

G6848391

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

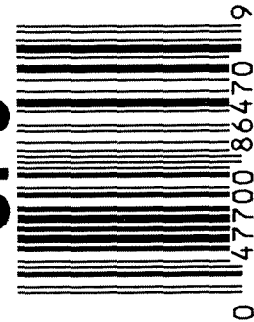
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848391

UPC



GUN SERIAL # G 684 8391

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SPH
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SPH
460	CHECK HEADSPACE		4-3-09	SPH
470	DIS-ASSEMBLE ACTION		4-3-09	SPH
472	SERIALIZE BOLT HANDLE		4-6-09	R12
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX OPERATOR (SD)	4/8/09	(HS)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/8/09	RT
520	GOFF BLAST BBL / REC		4-8	B+
542	APPLY COATINGS (BARREL ACTION)		4-13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

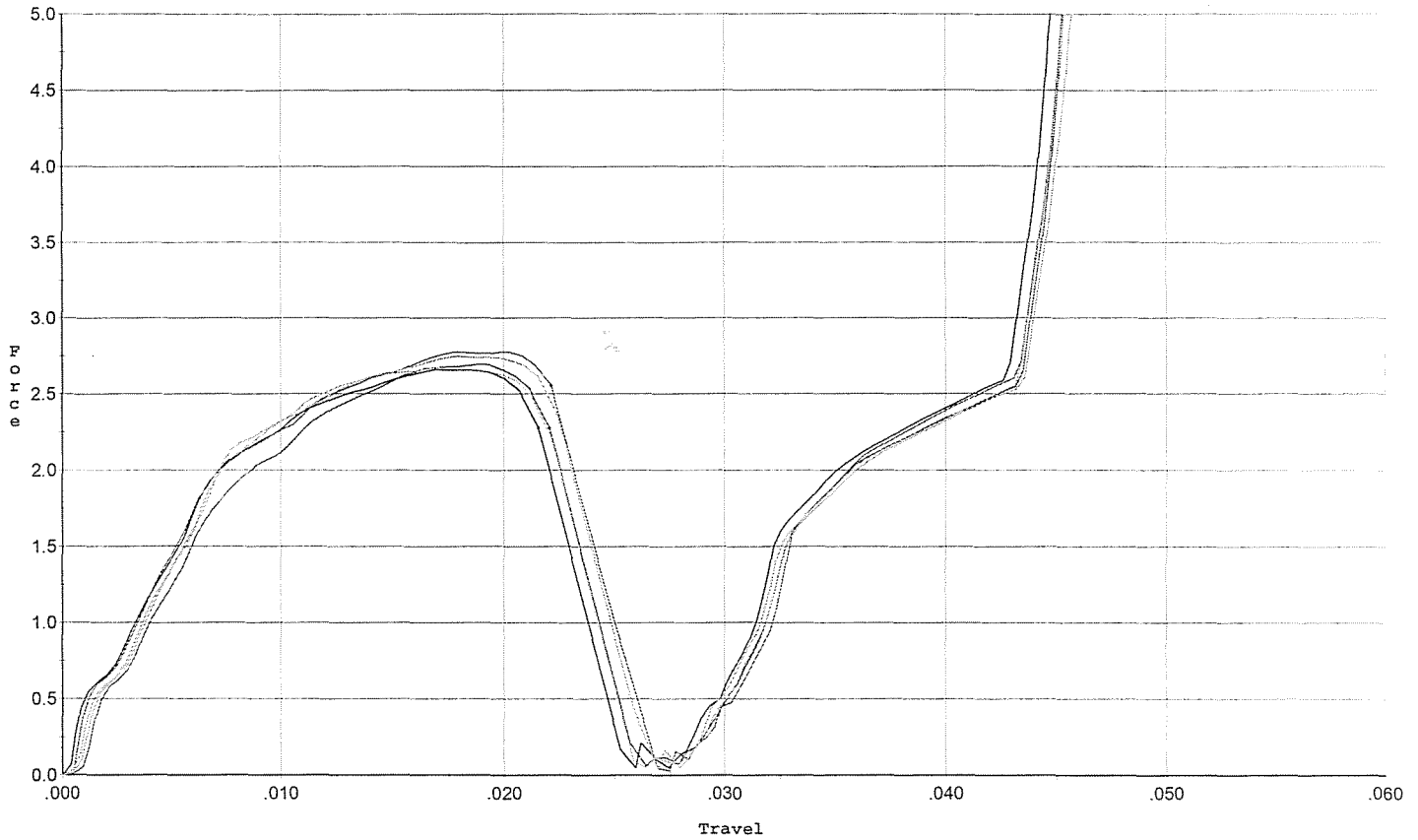
560	F) SAFETY ON FORCE	10 LBS MAX	<u>4.1</u> <u>4.2</u> <u>4.1</u>	6-22-09	<u>RP</u>
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.60</u> <u>3.82</u> <u>3.82</u> <u>6.0</u> <u>5.0</u> <u>5.0</u>	6-22-09	<u>RP</u>
				5-14-09	<u>RP</u>
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	6-22-09	<u>RP</u>
	J) ASSEMBLE STOCK			5-5-09	<u>RP</u>
	K) ASSEMBLE SWIVEL STUDS			6-22-09	<u>RP</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	5-6-09	<u>RP</u>
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			5-6-09	<u>RP</u>
670	FINAL INSPECTION A) HEADSPACE			6-22-09	<u>RP</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.64</u> <u>2.69</u> <u>2.75</u> <u>2.60</u>	5-7-09	<u>RP</u>
	C) FUNCTION			6-22-09	<u>RP</u>
690	PACK			6/22/09	<u>Fm</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



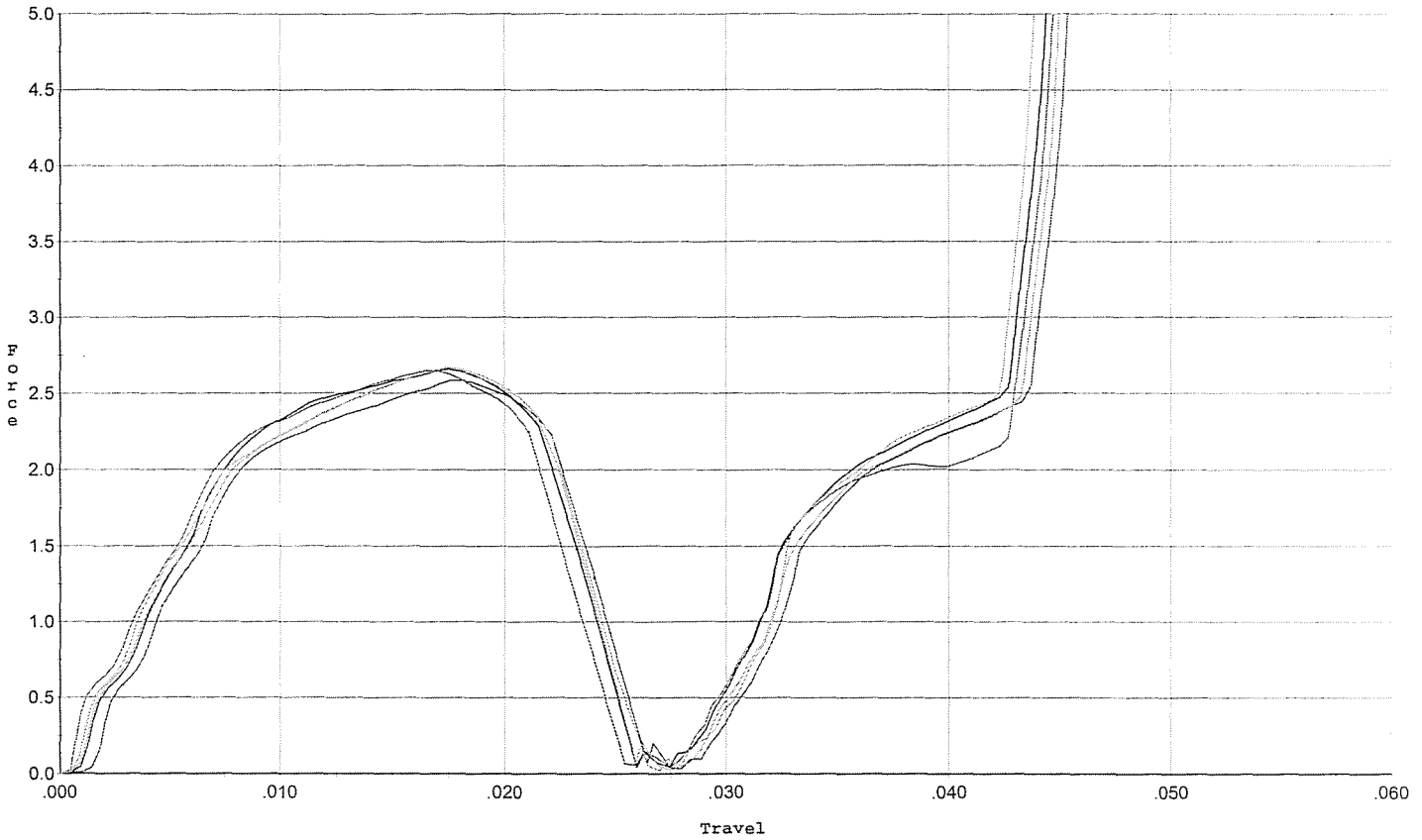
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.694	0.022	0.00	0.029	0.040		Set Trigger
2	2.660	0.022	0.00	0.029	0.041		Set Trigger
3	2.776	0.022	0.00	0.029	0.043		Set Trigger
4	2.674	0.022	0.00	0.029	0.042		Set Trigger
5	2.747	0.022	0.00	0.029	0.043		Set Trigger

A-2-71

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



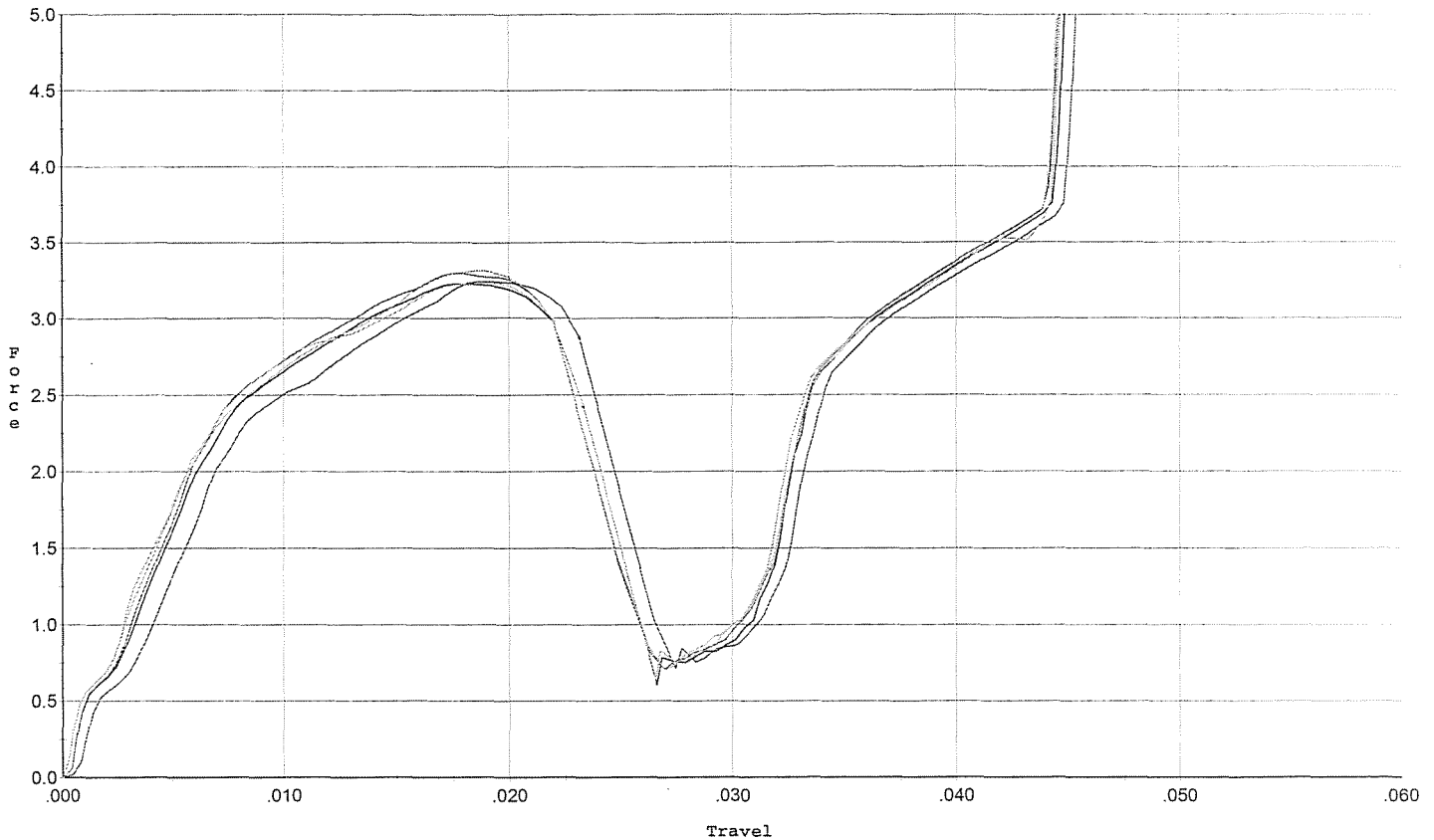
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.024	0.00	0.029	0.042		Set Trigger
2	2.659	0.023	0.00	0.028	0.043		Set Trigger
3	2.649	0.021	0.00	0.029	0.040		Set Trigger
4	2.668	0.022	0.00	0.028	0.042		Set Trigger
5	2.674	0.022	0.00	0.029	0.041		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



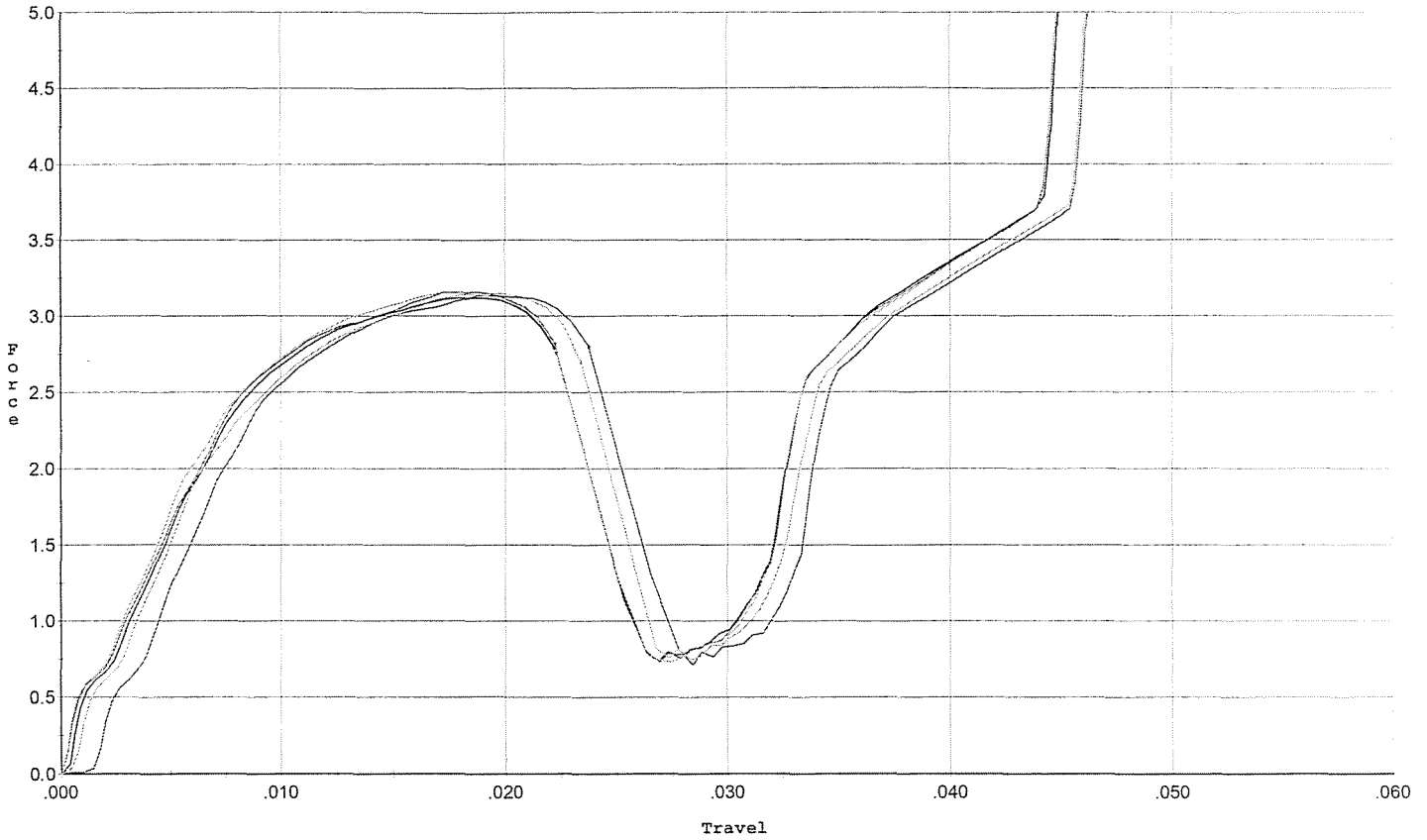
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.242	0.023	0.00	0.023	0.050		Set Trigger
2	3.227	0.023	0.00	0.027	0.052		Set Trigger
3	3.299	0.022	0.00	0.027	0.050		Set Trigger
4	3.234	0.023	0.00	0.027	0.053		Set Trigger
5	3.313	0.022	0.00	0.027	0.050		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



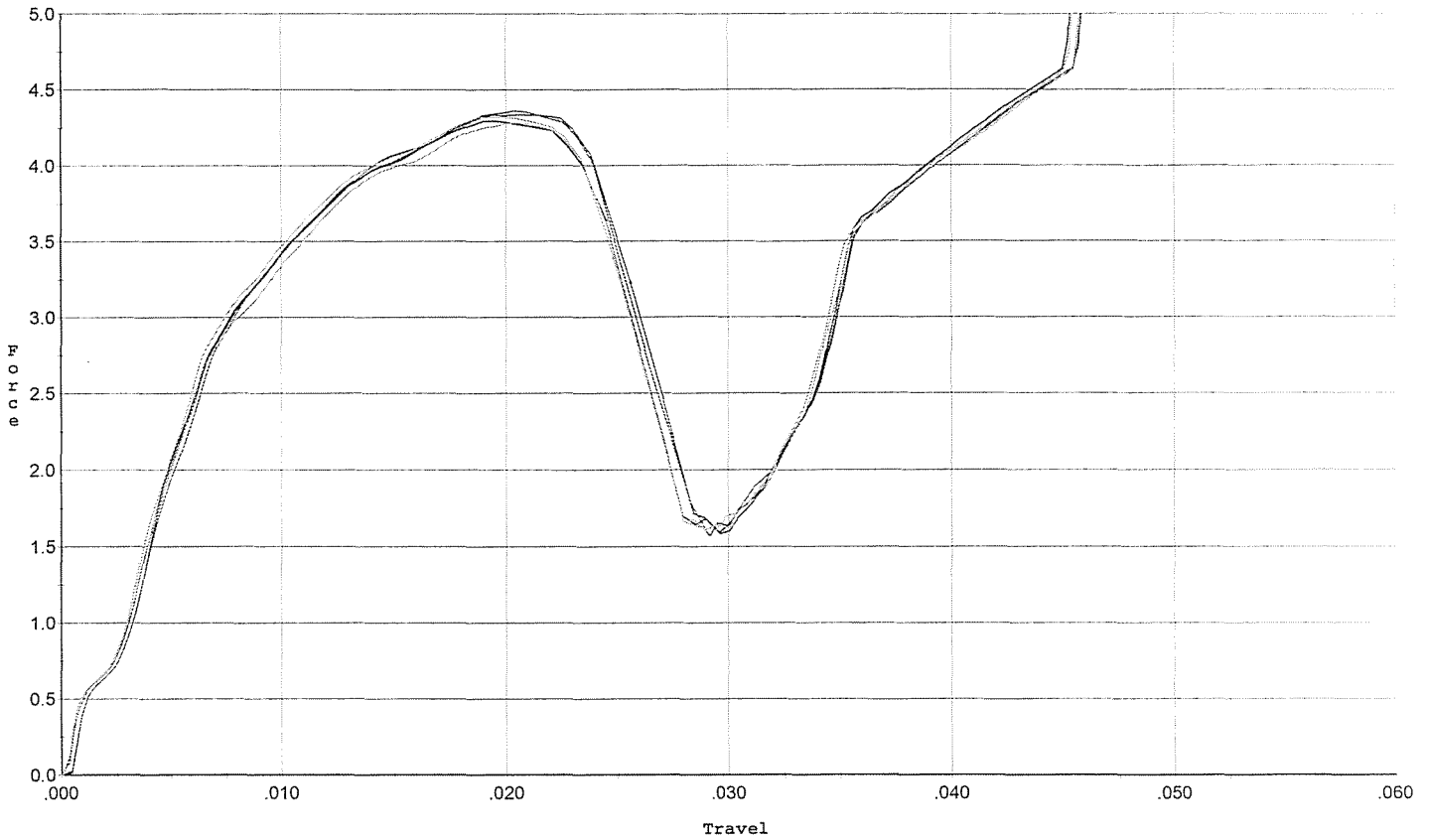
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.024	0.00	0.024	0.051		Set Trigger
2	3.122	0.022	0.00	0.027	0.049		Set Trigger
3	3.158	0.022	0.00	0.027	0.050		Set Trigger
4	3.154	0.022	0.00	0.027	0.050		Set Trigger
5	3.151	0.023	0.00	0.027	0.052		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



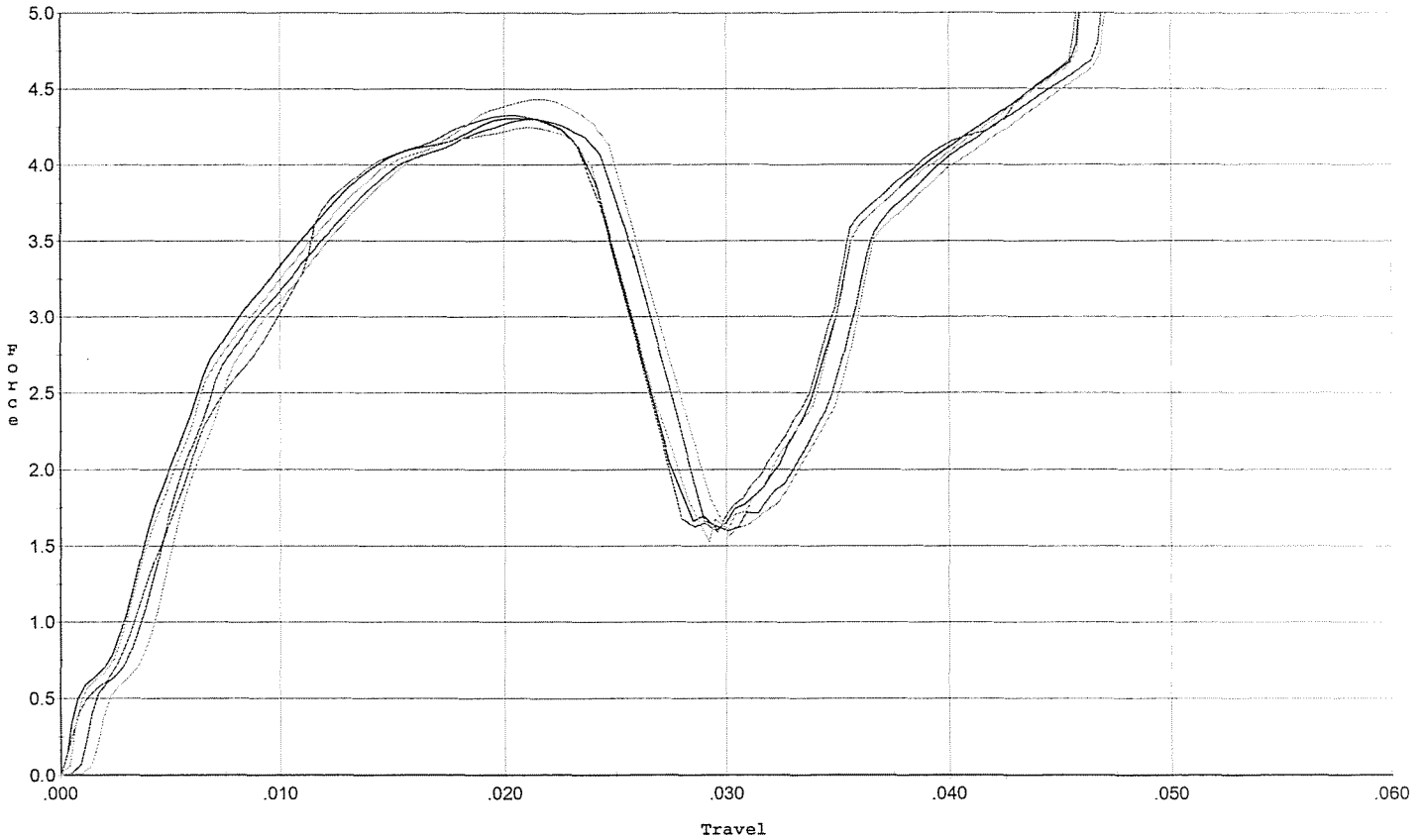
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.335	0.026	0.00	0.018	0.076		Set Trigger
2	4.296	0.024	0.00	0.019	0.072		Set Trigger
3	4.362	0.024	0.00	0.019	0.070		Set Trigger
4	4.320	0.025	0.00	0.018	0.074		Set Trigger
5	4.280	0.025	0.00	0.019	0.071		Set Trigger

A-4.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



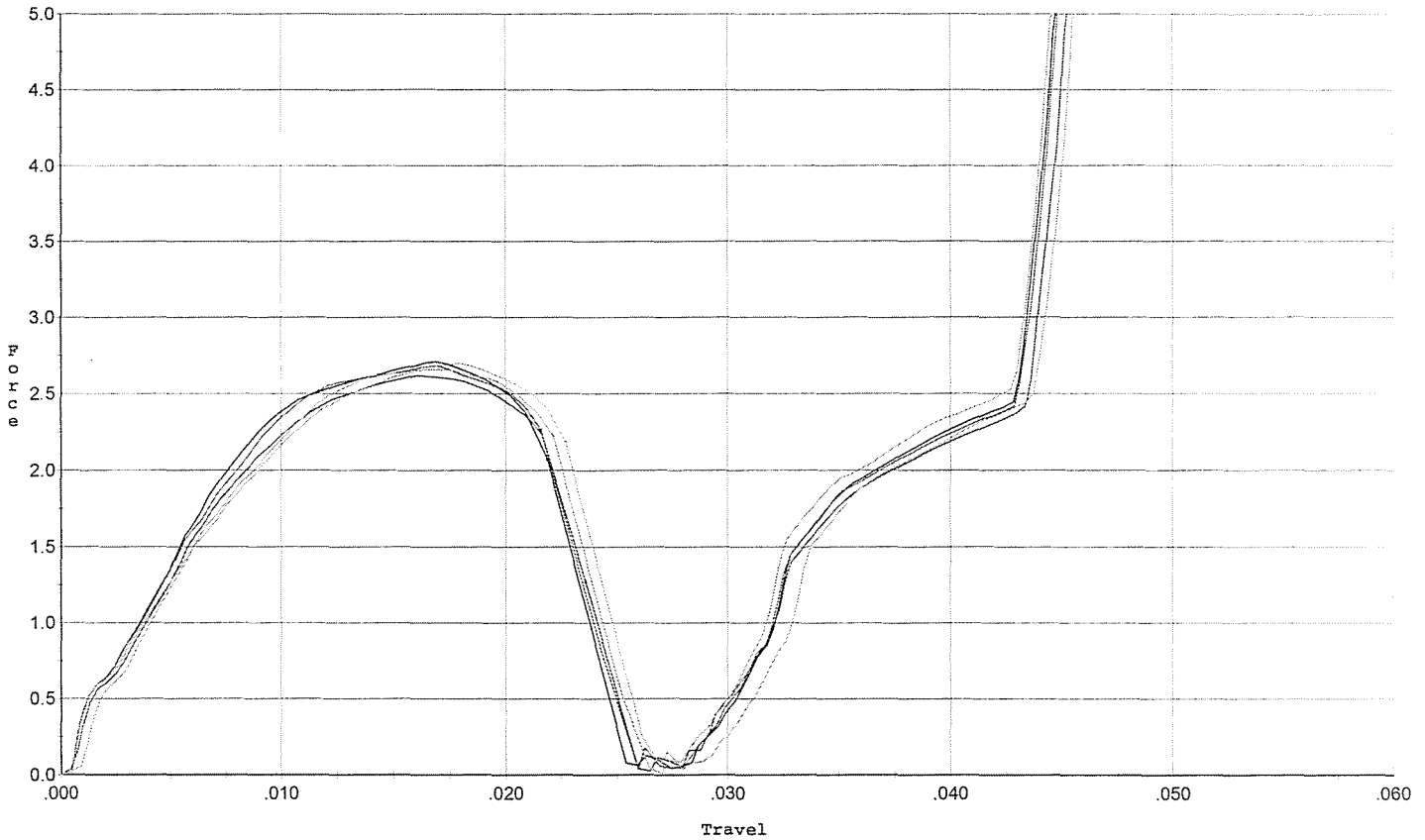
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.300	0.026	0.00	0.019	0.074		Set Trigger
2	4.306	0.024	0.00	0.019	0.071		Set Trigger
3	4.327	0.024	0.00	0.019	0.069		Set Trigger
4	4.248	0.024	0.00	0.019	0.069		Set Trigger
5	4.432	0.025	0.00	0.019	0.070		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



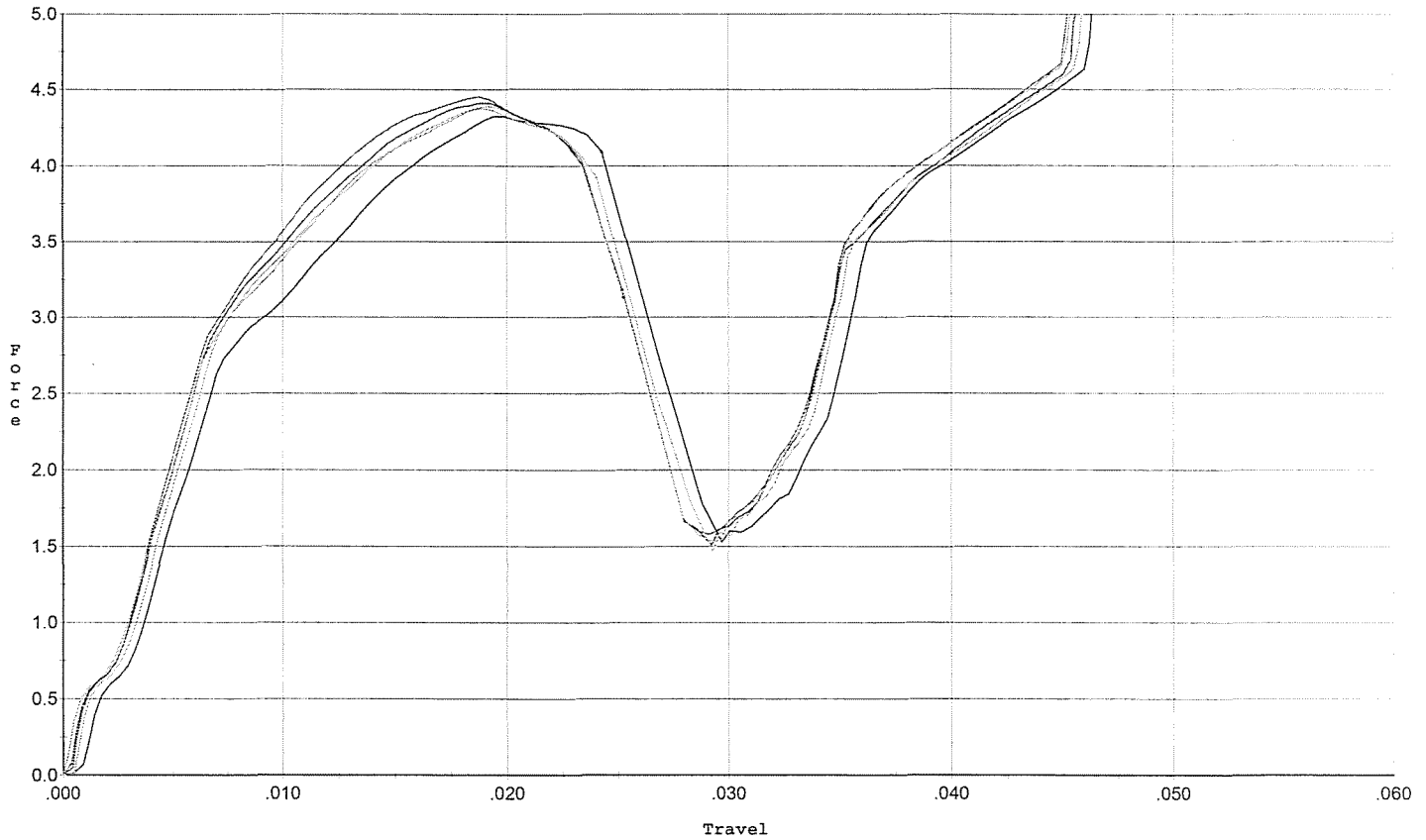
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.024	0.00	0.029	0.043		Set Trigger
2	2.708	0.022	0.00	0.029	0.041		Set Trigger
3	2.682	0.022	0.00	0.029	0.041		Set Trigger
4	2.698	0.023	0.00	0.029	0.042		Set Trigger
5	2.658	0.022	0.00	0.029	0.041		Set Trigger

A-2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.412	0.025	0.00	0.019	0.075		Set Trigger
2	4.325	0.024	0.00	0.019	0.069		Set Trigger
3	4.454	0.025	0.00	0.018	0.076		Set Trigger
4	4.391	0.024	0.00	0.019	0.071		Set Trigger
5	4.377	0.025	0.00	0.018	0.075		Set Trigger

A-4.39