

67677 4511

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

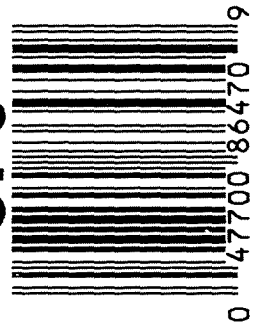
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774511

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774511

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX 2000	8-04-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

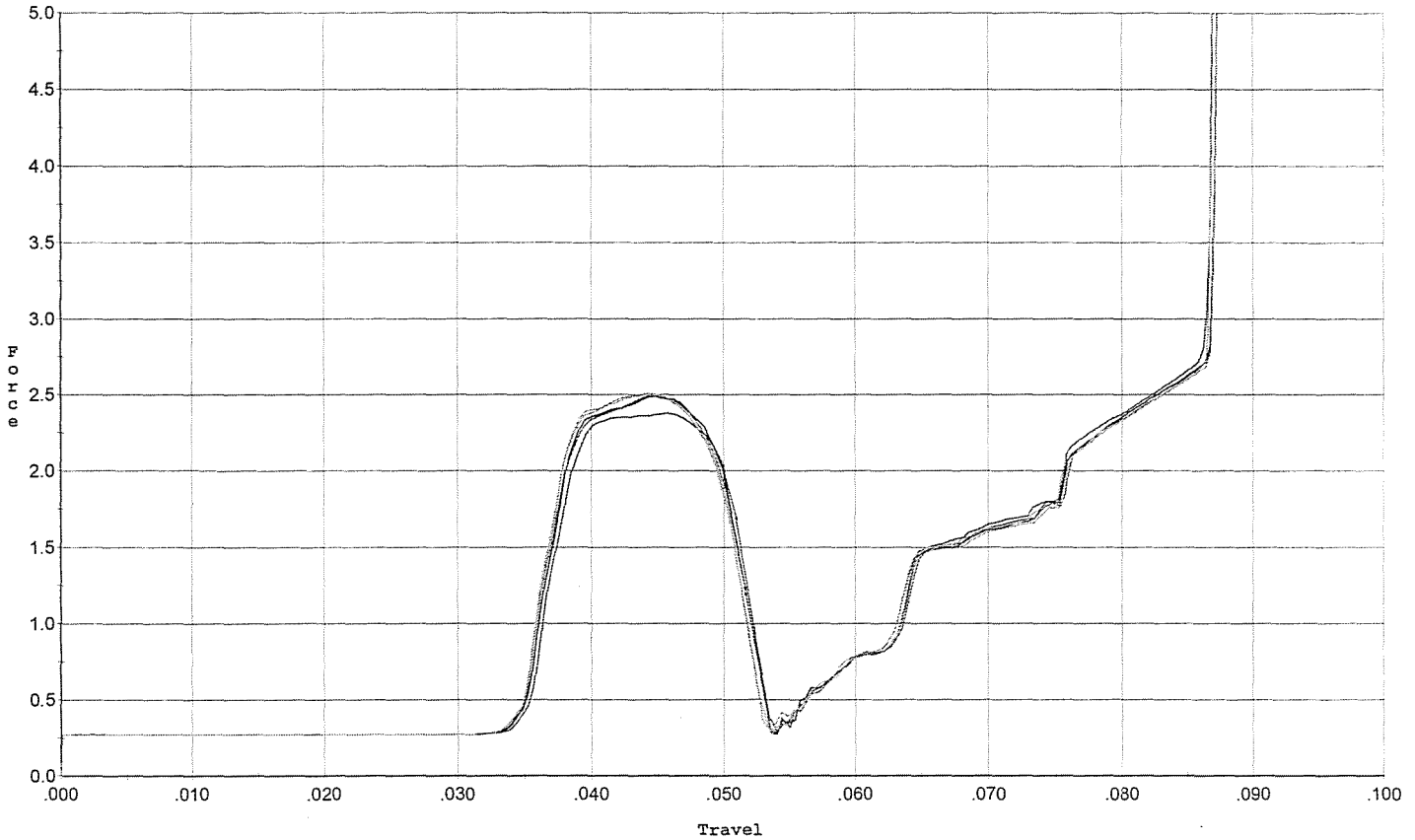
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9.4.08	BSN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.5</u>	<u>5.5</u>	<u>5.5</u>	9.4.08	BSN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.023</u>	9.4.08	BSN		
	J) ASSEMBLE STOCK					8-22-08	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9.4.08	BSN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL					
			<u>PASS</u>	FAIL		8-25-08	TRW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION					8/25/08	JS		
660	INSPECT FOR LIVE AMMO					8-25-08	TL		
670	FINAL INSPECTION A) HEADSPACE					9.4.08	BSW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u>	<u>2.17</u>	<u>2.16</u>	<u>2.07</u>	<u>2.03</u>	9-4-08	B.S.H
	C) FUNCTION					9.4.08	BSN		
690	PACK					9-5-08	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



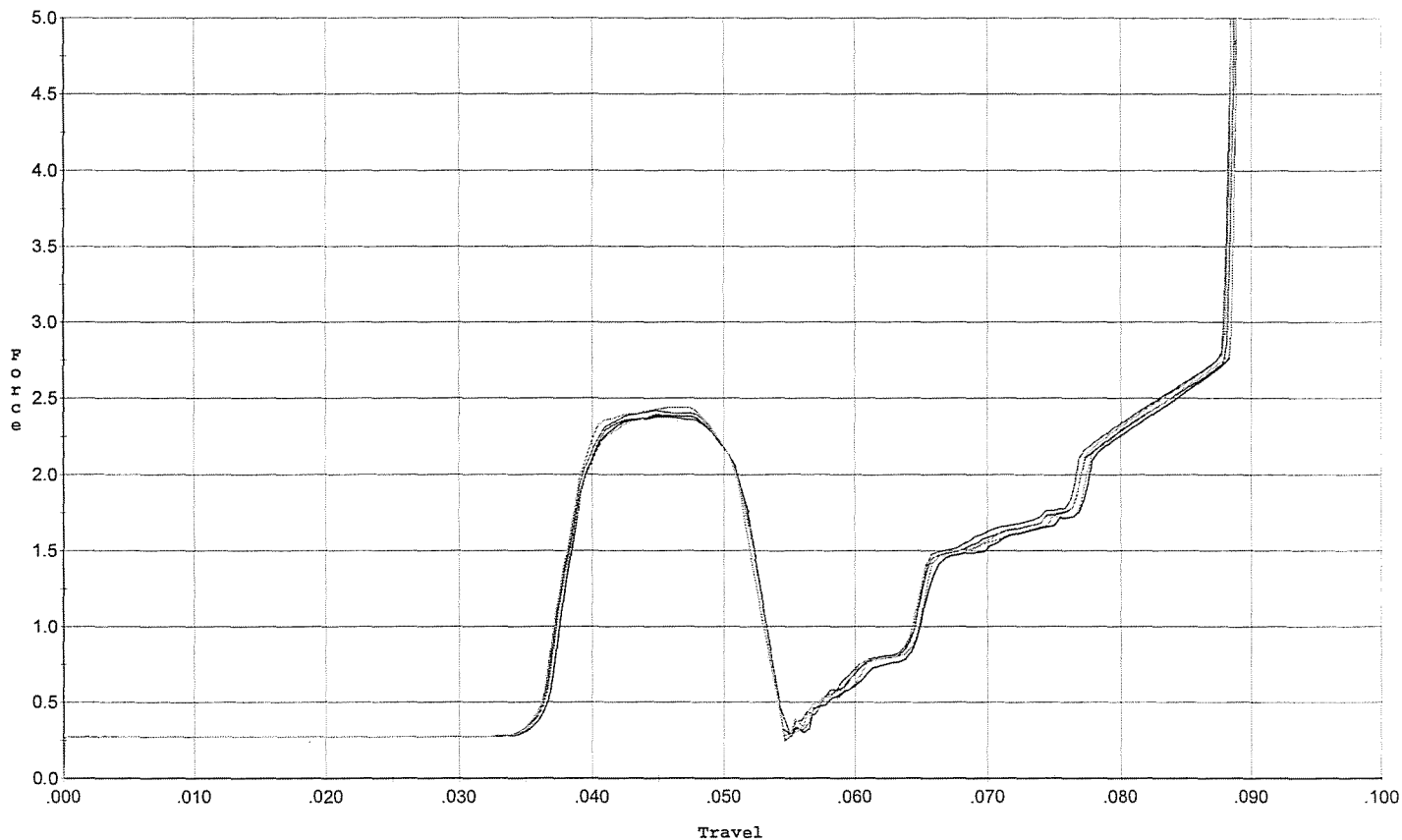
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.380	0.051	0.035	0.040	0.042		Set Trigger
2	2.489	0.052	0.035	0.040	0.044		Set Trigger
3	2.494	0.052	0.035	0.040	0.044		Set Trigger
4	2.512	0.050	0.035	0.040	0.043		Set Trigger
5	2.502	0.050	0.035	0.040	0.043		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



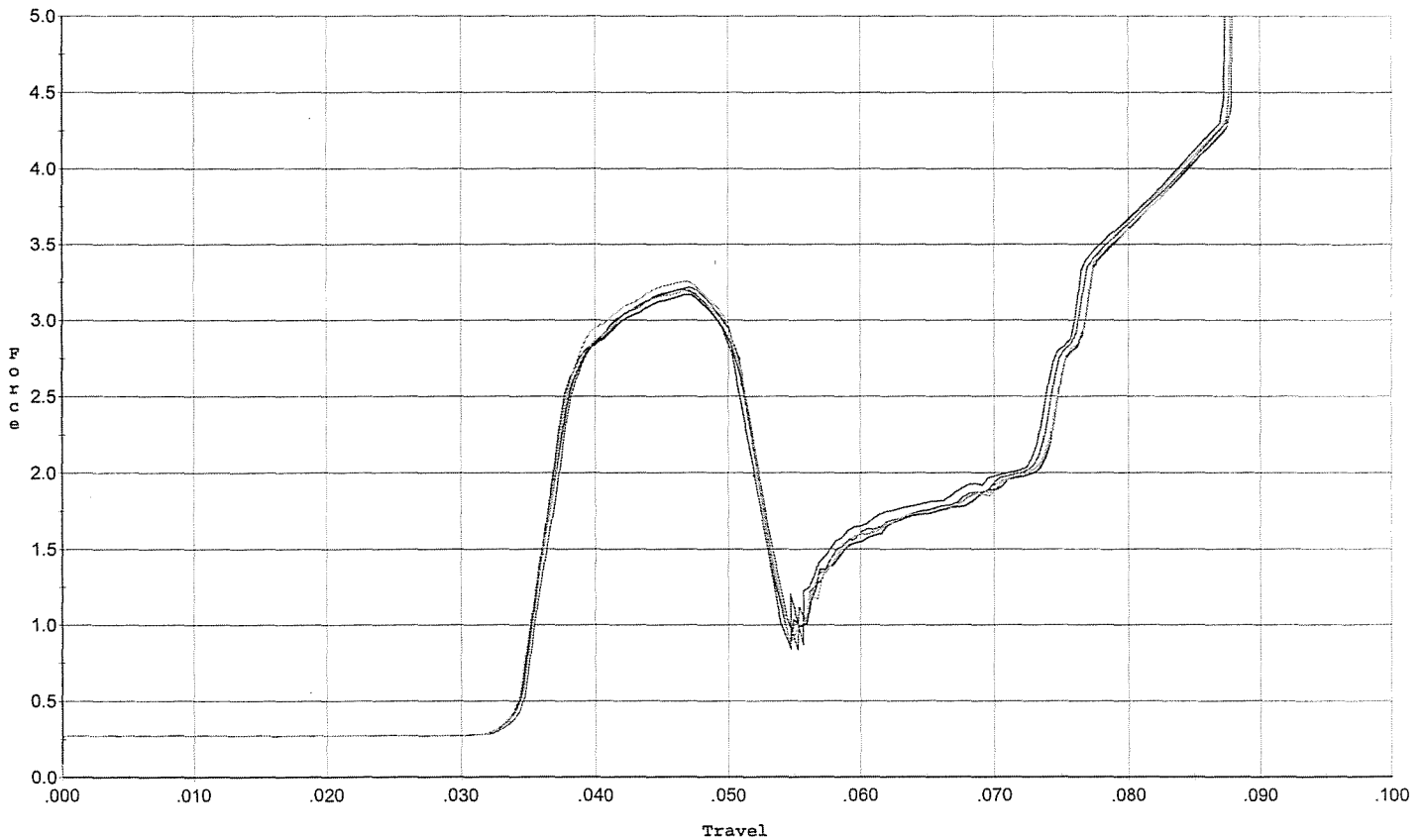
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.052	0.036	0.041	0.043		Set Trigger
2	2.391	0.052	0.036	0.041	0.042		Set Trigger
3	2.421	0.052	0.036	0.040	0.043		Set Trigger
4	2.402	0.052	0.036	0.041	0.043		Set Trigger
5	2.440	0.051	0.036	0.040	0.042		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



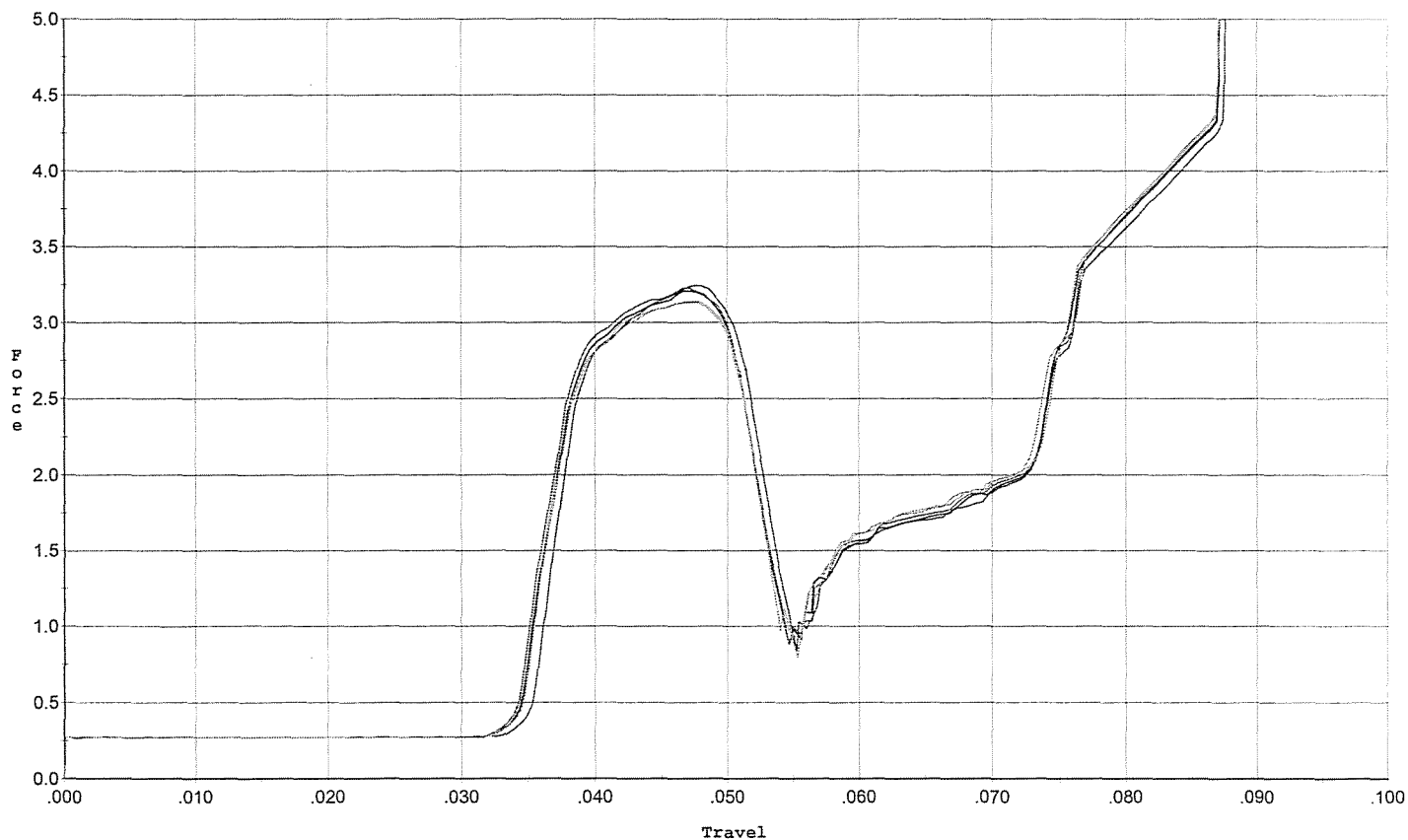
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.052	0.034	0.038	0.057		Set Trigger
2	3.169	0.051	0.034	0.038	0.055		Set Trigger
3	3.216	0.051	0.035	0.039	0.055		Set Trigger
4	3.253	0.051	0.034	0.038	0.056		Set Trigger
5	3.196	0.051	0.034	0.038	0.056		Set Trigger

Avg 3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



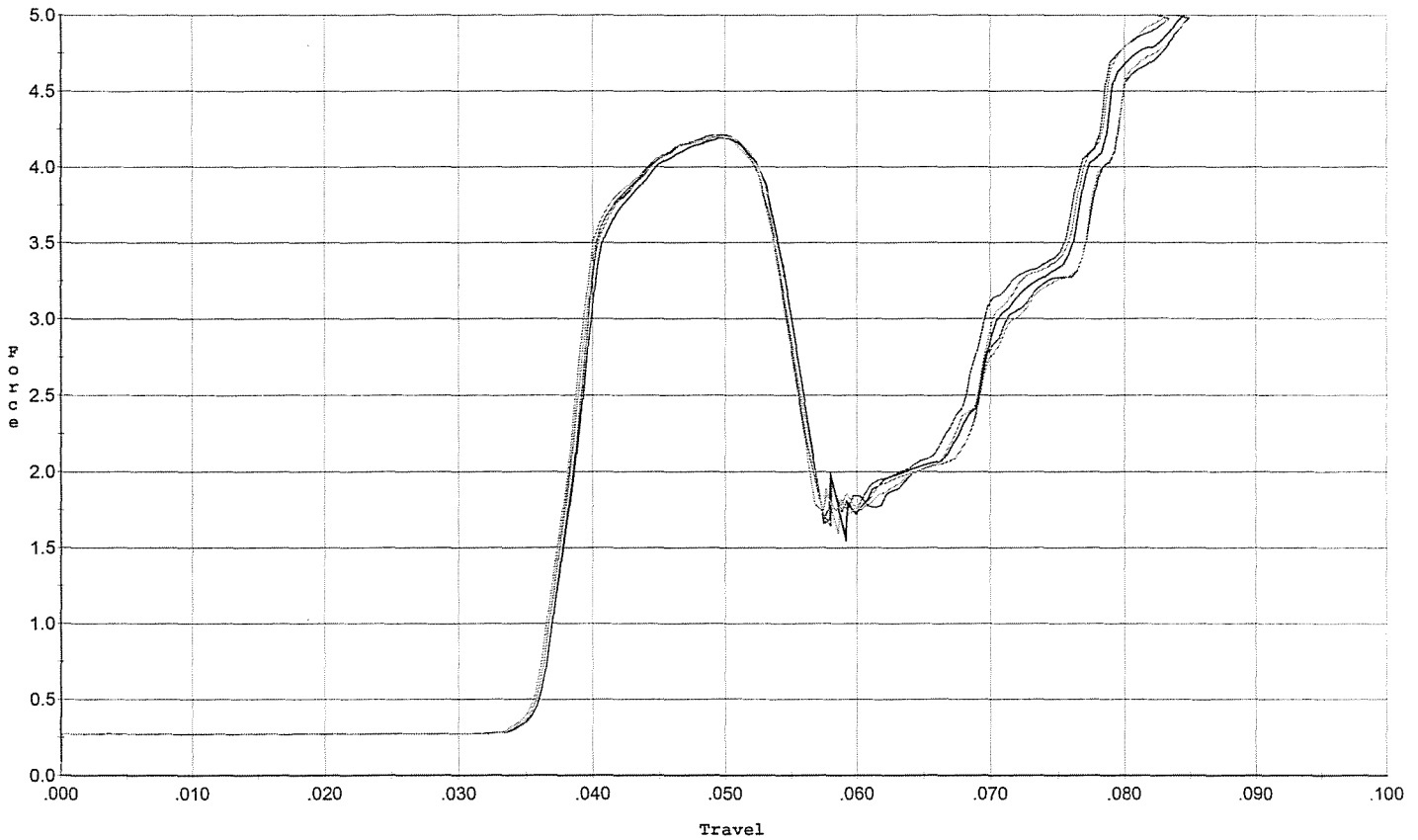
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.246	0.051	0.035	0.038	0.055		Set Trigger
2	3.209	0.051	0.034	0.038	0.055		Set Trigger
3	3.228	0.051	0.034	0.038	0.056		Set Trigger
4	3.141	0.051	0.034	0.038	0.055		Set Trigger
5	3.133	0.051	0.034	0.038	0.055		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



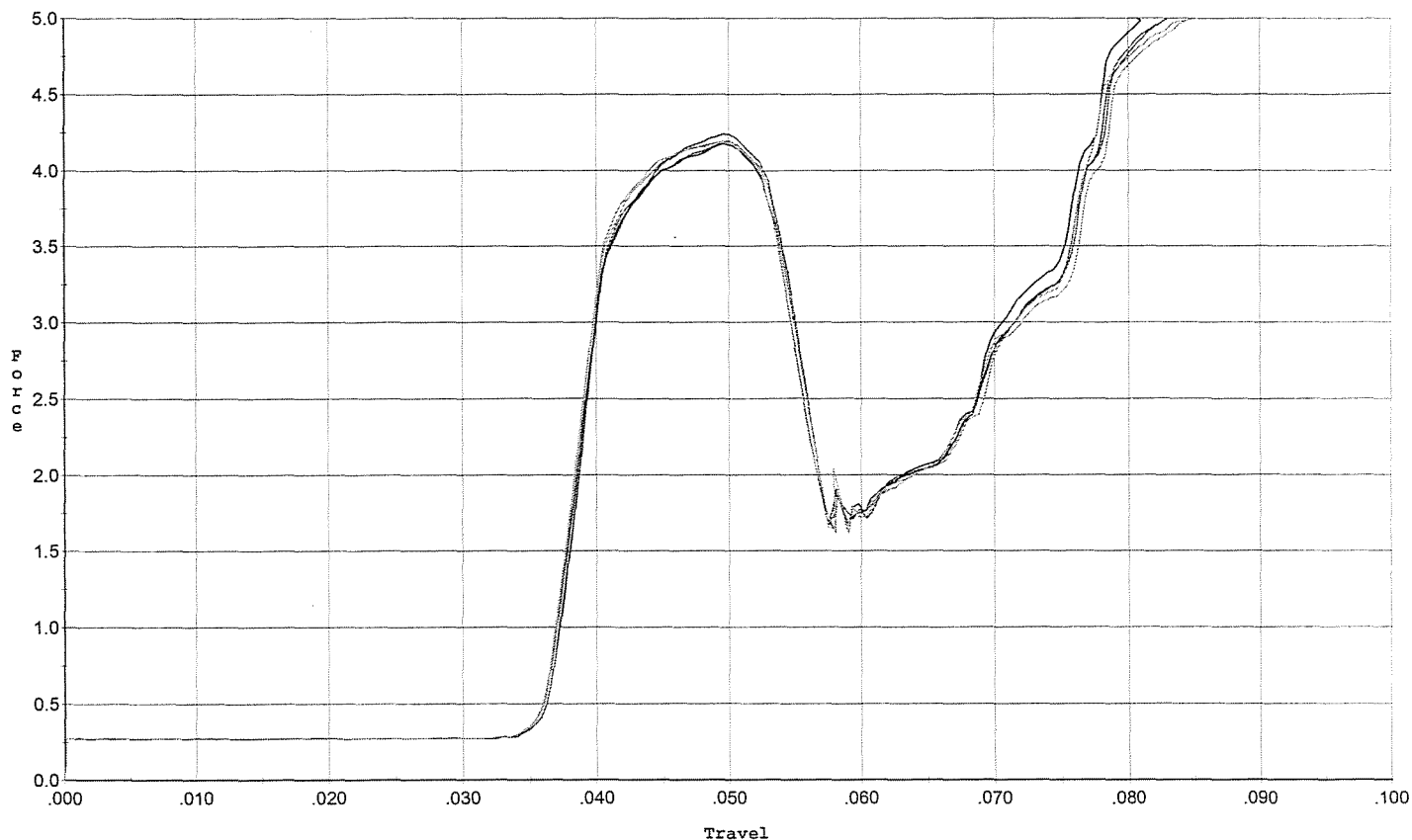
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.054	0.036	0.038	0.076		Set Trigger
2	4.193	0.055	0.036	0.038	0.076		Set Trigger
3	4.194	0.053	0.036	0.037	0.075		Set Trigger
4	4.223	0.053	0.036	0.038	0.074		Set Trigger
5	4.202	0.054	0.035	0.038	0.076		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



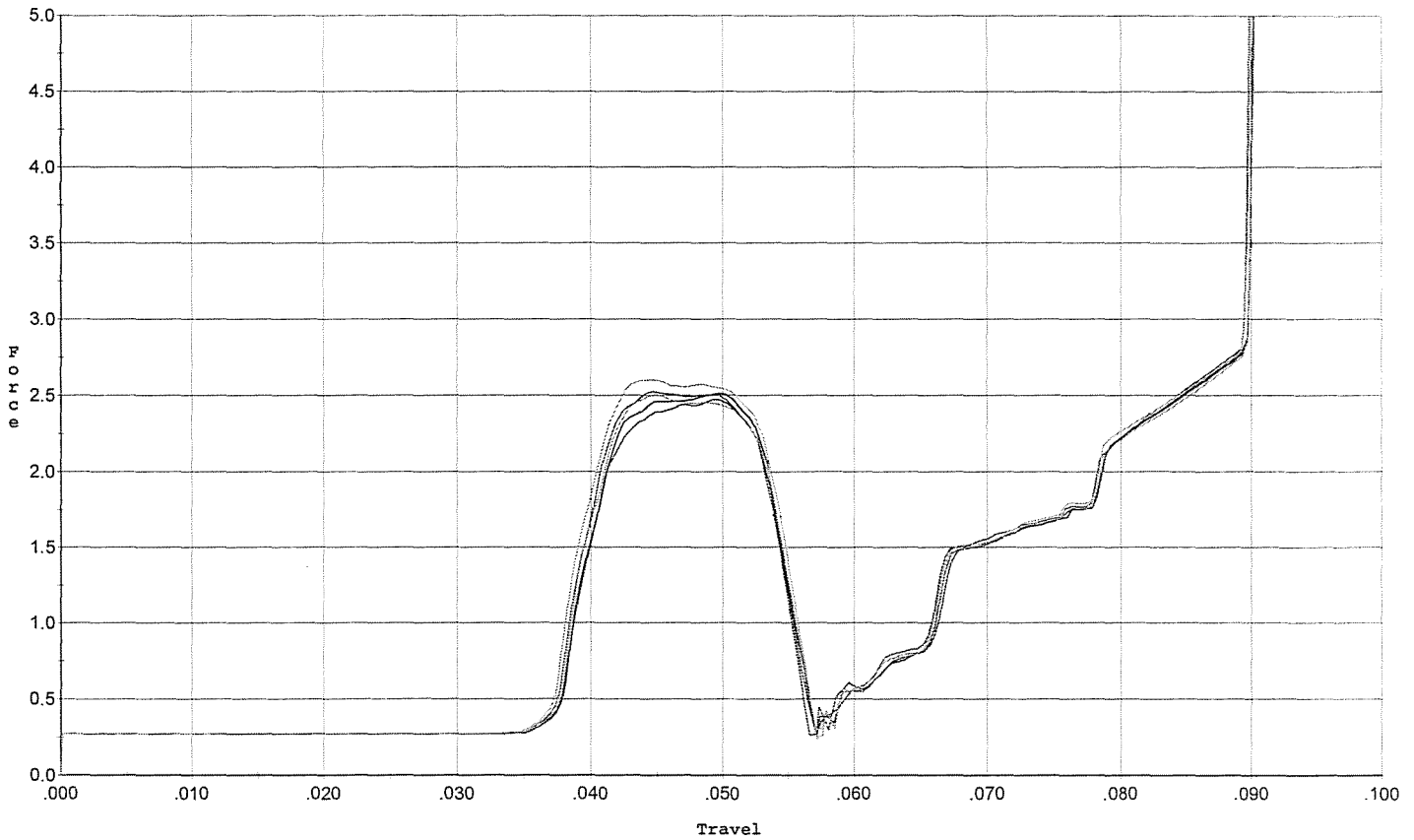
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.238	0.054	0.036	0.037	0.075		Set Trigger
2	4.178	0.053	0.036	0.037	0.073		Set Trigger
3	4.191	0.055	0.036	0.037	0.076		Set Trigger
4	4.191	0.055	0.036	0.037	0.077		Set Trigger
5	4.192	0.053	0.036	0.038	0.074		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



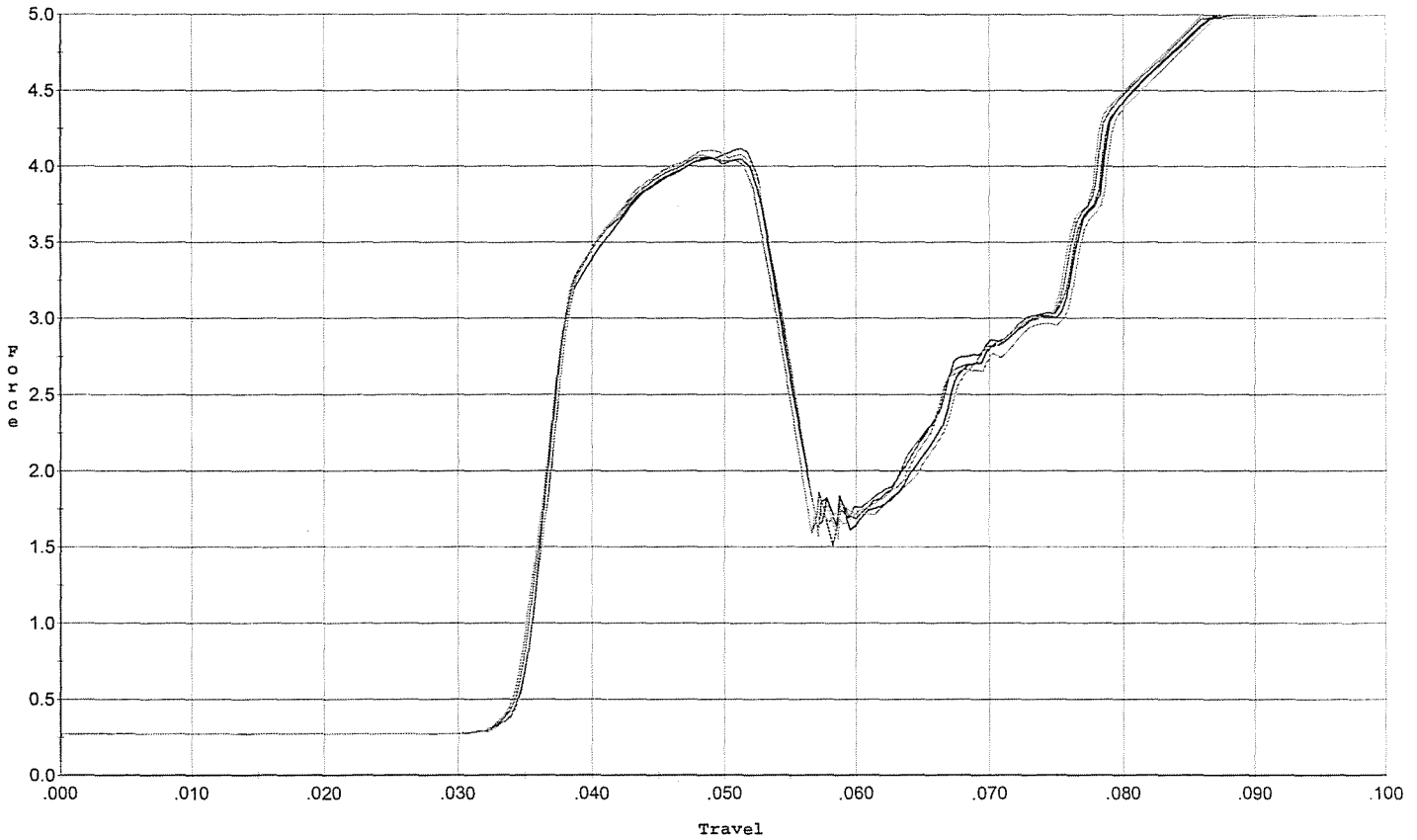
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.054	0.038	0.040	0.045		Set Trigger
2	2.513	0.053	0.038	0.041	0.045		Set Trigger
3	2.524	0.054	0.038	0.040	0.046		Set Trigger
4	2.601	0.054	0.037	0.040	0.049		Set Trigger
5	2.503	0.053	0.038	0.041	0.046		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.055	0.034	0.037	0.079		Set Trigger
2	4.056	0.053	0.034	0.037	0.075		Set Trigger
3	4.062	0.054	0.034	0.037	0.077		Set Trigger
4	4.105	0.054	0.034	0.037	0.078		Set Trigger
5	4.074	0.054	0.034	0.037	0.077		Set Trigger

Avg 4.08