

G6771150

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



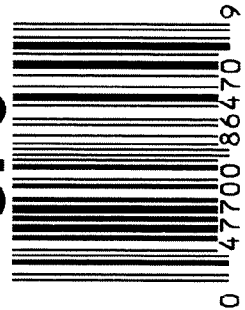
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771150

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771150

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/5	BH
490	MAGNAFLUX BOLT		7/30/08	MB
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DL
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

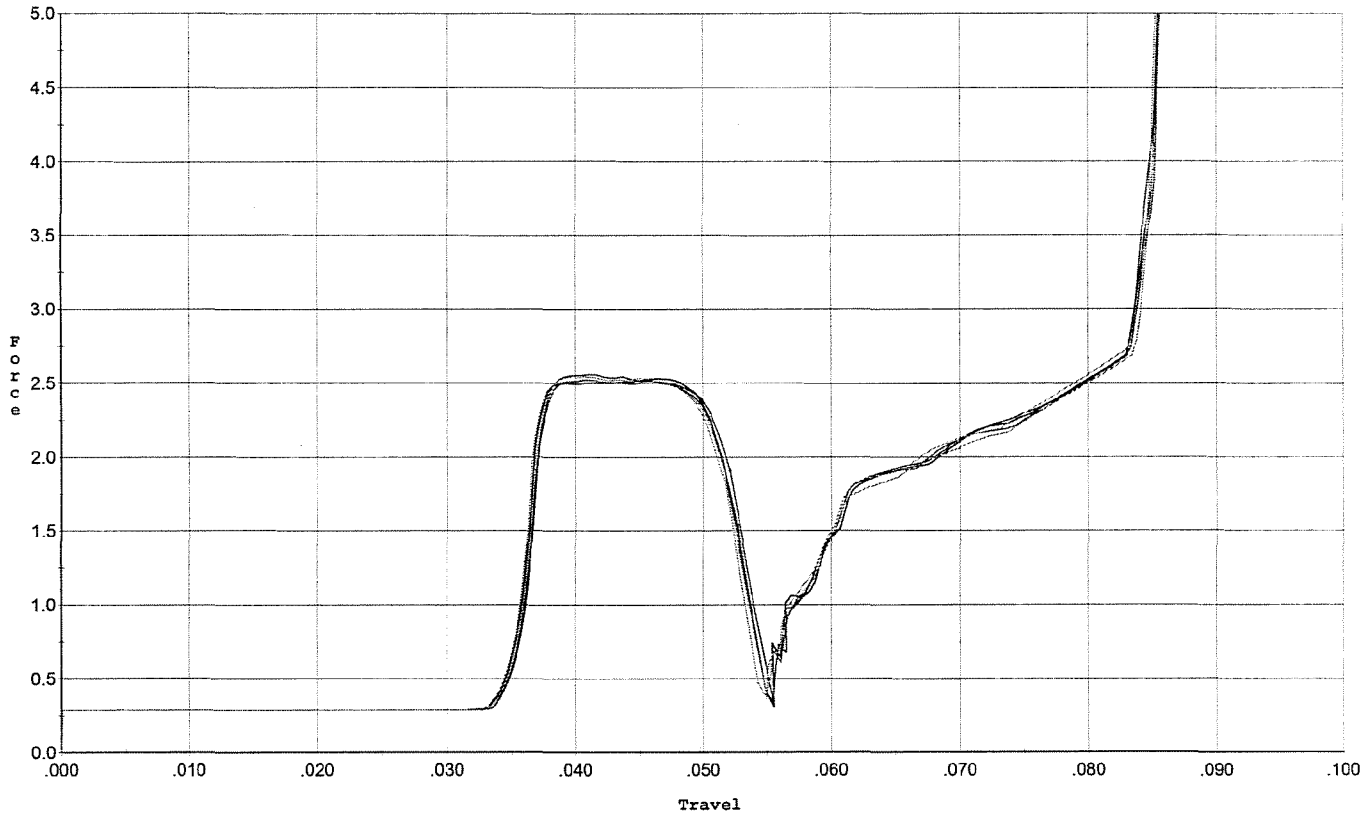
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6.0</u> <u>6.0</u>	10-13-08	XN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	10-13-08	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	10-13-08	XN
	J) ASSEMBLE STOCK		8-26-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-13-08	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	JS
670	FINAL INSPECTION A) HEADSPACE		10-13-08	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.64</u> <u>2.60</u> <u>2.63</u> <u>2.60</u>	10/2/08	Fm
	C) FUNCTION		10-13-08	XN
690	PACK		12-3-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



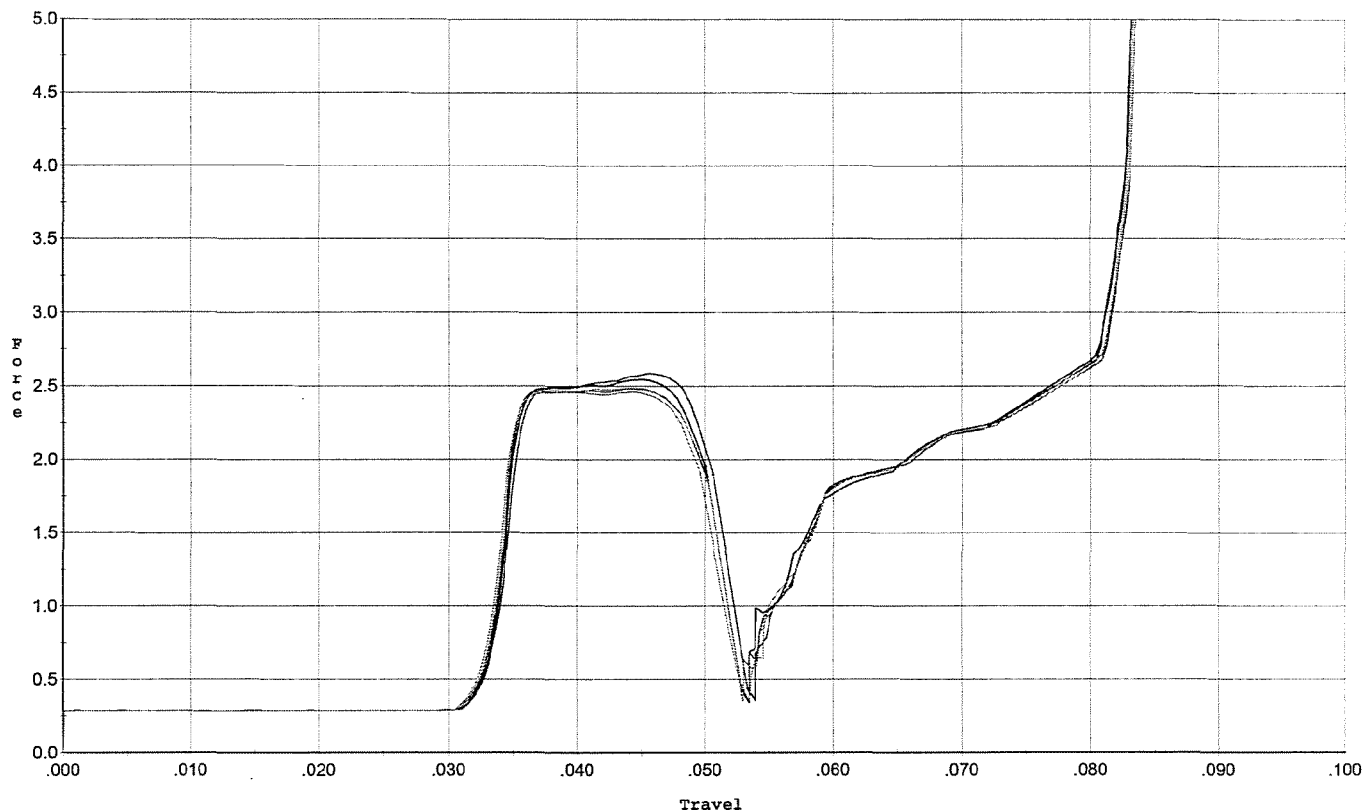
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.052	0.034	0.037	0.050		Set Trigger
2	2.529	0.053	0.034	0.037	0.051		Set Trigger
3	2.522	0.053	0.034	0.037	0.050		Set Trigger
4	2.533	0.052	0.034	0.037	0.049		Set Trigger
5	2.543	0.053	0.034	0.037	0.050		Set Trigger

Avg 2.53^{RP}

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



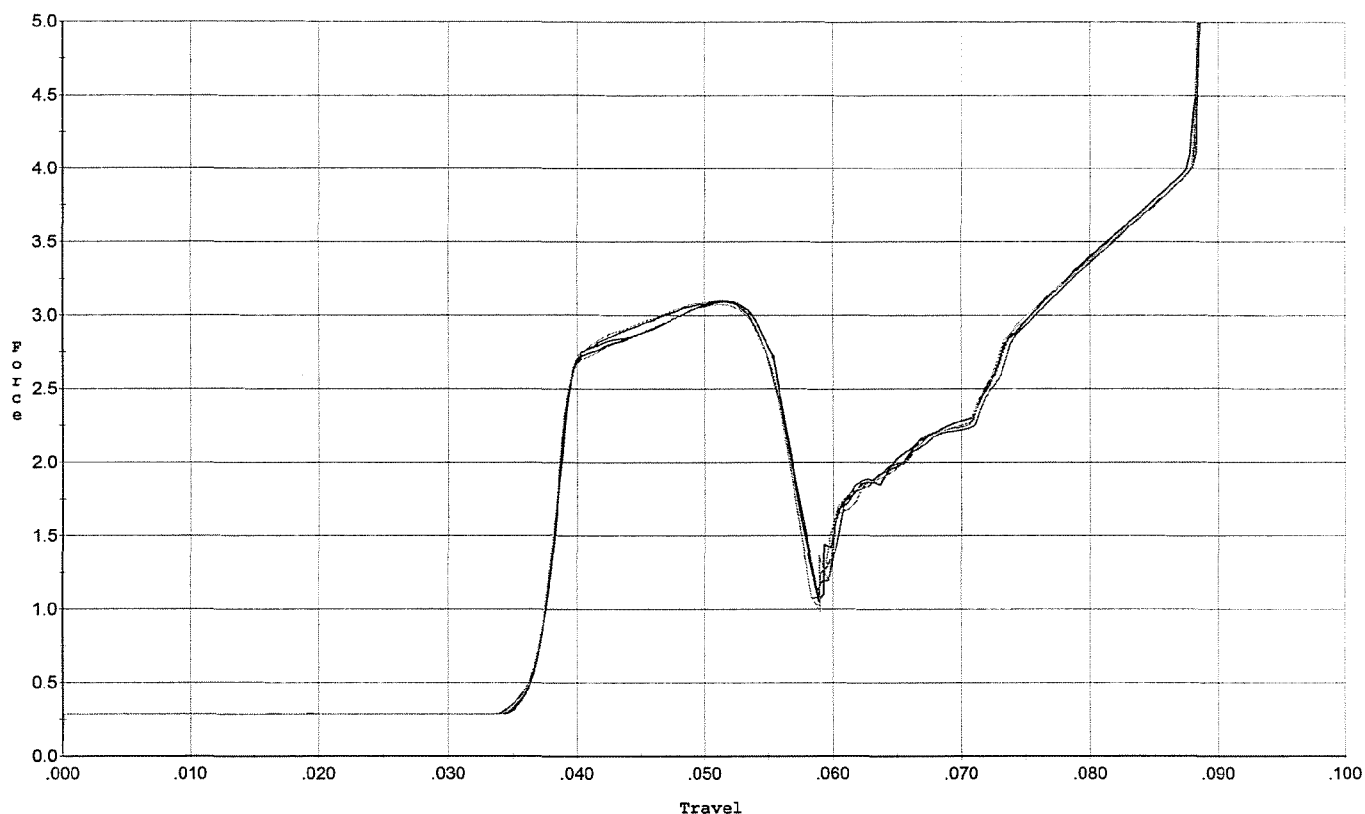
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.051	0.032	0.036	0.051		Set Trigger
2	2.546	0.050	0.032	0.036	0.049		Set Trigger
3	2.482	0.050	0.032	0.037	0.049		Set Trigger
4	2.487	0.050	0.032	0.037	0.050		Set Trigger
5	2.463	0.050	0.032	0.037	0.048		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



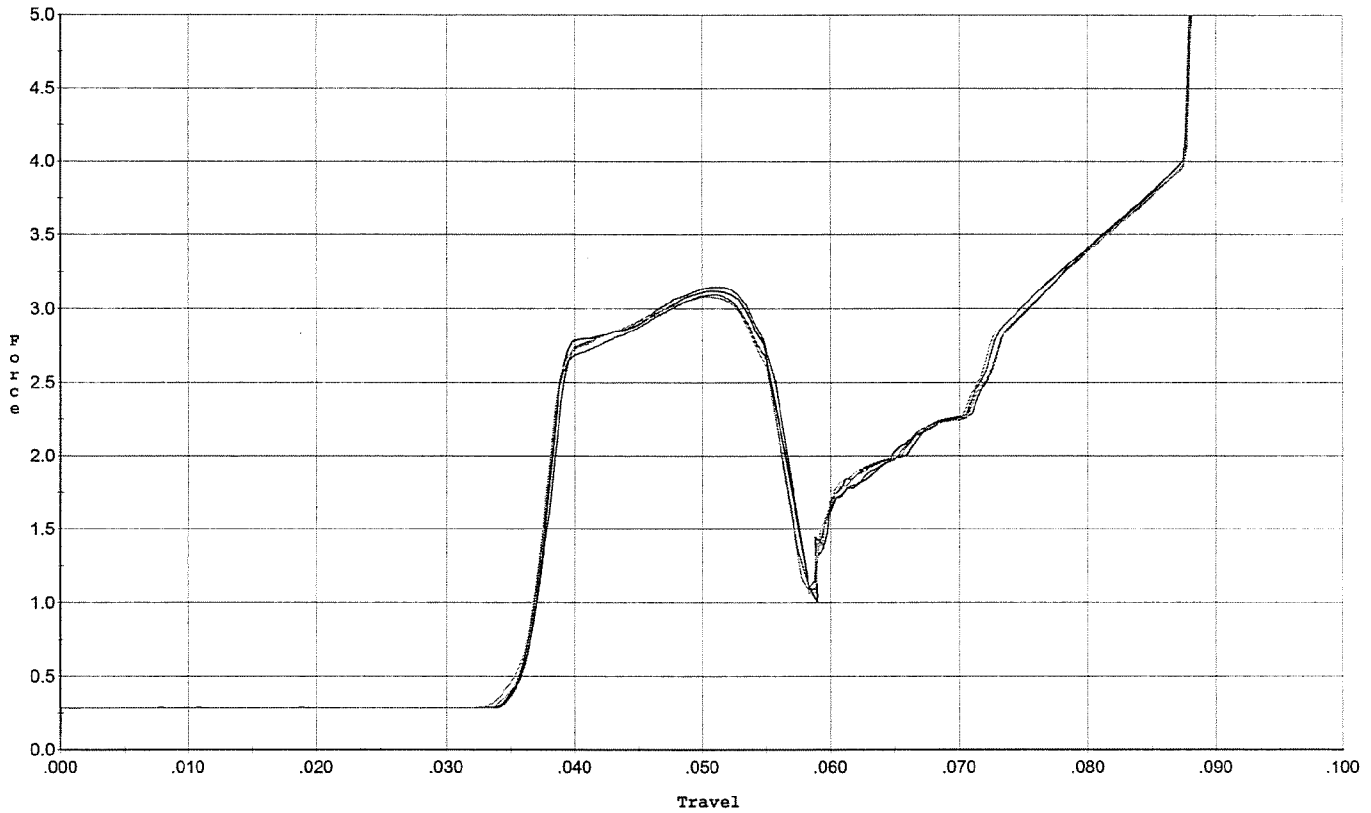
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.055	0.036	0.038	0.063		Set Trigger
2	3.094	0.055	0.036	0.037	0.063		Set Trigger
3	3.095	0.056	0.036	0.037	0.064		Set Trigger
4	3.104	0.056	0.036	0.037	0.064		Set Trigger
5	3.076	0.056	0.036	0.038	0.063		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



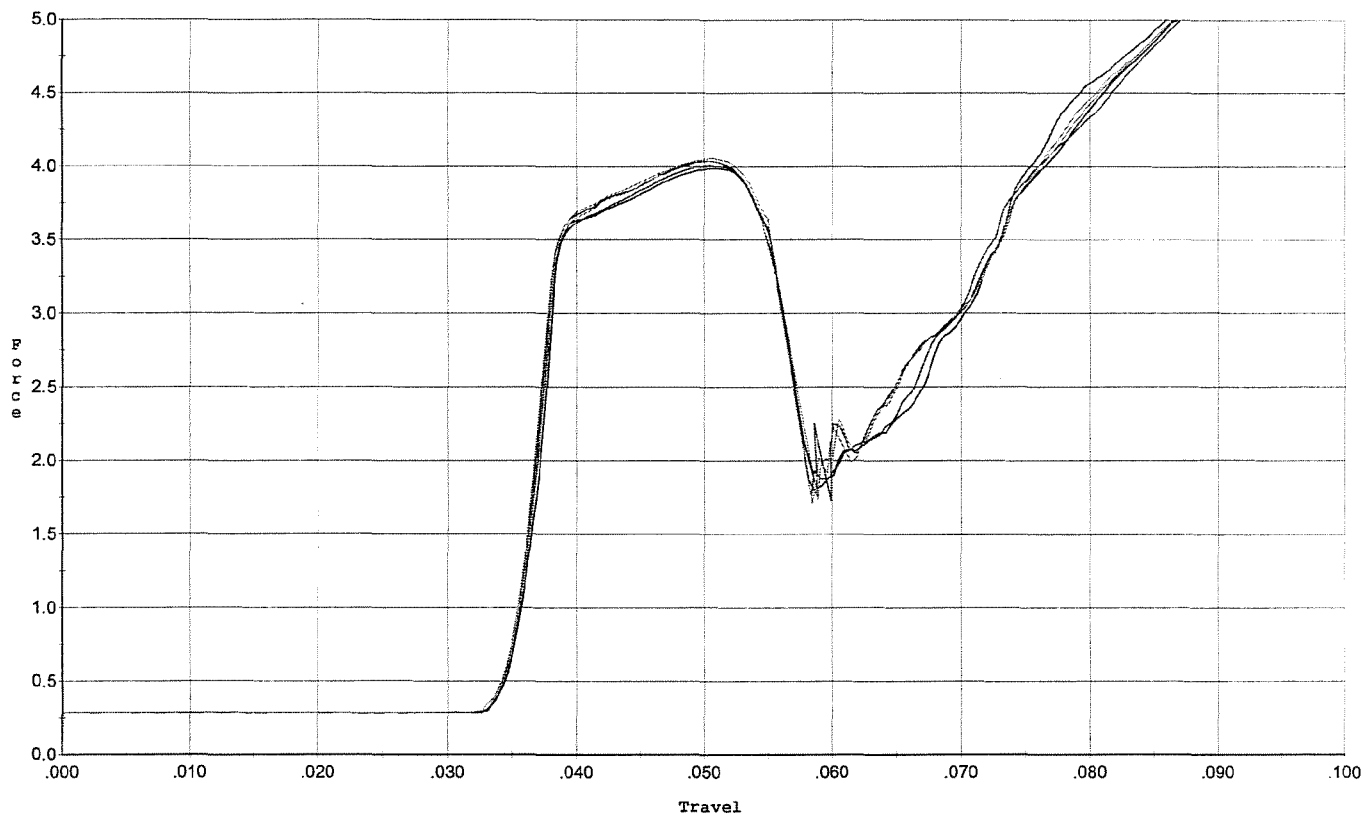
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.147	0.056	0.036	0.037	0.065		Set Trigger
2	3.121	0.056	0.035	0.037	0.065		Set Trigger
3	3.096	0.055	0.035	0.037	0.063		Set Trigger
4	3.080	0.055	0.036	0.037	0.063		Set Trigger
5	3.079	0.055	0.036	0.037	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



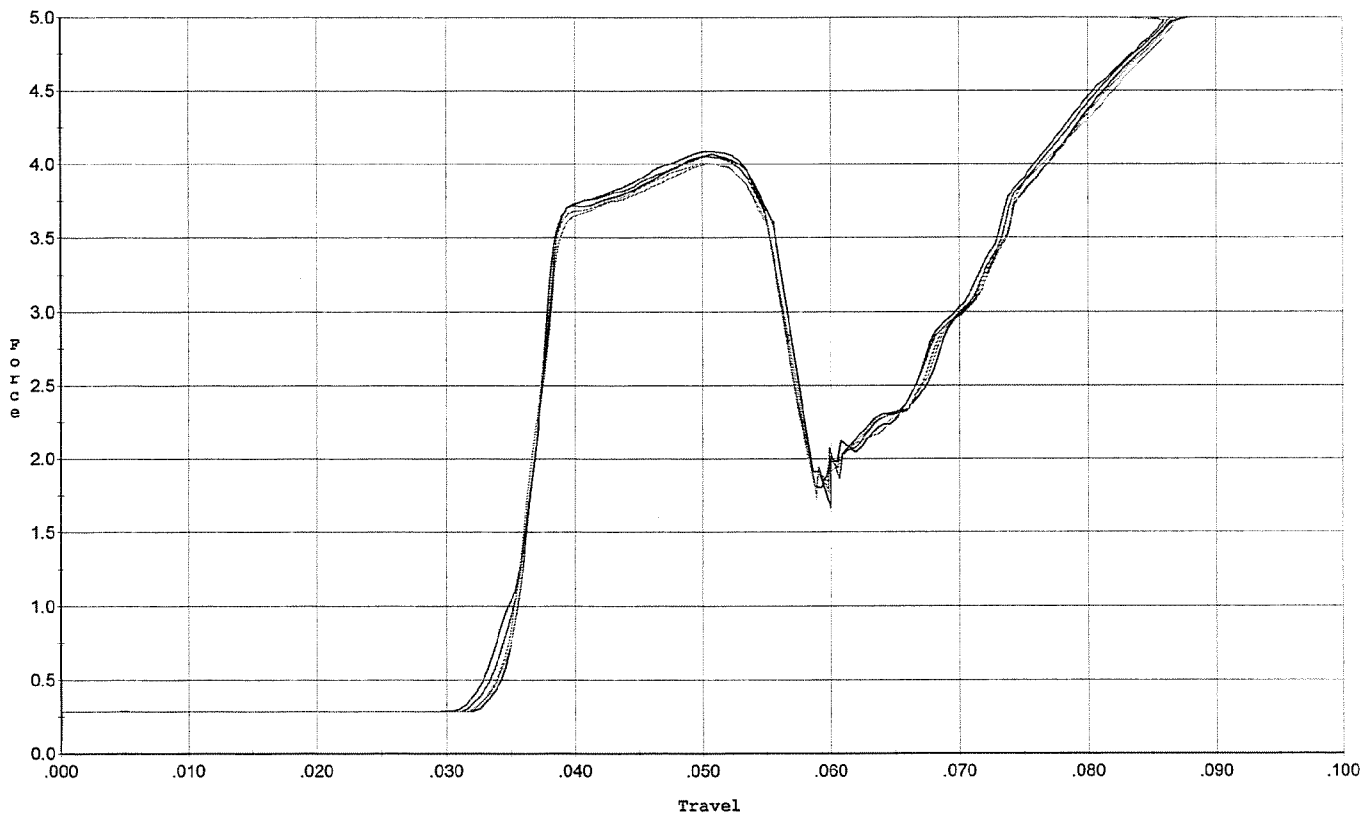
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.055	0.034	0.035	0.083		Set Trigger
2	3.985	0.055	0.034	0.036	0.082		Set Trigger
3	4.038	0.055	0.034	0.035	0.084		Set Trigger
4	4.053	0.055	0.034	0.035	0.084		Set Trigger
5	4.038	0.056	0.034	0.035	0.084		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



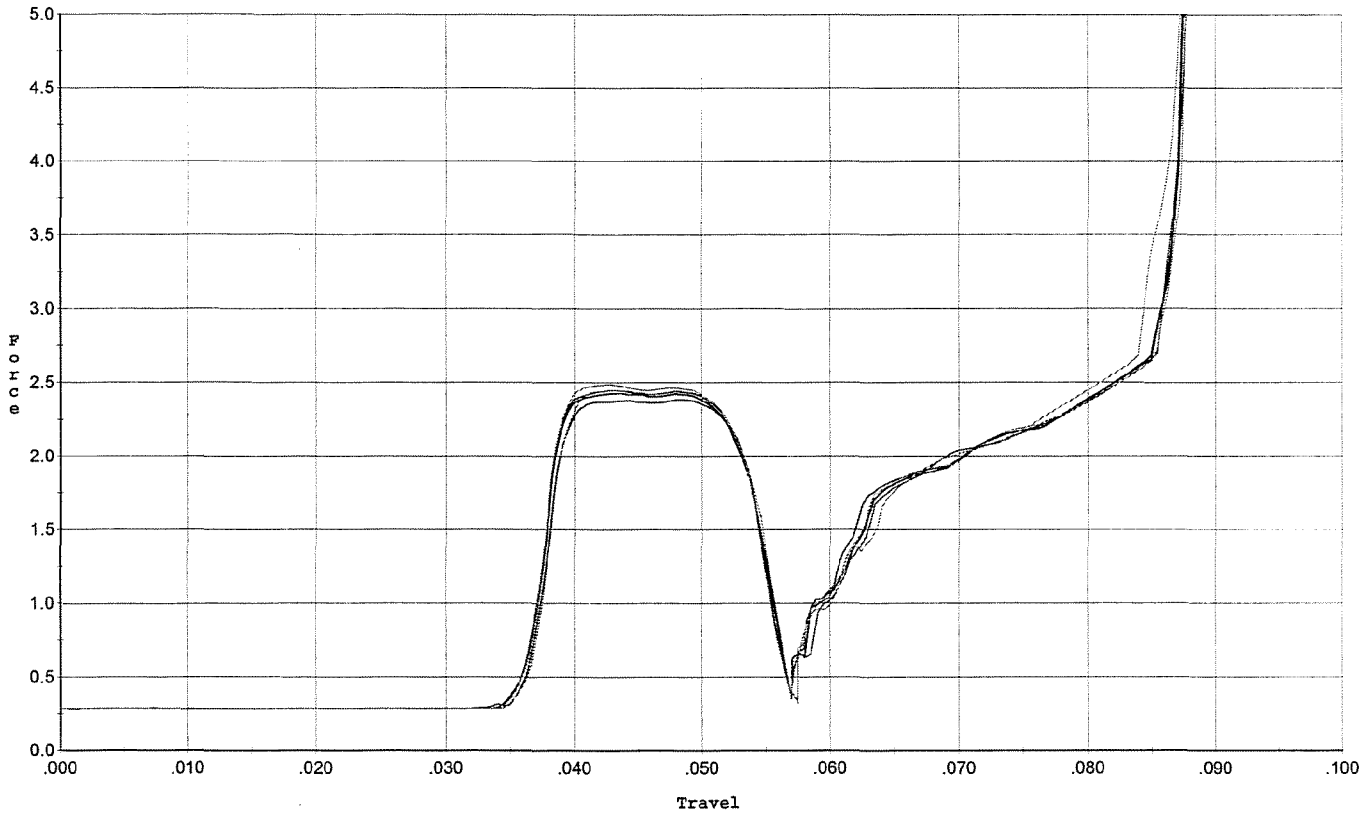
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.055	0.033	0.035	0.085		Set Trigger
2	4.066	0.056	0.034	0.035	0.085		Set Trigger
3	4.051	0.057	0.033	0.035	0.088		Set Trigger
4	4.005	0.055	0.034	0.035	0.084		Set Trigger
5	3.999	0.057	0.034	0.035	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



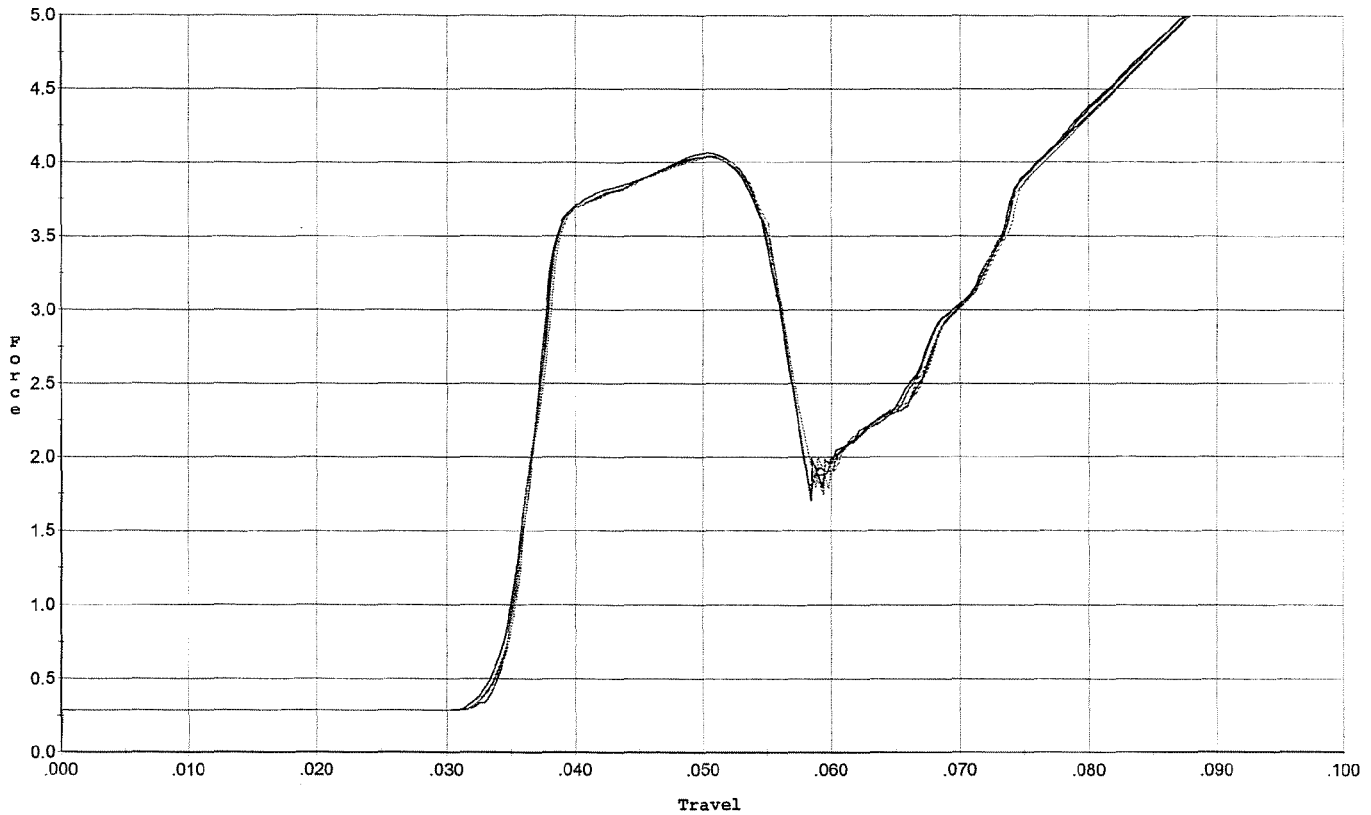
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.383	0.054	0.035	0.038	0.048		Set Trigger
2	2.426	0.054	0.036	0.038	0.049		Set Trigger
3	2.447	0.055	0.036	0.038	0.051		Set Trigger
4	2.487	0.054	0.036	0.038	0.050		Set Trigger
5	2.446	0.055	0.036	0.038	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.063	0.055	0.033	0.035	0.085		Set Trigger
2	4.041	0.056	0.033	0.035	0.086		Set Trigger
3	4.039	0.055	0.034	0.035	0.085		Set Trigger
4	4.045	0.055	0.034	0.035	0.084		Set Trigger
5	4.034	0.055	0.034	0.035	0.085		Set Trigger

Avg 4.04