

G6848460

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

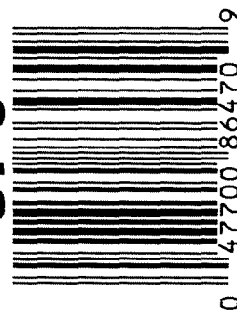
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6848400

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6848400

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-5-09	RP
430	ASSEMBLE TO STOCK		5-5-09	SP
440	PROOF		5-5-09	RP
460	CHECK HEADSPACE		5-5-09	RP
470	DIS-ASSEMBLE ACTION		5-5-09	RP
472	SERIALIZE BOLT HANDLE		5-6-09	RT
480	MAGNAFLUX BBL ACTION		5/8/09	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/12/09	RT
510	DRILL AND TAP SIGHT HOLES		5-6-09	SP
520	GOFF BLAST BBL / REC		5/12/09	Rem
540	APPLY COATINGS (BARREL ACTION)		5/18	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-19-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-19-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-19-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-28-09	W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

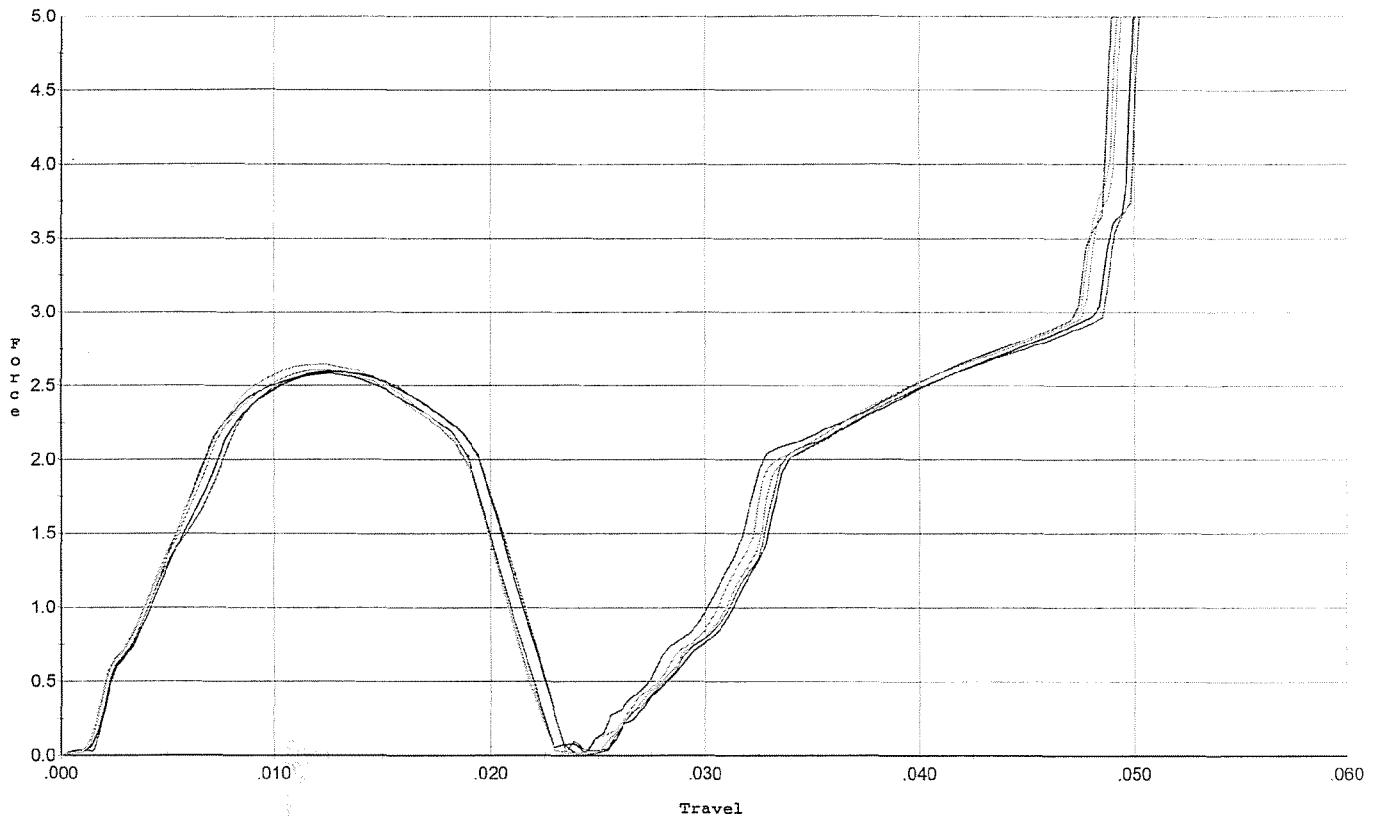
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.2</u> <u>4.2</u> <u>4.2</u>	6-16-09	RR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.2</u> <u>5.2</u> <u>5.2</u>	6-16-09	RR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	6-16-09	RR
	J) ASSEMBLE STOCK		5-28-09	RR
	K) ASSEMBLE SWIVEL STUDS		6-16-09	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/11/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/11/09	TAR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.89</u> <u>2.89</u> <u>2.94</u> <u>2.72</u>	6-15-09	RR
	C) FUNCTION		6-16-09	RR
690	PACK		7/10/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



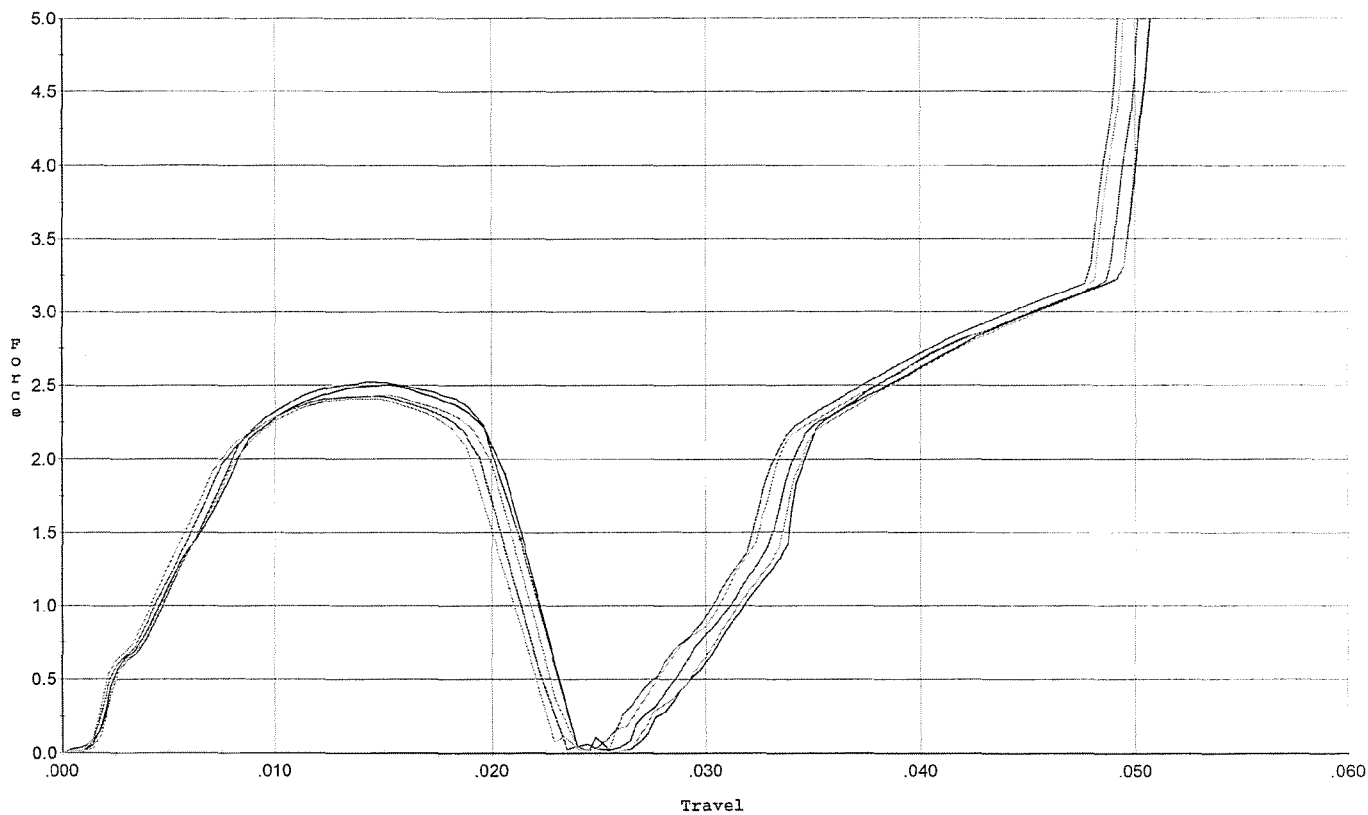
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.019	0.00	0.033	0.033		Set Trigger
2	2.594	0.019	0.00	0.034	0.034		Set Trigger
3	2.600	0.021	0.00	0.034	0.037		Set Trigger
4	2.645	0.019	0.00	0.034	0.034		Set Trigger
5	2.607	0.019	0.00	0.034	0.033		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



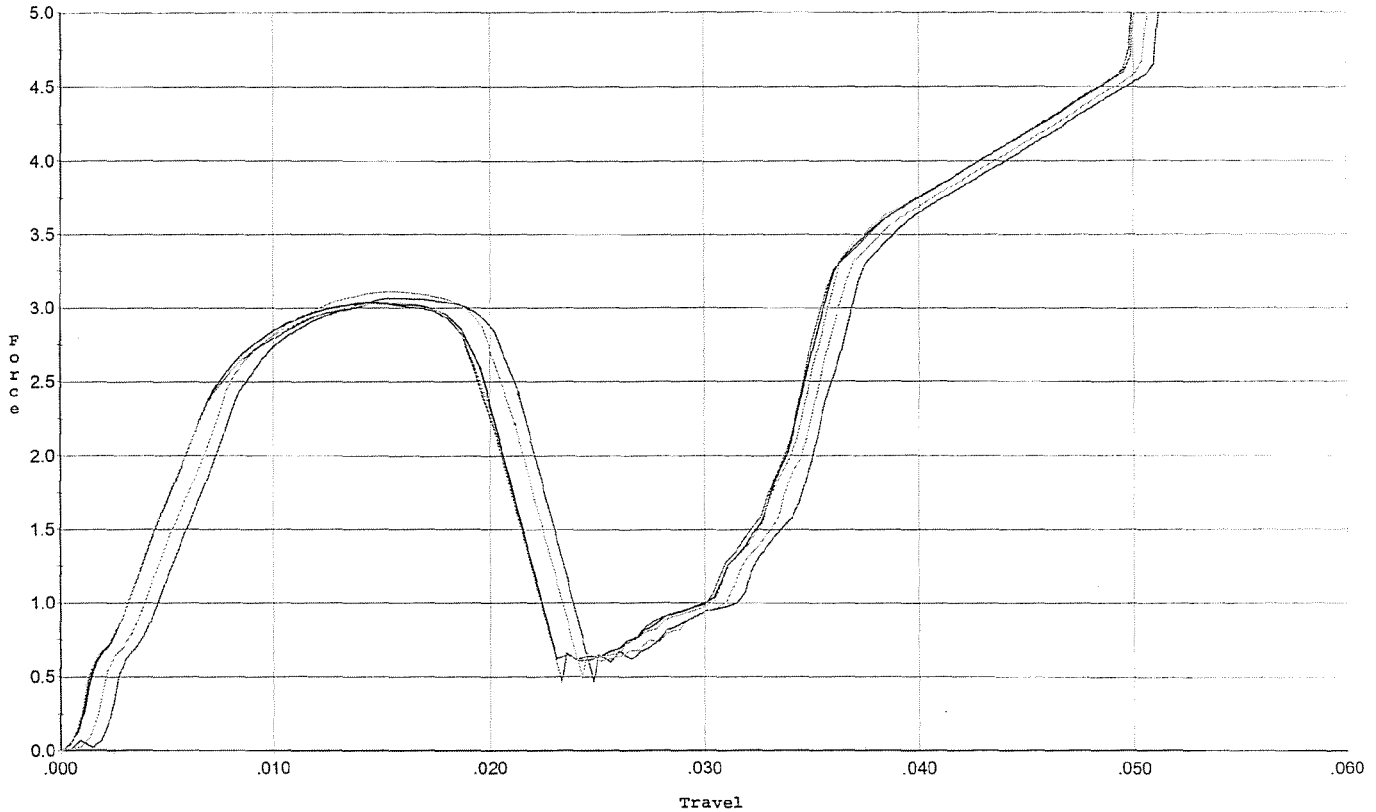
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.021	0.00	0.034	0.036		Set Trigger
2	2.504	0.021	0.00	0.034	0.035		Set Trigger
3	2.424	0.019	0.00	0.033	0.032		Set Trigger
4	2.409	0.021	0.00	0.033	0.034		Set Trigger
5	2.432	0.020	0.00	0.034	0.033		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile : SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



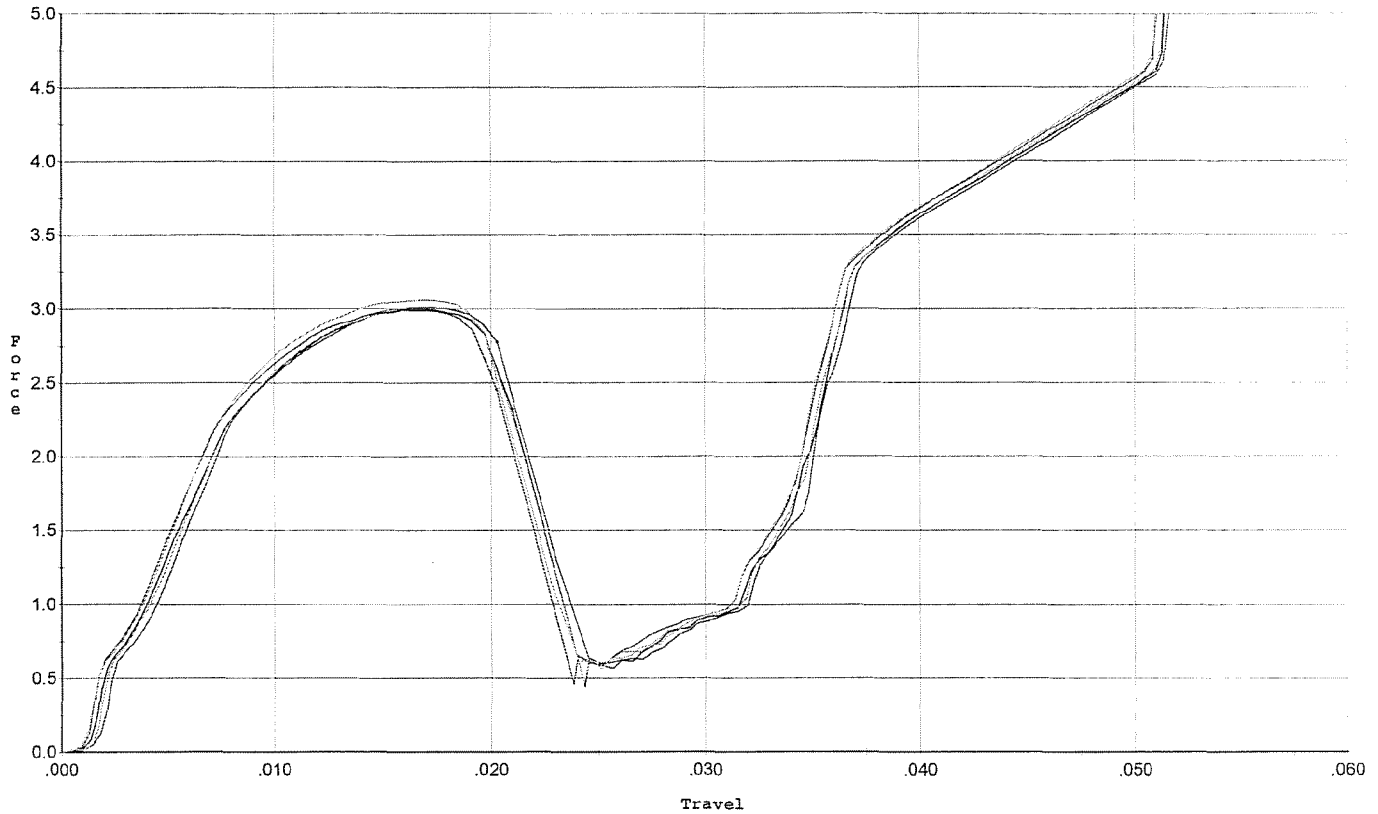
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.021	0.00	0.034	0.043		Set Trigger
2	3.036	0.020	0.00	0.033	0.042		Set Trigger
3	3.030	0.020	0.00	0.033	0.043		Set Trigger
4	3.111	0.021	0.00	0.034	0.044		Set Trigger
5	3.034	0.020	0.00	0.033	0.042		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



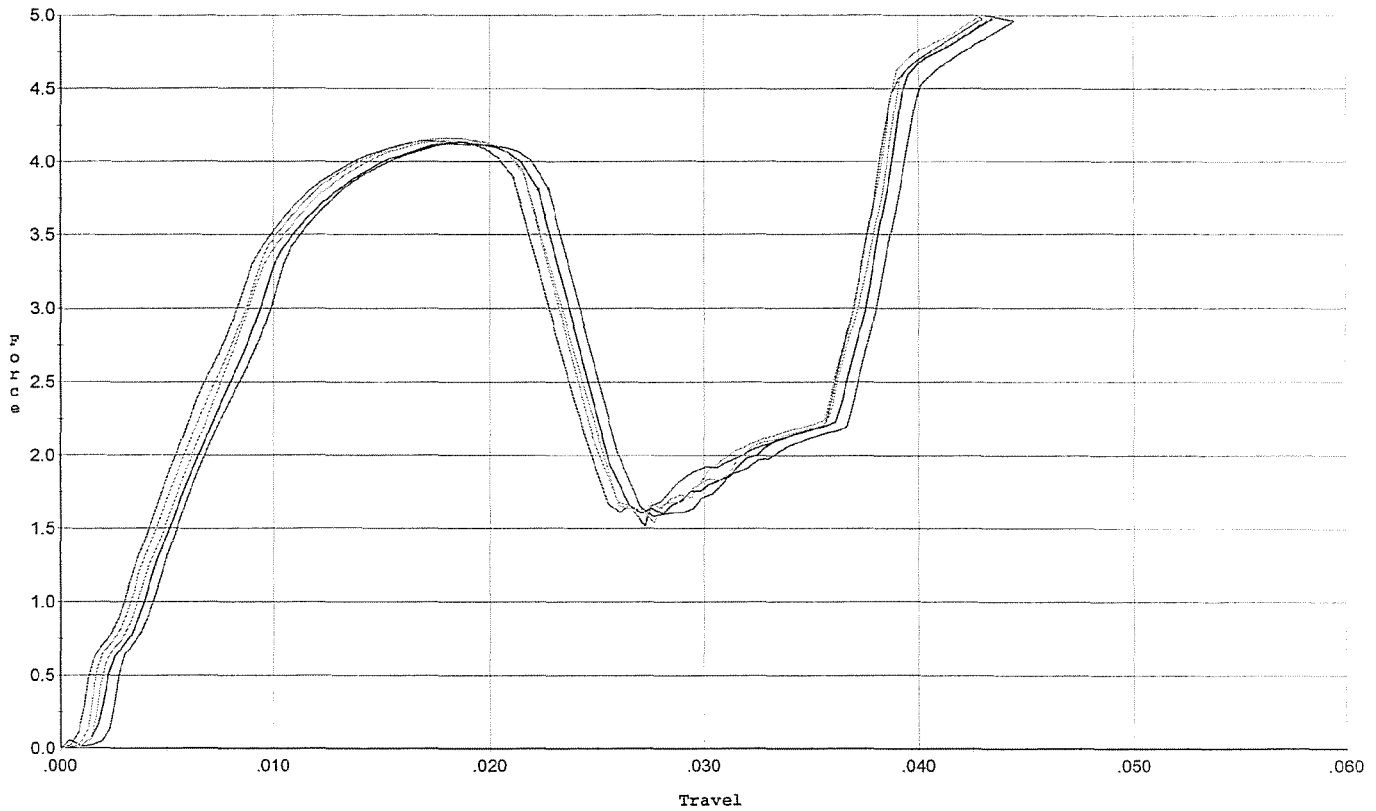
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.020	0.00	0.035	0.040		Set Trigger
2	2.996	0.021	0.00	0.034	0.042		Set Trigger
3	2.993	0.020	0.00	0.034	0.041		Set Trigger
4	3.060	0.020	0.00	0.034	0.041		Set Trigger
5	3.007	0.021	0.00	0.034	0.042		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



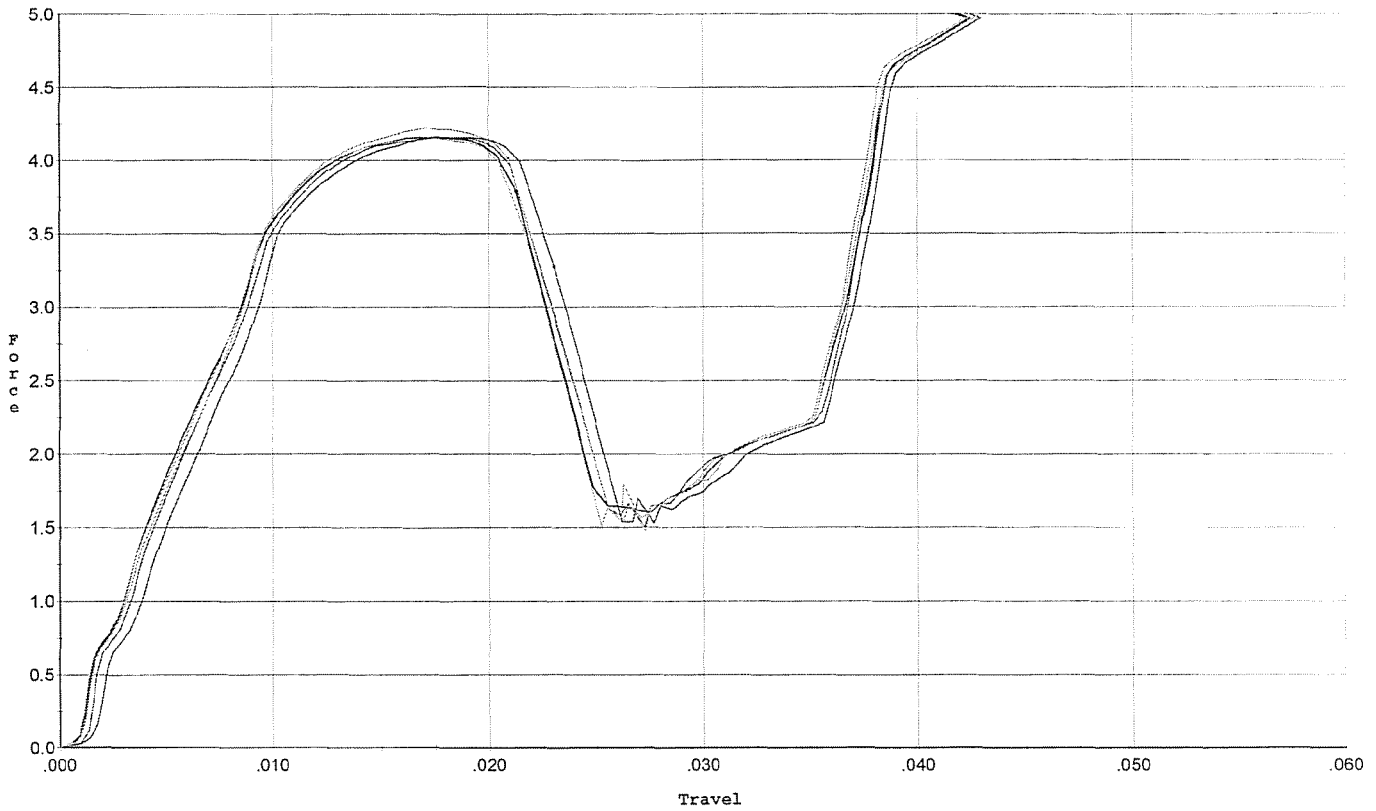
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.023	0.00	0.032	0.060		Set Trigger
2	4.128	0.022	0.00	0.031	0.059		Set Trigger
3	4.147	0.021	0.00	0.031	0.058		Set Trigger
4	4.147	0.021	0.00	0.032	0.058		Set Trigger
5	4.161	0.022	0.00	0.031	0.059		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



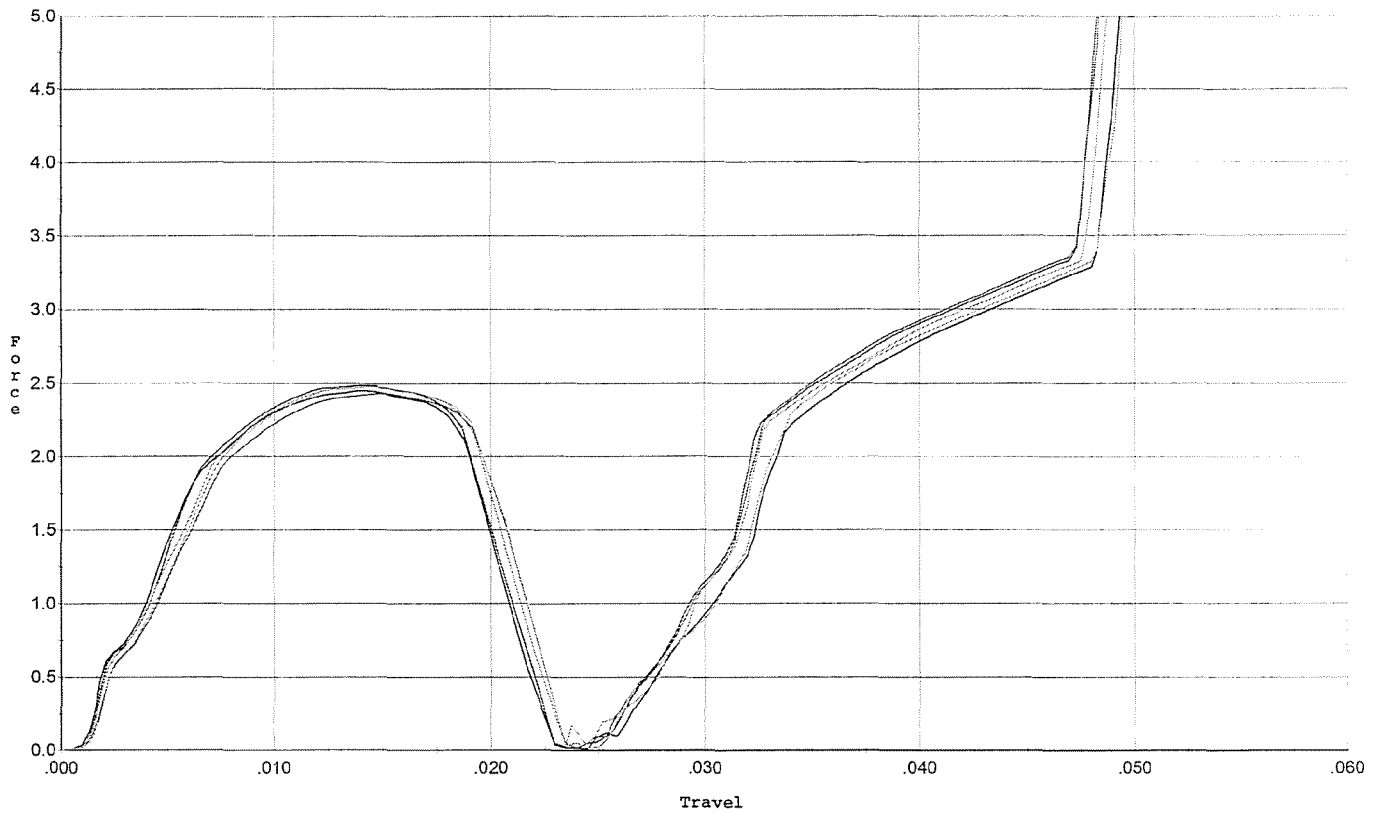
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.023	0.00	0.031	0.062		Set Trigger
2	4.158	0.021	0.00	0.031	0.059		Set Trigger
3	4.153	0.023	0.00	0.031	0.063		Set Trigger
4	4.161	0.022	0.00	0.031	0.060		Set Trigger
5	4.221	0.021	0.00	0.031	0.058		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



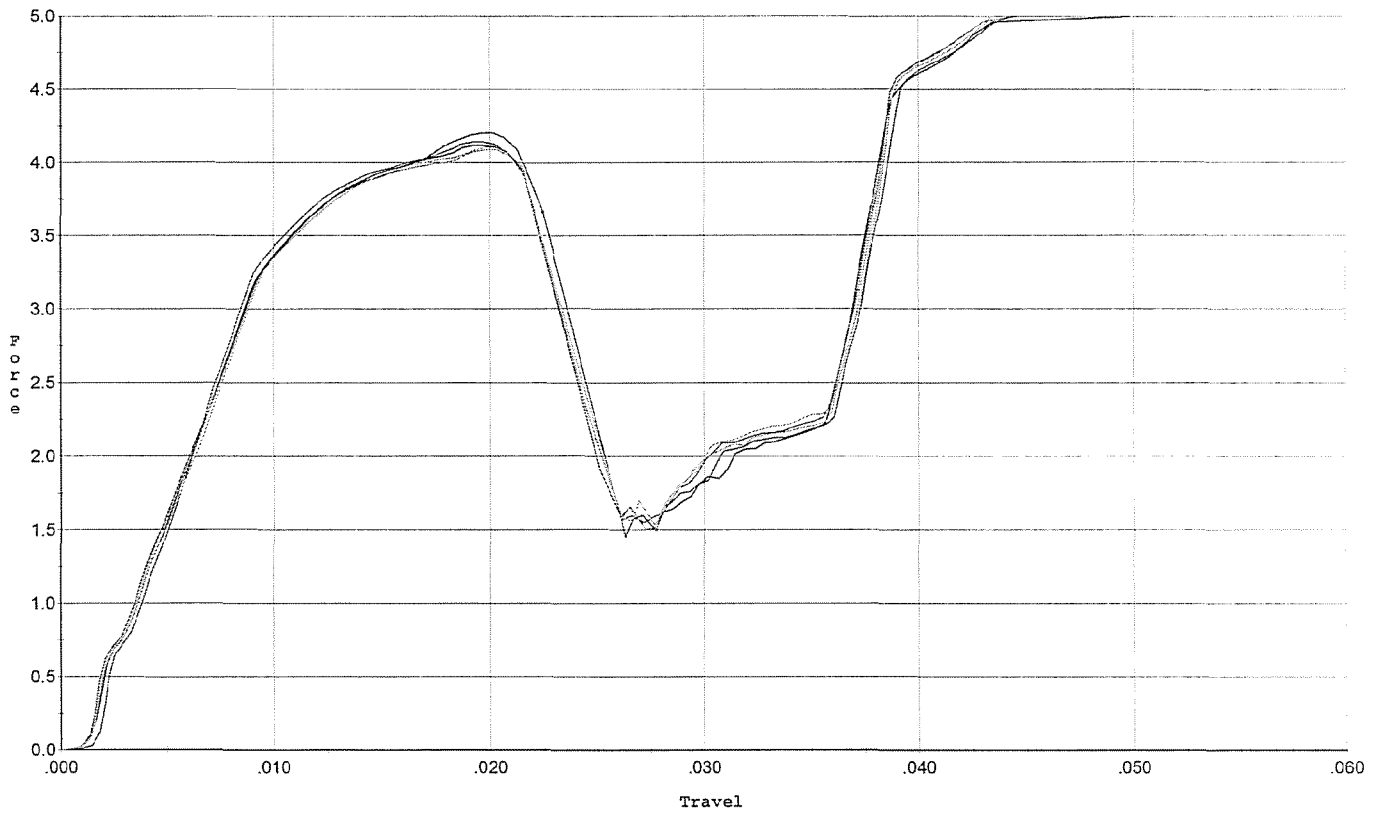
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.019	0.00	0.033	0.032		Set Trigger
2	2.445	0.019	0.00	0.034	0.032		Set Trigger
3	2.428	0.021	0.00	0.032	0.034		Set Trigger
4	2.471	0.021	0.00	0.033	0.035		Set Trigger
5	2.475	0.019	0.00	0.033	0.033		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/15/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.022	0.00	0.031	0.060		Set Trigger
2	4.118	0.022	0.00	0.031	0.057		Set Trigger
3	4.142	0.022	0.00	0.031	0.058		Set Trigger
4	4.104	0.021	0.00	0.031	0.057		Set Trigger
5	4.090	0.022	0.00	0.031	0.057		Set Trigger

Aug 4.13