

G6845816

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



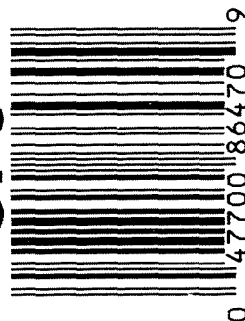
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845816

UPC

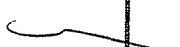


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6845816

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	SPD
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	SPD
470	DIS-ASSEMBLE ACTION		4-16-09	SPD
472	SERIALIZE BOLT HANDLE		4-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/18/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/20/09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4/21/09	L.m.
540	APPLY COATINGS (BARREL ACTION)		4-22	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-28-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

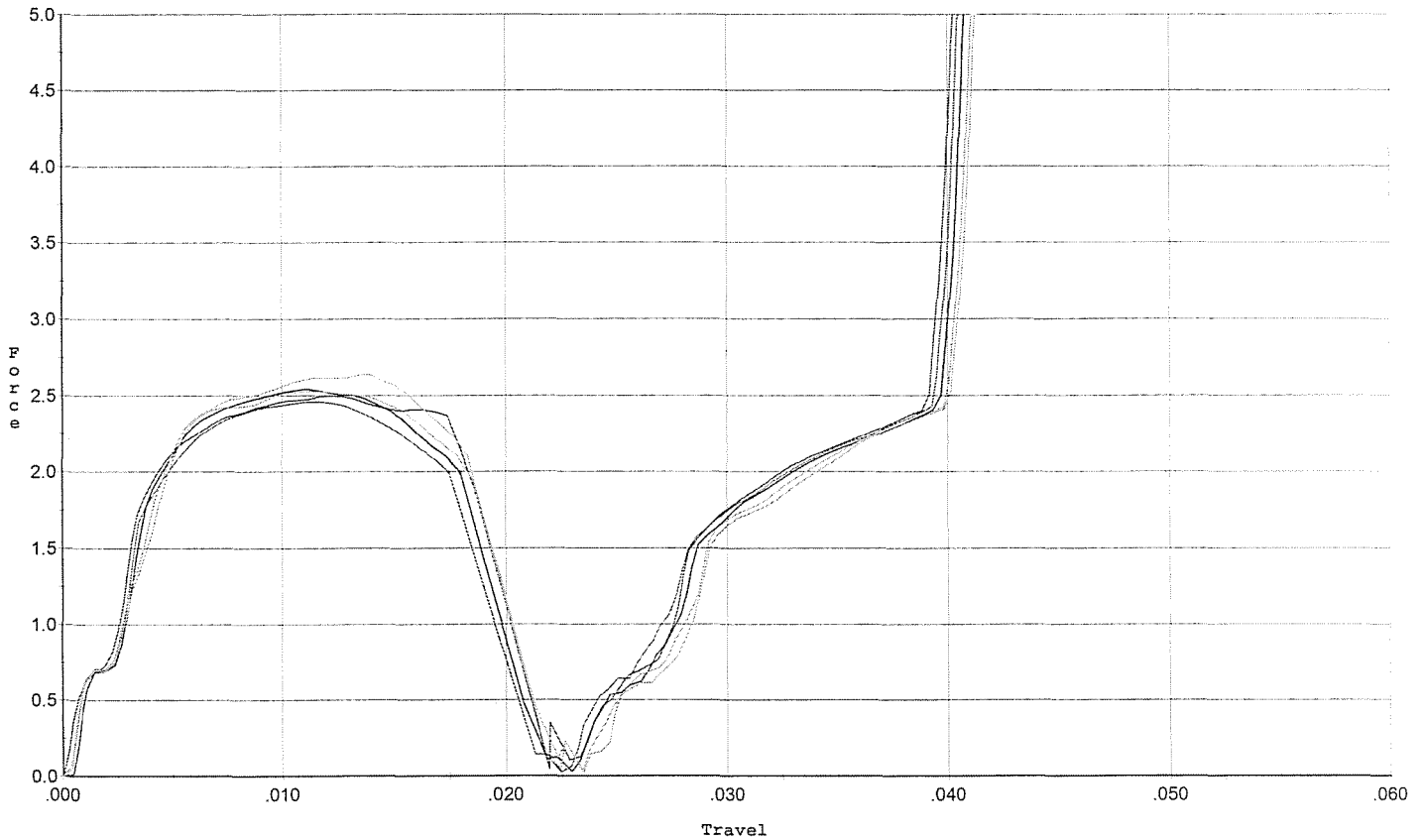
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	5-8-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	5-8-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	5-8-09	LN
	J) ASSEMBLE STOCK		4-28-09	LN
	K) ASSEMBLE SWIVEL STUDS		5-8-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-1-09	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5/1/09	TAR
670	FINAL INSPECTION A) HEADSPACE		5-8-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.37</u> <u>2.33</u> <u>2.35</u> <u>2.35</u>	5-7-09	RP
	C) FUNCTION		5-8-09	LN
690	PACK		4/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



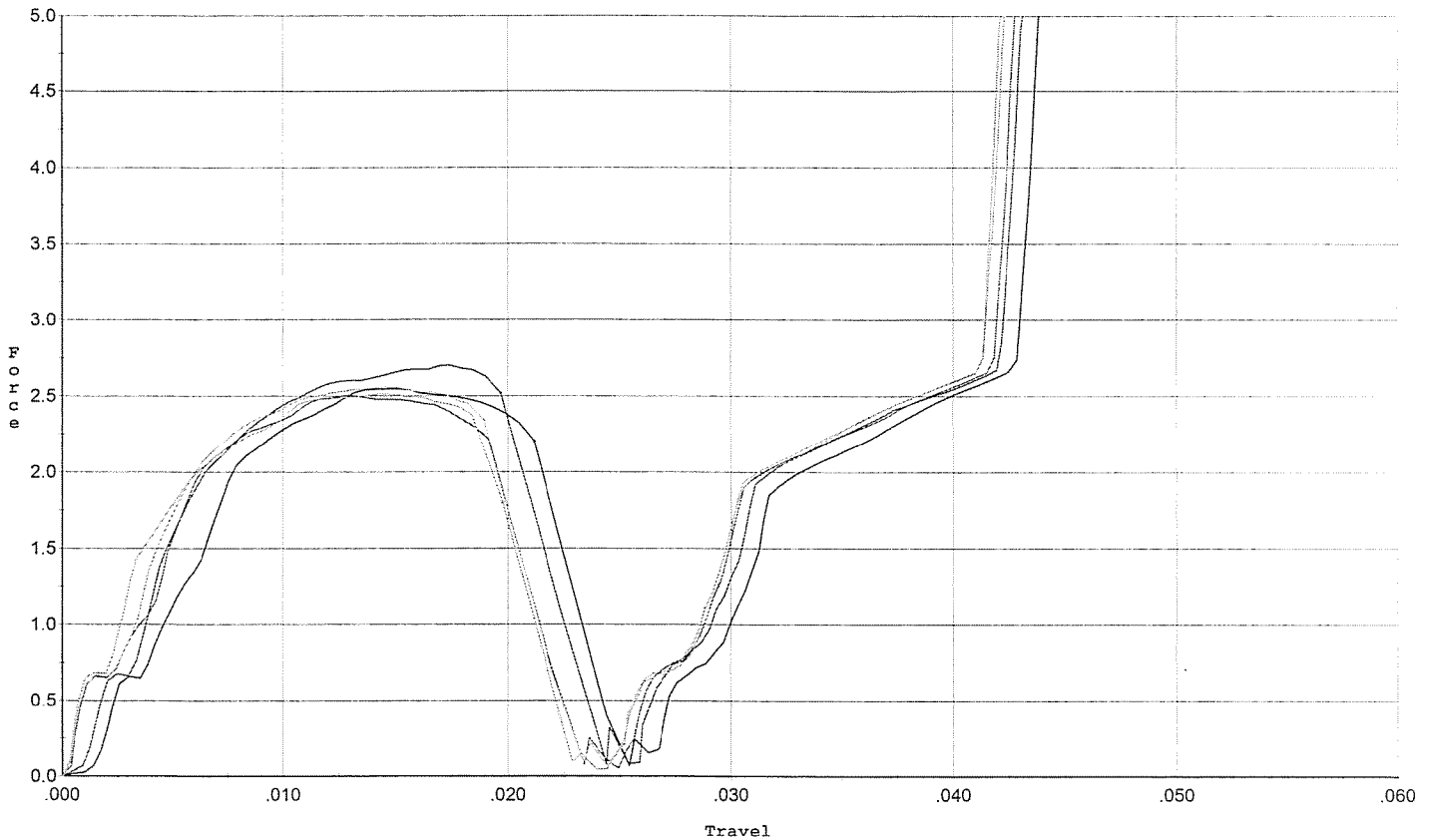
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.019	0.00	0.027	0.036		Set Trigger
2	2.543	0.018	0.00	0.028	0.034		Set Trigger
3	2.460	0.017	0.00	0.028	0.032		Set Trigger
4	2.636	0.018	0.00	0.028	0.036		Set Trigger
5	2.530	0.019	0.00	0.028	0.035		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



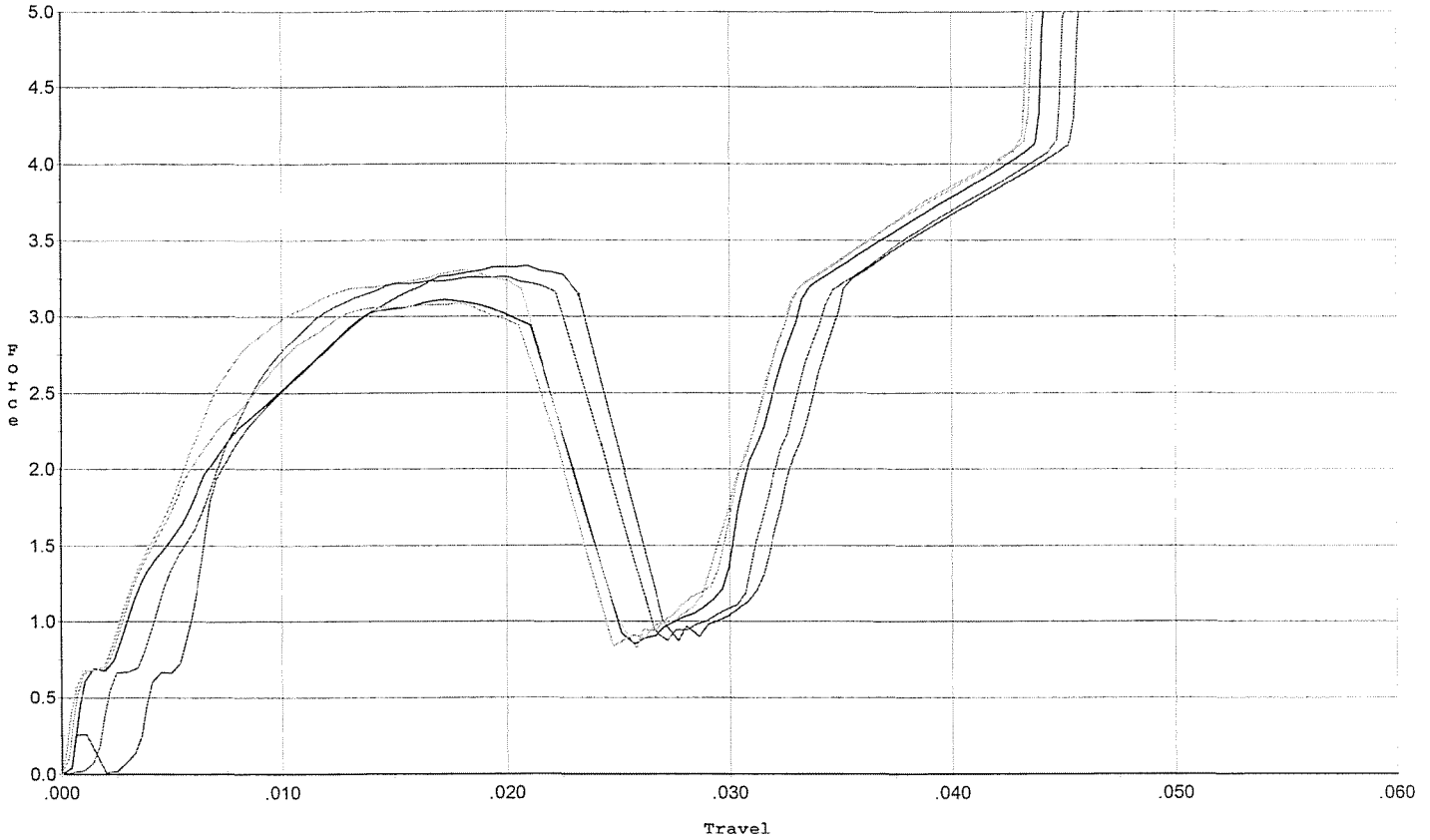
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.705	0.020	0.00	0.028	0.037		Set Trigger
2	2.549	0.021	0.00	0.028	0.037		Set Trigger
3	2.501	0.019	0.00	0.029	0.035		Set Trigger
4	2.561	0.019	0.00	0.028	0.036		Set Trigger
5	2.512	0.020	0.00	0.028	0.037		Set Trigger

A-256

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



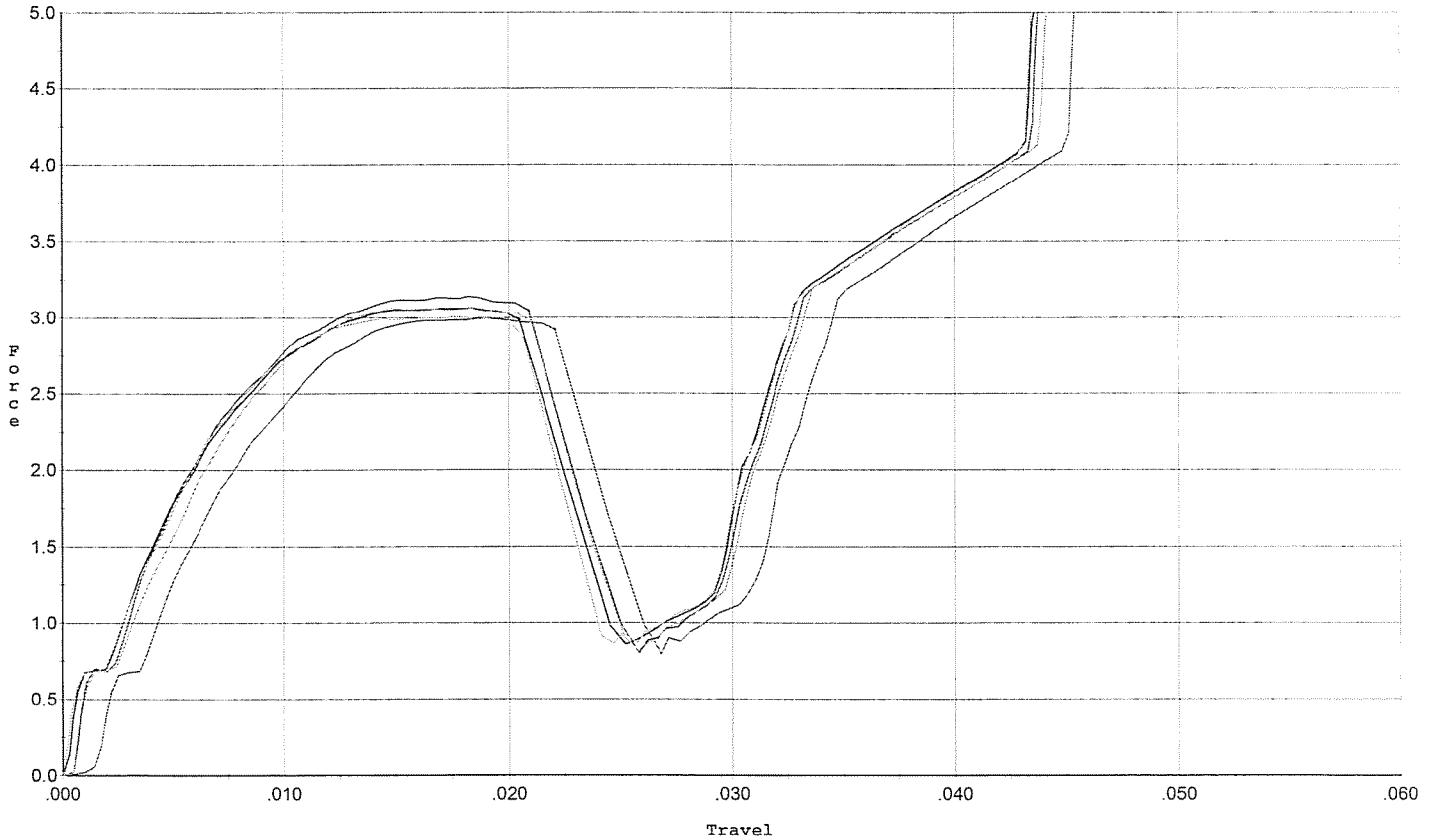
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.332	0.023	0.003	0.023	0.049		Set Trigger
2	3.114	0.023	0.00	0.027	0.049		Set Trigger
3	3.262	0.024	0.00	0.022	0.054		Set Trigger
4	3.304	0.021	0.00	0.026	0.049		Set Trigger
5	3.089	0.022	0.00	0.027	0.049		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



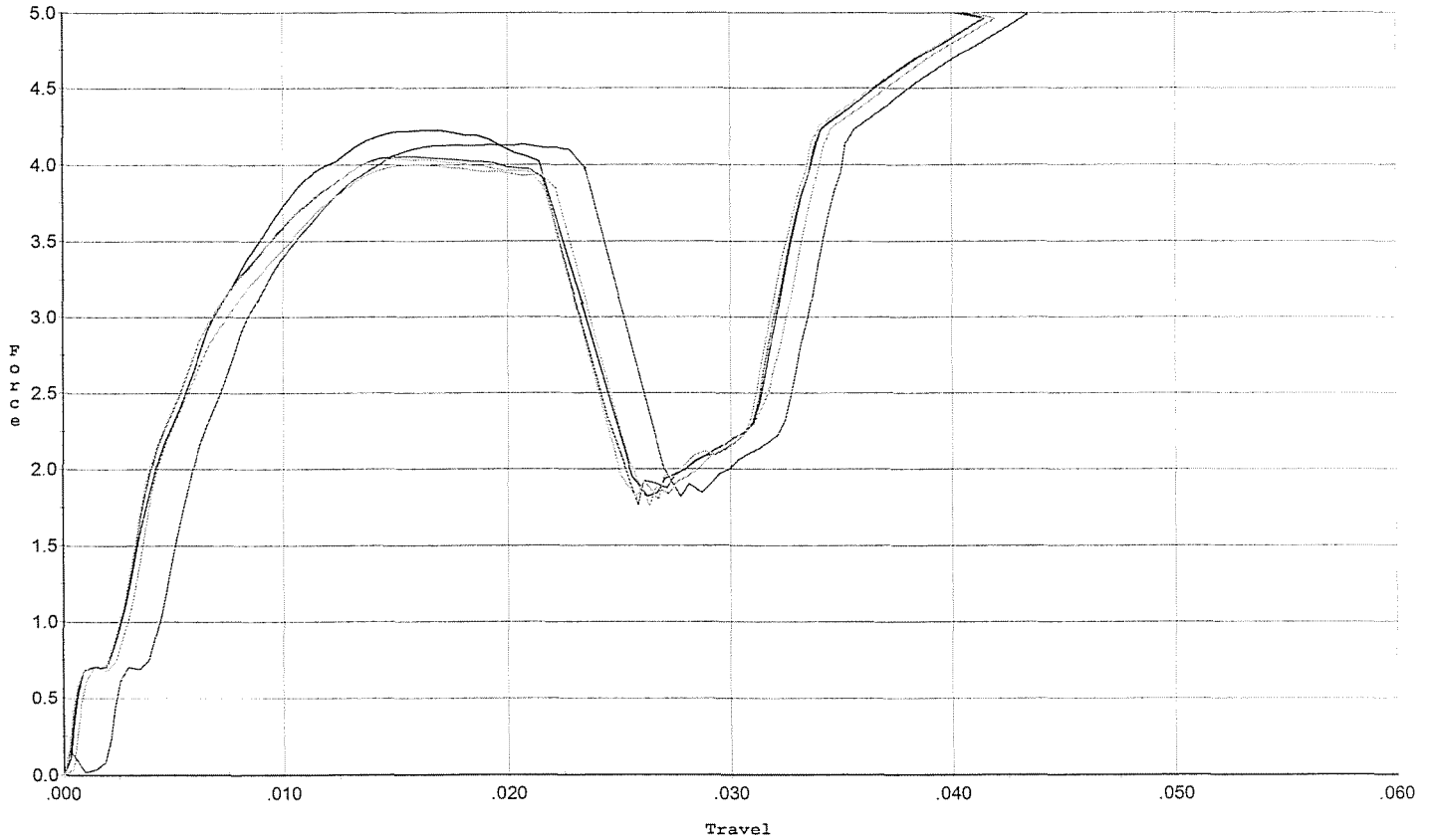
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.139	0.021	0.00	0.027	0.047		Set Trigger
2	3.061	0.020	0.00	0.027	0.045		Set Trigger
3	2.991	0.022	0.00	0.027	0.045		Set Trigger
4	3.001	0.021	0.00	0.027	0.045		Set Trigger
5	3.063	0.021	0.00	0.027	0.046		Set Trigger

A.3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



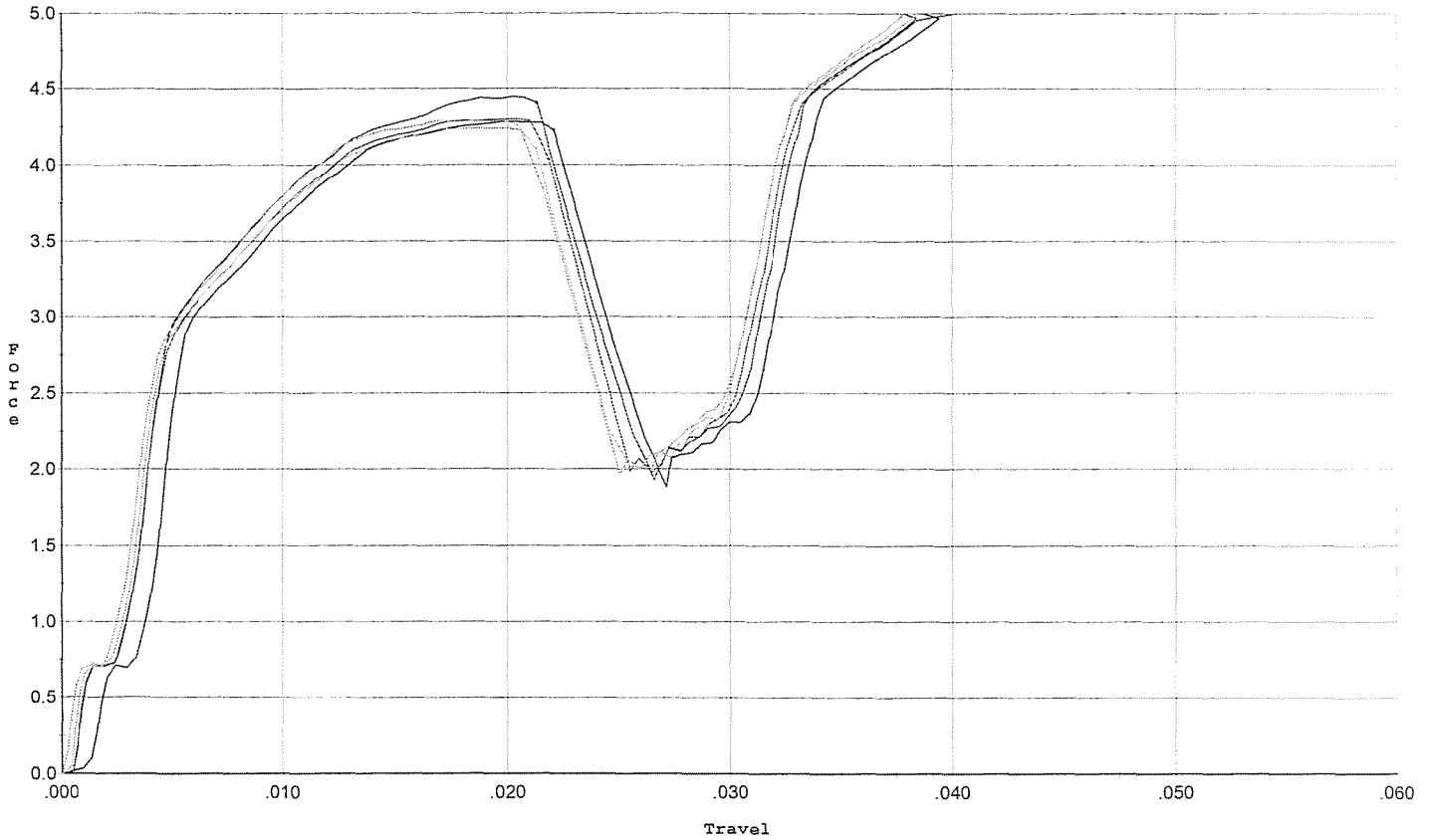
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.023	0.00	0.019	0.065		Set Trigger
2	4.225	0.023	0.00	0.019	0.069		Set Trigger
3	4.055	0.022	0.00	0.020	0.062		Set Trigger
4	4.037	0.022	0.00	0.020	0.063		Set Trigger
5	4.002	0.022	0.00	0.020	0.063		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



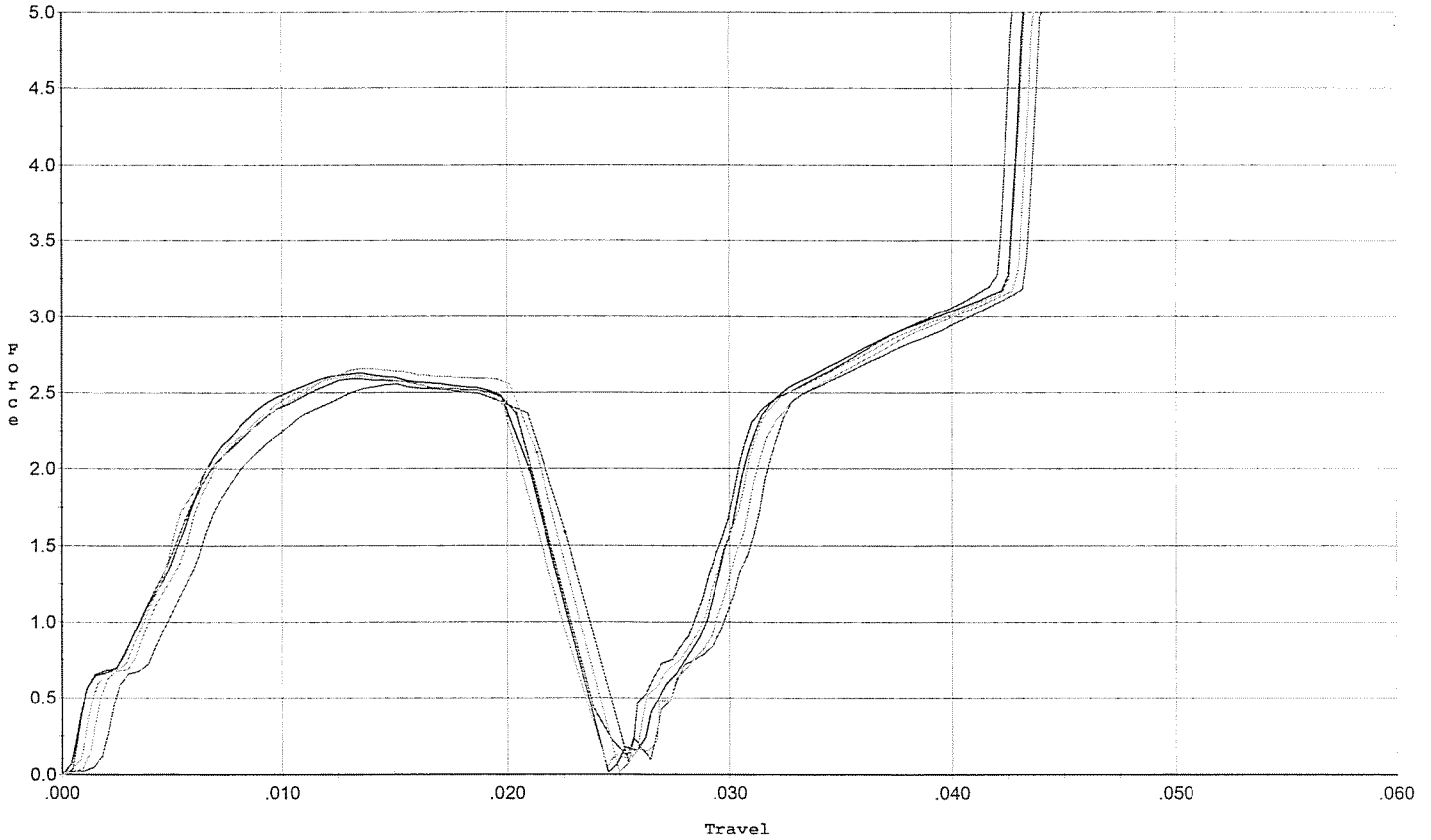
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.449	0.021	0.00	0.018	0.066		Set Trigger
2	4.284	0.022	0.00	0.019	0.065		Set Trigger
3	4.299	0.022	0.00	0.018	0.066		Set Trigger
4	4.240	0.021	0.00	0.019	0.064		Set Trigger
5	4.293	0.022	0.00	0.018	0.067		Set Trigger

4.431

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



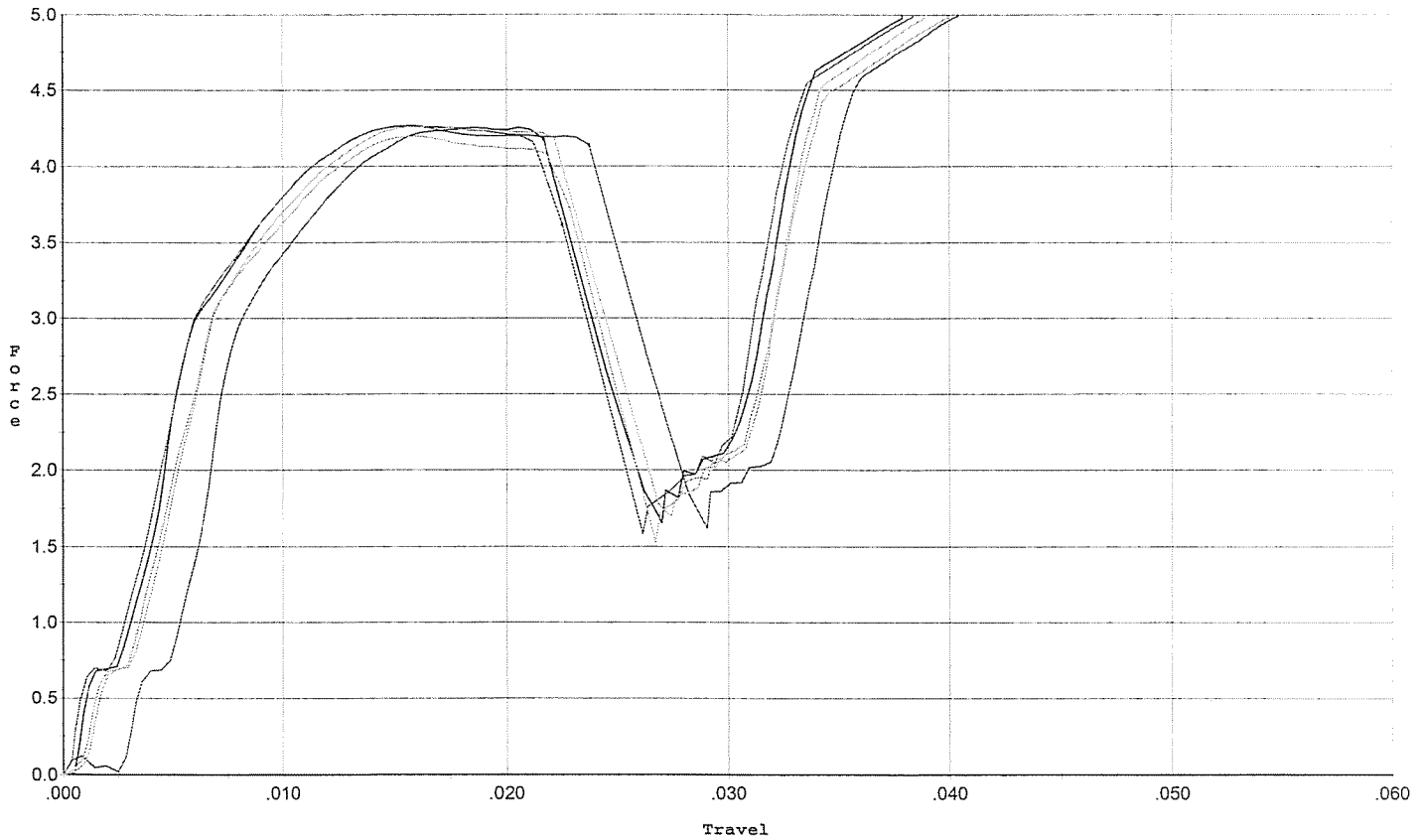
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.020	0.00	0.027	0.038		Set Trigger
2	2.628	0.021	0.00	0.028	0.040		Set Trigger
3	2.558	0.023	0.00	0.028	0.039		Set Trigger
4	2.610	0.020	0.00	0.028	0.037		Set Trigger
5	2.658	0.021	0.00	0.028	0.040		Set Trigger

A. 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/28/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.242	0.024	0.00	0.019	0.066		Set Trigger
2	4.264	0.022	0.00	0.019	0.065		Set Trigger
3	4.258	0.022	0.00	0.019	0.068		Set Trigger
4	4.266	0.024	0.00	0.018	0.071		Set Trigger
5	4.196	0.023	0.00	0.019	0.066		Set Trigger

A. 4.24