

G684 8420

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



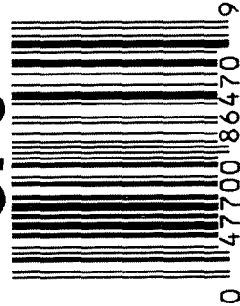
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848420

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G684 8420

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	S.P.D.
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	S.P.D.
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	S.P.D.
470	DIS-ASSEMBLE ACTION	APP	4-20-09	S.P.D.
472	SERIALIZE BOLT HANDLE		4-21-09	R/C
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	4/24/09	(A)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	JP
520	GOFF BLAST BBL / REC		4/28	mm
540	APPLY COATINGS (BARREL ACTION)		4-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-1-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-1-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	5-1-09	JP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

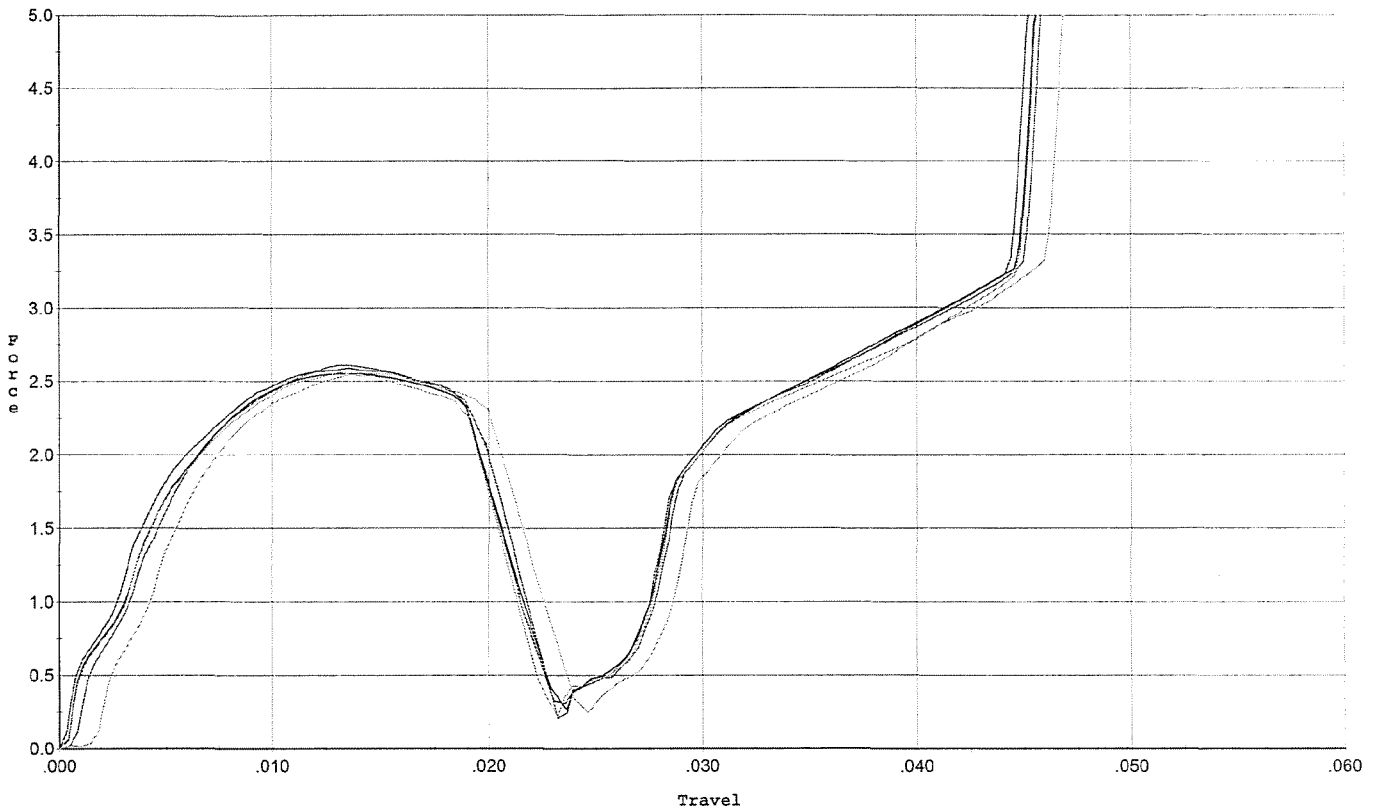
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-13-09	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	5-13-09	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-13-09	L.P.D.
	J) ASSEMBLE STOCK		5-4-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		5-13-09	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-7-09	WV
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-7-09	TQR
670	FINAL INSPECTION A) HEADSPACE		5-13-09	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.45</u> <u>2.47</u> <u>2.47</u> <u>2.45</u>	5-7-09	RP
	C) FUNCTION		5-13-09	L.P.D.
690	PACK		7/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb.
cms



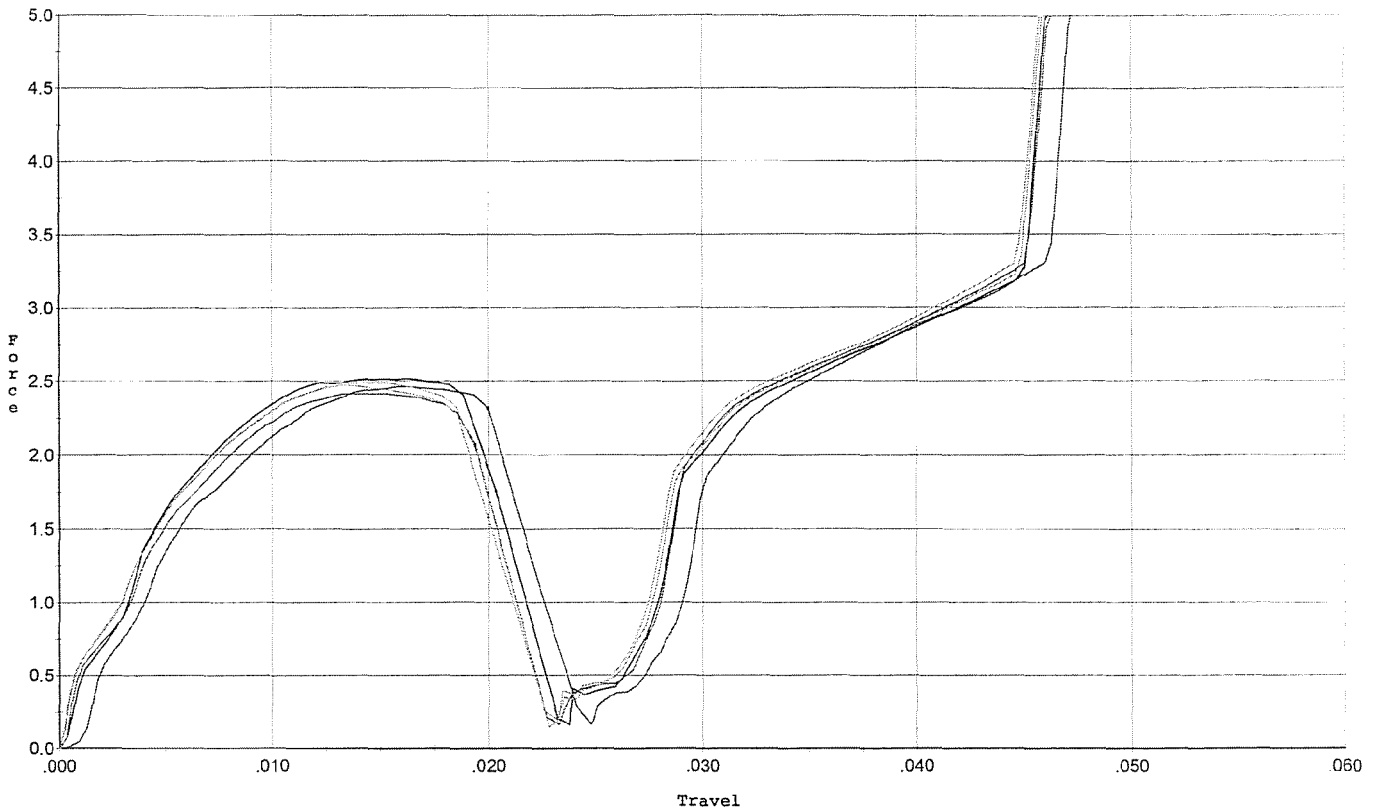
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.019	0.00	0.030	0.037		Set Trigger
2	2.555	0.019	0.00	0.030	0.036		Set Trigger
3	2.612	0.020	0.00	0.030	0.037		Set Trigger
4	2.553	0.020	0.00	0.031	0.035		Set Trigger
5	2.560	0.019	0.00	0.030	0.035		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



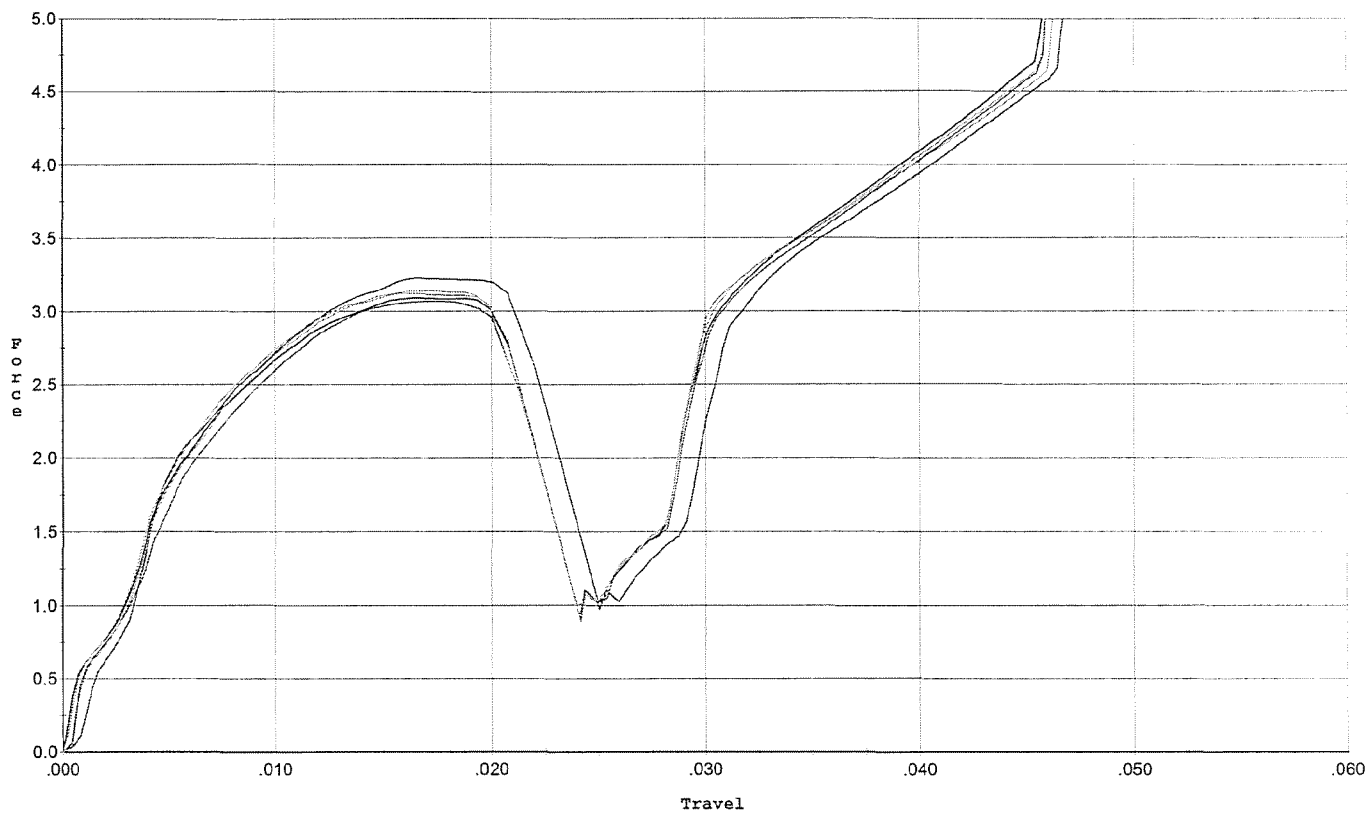
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.020	0.00	0.031	0.034		Set Trigger
2	2.515	0.020	0.00	0.030	0.037		Set Trigger
3	2.414	0.019	0.00	0.031	0.034		Set Trigger
4	2.492	0.019	0.00	0.030	0.035		Set Trigger
5	2.472	0.021	0.00	0.030	0.037		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



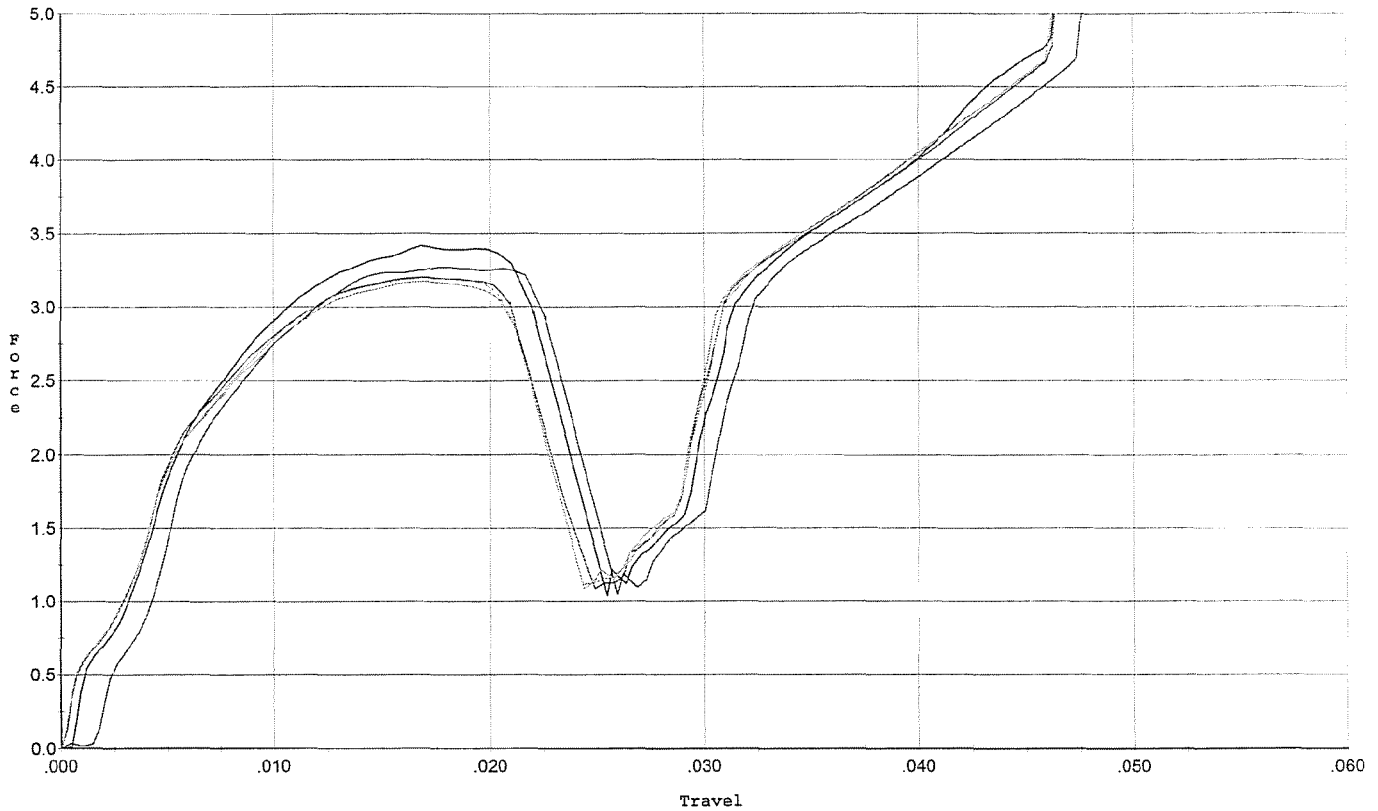
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.227	0.022	0.00	0.028	0.050		Set Trigger
2	3.091	0.021	0.00	0.028	0.046		Set Trigger
3	3.067	0.021	0.00	0.028	0.045		Set Trigger
4	3.145	0.021	0.00	0.028	0.048		Set Trigger
5	3.123	0.021	0.00	0.028	0.046		Set Trigger

A-3-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



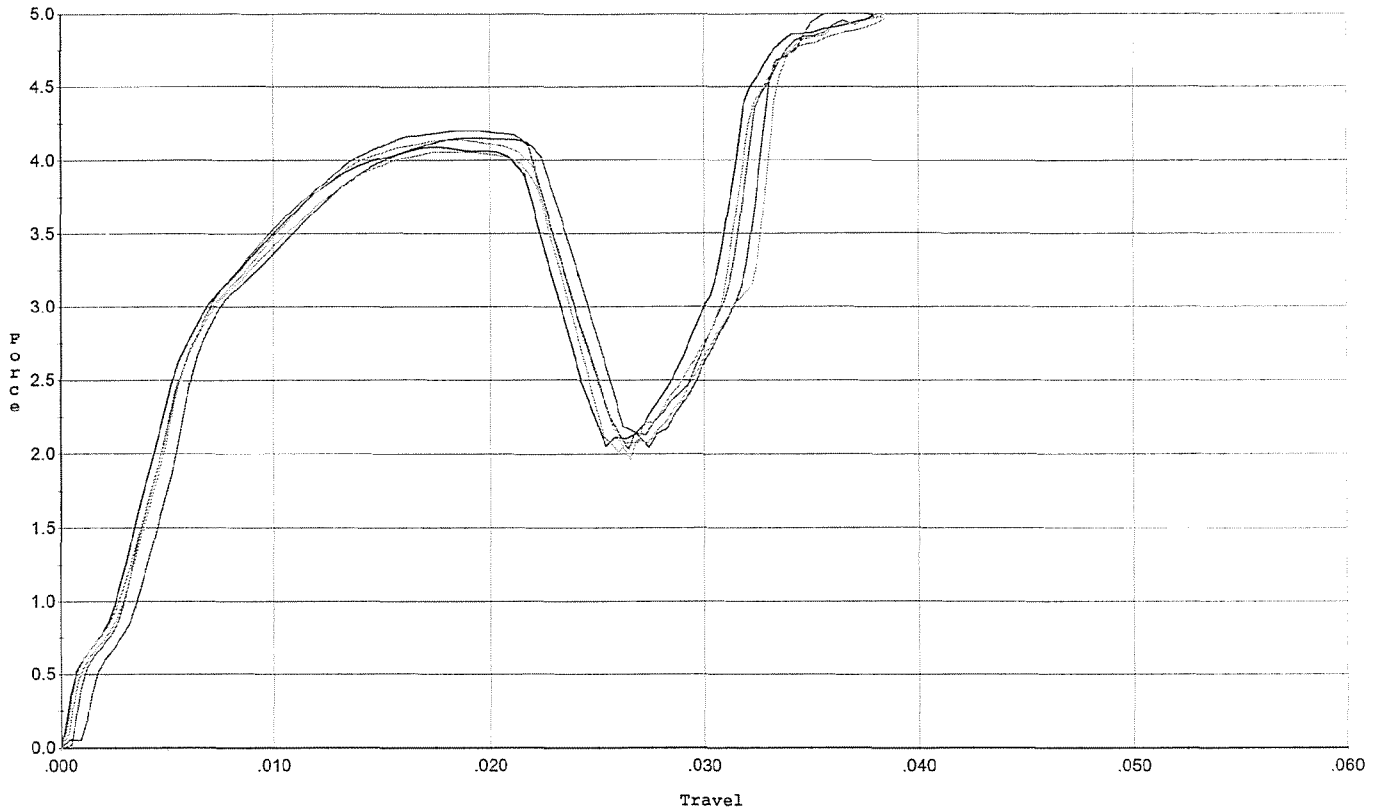
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.271	0.023	0.00	0.028	0.051		Set Trigger
2	3.416	0.022	0.00	0.027	0.052		Set Trigger
3	3.199	0.021	0.00	0.028	0.048		Set Trigger
4	3.193	0.021	0.00	0.028	0.048		Set Trigger
5	3.173	0.021	0.00	0.028	0.048		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



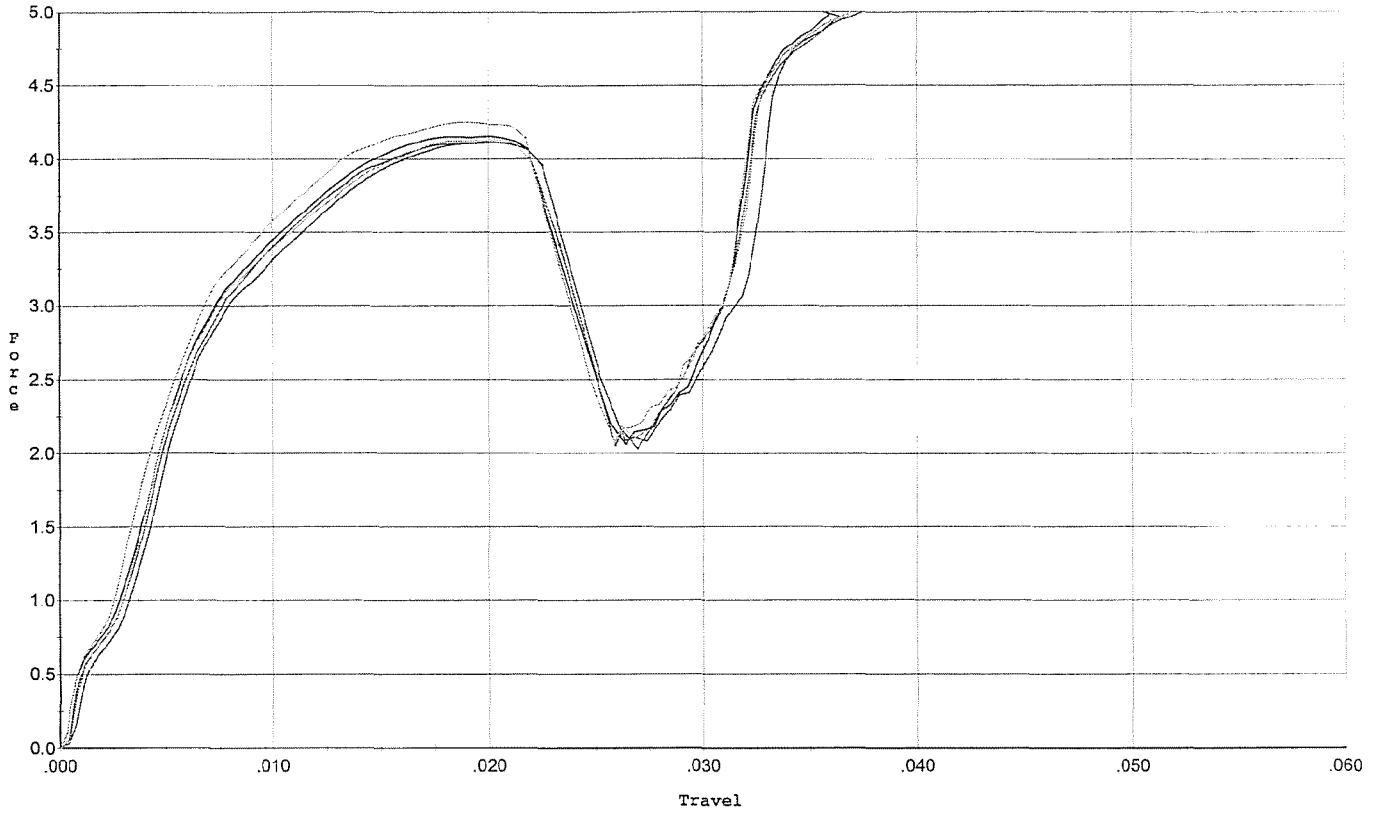
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.024	0.00	0.022	0.068		Set Trigger
2	4.091	0.022	0.00	0.025	0.062		Set Trigger
3	4.199	0.022	0.00	0.024	0.063		Set Trigger
4	4.139	0.022	0.00	0.027	0.063		Set Trigger
5	4.058	0.022	0.00	0.025	0.063		Set Trigger

A. 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



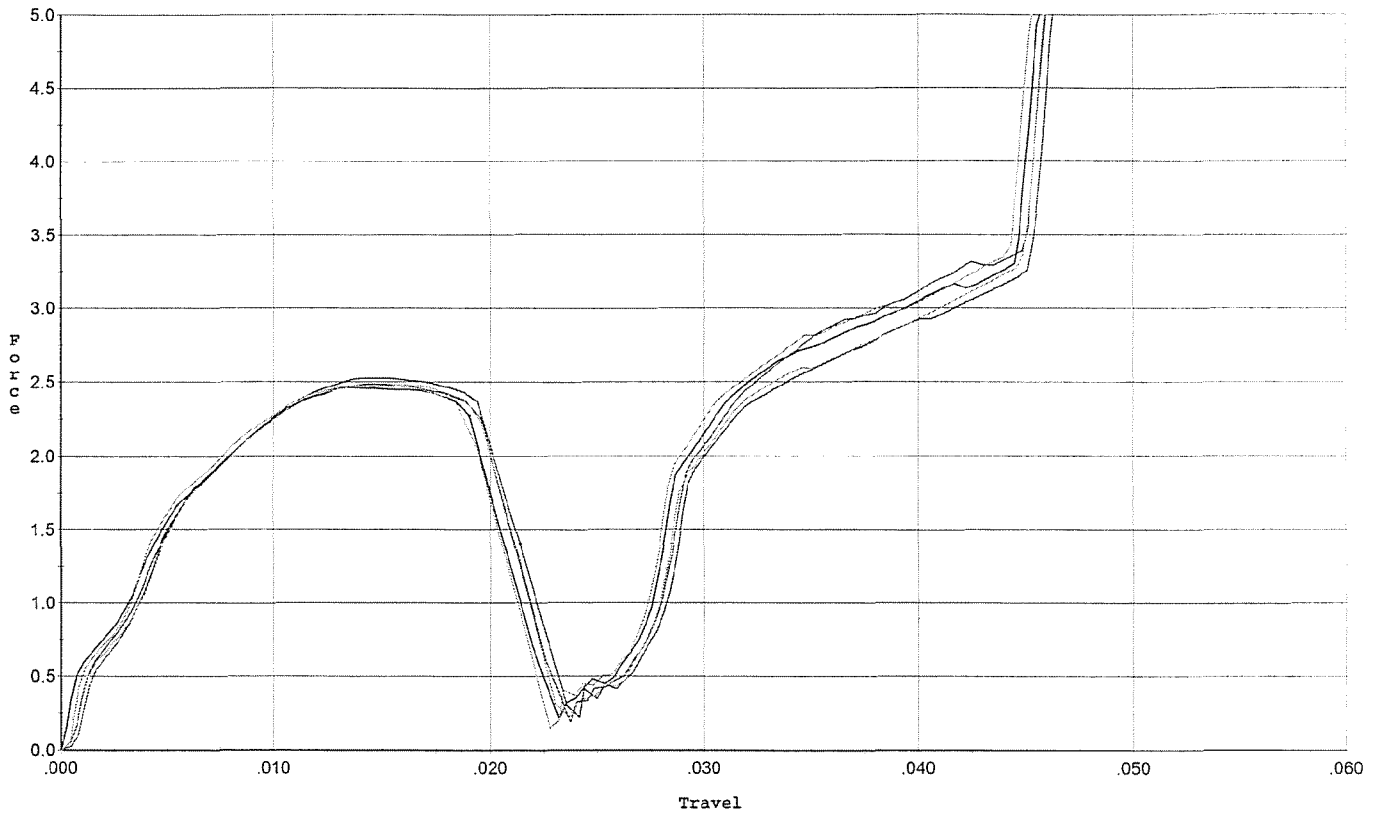
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.022	0.00	0.022	0.063		Set Trigger
2	4.153	0.022	0.00	0.024	0.063		Set Trigger
3	4.112	0.023	0.00	0.022	0.066		Set Trigger
4	4.128	0.022	0.00	0.026	0.062		Set Trigger
5	4.253	0.022	0.00	0.022	0.064		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/1/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



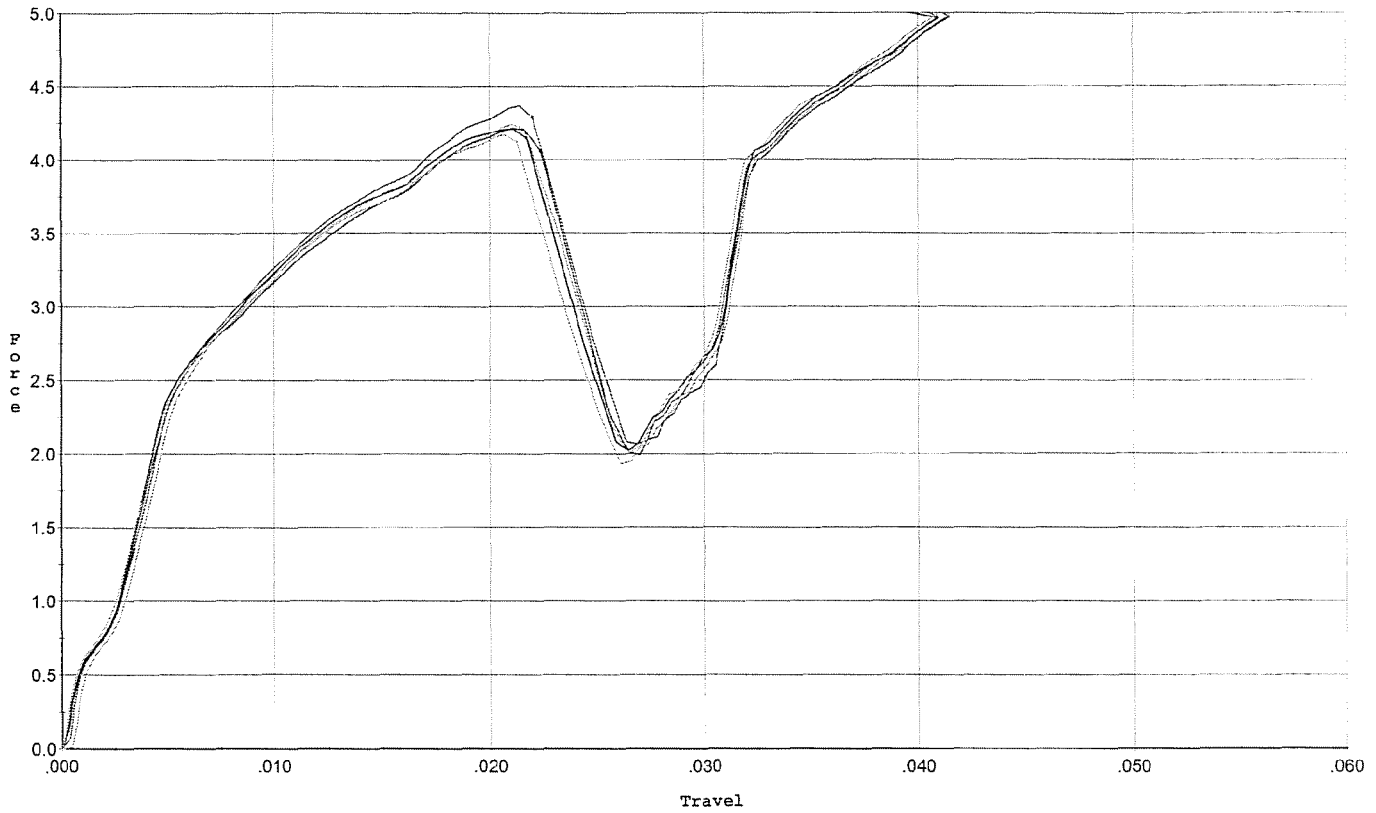
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.021	0.00	0.030	0.038		Set Trigger
2	2.464	0.019	0.00	0.030	0.034		Set Trigger
3	2.484	0.020	0.00	0.030	0.035		Set Trigger
4	2.478	0.020	0.00	0.030	0.035		Set Trigger
5	2.474	0.019	0.00	0.030	0.035		Set Trigger

A.2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/1/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.022	0.00	0.022	0.062		Set Trigger
2	4.209	0.022	0.00	0.022	0.061		Set Trigger
3	4.368	0.022	0.00	0.021	0.063		Set Trigger
4	4.170	0.021	0.00	0.025	0.059		Set Trigger
5	4.242	0.023	0.00	0.022	0.064		Set Trigger

A. 4.24