

G6771189

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

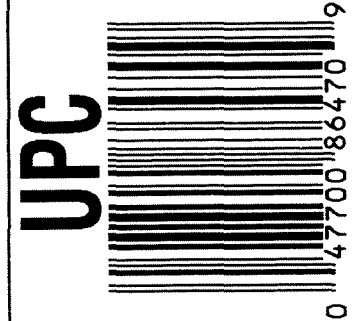


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771189



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771189

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RSL
475	DRILL AND TAP SIGHT HOLES		8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

MAGNA FLUX
AUG 05 2008
OPERATOR BM

F004 REV 5/2006

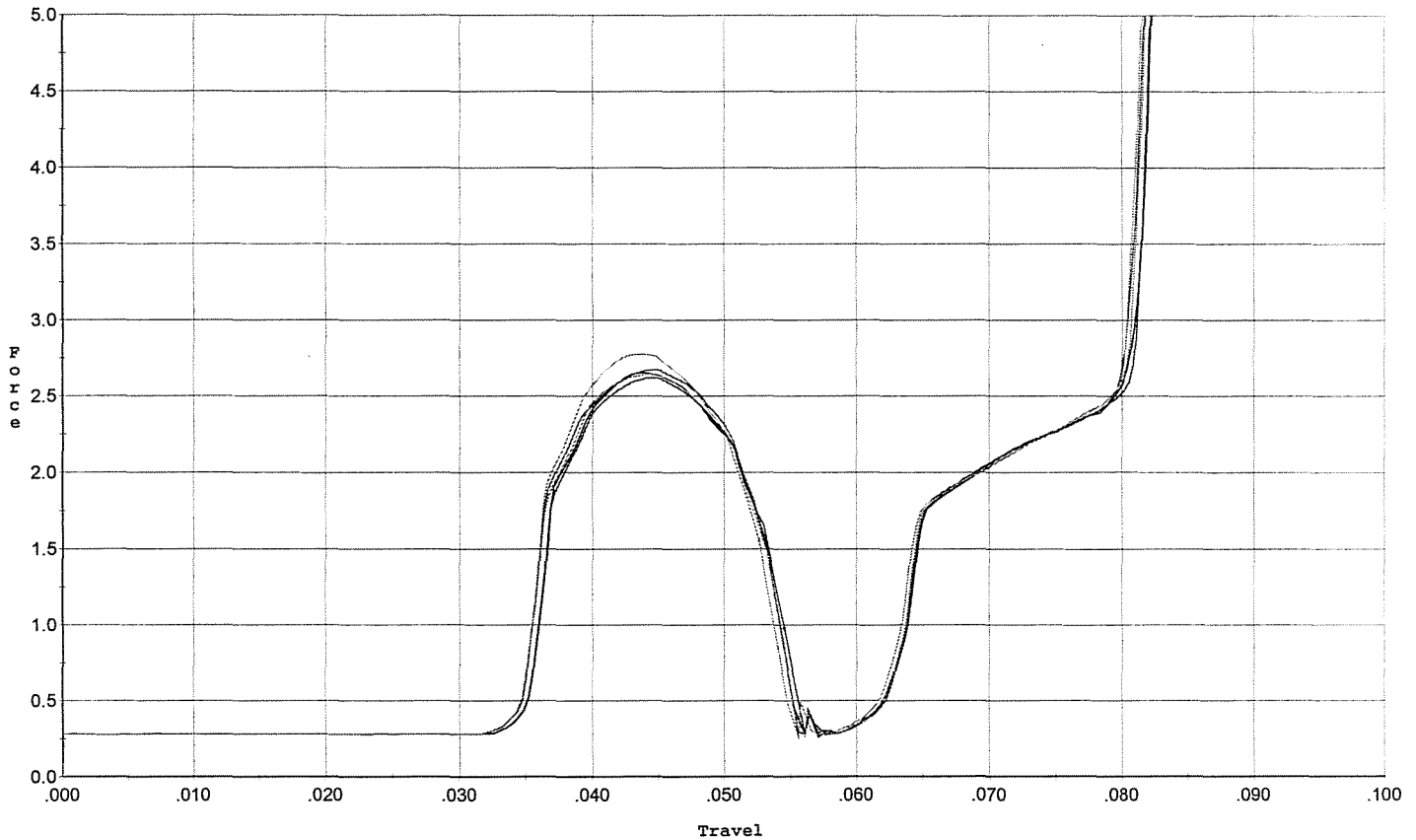
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-24-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u>	<u>7</u>	<u>7</u>	9-24-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9-24-08	TL		
	J) ASSEMBLE STOCK					8-27-08	PPD		
	K) ASSEMBLE SWIVEL STUDS					9-24-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-4-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-4-08	FM		
670	FINAL INSPECTION A) HEADSPACE					9-24-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.45</u>	<u>2.35</u>	<u>2.09</u>	<u>2.22</u>	9/23/08	FM
	C) FUNCTION					9-24-08	TL		
690	PACK					10/13/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



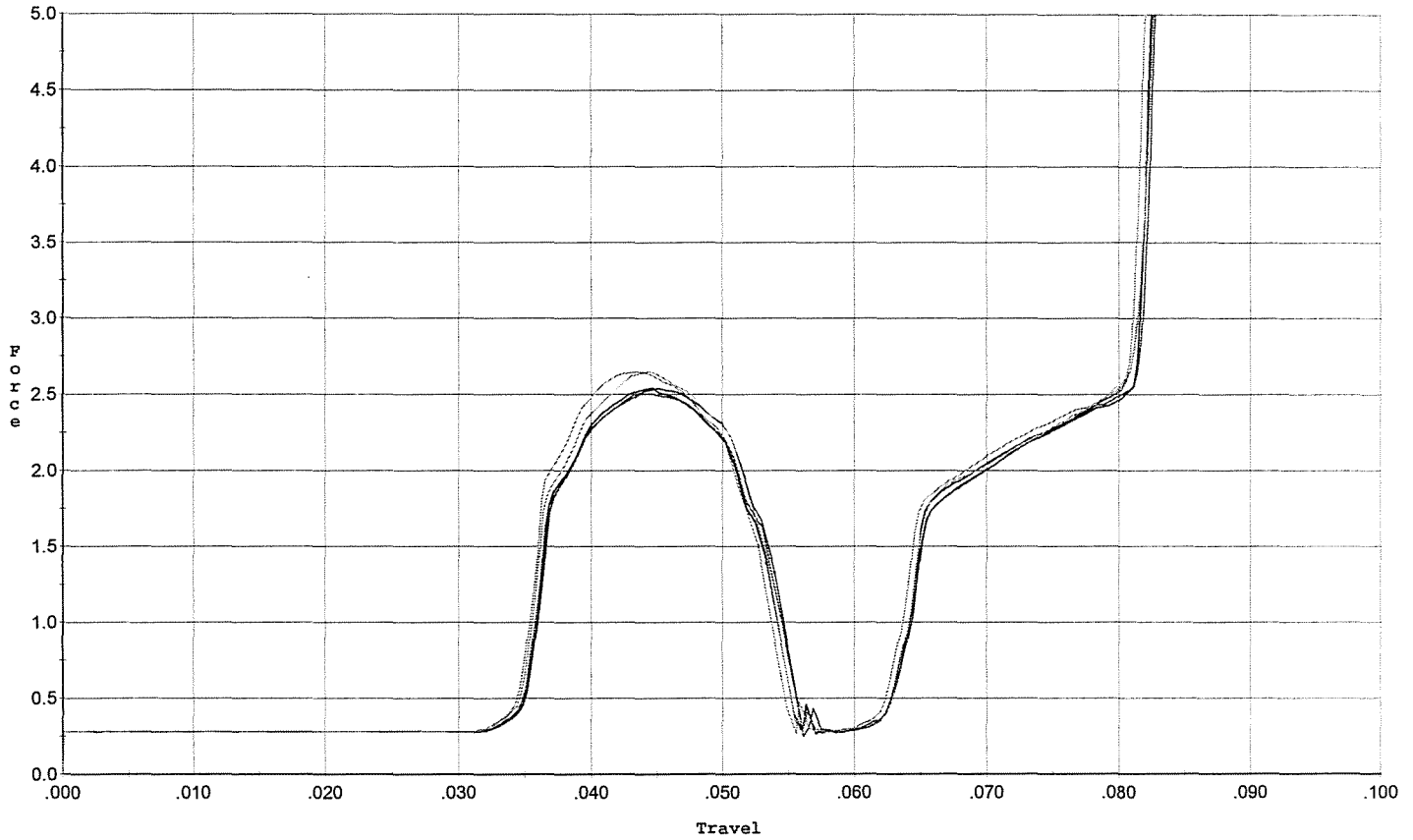
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.055	0.035	0.035	0.051		Set Trigger
2	2.655	0.053	0.035	0.036	0.050		Set Trigger
3	2.673	0.053	0.035	0.035	0.051		Set Trigger
4	2.645	0.053	0.035	0.035	0.051		Set Trigger
5	2.777	0.053	0.035	0.035	0.051		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



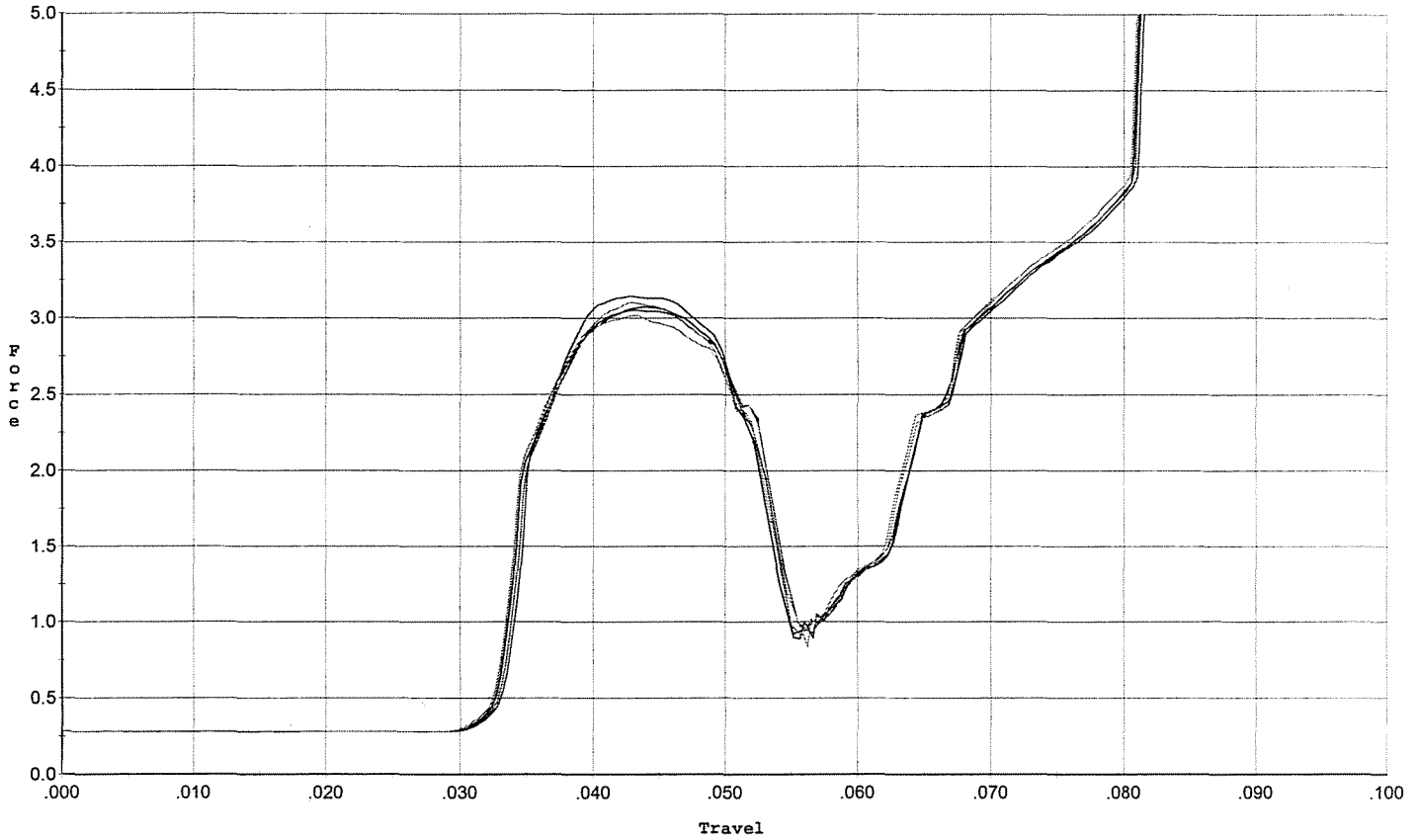
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.054	0.035	0.035	0.050		Set Trigger
2	2.542	0.053	0.035	0.036	0.049		Set Trigger
3	2.503	0.054	0.035	0.035	0.050		Set Trigger
4	2.650	0.053	0.035	0.036	0.051		Set Trigger
5	2.650	0.053	0.034	0.035	0.050		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



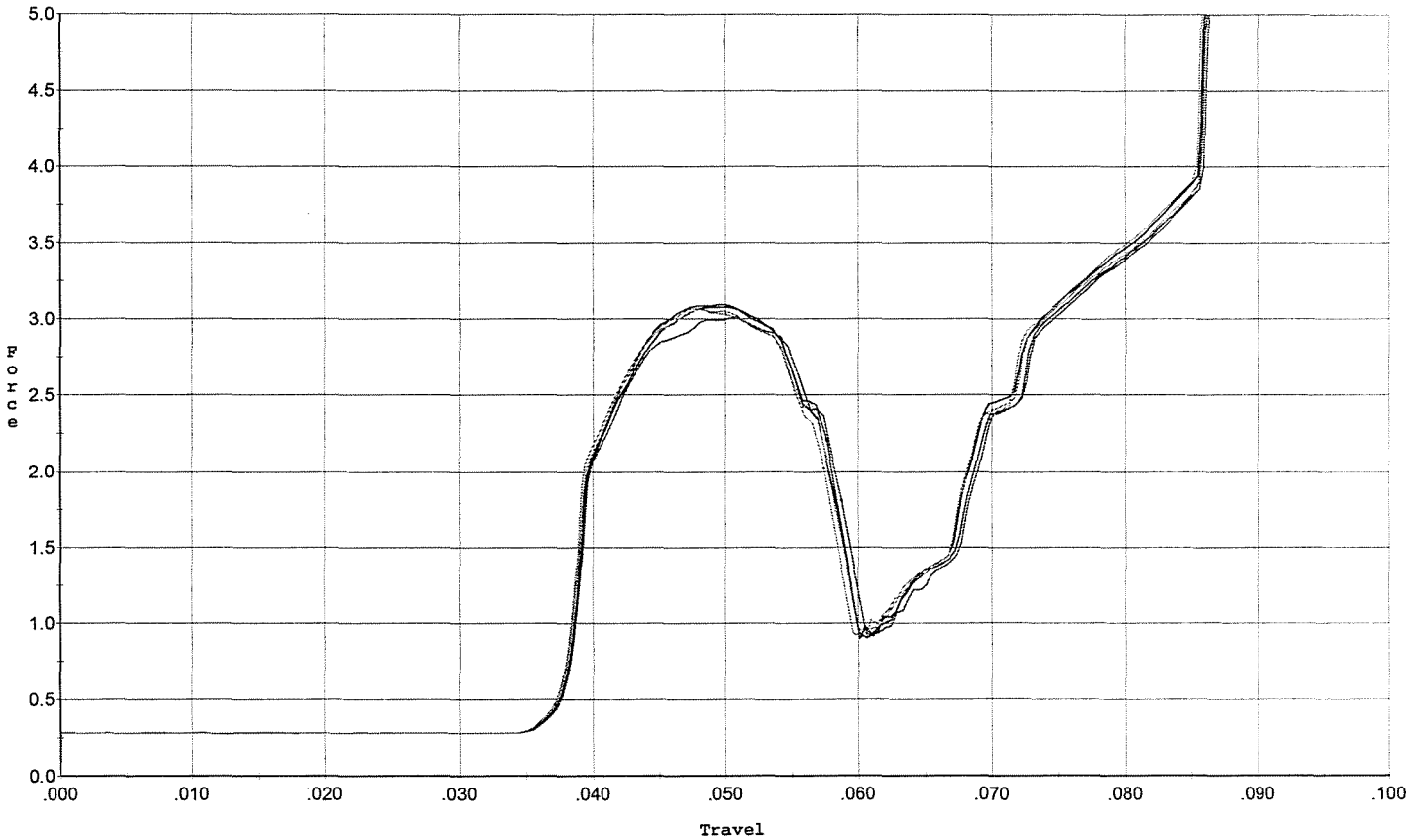
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.053	0.033	0.034	0.062		Set Trigger
2	3.074	0.052	0.033	0.034	0.061		Set Trigger
3	3.052	0.052	0.033	0.034	0.061		Set Trigger
4	3.018	0.053	0.032	0.033	0.061		Set Trigger
5	3.103	0.053	0.033	0.033	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



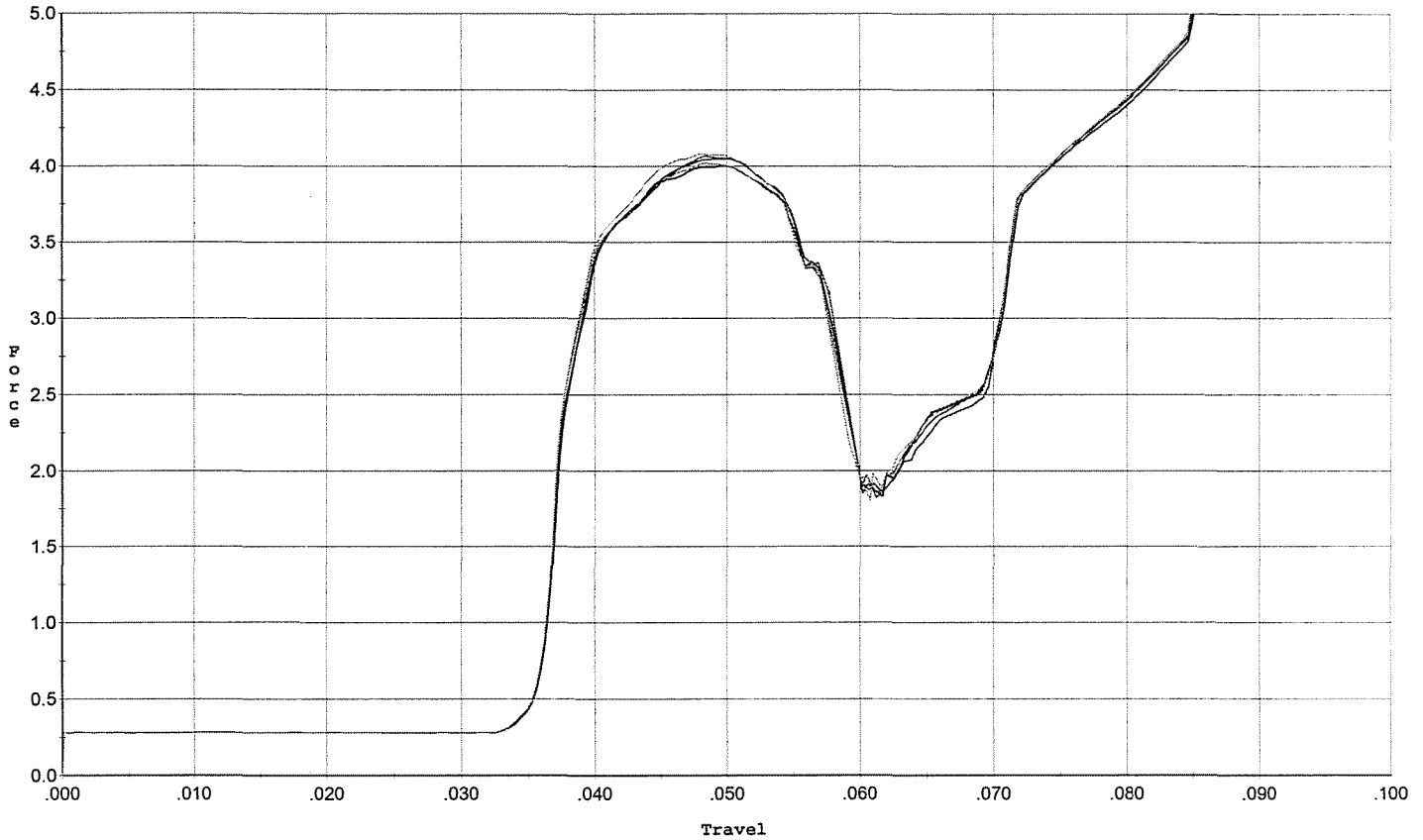
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.058	0.038	0.035	0.064		Set Trigger
2	3.077	0.058	0.037	0.035	0.064		Set Trigger
3	3.007	0.059	0.038	0.034	0.064		Set Trigger
4	3.061	0.058	0.037	0.035	0.064		Set Trigger
5	3.068	0.057	0.037	0.035	0.063		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



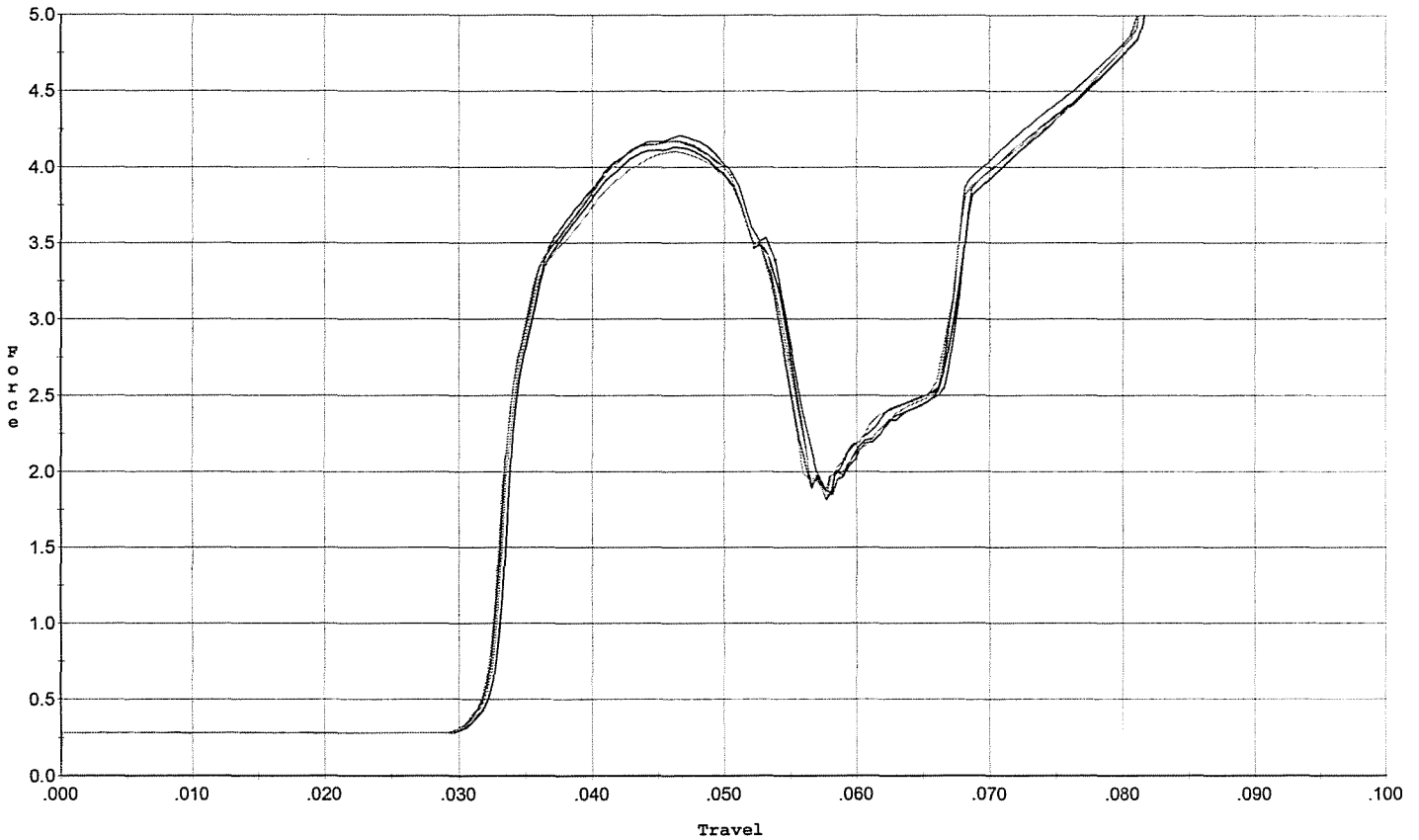
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.058	0.035	0.032	0.089		Set Trigger
2	4.003	0.058	0.035	0.032	0.088		Set Trigger
3	4.066	0.058	0.035	0.032	0.088		Set Trigger
4	4.078	0.057	0.035	0.033	0.087		Set Trigger
5	4.021	0.057	0.035	0.032	0.086		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



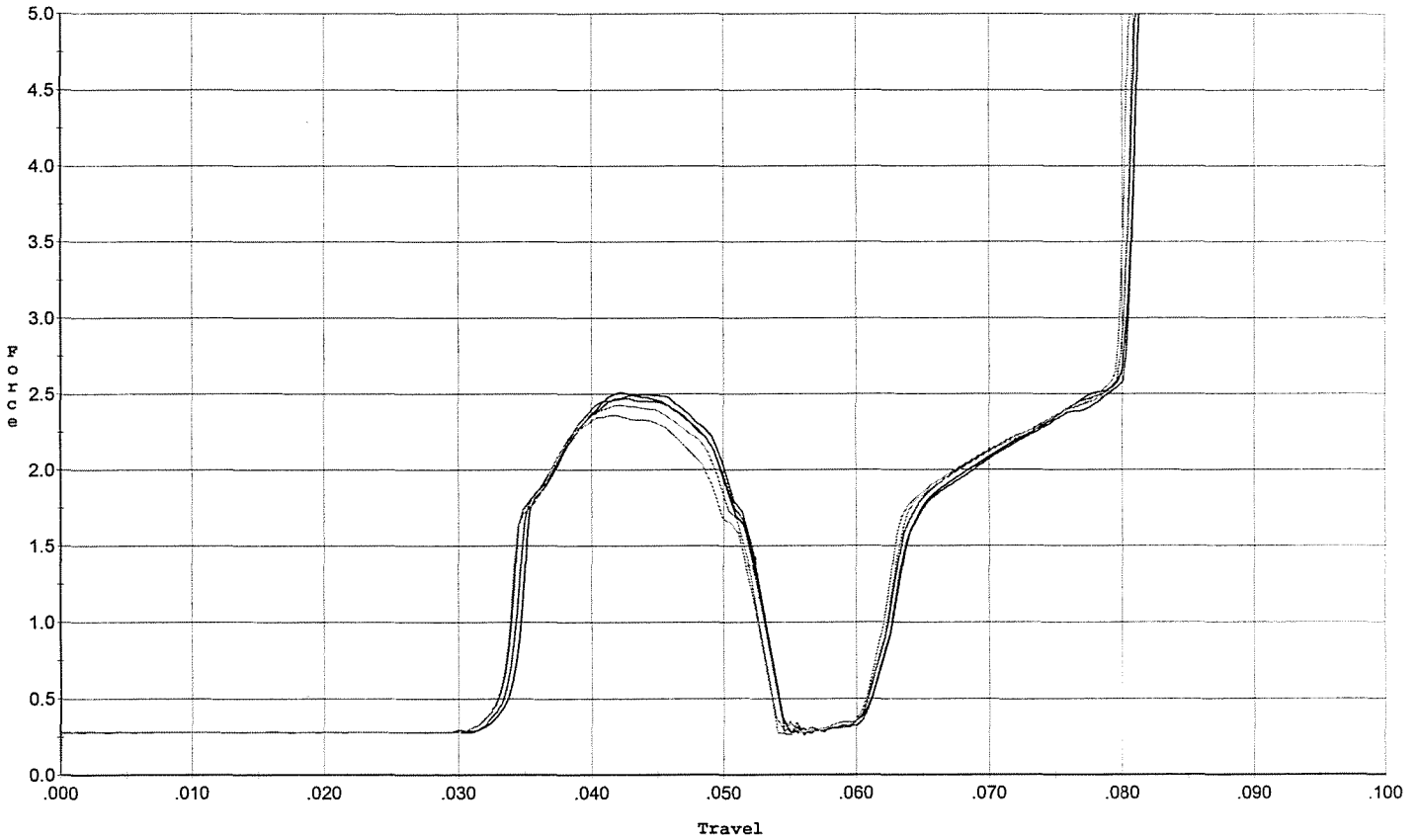
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.054	0.032	0.032	0.088		Set Trigger
2	4.133	0.054	0.032	0.032	0.087		Set Trigger
3	4.174	0.053	0.032	0.032	0.087		Set Trigger
4	4.104	0.055	0.032	0.031	0.088		Set Trigger
5	4.174	0.054	0.032	0.032	0.087		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



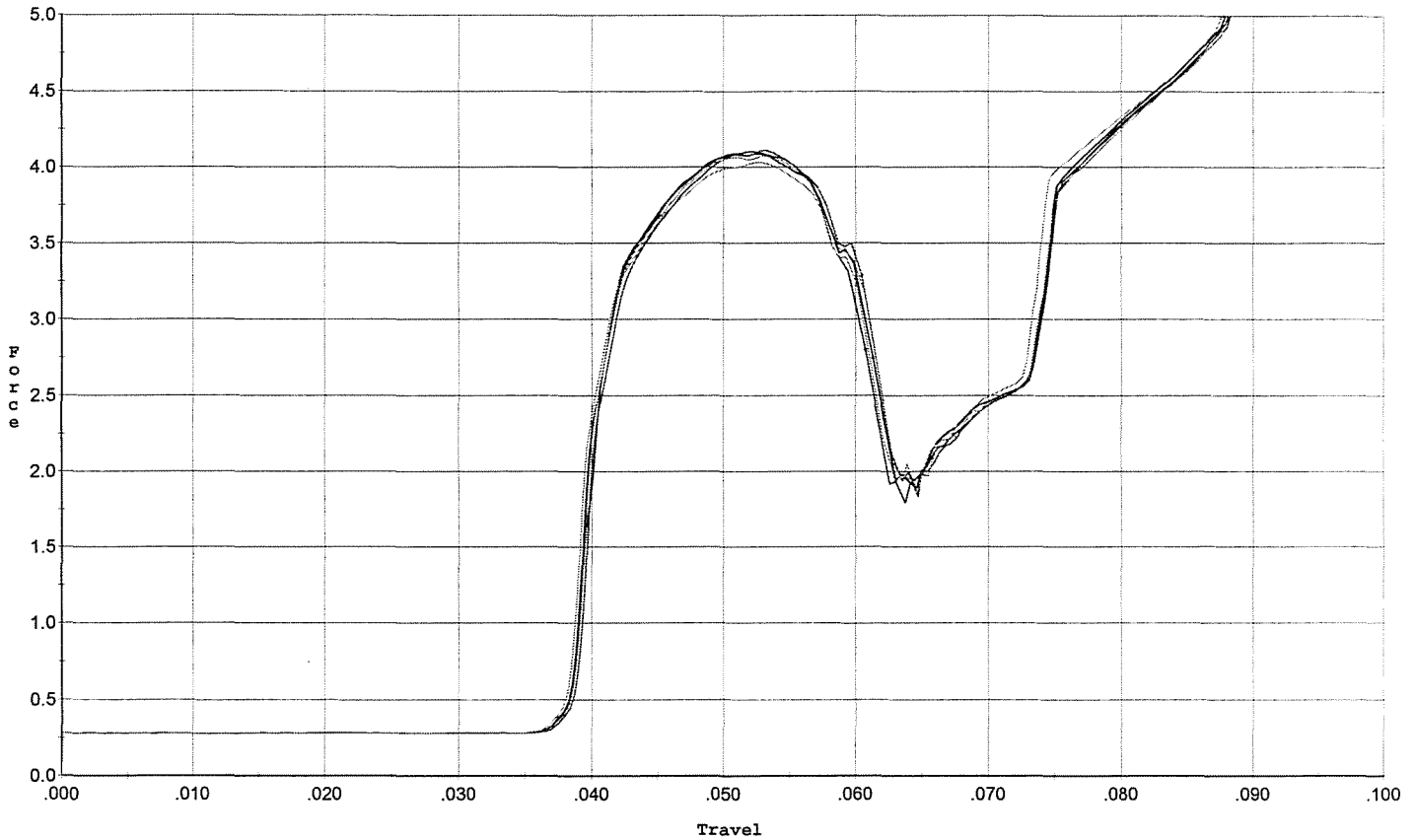
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.052	0.033	0.035	0.049		Set Trigger
2	2.509	0.052	0.034	0.035	0.049		Set Trigger
3	2.471	0.053	0.033	0.034	0.050		Set Trigger
4	2.428	0.052	0.033	0.034	0.048		Set Trigger
5	2.361	0.052	0.033	0.034	0.047		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.090	0.061	0.038	0.033	0.089		Set Trigger
2	4.101	0.061	0.038	0.032	0.092		Set Trigger
3	4.111	0.061	0.039	0.032	0.090		Set Trigger
4	4.031	0.060	0.038	0.032	0.089		Set Trigger
5	4.072	0.061	0.038	0.032	0.091		Set Trigger

Avg 4.08