

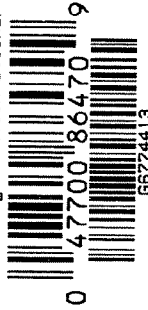
G6774413

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

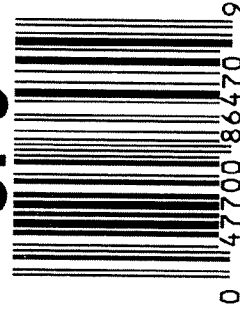
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774413

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 67744B

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	KTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BA
490	MAGNAFLUX BOLT		8/1/08	R
500	ROLLMARK CALIBER		8/4/08	DG
520	GOFF BLAST BBL / REC		8/8	
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/11/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/11/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/11/08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>7</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	8-14	TL
	J) ASSEMBLE STOCK		8-11-08	TRW
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>(PASS)</u> FAIL <u>(PASS)</u> FAIL	8-13-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.50</u> <u>2.60</u> <u>2.67</u> <u>2.66</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-25-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.56	2.80		2.77	
PULL #2	2.52	2.63		2.72	
PULL #3	2.49	2.70		2.71	
PULL #4	2.61	2.55		2.57	
PULL #5	2.56	2.70		2.70	
TOTAL	1274	1338		1347	
AVERAGE	2.54	2.67		2.69	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.18		
PULL #2	3.14	3.28		
PULL #3	3.04	3.04		
PULL #4	3.04	3.22		
PULL #5	3.03	3.34		
TOTAL	1546	1606		
AVERAGE	3.09	3.21		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.45		4.14
PULL #2	4.23	4.53		4.13
PULL #3	4.39	4.22		4.13
PULL #4	4.39	4.31		4.19
PULL #5	4.39	4.29		4.27
TOTAL	2158	2180		2086
AVERAGE	4.31	4.36		4.17