

66778850

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

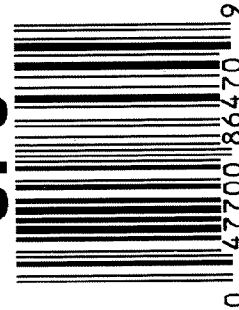
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778850

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778850

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	RSN
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Bk	8-22-08	Bk
490	MAGNAFLUX BOLT		8/22/08	mrc
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DR
542	APPLY COATINGS (BARREL ACTION)		8-26	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-24-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

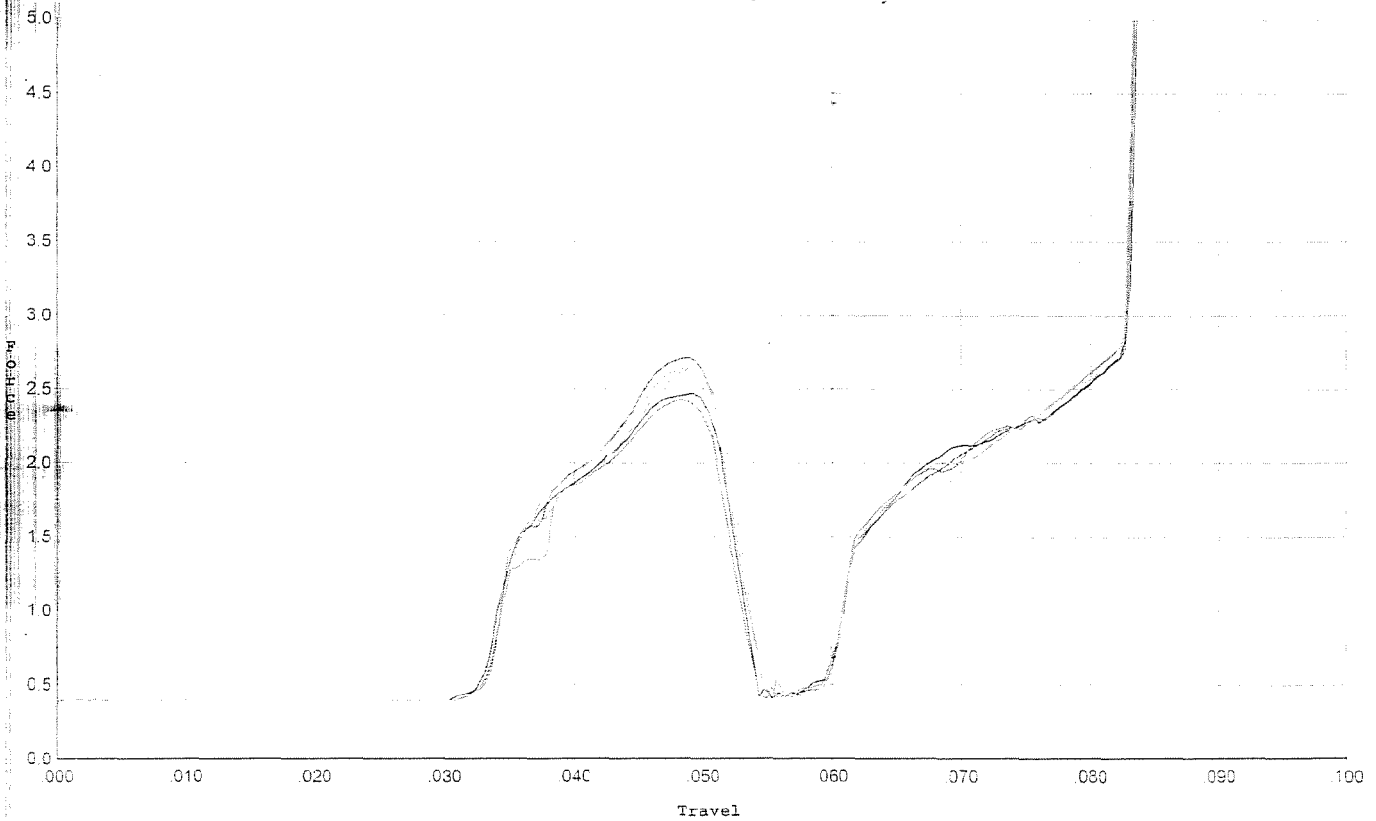
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	2-2-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-2-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-2-09	LN
	J) ASSEMBLE STOCK		1/21/09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-2-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-2-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.48</u> <u>2.41</u> <u>2.47</u> <u>2.48</u>	1-30-09	WN
	C) FUNCTION		2-2-09	LN
690	PACK		2/11/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



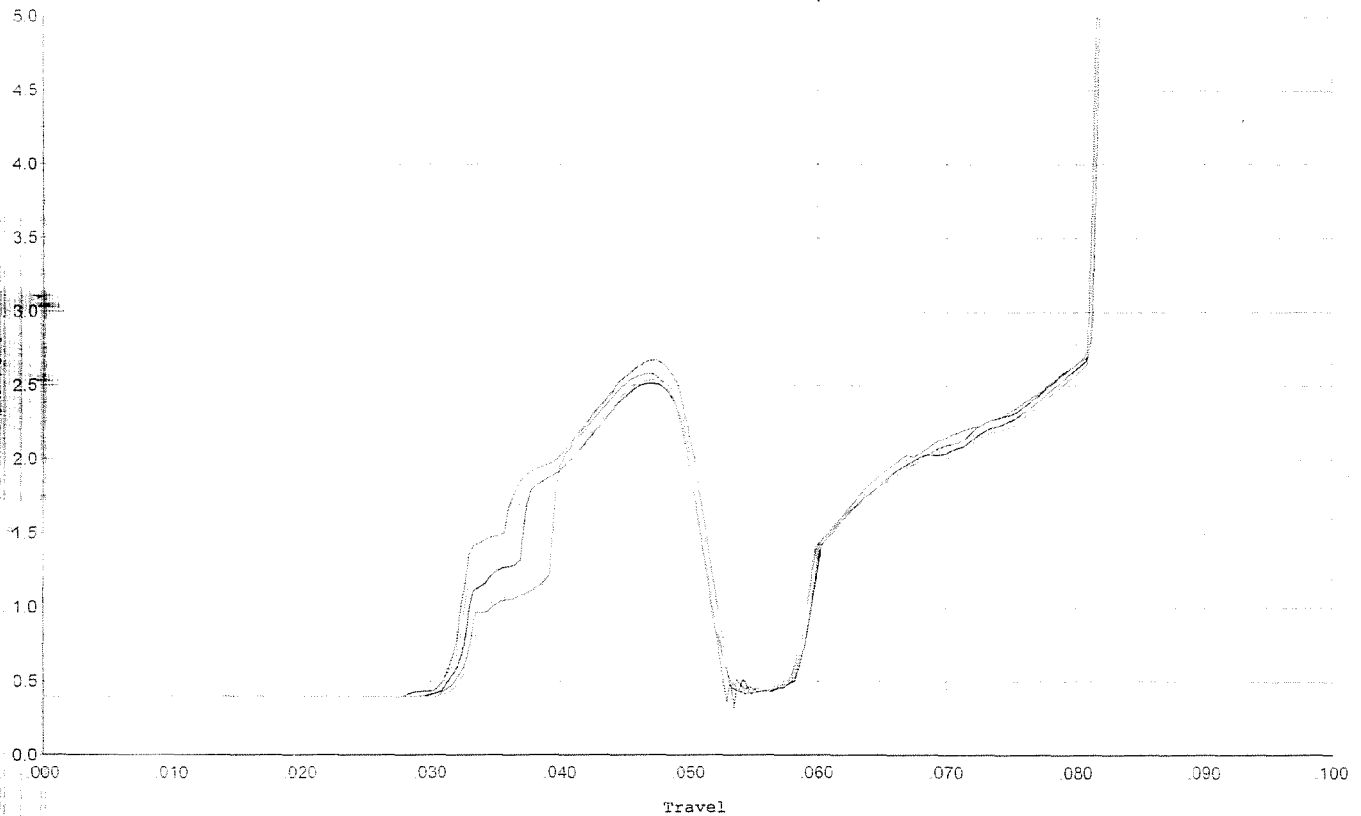
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.708	0.051	0.033	0.036	0.051		Set Trigger
2	2.468	0.051	0.033	0.037	0.049		Set Trigger
3	2.426	0.051	0.034	0.037	0.047		Set Trigger
4	2.639	0.052	0.034	0.036	0.051		Set Trigger
5	2.644	0.051	0.033	0.036	0.051		Set Trigger

A.2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



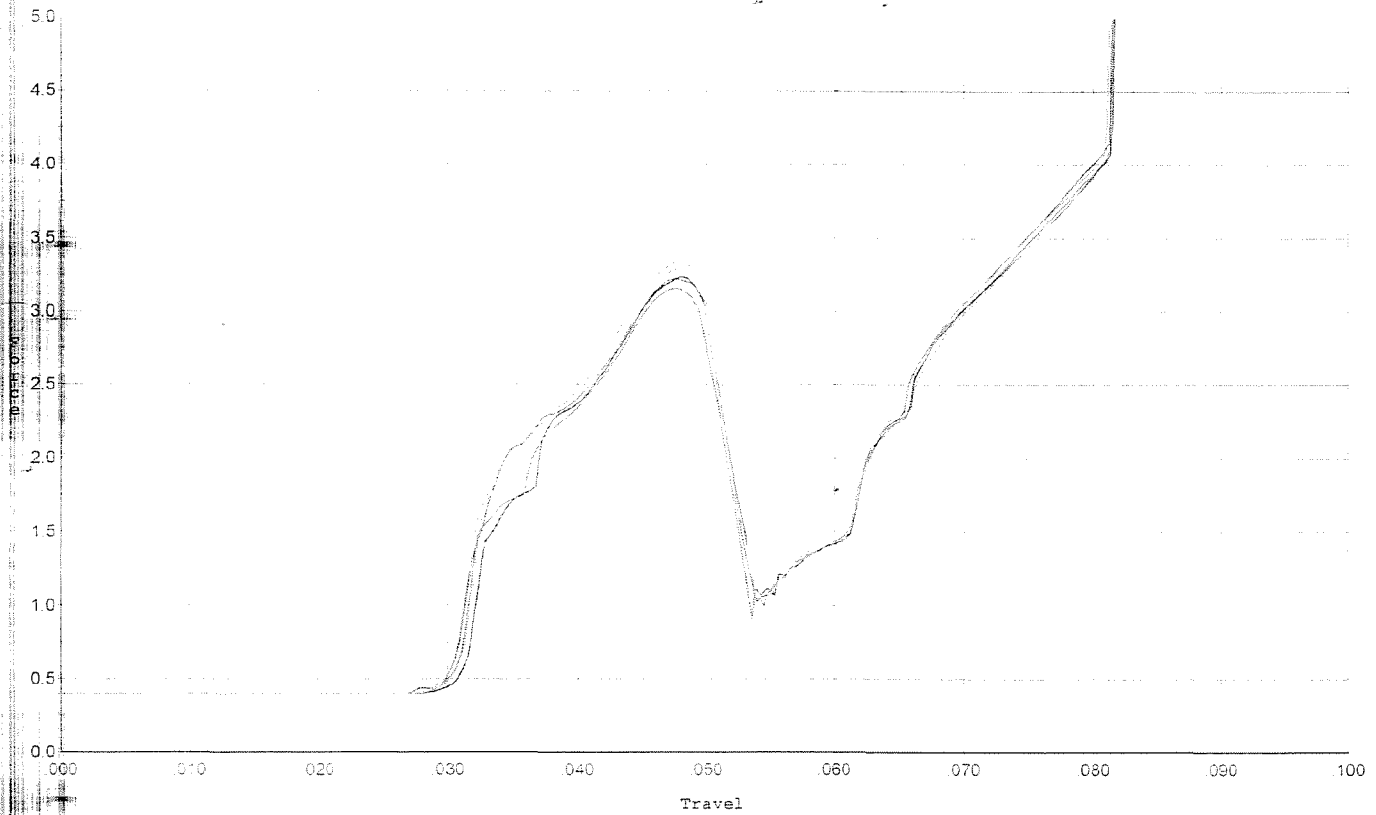
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.673	0.050	0.031	0.036	0.052		Set Trigger
2	2.513	0.050	0.031	0.037	0.047		Set Trigger
3	2.584	0.050	0.033	0.037	0.045		Set Trigger
4	2.545	0.051	0.033	0.036	0.046		Set Trigger
5	2.540	0.050	0.032	0.036	0.048		Set Trigger

A-257

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



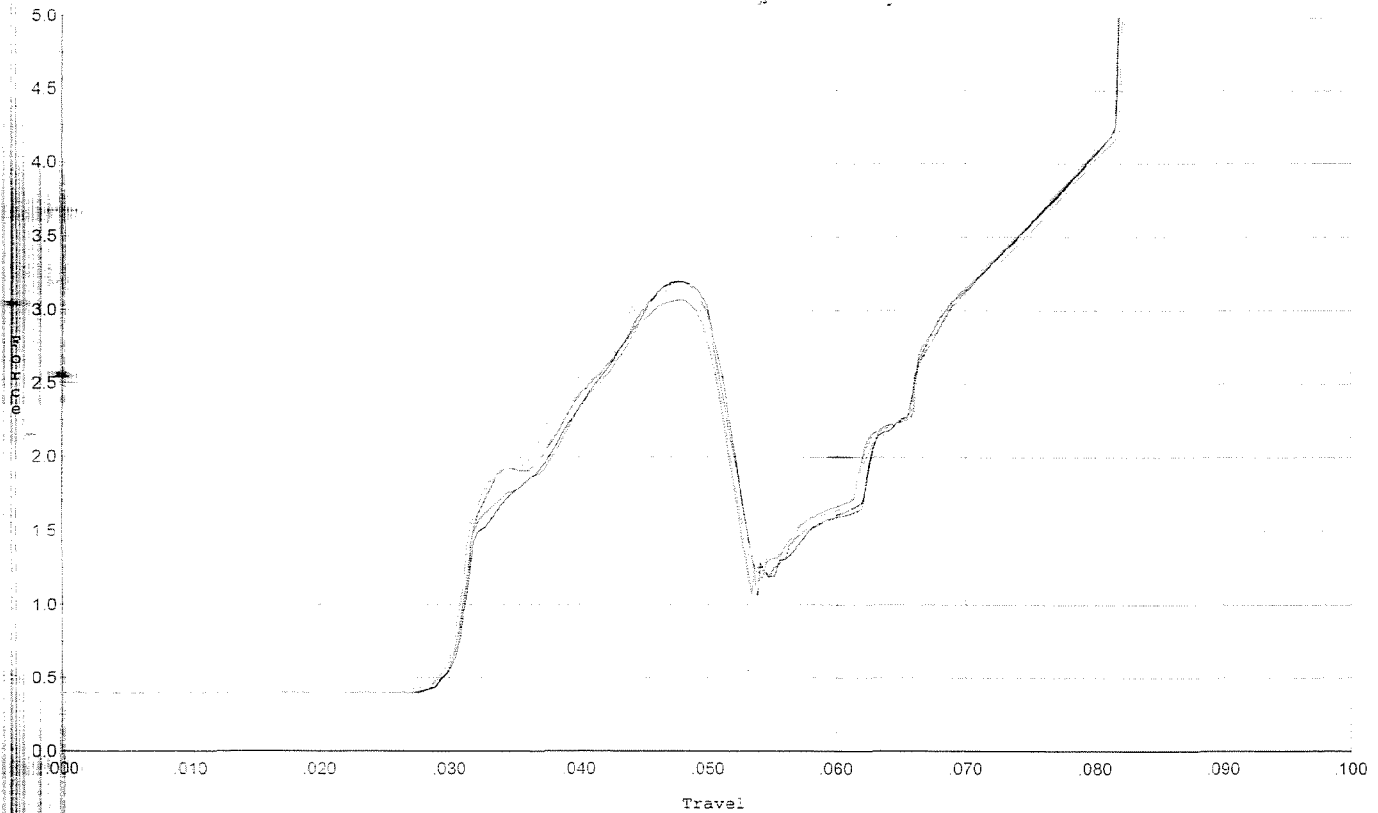
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.222	0.050	0.030	0.034	0.061		Set Trigger
2	3.236	0.050	0.031	0.034	0.059		Set Trigger
3	3.160	0.051	0.031	0.034	0.060		Set Trigger
4	3.297	0.051	0.031	0.034	0.062		Set Trigger
5	3.340	0.050	0.031	0.034	0.062		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



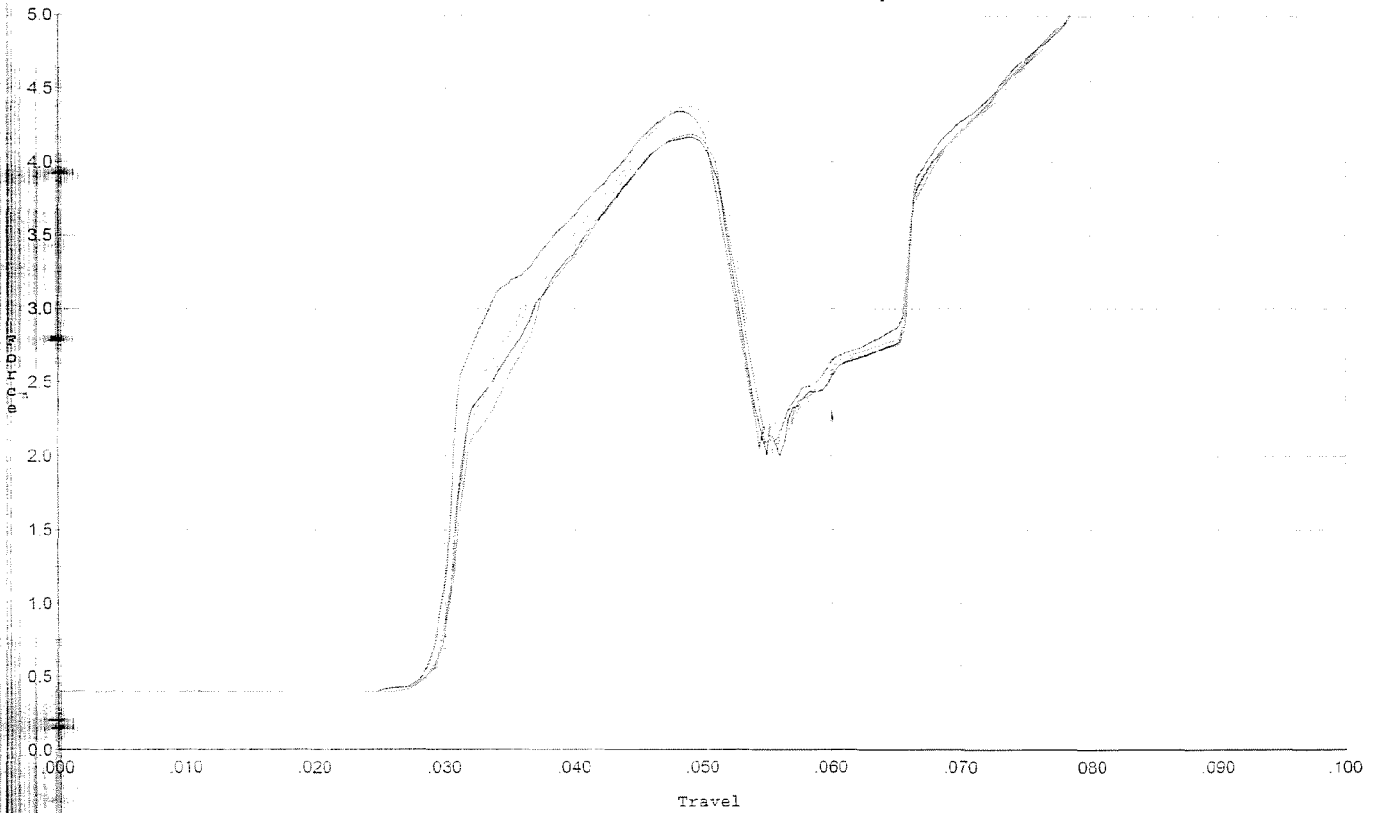
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.050	0.030	0.034	0.061		Set Trigger
2	3.196	0.051	0.031	0.034	0.062		Set Trigger
3	3.070	0.051	0.030	0.034	0.060		Set Trigger
4	3.241	0.050	0.030	0.035	0.063		Set Trigger
5	3.136	0.050	0.030	0.035	0.061		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



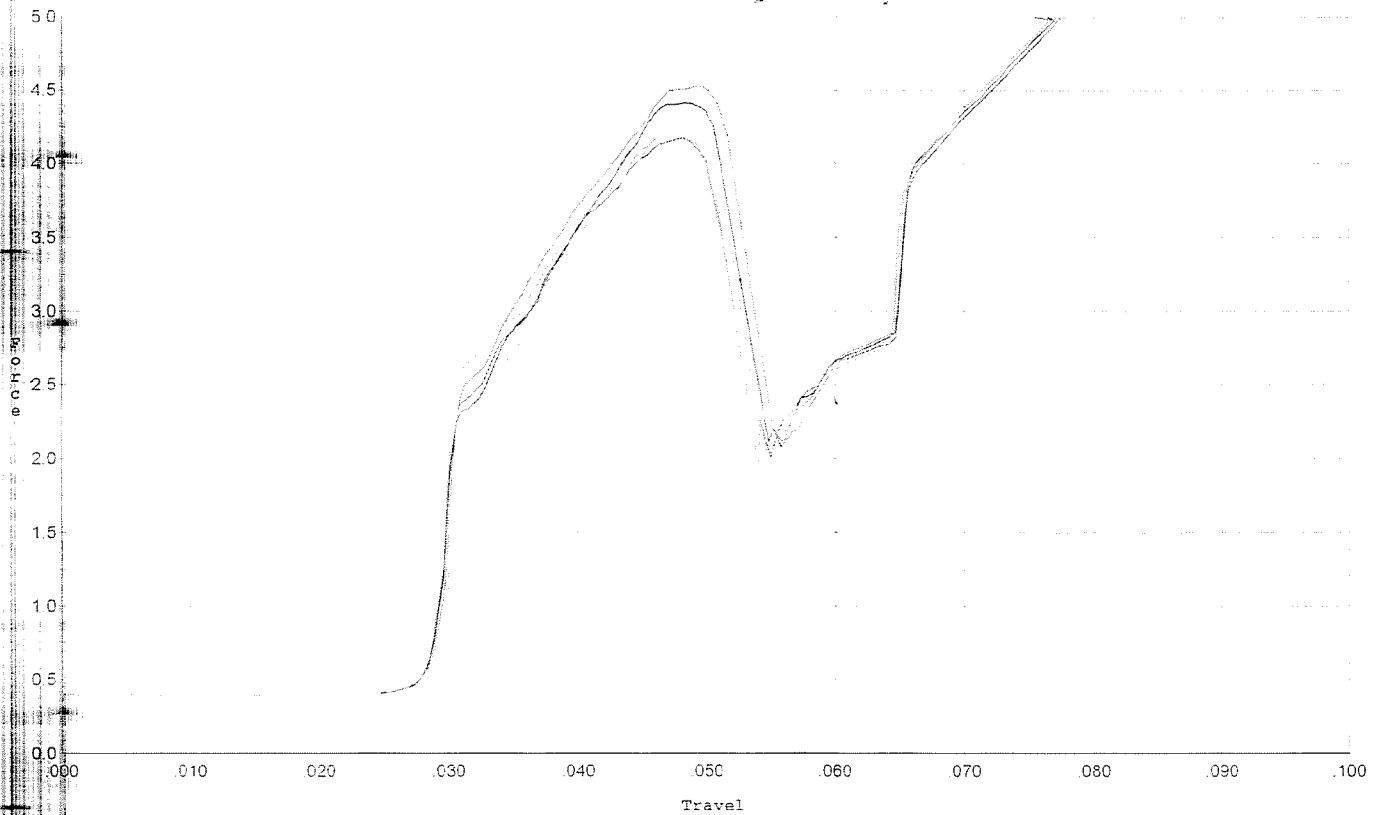
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.344	0.052	0.029	0.031	0.092		Set Trigger
2	4.167	0.051	0.030	0.031	0.085		Set Trigger
3	4.188	0.053	0.030	0.031	0.087		Set Trigger
4	4.376	0.051	0.030	0.031	0.088		Set Trigger
5	4.387	0.051	0.030	0.031	0.088		Set Trigger

A-4.29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



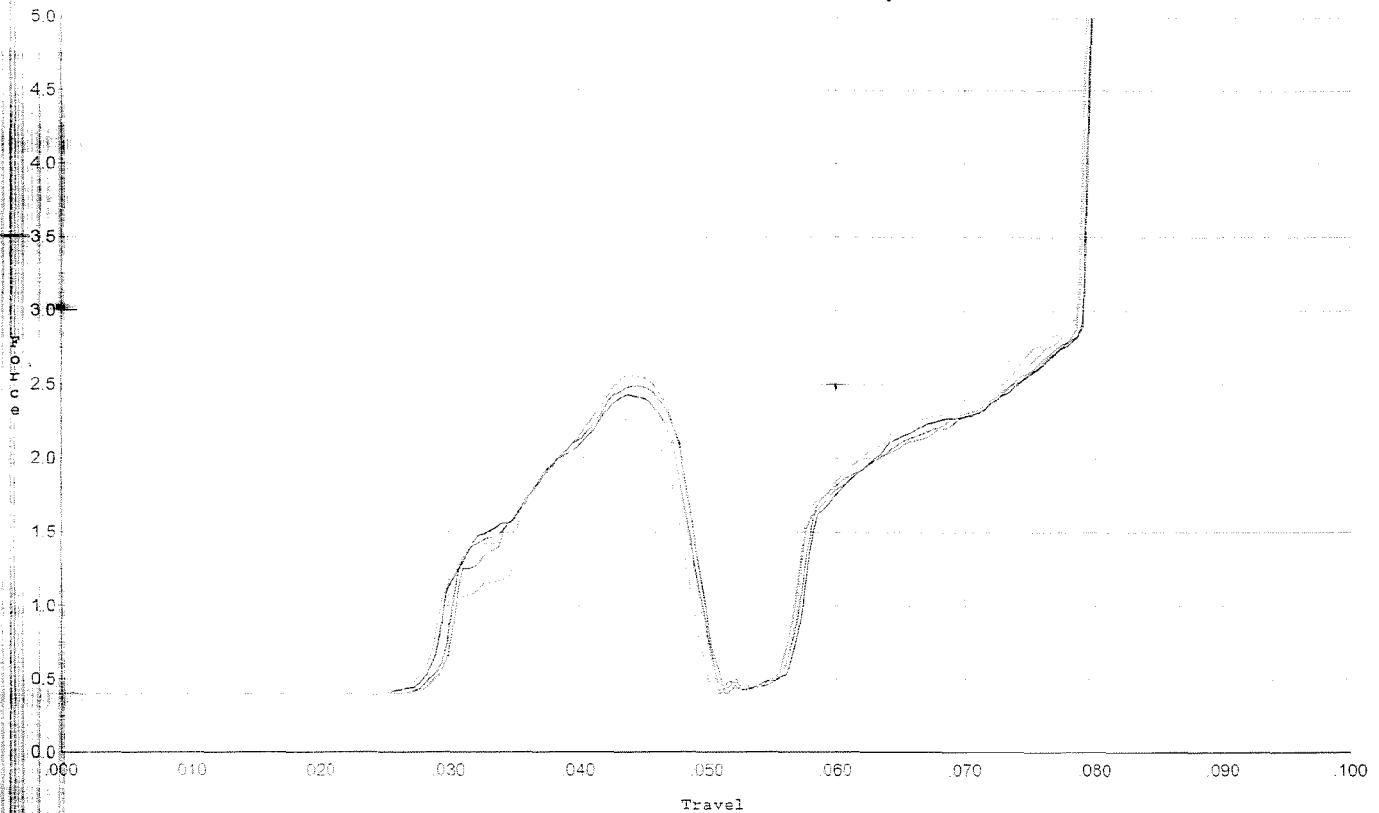
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.170	0.051	0.029	0.031	0.087		Set Trigger
2	4.412	0.053	0.029	0.030	0.093		Set Trigger
3	4.525	0.052	0.029	0.030	0.095		Set Trigger
4	4.241	0.051	0.029	0.030	0.087		Set Trigger
5	4.214	0.051	0.028	0.030	0.088		Set Trigger

A-431

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



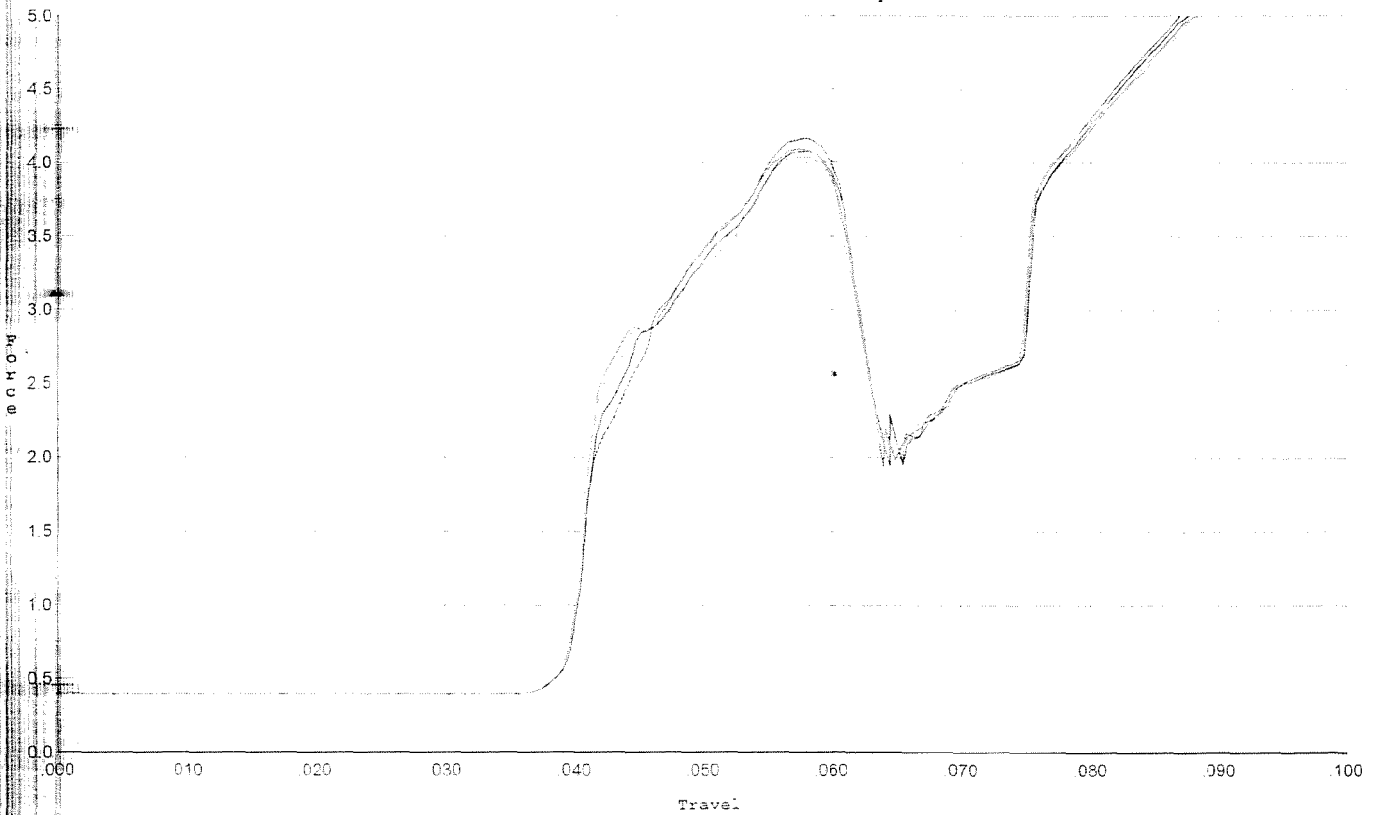
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.048	0.030	0.036	0.048		Set Trigger
2	2.432	0.047	0.029	0.036	0.047		Set Trigger
3	2.556	0.048	0.030	0.035	0.048		Set Trigger
4	2.445	0.047	0.030	0.036	0.045		Set Trigger
5	2.269	0.047	0.028	0.036	0.045		Set Trigger

A-2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.061	0.039	0.034	0.087		Set Trigger
2	4.074	0.061	0.040	0.034	0.087		Set Trigger
3	4.089	0.061	0.040	0.034	0.089		Set Trigger
4	4.040	0.062	0.039	0.034	0.089		Set Trigger
5	4.081	0.061	0.039	0.034	0.087		Set Trigger

A-4.08