

G 6774494

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



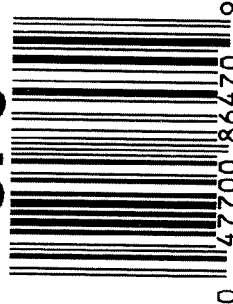
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774494

UPC



3J FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774494

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	ESW
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		7-31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-6-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

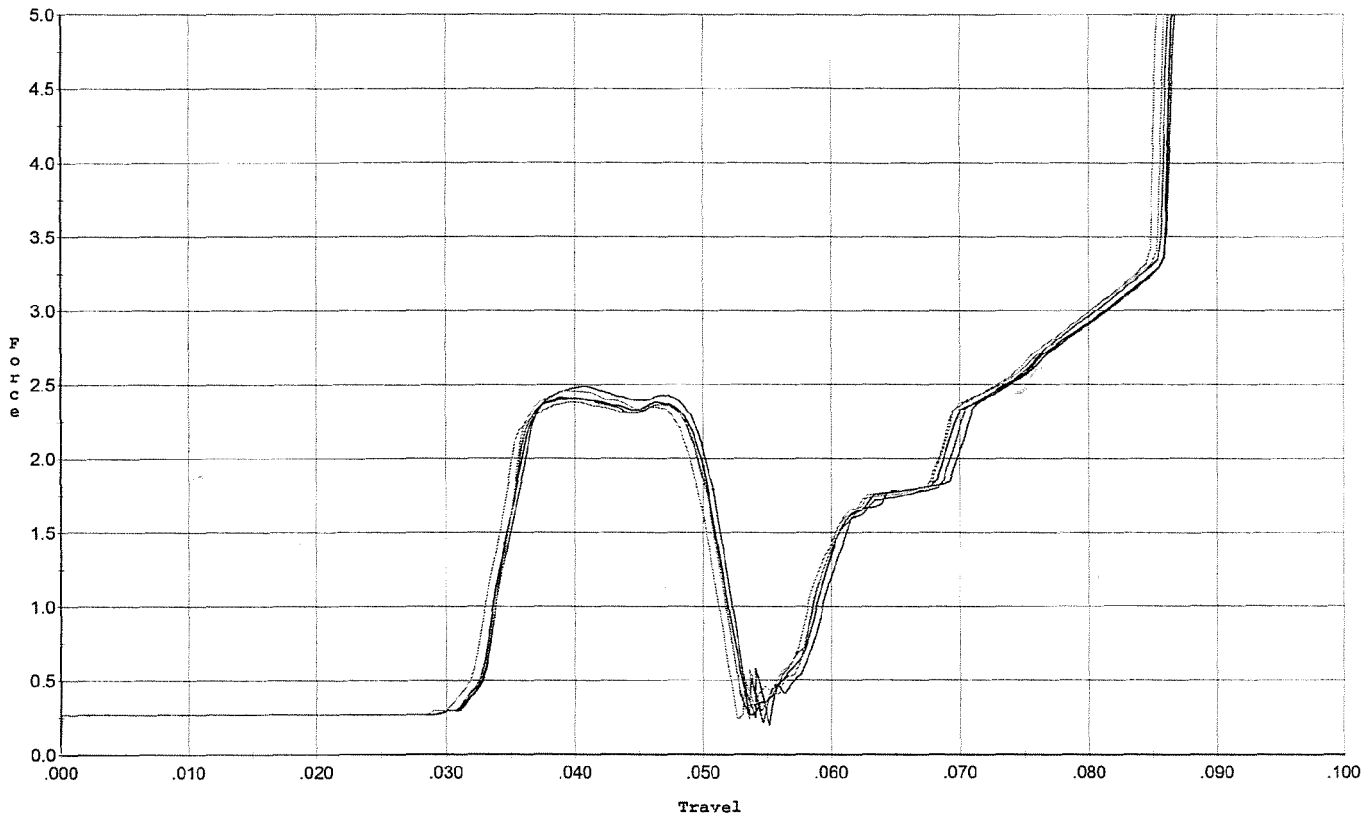
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-20	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-20	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-20	TC
	J) ASSEMBLE STOCK		8-6-08	8-20-08
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.74</u> <u>2.73</u> <u>2.76</u> <u>2.73</u>	8/15/08	Fm
	C) FUNCTION		8-28-08	PSW
690	PACK		8-29-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



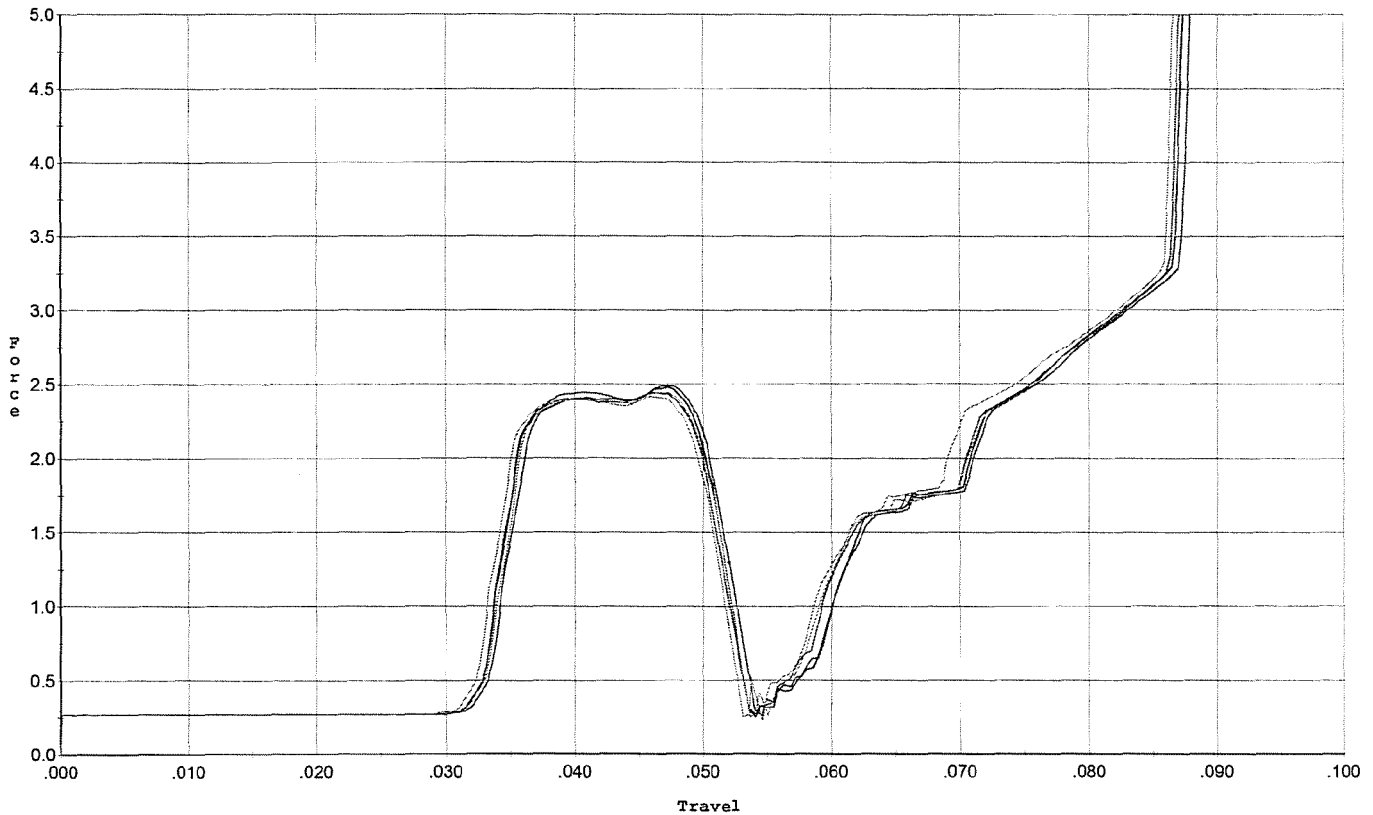
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.051	0.033	0.039	0.048		Set Trigger
2	2.414	0.050	0.033	0.039	0.047		Set Trigger
3	2.407	0.050	0.033	0.039	0.047		Set Trigger
4	2.457	0.050	0.033	0.039	0.047		Set Trigger
5	2.383	0.050	0.032	0.039	0.047		Set Trigger

Avg. 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



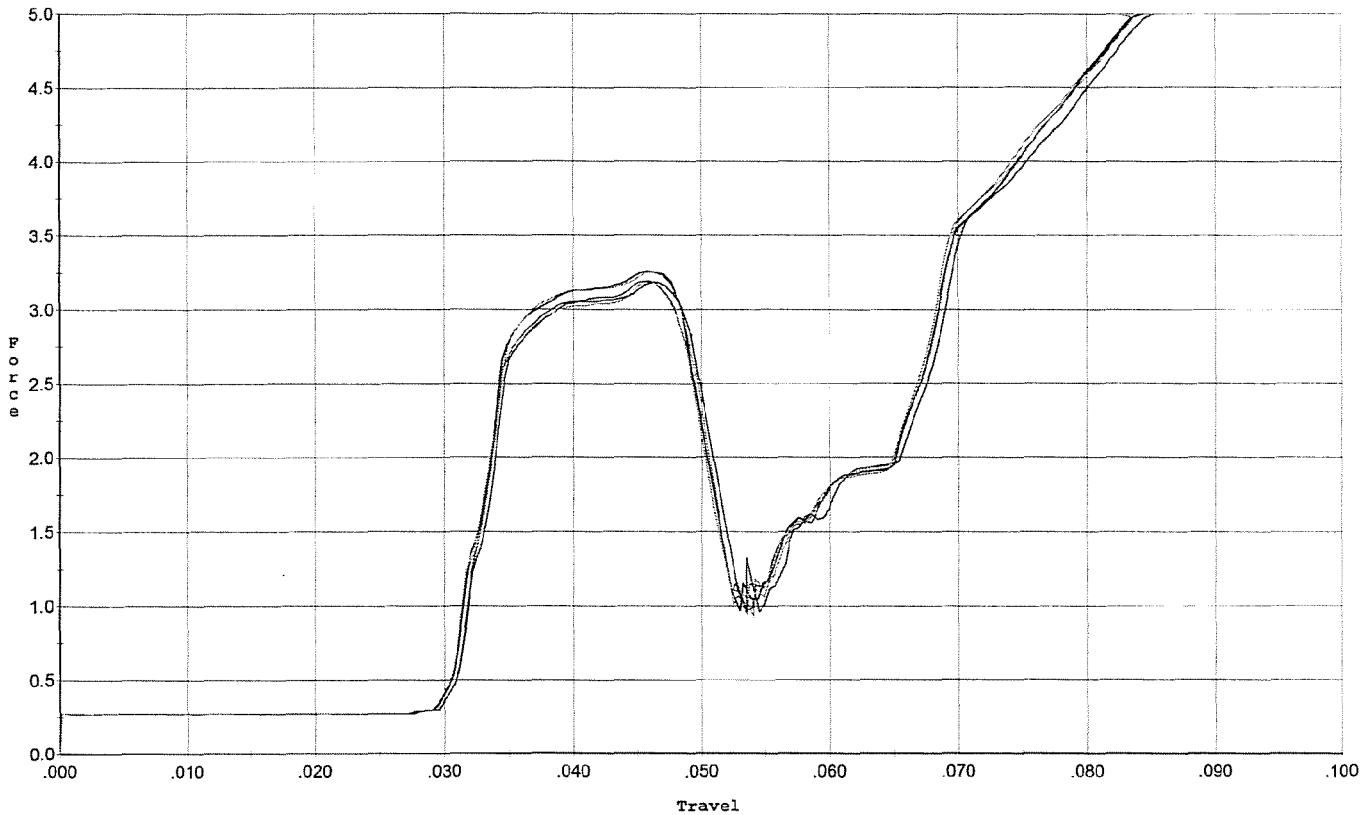
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.052	0.032	0.040	0.049		Set Trigger
2	2.479	0.051	0.032	0.040	0.048		Set Trigger
3	2.444	0.050	0.032	0.040	0.047		Set Trigger
4	2.442	0.051	0.032	0.040	0.048		Set Trigger
5	2.418	0.050	0.031	0.040	0.048		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



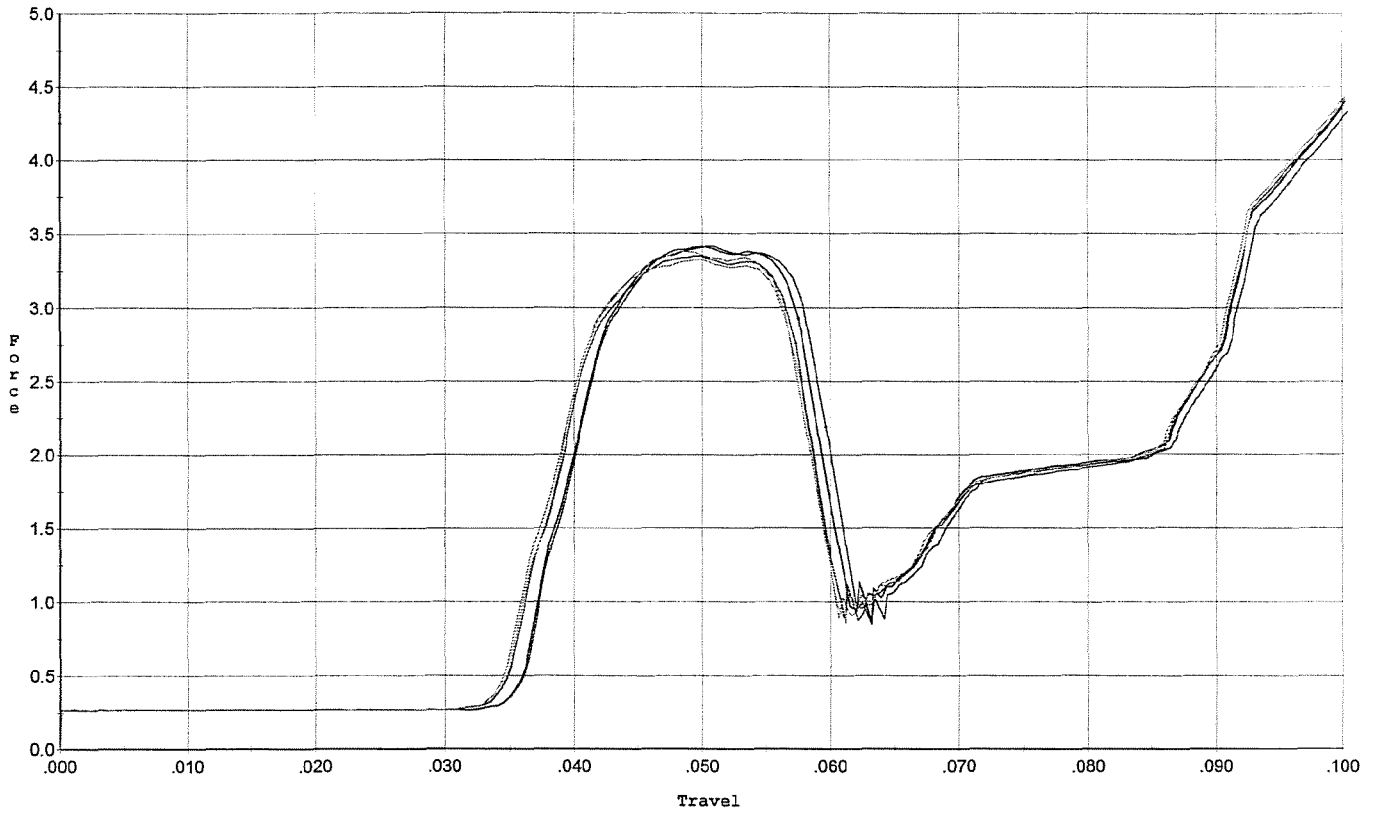
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.049	0.030	0.037	0.059		Set Trigger
2	3.255	0.048	0.030	0.037	0.060		Set Trigger
3	3.189	0.049	0.030	0.037	0.058		Set Trigger
4	3.185	0.049	0.030	0.037	0.059		Set Trigger
5	3.250	0.050	0.030	0.036	0.061		Set Trigger

Aug-3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



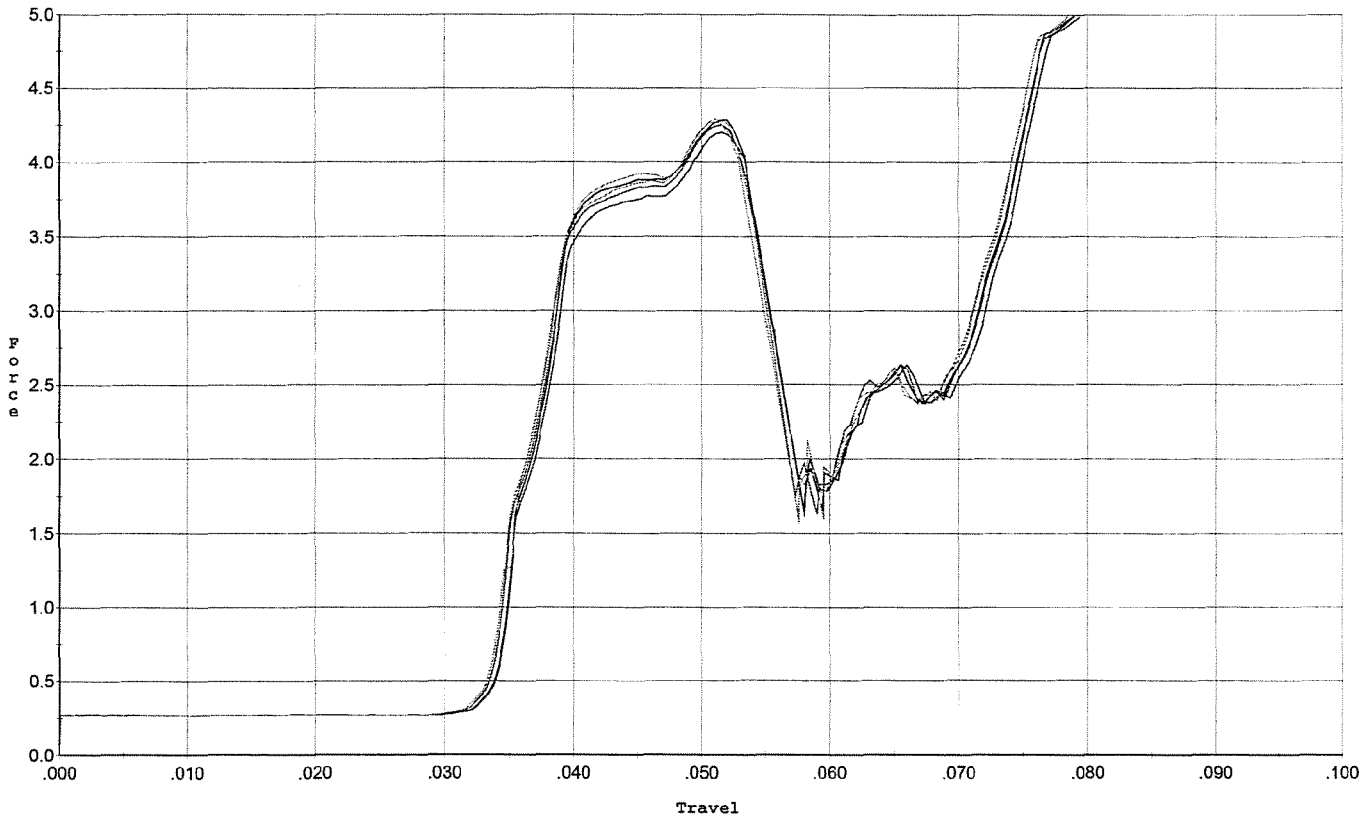
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.418	0.060	0.036	0.048	0.076		Set Trigger
2	3.411	0.058	0.036	0.049	0.072		Set Trigger
3	3.349	0.057	0.035	0.049	0.073		Set Trigger
4	3.328	0.058	0.035	0.049	0.073		Set Trigger
5	3.380	0.058	0.034	0.049	0.075		Set Trigger

Aug. 3-37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



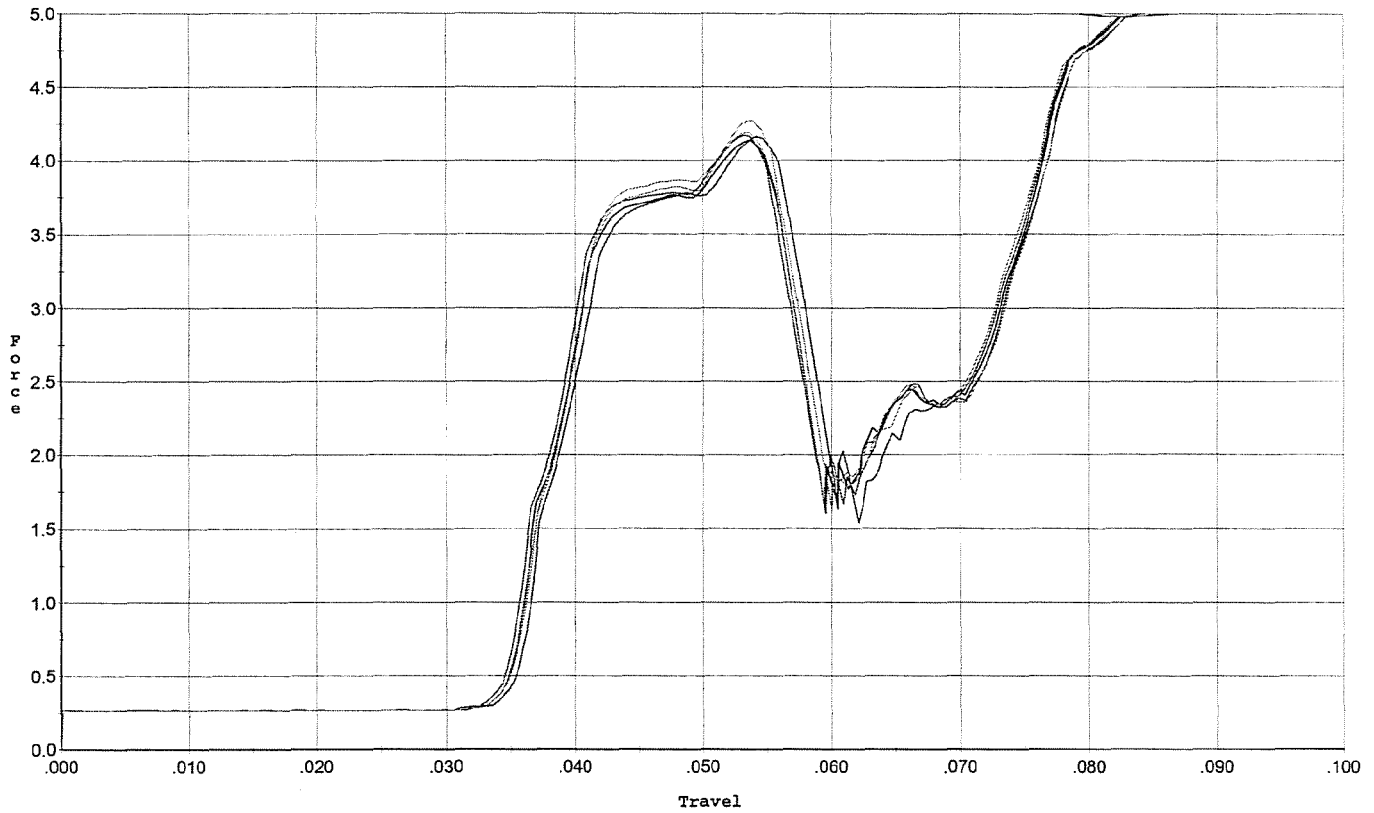
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.056	0.034	0.037	0.082		Set Trigger
2	4.282	0.053	0.034	0.037	0.079		Set Trigger
3	4.250	0.054	0.034	0.037	0.080		Set Trigger
4	4.272	0.055	0.033	0.036	0.082		Set Trigger
5	4.289	0.054	0.033	0.036	0.081		Set Trigger

Aug 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



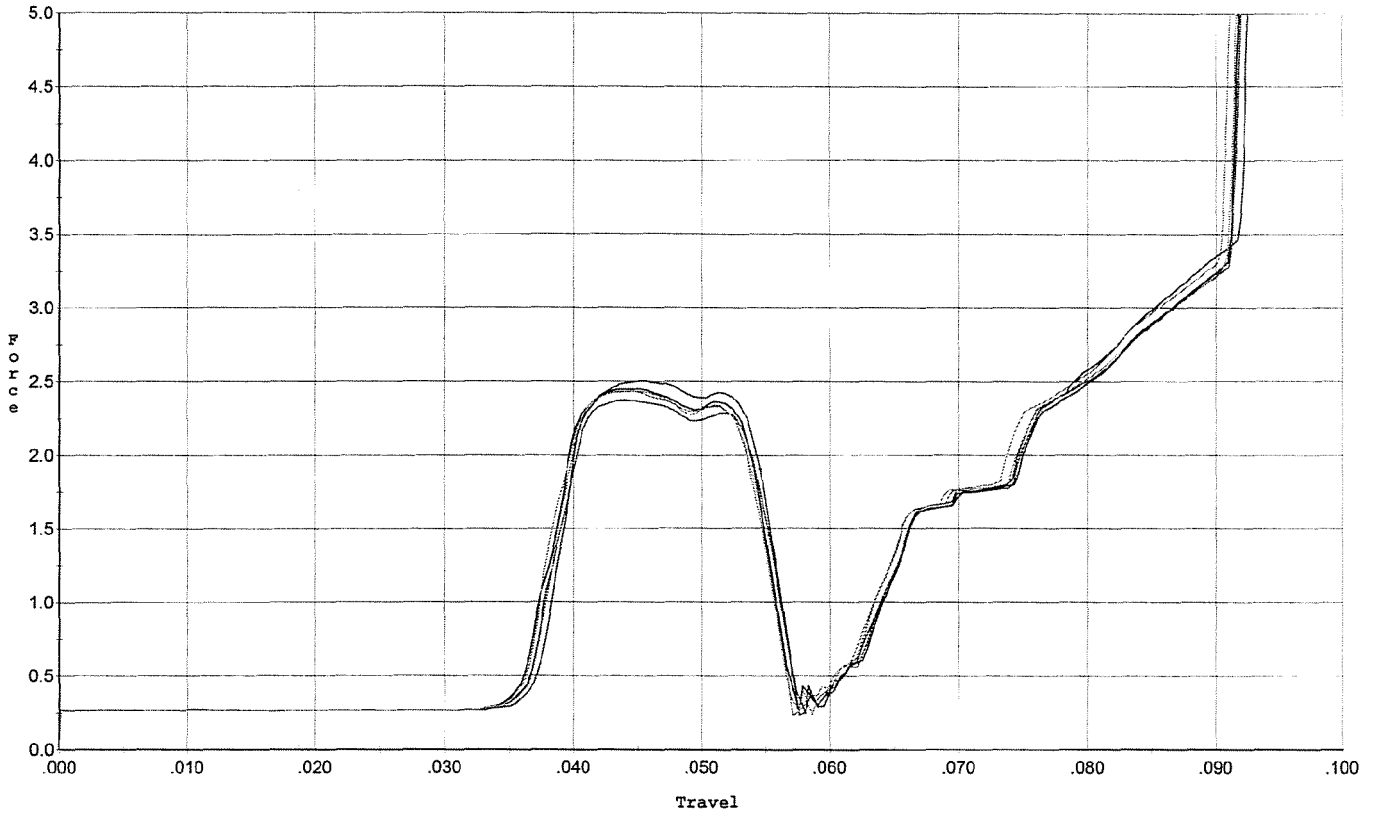
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.058	0.035	0.037	0.084		Set Trigger
2	4.139	0.056	0.035	0.037	0.081		Set Trigger
3	4.170	0.055	0.035	0.038	0.080		Set Trigger
4	4.267	0.057	0.035	0.037	0.085		Set Trigger
5	4.192	0.056	0.035	0.037	0.081		Set Trigger

Avg. 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



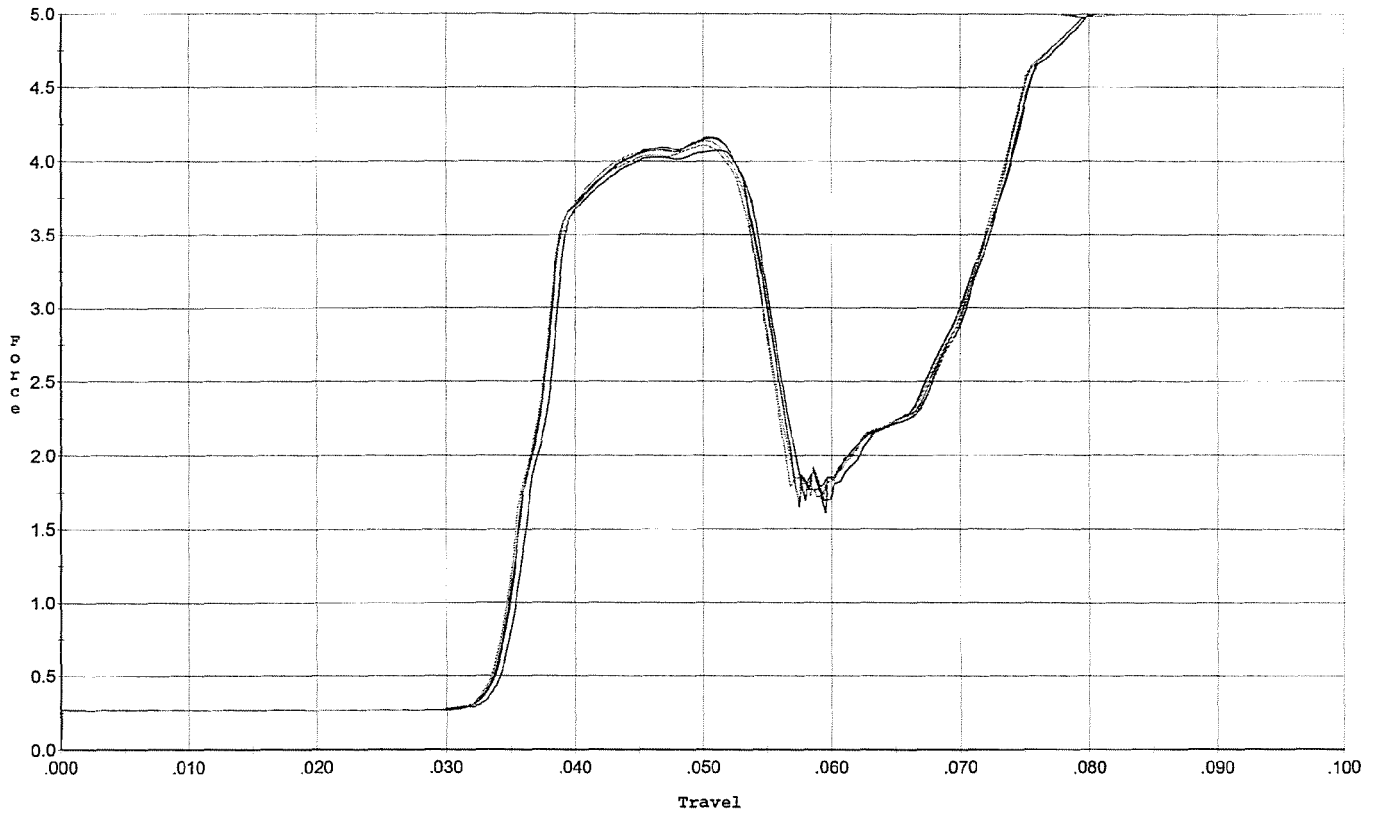
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.055	0.037	0.041	0.049		Set Trigger
2	2.446	0.054	0.036	0.041	0.049		Set Trigger
3	2.373	0.055	0.037	0.041	0.048		Set Trigger
4	2.434	0.054	0.036	0.041	0.048		Set Trigger
5	2.434	0.055	0.037	0.041	0.048		Set Trigger

Avg. 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.054	0.034	0.036	0.079		Set Trigger
2	4.155	0.054	0.034	0.036	0.082		Set Trigger
3	4.158	0.055	0.034	0.036	0.082		Set Trigger
4	4.138	0.053	0.033	0.036	0.080		Set Trigger
5	4.107	0.054	0.033	0.036	0.079		Set Trigger

Avg. 4.12