

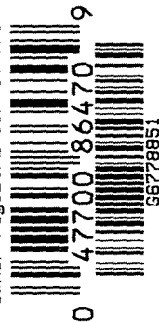
G6778851

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

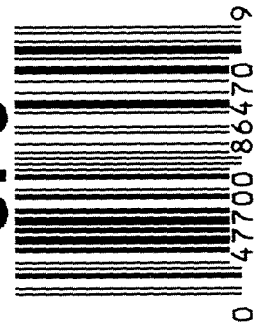
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778851

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778851

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSN	9-10-08	BSN
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	JK
542	APPLY COATINGS (BARREL ACTION)		9/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

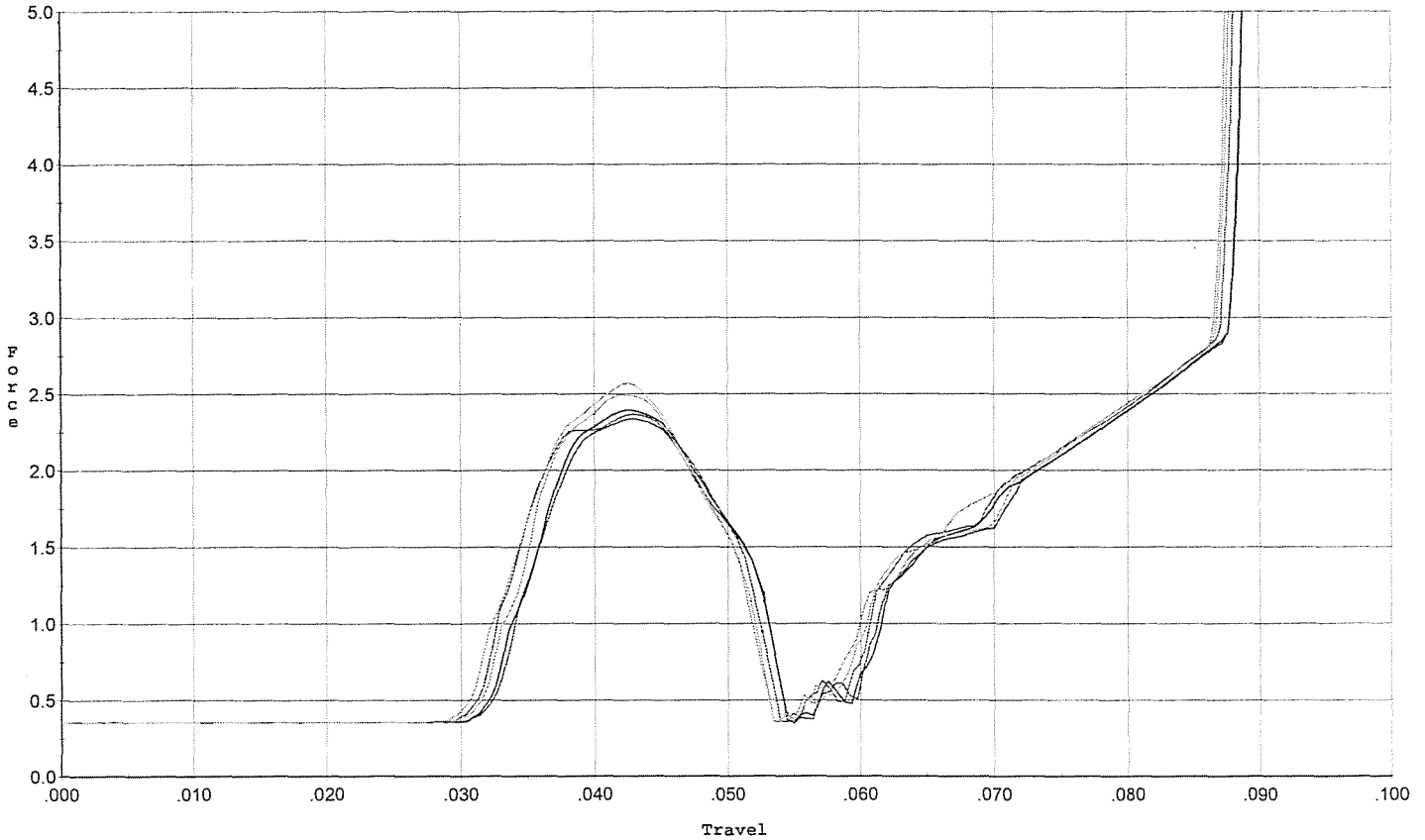
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	4.0	9-26-08	L. D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	2.0	2.0	2.0	9-26-08	L. D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.022	.022	9-26-08	L. D.		
	J) ASSEMBLE STOCK					9-18-08	LSW		
	K) ASSEMBLE SWIVEL STUDS					9-26-08	L. D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		9-19-08	Fm		
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-19-08	AA		
670	FINAL INSPECTION A) HEADSPACE					9-26-08	L. D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	3.39	2.36	2.29	2.30	2.26	9-25-08	L. D.
	C) FUNCTION							9-26-08	L. D.
690	PACK							12-9-08	TK

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



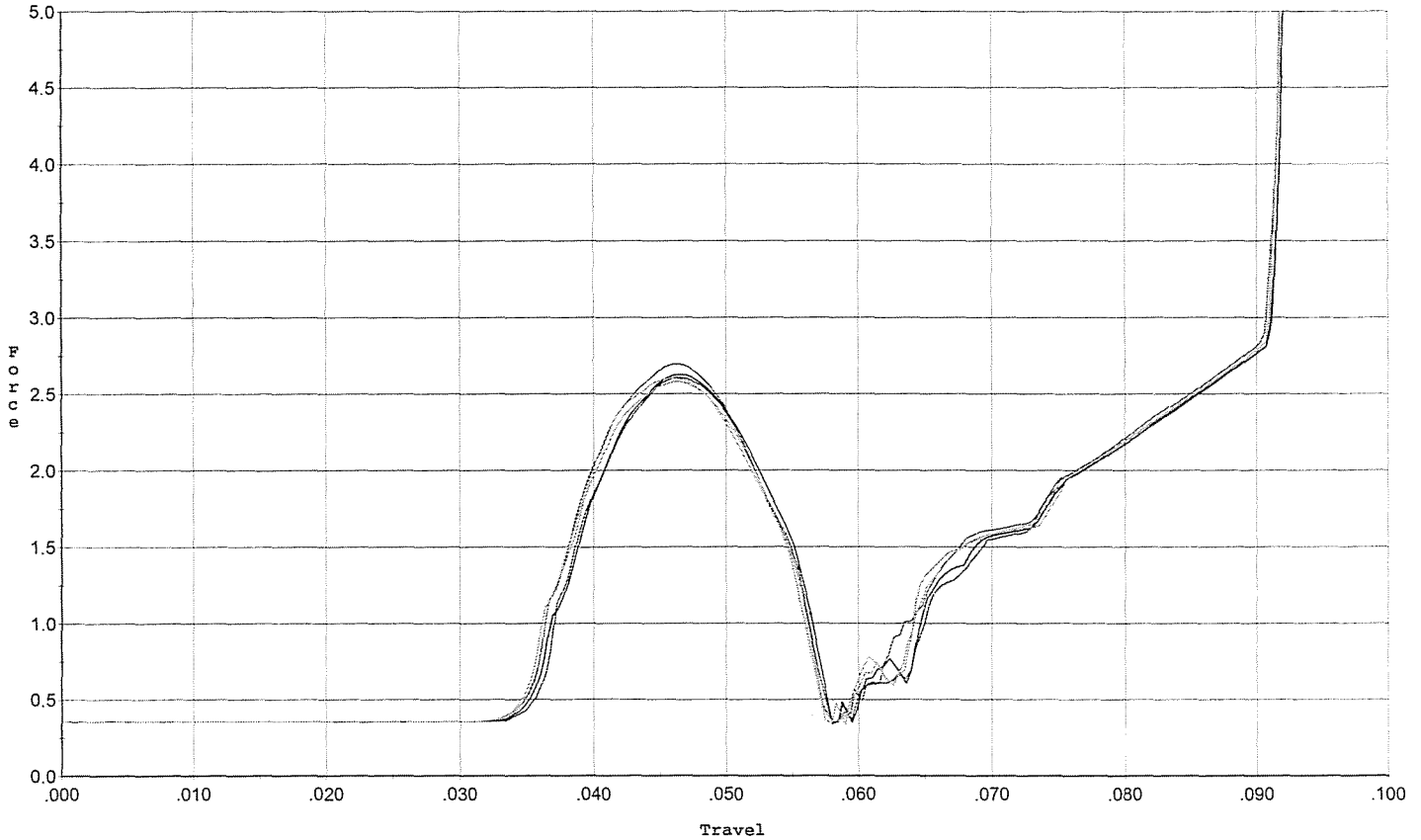
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.337	0.053	0.033	0.041	0.048		Set Trigger
2	2.394	0.053	0.032	0.040	0.049		Set Trigger
3	2.366	0.053	0.032	0.041	0.051		Set Trigger
4	2.491	0.052	0.032	0.040	0.049		Set Trigger
5	2.572	0.051	0.031	0.040	0.050		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



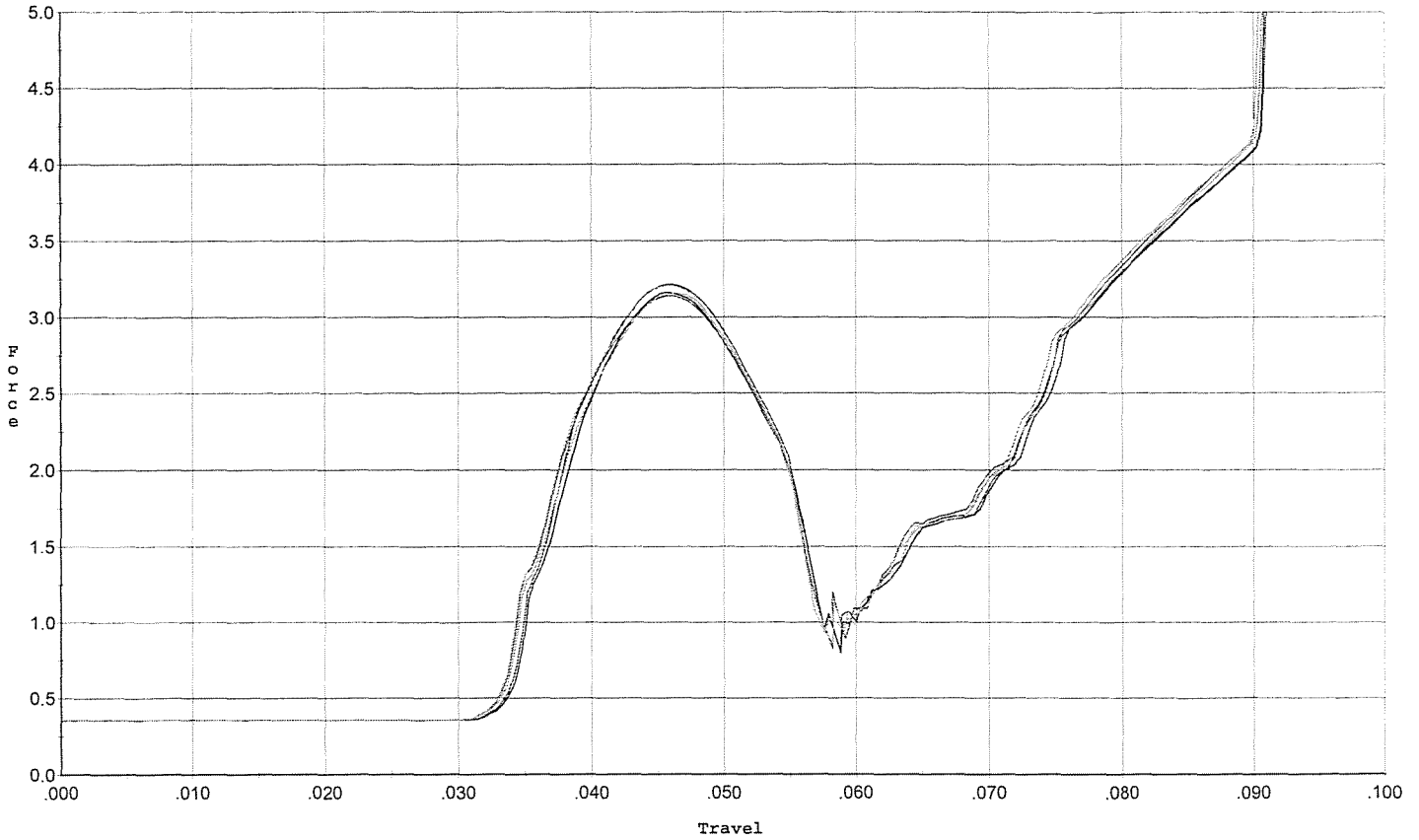
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.605	0.055	0.036	0.041	0.052		Set Trigger
2	2.626	0.056	0.036	0.041	0.054		Set Trigger
3	2.693	0.056	0.035	0.041	0.054		Set Trigger
4	2.579	0.056	0.035	0.041	0.054		Set Trigger
5	2.604	0.056	0.036	0.041	0.054		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



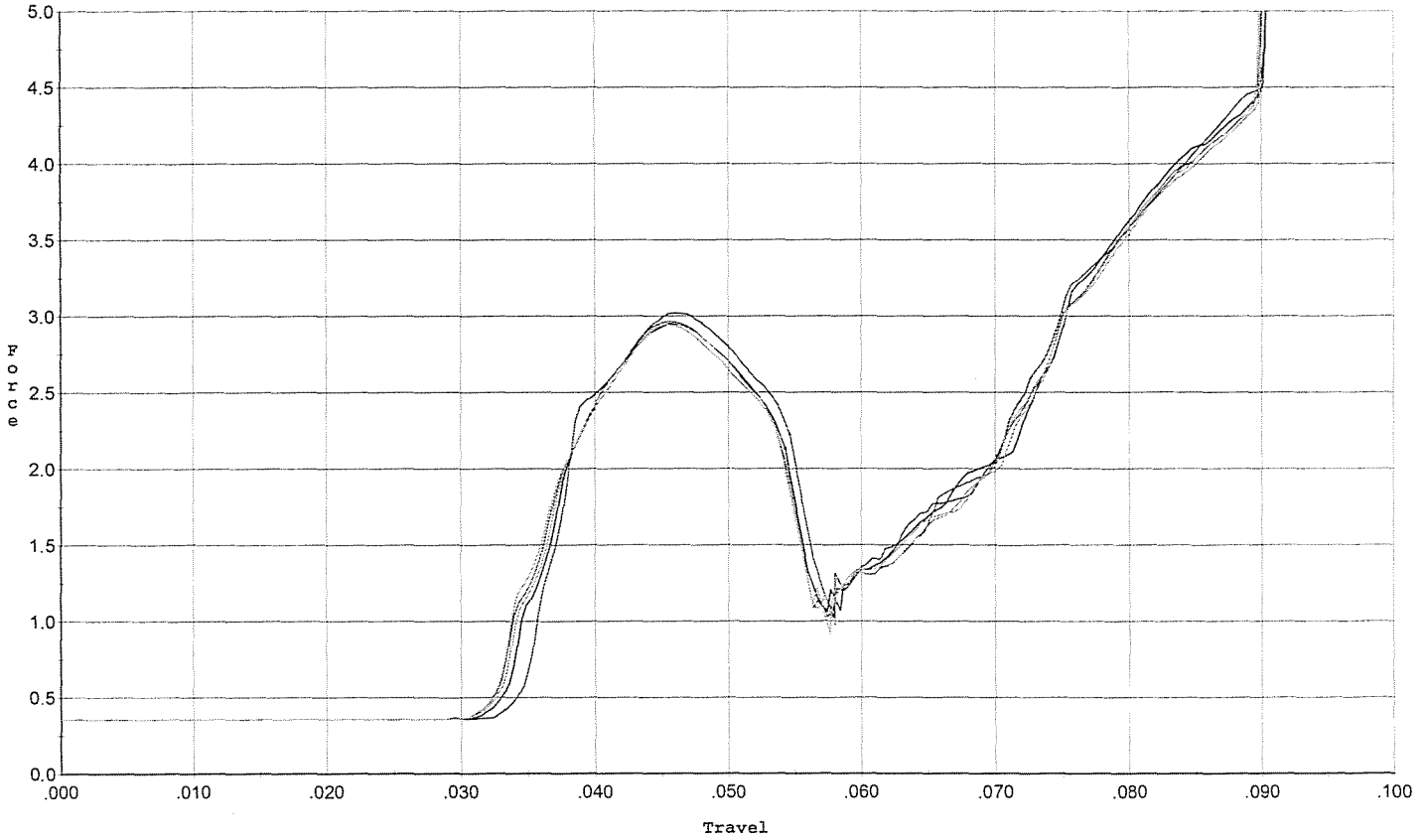
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.056	0.034	0.039	0.067		Set Trigger
2	3.163	0.056	0.034	0.039	0.065		Set Trigger
3	3.139	0.055	0.033	0.039	0.065		Set Trigger
4	3.208	0.055	0.033	0.039	0.066		Set Trigger
5	3.157	0.055	0.034	0.039	0.065		Set Trigger

AVG 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



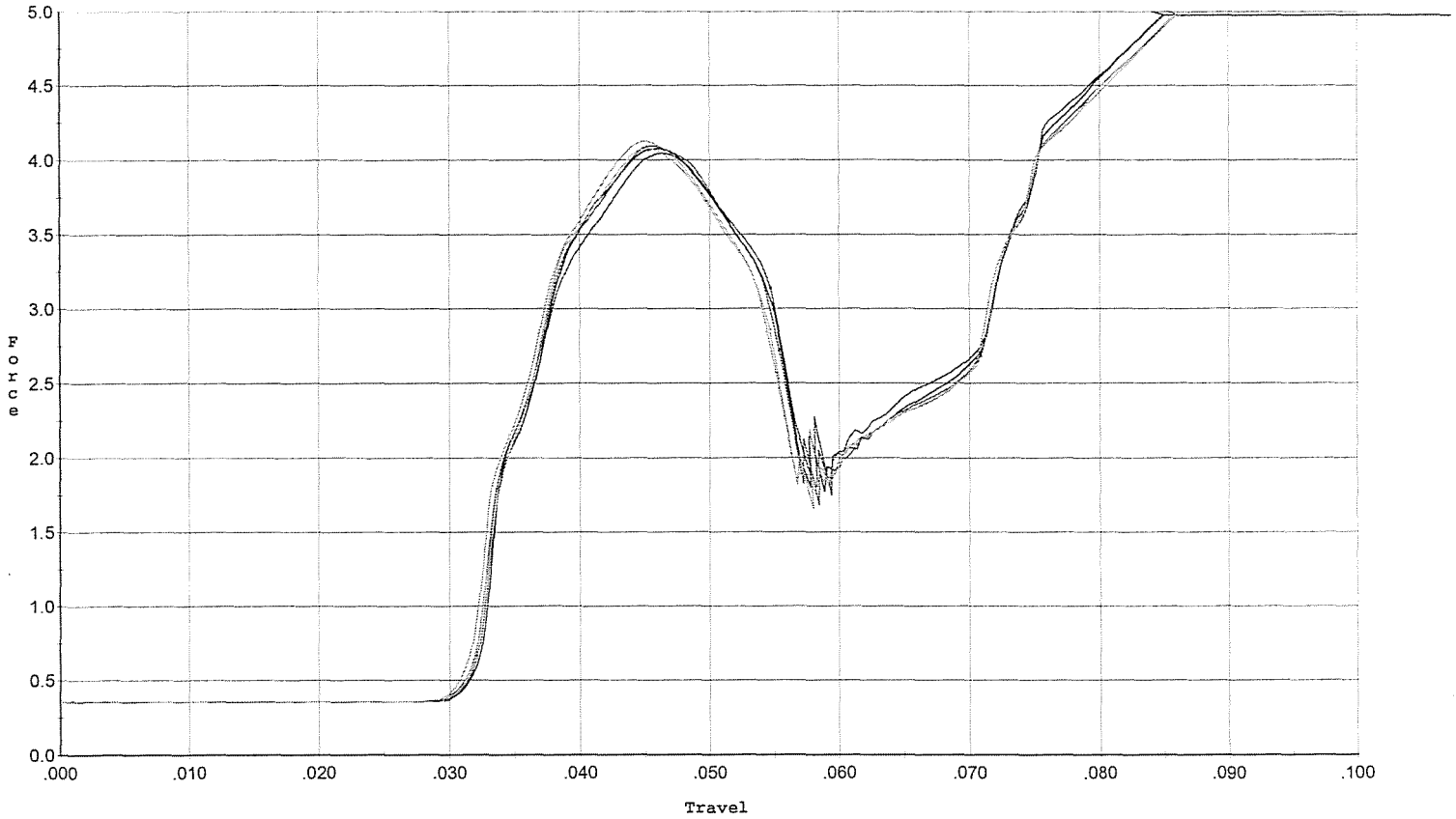
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.055	0.035	0.038	0.062		Set Trigger
2	2.947	0.054	0.034	0.039	0.061		Set Trigger
3	2.965	0.055	0.033	0.039	0.063		Set Trigger
4	2.960	0.055	0.033	0.039	0.063		Set Trigger
5	2.946	0.054	0.033	0.039	0.062		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



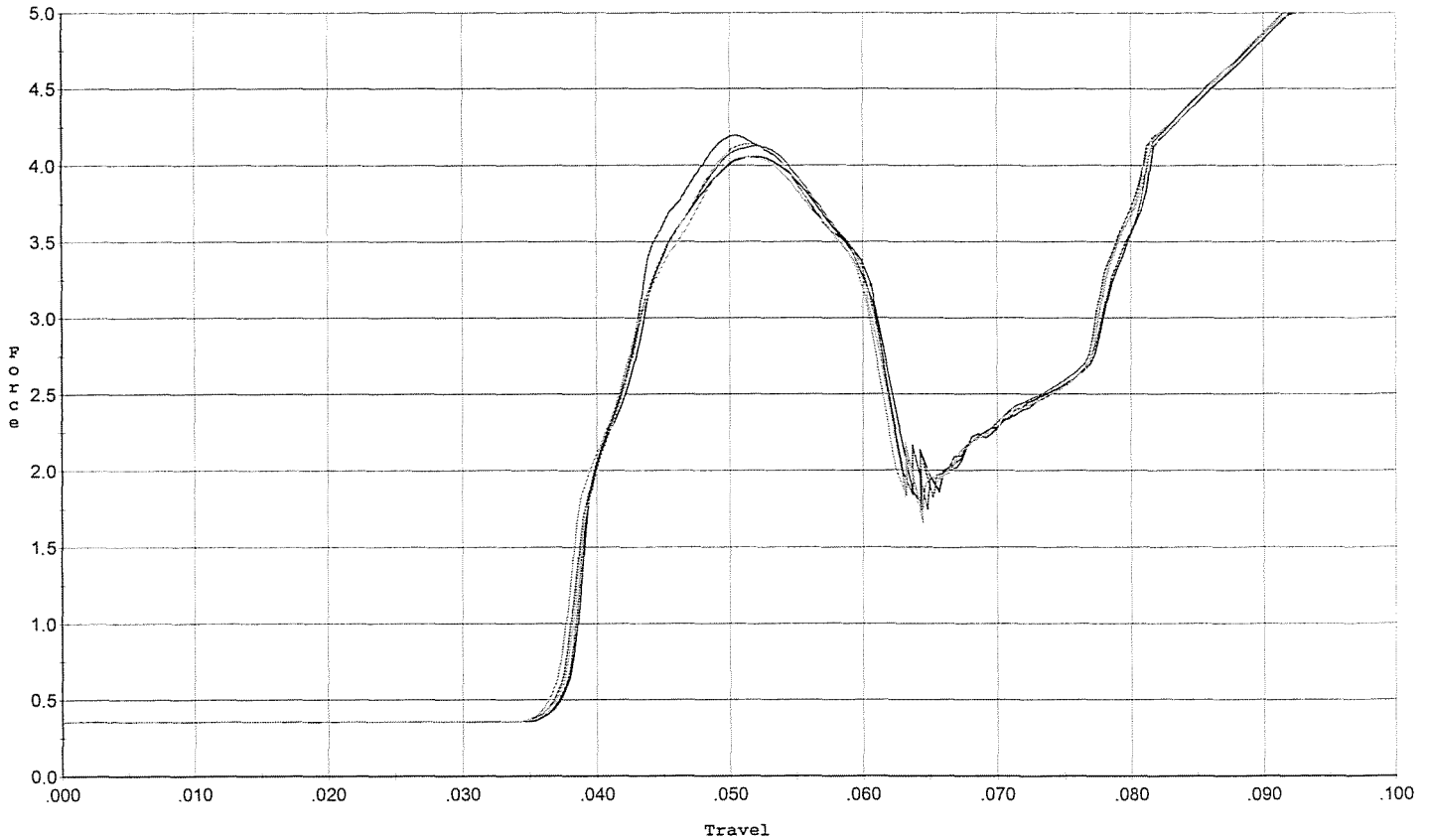
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.055	0.032	0.036	0.086		Set Trigger
2	4.075	0.055	0.032	0.037	0.087		Set Trigger
3	4.092	0.055	0.032	0.036	0.088		Set Trigger
4	4.080	0.055	0.032	0.037	0.086		Set Trigger
5	4.126	0.055	0.031	0.036	0.088		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



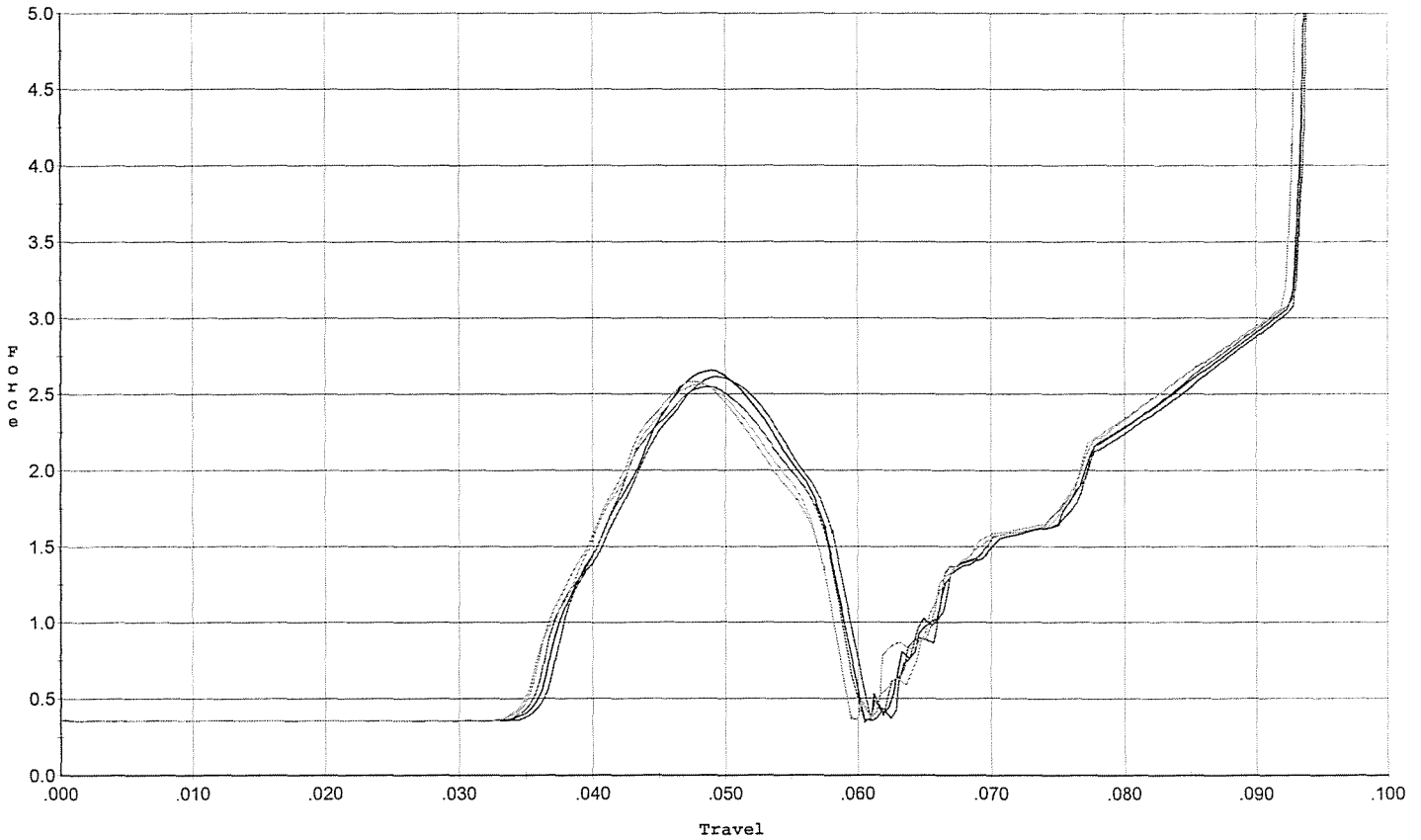
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.061	0.037	0.038	0.092		Set Trigger
2	4.058	0.061	0.038	0.039	0.090		Set Trigger
3	4.125	0.061	0.037	0.038	0.092		Set Trigger
4	4.054	0.061	0.037	0.038	0.091		Set Trigger
5	4.139	0.060	0.037	0.038	0.091		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



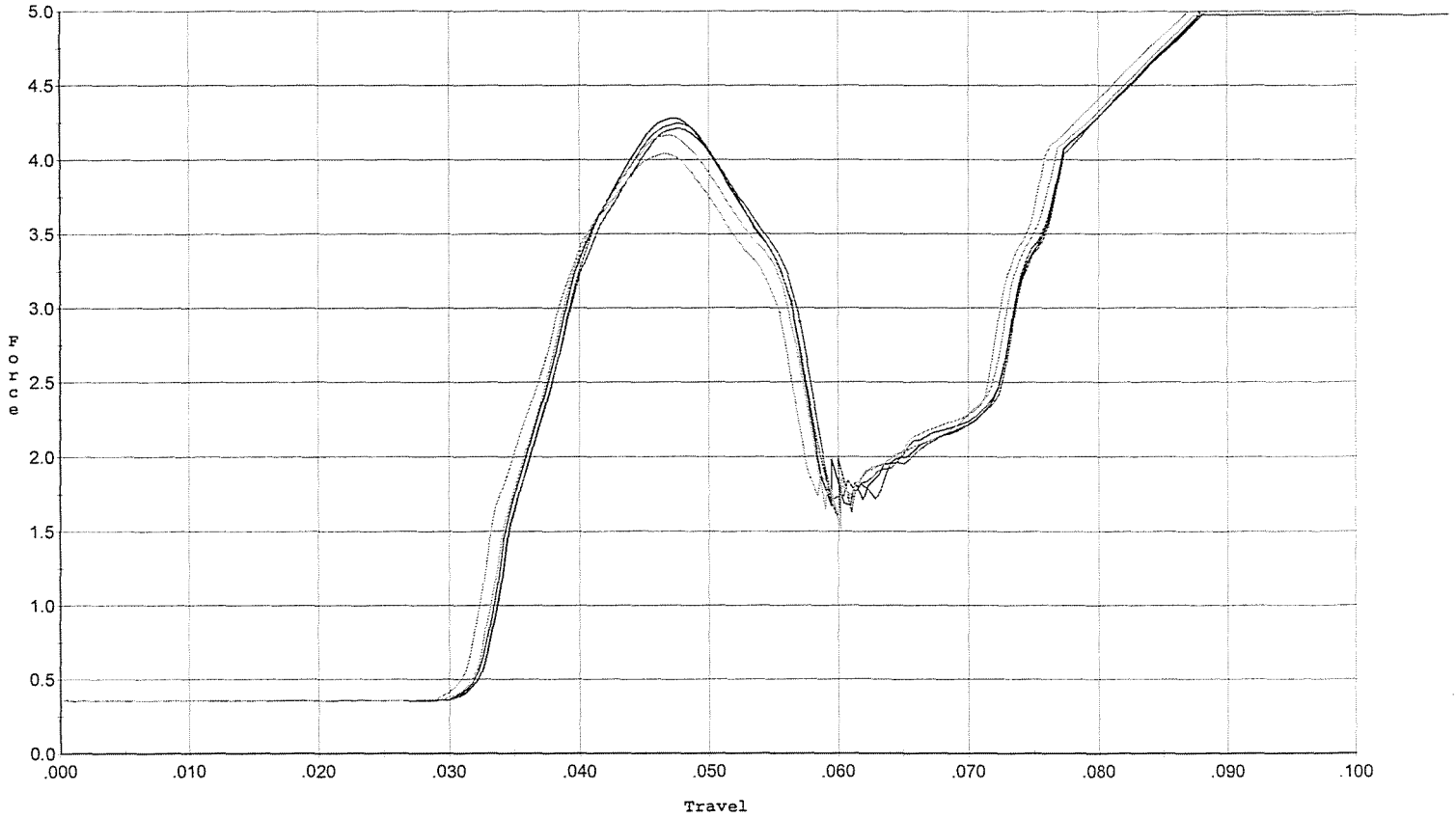
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.058	0.037	0.041	0.056		Set Trigger
2	2.656	0.058	0.036	0.041	0.056		Set Trigger
3	2.549	0.058	0.036	0.041	0.056		Set Trigger
4	2.568	0.057	0.035	0.040	0.055		Set Trigger
5	2.582	0.057	0.035	0.040	0.055		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.057	0.033	0.037	0.091		Set Trigger
2	4.277	0.056	0.032	0.037	0.091		Set Trigger
3	4.245	0.056	0.033	0.037	0.090		Set Trigger
4	4.163	0.057	0.032	0.037	0.091		Set Trigger
5	4.038	0.055	0.031	0.036	0.087		Set Trigger

Avg 4.18