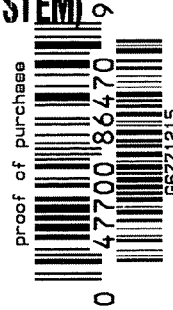


66771215

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

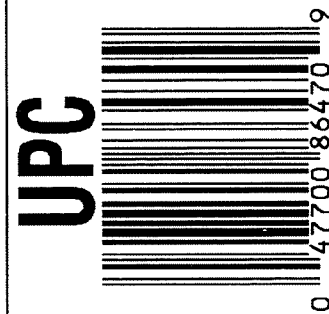


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771215



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6771215

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DA
542	APPLY COATINGS (BARREL ACTION)		8/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

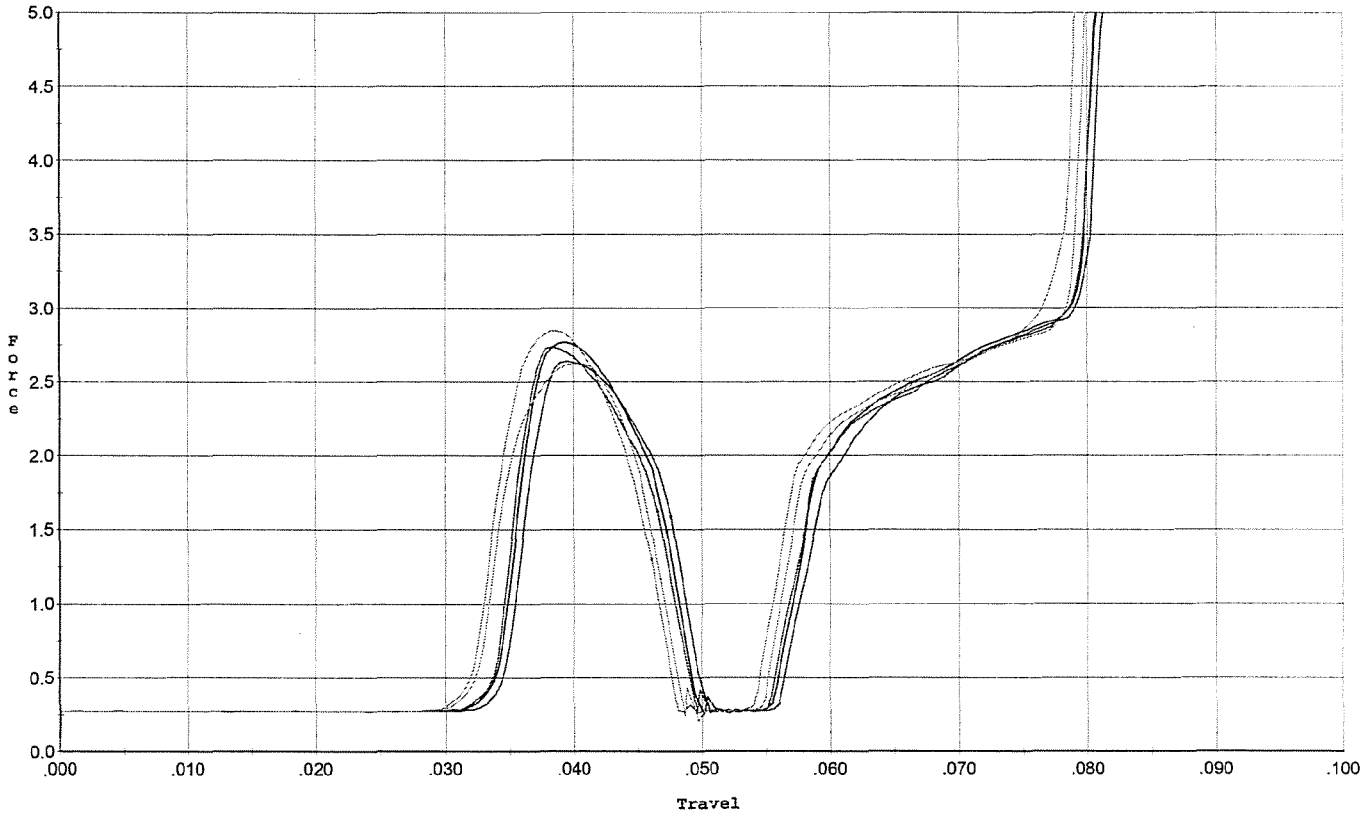
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6</u> <u>6</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-16-08	TL
	J) ASSEMBLE STOCK		8-28-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	Fm
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.49</u> <u>3.49</u> <u>3.46</u> <u>3.48</u> <u>3.44</u>	9-16-08	TL
	C) FUNCTION		9-16-08	TL
690	PACK		10/21/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



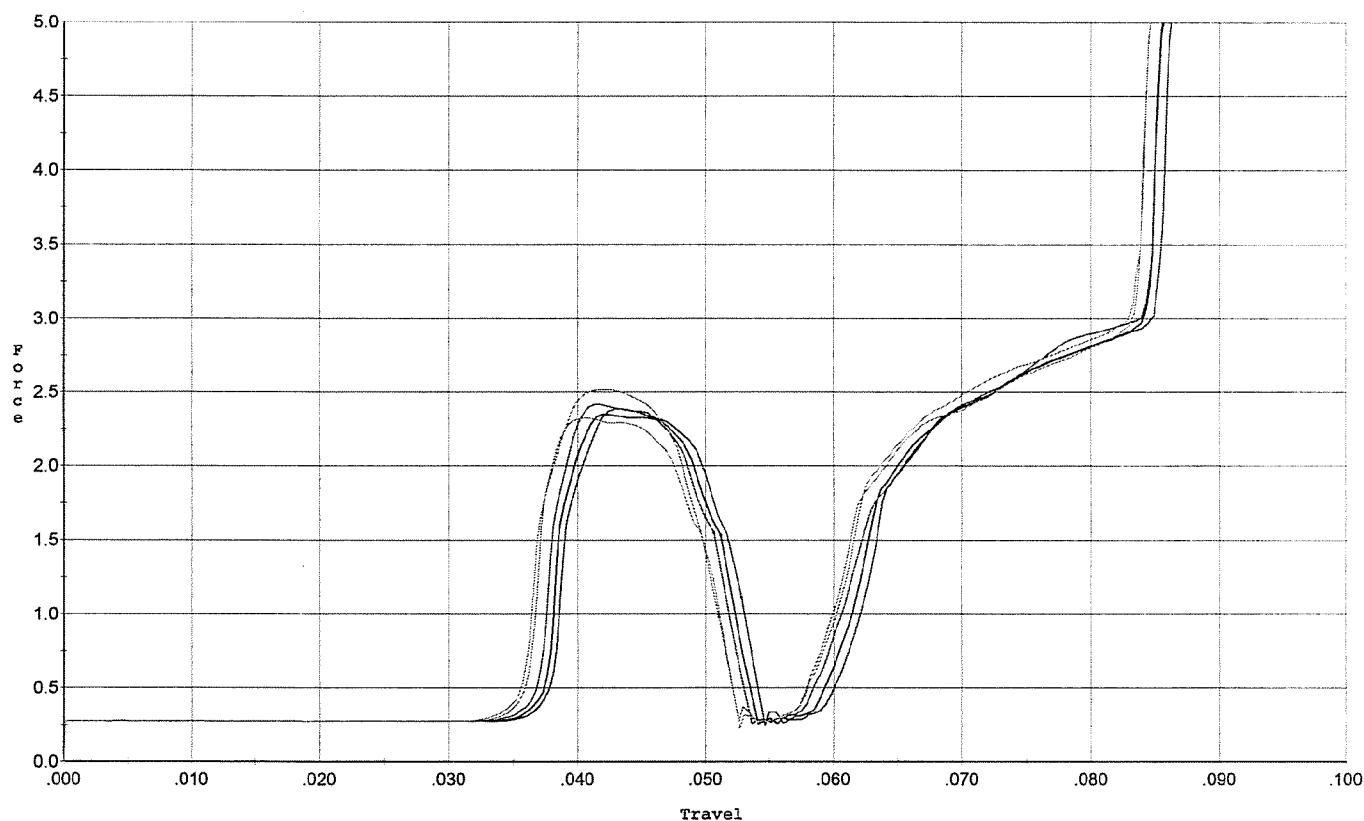
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.048	0.034	0.038	0.038		Set Trigger
2	2.769	0.047	0.034	0.037	0.039		Set Trigger
3	2.735	0.047	0.034	0.037	0.038		Set Trigger
4	2.621	0.047	0.032	0.038	0.039		Set Trigger
5	2.845	0.046	0.032	0.037	0.040		Set Trigger

Avg - 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



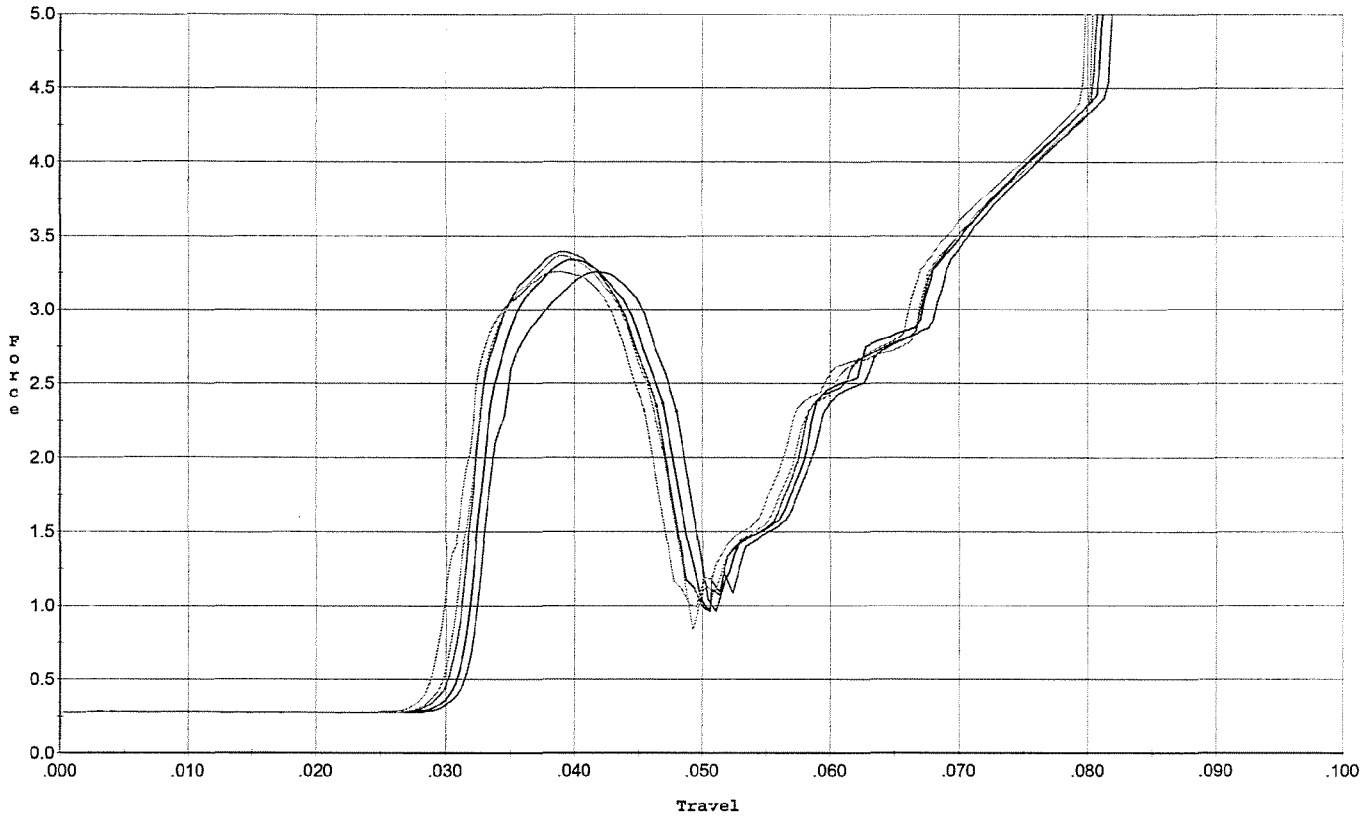
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.053	0.038	0.039	0.040		Set Trigger
2	2.347	0.051	0.037	0.039	0.039		Set Trigger
3	2.416	0.051	0.037	0.039	0.039		Set Trigger
4	2.325	0.051	0.036	0.039	0.040		Set Trigger
5	2.518	0.051	0.036	0.039	0.041		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



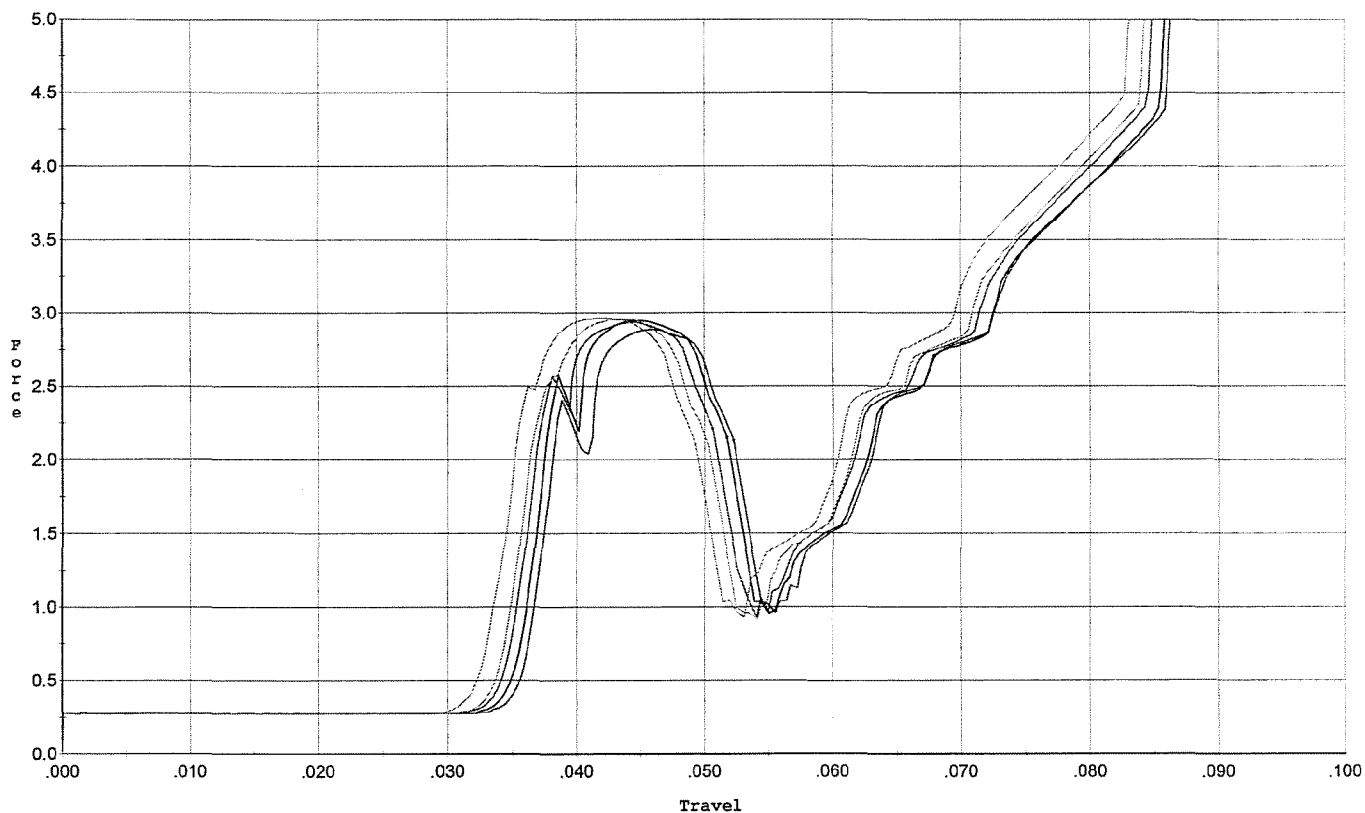
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.048	0.031	0.036	0.054		Set Trigger
2	3.339	0.047	0.031	0.036	0.054		Set Trigger
3	3.396	0.046	0.030	0.036	0.054		Set Trigger
4	3.367	0.047	0.030	0.035	0.055		Set Trigger
5	3.255	0.045	0.029	0.036	0.053		Set Trigger

Aug. 3-32

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



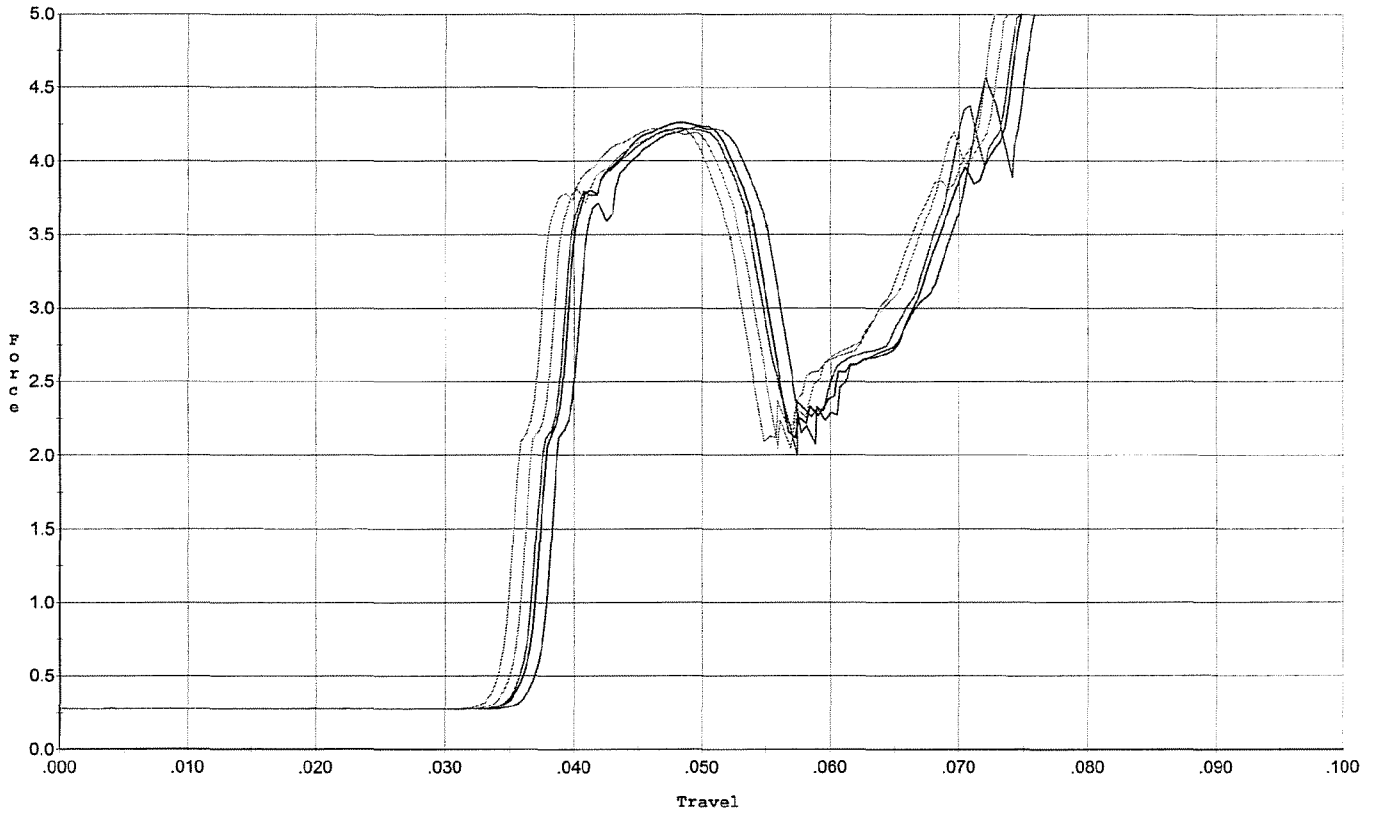
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.885	0.052	0.035	0.038	0.050		Set Trigger
2	2.948	0.052	0.035	0.037	0.052		Set Trigger
3	2.937	0.051	0.034	0.037	0.051		Set Trigger
4	2.954	0.050	0.033	0.037	0.051		Set Trigger
5	2.966	0.049	0.032	0.037	0.052		Set Trigger

Aug-2-93

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



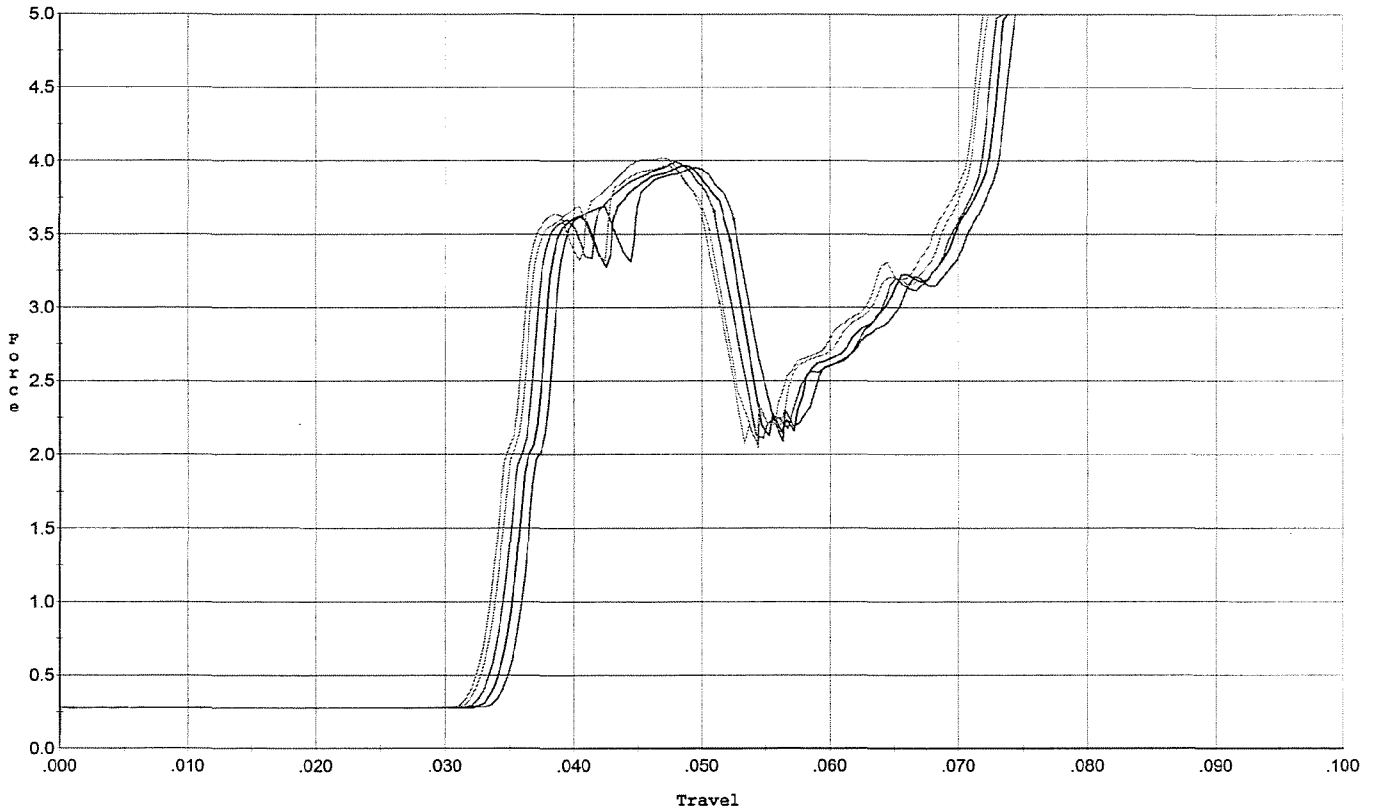
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.055	0.036	0.036	0.078		Set Trigger
2	4.259	0.054	0.035	0.036	0.077		Set Trigger
3	4.226	0.053	0.035	0.036	0.076		Set Trigger
4	4.200	0.053	0.034	0.035	0.077		Set Trigger
5	4.220	0.052	0.034	0.035	0.076		Set Trigger

Aug. 4-02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



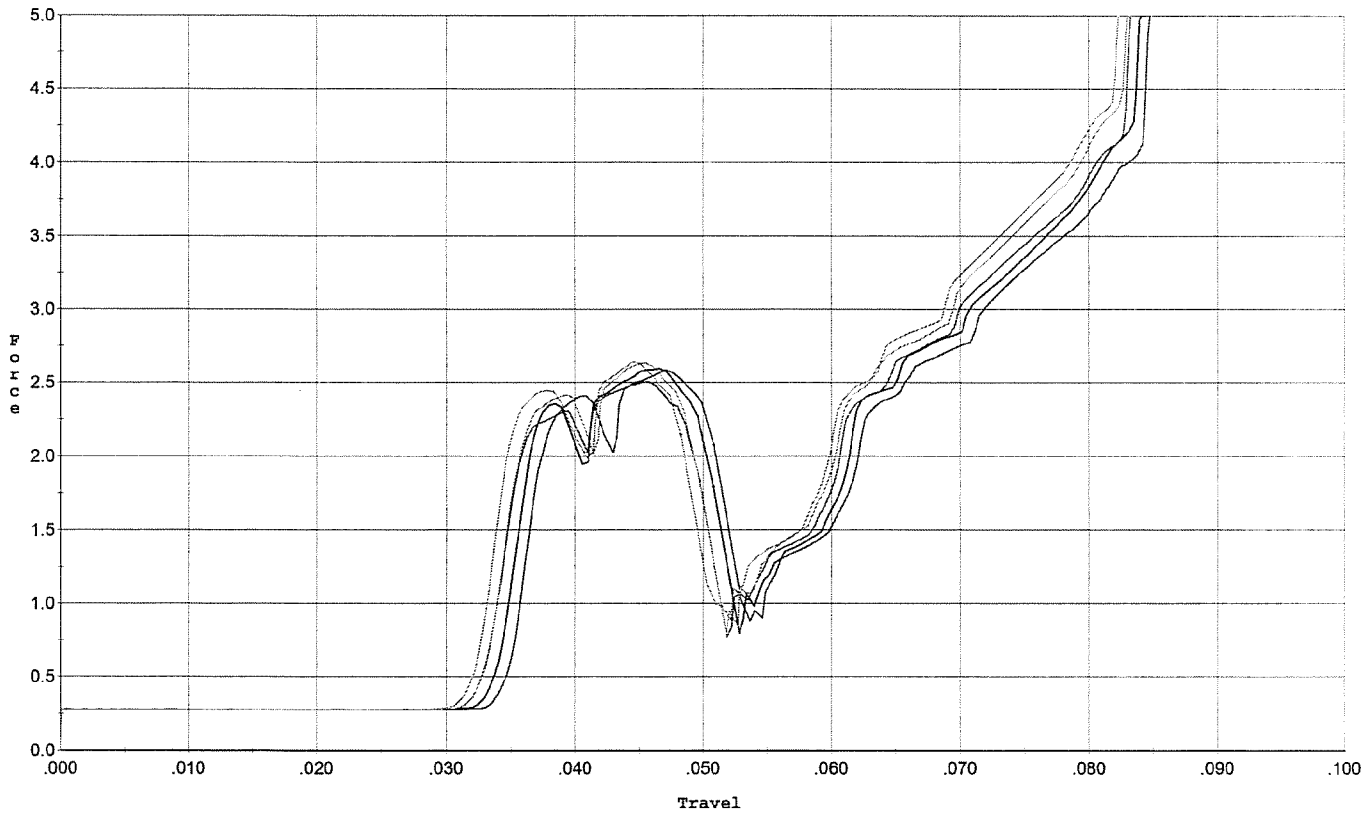
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.955	0.053	0.034	0.036	0.071		Set Trigger
2	3.967	0.052	0.033	0.036	0.071		Set Trigger
3	3.995	0.051	0.033	0.035	0.070		Set Trigger
4	3.965	0.051	0.032	0.035	0.070		Set Trigger
5	4.020	0.051	0.032	0.035	0.073		Set Trigger

Aug. 3-98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



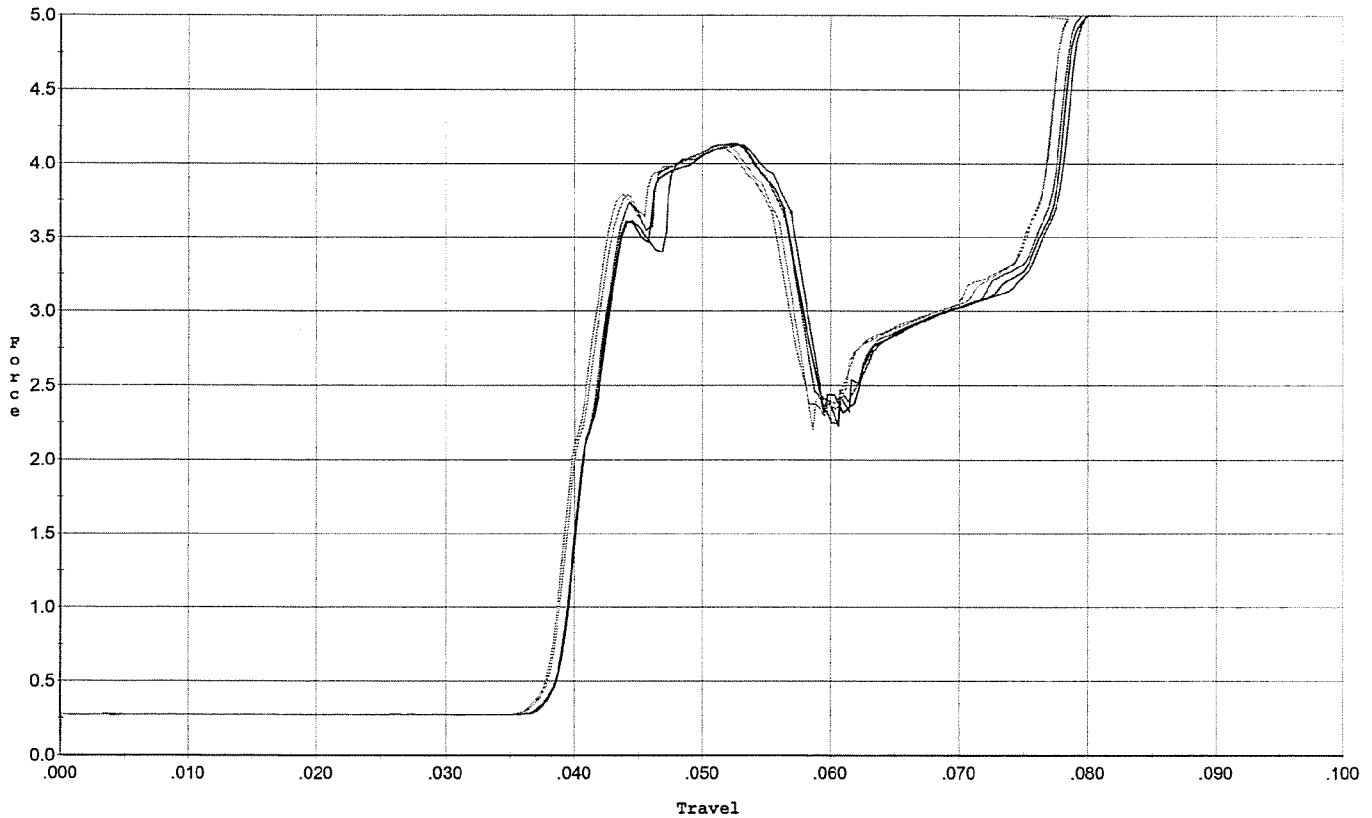
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.051	0.034	0.037	0.046		Set Trigger
2	2.596	0.051	0.033	0.037	0.047		Set Trigger
3	2.506	0.050	0.032	0.037	0.045		Set Trigger
4	2.636	0.050	0.032	0.037	0.047		Set Trigger
5	2.641	0.048	0.032	0.037	0.045		Set Trigger

Aug-2-59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.057	0.038	0.037	0.076		Set Trigger
2	4.127	0.056	0.038	0.037	0.075		Set Trigger
3	4.136	0.056	0.038	0.037	0.076		Set Trigger
4	4.119	0.056	0.038	0.037	0.076		Set Trigger
5	4.102	0.055	0.038	0.037	0.074		Set Trigger

Aug 4.12