

G6778842

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

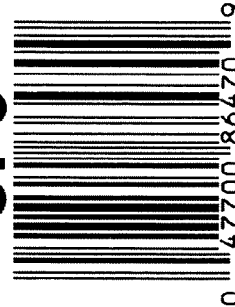
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778842

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778842

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 19 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BA</u>	9-10-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400058235

OP #	OPERATION NAME		READINGS			DATE	INITIAL	
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	10-1-08	LW	
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	10-1-08	LH	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.026</u>	<u>.025</u>	9-24-08	TL	
	J) ASSEMBLE STOCK					9-19-08	BSN	
	K) ASSEMBLE SWIVEL STUDS					9-24-08	TL	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-19-08	FM	
			<u>PASS</u>	FAIL				
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION NA					
	MALFUNCTION		CORRECTION					
	MALFUNCTION		CORRECTION					
660	INSPECT FOR LIVE AMMO					9-19-08	AA	
670	FINAL INSPECTION A) HEADSPACE					9-24-08	TL	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>262</u>	<u>259</u>	<u>257</u>	<u>253</u>	<u>250</u>	9-23-08 L.G.
	C) FUNCTION					9-24-08	TL	
690	PACK					12-5-08	BSN	

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS INITIAL
2.50 LBS AFTER 50 CYCLES
2.50 LBS AFTER 100 CYCLES
2.50 LBS AFTER 150 CYCLES

DATE

9-16-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	276	262		251	
PULL #2	273	240		284	
PULL #3	273	247		253	
PULL #4	272	239		261	
PULL #5	267	206		256	
TOTAL	1361	1192		1305	
AVERAGE	272	238		261	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	340	353		
PULL #2	339	340		
PULL #3	334	309		
PULL #4	348	317		
PULL #5	334	315		
TOTAL	1695	1634		
AVERAGE	339	326		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	424	425		432
PULL #2	427	414		424
PULL #3	402	413		436
PULL #4	408	413		411
PULL #5	408	425		418
TOTAL	2069	2140		2121
AVERAGE	413	428		424