

G 684-5871

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



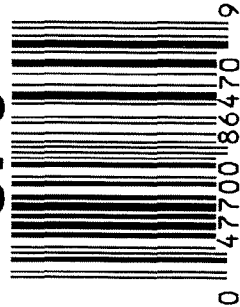
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6845871

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G684 5871

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	RP
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	RP
470	DIS-ASSEMBLE ACTION		4-20-09	RP
472	SERIALIZE BOLT HANDLE		4-21-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR	4-21-09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/21/09	RP
510	DRILL AND TAP SIGHT HOLES		4-21-09	SP
520	GOFF BLAST BBL / REC		4/28	WCL
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

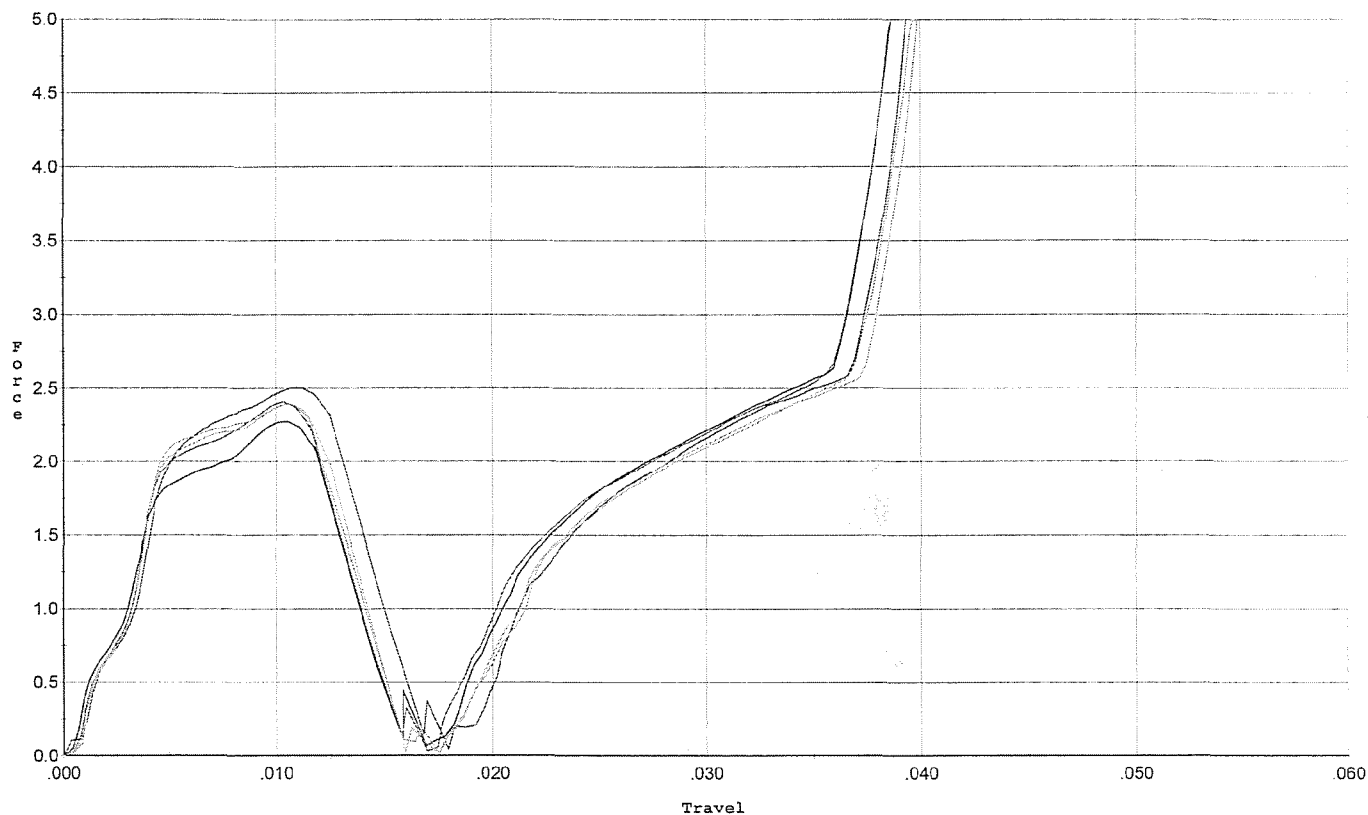
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-14-09	LP
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>40</u>	5-14-09	LP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-14-09	LP
	J) ASSEMBLE STOCK		5-4-09	LP
	K) ASSEMBLE SWIVEL STUDS		5-14-09	LP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	WN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5-14-09	LP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>260</u> <u>263</u> <u>265</u> <u>272</u>	5-7-09	RP
	C) FUNCTION		5-14-09	LP
690	PACK		7/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: t rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs nini +/- .50 lbs



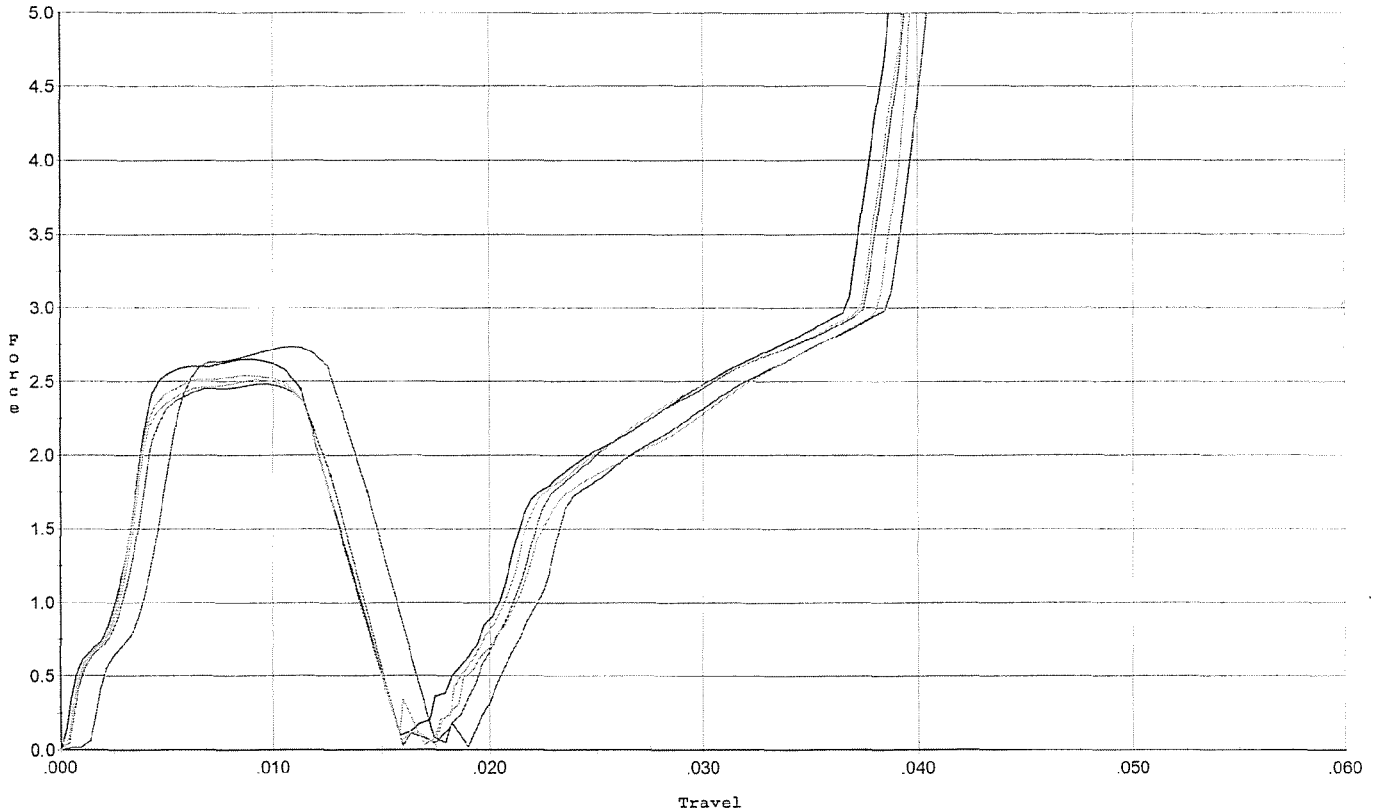
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.502	0.012	0.00	0.030	0.020		Set Trigger
2	2.274	0.012	0.00	0.030	0.018		Set Trigger
3	2.405	0.012	0.00	0.030	0.018		Set Trigger
4	2.388	0.012	0.00	0.031	0.020		Set Trigger
5	2.389	0.013	0.00	0.031	0.021		Set Trigger

A - 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: t rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



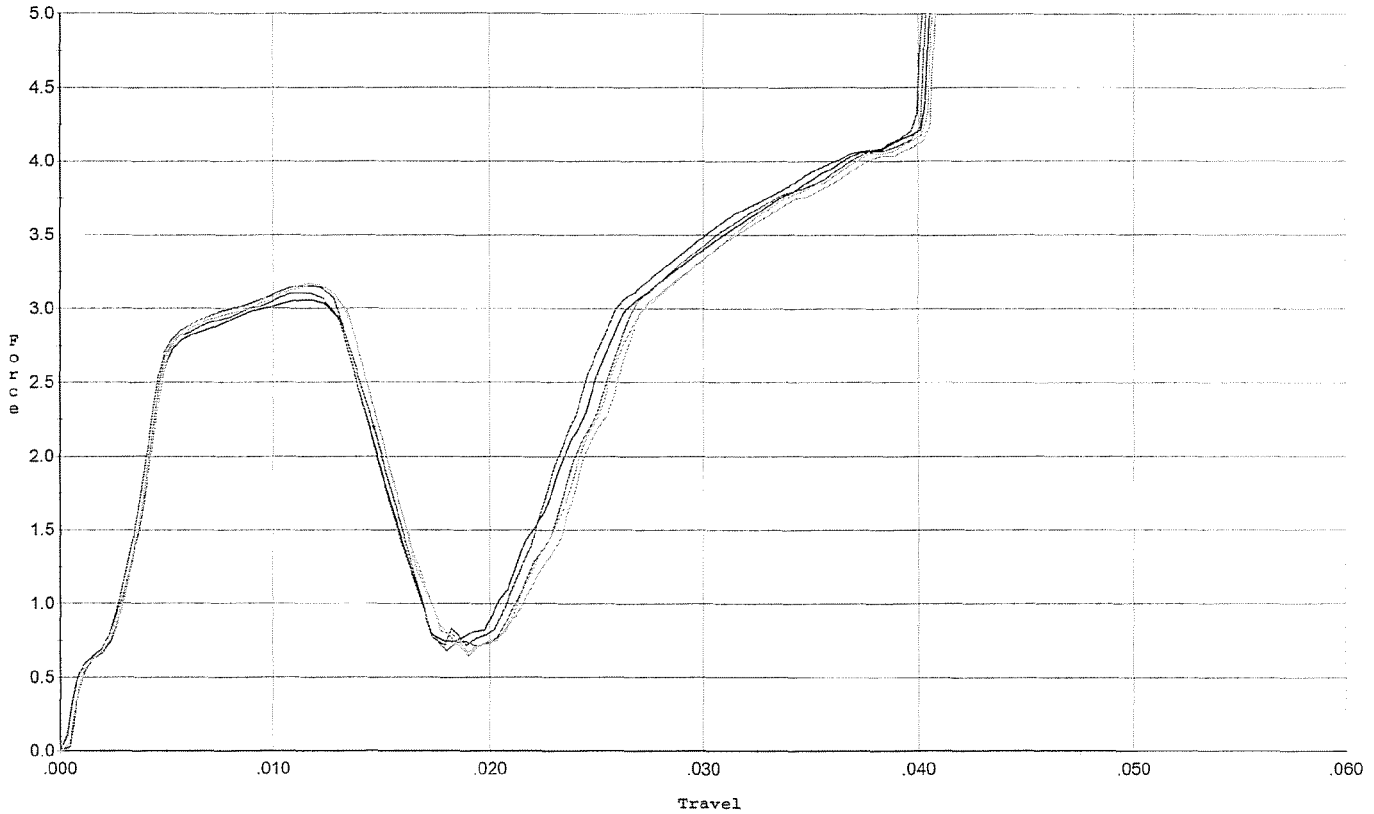
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.736	0.014	0.00	0.030	0.025		Set Trigger
2	2.655	0.011	0.00	0.030	0.021		Set Trigger
3	2.482	0.013	0.00	0.030	0.022		Set Trigger
4	2.513	0.014	0.00	0.030	0.023		Set Trigger
5	2.545	0.011	0.00	0.031	0.020		Set Trigger

A - 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: t rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



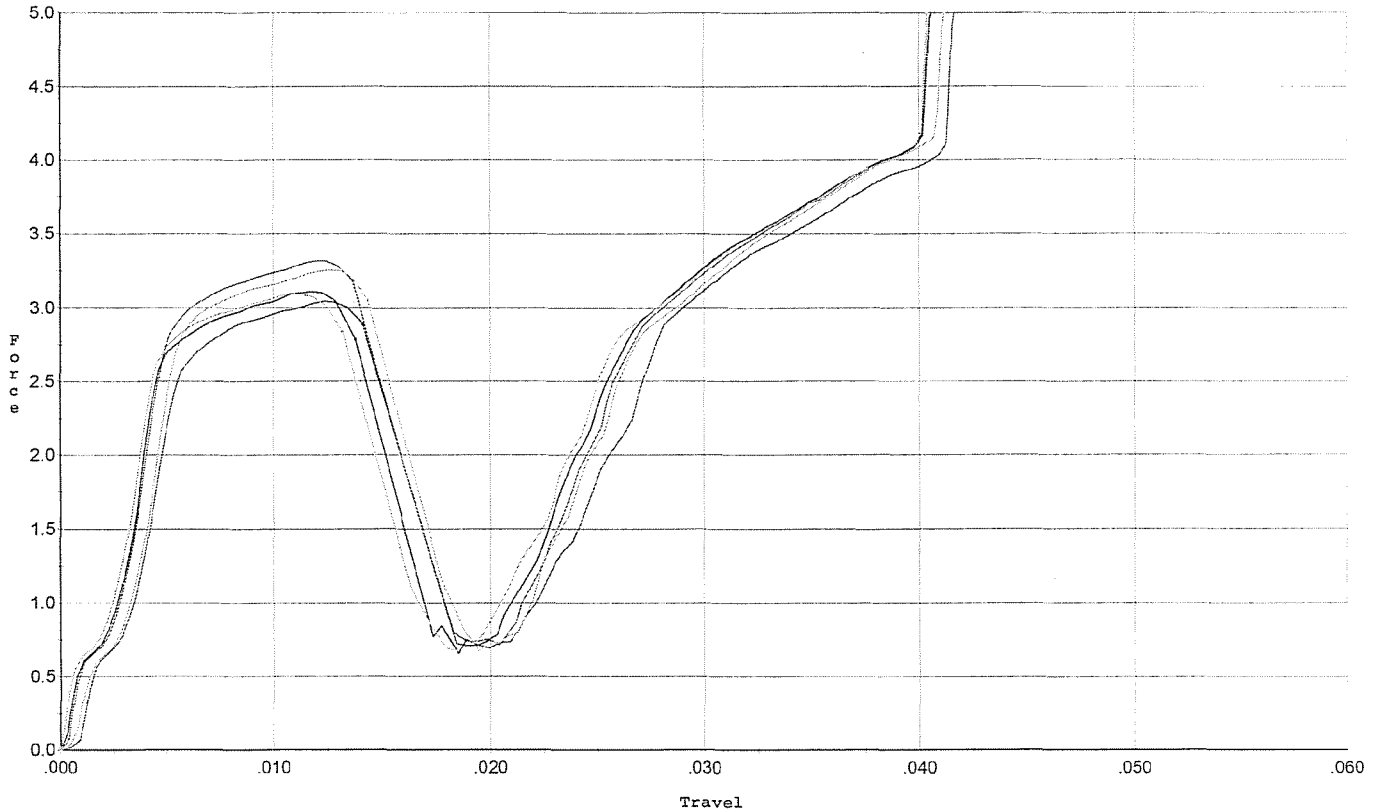
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.015	0.00	0.027	0.031		Set Trigger
2	3.058	0.013	0.00	0.028	0.027		Set Trigger
3	3.100	0.013	0.00	0.028	0.027		Set Trigger
4	3.158	0.014	0.00	0.028	0.029		Set Trigger
5	3.170	0.013	0.00	0.028	0.029		Set Trigger

A - 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: t rogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



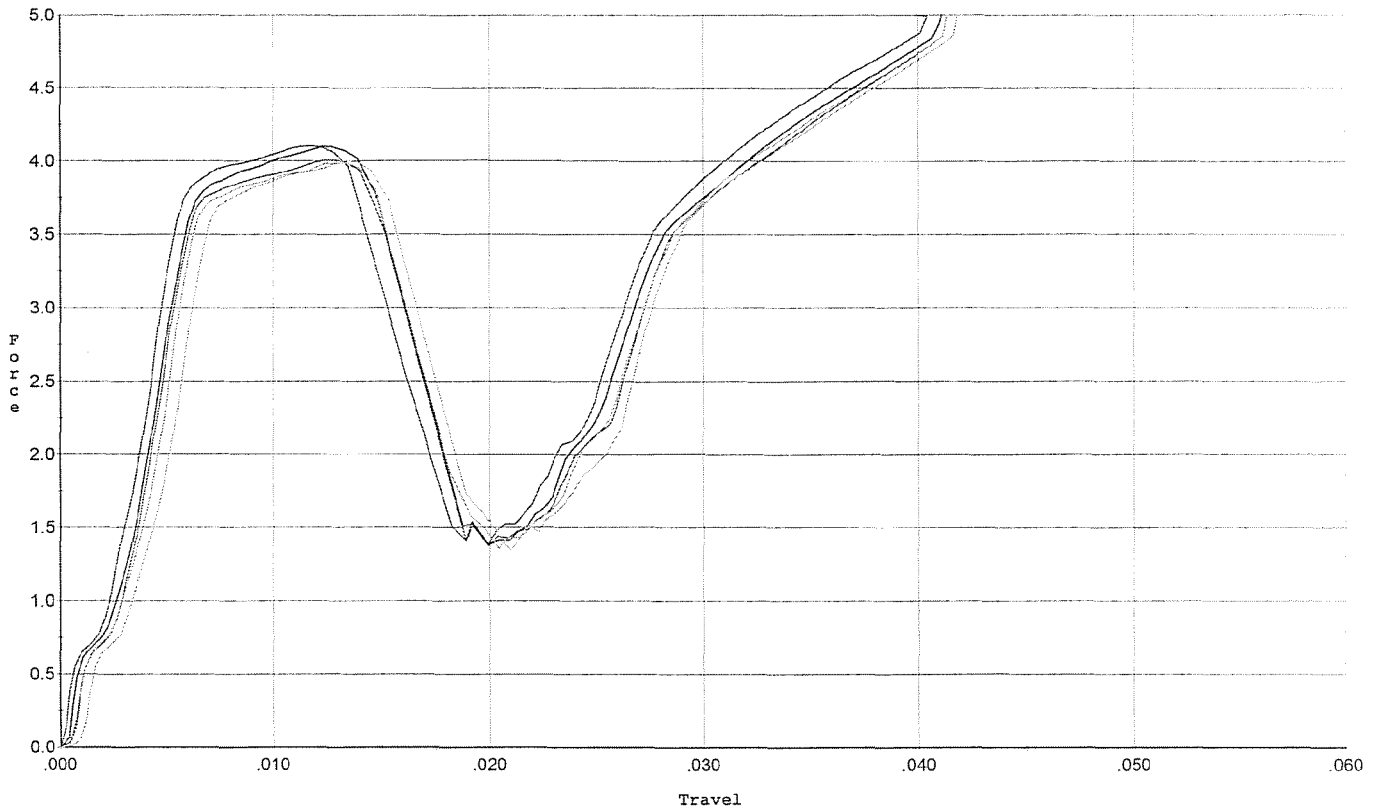
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.014	0.00	0.029	0.028		Set Trigger
2	3.109	0.014	0.00	0.027	0.030		Set Trigger
3	3.318	0.014	0.00	0.027	0.031		Set Trigger
4	3.101	0.013	0.00	0.028	0.028		Set Trigger
5	3.254	0.014	0.00	0.028	0.031		Set Trigger

A - 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: t rogowski 04/04/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



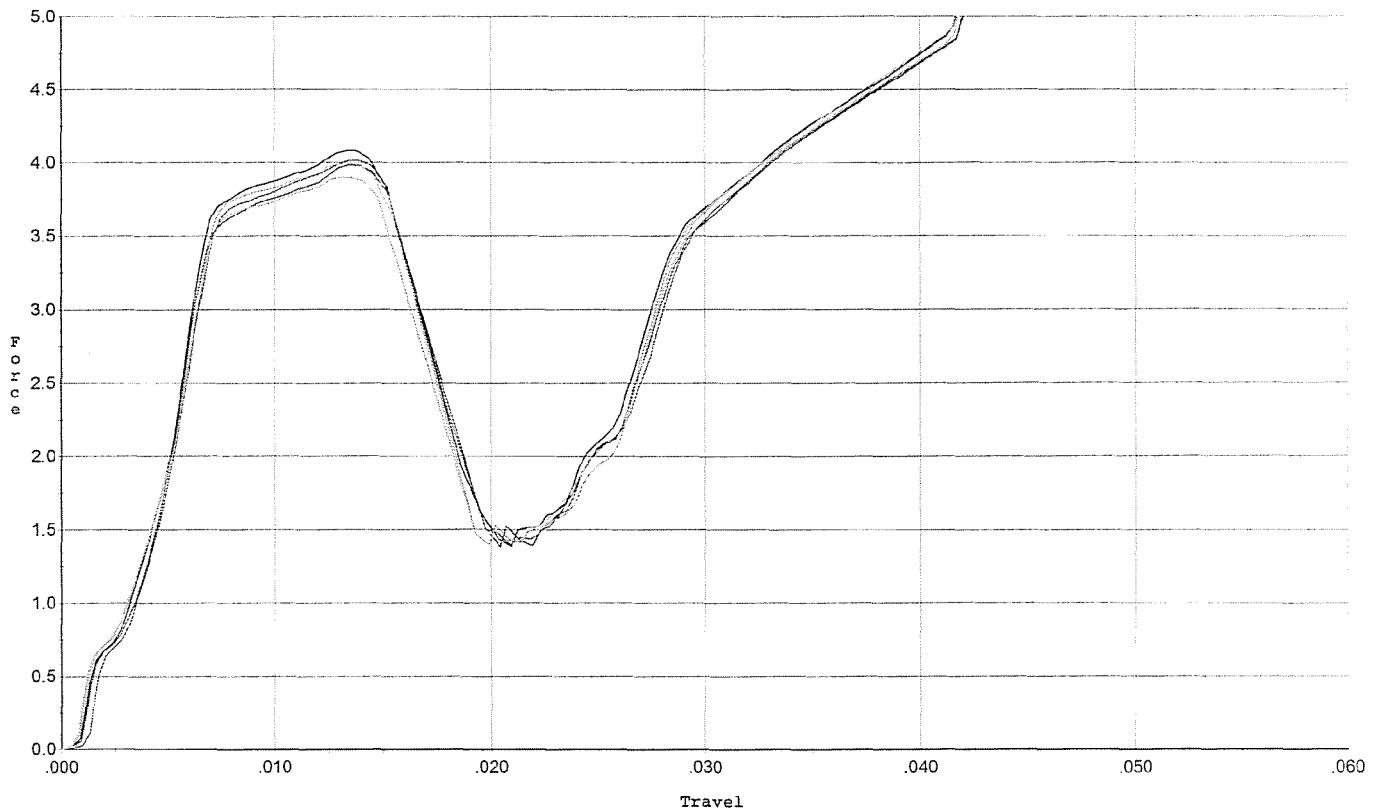
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.013	0.00	0.026	0.037		Set Trigger
2	4.097	0.015	0.00	0.026	0.040		Set Trigger
3	4.004	0.015	0.00	0.026	0.040		Set Trigger
4	3.999	0.015	0.00	0.027	0.039		Set Trigger
5	3.984	0.015	0.00	0.026	0.038		Set Trigger

A - 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: TRogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



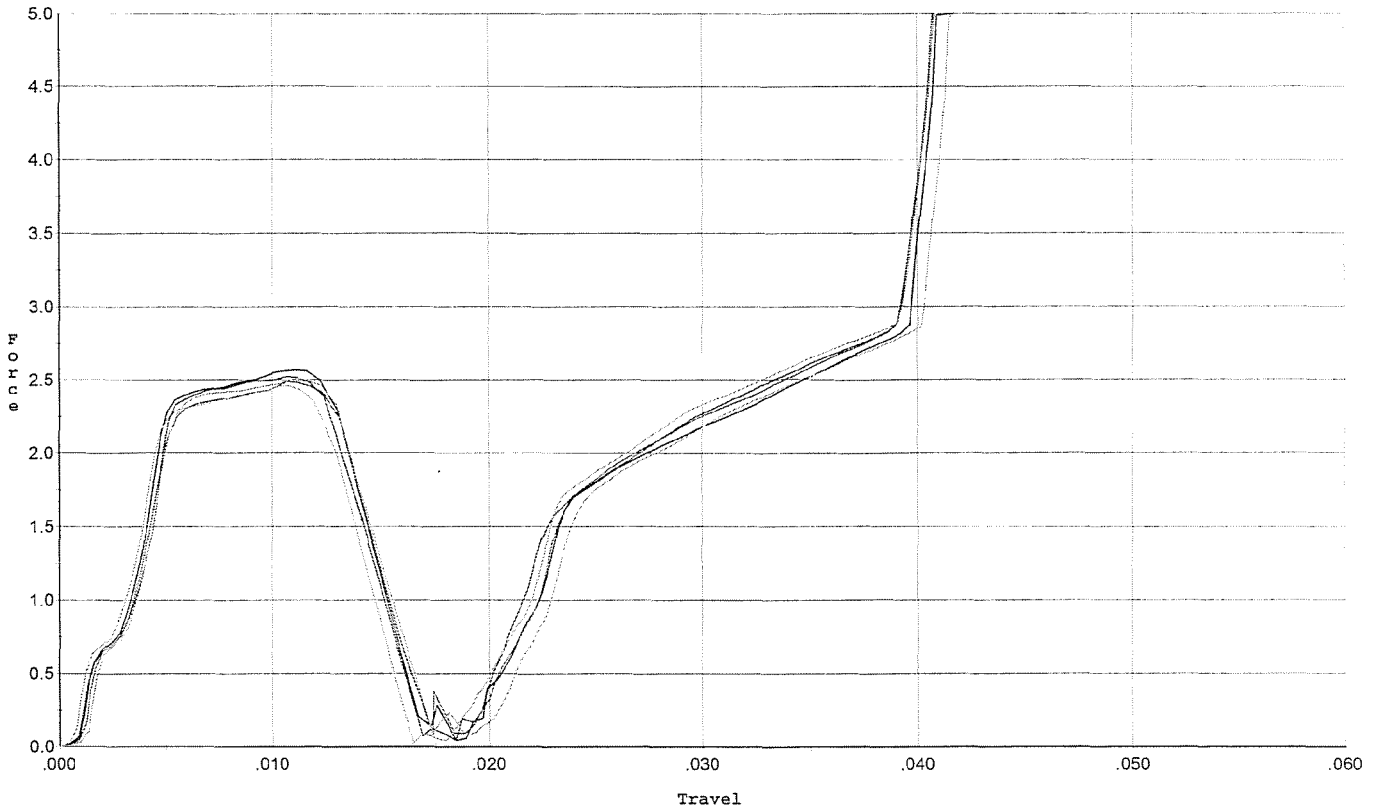
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.984	0.015	0.00	0.027	0.038		Set Trigger
2	4.081	0.015	0.00	0.027	0.039		Set Trigger
3	4.015	0.015	0.00	0.027	0.038		Set Trigger
4	3.902	0.017	0.00	0.027	0.042		Set Trigger
5	3.991	0.015	0.00	0.027	0.039		Set Trigger

A-3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: TRogowski 04/04/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



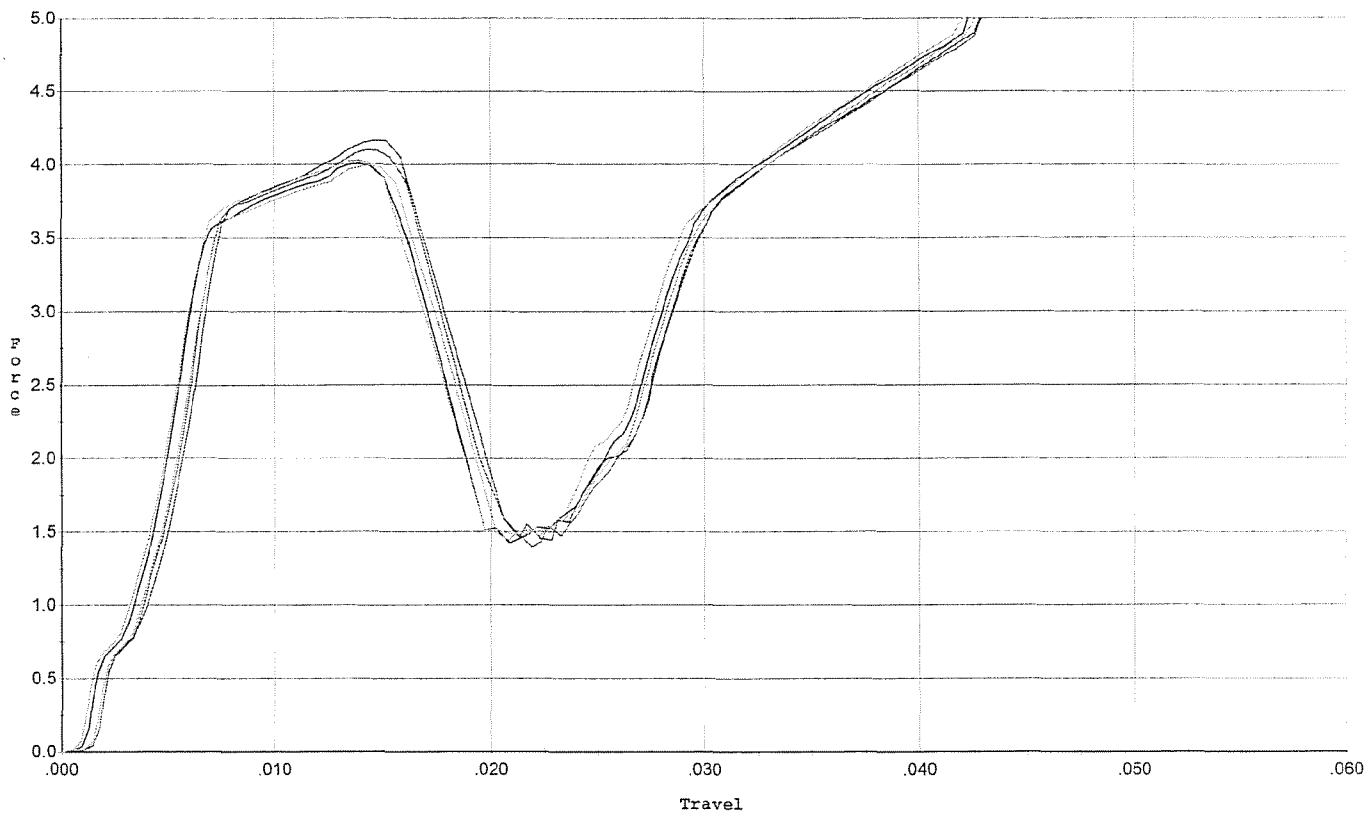
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.014	0.00	0.031	0.024		Set Trigger
2	2.566	0.013	0.00	0.031	0.023		Set Trigger
3	2.491	0.013	0.00	0.031	0.022		Set Trigger
4	2.461	0.013	0.00	0.031	0.022		Set Trigger
5	2.512	0.013	0.00	0.032	0.022		Set Trigger

A - 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: TRogowski 04/04/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 1.0 lb for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.016	0.00	0.027	0.040		Set Trigger
2	4.007	0.016	0.00	0.027	0.041		Set Trigger
3	4.099	0.016	0.00	0.027	0.041		Set Trigger
4	3.995	0.018	0.00	0.027	0.044		Set Trigger
5	4.027	0.017	0.00	0.027	0.044		Set Trigger

A-4.05