

66774496

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



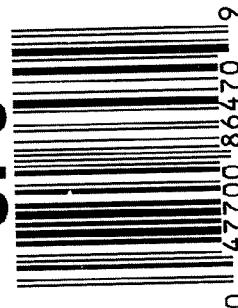
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774496

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6774496

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SPD
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SPD
460	CHECK HEADSPACE		7-29-08	SPD
470	DIS-ASSEMBLE ACTION		7-29-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

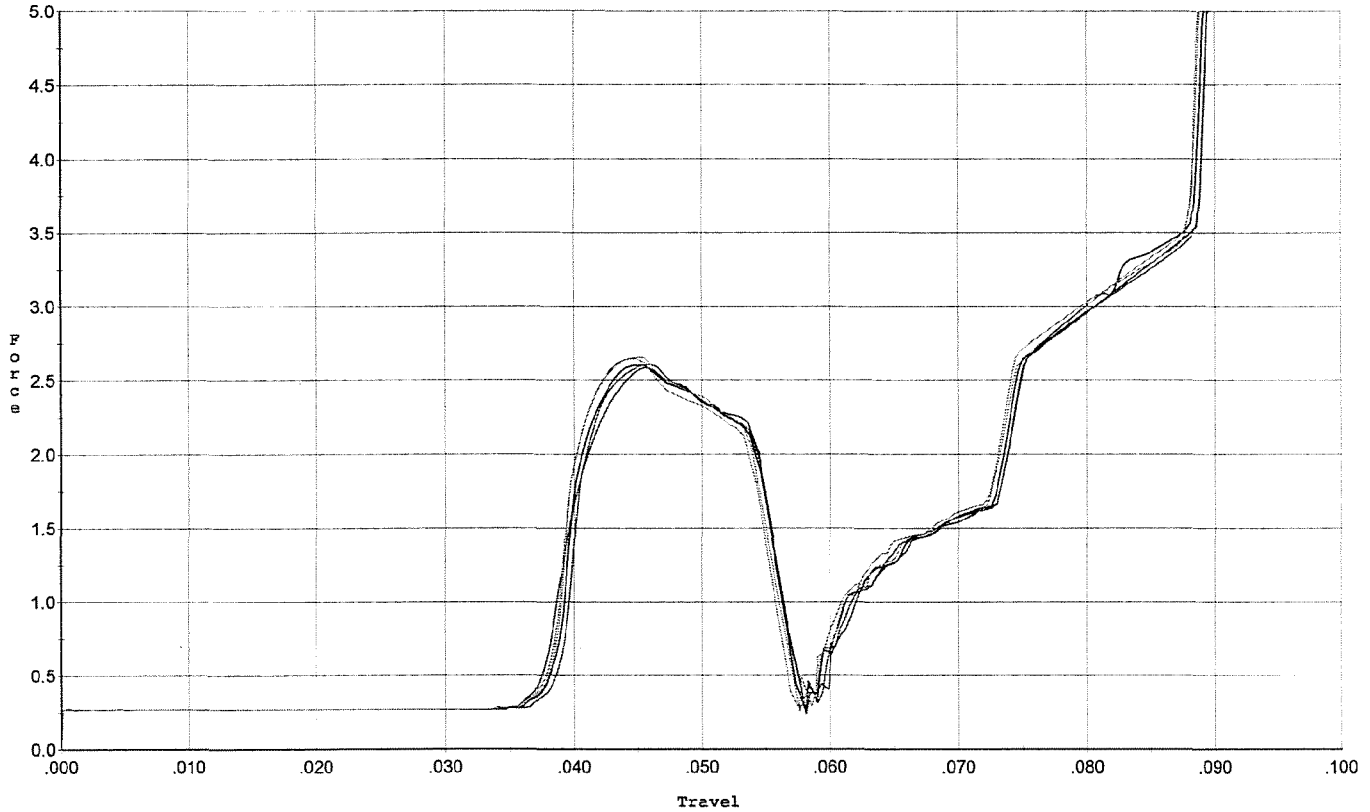
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6.5</u>	8-23-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>10</u> <u>6.5</u> <u>6</u>	8-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-23-08	TL
	J) ASSEMBLE STOCK		8-12-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.16</u> <u>2.30</u> <u>2.27</u> <u>2.25</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	PSW
690	PACK		8/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



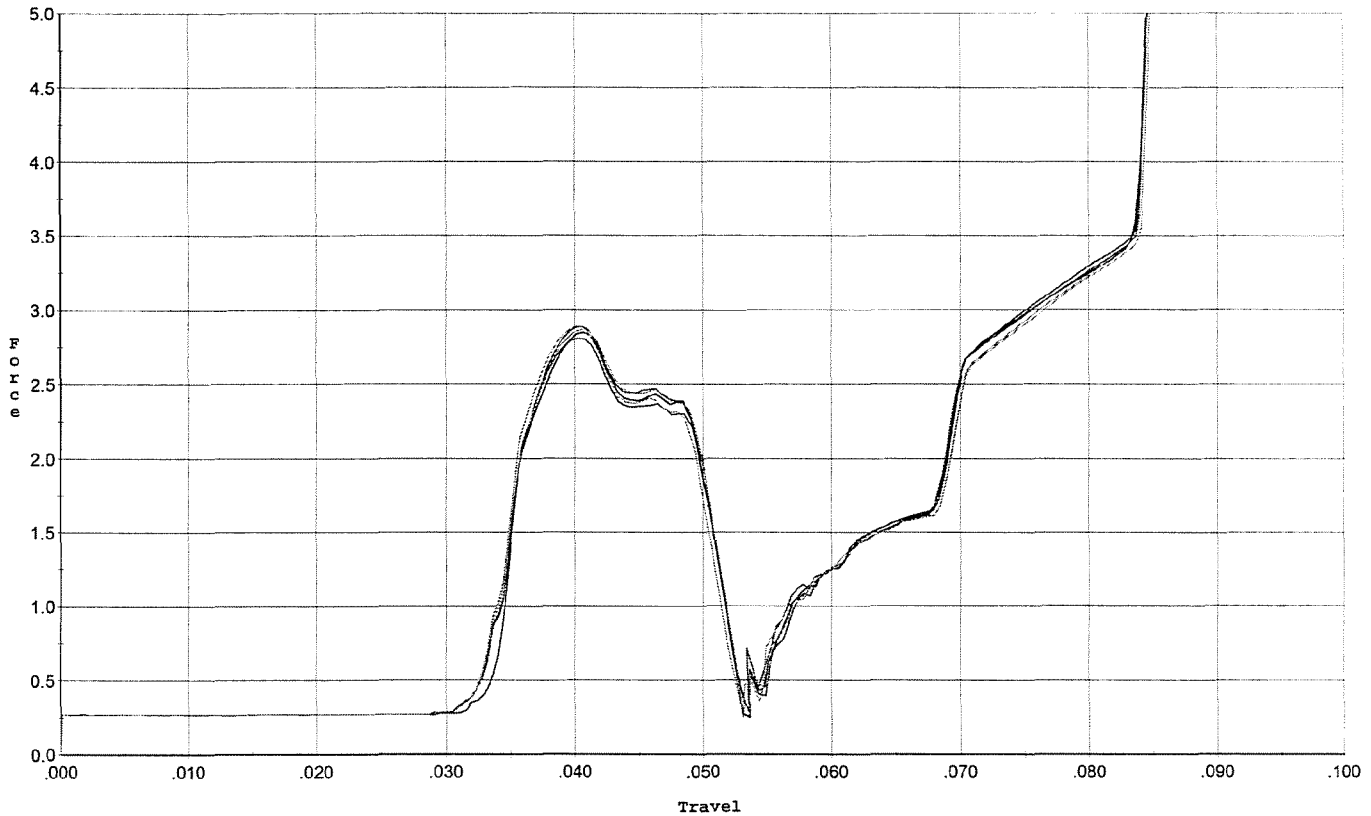
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.054	0.037	0.040	0.048		Set Trigger
2	2.601	0.055	0.038	0.040	0.047		Set Trigger
3	2.609	0.055	0.038	0.040	0.047		Set Trigger
4	2.656	0.054	0.038	0.040	0.047		Set Trigger
5	2.647	0.054	0.038	0.039	0.047		Set Trigger

Aug. 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



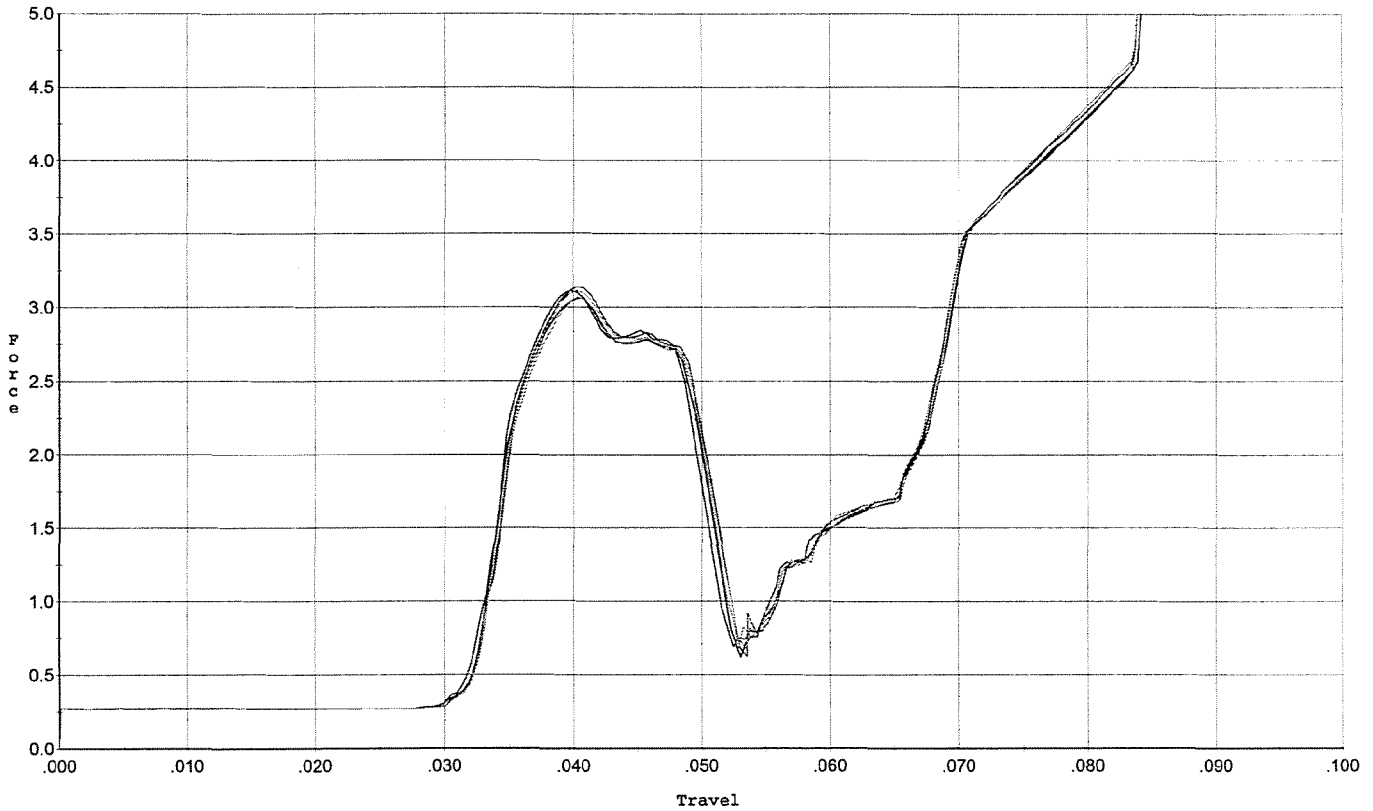
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.806	0.050	0.033	0.038	0.047		Set Trigger
2	2.848	0.050	0.032	0.038	0.049		Set Trigger
3	2.887	0.050	0.032	0.038	0.049		Set Trigger
4	2.870	0.050	0.032	0.038	0.049		Set Trigger
5	2.890	0.049	0.032	0.038	0.048		Set Trigger

Avg. 2.86

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



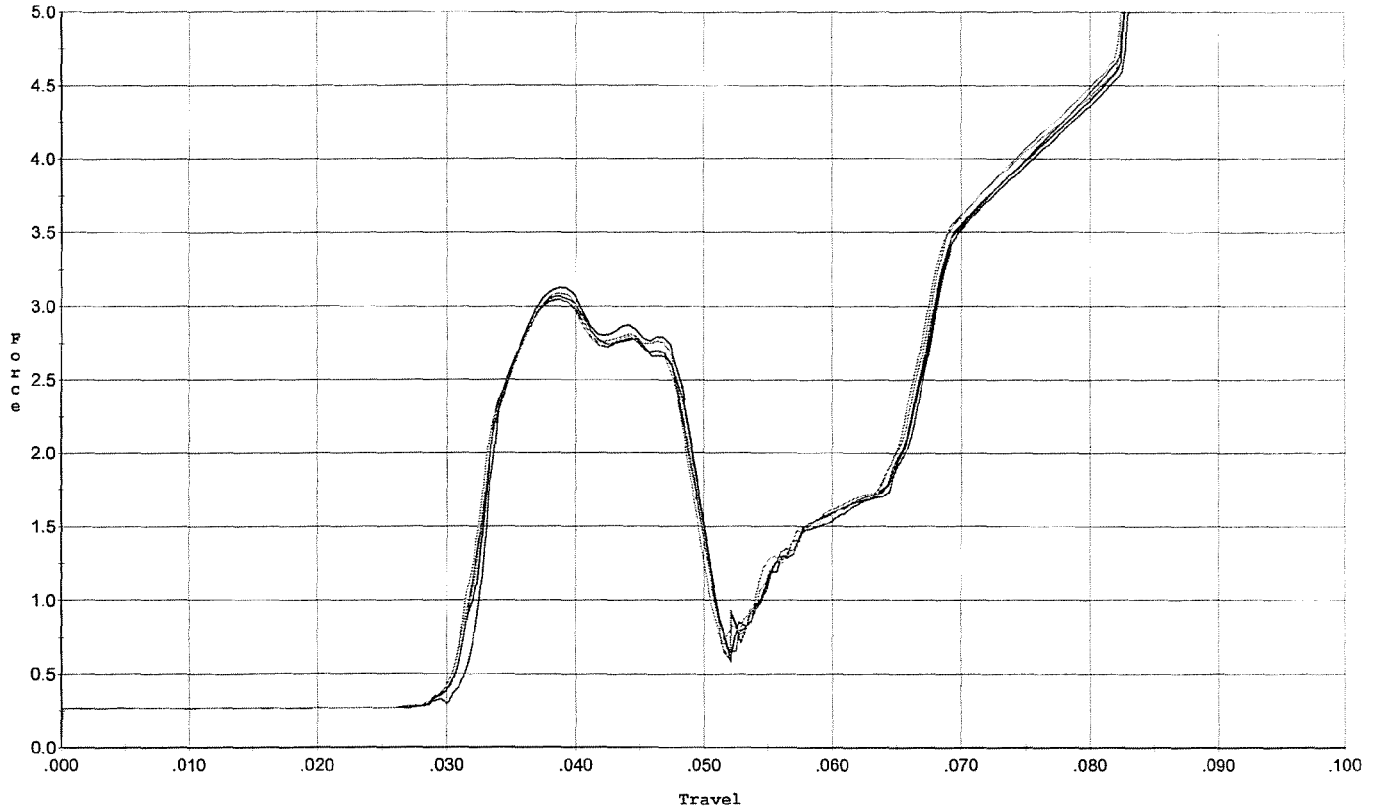
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.049	0.032	0.037	0.053		Set Trigger
2	3.065	0.050	0.032	0.037	0.053		Set Trigger
3	3.141	0.051	0.032	0.037	0.056		Set Trigger
4	3.070	0.049	0.032	0.037	0.053		Set Trigger
5	3.115	0.049	0.032	0.037	0.053		Set Trigger

Aug - 3 - 10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



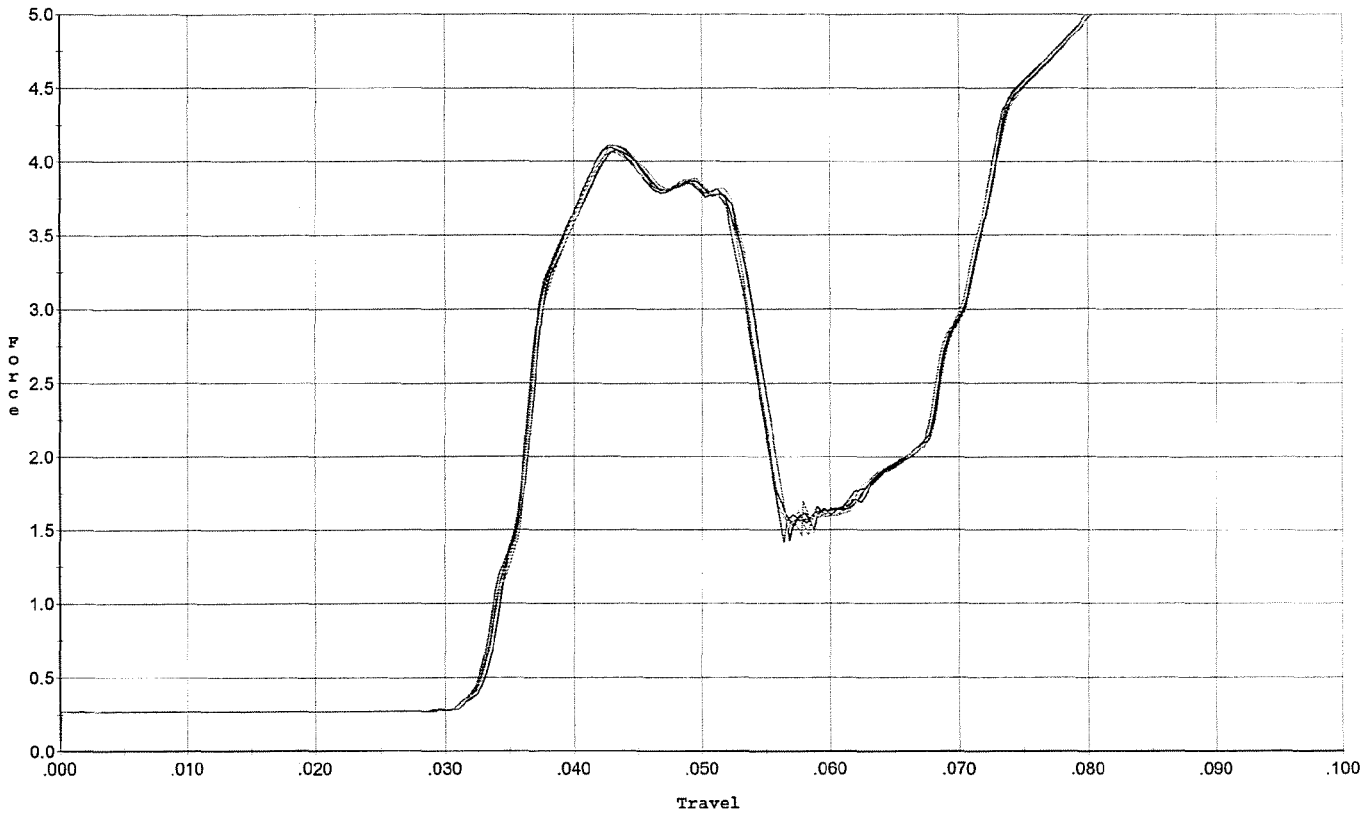
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.048	0.030	0.037	0.053		Set Trigger
2	3.125	0.048	0.030	0.036	0.054		Set Trigger
3	3.039	0.049	0.031	0.036	0.055		Set Trigger
4	3.047	0.048	0.030	0.037	0.053		Set Trigger
5	3.090	0.049	0.030	0.036	0.055		Set Trigger

Aug. 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



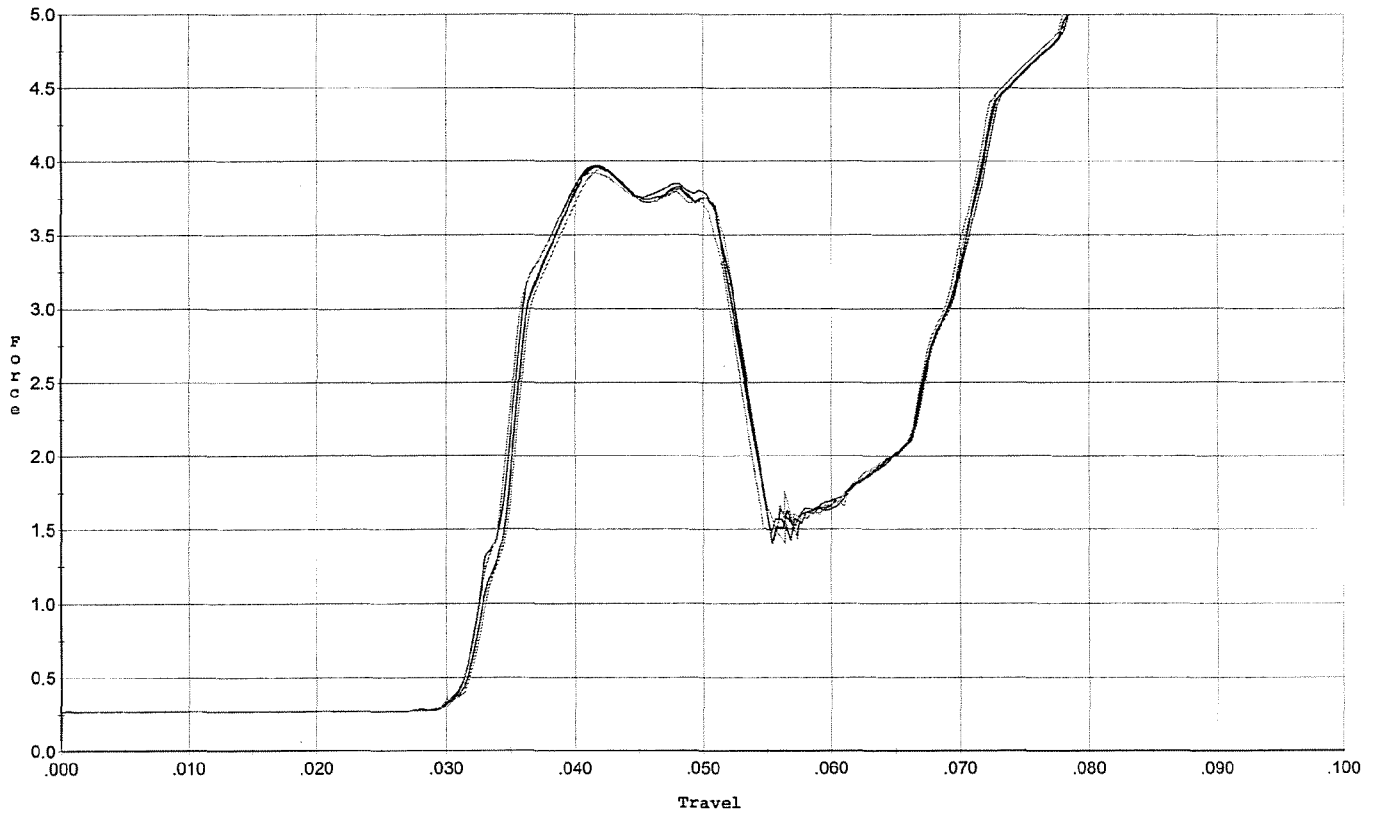
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.053	0.033	0.036	0.076		Set Trigger
2	4.075	0.054	0.033	0.036	0.078		Set Trigger
3	4.093	0.053	0.032	0.036	0.077		Set Trigger
4	4.061	0.053	0.033	0.036	0.076		Set Trigger
5	4.108	0.053	0.033	0.036	0.078		Set Trigger

Aug. 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



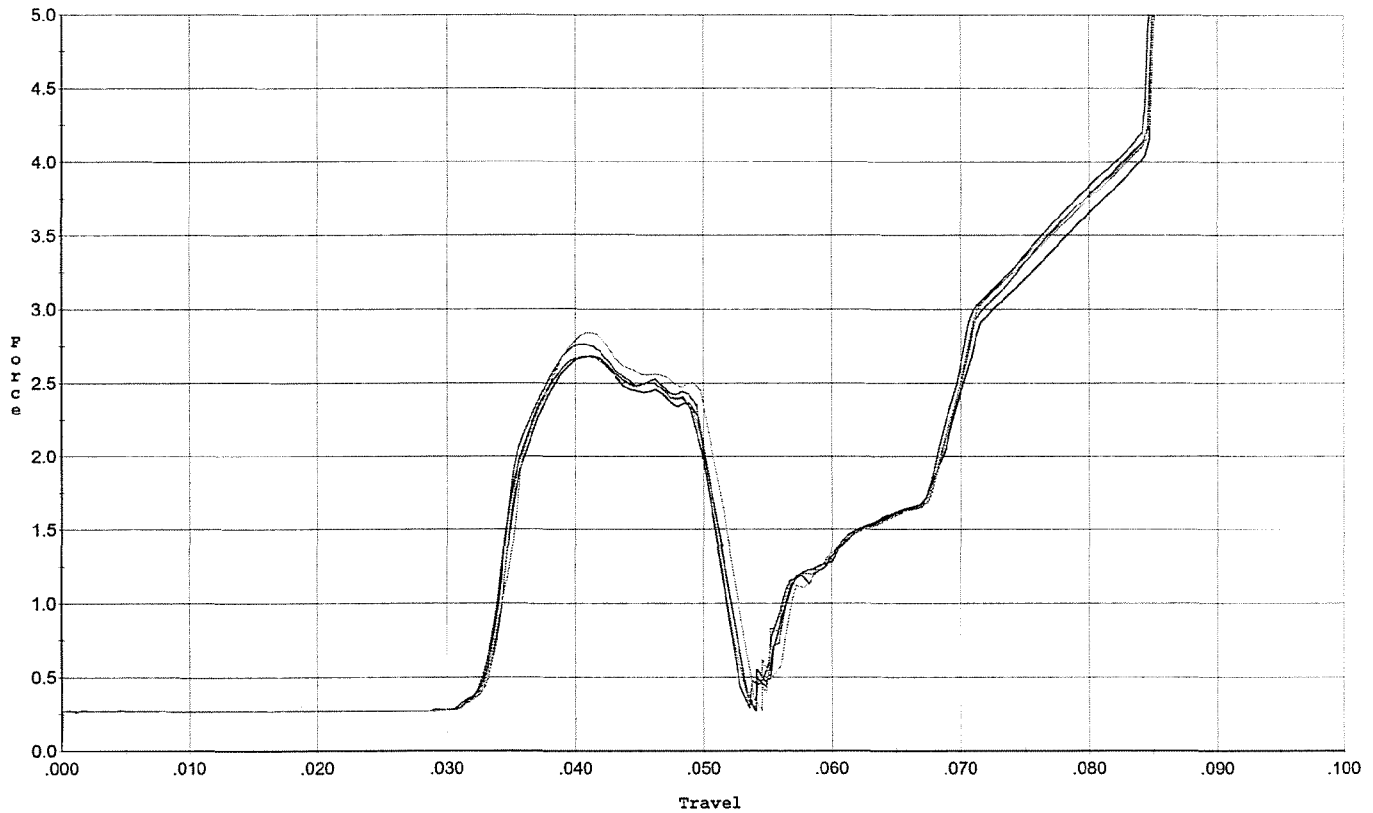
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.969	0.051	0.031	0.035	0.075		Set Trigger
2	3.961	0.052	0.032	0.035	0.076		Set Trigger
3	3.969	0.053	0.032	0.035	0.077		Set Trigger
4	3.948	0.052	0.032	0.035	0.075		Set Trigger
5	3.924	0.051	0.031	0.035	0.075		Set Trigger

Aug. 3.925

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



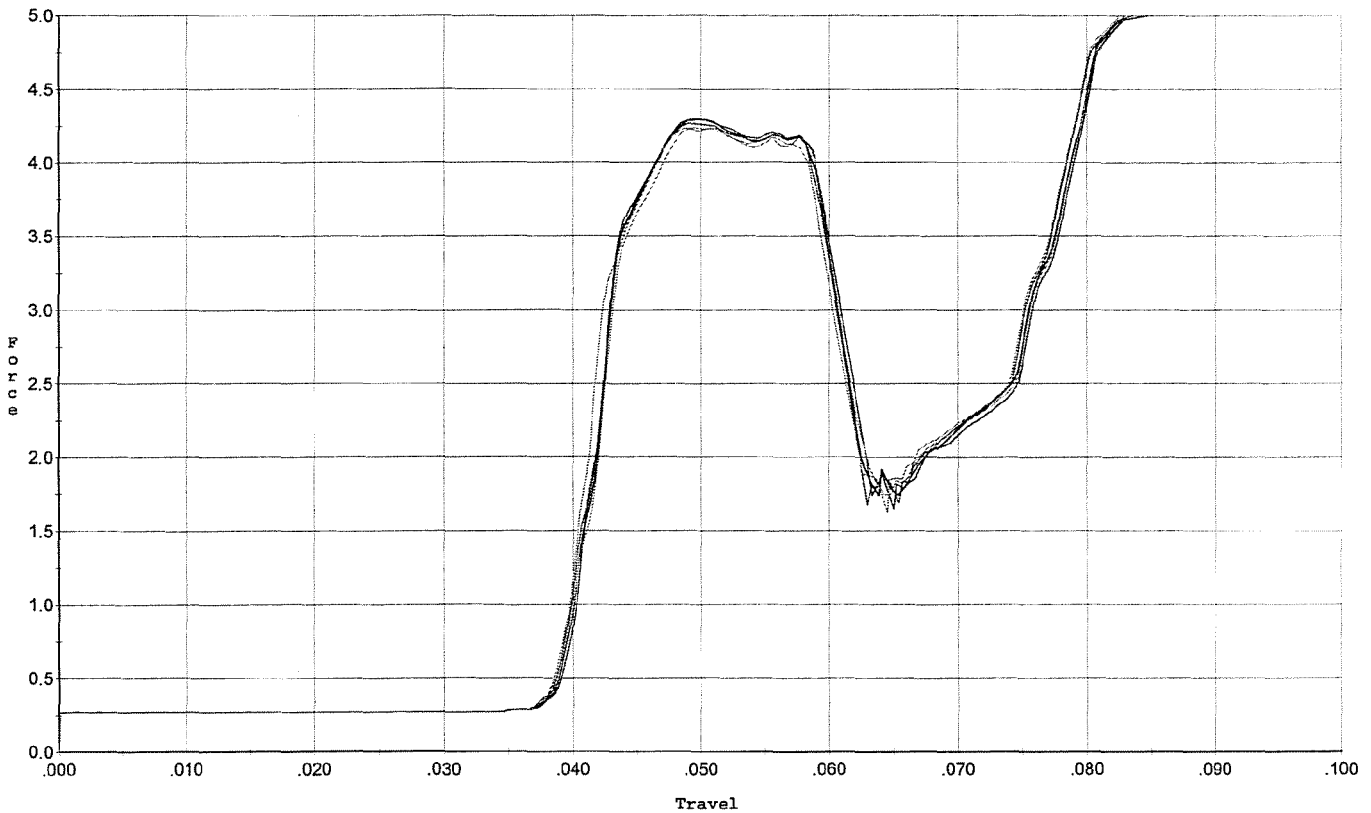
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.050	0.033	0.038	0.048		Set Trigger
2	2.682	0.051	0.033	0.038	0.049		Set Trigger
3	2.765	0.049	0.033	0.038	0.049		Set Trigger
4	2.842	0.051	0.033	0.037	0.052		Set Trigger
5	2.685	0.050	0.033	0.038	0.048		Set Trigger

Aug. 2-73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/06/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.061	0.039	0.035	0.090		Set Trigger
2	4.293	0.059	0.039	0.035	0.086		Set Trigger
3	4.266	0.059	0.039	0.035	0.087		Set Trigger
4	4.235	0.059	0.039	0.035	0.085		Set Trigger
5	4.232	0.058	0.038	0.035	0.085		Set Trigger

Aug 4-26