

96774469

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



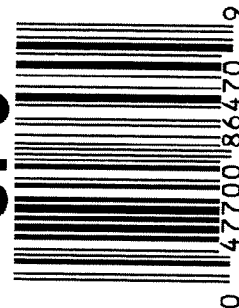
owner registration sticker



|               |       |
|---------------|-------|
| ORDER NO.     | 86470 |
| BARREL LENGTH | 24"   |
| CAPACITY      | 6     |

G6774469

UPC



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774469

| OP # | OPERATION NAME                                                                                                                         | READINGS           | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                    | 7-31-08 | SP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                    | 7-31-08 | SP      |
| 440  | PROOF                                                                                                                                  |                    | 7-31-08 | SP      |
| 460  | CHECK HEADSPACE                                                                                                                        |                    | 7-31-08 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                    | 7-31-08 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA - FLUX       | 8-1-08  | SP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUN 05 2008        | 8-02-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR <u>BH</u> | 8/5     | BH      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                    |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                    | 8/6/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                    | 8/6/08  | DS      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                    | 8/9     | CM      |
| 545  | (BOLT)                                                                                                                                 |                    |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                    |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                    | 8-11-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                    | 8-11-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                    | 8-11-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                    | 8-12-08 | RTZ     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                    |         |         |

F004 REV 5/2006

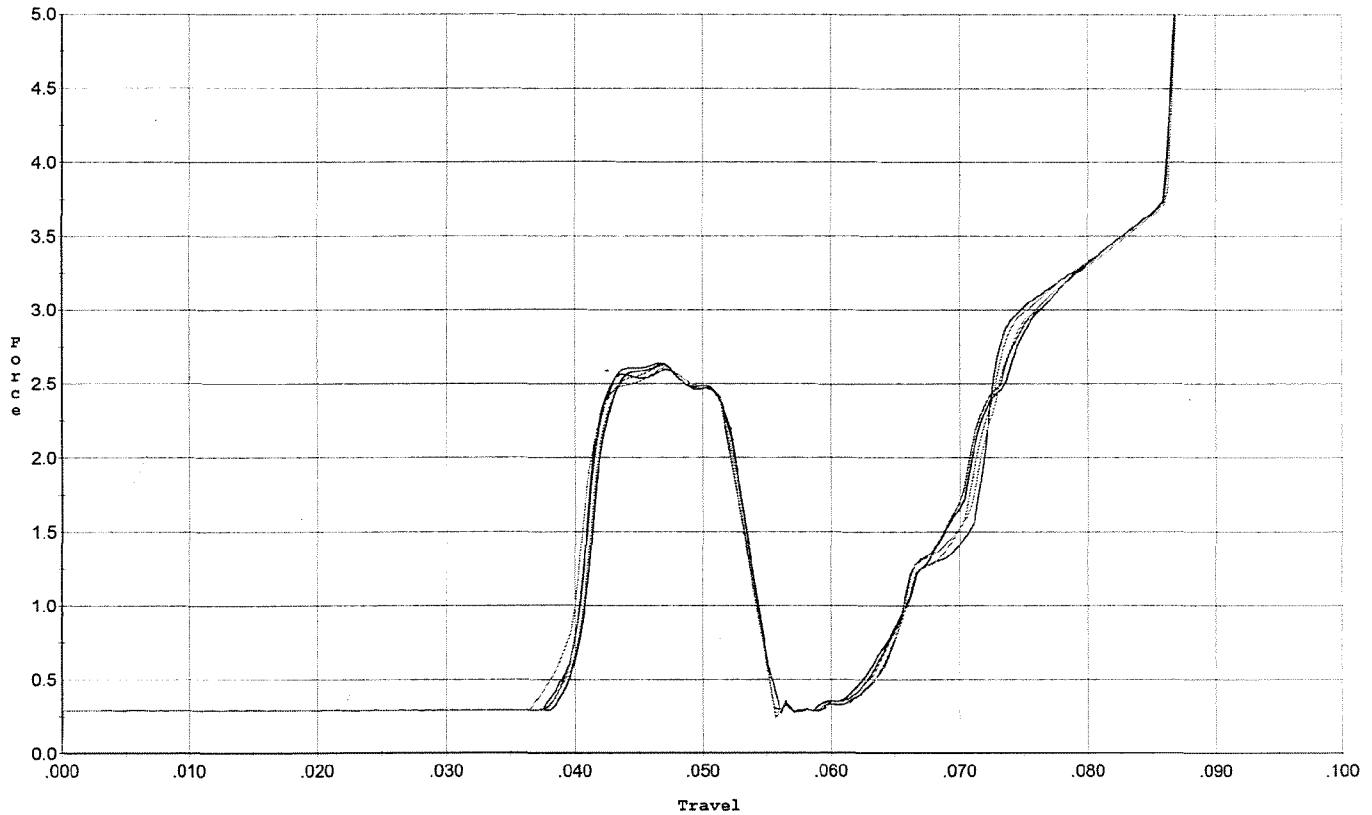
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3.0</u> <u>3.0</u> <u>3.0</u>                            | 9-6-08  | Bsn     |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.0</u> <u>6.0</u> <u>6.0</u>                            | 9-6-08  | Bsn     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 9-6-08  | Bsn     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-12-08 | RZ      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9-6-08  | Bsn     |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-18-08 | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 8/18/08 | JS      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-6-08  | Bsn     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.79</u> <u>2.81</u> <u>2.61</u> <u>2.22</u> <u>2.23</u> | 9-4-08  | GS.H    |
|              | C) FUNCTION                                                              |                                                             | 9-6-08  | Bsn     |
| 690          | PACK                                                                     |                                                             | 9-8-08  | TL      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



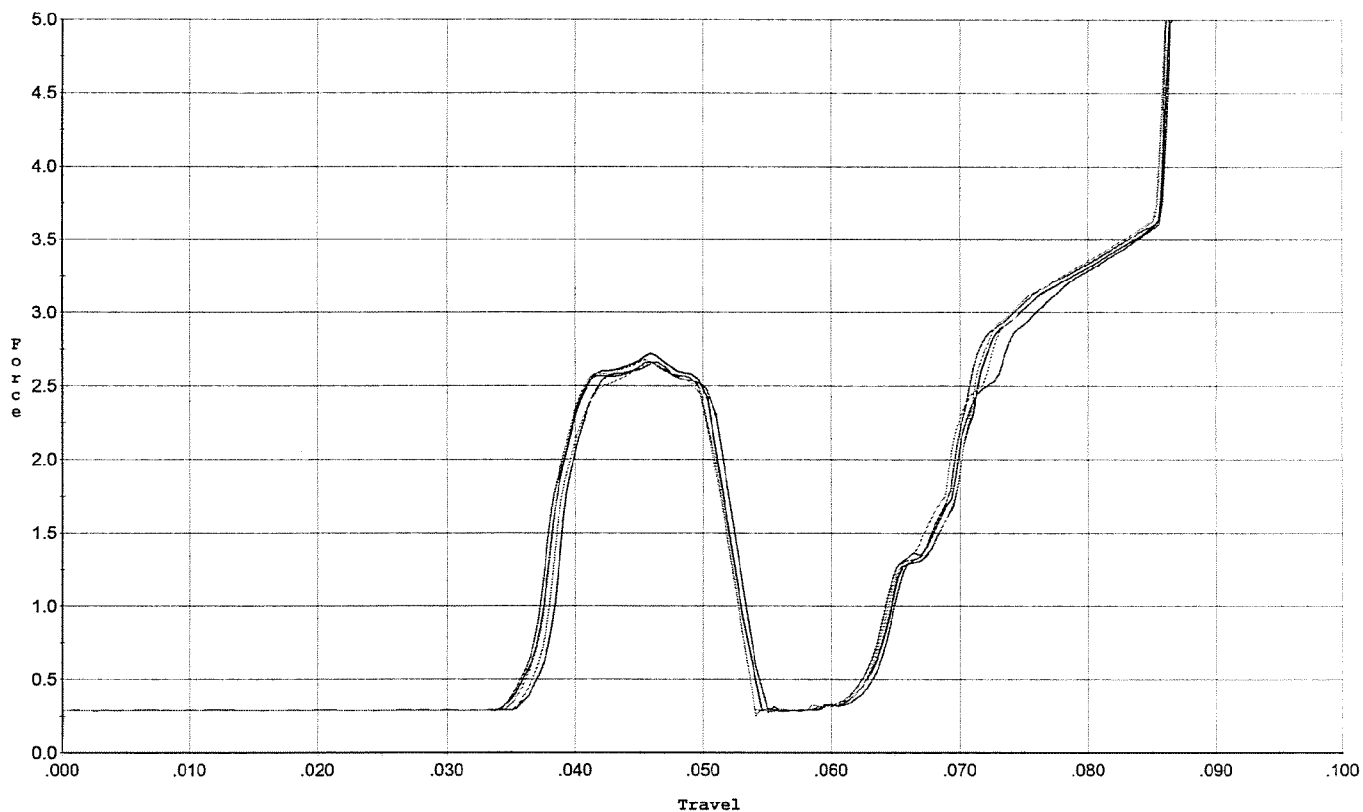
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.597      | 0.052             | 0.039           | 0.040      | 0.042             |           | Set Trigger |
| 2 | 2.632      | 0.052             | 0.039           | 0.040      | 0.041             |           | Set Trigger |
| 3 | 2.638      | 0.053             | 0.038           | 0.040      | 0.043             |           | Set Trigger |
| 4 | 2.625      | 0.053             | 0.039           | 0.040      | 0.042             |           | Set Trigger |
| 5 | 2.613      | 0.053             | 0.038           | 0.040      | 0.043             |           | Set Trigger |

Avg 2.62

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



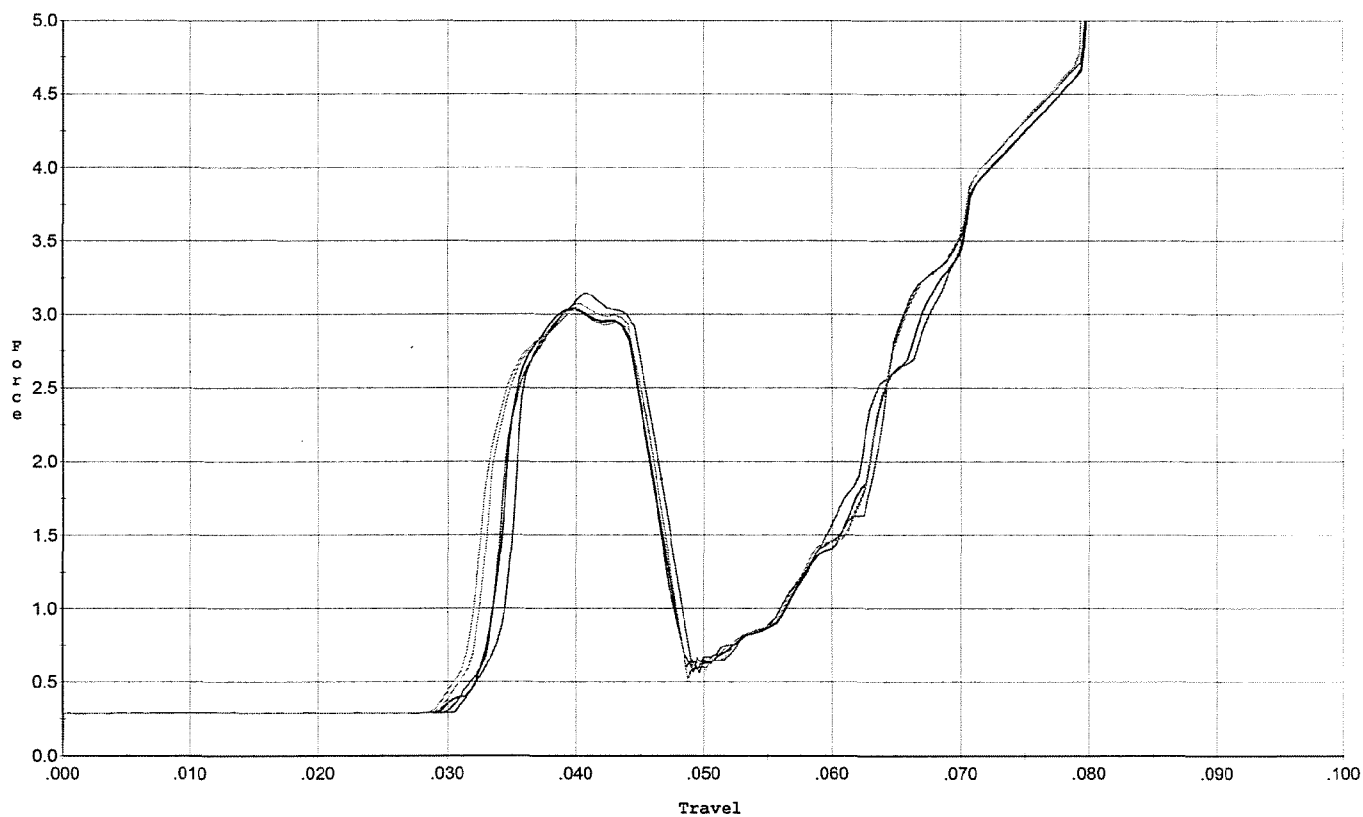
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.661      | 0.051             | 0.037           | 0.039      | 0.044             |           | Set Trigger |
| 2 | 2.720      | 0.050             | 0.036           | 0.039      | 0.045             |           | Set Trigger |
| 3 | 2.662      | 0.051             | 0.035           | 0.039      | 0.045             |           | Set Trigger |
| 4 | 2.655      | 0.051             | 0.036           | 0.039      | 0.044             |           | Set Trigger |
| 5 | 2.679      | 0.051             | 0.036           | 0.039      | 0.045             |           | Set Trigger |

Avg 2.67

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



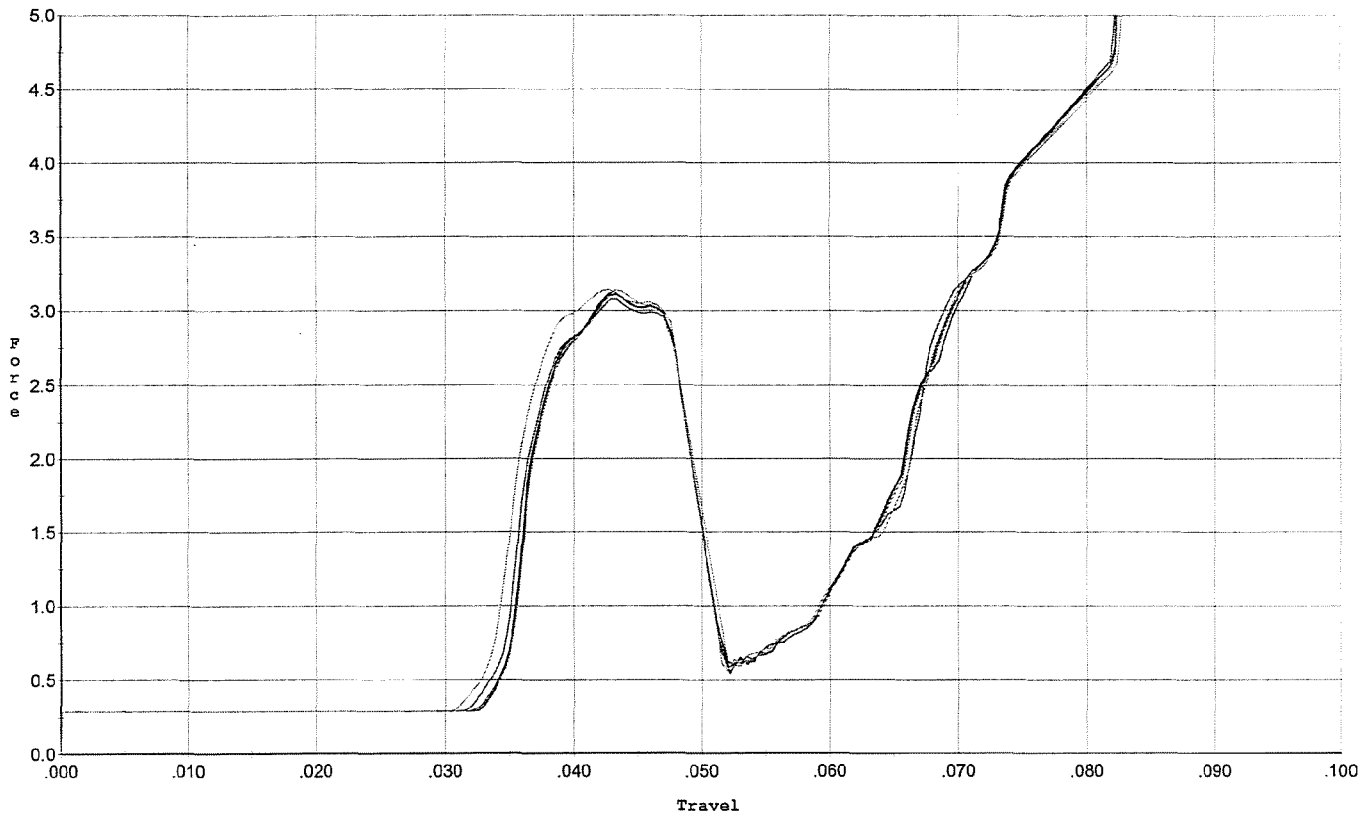
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.036      | 0.044             | 0.032           | 0.037      | 0.041             |           | Set Trigger |
| 2 | 3.045      | 0.044             | 0.032           | 0.037      | 0.042             |           | Set Trigger |
| 3 | 3.147      | 0.047             | 0.031           | 0.036      | 0.046             |           | Set Trigger |
| 4 | 3.034      | 0.045             | 0.031           | 0.036      | 0.046             |           | Set Trigger |
| 5 | 3.075      | 0.046             | 0.030           | 0.036      | 0.047             |           | Set Trigger |

Avg 3.06

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles +/- .75 lbs.



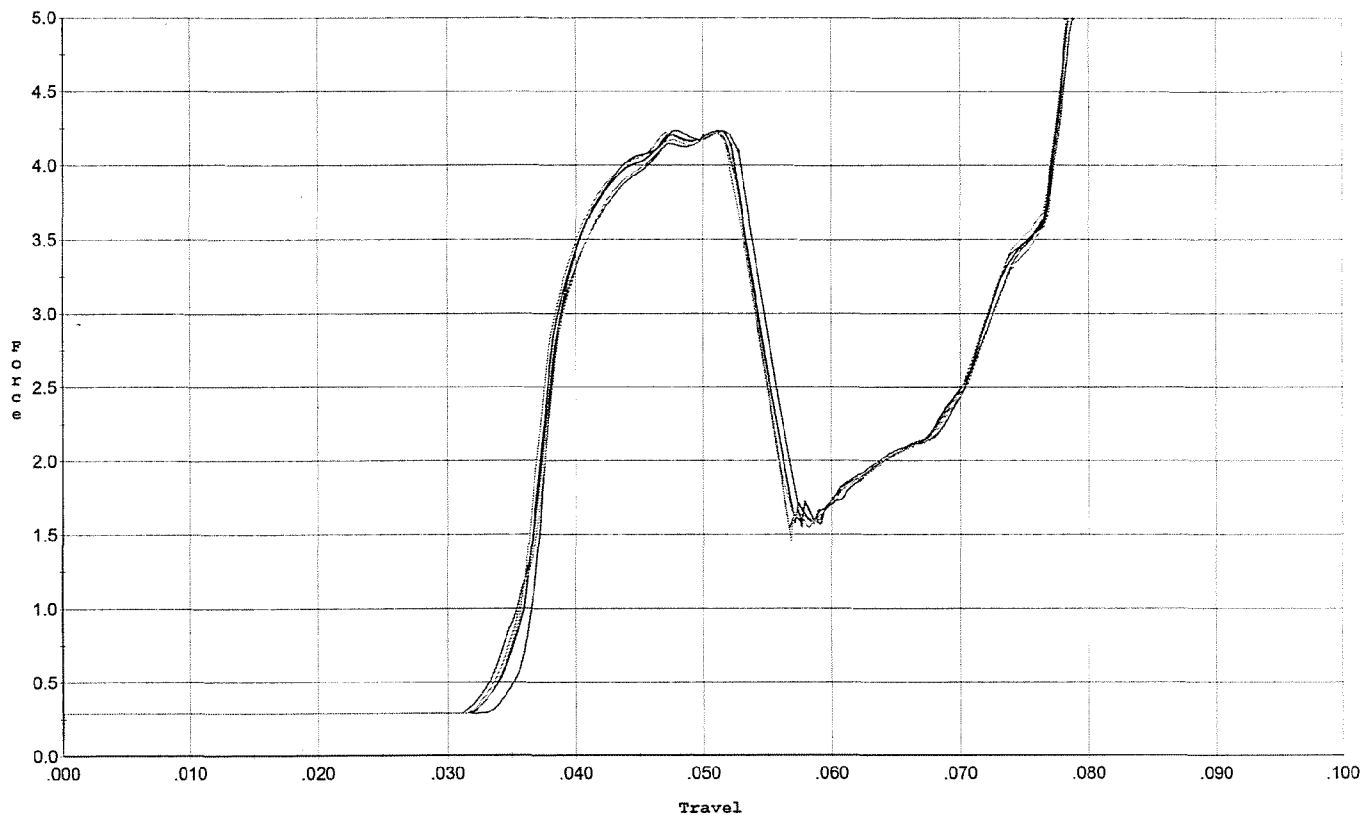
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.123      | 0.048             | 0.033           | 0.037      | 0.047             |           | Set Trigger |
| 2 | 3.111      | 0.048             | 0.034           | 0.037      | 0.047             |           | Set Trigger |
| 3 | 3.077      | 0.048             | 0.033           | 0.037      | 0.047             |           | Set Trigger |
| 4 | 3.137      | 0.048             | 0.034           | 0.037      | 0.046             |           | Set Trigger |
| 5 | 3.140      | 0.048             | 0.033           | 0.037      | 0.050             |           | Set Trigger |

Avg 3.11

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. ini. +/- 1.0 lbs.



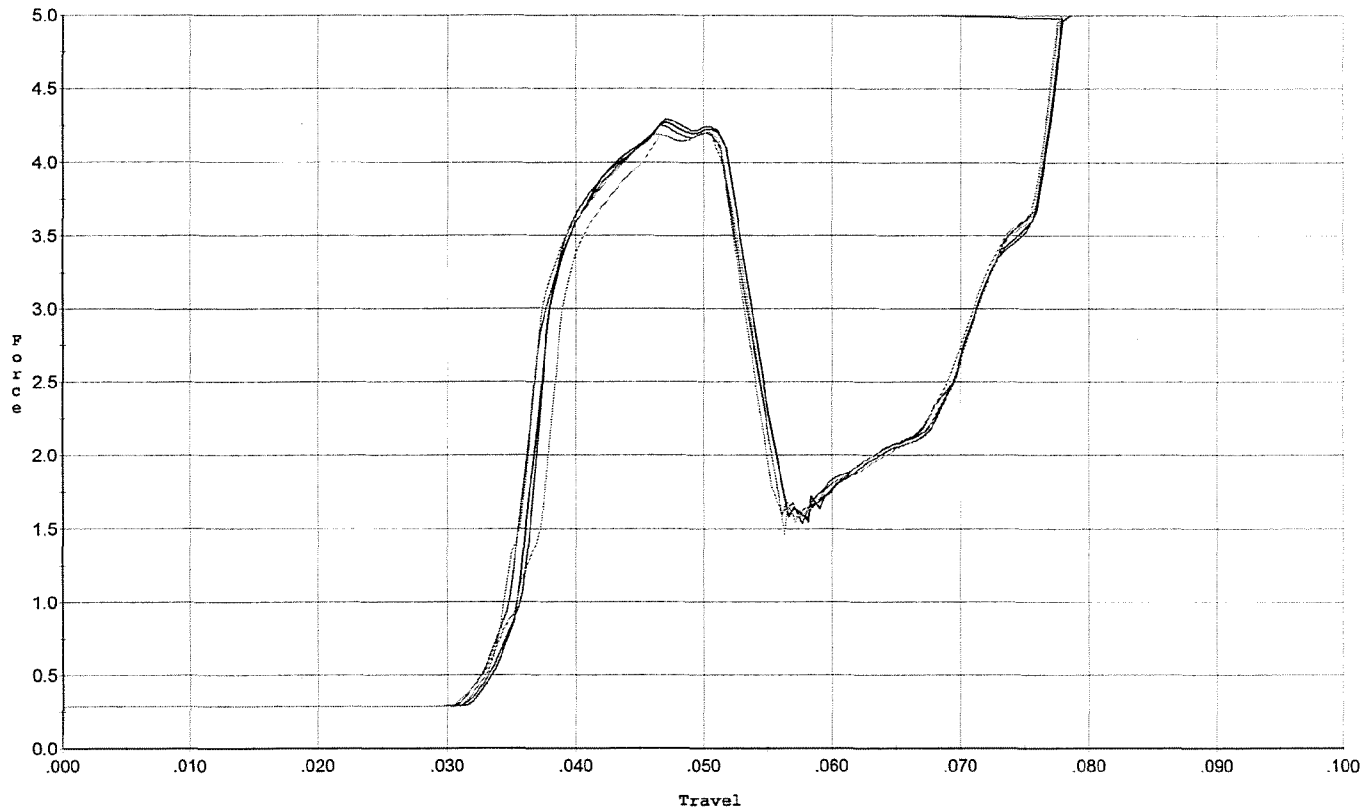
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.234      | 0.053             | 0.035           | 0.036      | 0.076             |           | Set Trigger |
| 2 | 4.234      | 0.052             | 0.034           | 0.036      | 0.075             |           | Set Trigger |
| 3 | 4.226      | 0.053             | 0.033           | 0.036      | 0.075             |           | Set Trigger |
| 4 | 4.221      | 0.052             | 0.033           | 0.036      | 0.075             |           | Set Trigger |
| 5 | 4.224      | 0.053             | 0.034           | 0.036      | 0.077             |           | Set Trigger |

Avg 4.22

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



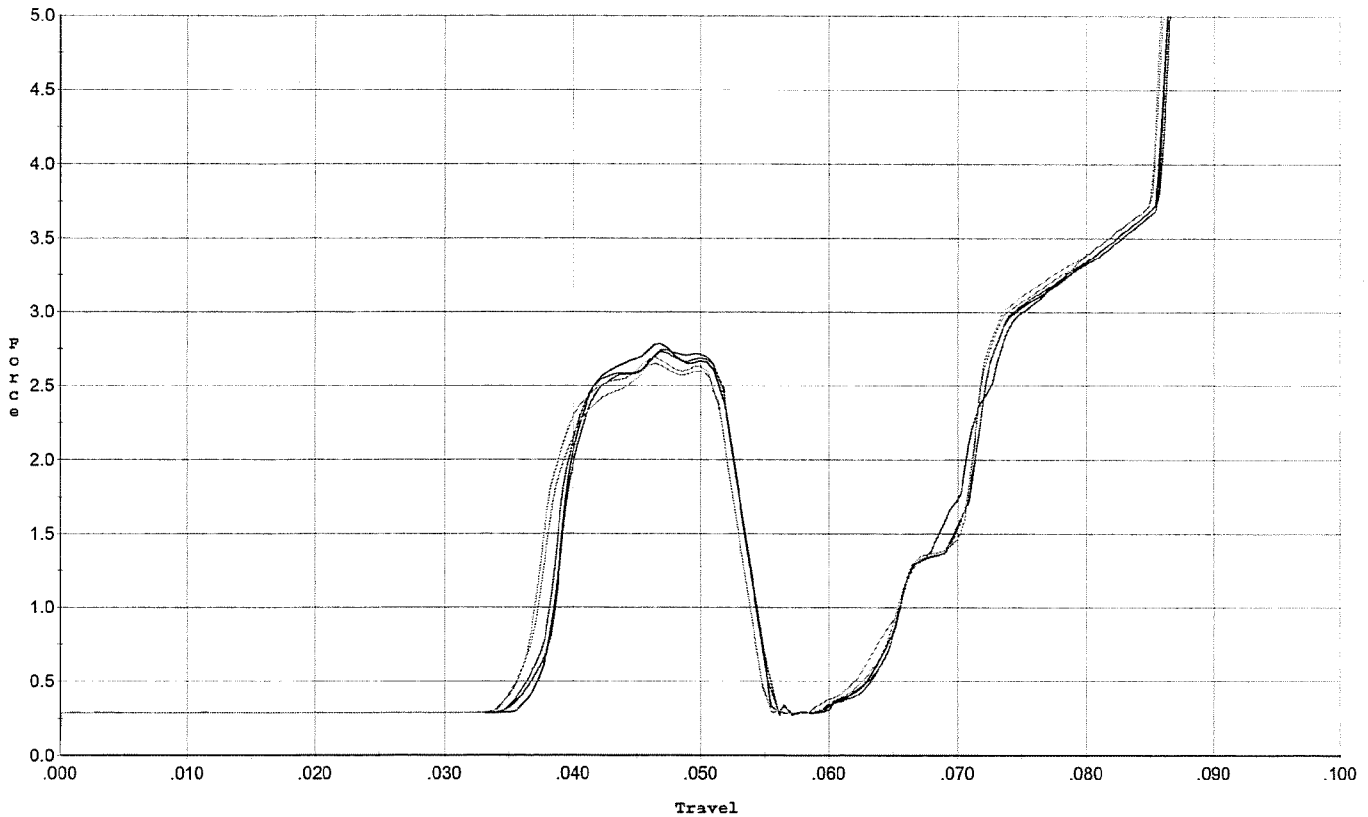
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.291      | 0.052             | 0.033           | 0.036      | 0.076             |           | Set Trigger |
| 2 | 4.270      | 0.052             | 0.034           | 0.036      | 0.076             |           | Set Trigger |
| 3 | 4.250      | 0.051             | 0.033           | 0.036      | 0.075             |           | Set Trigger |
| 4 | 4.205      | 0.053             | 0.033           | 0.036      | 0.074             |           | Set Trigger |
| 5 | 4.203      | 0.051             | 0.033           | 0.035      | 0.075             |           | Set Trigger |

AVG 4.24

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 8/11/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



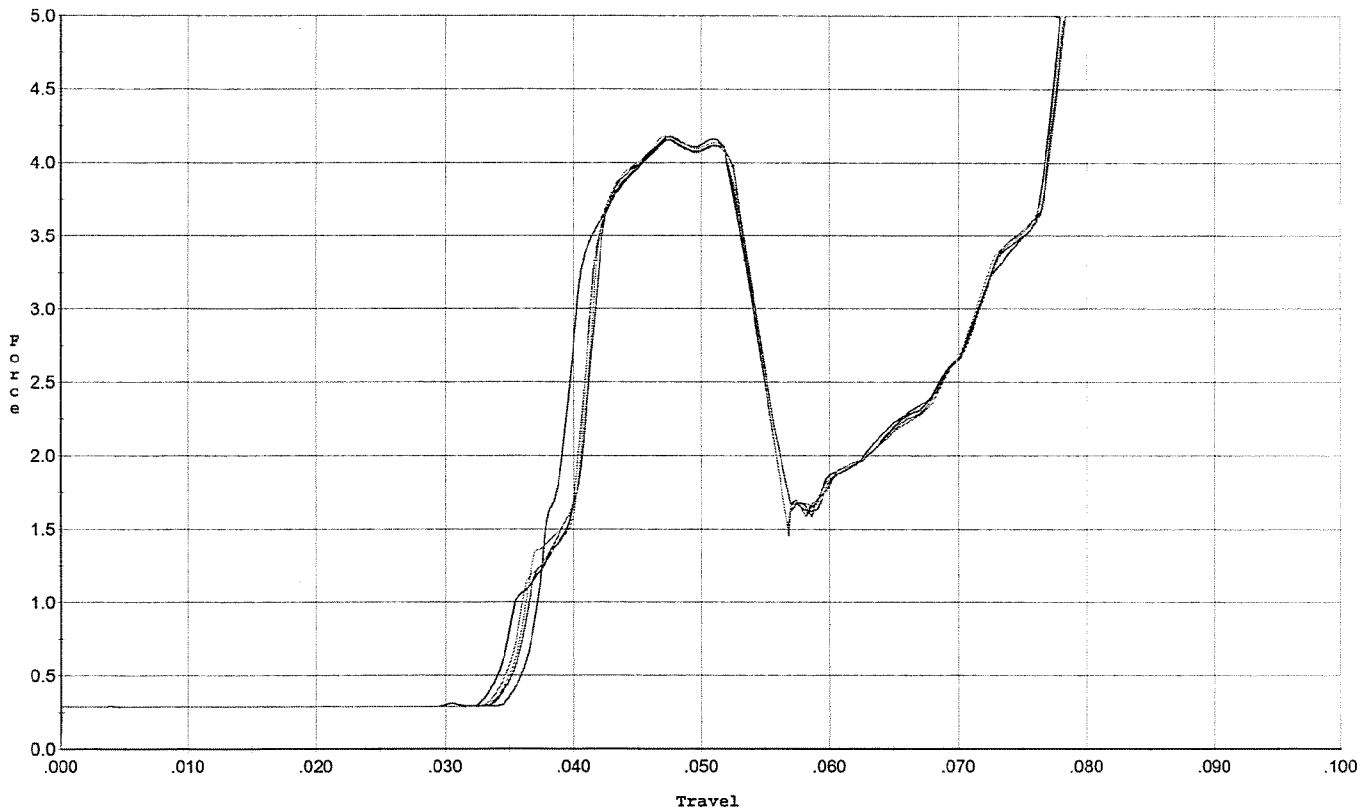
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.741      | 0.052             | 0.037           | 0.039      | 0.046             |           | Set Trigger |
| 2 | 2.785      | 0.052             | 0.037           | 0.039      | 0.047             |           | Set Trigger |
| 3 | 2.731      | 0.052             | 0.037           | 0.039      | 0.047             |           | Set Trigger |
| 4 | 2.690      | 0.051             | 0.035           | 0.038      | 0.047             |           | Set Trigger |
| 5 | 2.648      | 0.051             | 0.035           | 0.038      | 0.046             |           | Set Trigger |

Avg 2.71

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 8/11/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.172      | 0.053             | 0.035           | 0.037      | 0.071             |           | Set Trigger |
| 2 | 4.158      | 0.053             | 0.034           | 0.036      | 0.070             |           | Set Trigger |
| 3 | 4.153      | 0.052             | 0.035           | 0.036      | 0.068             |           | Set Trigger |
| 4 | 4.156      | 0.053             | 0.035           | 0.036      | 0.069             |           | Set Trigger |
| 5 | 4.185      | 0.053             | 0.034           | 0.036      | 0.069             |           | Set Trigger |

AVG 4.16