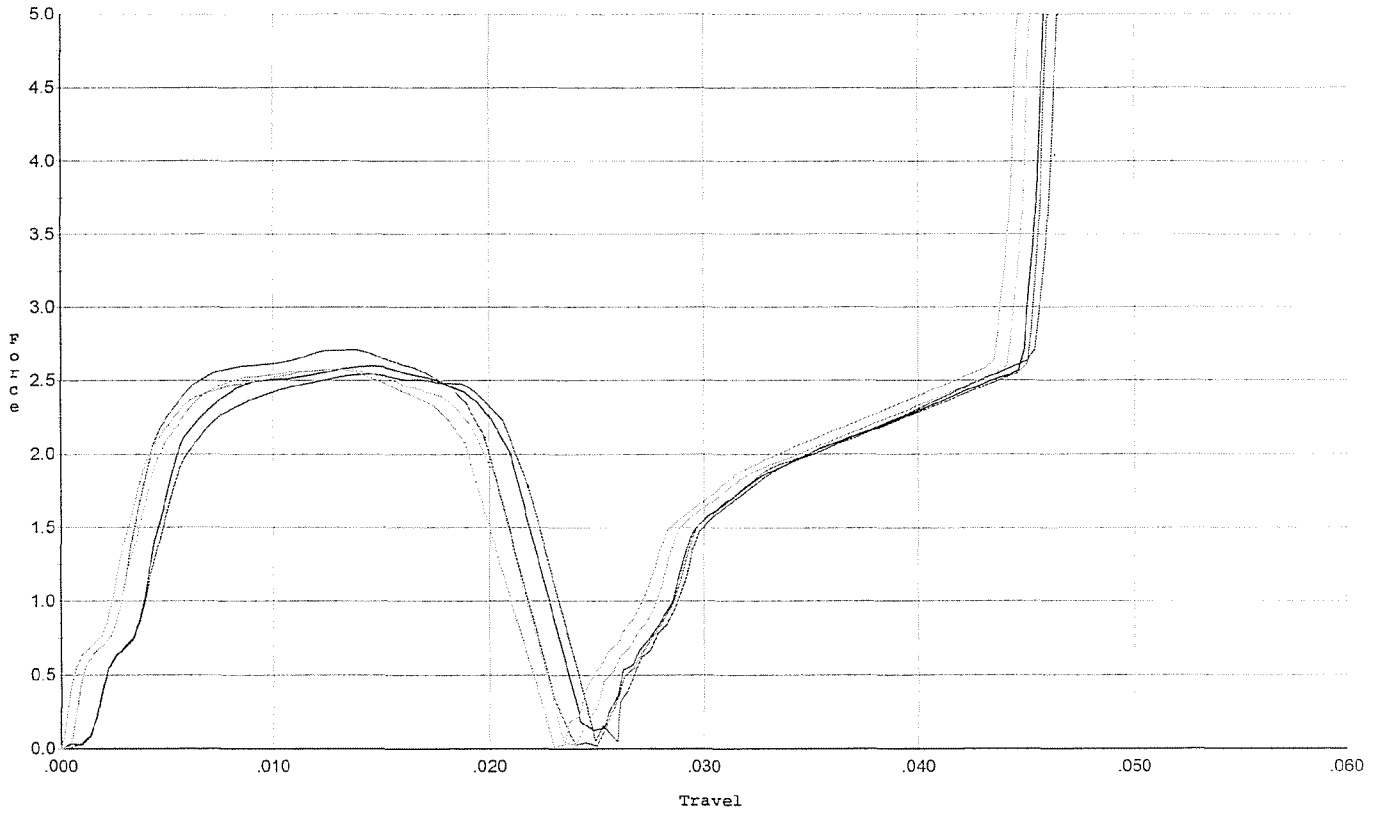
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	24	23	23	5/22/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	36	35	38	5/22/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.024	.024	5/22/09	RP		
	J) ASSEMBLE STOCK					5-18-09	RP		
	K) ASSEMBLE SWIVEL STUDS					5/22/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/20/09	FB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					5-20-09	NW		
670	FINAL INSPECTION A) HEADSPACE					5/22/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.52	2.48	2.39	2.52	2.55	5-21-09	NW
	C) FUNCTION					5/22/09	RP		
690	PACK					7/13/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- 1.0 lb



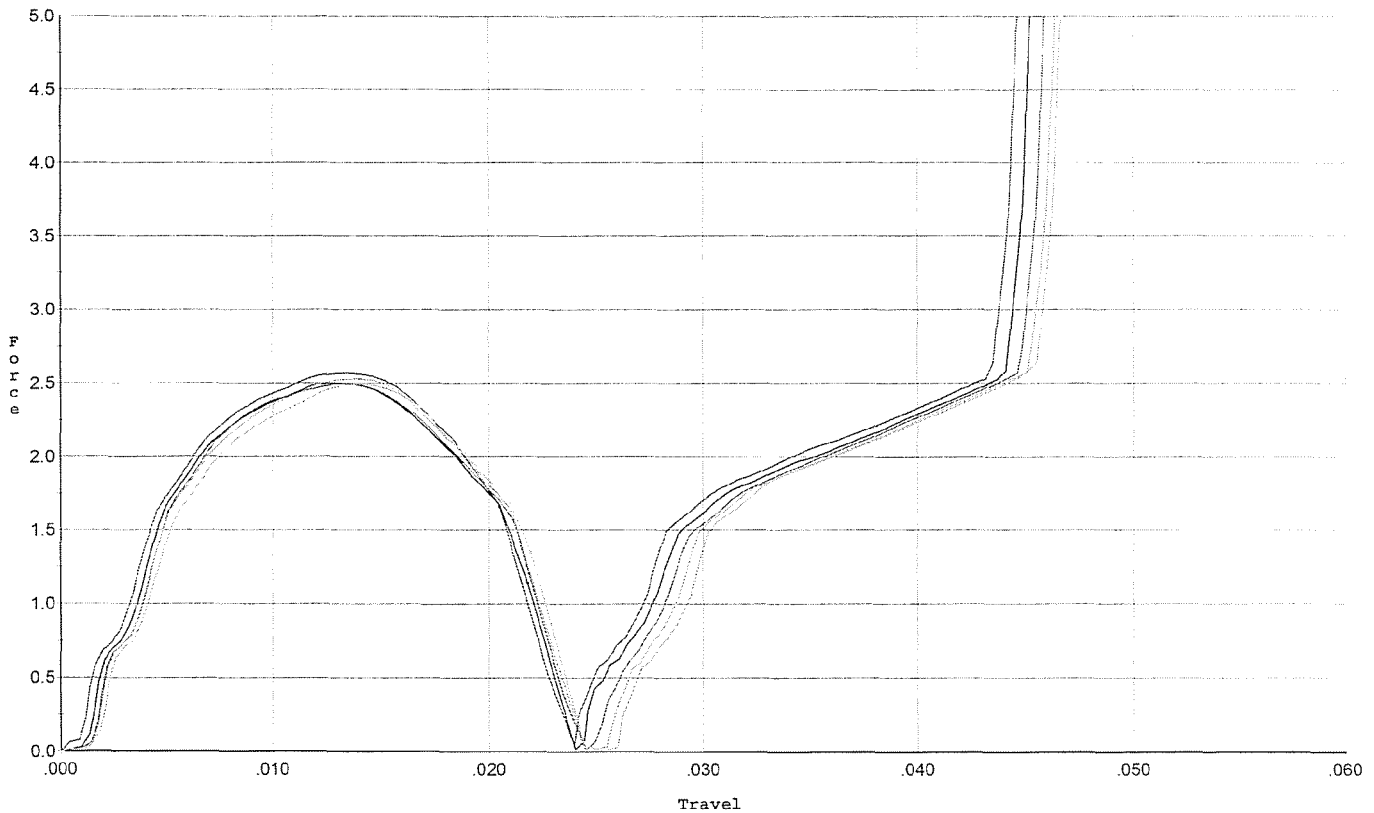
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.022	0.00	0.029	0.040		Set Trigger
2	2.599	0.021	0.00	0.029	0.040		Set Trigger
3	2.709	0.020	0.00	0.030	0.040		Set Trigger
4	2.576	0.020	0.00	0.030	0.039		Set Trigger
5	2.578	0.019	0.00	0.030	0.037		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 20 cycles+/- 1.0 lb



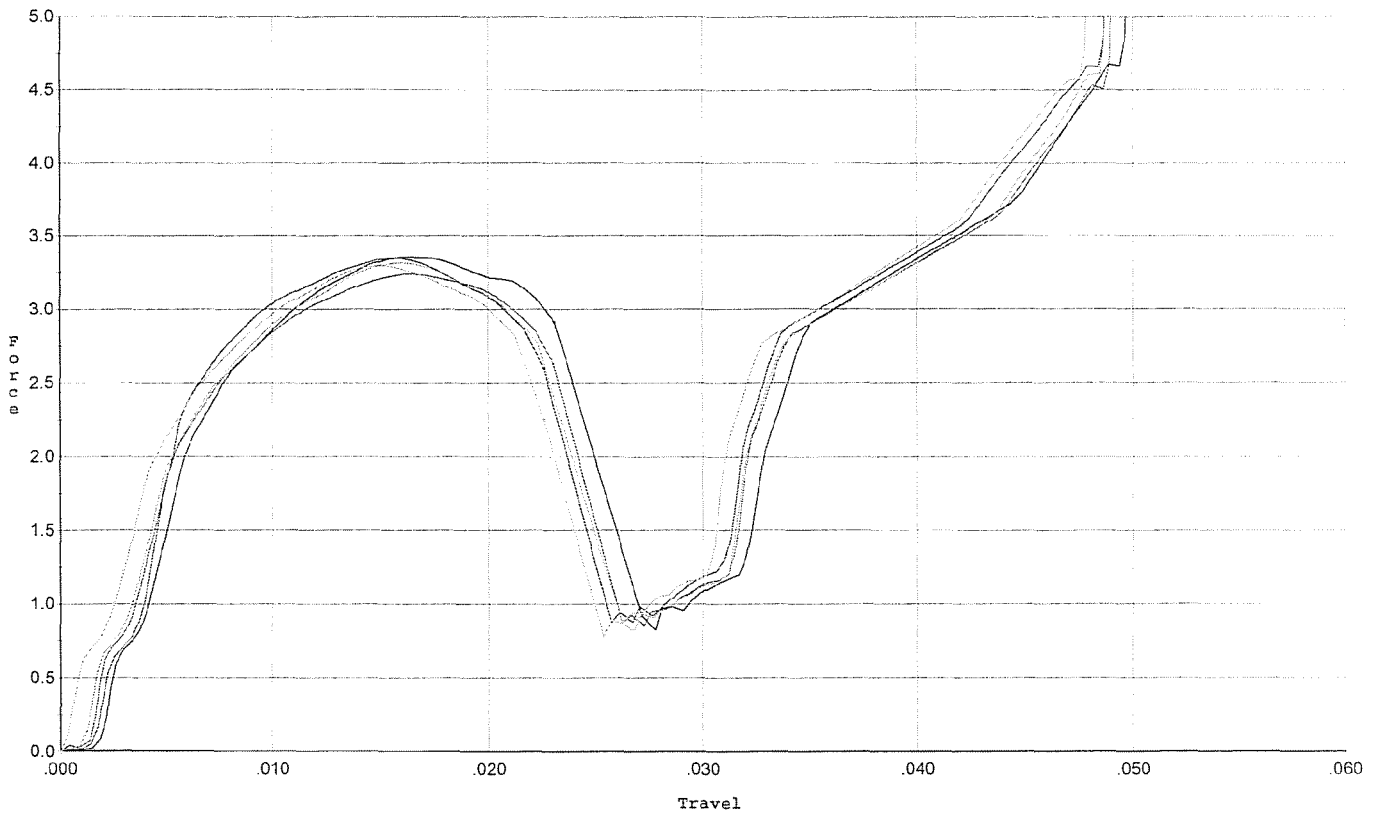
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.020	0.00	0.029	0.037		Set Trigger
2	2.503	0.022	0.00	0.029	0.038		Set Trigger
3	2.494	0.021	0.00	0.030	0.036		Set Trigger
4	2.491	0.022	0.00	0.030	0.037		Set Trigger
5	2.528	0.021	0.00	0.031	0.036		Set Trigger

A-251

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



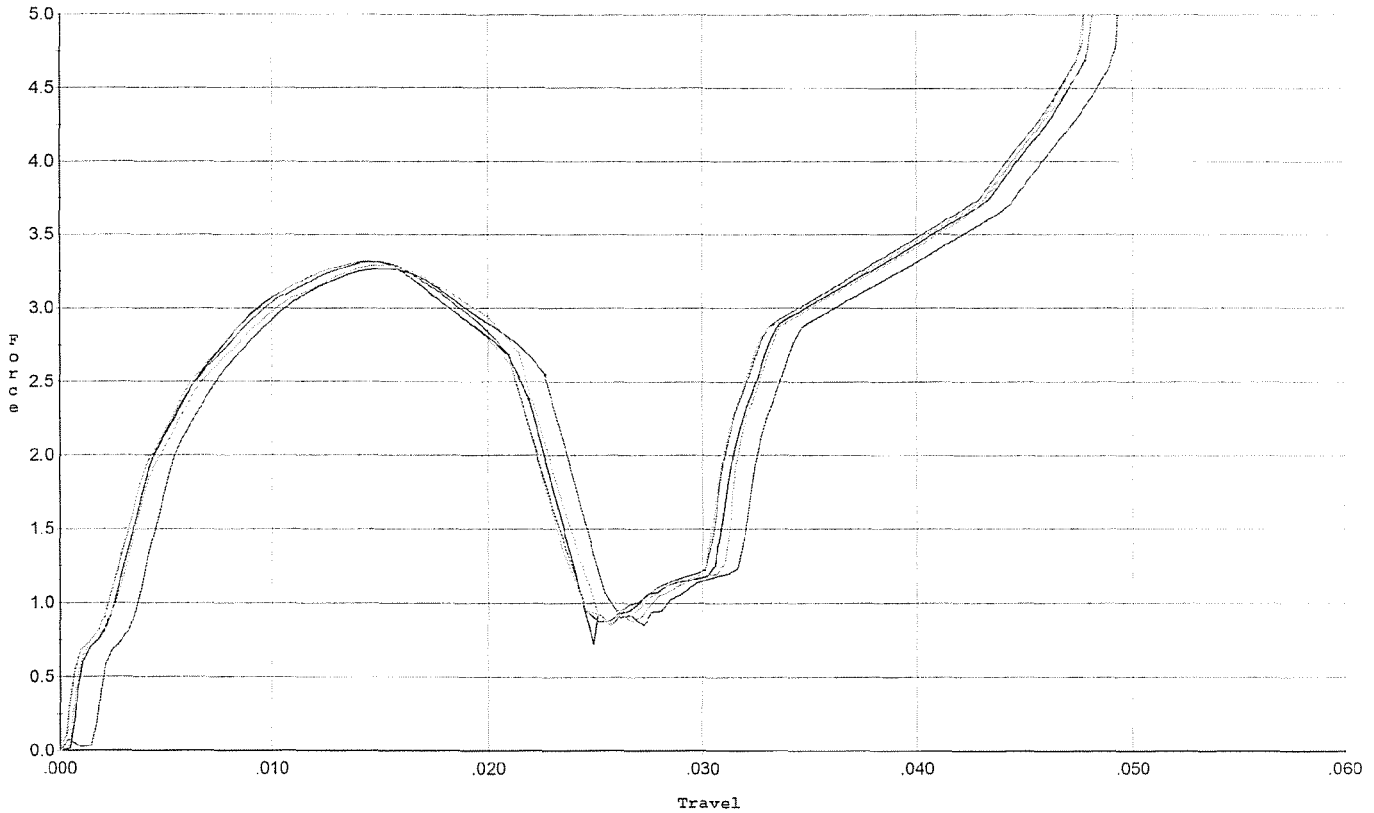
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.351	0.023	0.00	0.030	0.052		Set Trigger
2	3.356	0.023	0.002	0.030	0.053		Set Trigger
3	3.240	0.023	0.00	0.030	0.053		Set Trigger
4	3.296	0.023	0.00	0.030	0.054		Set Trigger
5	3.320	0.022	0.00	0.030	0.052		Set Trigger

A-3.31

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/27/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



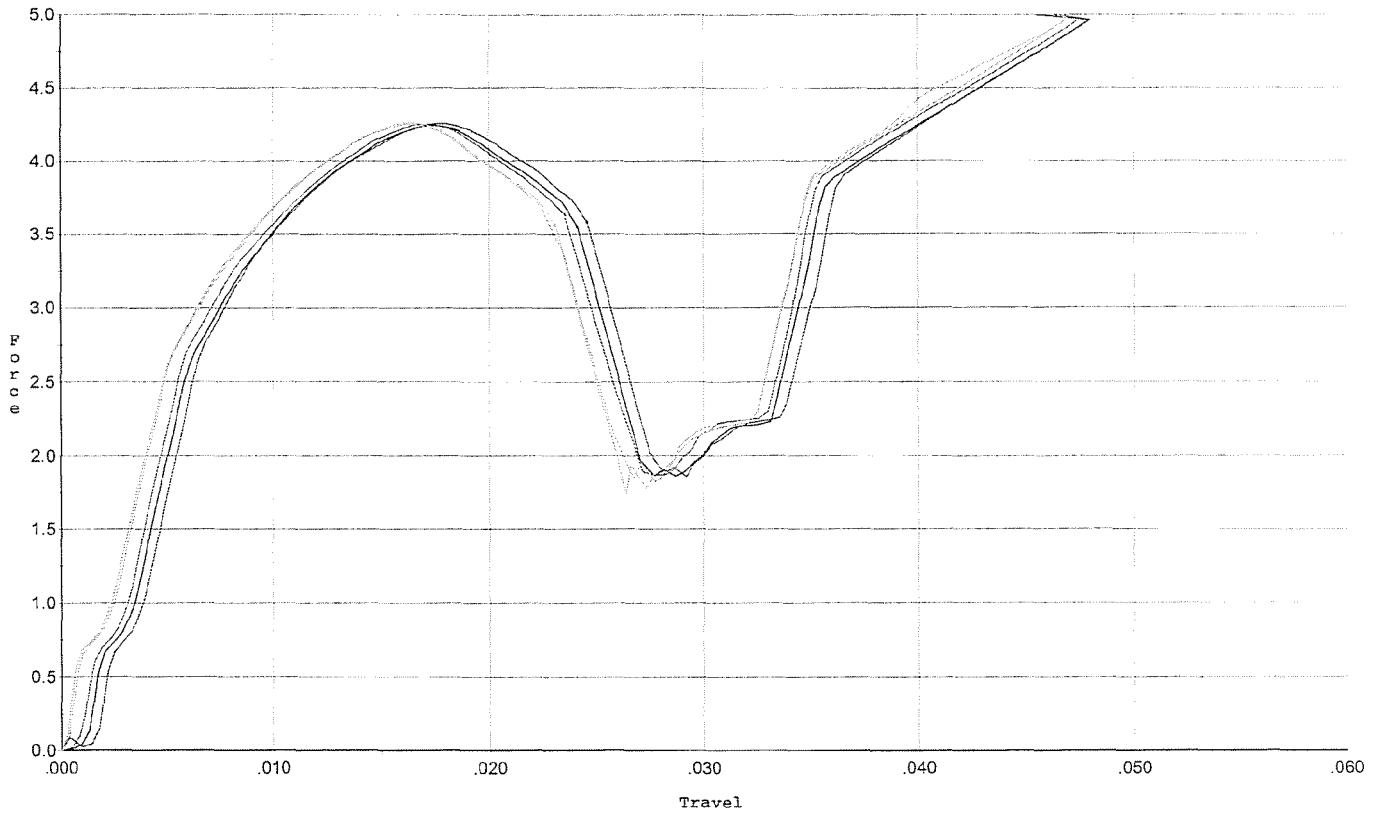
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.023	0.002	0.031	0.051		Set Trigger
2	3.317	0.022	0.00	0.030	0.052		Set Trigger
3	3.314	0.021	0.00	0.030	0.050		Set Trigger
4	3.308	0.021	0.00	0.030	0.050		Set Trigger
5	3.293	0.021	0.00	0.030	0.050		Set Trigger

A. 3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



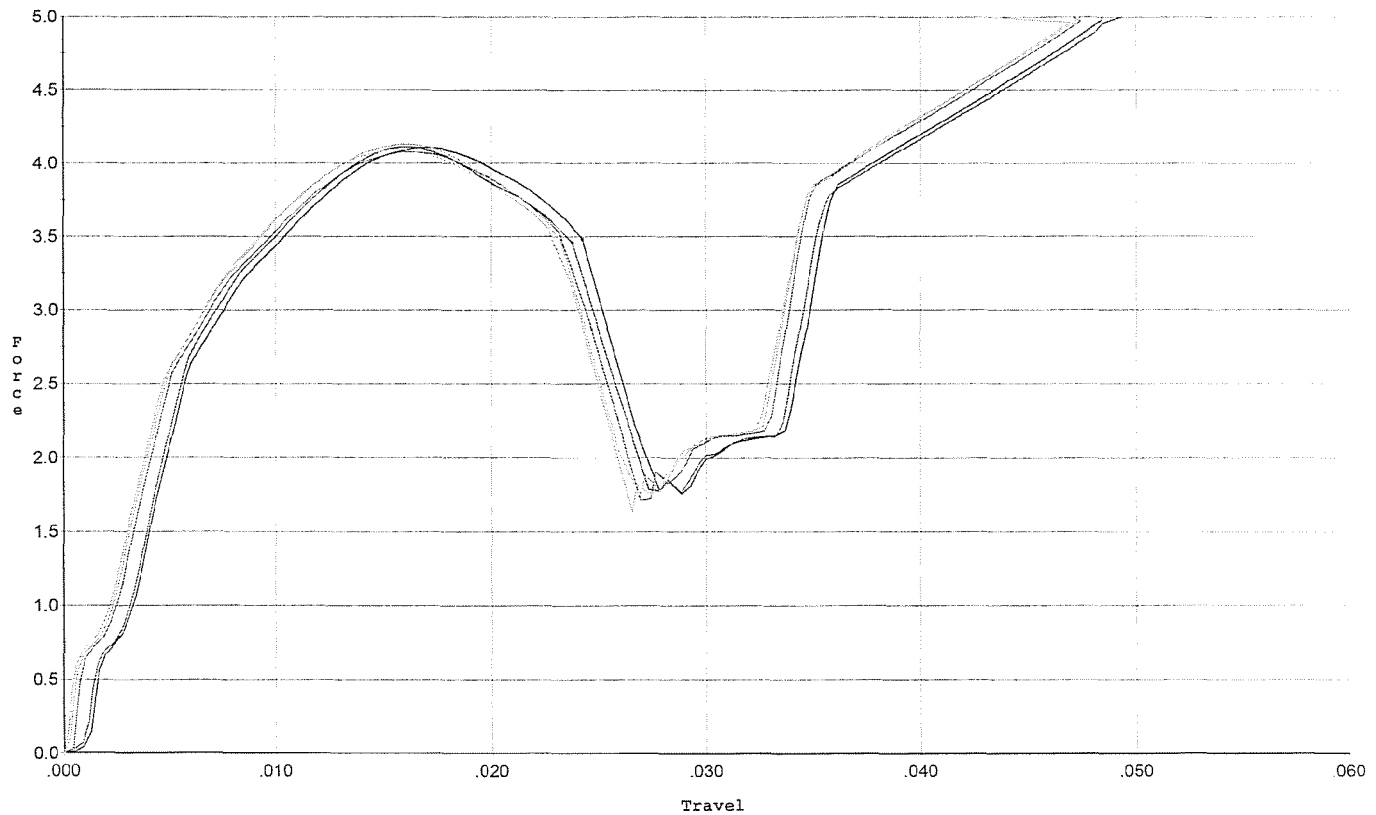
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.025	0.00	0.025	0.070		Set Trigger
2	4.247	0.024	0.00	0.027	0.070		Set Trigger
3	4.257	0.023	0.00	0.027	0.068		Set Trigger
4	4.252	0.023	0.00	0.027	0.070		Set Trigger
5	4.264	0.023	0.00	0.027	0.069		Set Trigger

A. 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



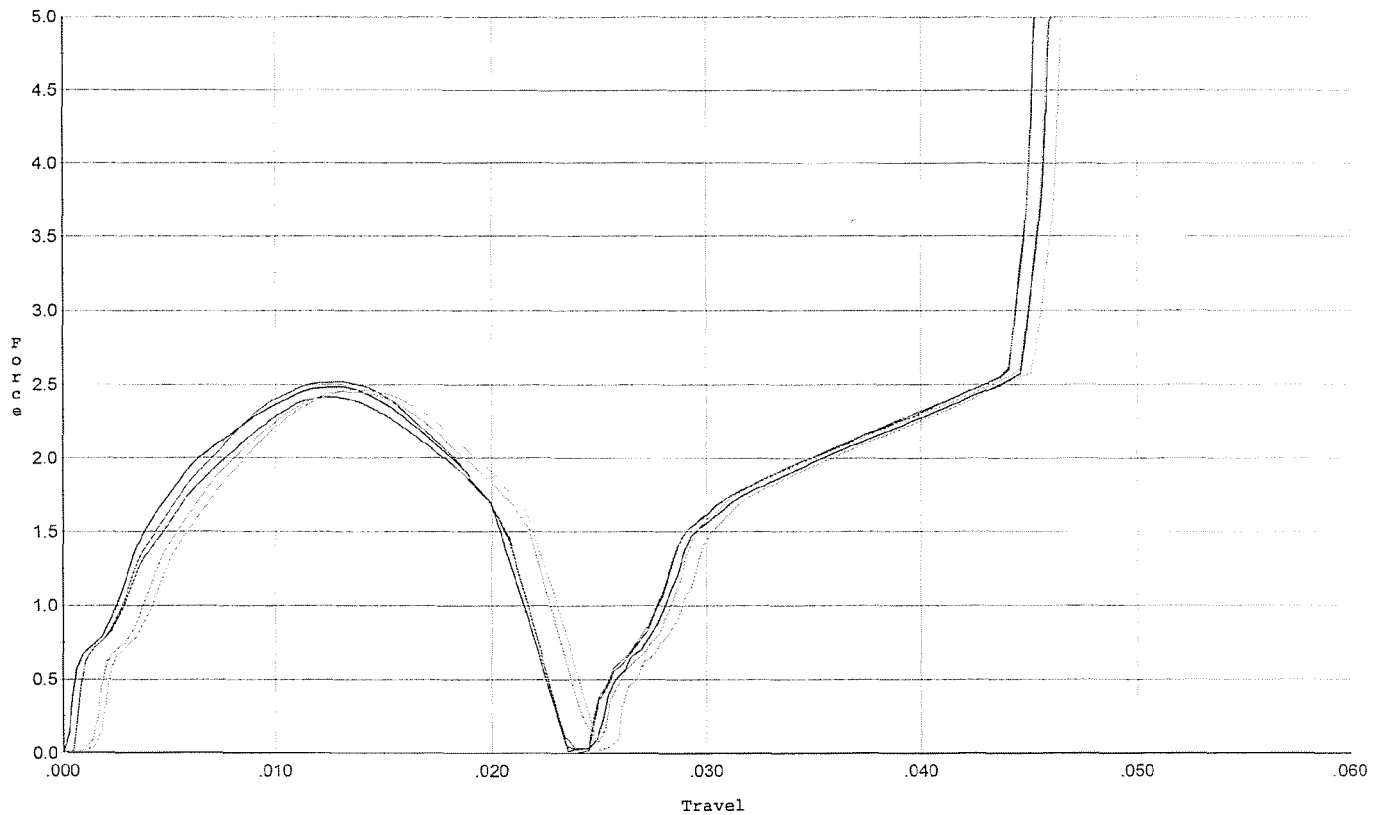
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.024	0.00	0.028	0.068		Set Trigger
2	4.105	0.024	0.00	0.027	0.069		Set Trigger
3	4.079	0.025	0.00	0.027	0.072		Set Trigger
4	4.095	0.024	0.00	0.027	0.069		Set Trigger
5	4.131	0.023	0.00	0.027	0.068		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



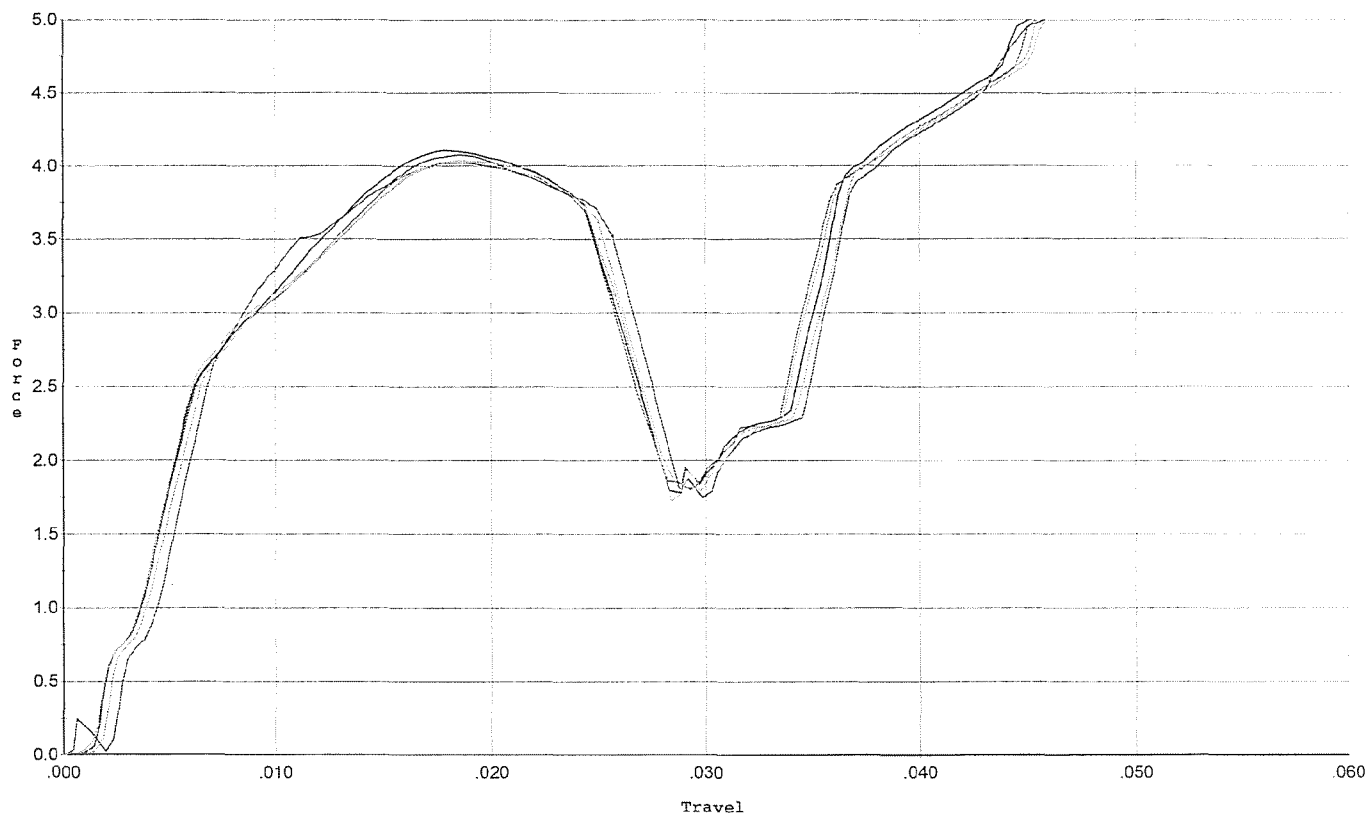
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.021	0.00	0.030	0.036		Set Trigger
2	2.484	0.022	0.00	0.030	0.039		Set Trigger
3	2.518	0.021	0.00	0.030	0.037		Set Trigger
4	2.461	0.023	0.00	0.030	0.038		Set Trigger
5	2.450	0.022	0.00	0.029	0.036		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/27/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.026	0.002	0.020	0.071		Set Trigger
2	4.107	0.026	0.00	0.020	0.073		Set Trigger
3	4.020	0.024	0.00	0.020	0.067		Set Trigger
4	4.036	0.025	0.00	0.020	0.068		Set Trigger
5	4.036	0.026	0.00	0.020	0.071		Set Trigger

A. 4.05