

G-6845841

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



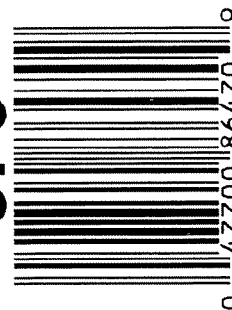
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6845841

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6845841

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-16-09	J.P.D.
430	ASSEMBLE TO STOCK		4-16-09	RP
440	PROOF		4-16-09	J.P.D.
460	CHECK HEADSPACE	MAGNA - FLUX	4-16-09	J.P.D.
470	DIS-ASSEMBLE ACTION		4-16-09	J.P.D.
472	SERIALIZE BOLT HANDLE		4-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4-18-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-20-09	RT
510	DRILL AND TAP SIGHT HOLES		4-17-09	SP
520	GOFF BLAST BBL / REC		4-21-09	CS
540	APPLY COATINGS (BARREL ACTION)		4-22-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-29-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-29-09	SP
	D) OIL FIRING PIN ASSEMBLY		4-29-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

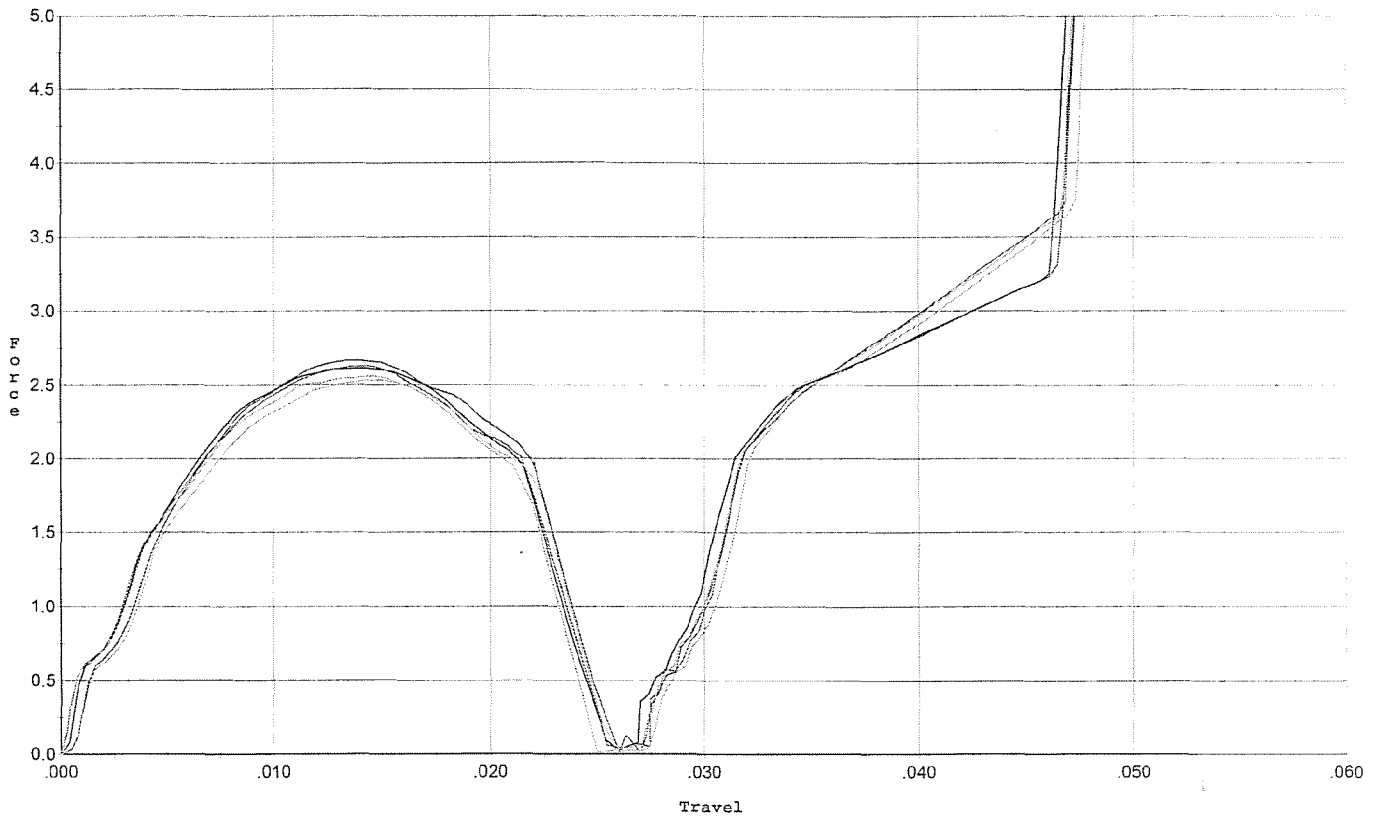
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-7-09	RJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	5-7-09	RJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-7-09	RJD
	J) ASSEMBLE STOCK		4-29-09	RJD
	K) ASSEMBLE SWIVEL STUDS		5-7-09	RJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	4-30-09	WJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-30-09	TGR
670	FINAL INSPECTION A) HEADSPACE		5-7-09	RJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.68</u> <u>2.49</u> <u>2.48</u> <u>2.58</u>	4-30-09	WJ
	C) FUNCTION		5-7-09	RJD
690	PACK		5/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 4/29/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



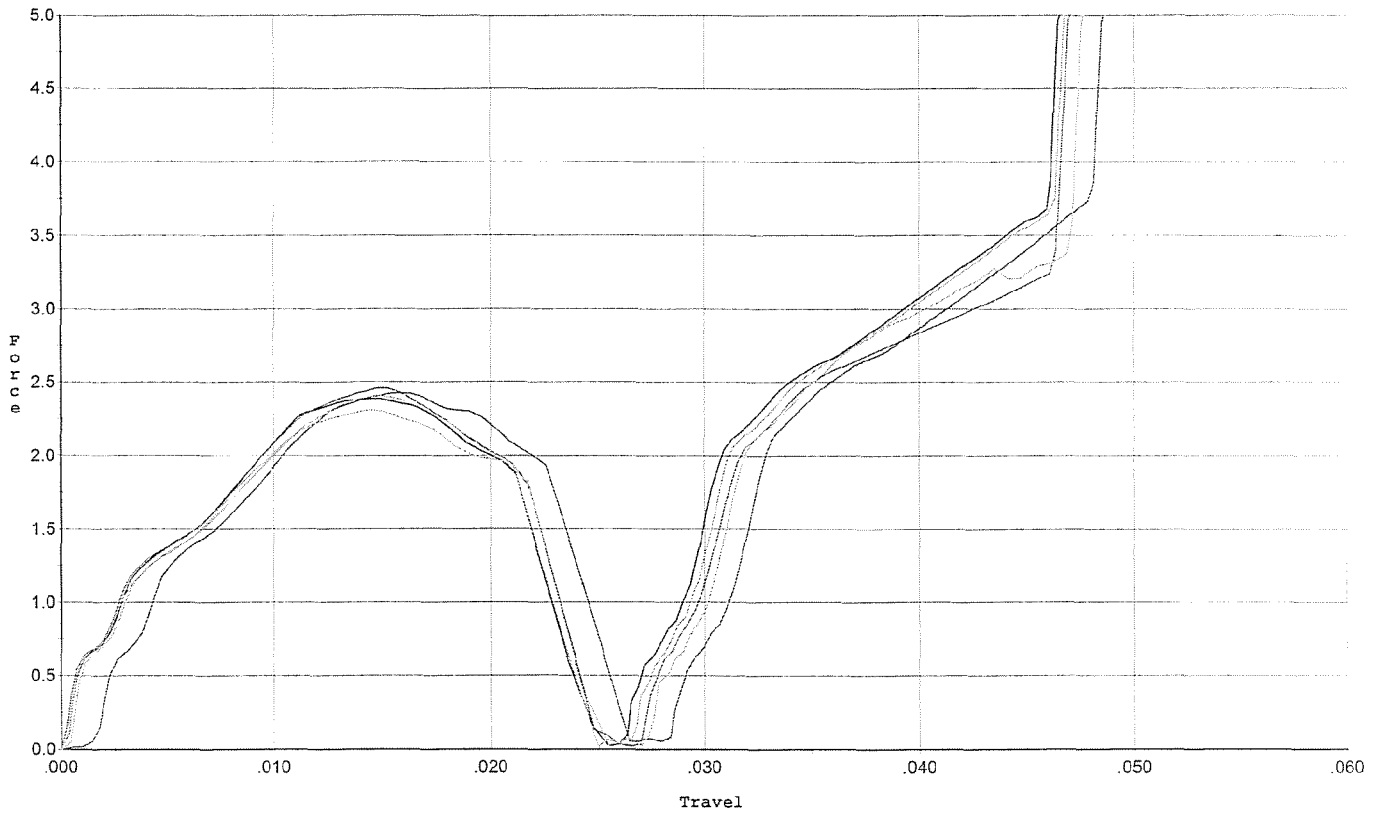
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.669	0.022	0.00	0.030	0.042		Set Trigger
2	2.613	0.022	0.00	0.030	0.041		Set Trigger
3	2.628	0.023	0.00	0.030	0.044		Set Trigger
4	2.534	0.022	0.00	0.031	0.040		Set Trigger
5	2.561	0.022	0.00	0.031	0.041		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



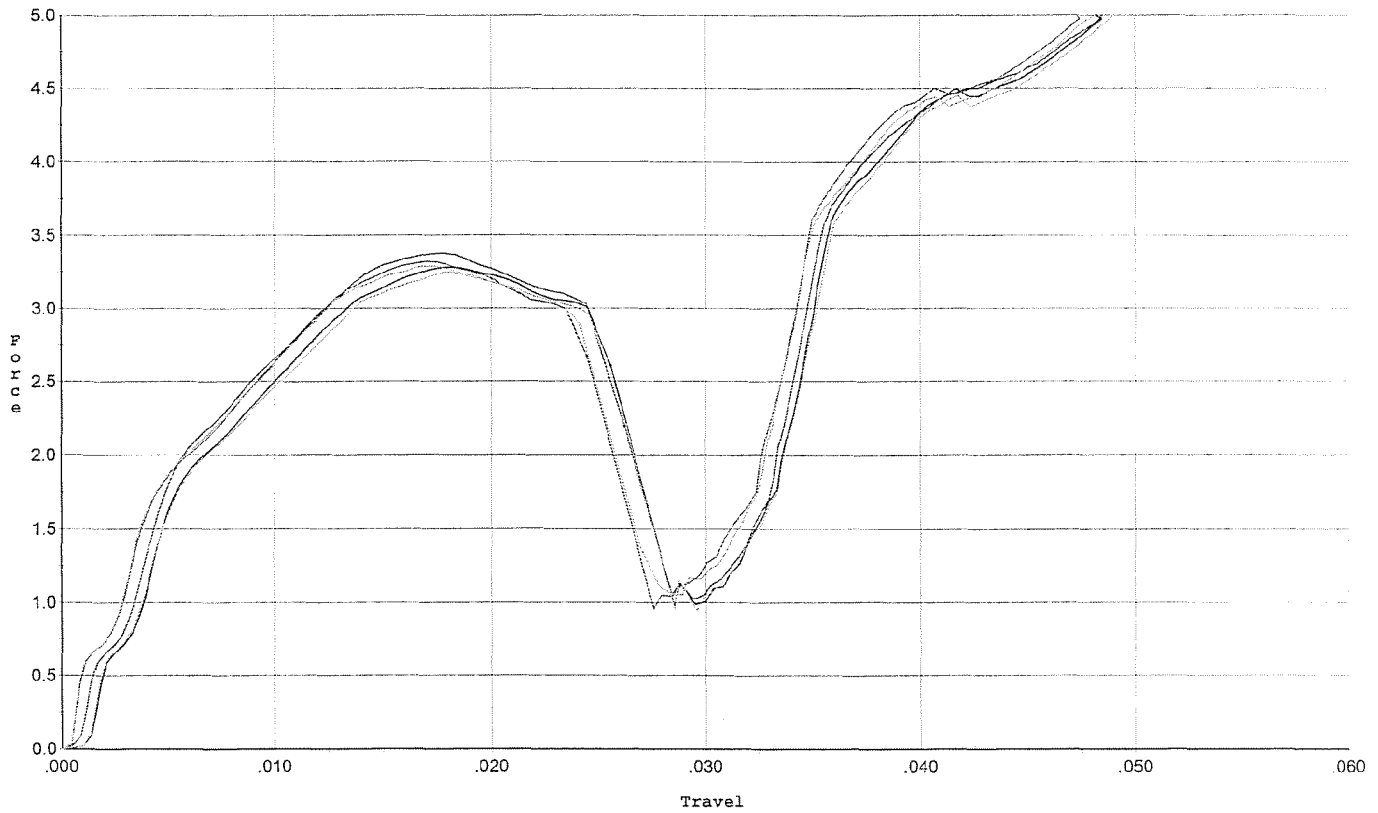
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.024	0.00	0.031	0.040		Set Trigger
2	2.385	0.021	0.00	0.030	0.036		Set Trigger
3	2.458	0.022	0.00	0.030	0.038		Set Trigger
4	2.408	0.022	0.00	0.031	0.037		Set Trigger
5	2.306	0.021	0.00	0.030	0.035		Set Trigger

A-2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



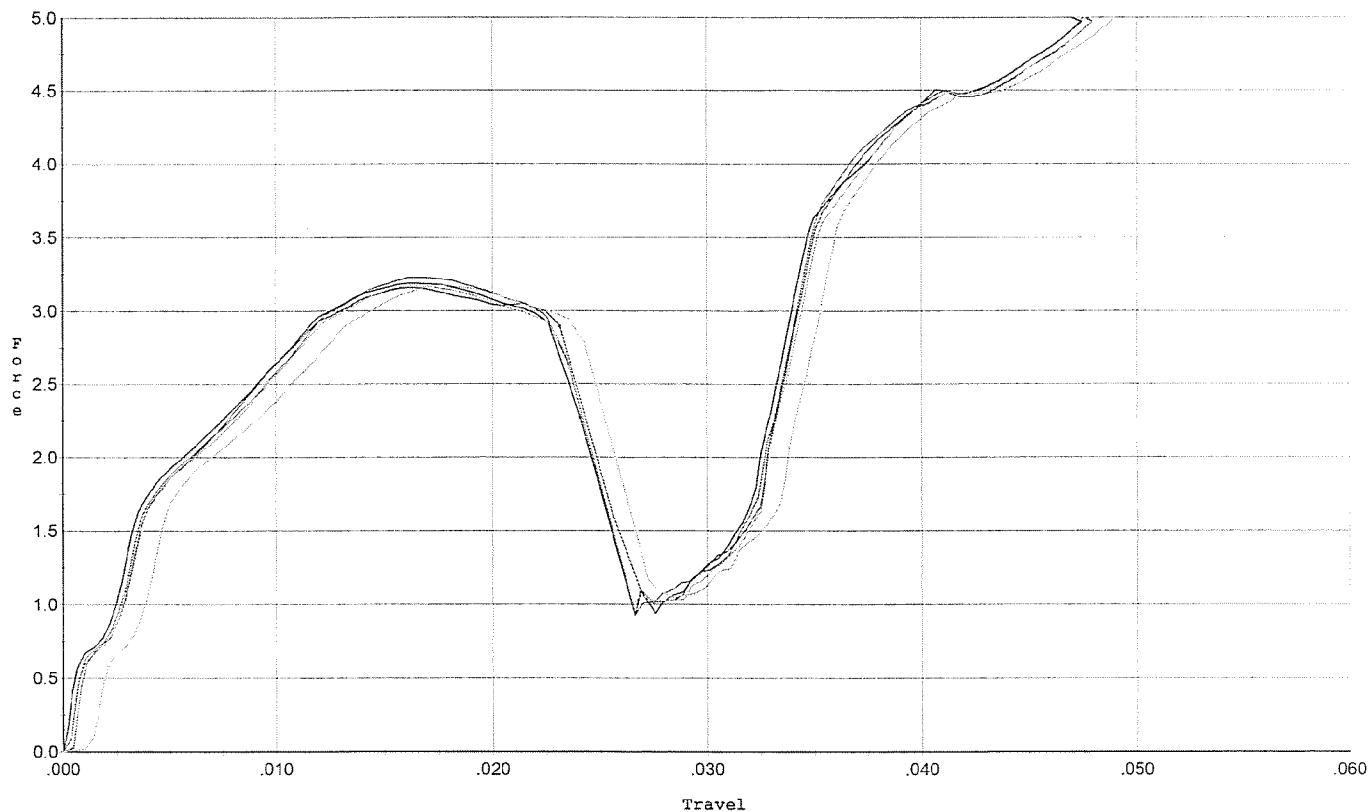
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.374	0.026	0.00	0.028	0.062		Set Trigger
2	3.281	0.026	0.00	0.029	0.058		Set Trigger
3	3.318	0.024	0.00	0.028	0.057		Set Trigger
4	3.250	0.026	0.00	0.029	0.058		Set Trigger
5	3.292	0.024	0.00	0.028	0.057		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



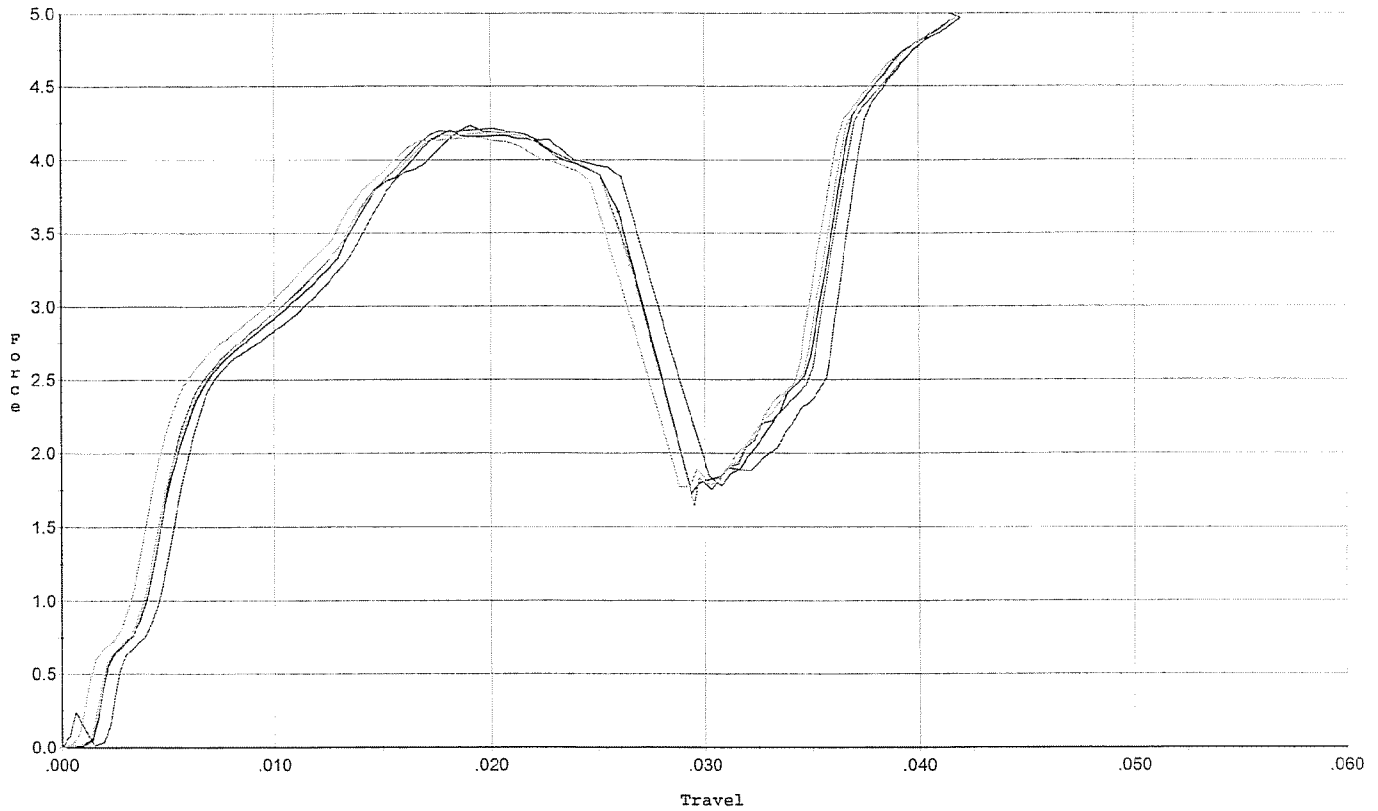
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.023	0.00	0.029	0.053		Set Trigger
2	3.190	0.024	0.00	0.029	0.056		Set Trigger
3	3.230	0.023	0.00	0.029	0.053		Set Trigger
4	3.179	0.024	0.00	0.030	0.053		Set Trigger
5	3.178	0.023	0.00	0.030	0.053		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



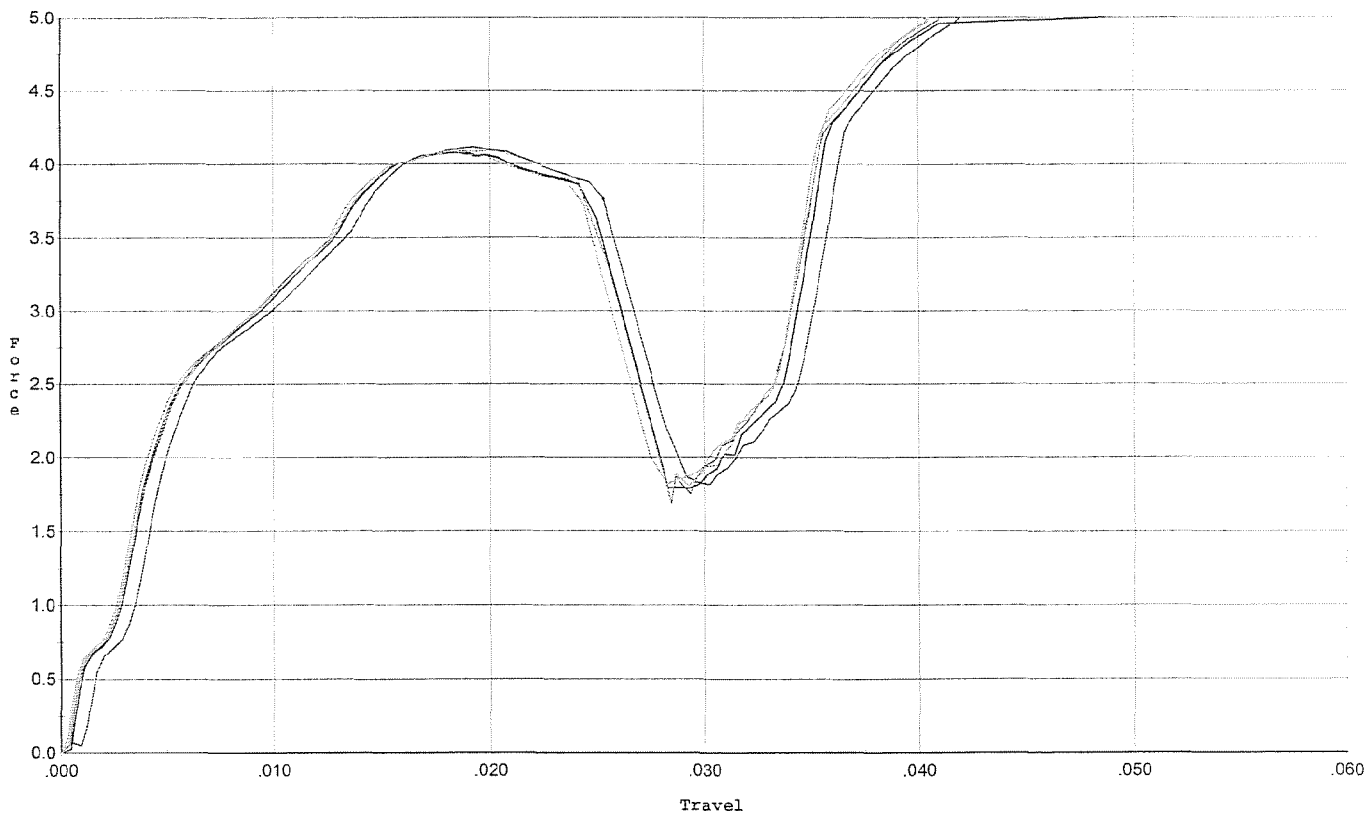
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.026	0.00	0.018	0.071		Set Trigger
2	4.199	0.026	0.00	0.017	0.072		Set Trigger
3	4.212	0.026	0.00	0.017	0.074		Set Trigger
4	4.185	0.027	0.00	0.017	0.074		Set Trigger
5	4.153	0.027	0.00	0.018	0.076		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



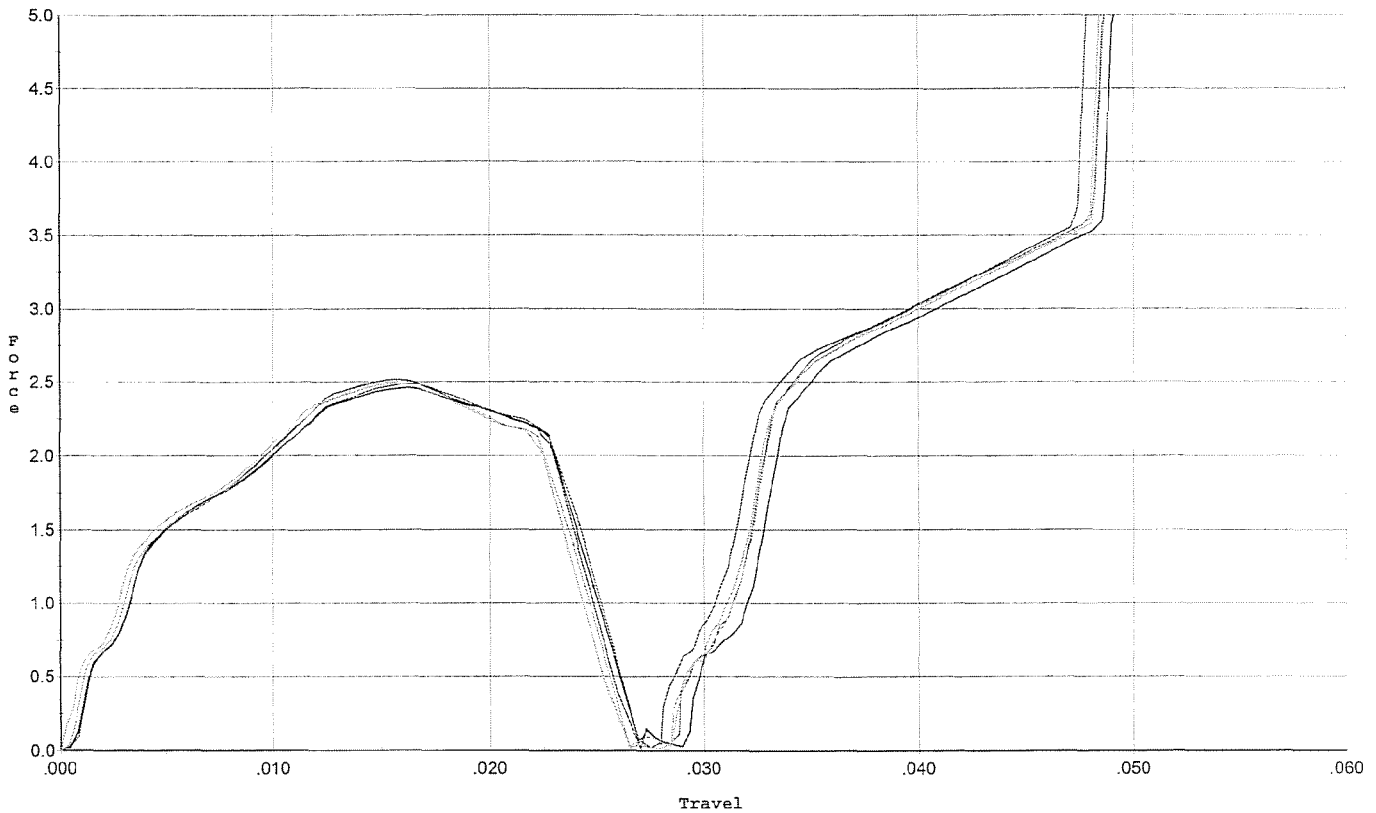
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.025	0.00	0.018	0.071		Set Trigger
2	4.077	0.025	0.00	0.018	0.071		Set Trigger
3	4.094	0.025	0.00	0.017	0.073		Set Trigger
4	4.094	0.025	0.00	0.017	0.073		Set Trigger
5	4.086	0.024	0.00	0.018	0.070		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs ini +/- .50 lb for final test



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.023	0.00	0.030	0.041		Set Trigger
2	2.460	0.025	0.00	0.031	0.044		Set Trigger
3	2.489	0.024	0.00	0.031	0.043		Set Trigger
4	2.492	0.022	0.00	0.031	0.041		Set Trigger
5	2.487	0.024	0.00	0.031	0.042		Set Trigger

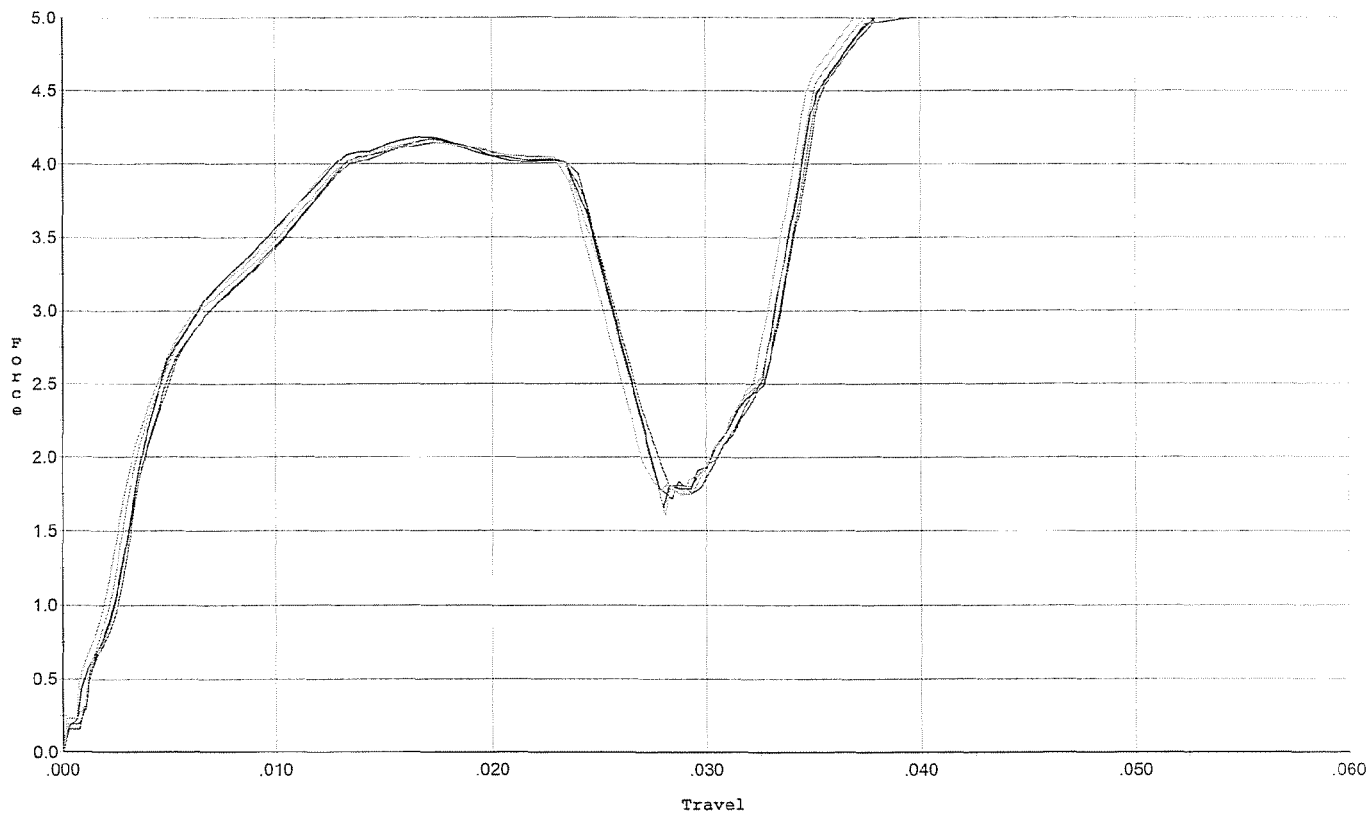
A-2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 4/29/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs ini +/- 1.0 lb

for target +
accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.024	0.00	0.021	0.072		Set Trigger
2	4.180	0.024	0.00	0.021	0.074		Set Trigger
3	4.145	0.024	0.00	0.021	0.072		Set Trigger
4	4.147	0.024	0.00	0.020	0.072		Set Trigger
5	4.142	0.025	0.00	0.021	0.075		Set Trigger

A-4-15