

66774508

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



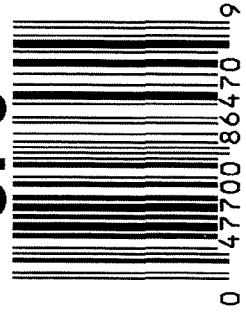
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774508

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774508

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-6-08	SP
480	MAGNAFLUX BBL ACTION		8/6	RT
490	MAGNAFLUX BOLT		8/6	SP
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	SP
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-23-08	PSM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

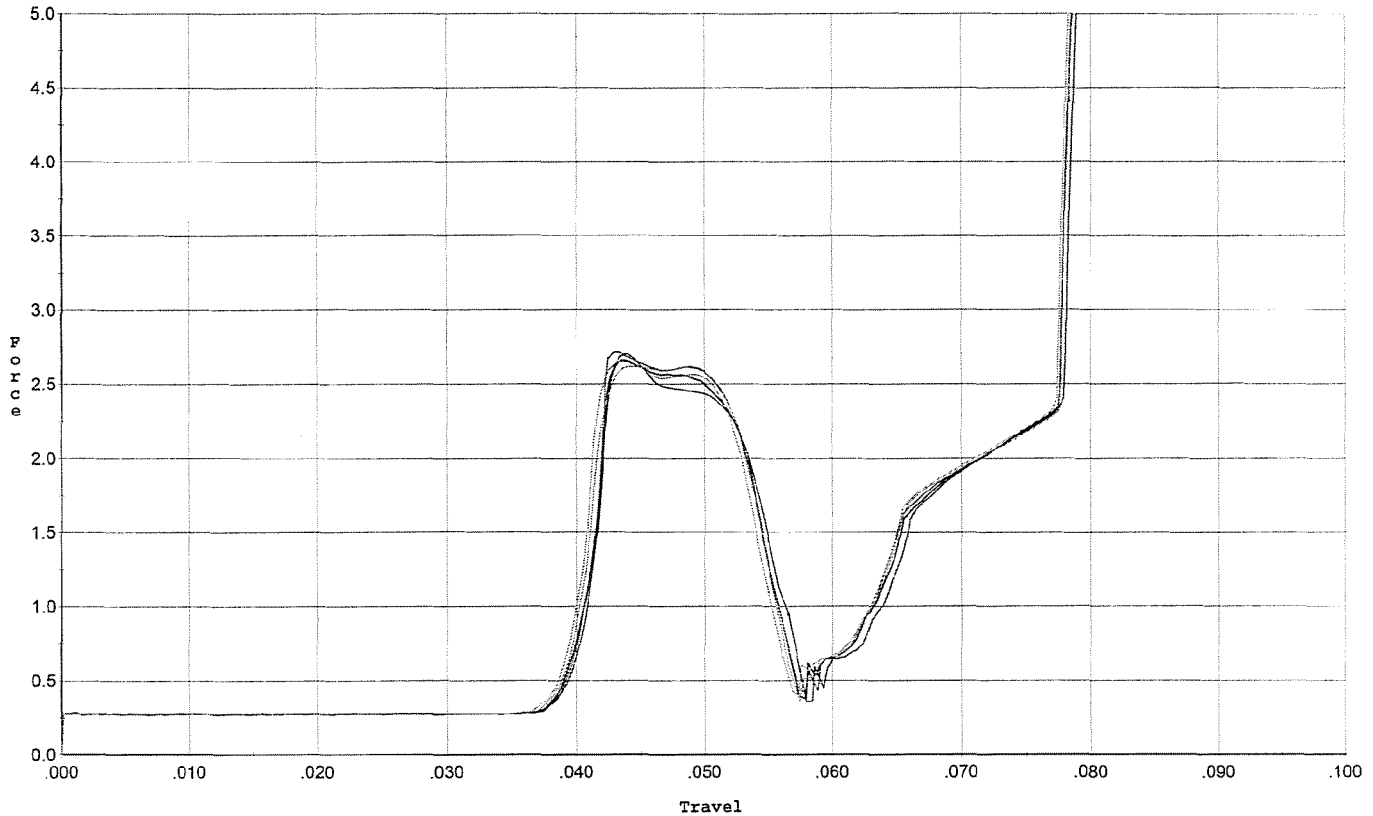
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-17-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-17-08	TC
	J) ASSEMBLE STOCK		8-23-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	FR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>264</u> <u>291</u> <u>298</u> <u>299</u> <u>295</u>	9-9-08	PSN
	C) FUNCTION		9-17-08	TC
690	PACK		10/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



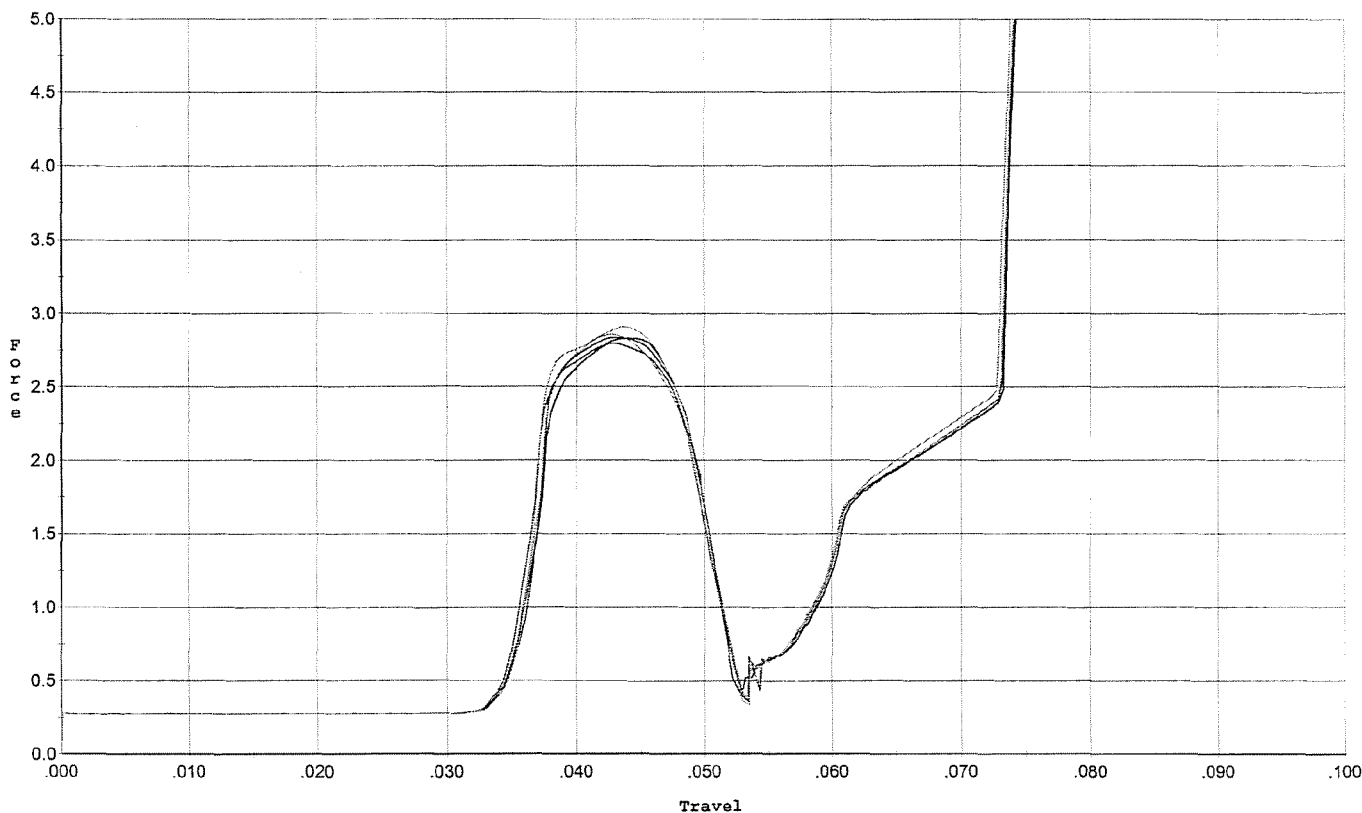
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.705	0.057	0.039	0.031	0.046		Set Trigger
2	2.661	0.054	0.039	0.032	0.044		Set Trigger
3	2.713	0.054	0.039	0.032	0.044		Set Trigger
4	2.653	0.053	0.039	0.032	0.044		Set Trigger
5	2.618	0.054	0.039	0.032	0.045		Set Trigger

Avg. 2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



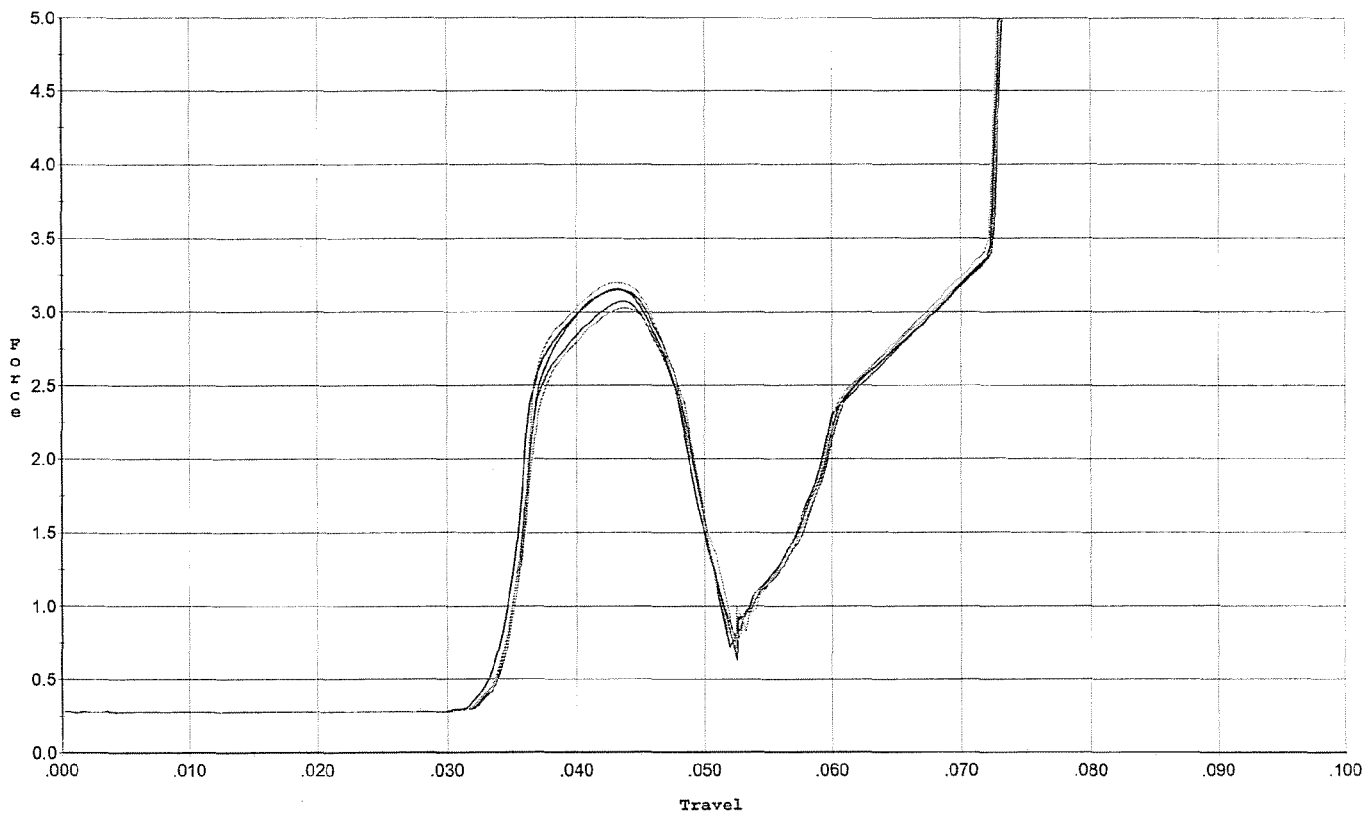
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.835	0.050	0.034	0.031	0.045		Set Trigger
2	2.829	0.050	0.034	0.031	0.045		Set Trigger
3	2.796	0.049	0.034	0.032	0.044		Set Trigger
4	2.910	0.050	0.034	0.031	0.046		Set Trigger
5	2.855	0.049	0.035	0.032	0.044		Set Trigger

Aug 2-84

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini. +/- .75 lbs.



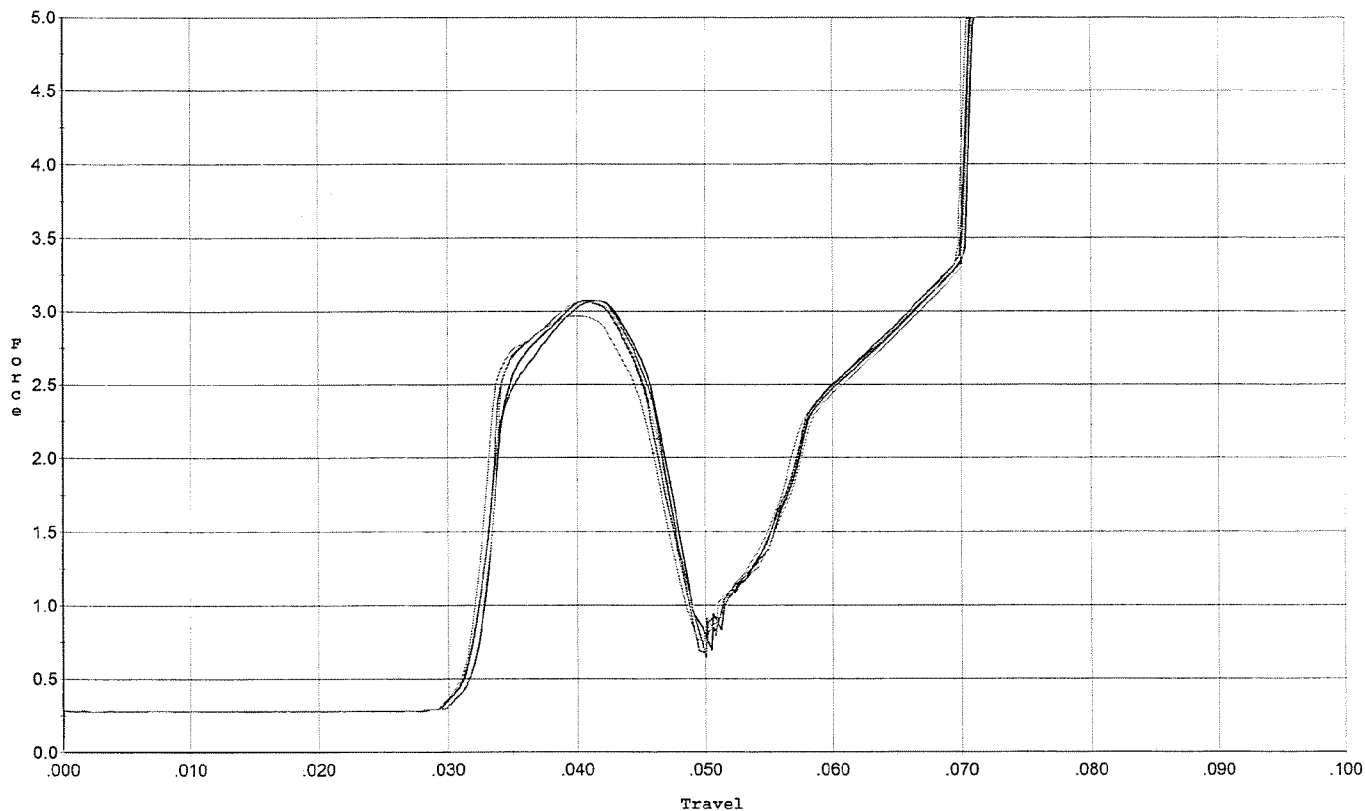
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.149	0.049	0.034	0.031	0.049		Set Trigger
2	3.155	0.048	0.033	0.031	0.048		Set Trigger
3	3.070	0.049	0.034	0.031	0.047		Set Trigger
4	3.203	0.049	0.034	0.031	0.049		Set Trigger
5	3.027	0.048	0.034	0.031	0.047		Set Trigger

Aug - 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs.



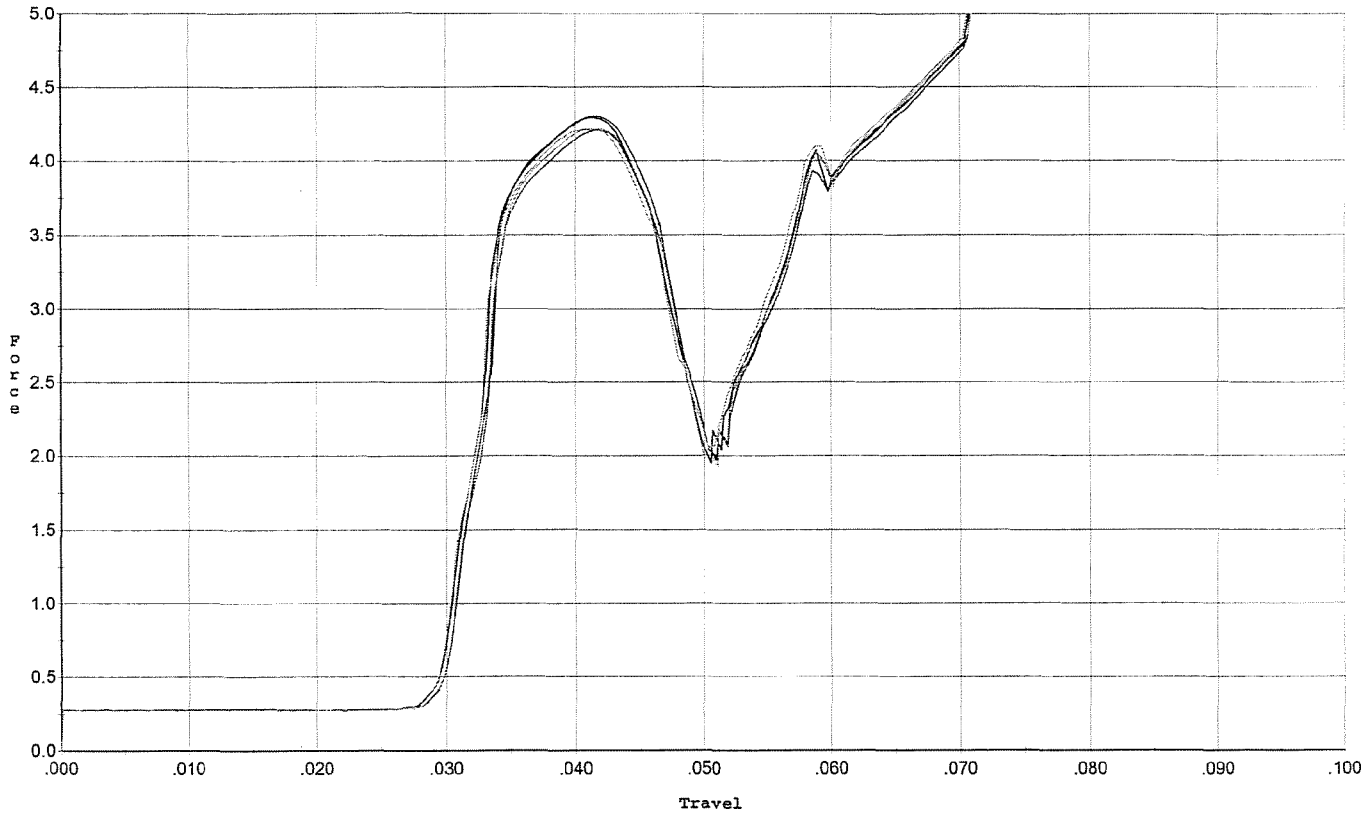
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.046	0.031	0.030	0.047		Set Trigger
2	3.072	0.047	0.032	0.030	0.048		Set Trigger
3	3.063	0.045	0.031	0.031	0.046		Set Trigger
4	3.069	0.046	0.032	0.031	0.047		Set Trigger
5	2.969	0.046	0.031	0.031	0.047		Set Trigger

Aug. 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



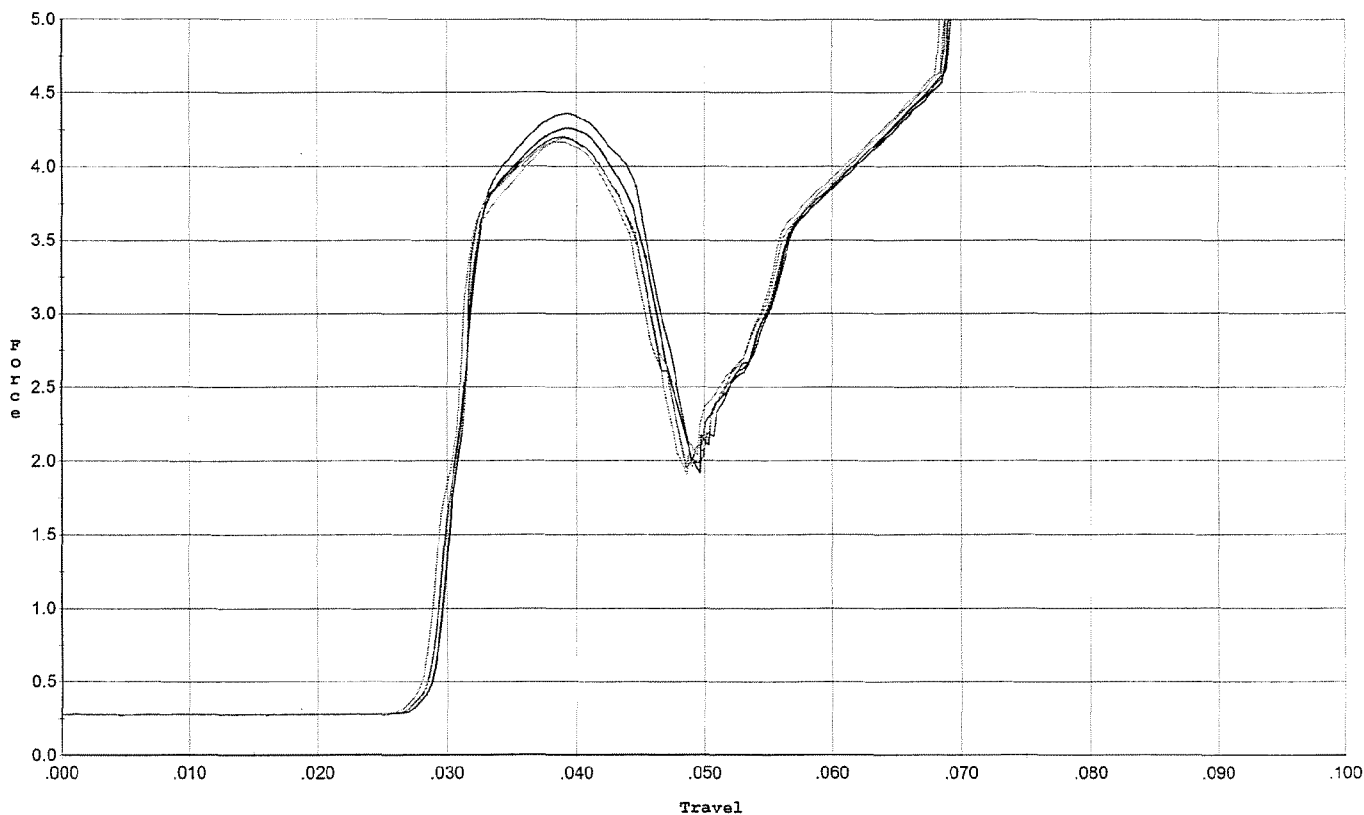
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.303	0.047	0.030	0.028	0.069		Set Trigger
2	4.291	0.046	0.029	0.028	0.068		Set Trigger
3	4.208	0.047	0.030	0.029	0.068		Set Trigger
4	4.216	0.046	0.029	0.028	0.068		Set Trigger
5	4.215	0.047	0.030	0.028	0.068		Set Trigger

Avg. 4.24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



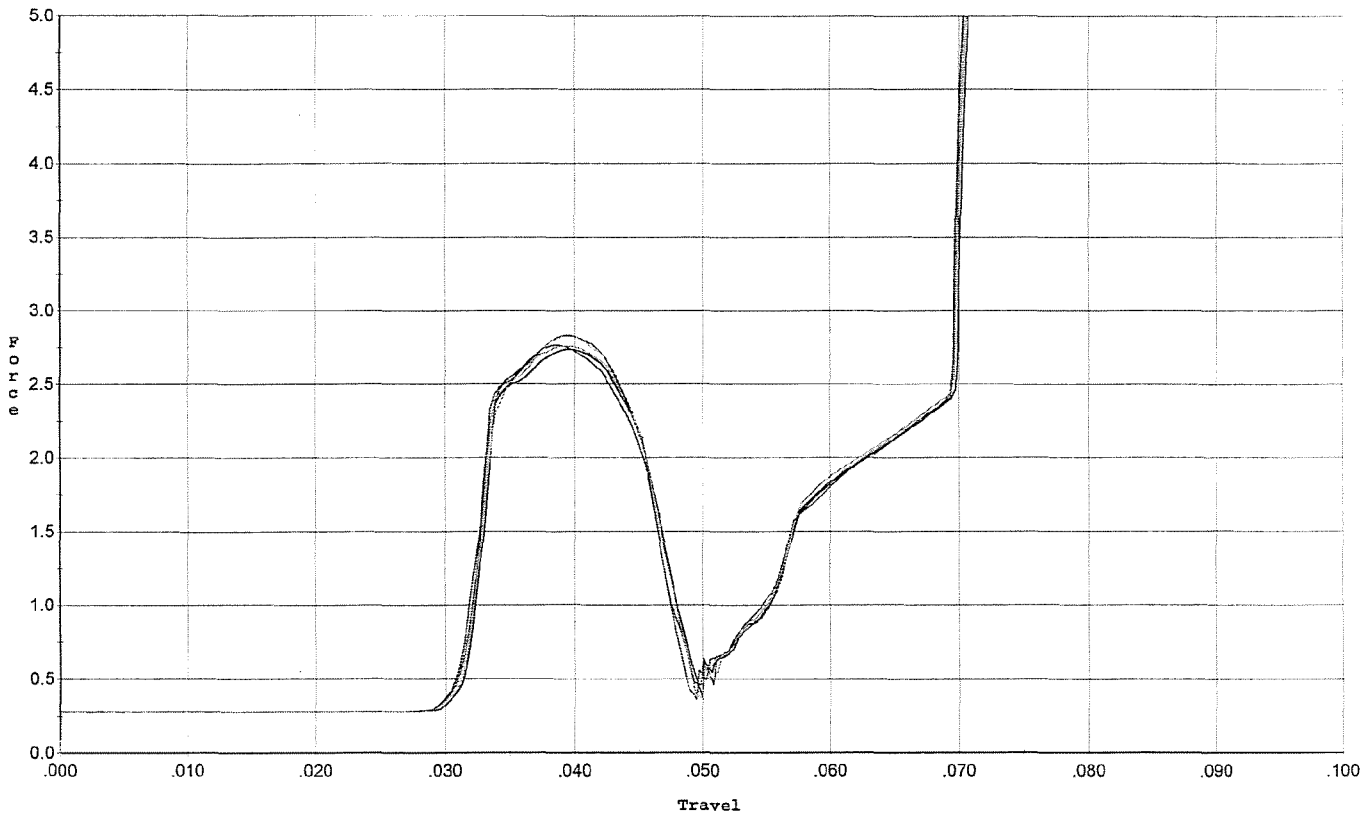
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.045	0.029	0.028	0.069		Set Trigger
2	4.259	0.045	0.029	0.028	0.069		Set Trigger
3	4.201	0.045	0.029	0.028	0.067		Set Trigger
4	4.190	0.045	0.028	0.028	0.066		Set Trigger
5	4.168	0.044	0.028	0.028	0.066		Set Trigger

Aug. 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



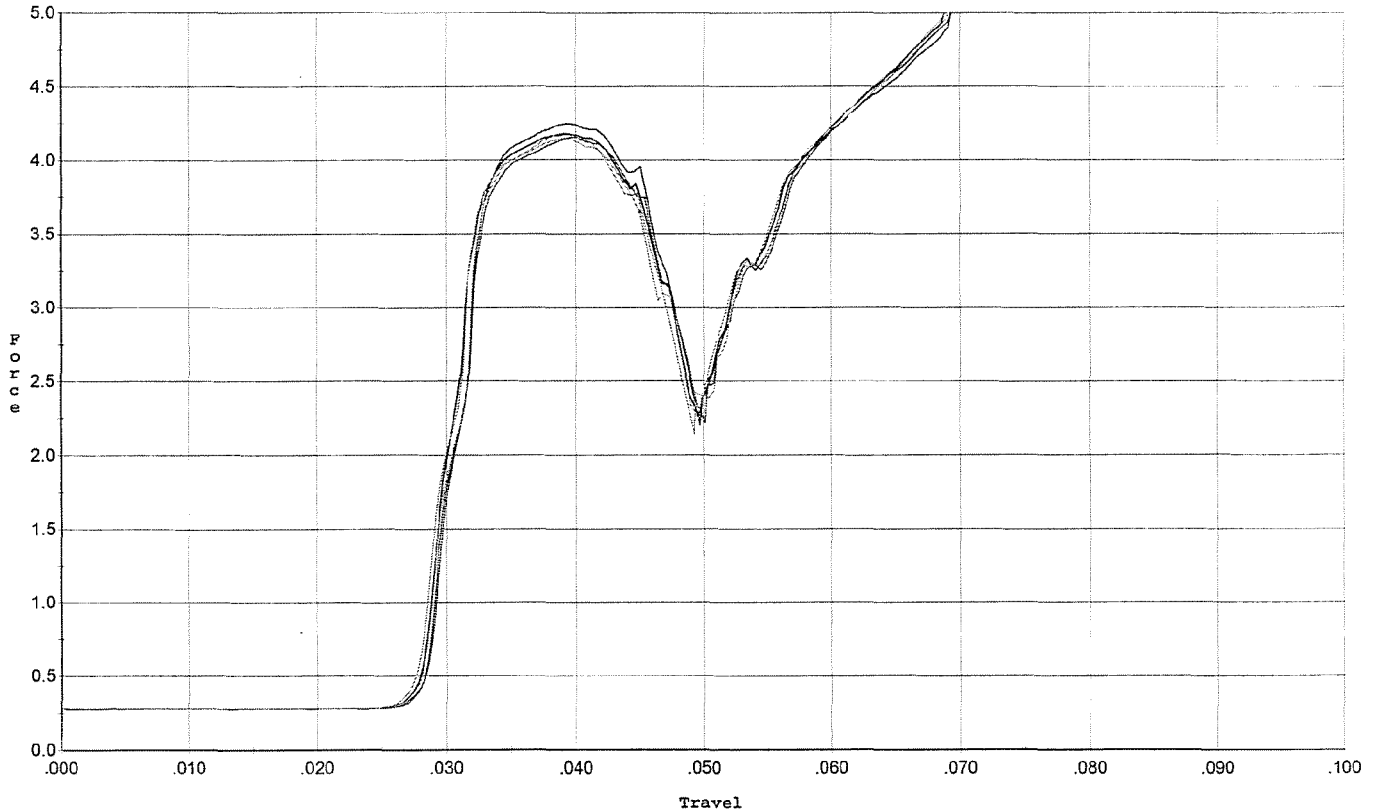
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.763	0.046	0.031	0.031	0.043		Set Trigger
2	2.737	0.047	0.031	0.031	0.044		Set Trigger
3	2.831	0.045	0.031	0.031	0.044		Set Trigger
4	2.834	0.045	0.031	0.031	0.043		Set Trigger
5	2.758	0.047	0.031	0.031	0.044		Set Trigger

App. 2.78

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/16/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.247	0.045	0.028	0.028	0.071		Set Trigger
2	4.177	0.047	0.028	0.027	0.076		Set Trigger
3	4.153	0.045	0.028	0.028	0.070		Set Trigger
4	4.145	0.047	0.028	0.027	0.075		Set Trigger
5	4.188	0.045	0.028	0.028	0.070		Set Trigger

Aug. 4.18