

G6771195

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

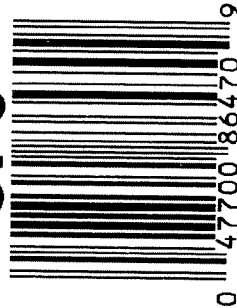
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771195

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771195

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	ESN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	7-24-08	RT
475	DRILL AND TAP SIGHT HOLES	30 2008	7-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/A	7/30/08	B/A
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

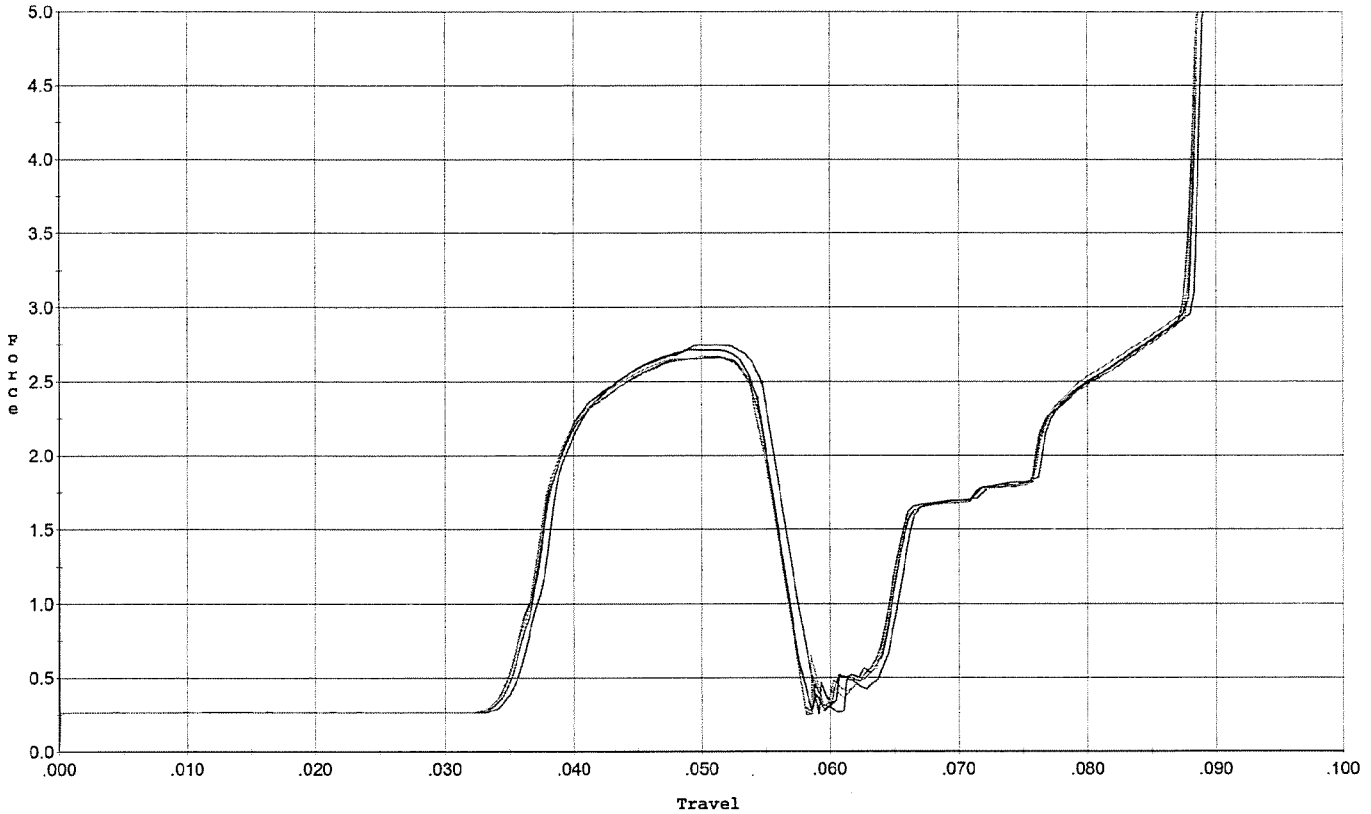
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	8-22	TC
	J) ASSEMBLE STOCK		8-11-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.13</u> <u>2.21</u> <u>2.30</u> <u>2.12</u>	8/16/08	FM
	C) FUNCTION		8-27-08	RSN
690	PACK		8-29-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



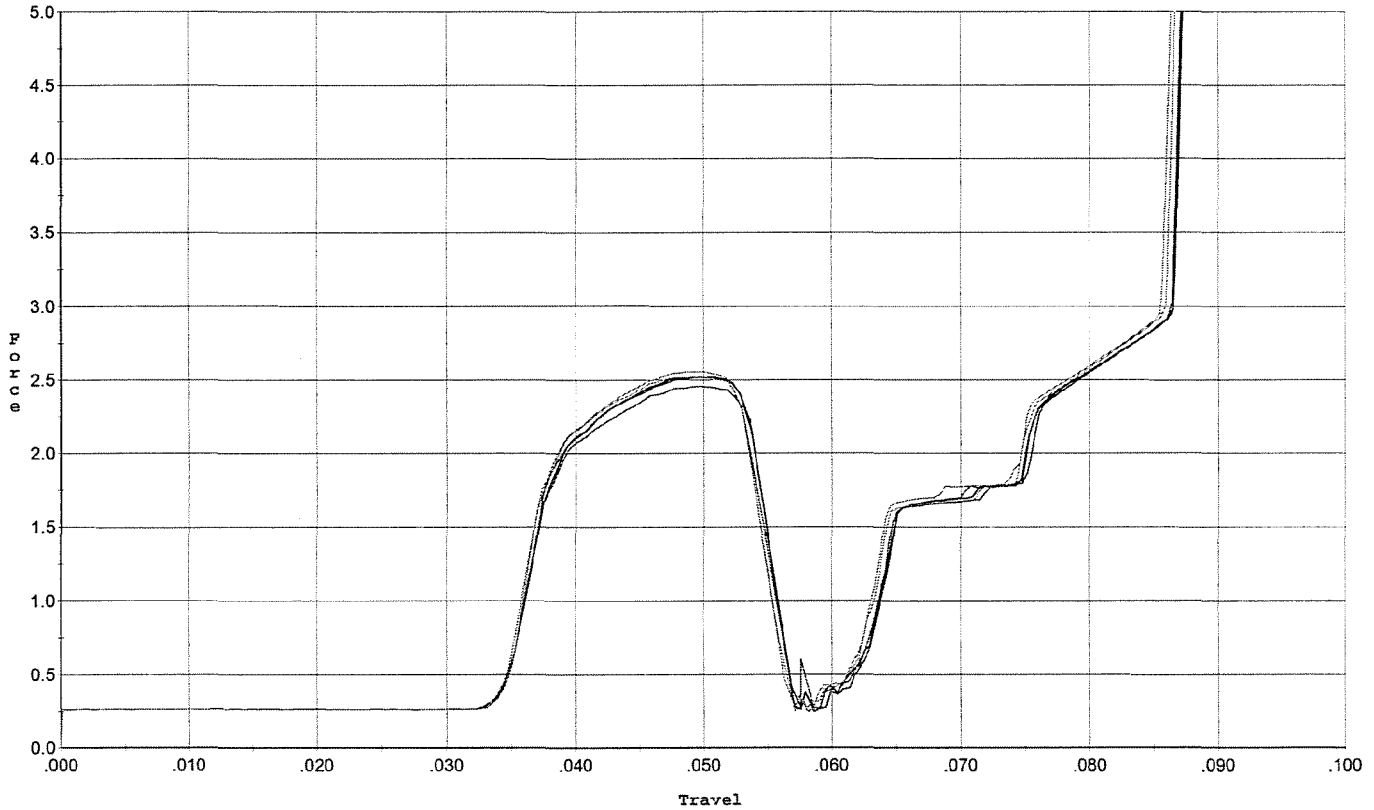
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.747	0.055	0.035	0.038	0.055		Set Trigger
2	2.715	0.054	0.034	0.038	0.055		Set Trigger
3	2.663	0.055	0.035	0.038	0.054		Set Trigger
4	2.672	0.055	0.035	0.038	0.055		Set Trigger
5	2.664	0.055	0.035	0.038	0.055		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



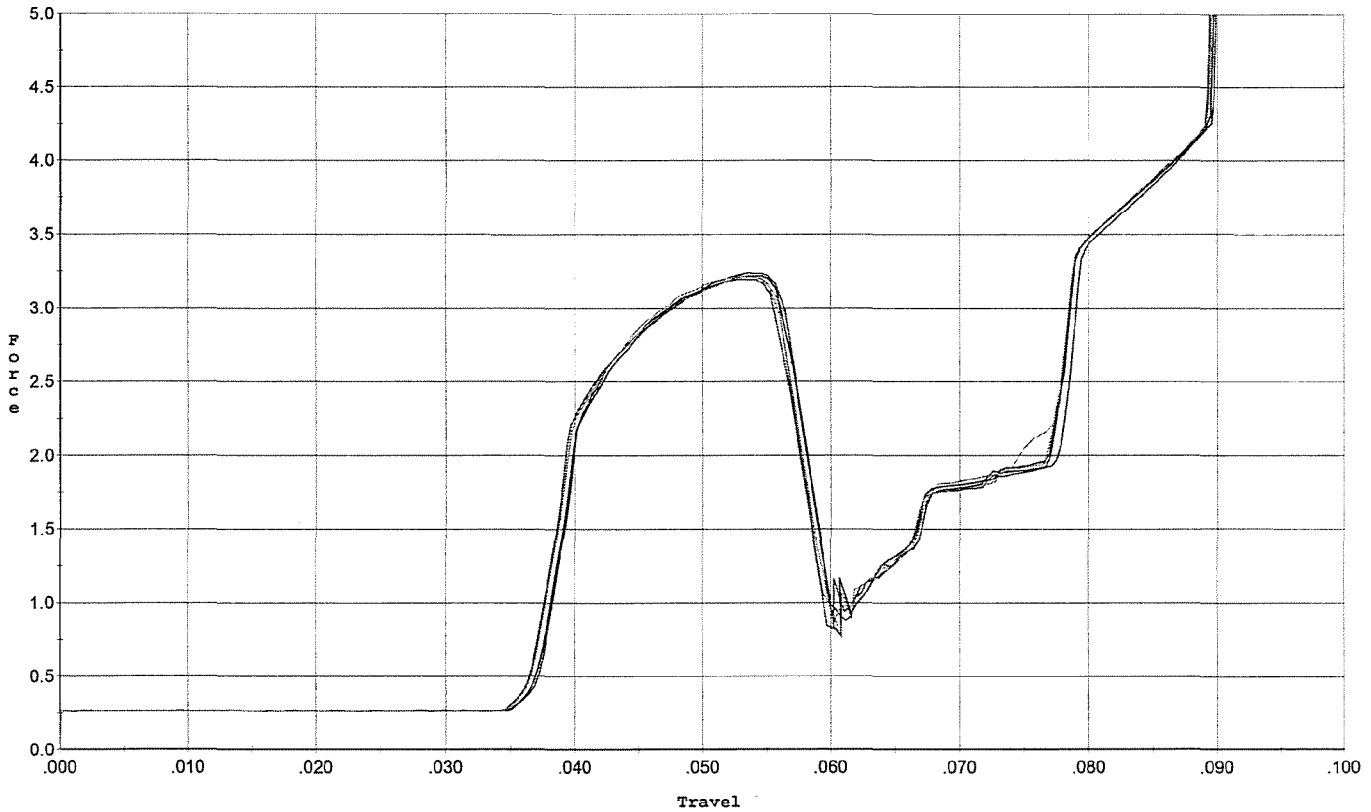
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.054	0.034	0.037	0.051		Set Trigger
2	2.525	0.054	0.034	0.037	0.051		Set Trigger
3	2.456	0.055	0.034	0.037	0.051		Set Trigger
4	2.520	0.053	0.034	0.037	0.050		Set Trigger
5	2.558	0.053	0.034	0.037	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



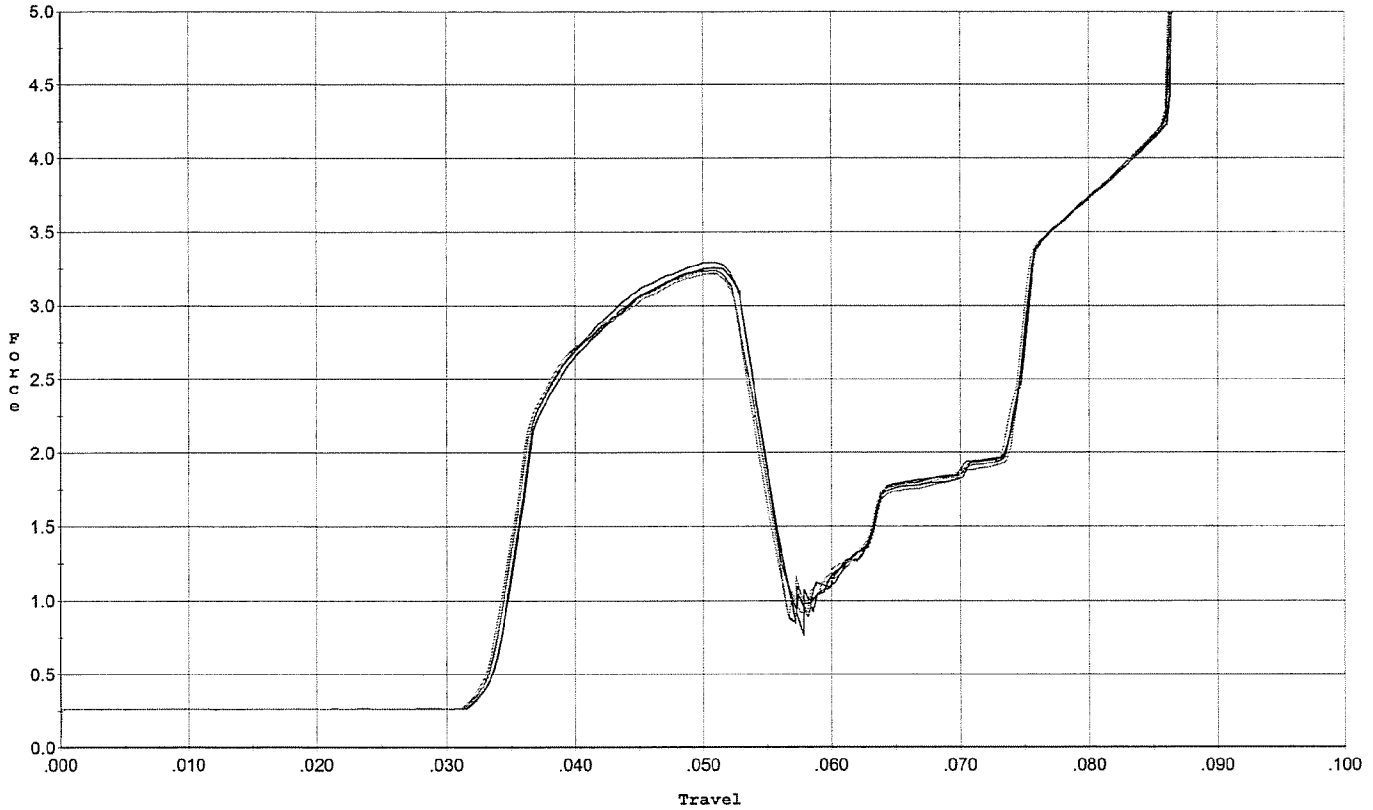
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.239	0.056	0.037	0.038	0.064		Set Trigger
2	3.220	0.057	0.037	0.037	0.064		Set Trigger
3	3.196	0.057	0.036	0.037	0.064		Set Trigger
4	3.212	0.056	0.036	0.038	0.063		Set Trigger
5	3.218	0.056	0.036	0.037	0.064		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



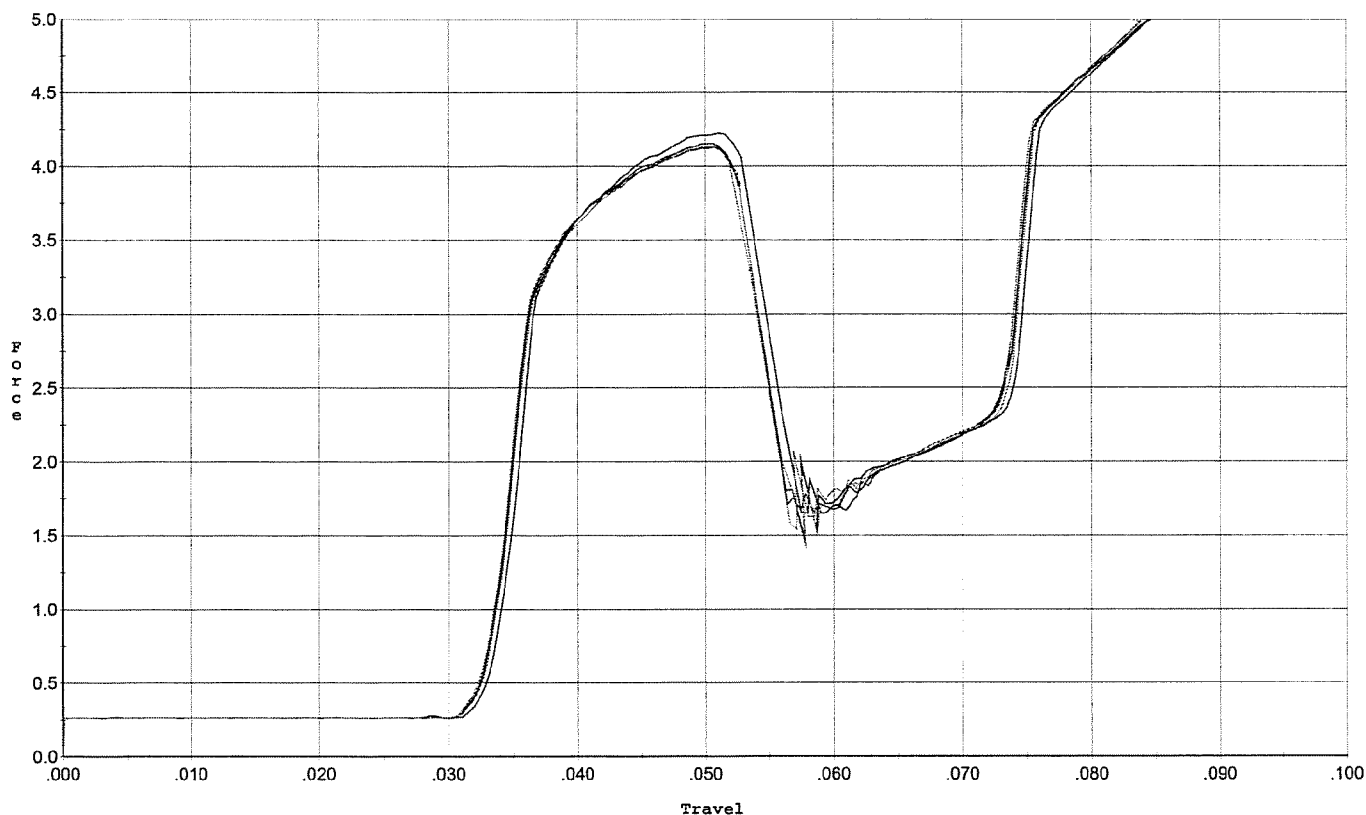
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.053	0.033	0.036	0.063		Set Trigger
2	3.255	0.053	0.033	0.036	0.063		Set Trigger
3	3.241	0.054	0.033	0.036	0.064		Set Trigger
4	3.226	0.052	0.033	0.036	0.062		Set Trigger
5	3.215	0.054	0.033	0.036	0.064		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



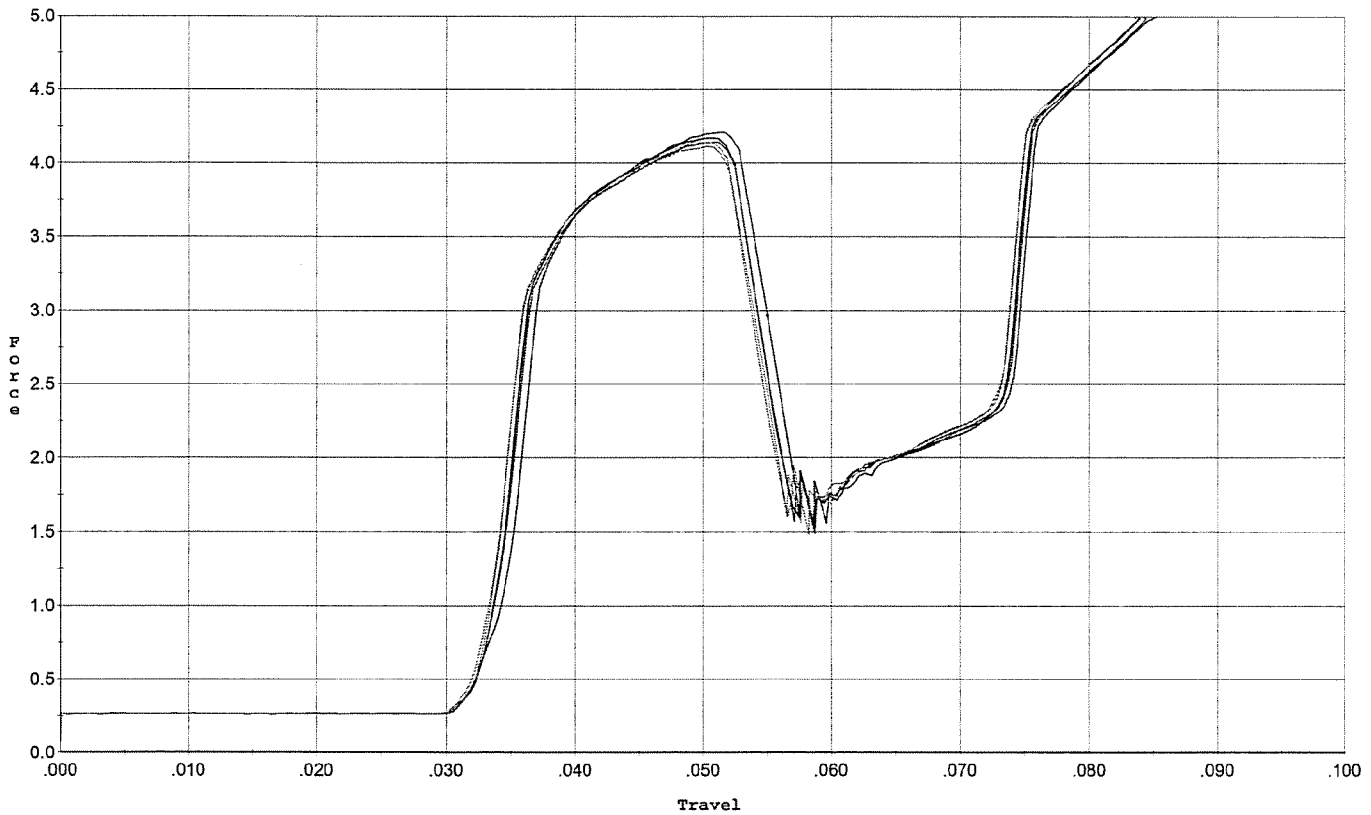
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.053	0.032	0.035	0.082		Set Trigger
2	4.129	0.053	0.032	0.035	0.081		Set Trigger
3	4.151	0.053	0.032	0.035	0.081		Set Trigger
4	4.136	0.052	0.032	0.035	0.080		Set Trigger
5	4.131	0.053	0.032	0.034	0.082		Set Trigger

AVG 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



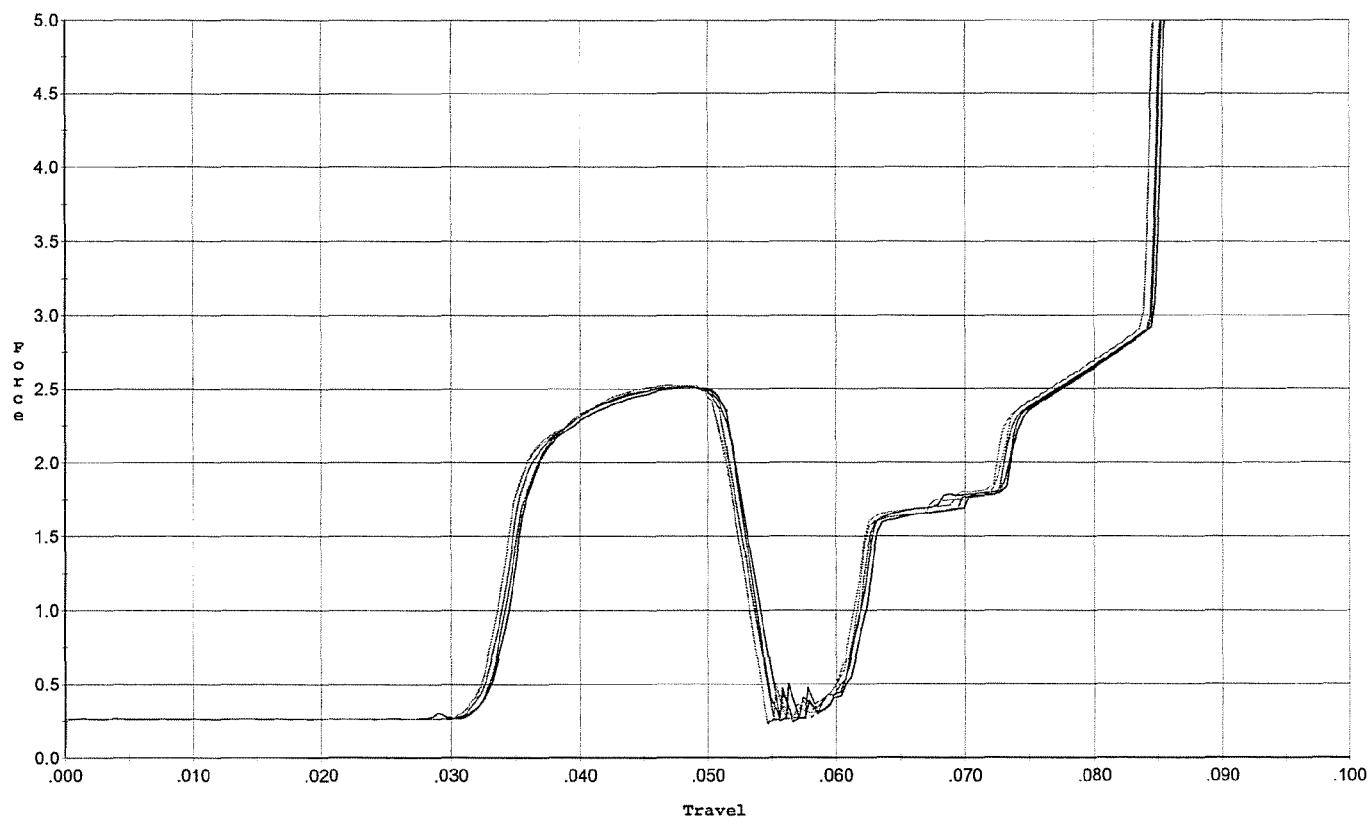
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.055	0.032	0.035	0.085		Set Trigger
2	4.171	0.052	0.032	0.035	0.081		Set Trigger
3	4.142	0.052	0.032	0.035	0.080		Set Trigger
4	4.139	0.054	0.032	0.034	0.084		Set Trigger
5	4.112	0.052	0.032	0.034	0.080		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



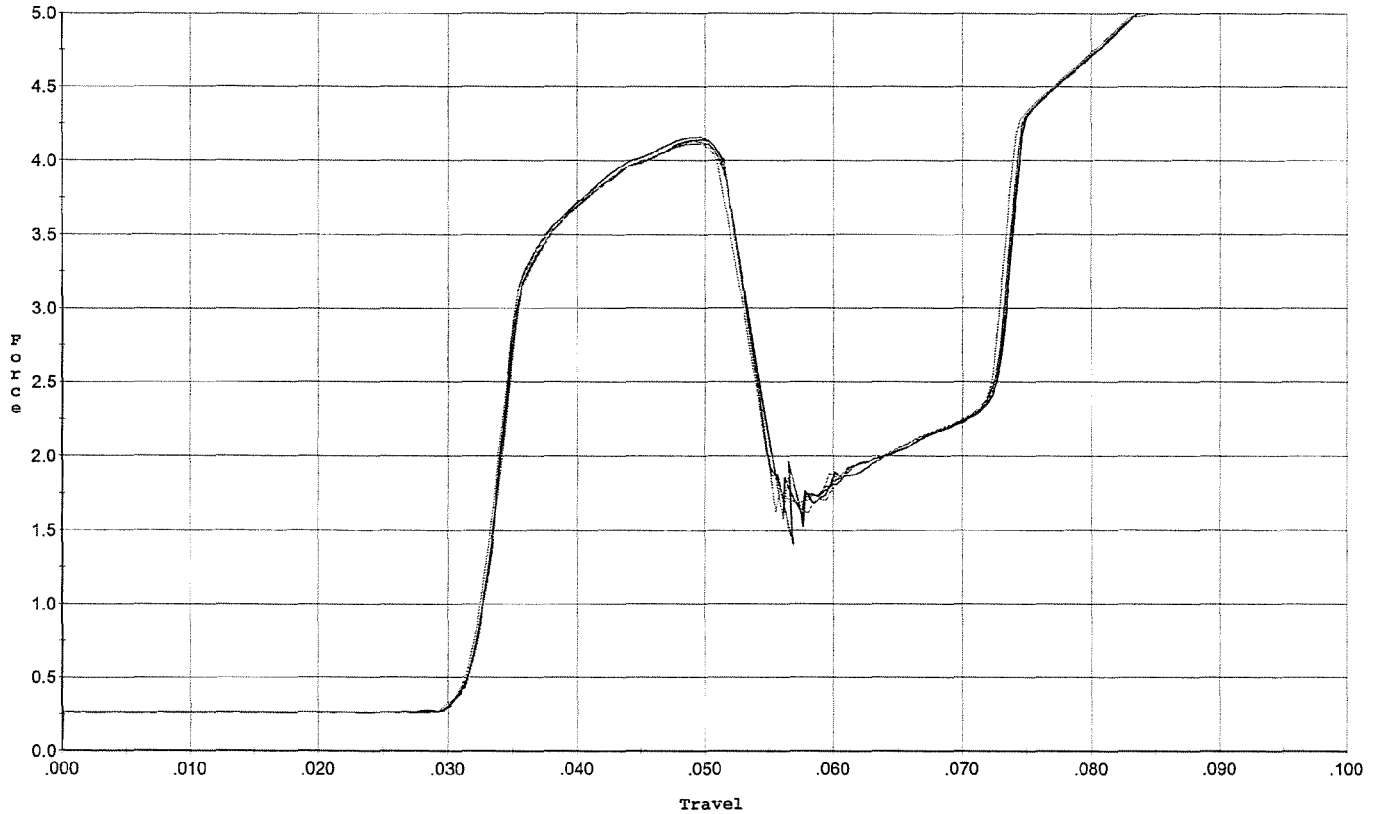
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.052	0.033	0.037	0.050		Set Trigger
2	2.512	0.051	0.033	0.037	0.050		Set Trigger
3	2.514	0.053	0.032	0.037	0.052		Set Trigger
4	2.520	0.051	0.032	0.037	0.051		Set Trigger
5	2.526	0.052	0.032	0.037	0.051		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.051	0.031	0.034	0.080		Set Trigger
2	4.139	0.051	0.031	0.034	0.080		Set Trigger
3	4.123	0.052	0.031	0.034	0.080		Set Trigger
4	4.123	0.051	0.031	0.034	0.080		Set Trigger
5	4.113	0.053	0.031	0.034	0.082		Set Trigger

AVG 4.13