

66771242

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



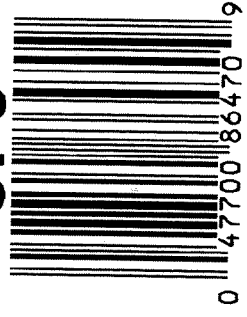
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771242

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6771242

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	KTC
475	DRILL AND TAP SIGHT HOLES		8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8-7-08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-28-08	KTC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

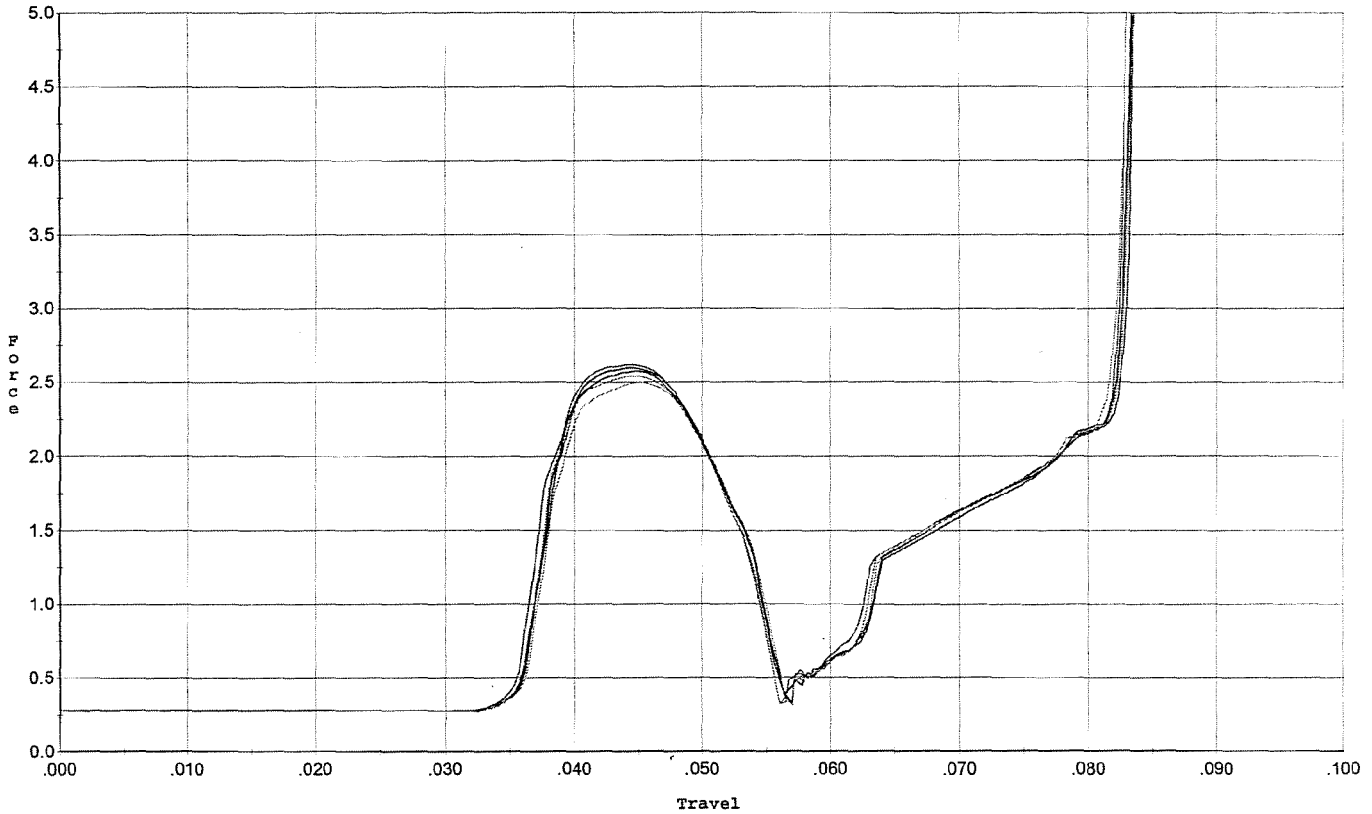
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>5.5</u> <u>5.5</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK		8-28-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.21</u> <u>2.21</u> <u>2.32</u> <u>2.34</u>	9-16-08	TRW
	C) FUNCTION		9-16-08	TL
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



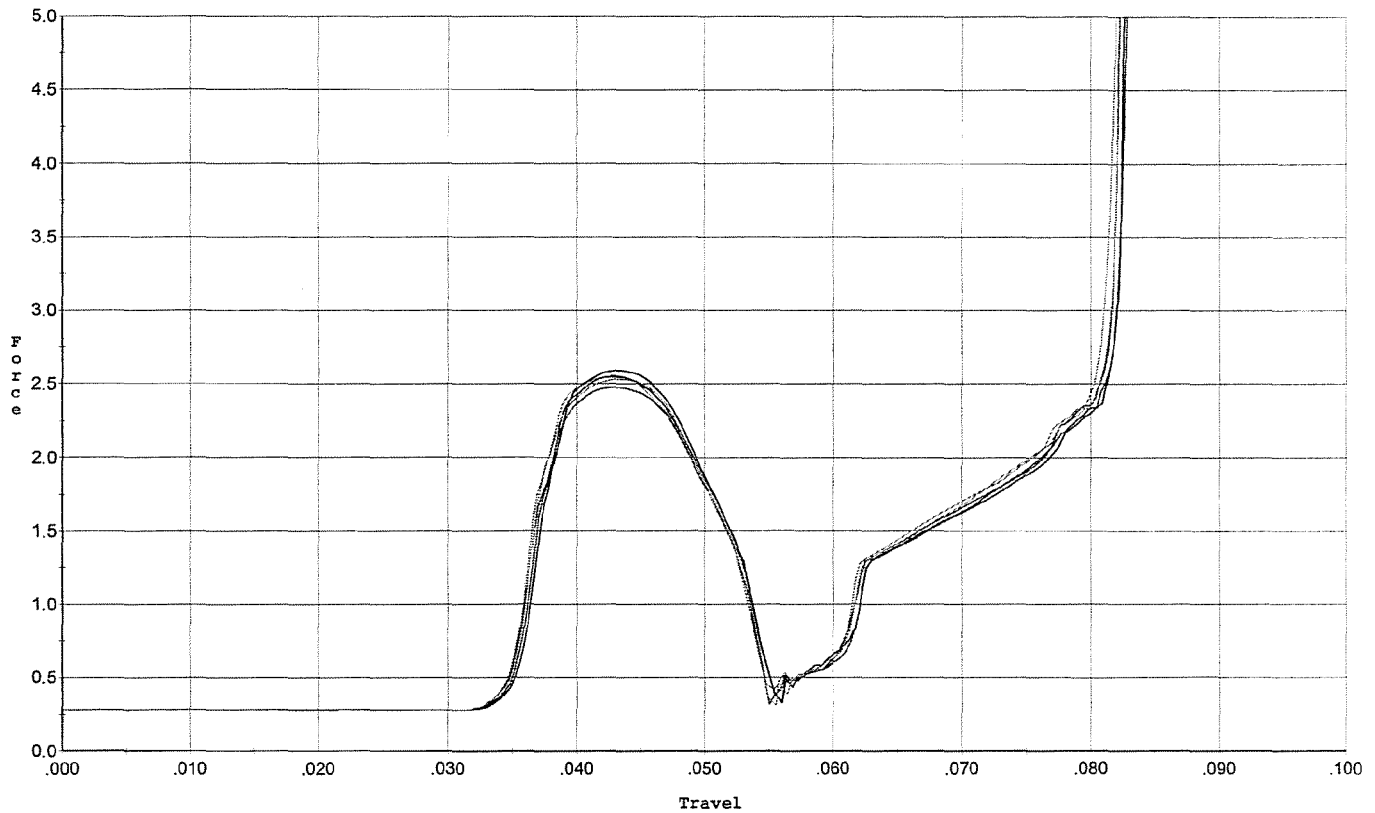
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.054	0.036	0.036	0.048		Set Trigger
2	2.597	0.054	0.036	0.036	0.048		Set Trigger
3	2.620	0.054	0.036	0.036	0.049		Set Trigger
4	2.499	0.055	0.036	0.036	0.048		Set Trigger
5	2.542	0.054	0.036	0.036	0.048		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



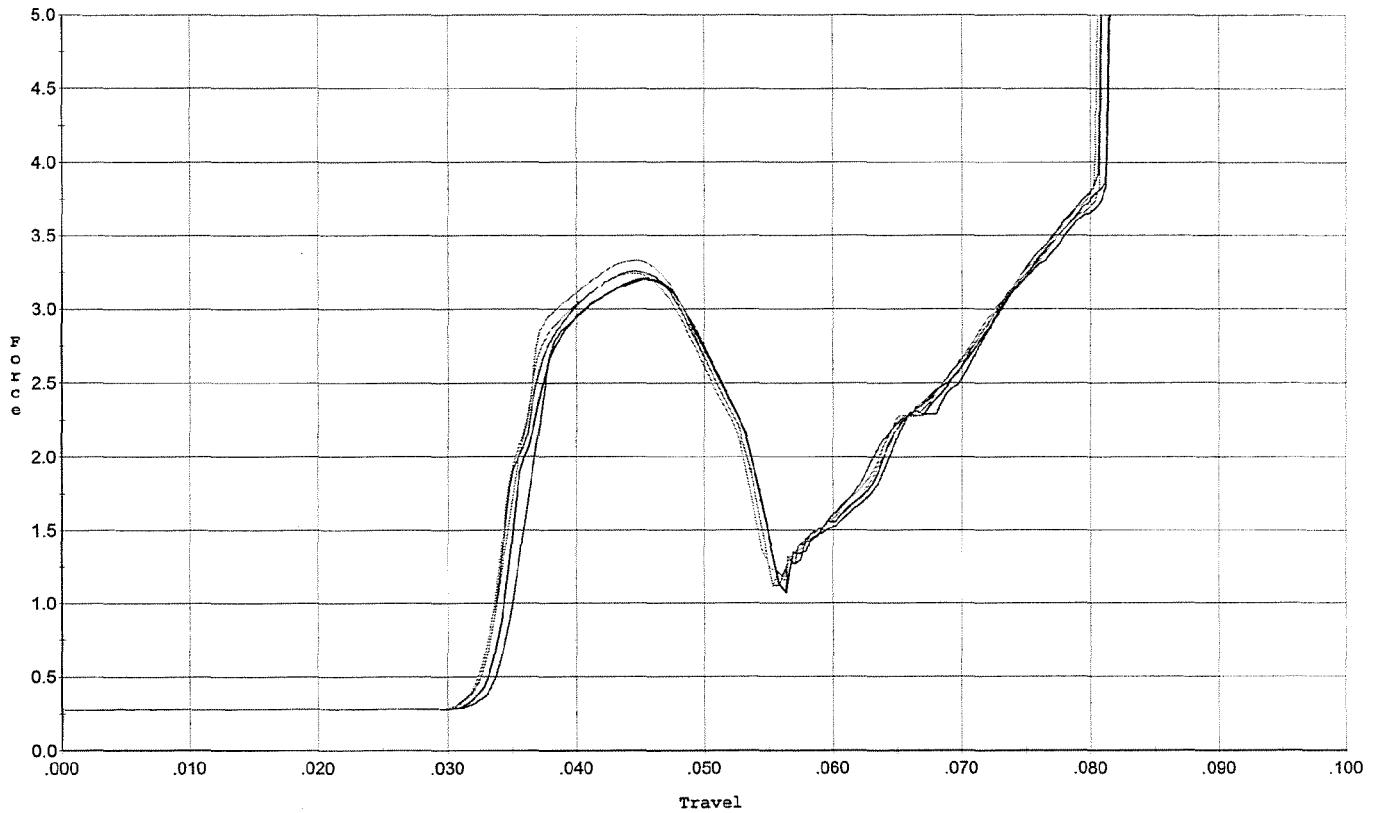
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.053	0.035	0.036	0.047		Set Trigger
2	2.589	0.053	0.035	0.036	0.047		Set Trigger
3	2.476	0.053	0.035	0.036	0.046		Set Trigger
4	2.555	0.053	0.035	0.036	0.047		Set Trigger
5	2.531	0.054	0.035	0.035	0.047		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



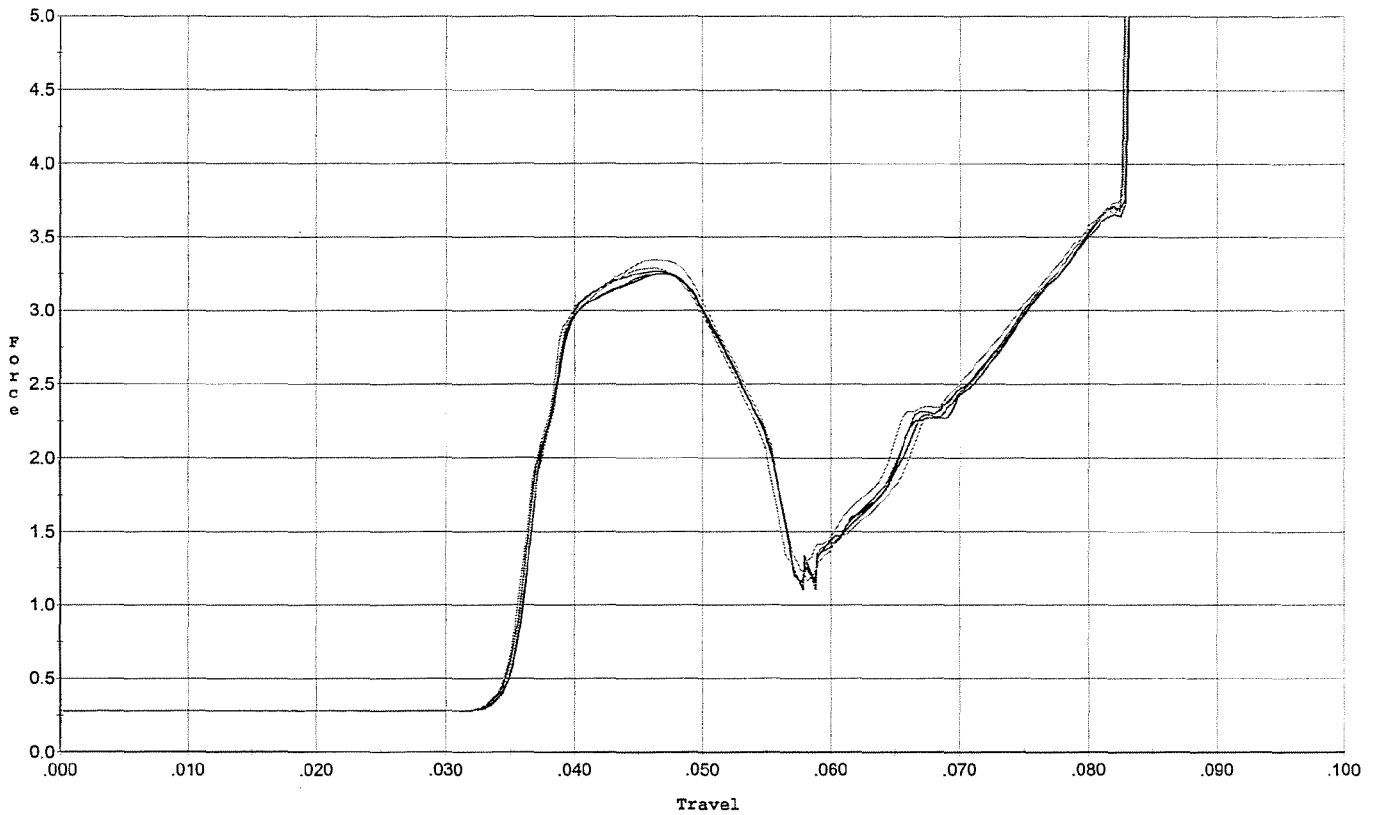
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.054	0.033	0.033	0.062		Set Trigger
2	3.204	0.054	0.033	0.033	0.064		Set Trigger
3	3.258	0.054	0.033	0.033	0.064		Set Trigger
4	3.241	0.053	0.032	0.033	0.063		Set Trigger
5	3.328	0.054	0.032	0.033	0.065		Set Trigger

AVg 3.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



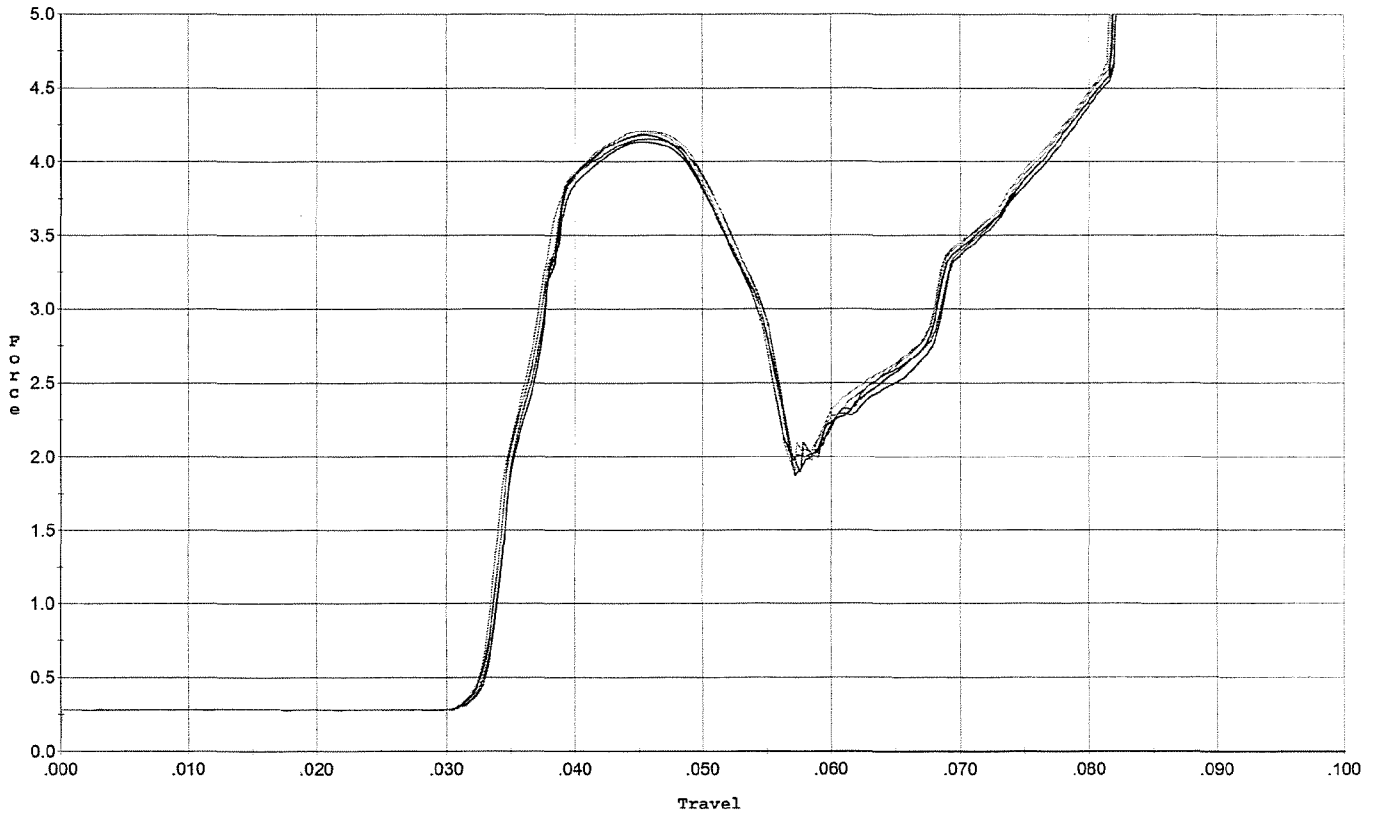
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.055	0.035	0.034	0.065		Set Trigger
2	3.249	0.055	0.035	0.034	0.065		Set Trigger
3	3.253	0.055	0.035	0.033	0.065		Set Trigger
4	3.346	0.055	0.035	0.034	0.066		Set Trigger
5	3.289	0.055	0.035	0.034	0.065		Set Trigger

AVG 3.28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



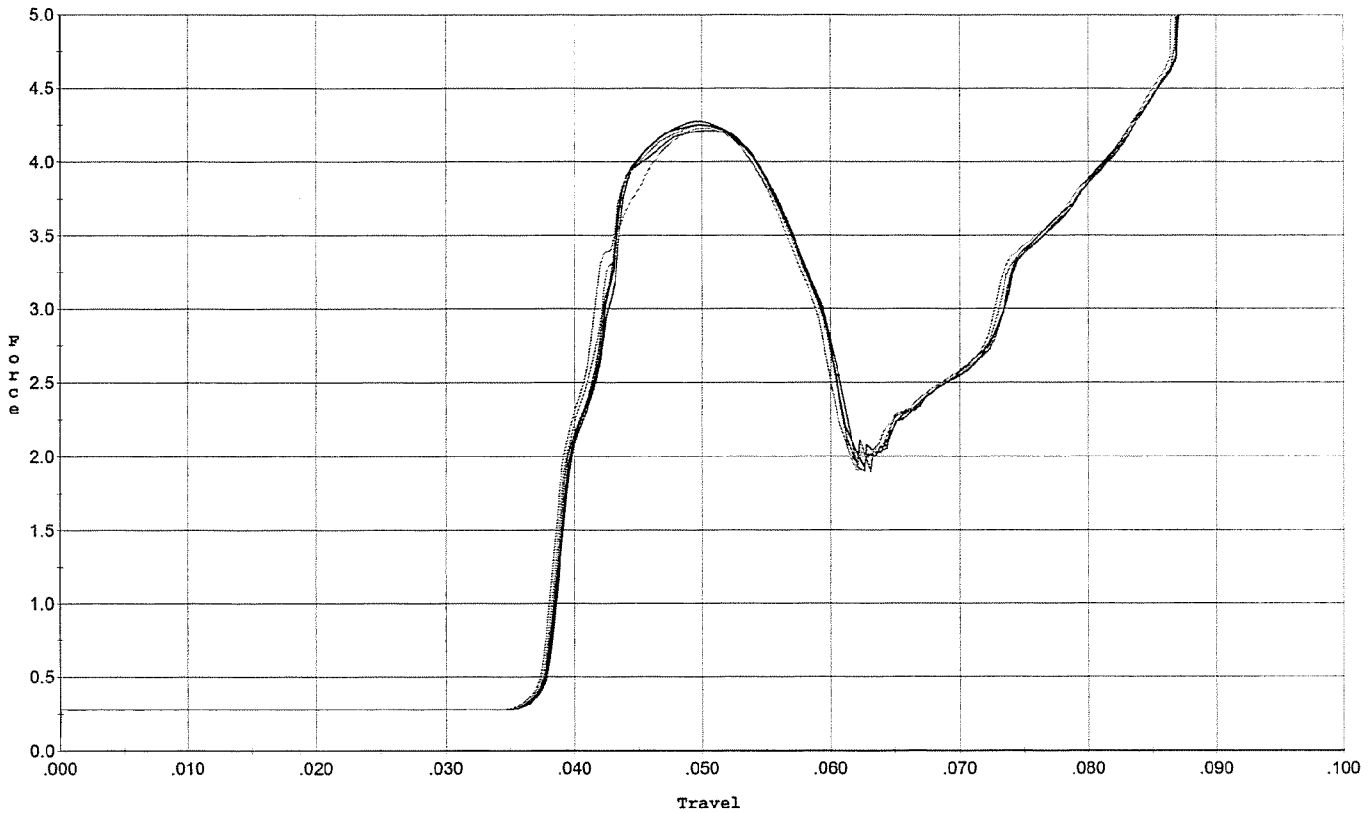
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.055	0.033	0.032	0.085		Set Trigger
2	4.179	0.055	0.032	0.032	0.084		Set Trigger
3	4.151	0.055	0.033	0.032	0.085		Set Trigger
4	4.193	0.055	0.032	0.032	0.085		Set Trigger
5	4.207	0.054	0.033	0.032	0.084		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



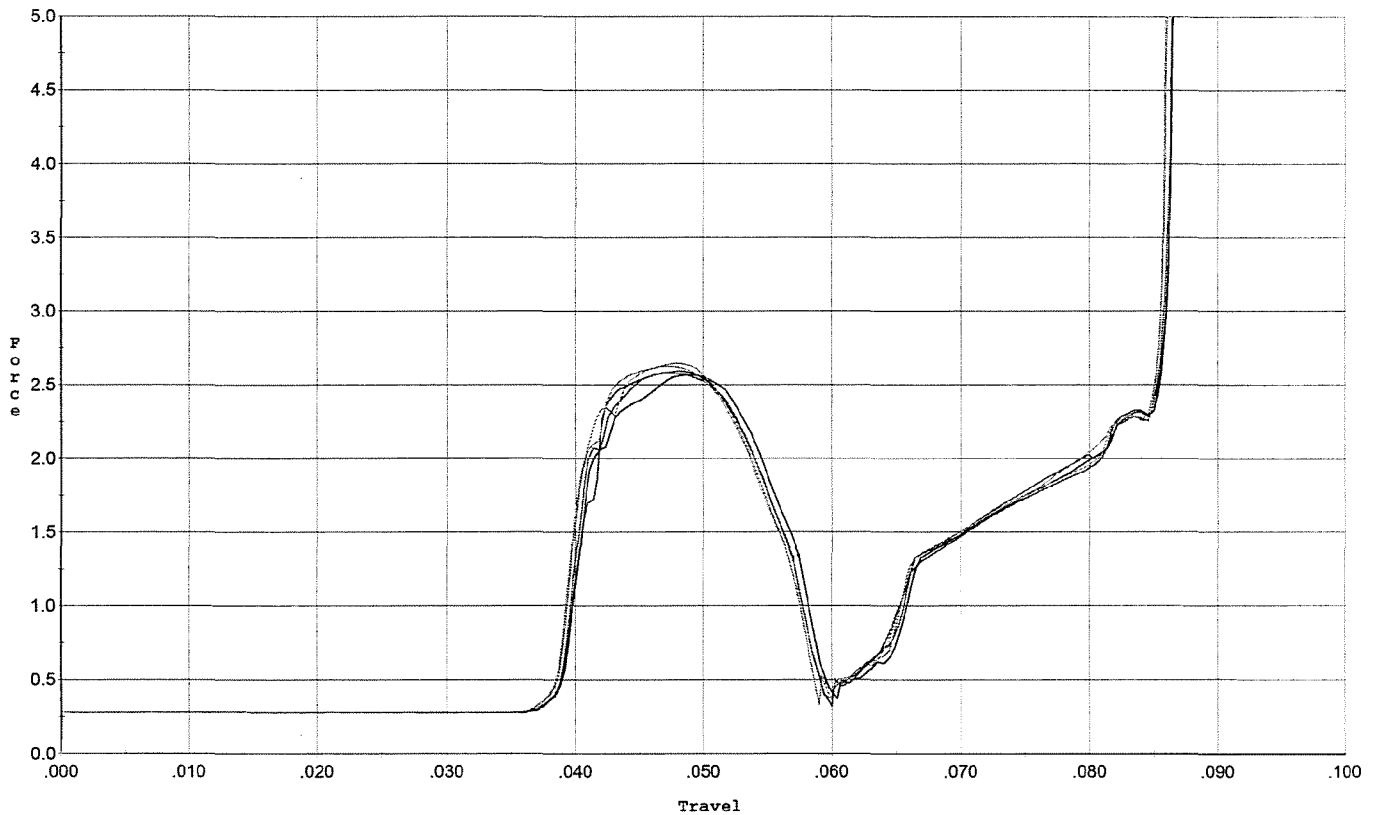
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.273	0.061	0.038	0.032	0.089		Set Trigger
2	4.247	0.060	0.038	0.032	0.087		Set Trigger
3	4.209	0.060	0.037	0.032	0.087		Set Trigger
4	4.226	0.060	0.037	0.032	0.087		Set Trigger
5	4.245	0.059	0.037	0.032	0.087		Set Trigger

AVG 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



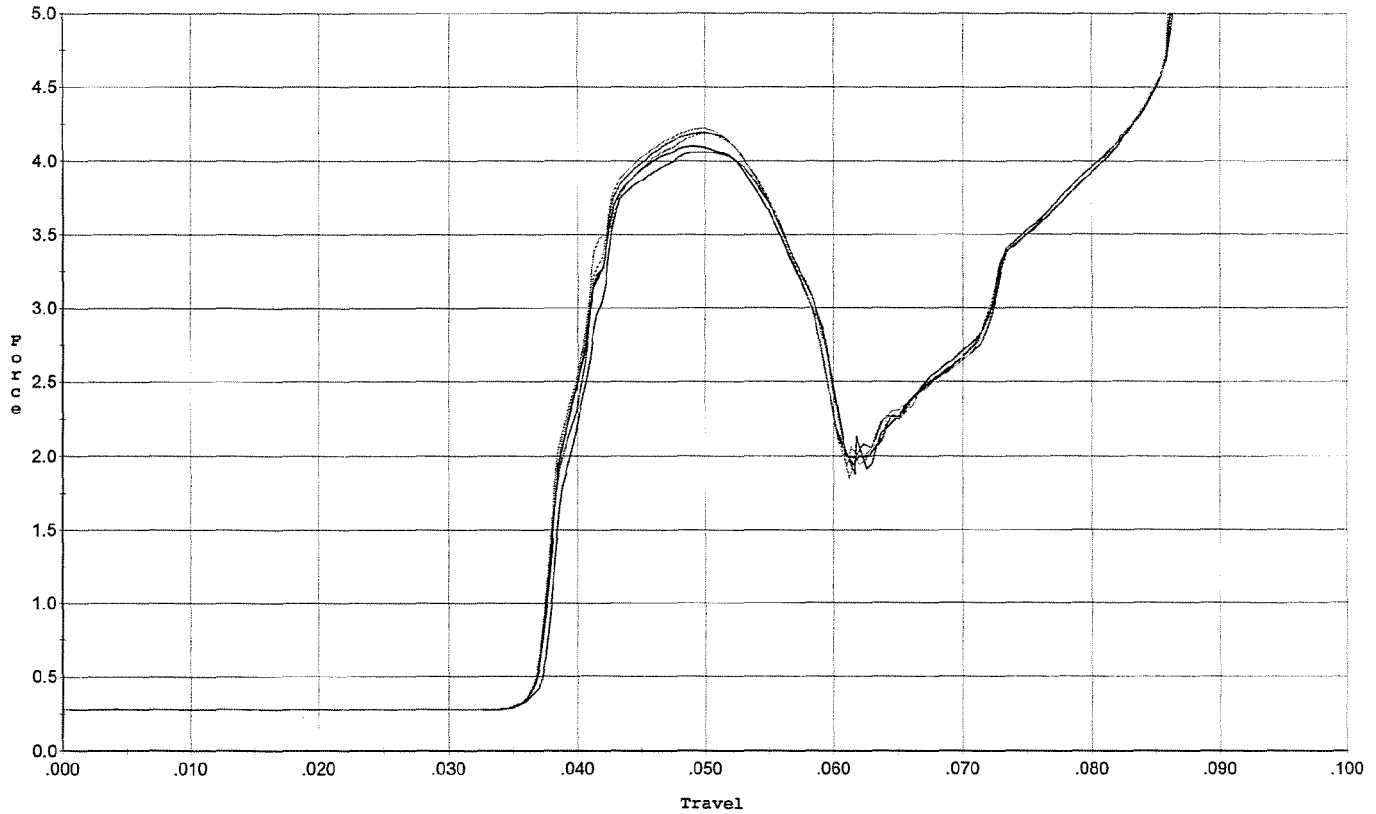
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.057	0.039	0.037	0.050		Set Trigger
2	2.567	0.057	0.039	0.036	0.050		Set Trigger
3	2.585	0.057	0.039	0.037	0.050		Set Trigger
4	2.626	0.057	0.038	0.036	0.051		Set Trigger
5	2.647	0.057	0.039	0.036	0.051		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.059	0.037	0.032	0.085		Set Trigger
2	4.099	0.059	0.037	0.033	0.085		Set Trigger
3	4.192	0.059	0.037	0.032	0.086		Set Trigger
4	4.220	0.059	0.037	0.032	0.087		Set Trigger
5	4.188	0.059	0.037	0.032	0.088		Set Trigger

Avg 4.15