

G6771187

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



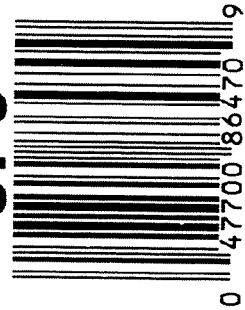
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771187

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6771187

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/12	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

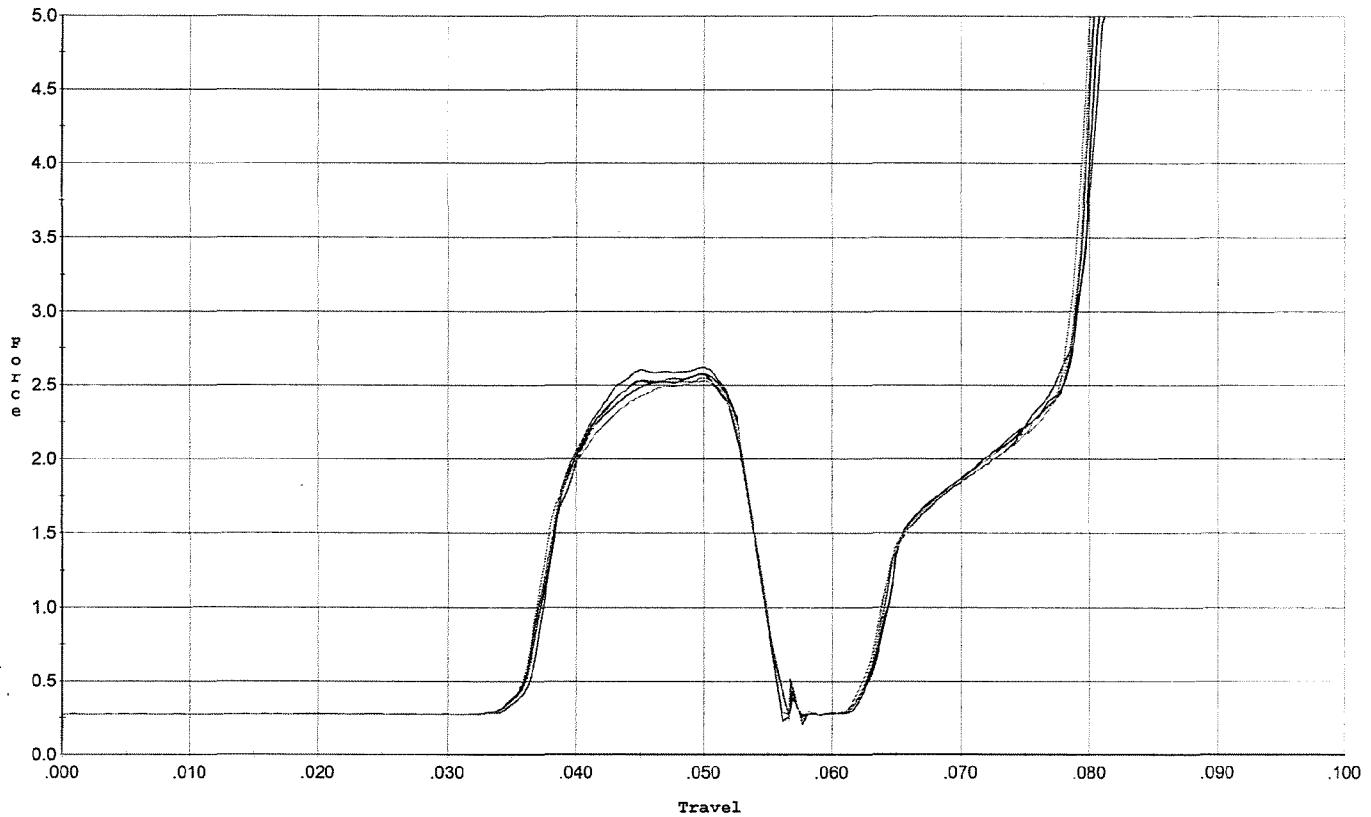
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-28-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.11</u> <u>3.11</u> <u>3.02</u> <u>2.85</u> <u>3.08</u>	9-12-08	TL
	C) FUNCTION		9-17-08	TL
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



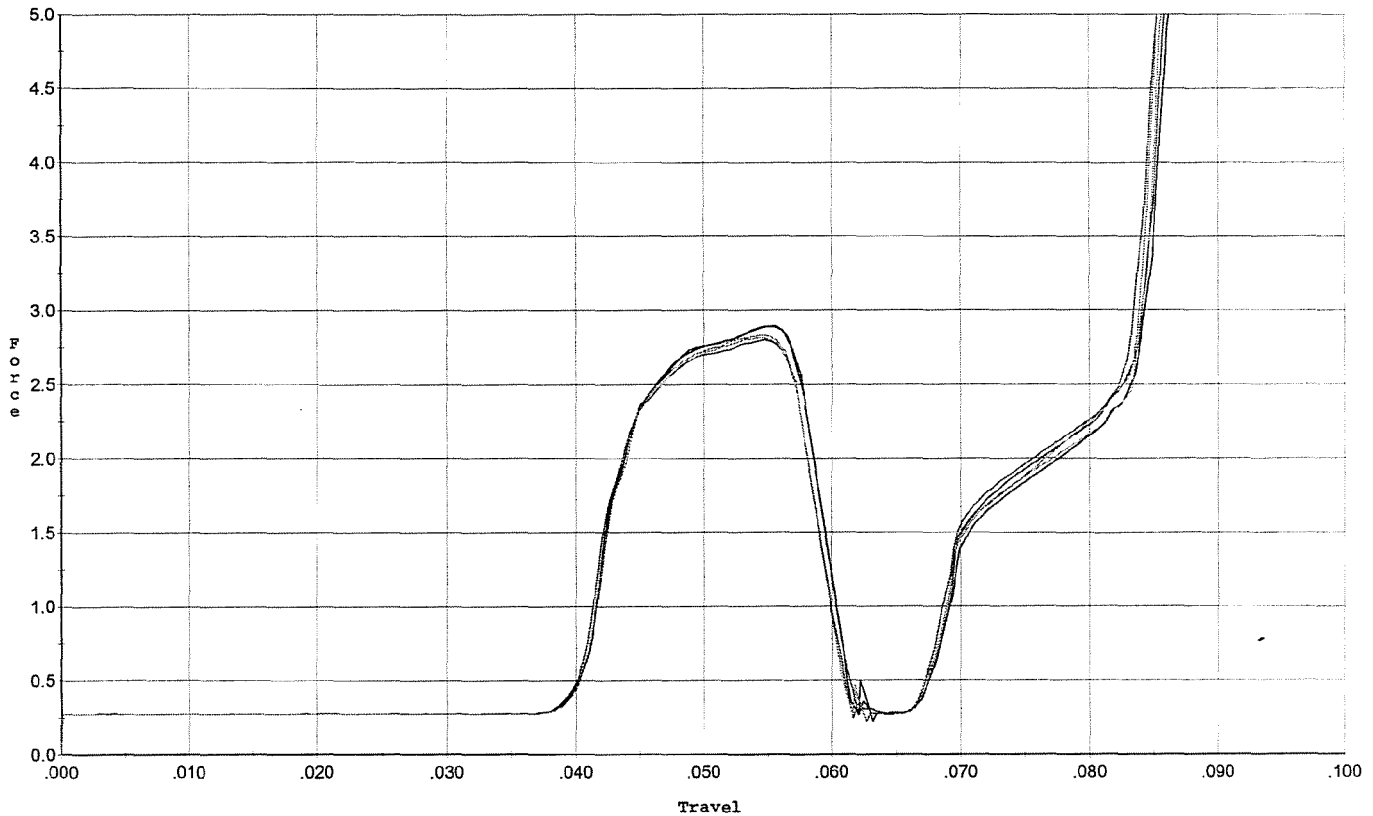
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.053	0.036	0.035	0.047		Set Trigger
2	2.572	0.053	0.036	0.034	0.048		Set Trigger
3	2.623	0.053	0.036	0.034	0.048		Set Trigger
4	2.539	0.053	0.036	0.034	0.047		Set Trigger
5	2.550	0.053	0.036	0.034	0.047		Set Trigger

Avg. 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



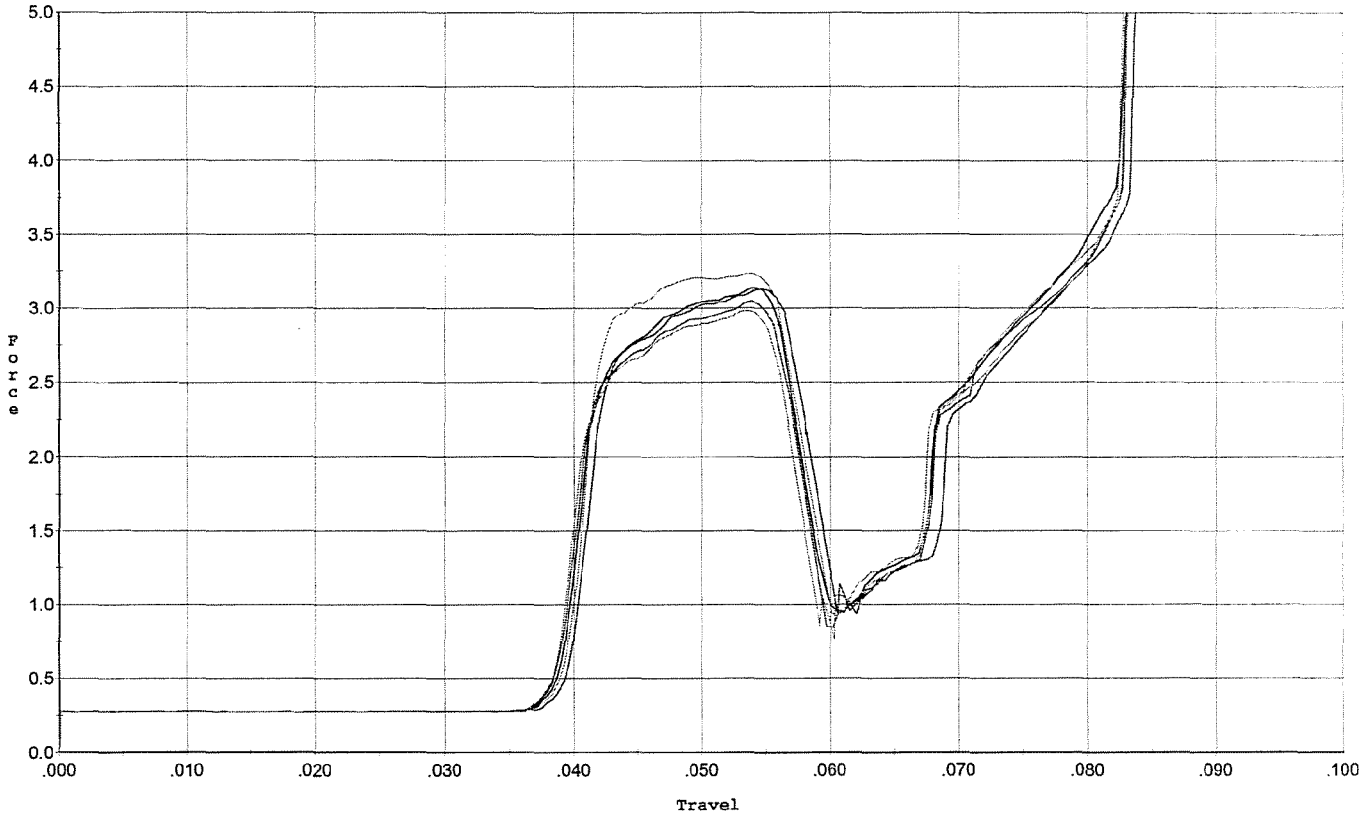
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.896	0.058	0.040	0.034	0.055		Set Trigger
2	2.891	0.058	0.040	0.034	0.055		Set Trigger
3	2.803	0.057	0.040	0.034	0.053		Set Trigger
4	2.815	0.057	0.040	0.034	0.053		Set Trigger
5	2.831	0.057	0.040	0.034	0.053		Set Trigger

Aug-2-84

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



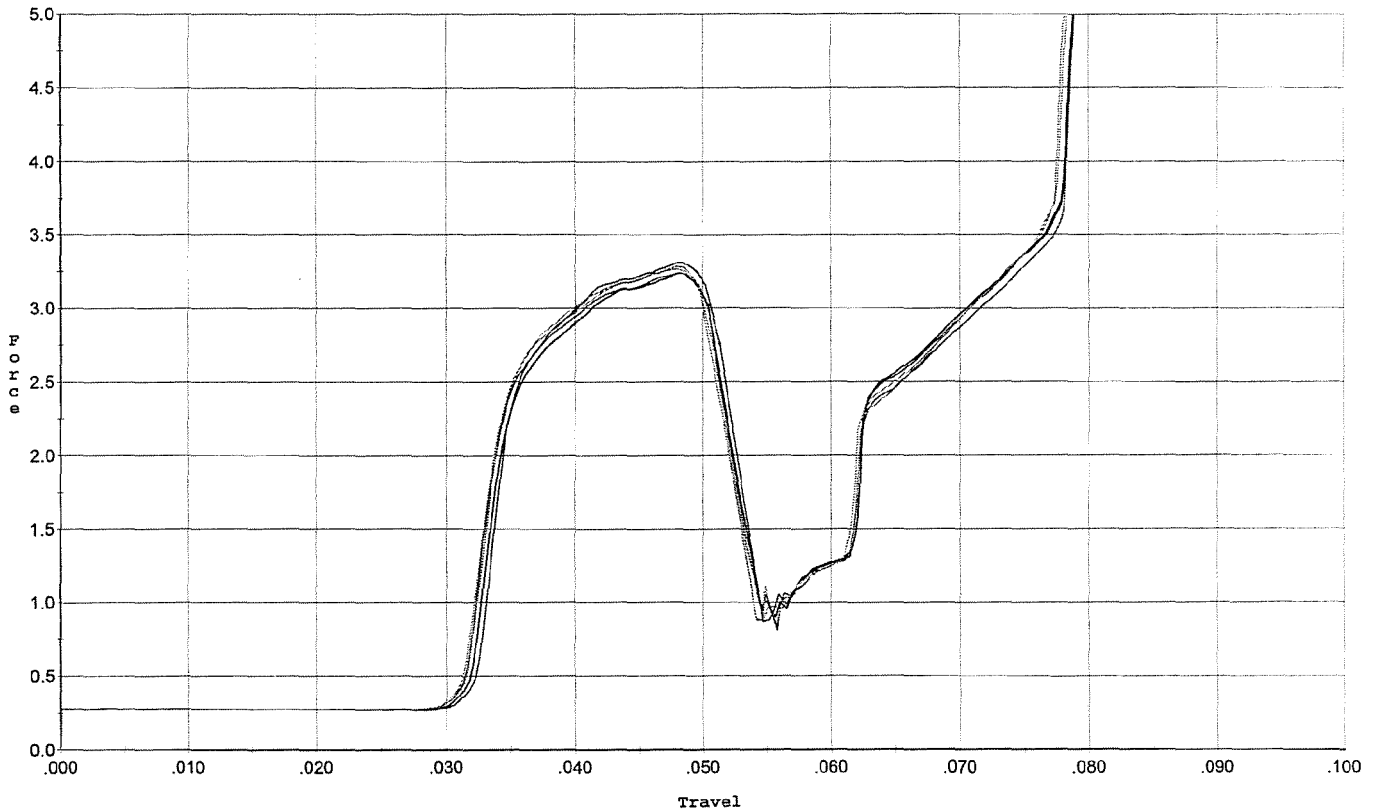
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.135	0.058	0.039	0.032	0.062		Set Trigger
2	3.137	0.056	0.038	0.032	0.060		Set Trigger
3	3.048	0.057	0.038	0.032	0.059		Set Trigger
4	3.235	0.058	0.039	0.032	0.064		Set Trigger
5	2.985	0.056	0.038	0.032	0.058		Set Trigger

Aug-3-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



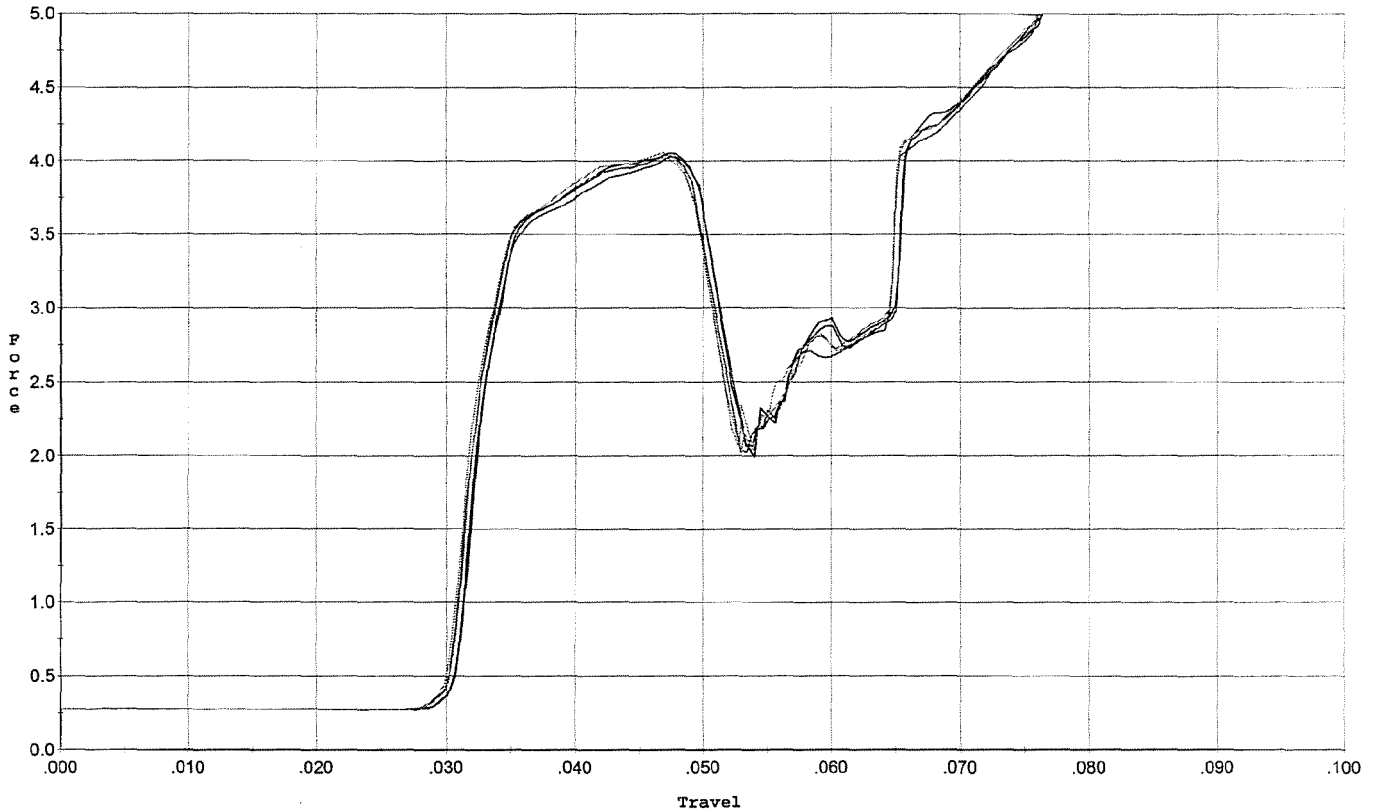
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.308	0.051	0.032	0.033	0.064		Set Trigger
2	3.237	0.050	0.032	0.033	0.061		Set Trigger
3	3.234	0.050	0.031	0.032	0.063		Set Trigger
4	3.268	0.052	0.031	0.032	0.065		Set Trigger
5	3.285	0.051	0.031	0.032	0.064		Set Trigger

Aug. 3-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



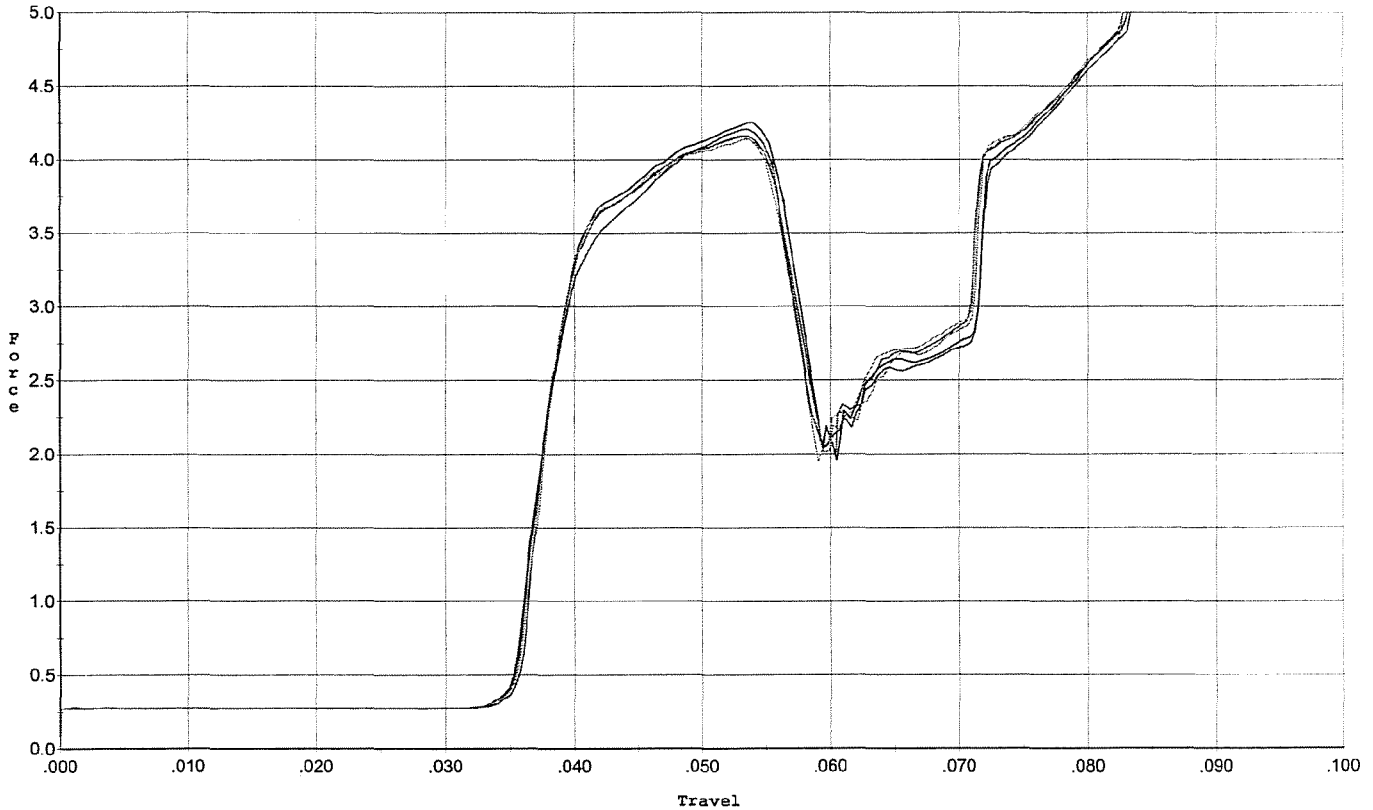
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.024	0.050	0.031	0.030	0.077		Set Trigger
2	4.053	0.050	0.030	0.030	0.078		Set Trigger
3	4.038	0.049	0.030	0.030	0.077		Set Trigger
4	4.055	0.049	0.030	0.030	0.078		Set Trigger
5	4.020	0.049	0.030	0.030	0.077		Set Trigger

Aug 4/03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



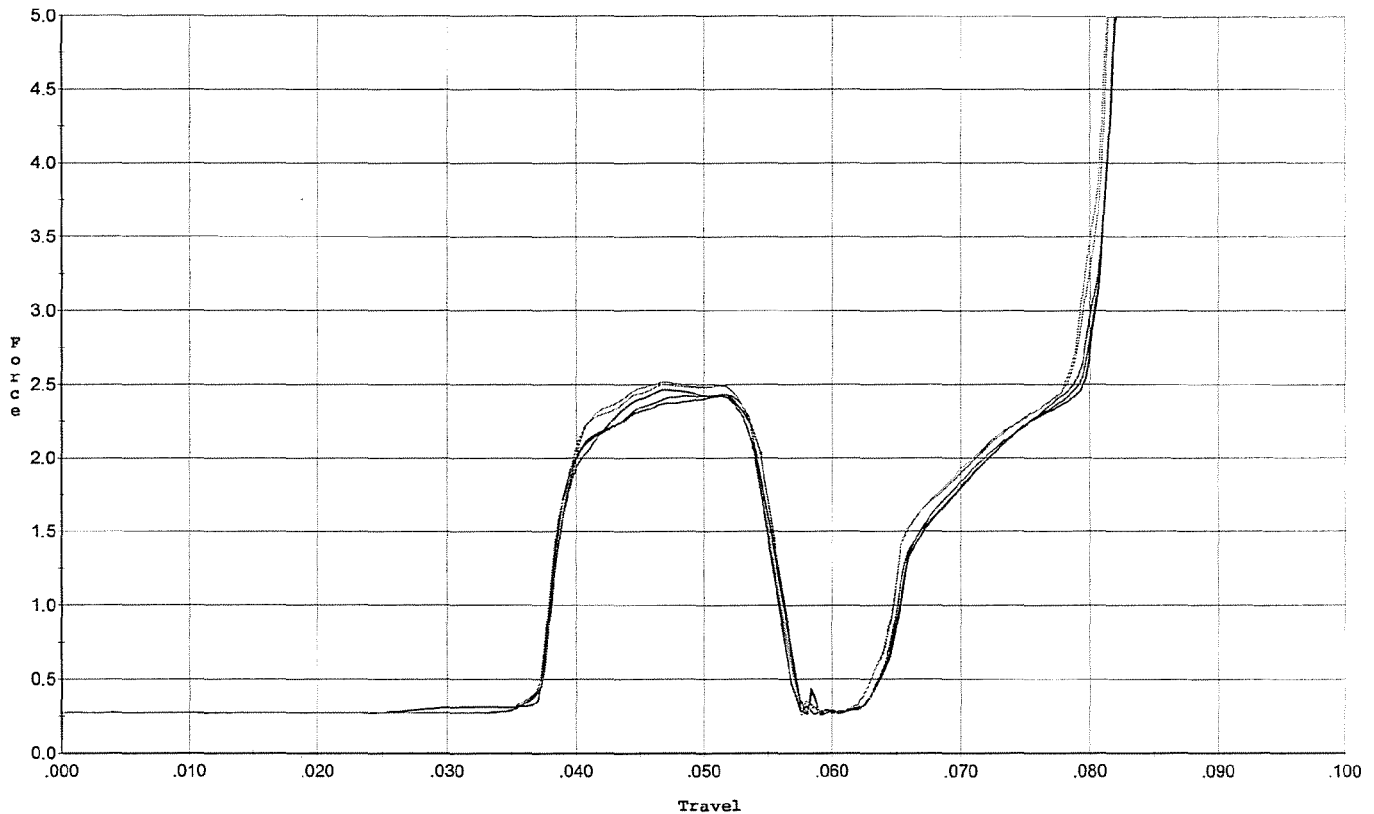
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.055	0.035	0.031	0.083		Set Trigger
2	4.253	0.056	0.035	0.031	0.087		Set Trigger
3	4.162	0.056	0.035	0.031	0.084		Set Trigger
4	4.137	0.056	0.035	0.031	0.083		Set Trigger
5	4.154	0.056	0.035	0.031	0.084		Set Trigger

Aug 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



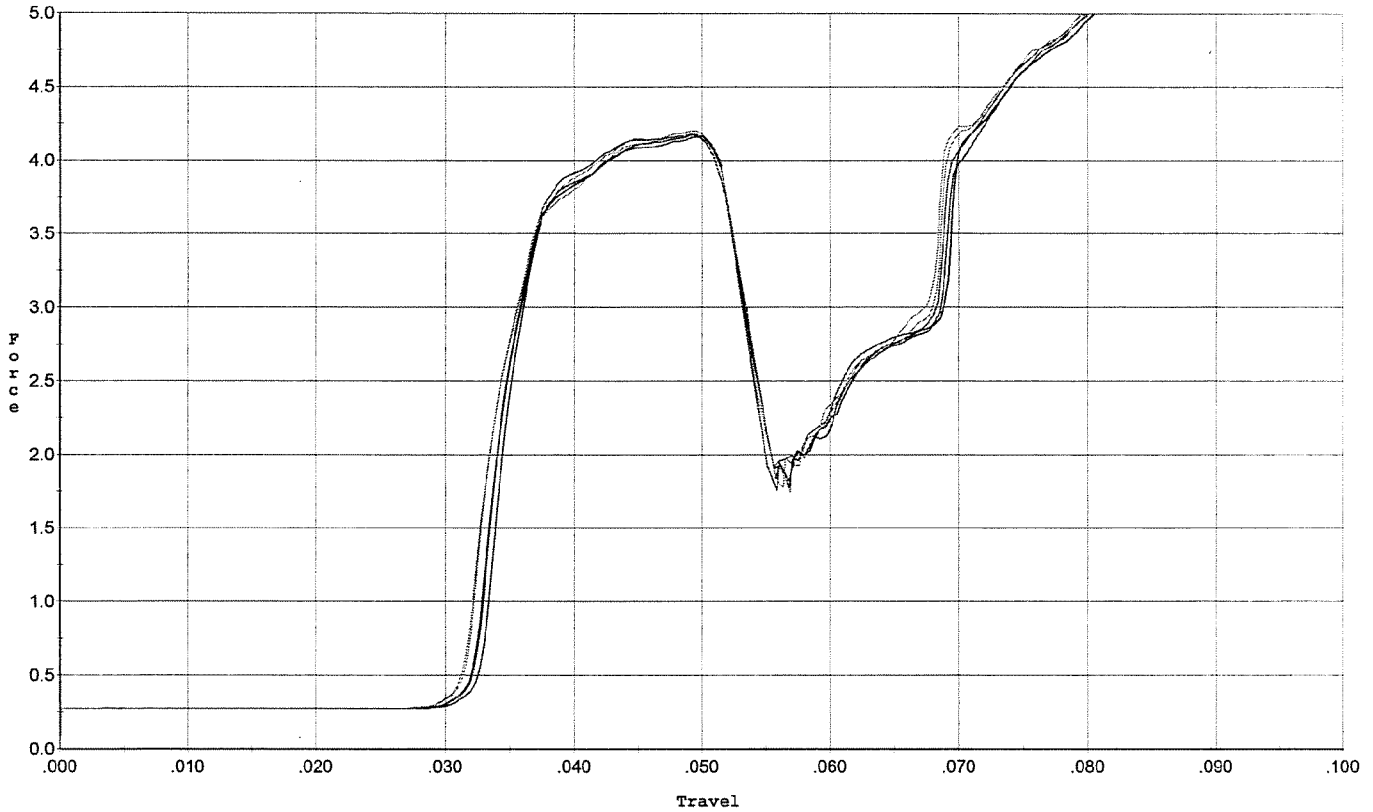
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.054	0.037	0.035	0.047		Set Trigger
2	2.466	0.055	0.037	0.034	0.050		Set Trigger
3	2.434	0.054	0.037	0.034	0.048		Set Trigger
4	2.501	0.054	0.037	0.034	0.048		Set Trigger
5	2.515	0.054	0.037	0.034	0.049		Set Trigger

Aug. 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.162	0.053	0.032	0.031	0.084		Set Trigger
2	4.174	0.051	0.032	0.032	0.081		Set Trigger
3	4.174	0.052	0.032	0.032	0.082		Set Trigger
4	4.200	0.051	0.031	0.031	0.083		Set Trigger
5	4.183	0.052	0.031	0.031	0.083		Set Trigger

Aug. 4.17