

66771204

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



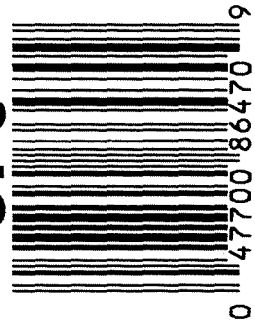
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771204

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 36771204

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

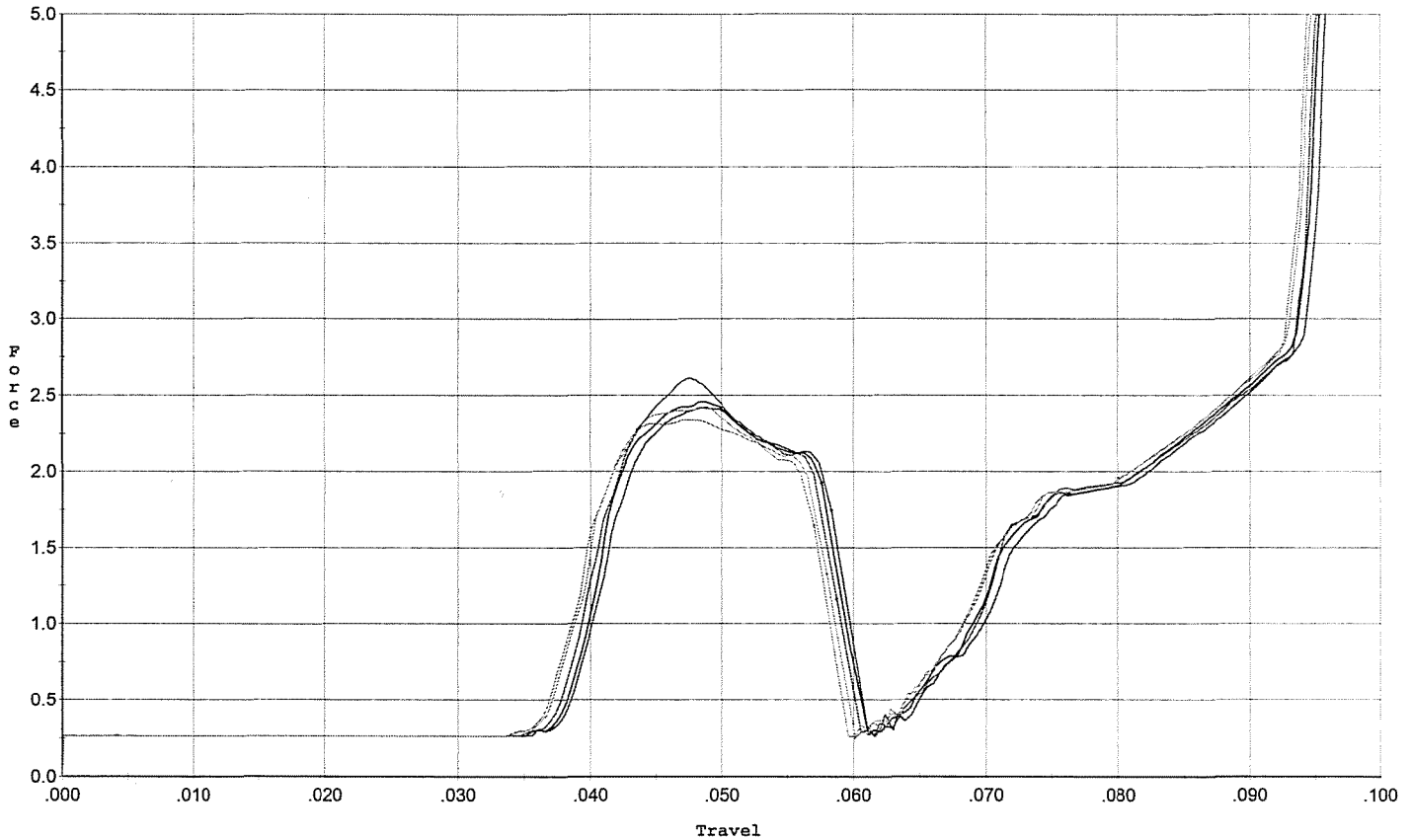
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>3.5</u>	9-3-08	PSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>5.5</u> <u>5.5</u>	9-3-08	PSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.021</u> <u>.005</u> 3.0 PSW 3.5 PSW 3.5 PSW	9-3-08	PSW
	J) ASSEMBLE STOCK		8-18-08	RTV
	K) ASSEMBLE SWIVEL STUDS		9-3-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION MCW	CORRECTION OK	9-4-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JS
660	INSPECT FOR LIVE AMMO		8-19-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-3-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.45</u> <u>2.52</u> <u>2.39</u> <u>2.38</u>	9-3-08	PSW
	C) FUNCTION		9-3-08	PSW
690	PACK		9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini +/- .50 lbs.



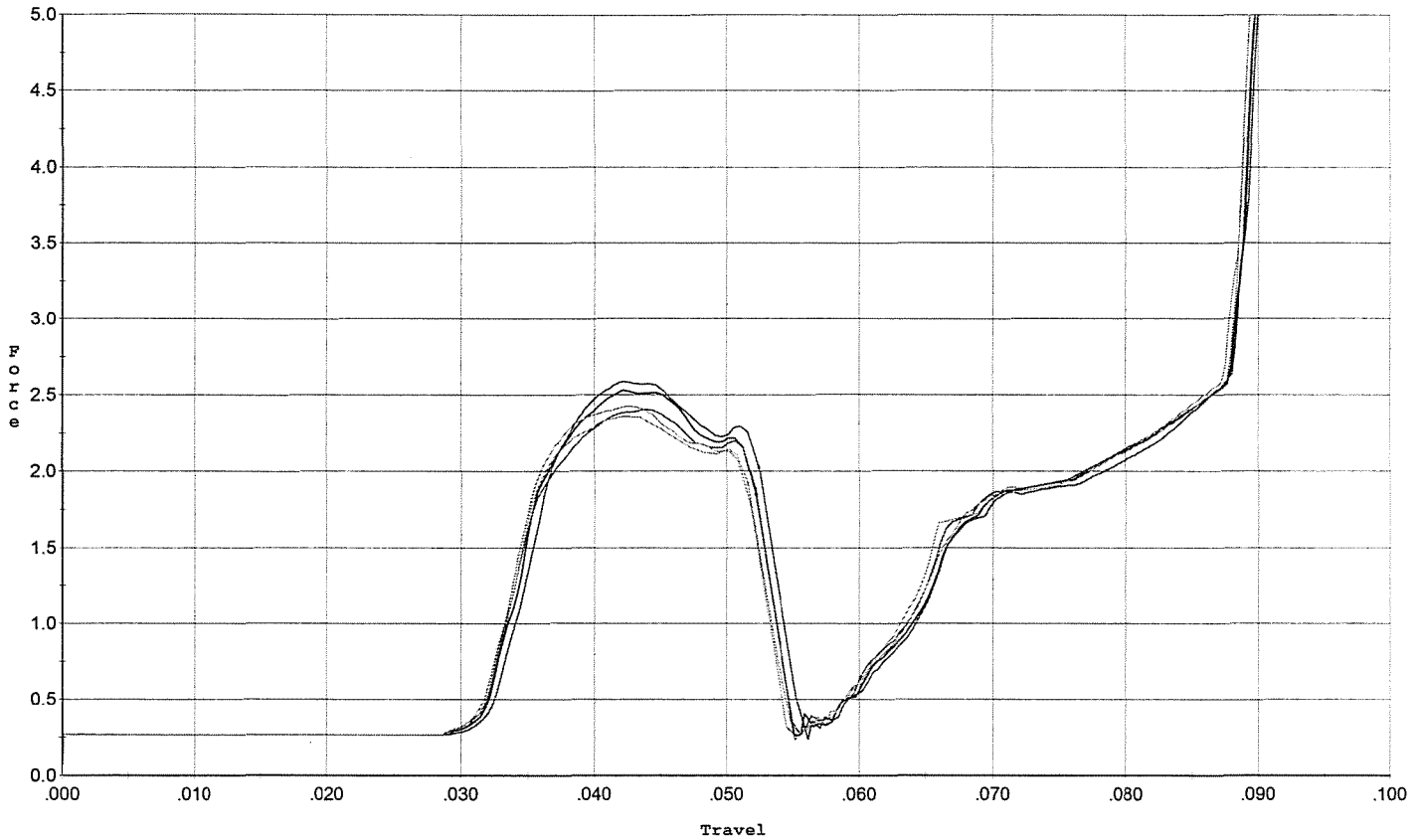
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.058	0.038	0.042	0.051		Set Trigger
2	2.458	0.058	0.038	0.042	0.051		Set Trigger
3	2.615	0.059	0.037	0.042	0.053		Set Trigger
4	2.428	0.058	0.037	0.042	0.052		Set Trigger
5	2.339	0.057	0.037	0.042	0.050		Set Trigger

Avg. 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



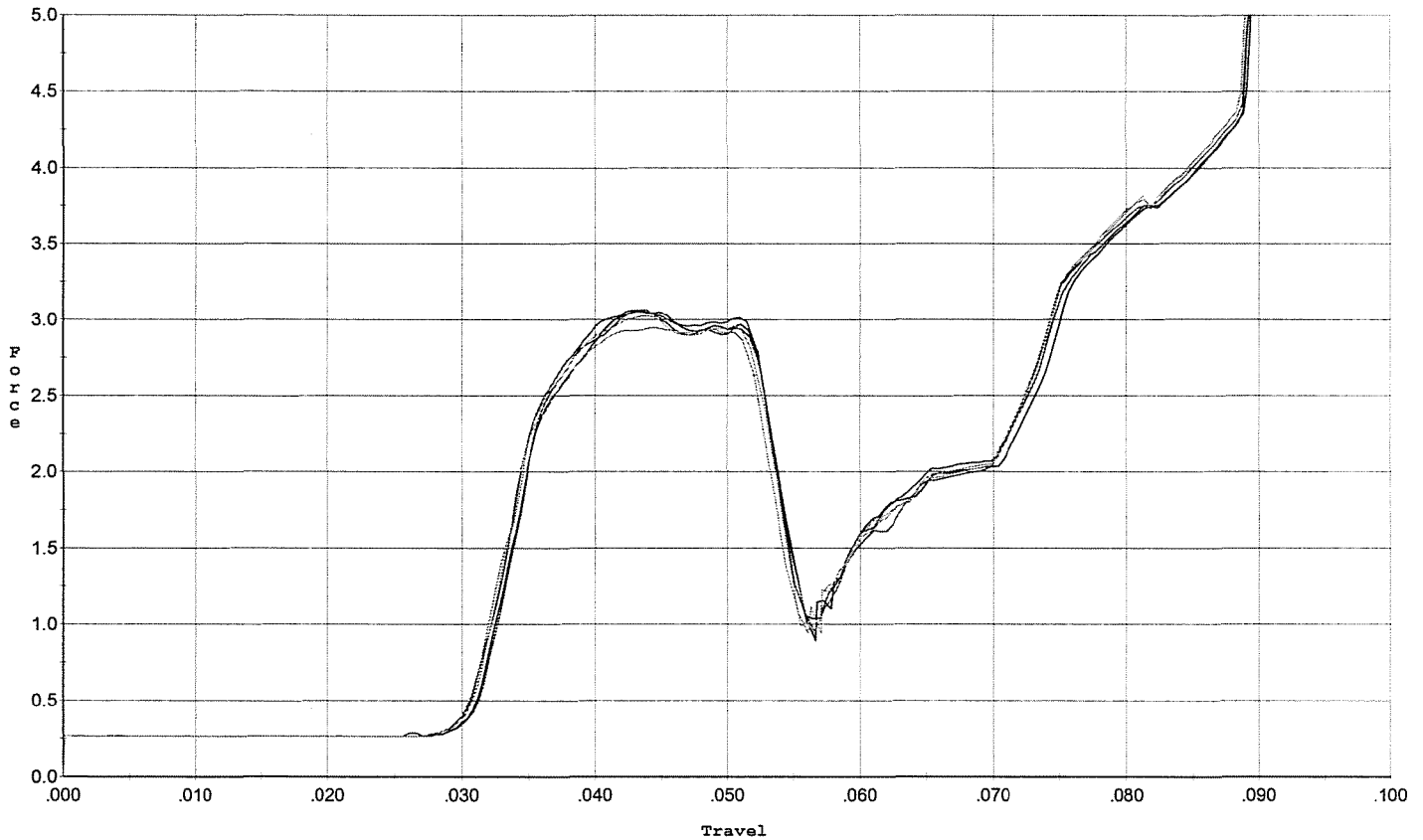
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.052	0.032	0.041	0.052		Set Trigger
2	2.532	0.052	0.032	0.041	0.051		Set Trigger
3	2.405	0.052	0.032	0.041	0.050		Set Trigger
4	2.360	0.052	0.032	0.041	0.049		Set Trigger
5	2.424	0.052	0.032	0.041	0.050		Set Trigger

Aug. 2-46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini. +/- .75 lbs.



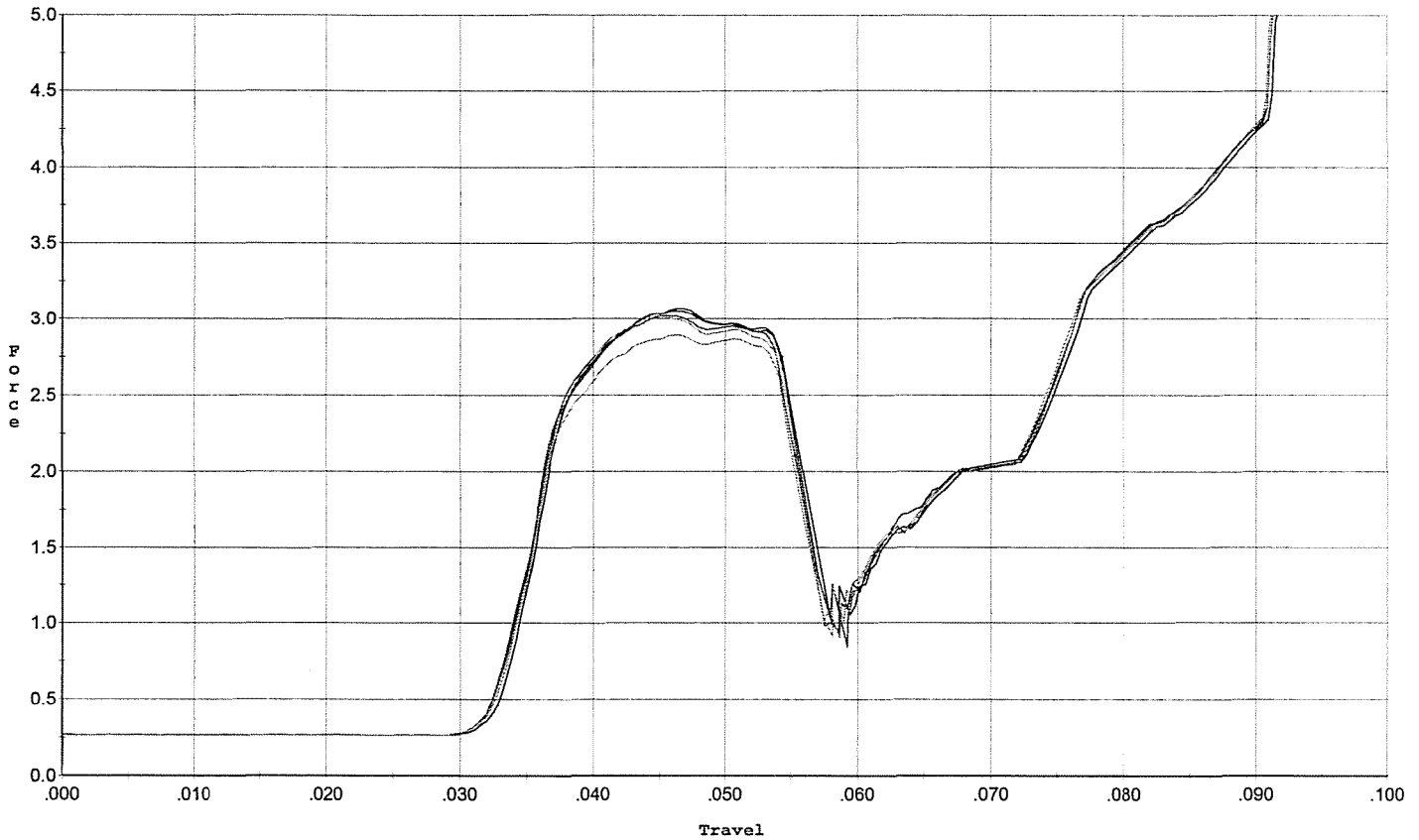
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.052	0.031	0.039	0.065		Set Trigger
2	3.054	0.052	0.031	0.039	0.064		Set Trigger
3	3.063	0.052	0.031	0.038	0.064		Set Trigger
4	3.026	0.053	0.031	0.038	0.065		Set Trigger
5	2.945	0.052	0.030	0.039	0.063		Set Trigger

Aug-3-03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs.



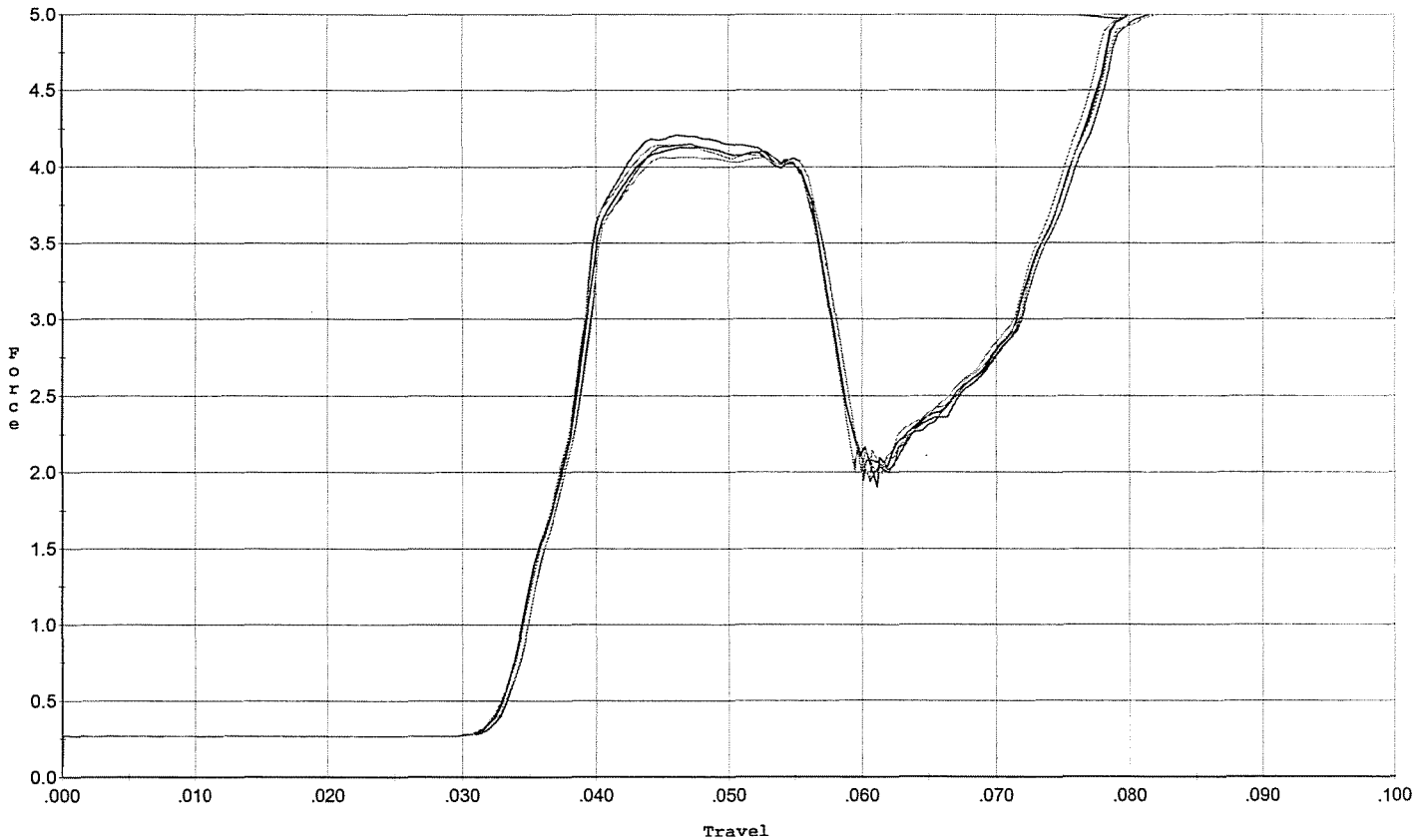
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.054	0.032	0.039	0.066		Set Trigger
2	3.053	0.054	0.033	0.039	0.065		Set Trigger
3	3.020	0.055	0.032	0.039	0.067		Set Trigger
4	3.017	0.055	0.032	0.039	0.066		Set Trigger
5	2.893	0.054	0.032	0.039	0.062		Set Trigger

Aug. 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



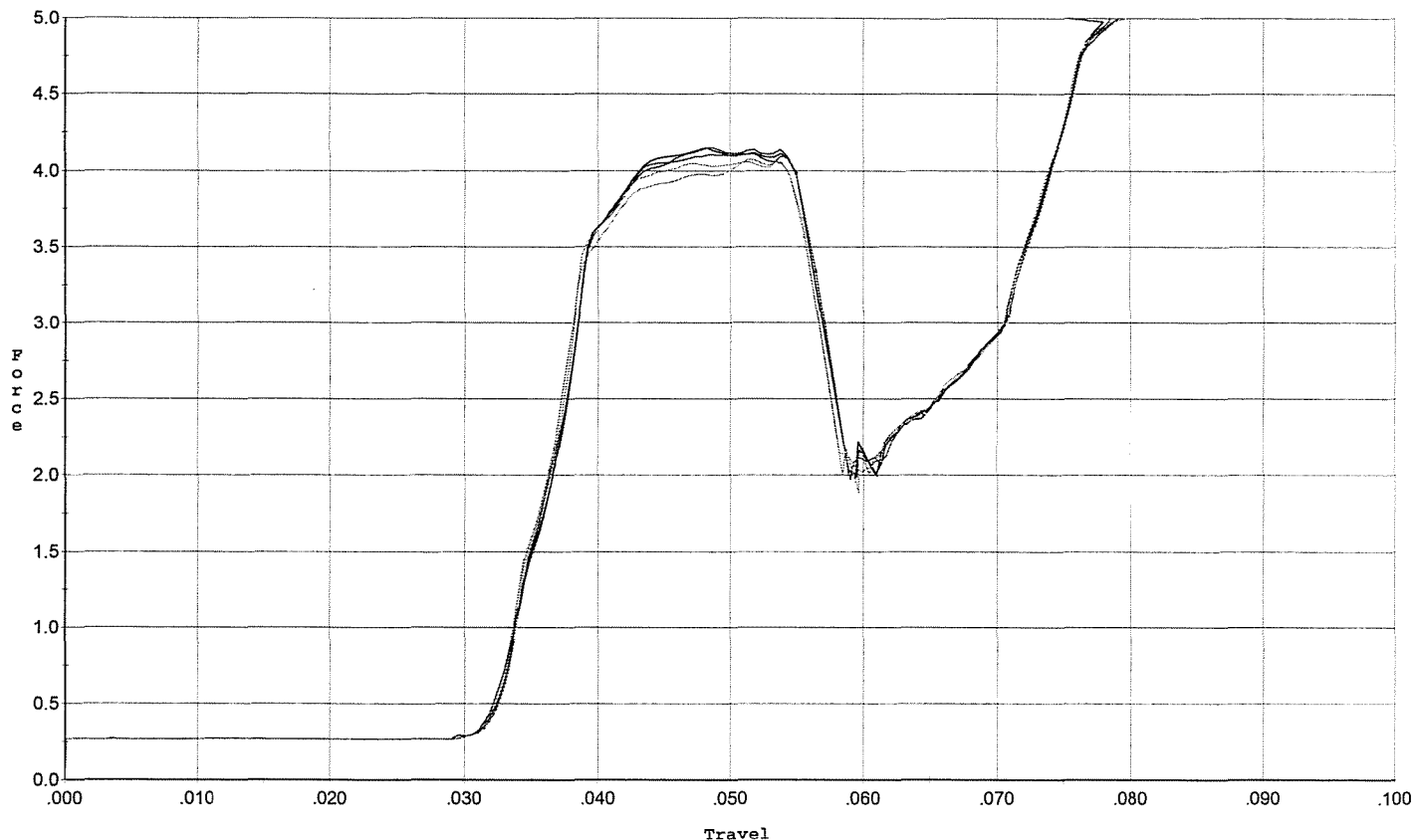
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.056	0.033	0.037	0.091		Set Trigger
2	4.134	0.056	0.033	0.036	0.089		Set Trigger
3	4.149	0.057	0.033	0.037	0.091		Set Trigger
4	4.065	0.057	0.033	0.037	0.090		Set Trigger
5	4.147	0.057	0.033	0.036	0.090		Set Trigger

Aug. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



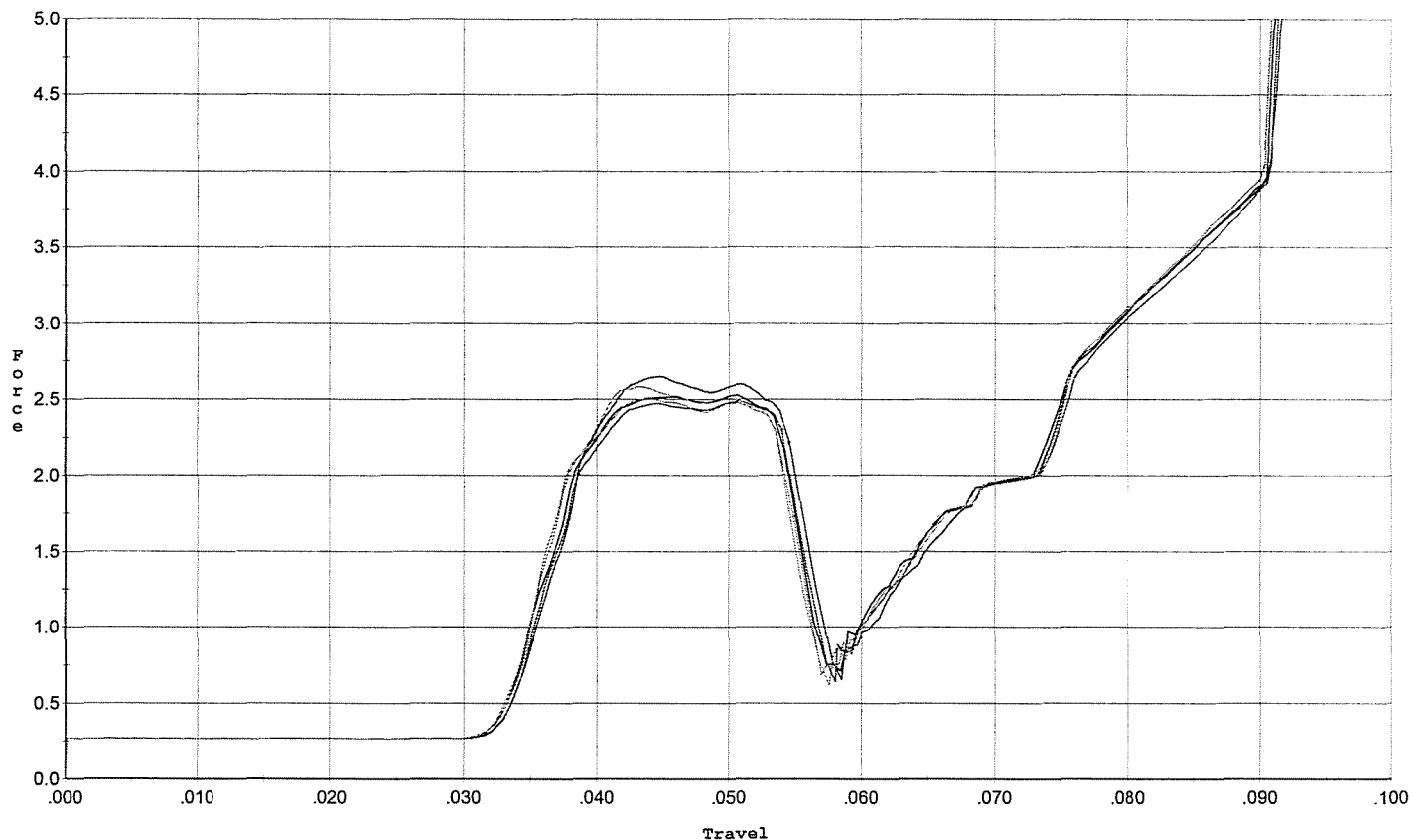
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.151	0.055	0.032	0.036	0.088		Set Trigger
2	4.149	0.055	0.032	0.036	0.088		Set Trigger
3	4.111	0.056	0.032	0.036	0.090		Set Trigger
4	4.060	0.055	0.032	0.035	0.088		Set Trigger
5	4.074	0.056	0.032	0.035	0.088		Set Trigger

Aug - 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



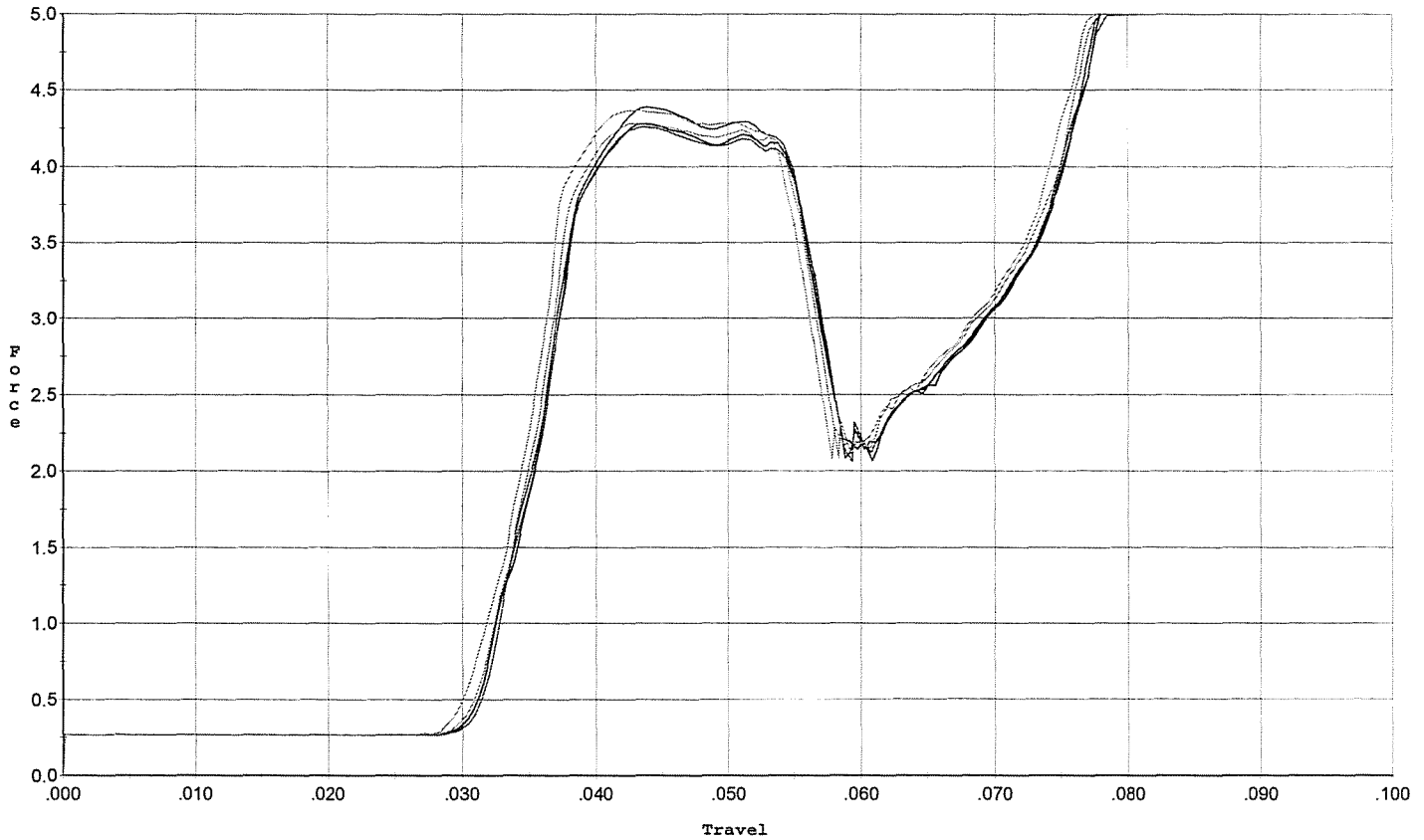
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.055	0.033	0.040	0.056		Set Trigger
2	2.526	0.054	0.033	0.040	0.055		Set Trigger
3	2.489	0.054	0.033	0.041	0.053		Set Trigger
4	2.583	0.054	0.033	0.040	0.054		Set Trigger
5	2.501	0.055	0.033	0.040	0.055		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.391	0.057	0.031	0.036	0.099		Set Trigger
2	4.279	0.055	0.031	0.036	0.094		Set Trigger
	4.259	0.055	0.031	0.036	0.093		Set Trigger
	4.368	0.055	0.030	0.035	0.097		Set Trigger
	4.282	0.055	0.031	0.036	0.096		Set Trigger

Aug. 4-31