

G6778837

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM, FORM

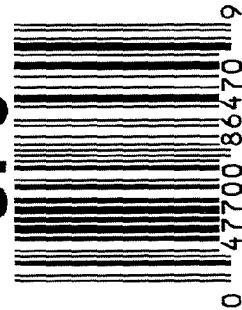
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778837

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778837

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-10-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/16/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

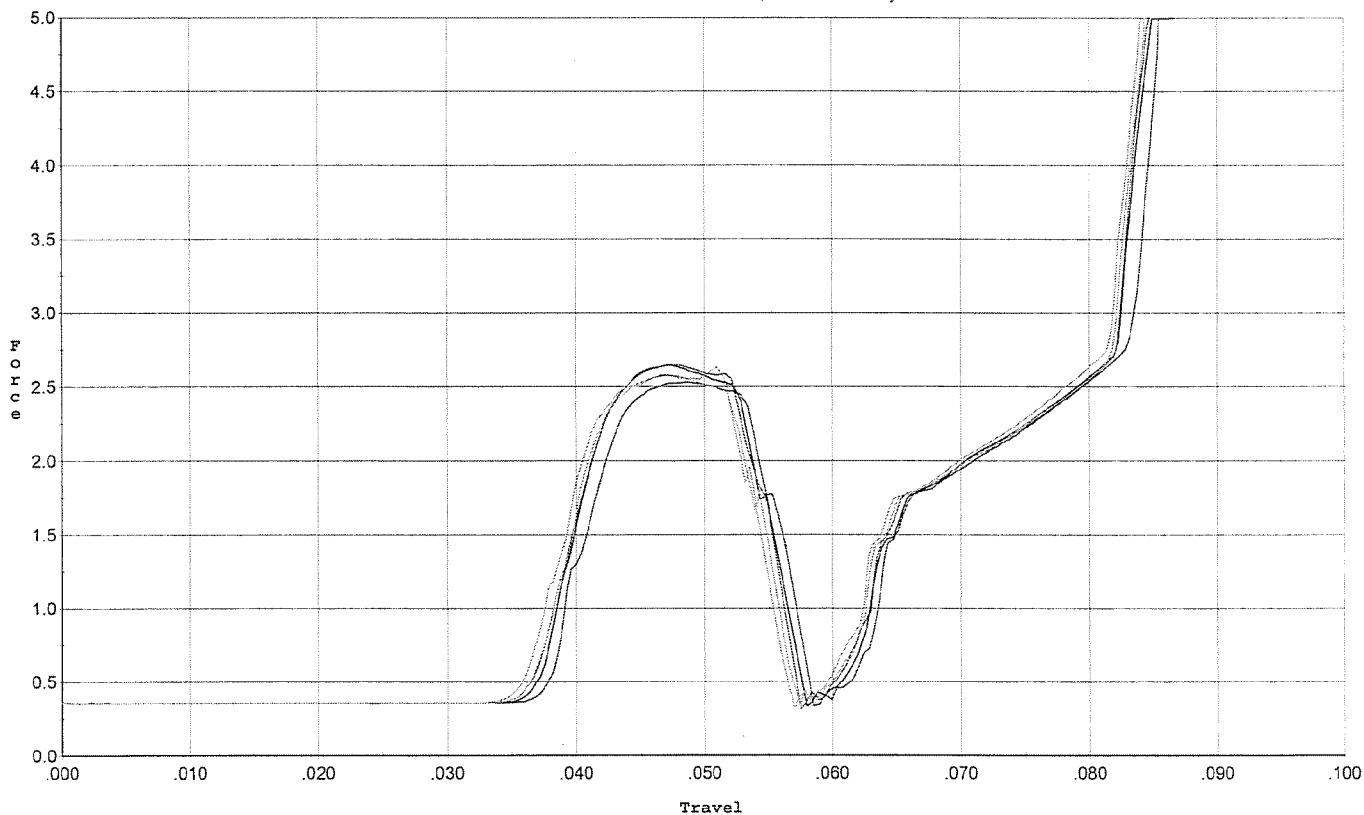
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.5</u>	10-21-08	X 90
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.5</u> <u>5.0</u>	10-21-08	L 90
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	10-21-08	X 90
	J) ASSEMBLE STOCK		9-20-08	PSW
	K) ASSEMBLE SWIVEL STUDS		10-21-08	X 90
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	X 90
670	FINAL INSPECTION A) HEADSPACE		10-21-08	X 90
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.19</u> <u>2.20</u> <u>2.27</u> <u>2.21</u>	10/10/08	FM
	C) FUNCTION		10-21-08	X 90
690	PACK		10/27/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



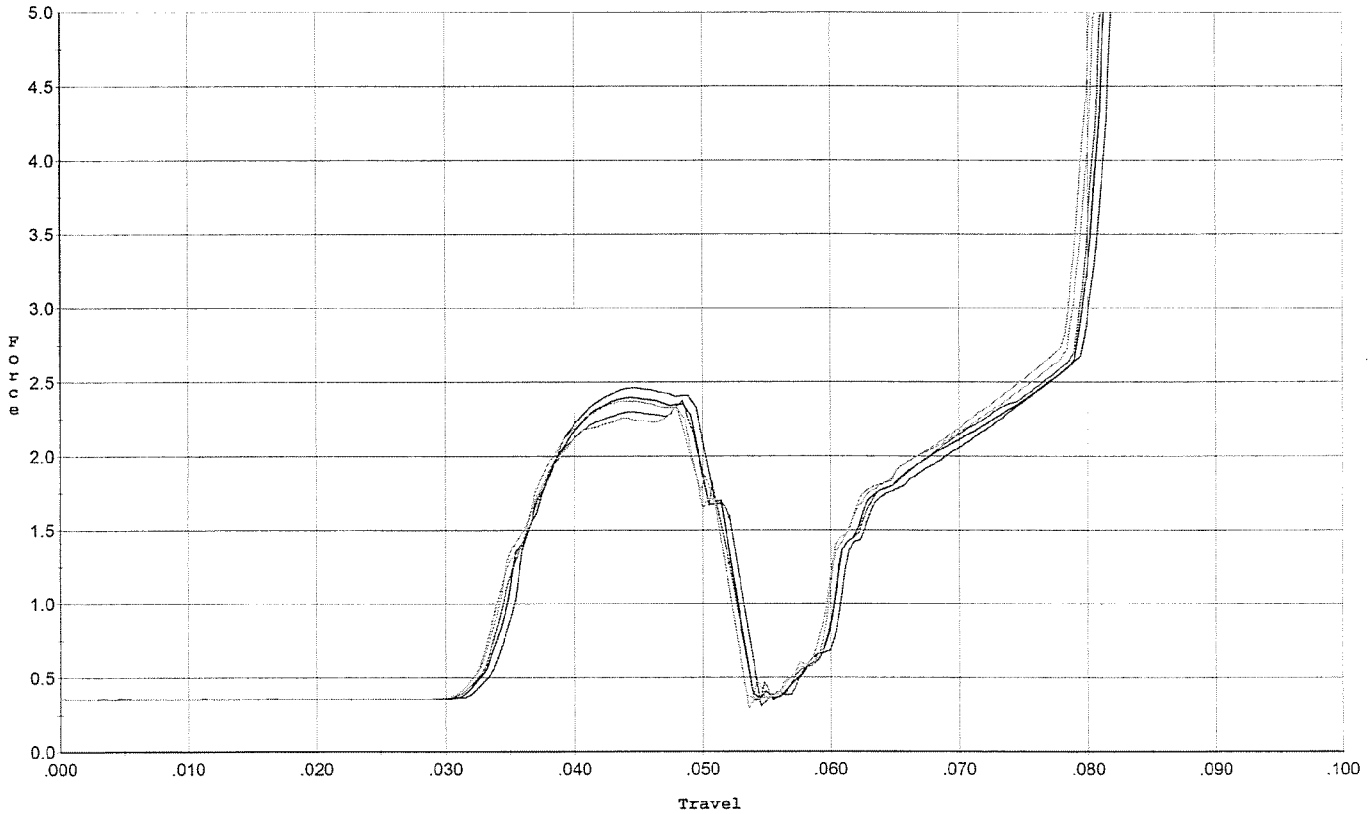
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.056	0.038	0.036	0.052		Set Trigger
2	2.647	0.055	0.037	0.037	0.052		Set Trigger
3	2.647	0.055	0.037	0.036	0.052		Set Trigger
4	2.574	0.054	0.037	0.037	0.051		Set Trigger
5	2.636	0.054	0.036	0.036	0.051		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



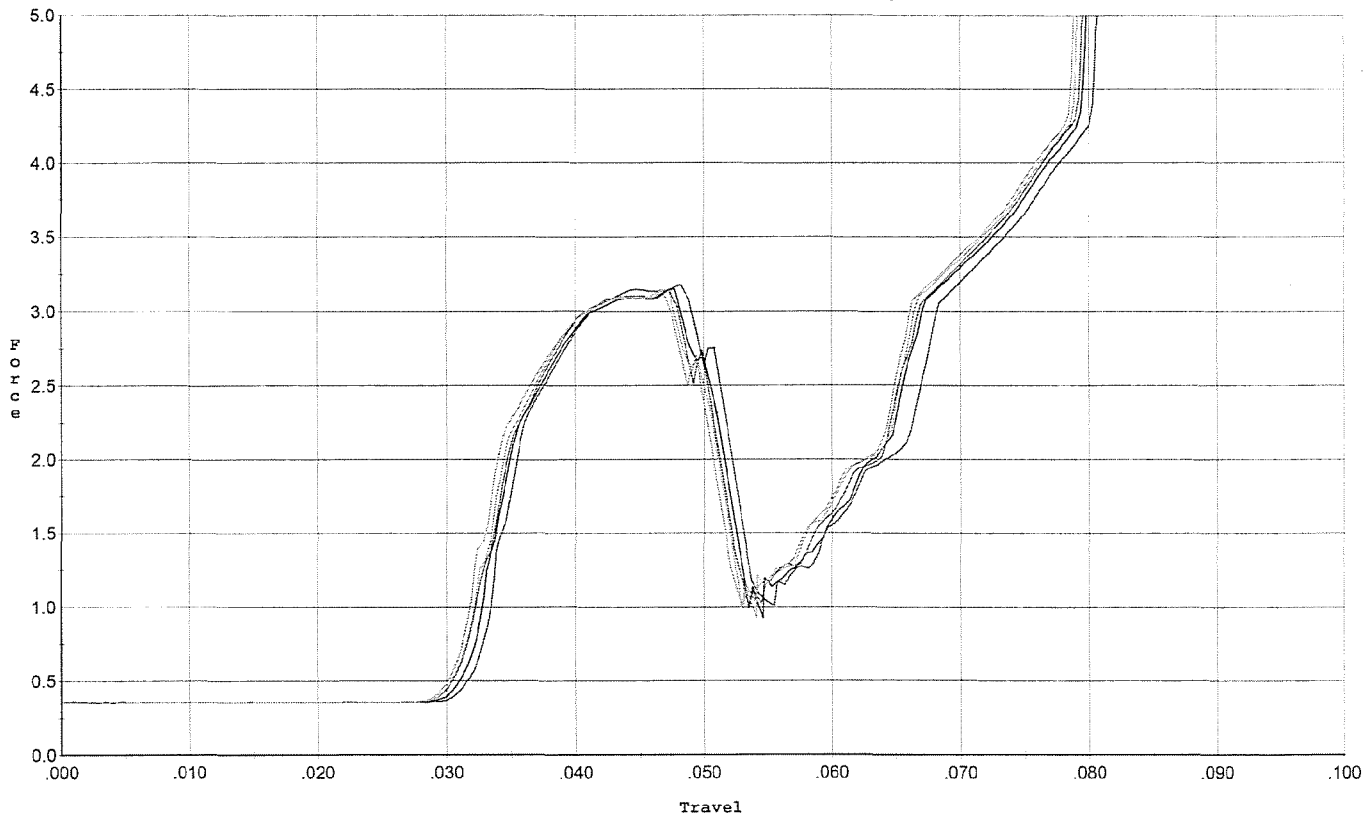
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.052	0.034	0.036	0.049		Set Trigger
2	2.398	0.051	0.033	0.035	0.048		Set Trigger
3	2.377	0.052	0.033	0.035	0.048		Set Trigger
4	2.372	0.051	0.033	0.035	0.048		Set Trigger
5	2.334	0.051	0.033	0.035	0.047		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



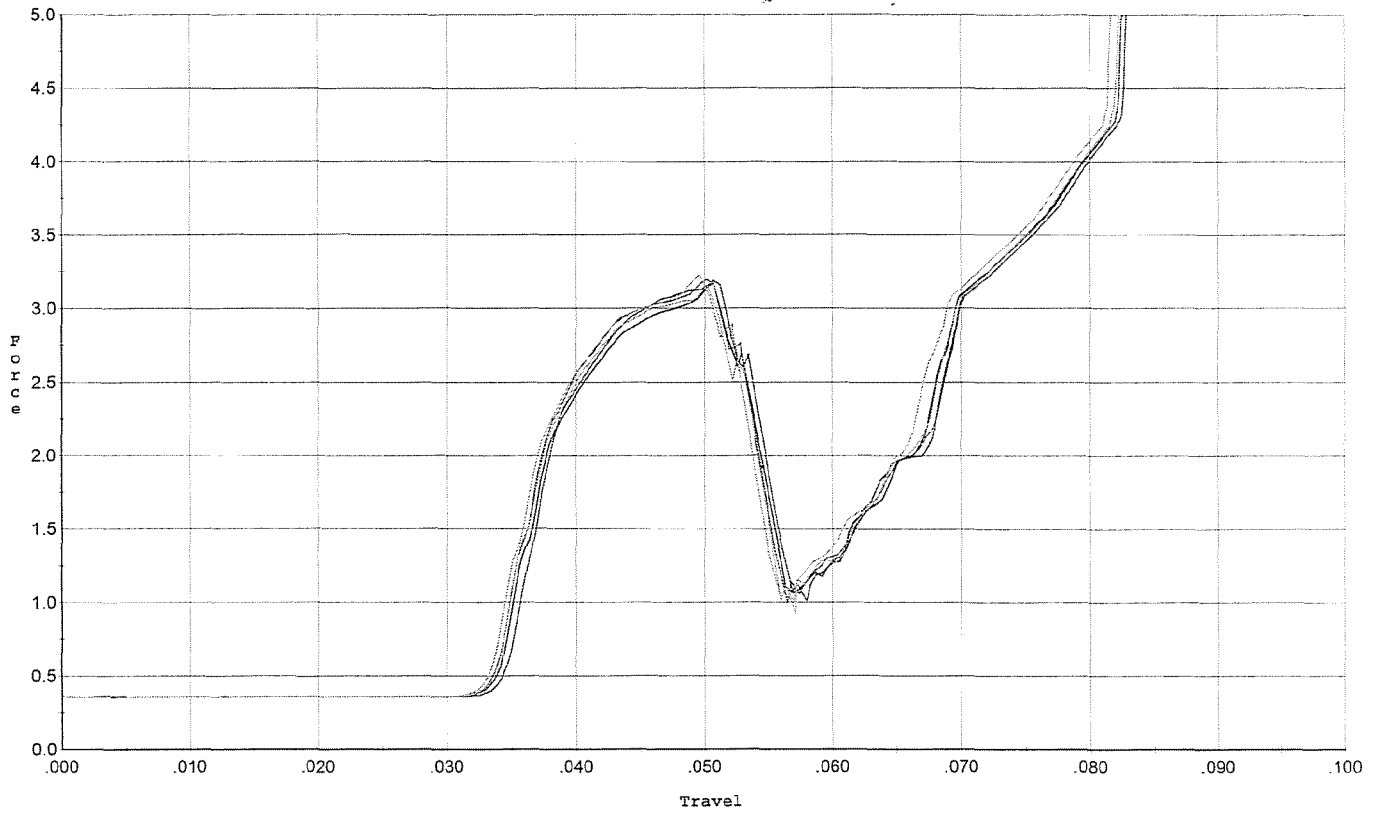
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.051	0.032	0.034	0.062		Set Trigger
2	3.149	0.051	0.031	0.033	0.061		Set Trigger
3	3.149	0.050	0.031	0.033	0.060		Set Trigger
4	3.147	0.050	0.031	0.033	0.061		Set Trigger
5	3.151	0.049	0.031	0.033	0.060		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



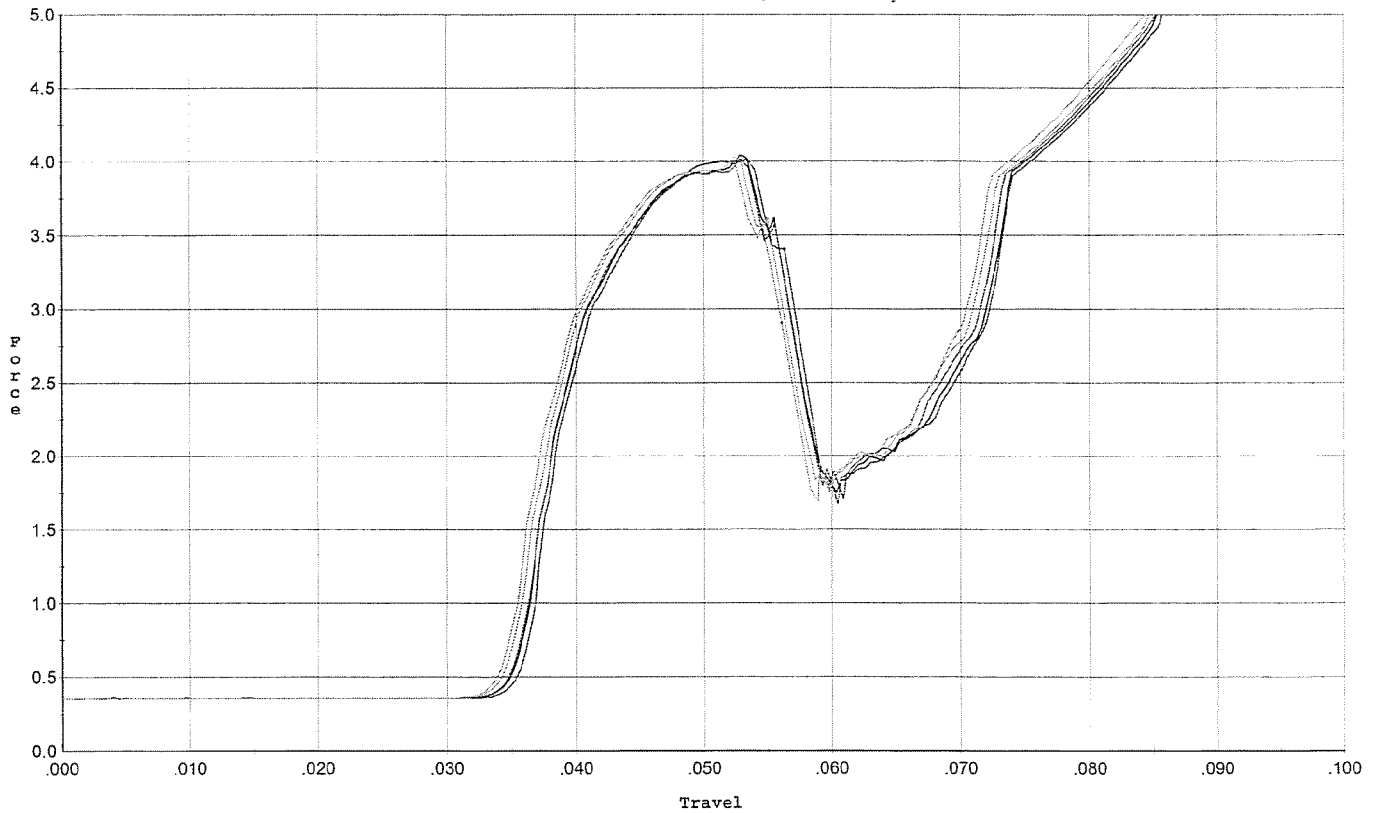
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.053	0.034	0.035	0.062		Set Trigger
2	3.172	0.055	0.034	0.034	0.063		Set Trigger
3	3.195	0.053	0.034	0.034	0.062		Set Trigger
4	3.149	0.053	0.034	0.034	0.062		Set Trigger
5	3.223	0.052	0.033	0.034	0.061		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



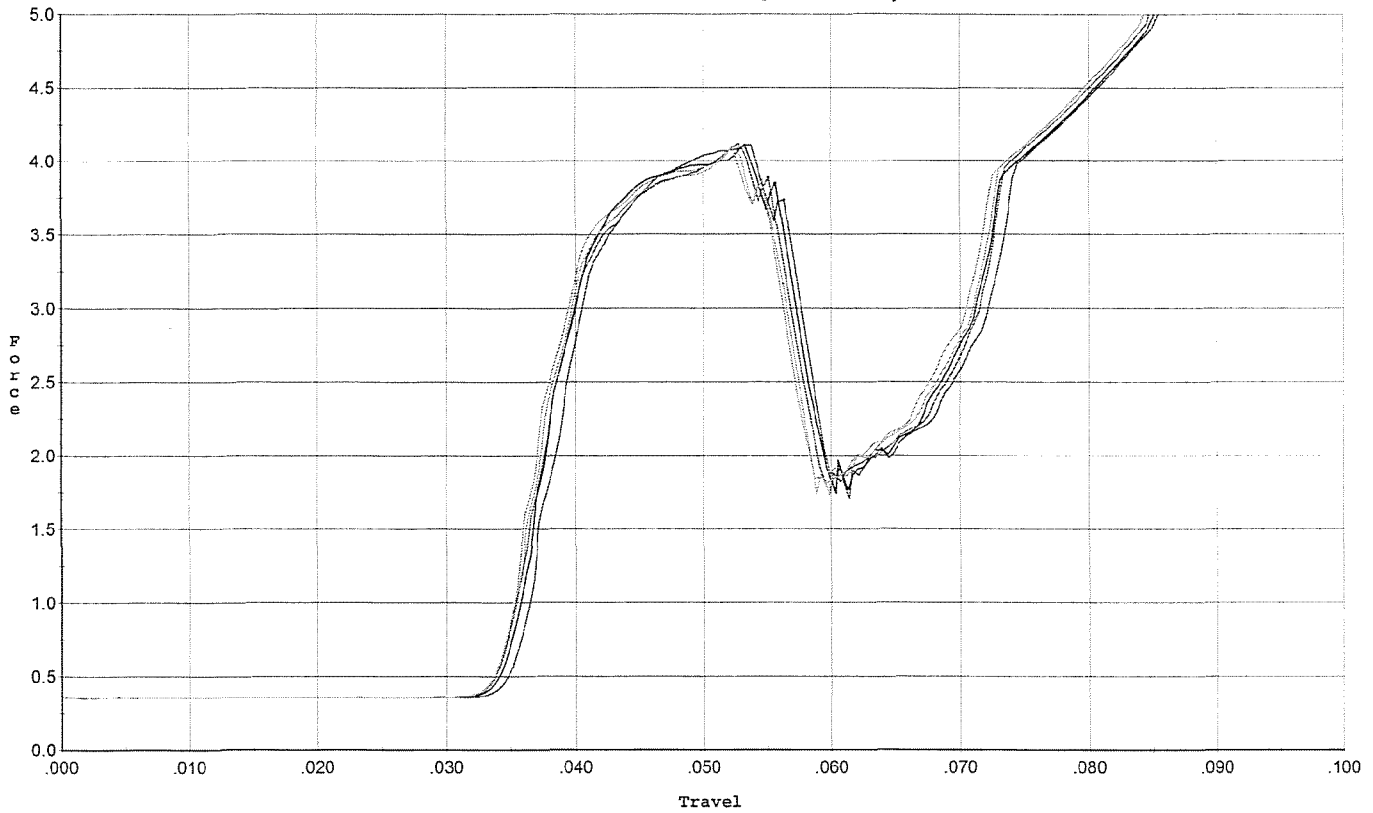
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.056	0.036	0.033	0.081		Set Trigger
2	4.042	0.056	0.035	0.033	0.080		Set Trigger
3	4.017	0.056	0.035	0.033	0.080		Set Trigger
4	4.031	0.055	0.035	0.033	0.080		Set Trigger
5	3.996	0.056	0.034	0.033	0.082		Set Trigger

AVG 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



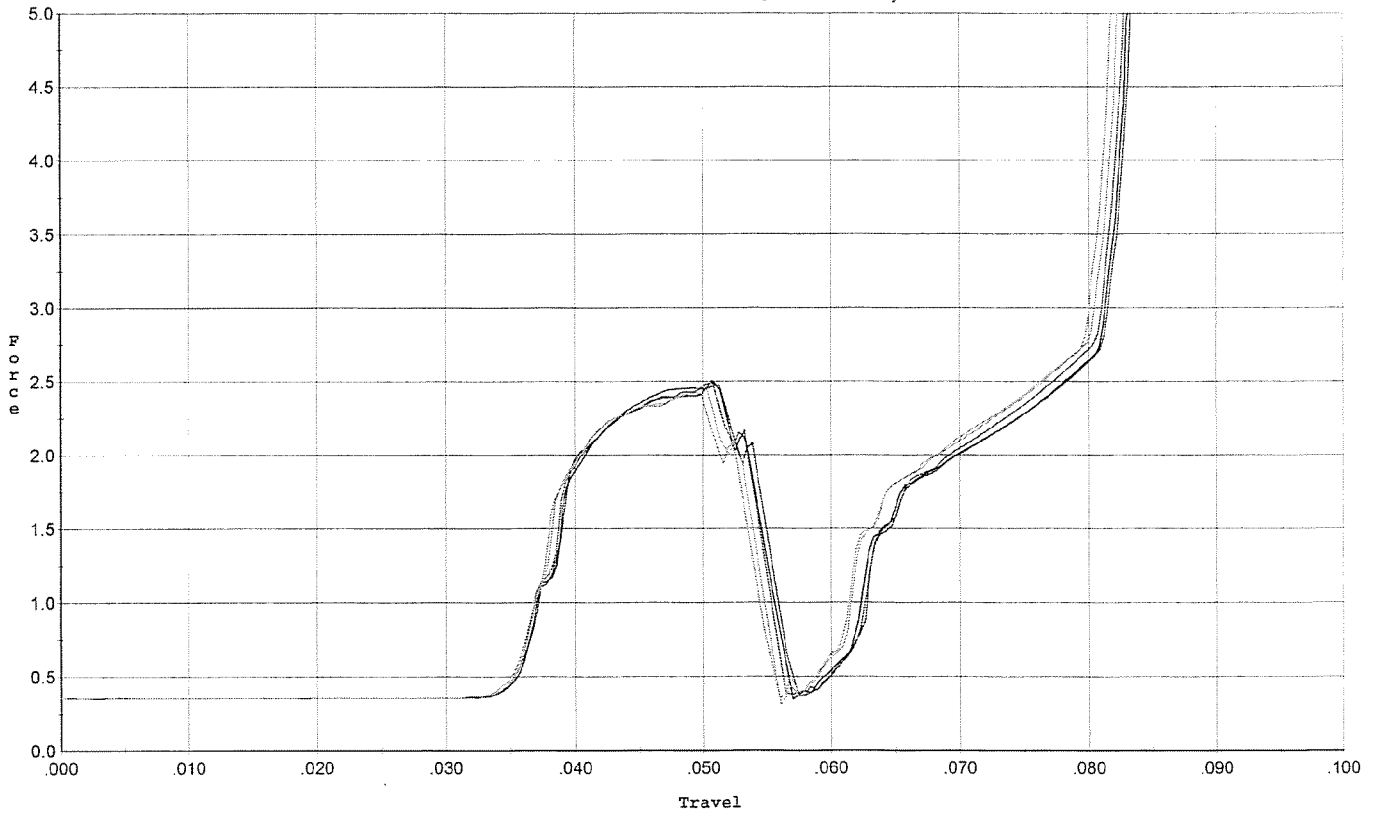
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.056	0.035	0.033	0.085		Set Trigger
2	4.114	0.056	0.034	0.033	0.085		Set Trigger
3	4.120	0.055	0.034	0.033	0.083		Set Trigger
4	4.099	0.056	0.034	0.032	0.085		Set Trigger
5	4.096	0.055	0.034	0.033	0.083		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



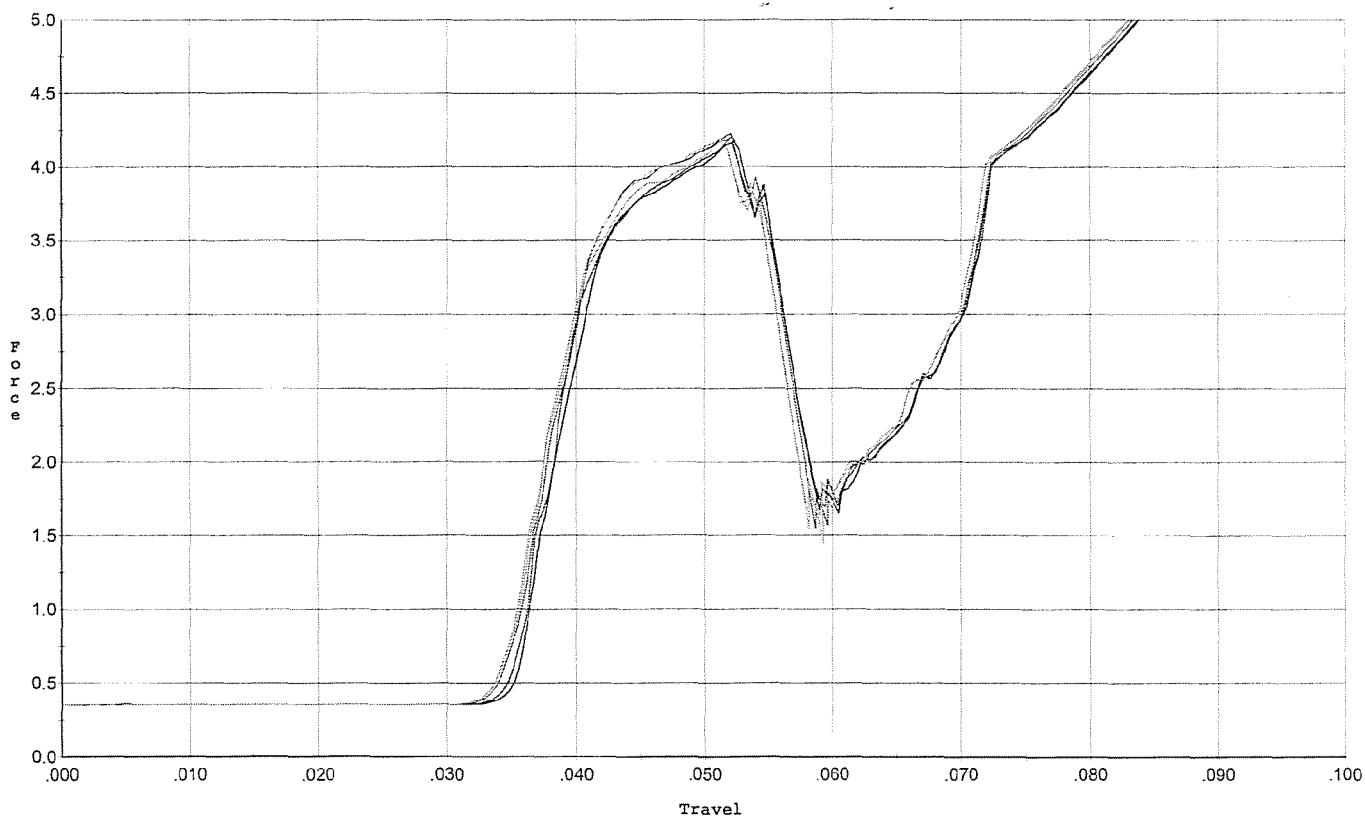
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.054	0.036	0.036	0.051		Set Trigger
2	2.506	0.053	0.036	0.036	0.049		Set Trigger
3	2.491	0.053	0.036	0.035	0.050		Set Trigger
4	2.464	0.053	0.036	0.035	0.049		Set Trigger
5	2.422	0.052	0.036	0.035	0.048		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.055	0.035	0.032	0.080		Set Trigger
2	4.205	0.055	0.035	0.032	0.079		Set Trigger
3	4.225	0.055	0.034	0.032	0.083		Set Trigger
4	4.182	0.055	0.034	0.032	0.082		Set Trigger
5	4.180	0.054	0.034	0.032	0.080		Set Trigger

Avg 4.19