

677 4444

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



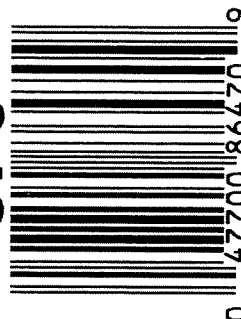
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774444

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66774444

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	S.P.D.
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	S.P.D.
460	CHECK HEADSPACE		7-31-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-31-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES	AUG 06 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <i>RT</i>	8/6	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	SP
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

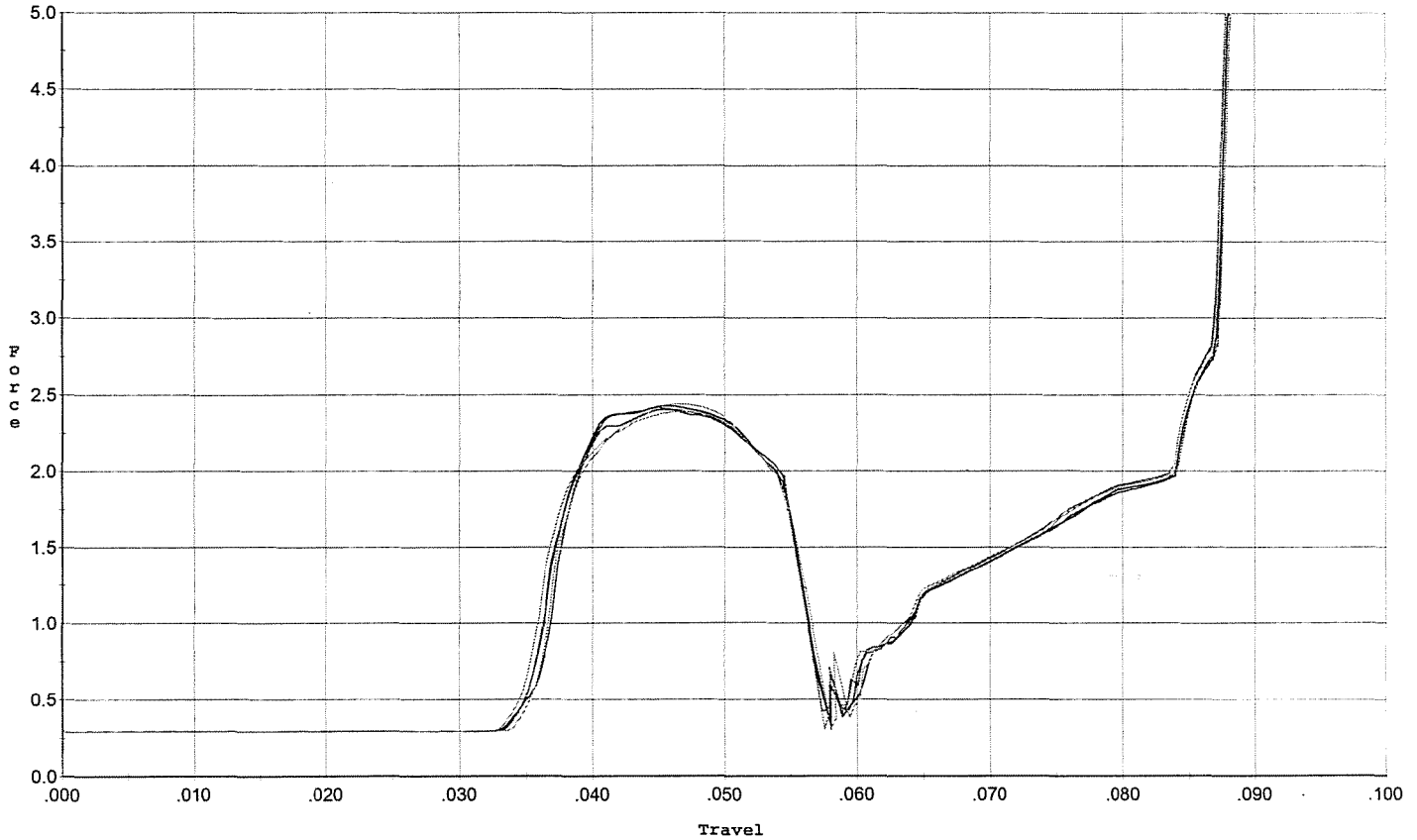
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-5-08	RSN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-5-08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.024</u> <u>.023</u>	9-5-08	RSN
	J) ASSEMBLE STOCK		8-26-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-5-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	8-28-08	TRW
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-28-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-5-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.72</u> <u>2.41</u> <u>2.61</u> <u>2.78</u>	9-3-08	B.S.H.
	C) FUNCTION		9-3-08	RSN
690	PACK		9-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



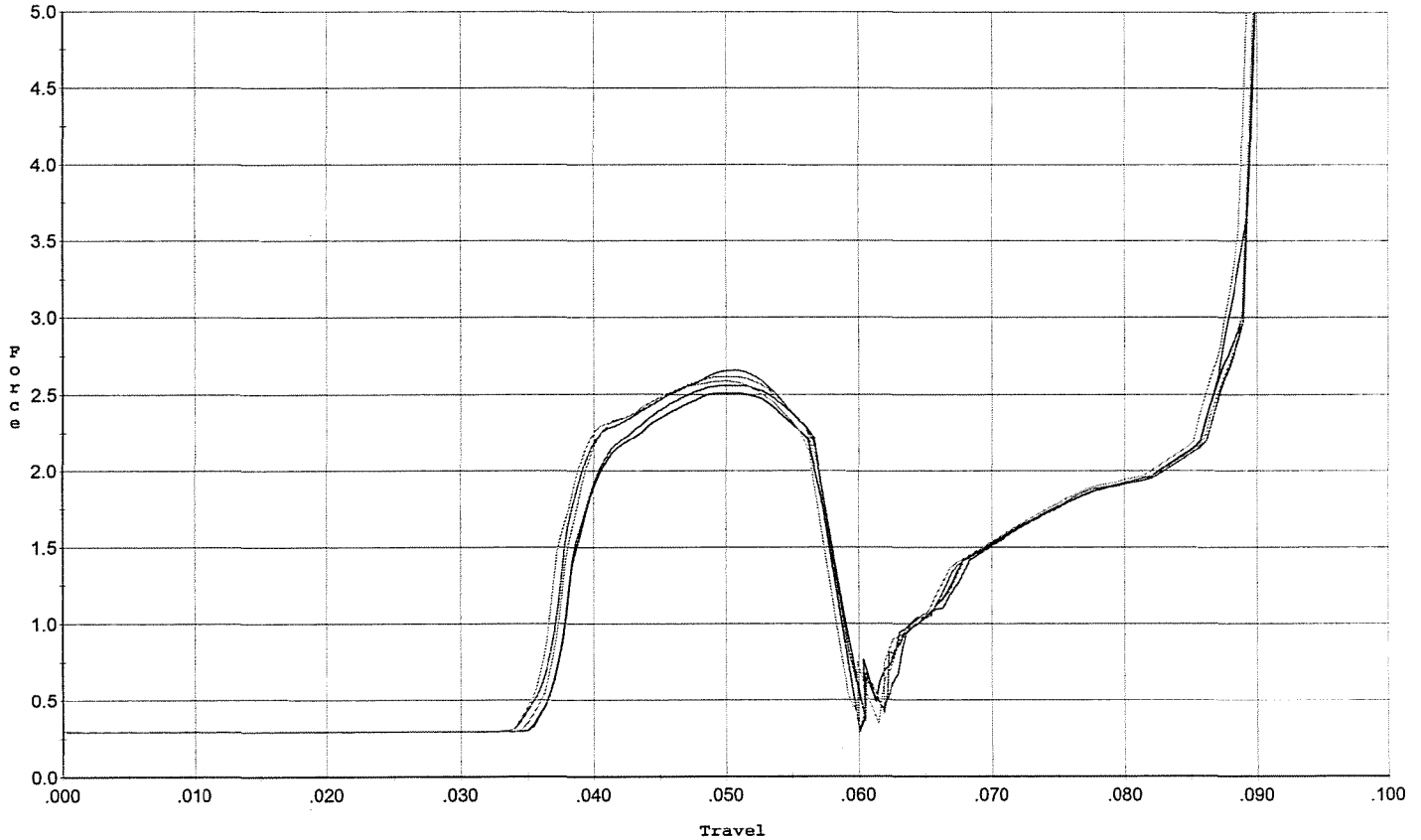
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.419	0.055	0.036	0.038	0.051		Set Trigger
2	2.427	0.055	0.035	0.038	0.052		Set Trigger
3	2.404	0.055	0.035	0.038	0.052		Set Trigger
4	2.390	0.056	0.035	0.038	0.052		Set Trigger
5	2.440	0.055	0.034	0.037	0.052		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



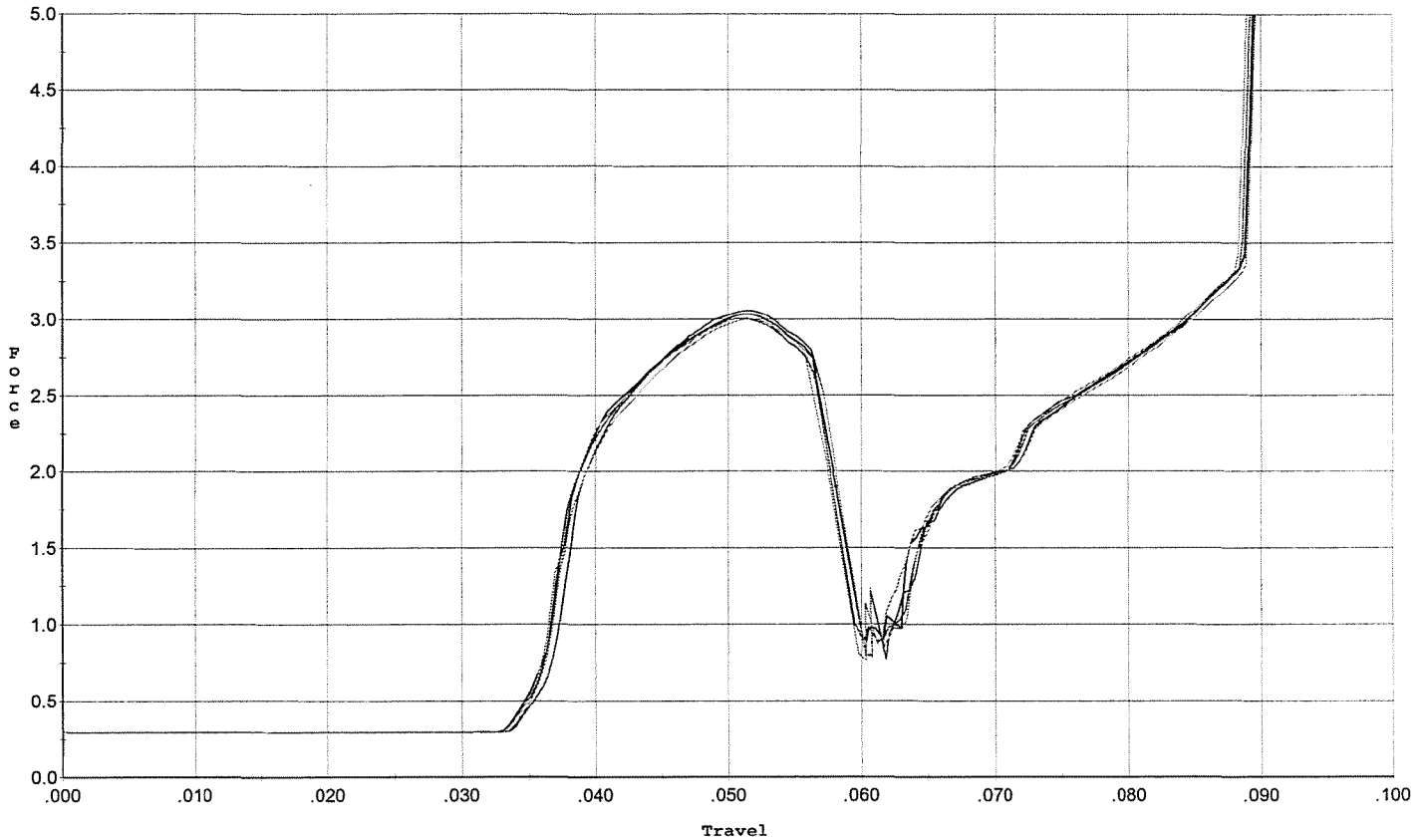
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.057	0.036	0.038	0.056		Set Trigger
2	2.507	0.057	0.036	0.038	0.056		Set Trigger
3	2.656	0.057	0.035	0.038	0.059		Set Trigger
4	2.587	0.056	0.034	0.037	0.058		Set Trigger
5	2.615	0.057	0.035	0.038	0.058		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



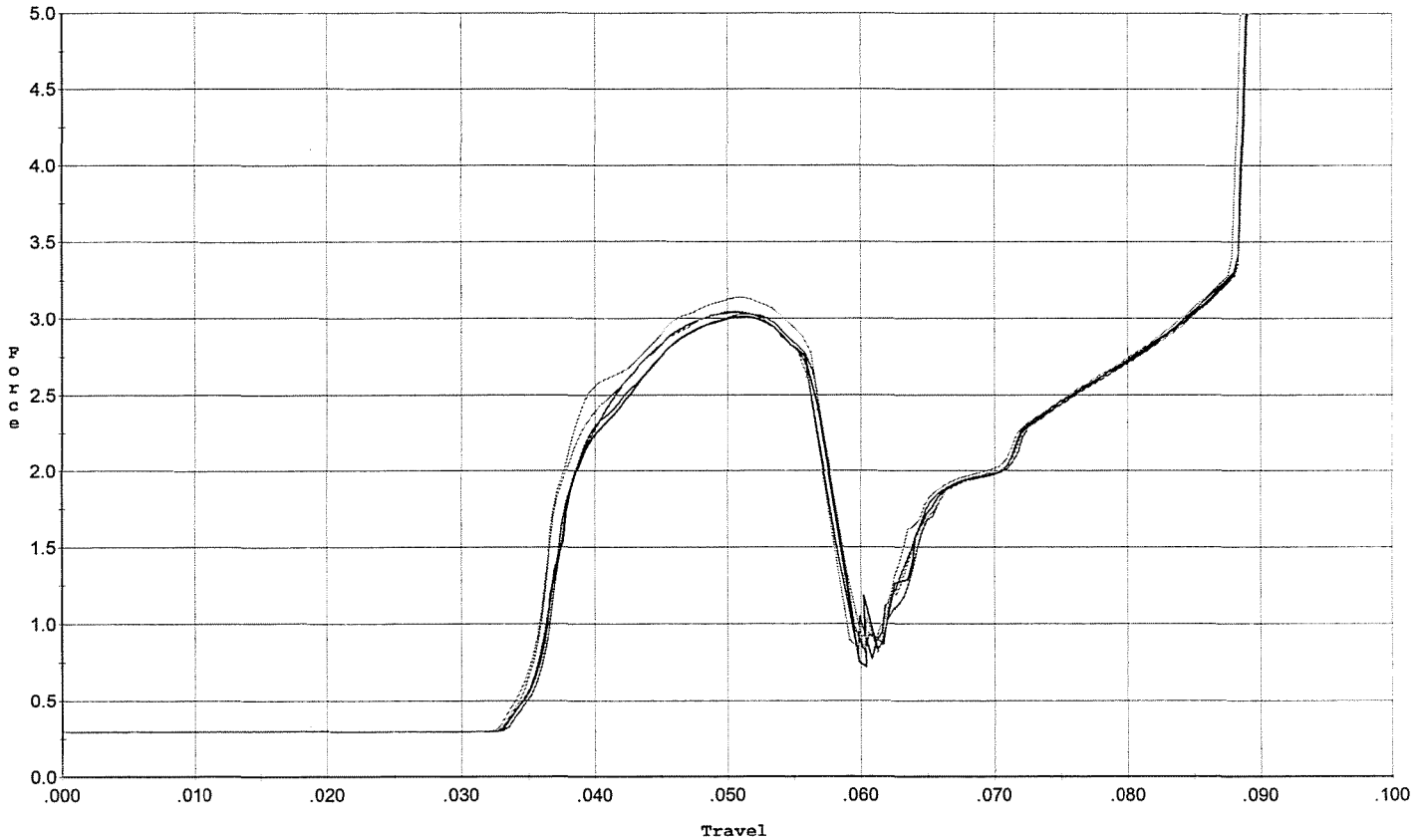
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.057	0.036	0.037	0.066		Set Trigger
2	3.036	0.058	0.034	0.037	0.067		Set Trigger
3	3.005	0.057	0.034	0.037	0.065		Set Trigger
4	2.999	0.057	0.034	0.037	0.065		Set Trigger
5	3.006	0.057	0.034	0.036	0.066		Set Trigger

AVG 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



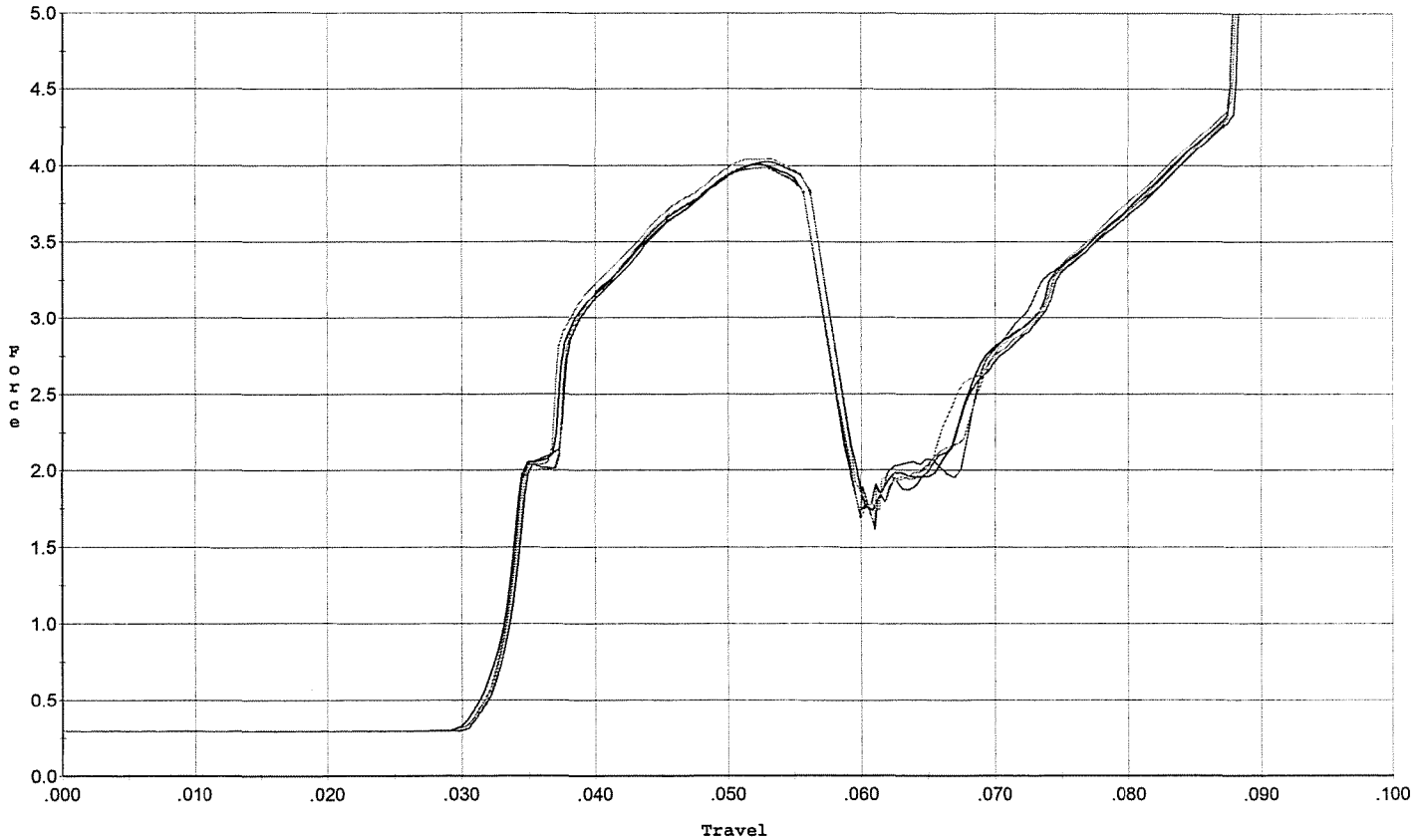
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.056	0.034	0.037	0.065		Set Trigger
2	3.013	0.057	0.035	0.036	0.065		Set Trigger
3	3.031	0.056	0.034	0.037	0.065		Set Trigger
4	3.139	0.056	0.033	0.036	0.069		Set Trigger
5	3.050	0.056	0.033	0.036	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



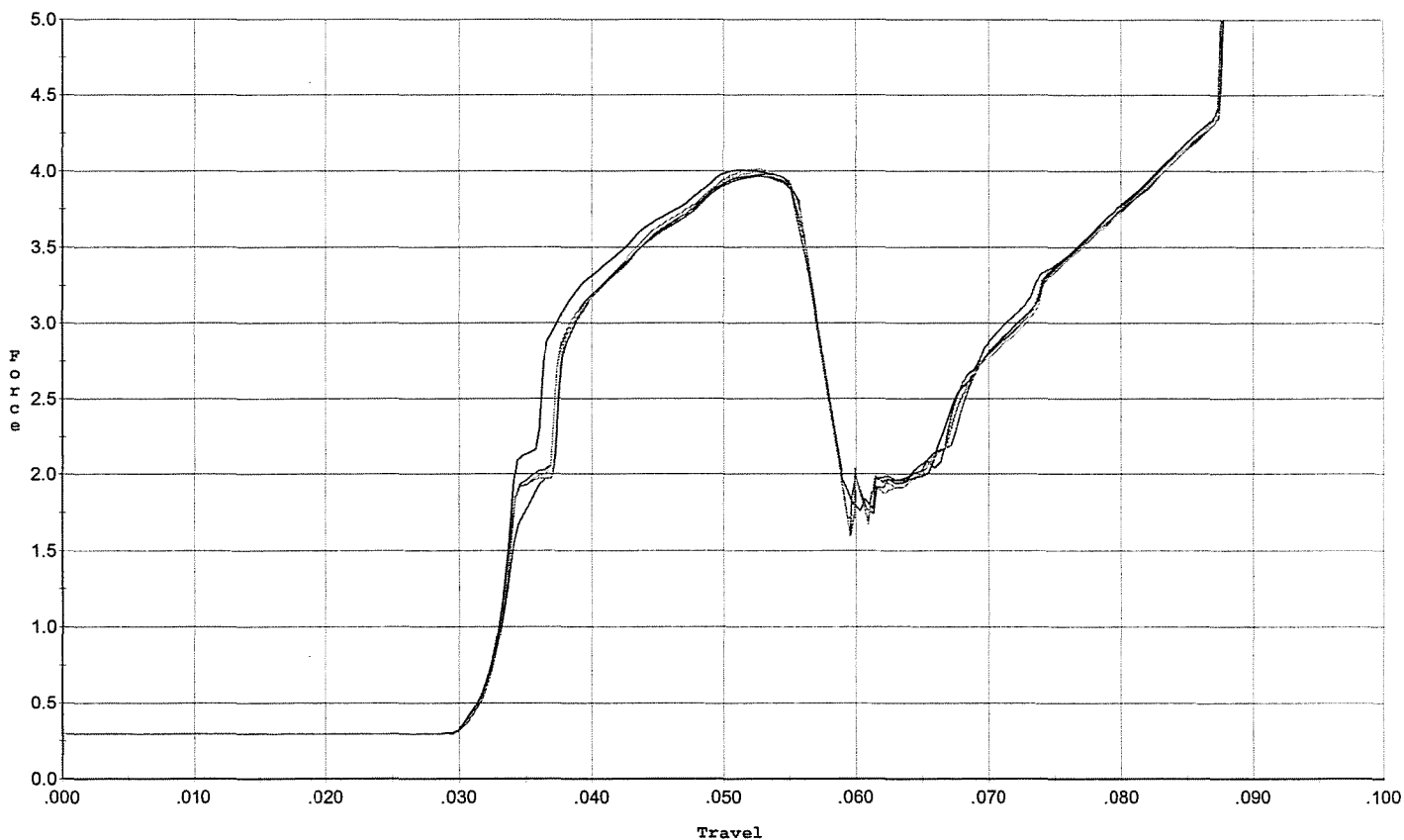
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.056	0.032	0.034	0.088		Set Trigger
2	4.008	0.056	0.031	0.034	0.088		Set Trigger
3	3.987	0.056	0.031	0.034	0.087		Set Trigger
4	3.990	0.056	0.031	0.034	0.087		Set Trigger
5	4.042	0.056	0.032	0.034	0.090		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



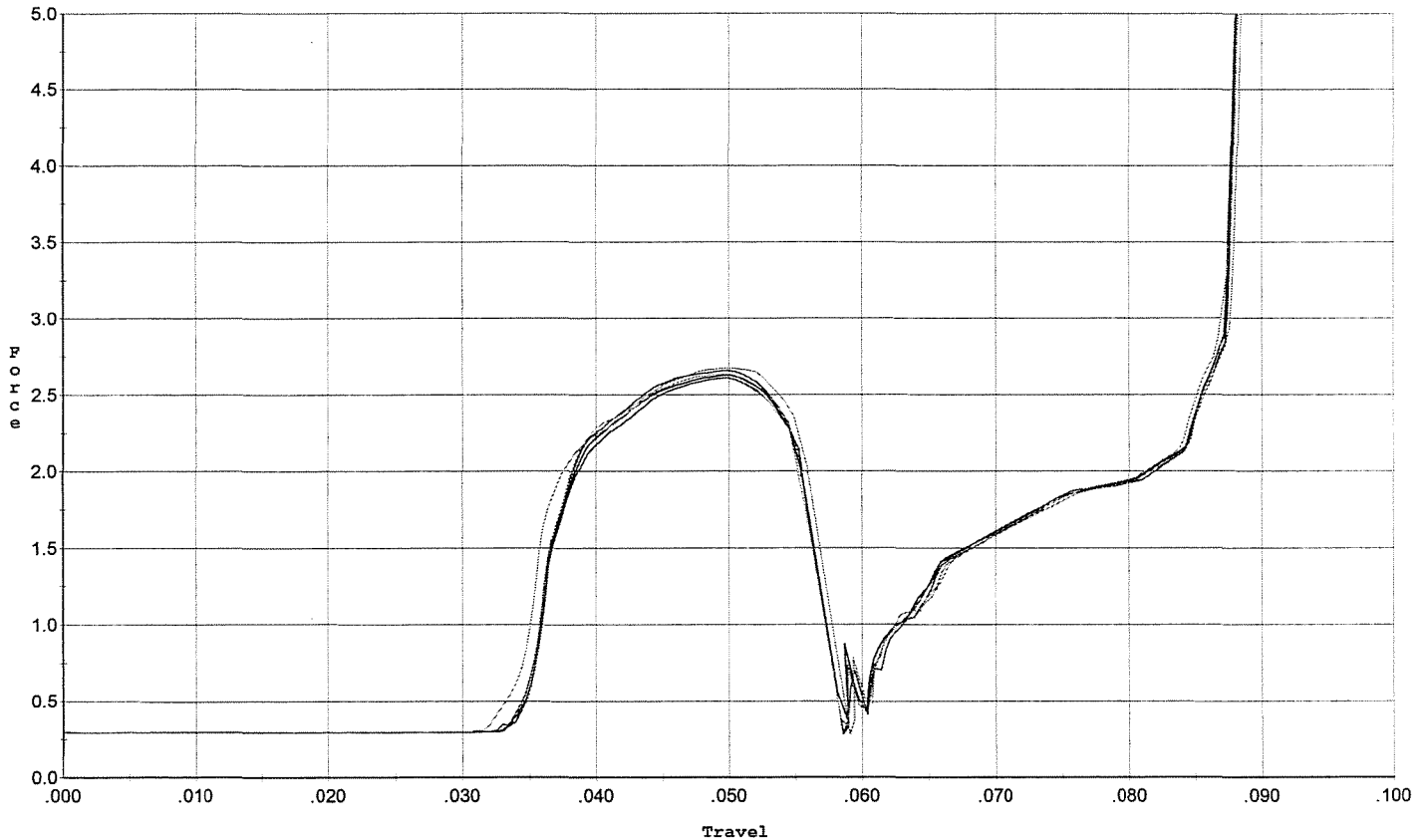
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.980	0.056	0.031	0.034	0.087		Set Trigger
2	4.007	0.056	0.030	0.034	0.091		Set Trigger
3	3.966	0.056	0.031	0.034	0.088		Set Trigger
4	3.990	0.056	0.031	0.034	0.088		Set Trigger
5	4.012	0.056	0.031	0.034	0.088		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



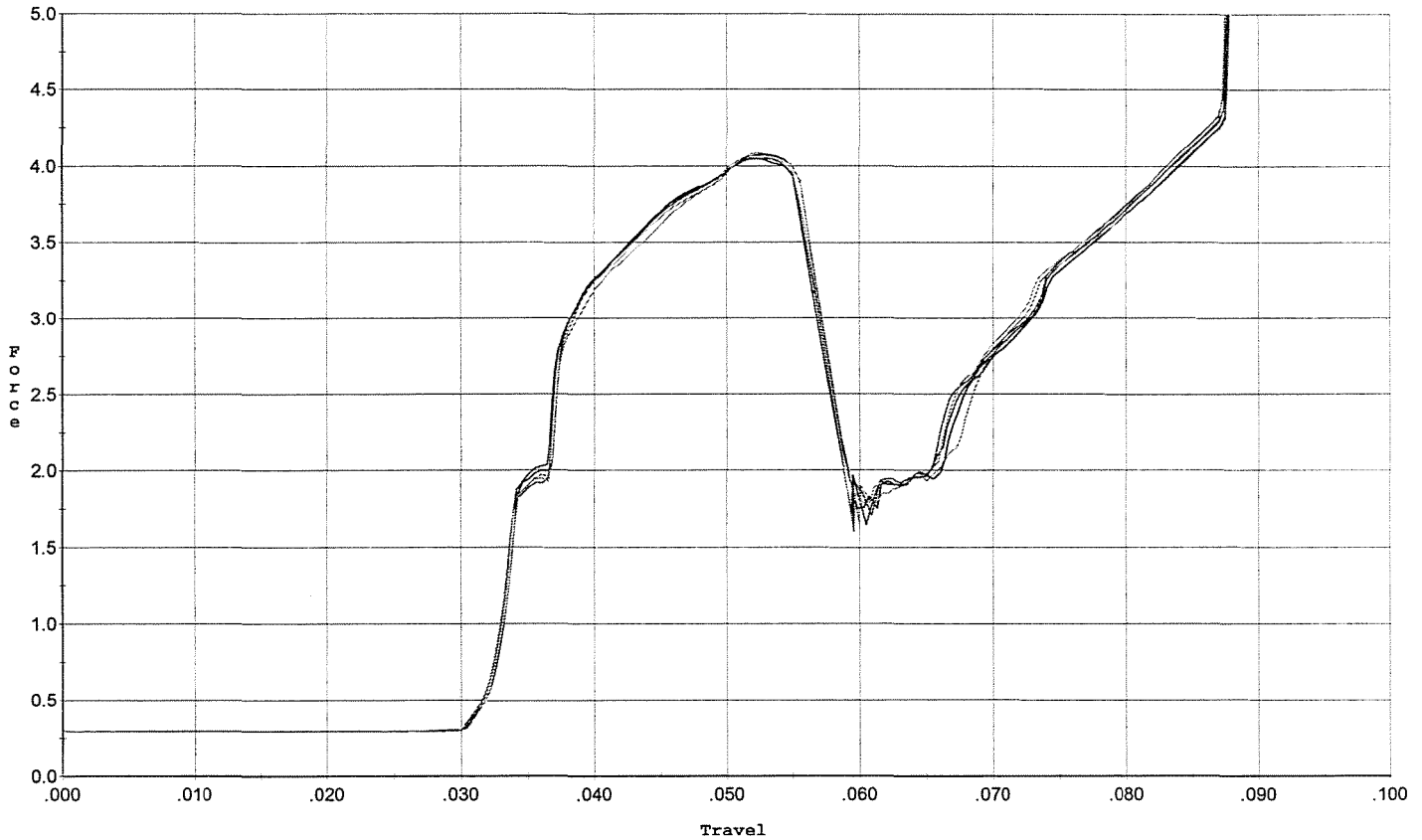
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.055	0.034	0.037	0.057		Set Trigger
2	2.628	0.055	0.034	0.037	0.057		Set Trigger
3	2.659	0.055	0.034	0.037	0.058		Set Trigger
4	2.634	0.056	0.033	0.037	0.059		Set Trigger
5	2.672	0.056	0.035	0.037	0.059		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.055	0.032	0.034	0.087		Set Trigger
2	4.074	0.056	0.031	0.034	0.089		Set Trigger
3	4.047	0.057	0.032	0.034	0.090		Set Trigger
4	4.067	0.056	0.032	0.034	0.089		Set Trigger
5	4.087	0.056	0.031	0.034	0.088		Set Trigger

Avg 4.06