

G677 1193

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



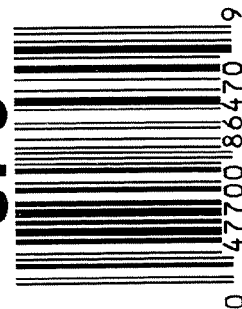
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771193

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6771193

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	AUG 13 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8/6	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Long
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

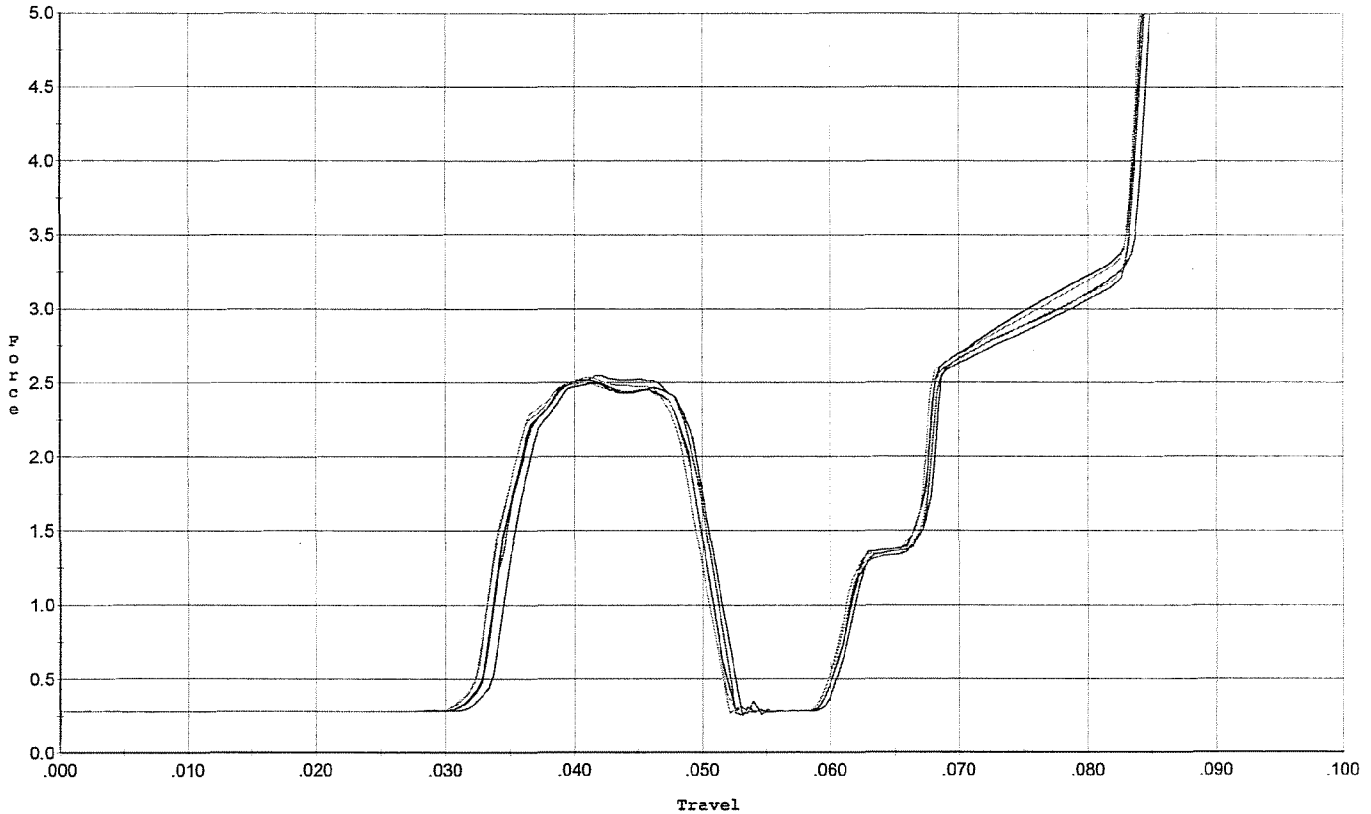
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4</u>	9-15-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9-12-08	TL
	J) ASSEMBLE STOCK		8-25-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	Fm
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.32</u> <u>2.28</u> <u>2.25</u> <u>2.24</u>	9-11-08	BSN
	C) FUNCTION		9-12-08	TL
690	PACK		9/19/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



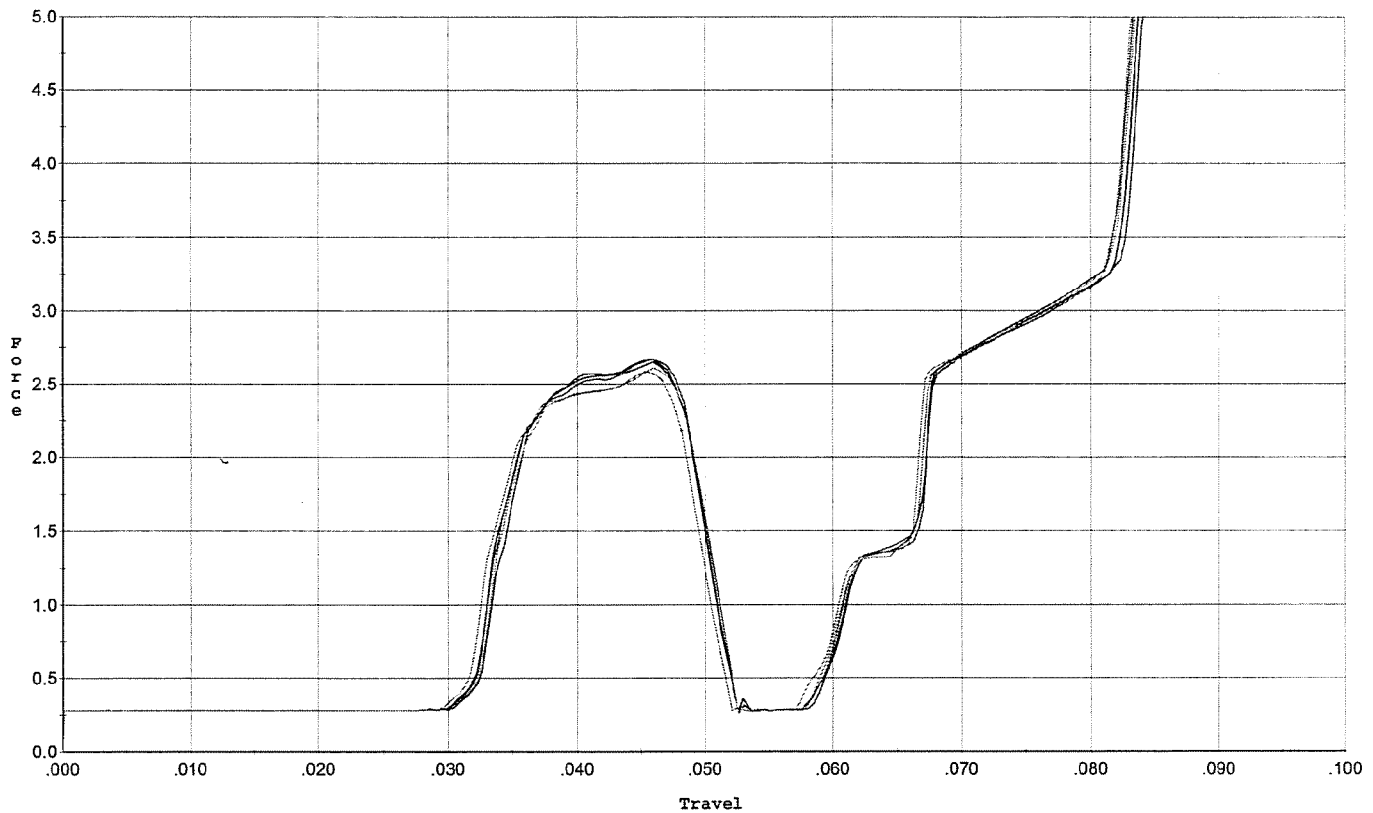
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.049	0.034	0.039	0.045		Set Trigger
2	2.518	0.049	0.033	0.038	0.045		Set Trigger
3	2.547	0.050	0.033	0.038	0.047		Set Trigger
4	2.537	0.049	0.032	0.039	0.047		Set Trigger
5	2.499	0.048	0.032	0.039	0.045		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



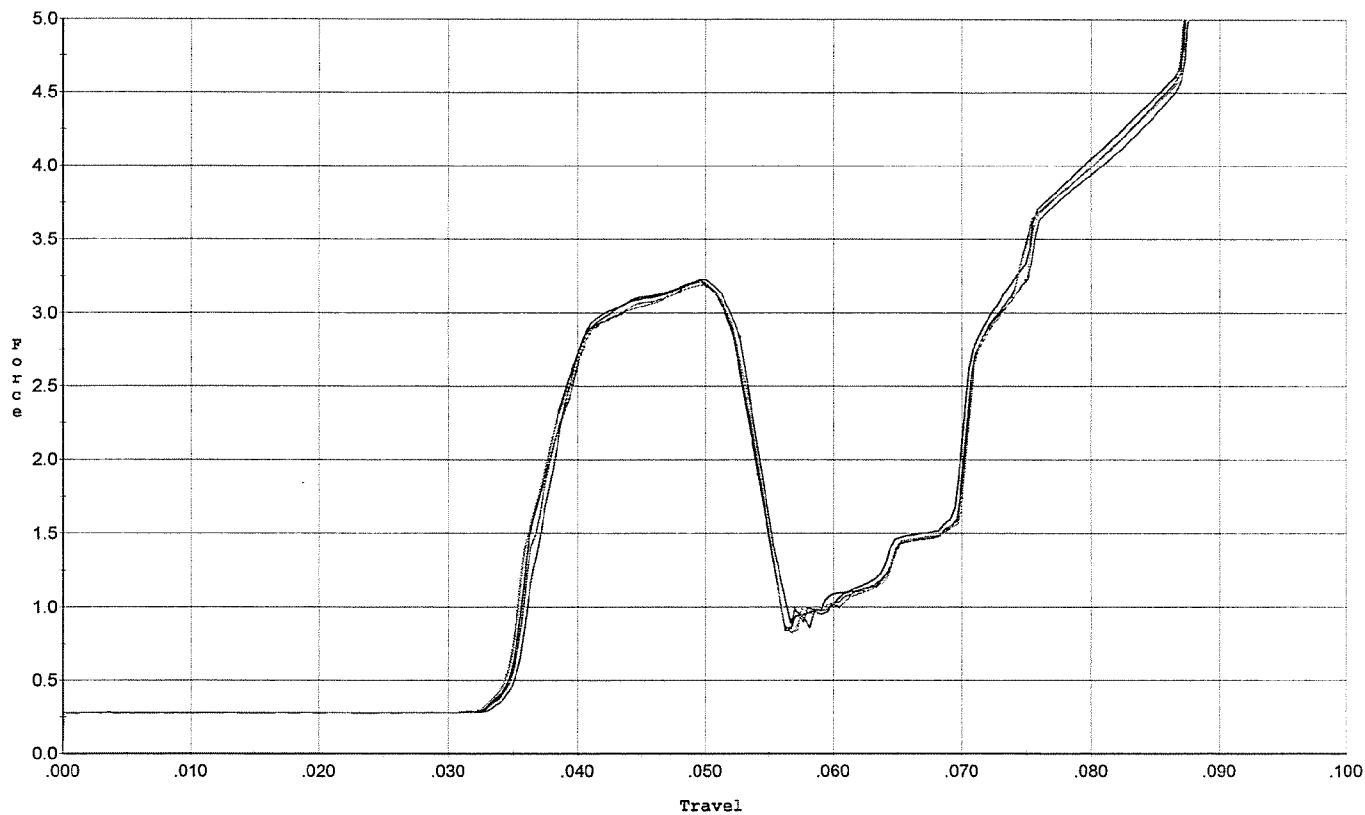
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.650	0.049	0.033	0.038	0.047		Set Trigger
2	2.667	0.049	0.032	0.038	0.048		Set Trigger
3	2.669	0.050	0.032	0.037	0.050		Set Trigger
4	2.609	0.050	0.032	0.037	0.048		Set Trigger
5	2.583	0.048	0.032	0.038	0.046		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



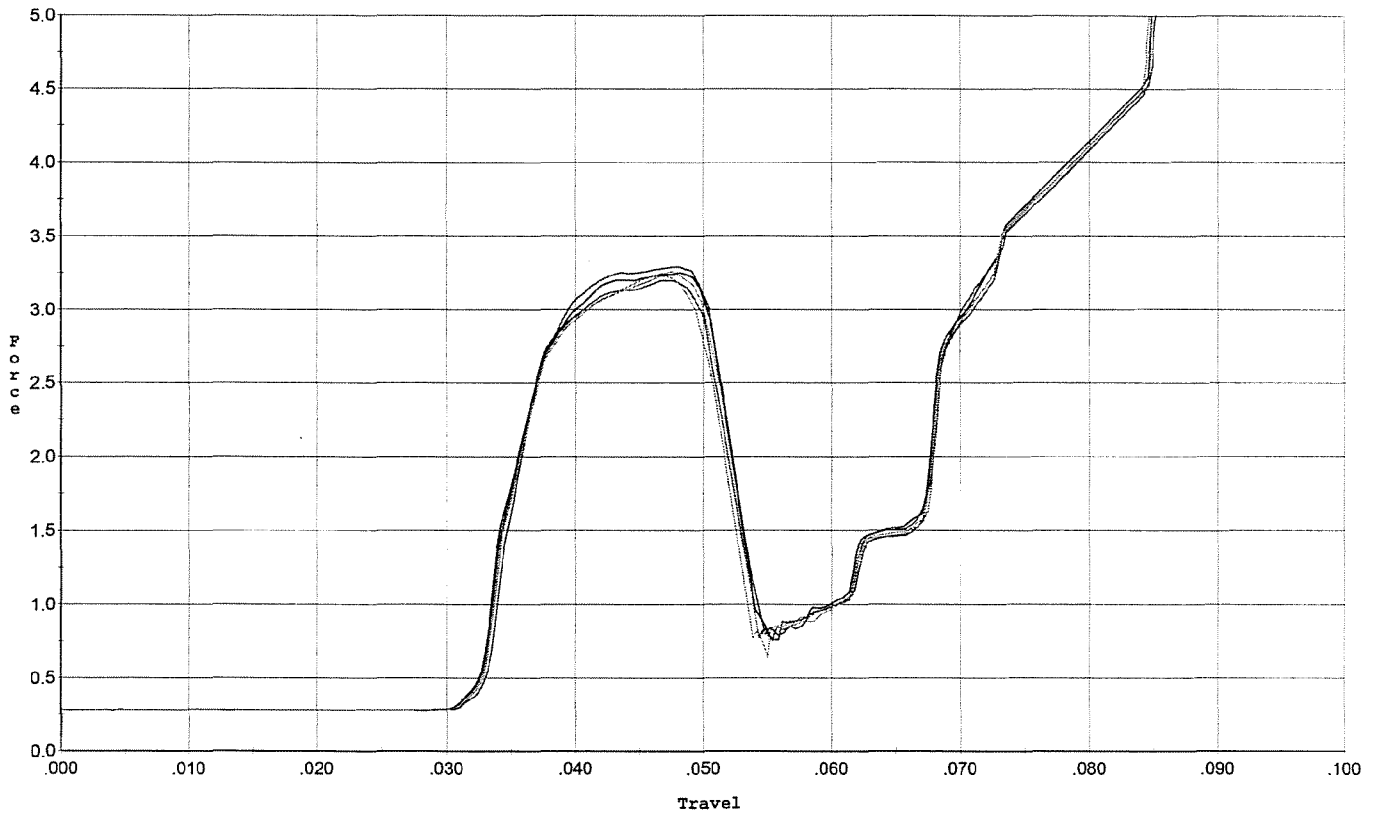
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.225	0.053	0.035	0.038	0.059		Set Trigger
2	3.206	0.054	0.035	0.038	0.061		Set Trigger
3	3.218	0.054	0.035	0.038	0.060		Set Trigger
4	3.190	0.053	0.034	0.038	0.061		Set Trigger
5	3.207	0.053	0.034	0.038	0.061		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



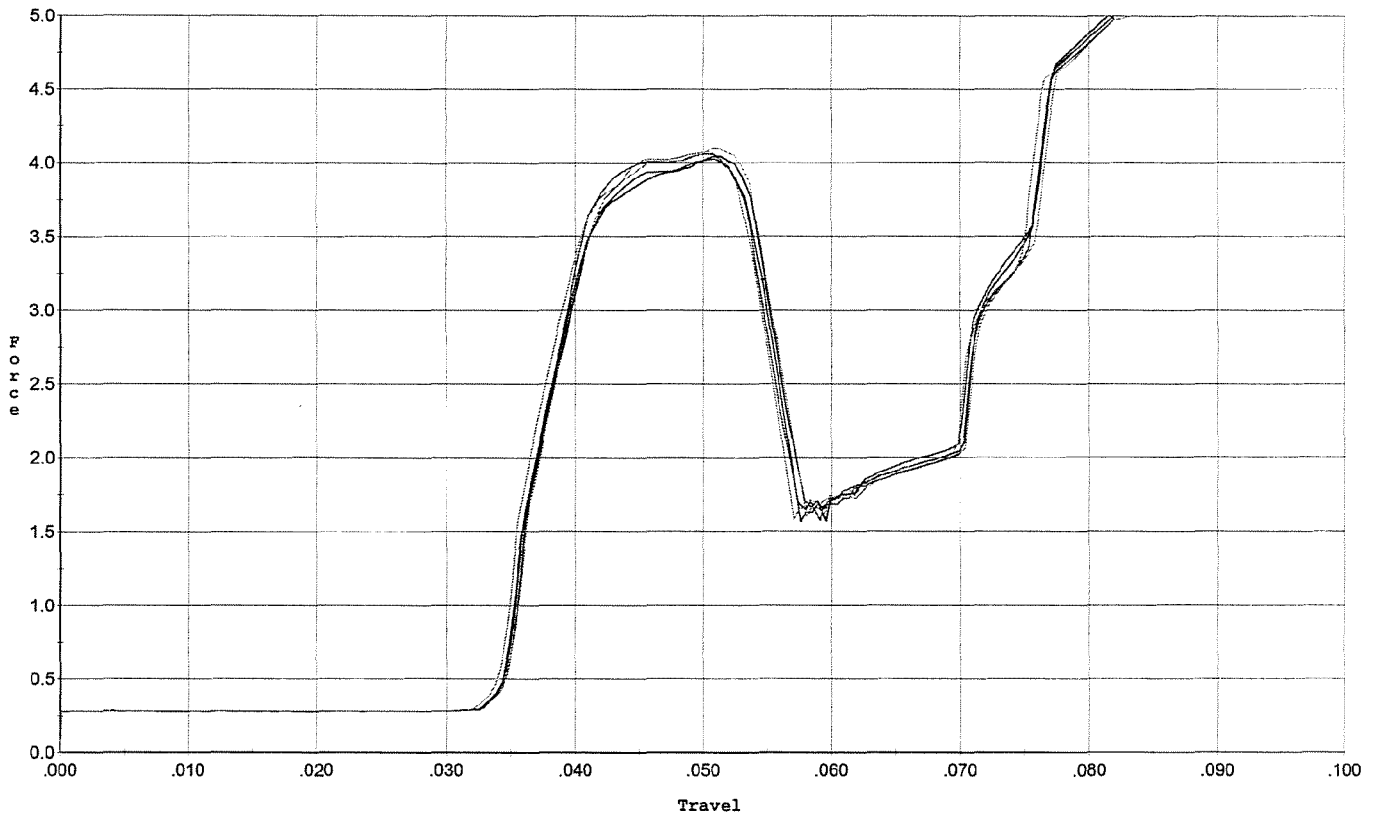
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.293	0.050	0.033	0.036	0.060		Set Trigger
2	3.252	0.051	0.032	0.036	0.061		Set Trigger
3	3.201	0.050	0.033	0.037	0.058		Set Trigger
4	3.261	0.051	0.033	0.037	0.060		Set Trigger
5	3.229	0.051	0.033	0.036	0.058		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



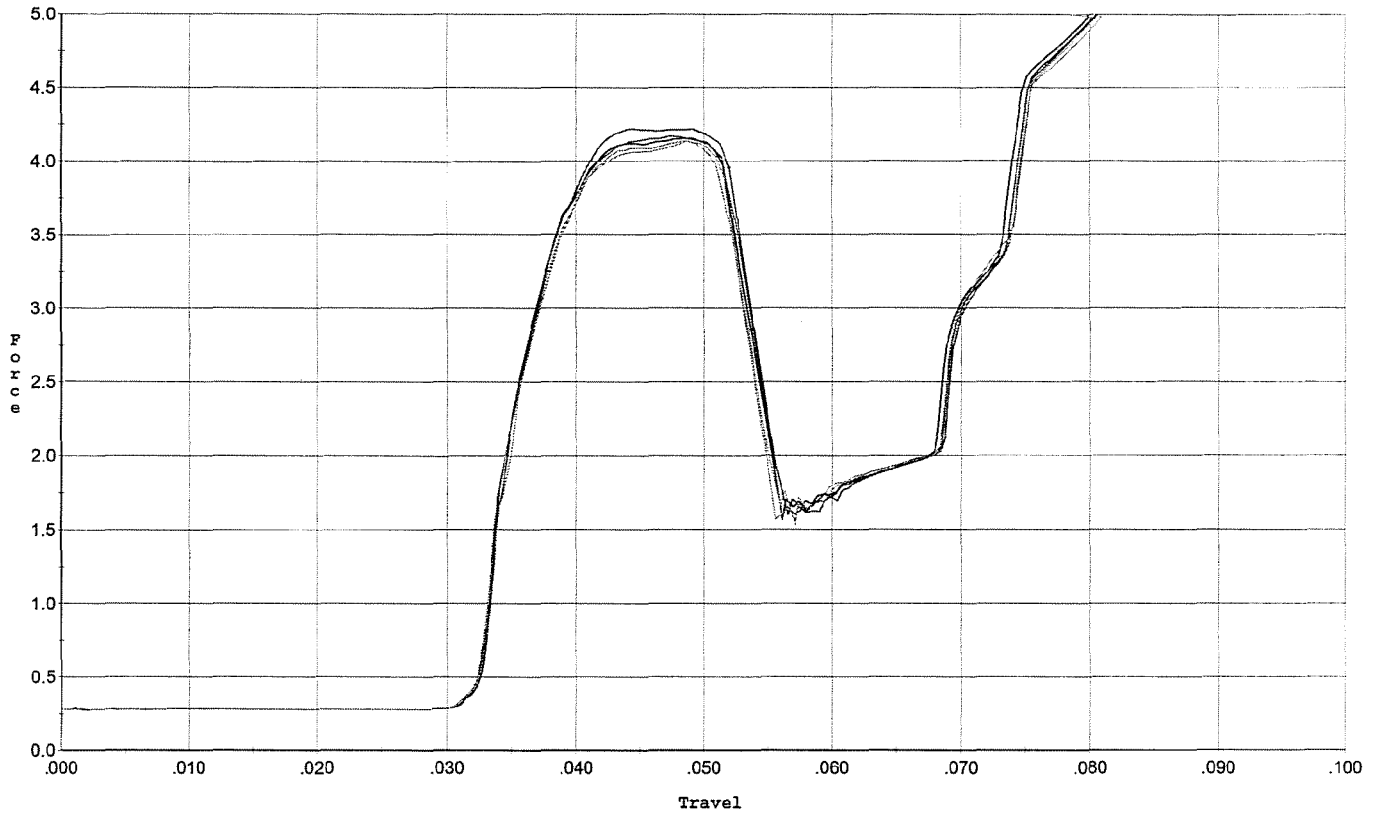
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.055	0.035	0.036	0.078		Set Trigger
2	4.045	0.054	0.034	0.036	0.077		Set Trigger
3	4.062	0.053	0.034	0.036	0.077		Set Trigger
4	4.101	0.056	0.035	0.036	0.081		Set Trigger
5	4.079	0.054	0.034	0.036	0.079		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



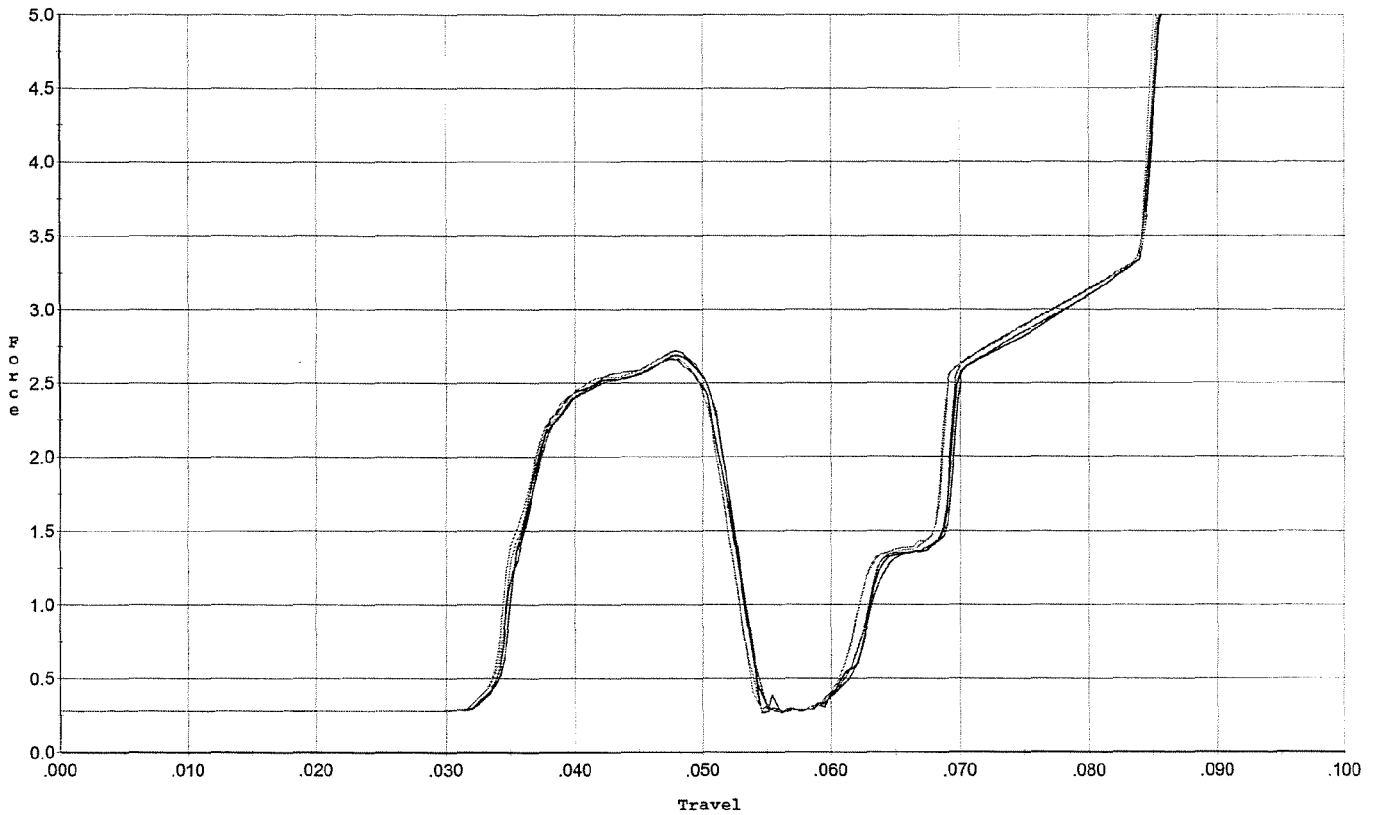
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.052	0.032	0.035	0.082		Set Trigger
2	4.155	0.054	0.032	0.035	0.083		Set Trigger
3	4.169	0.053	0.032	0.035	0.082		Set Trigger
4	4.137	0.052	0.032	0.035	0.078		Set Trigger
5	4.138	0.052	0.032	0.035	0.079		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



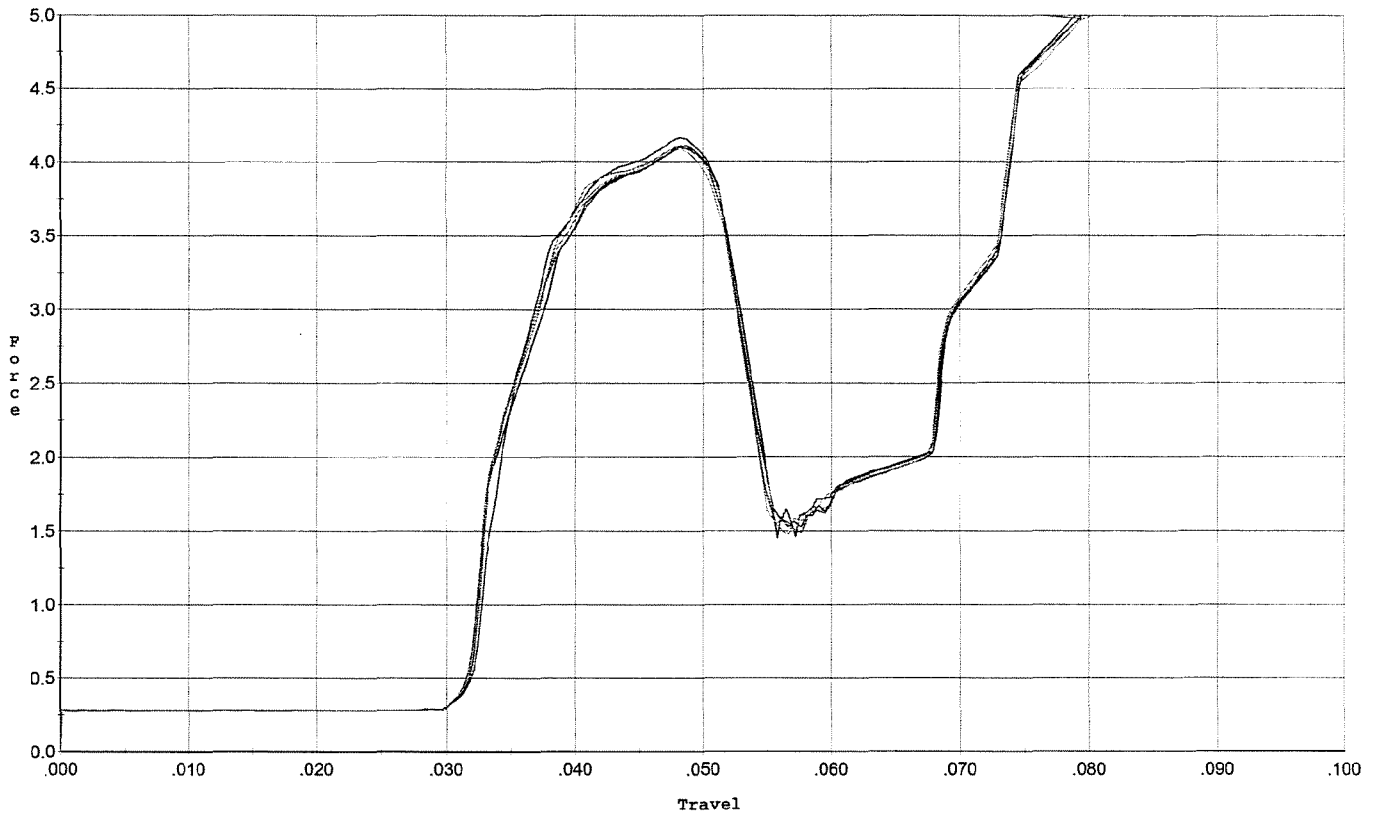
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.052	0.034	0.038	0.050		Set Trigger
2	2.690	0.051	0.034	0.038	0.050		Set Trigger
3	2.718	0.051	0.034	0.038	0.050		Set Trigger
4	2.696	0.051	0.034	0.038	0.049		Set Trigger
5	2.669	0.051	0.034	0.038	0.049		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.168	0.051	0.032	0.035	0.077		Set Trigger
2	4.109	0.053	0.032	0.035	0.080		Set Trigger
3	4.102	0.051	0.032	0.035	0.077		Set Trigger
4	4.094	0.052	0.032	0.035	0.078		Set Trigger
5	4.112	0.051	0.032	0.035	0.078		Set Trigger

Avg 4.11