

G6778864

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

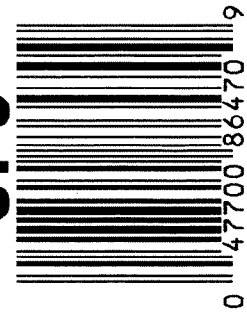
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778864

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778864

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BSN</u>	9-10-08	BSN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

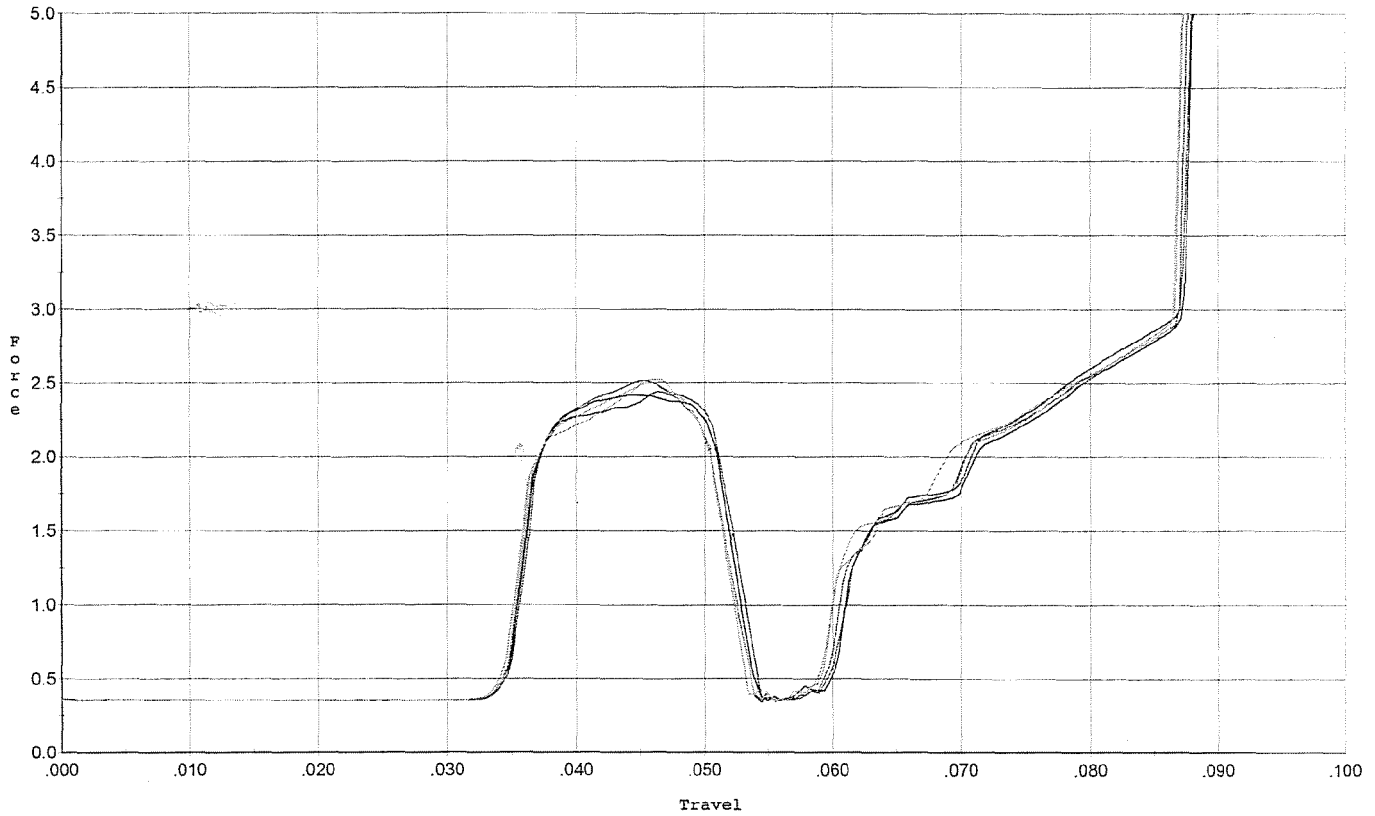
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-30-07	L. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-30-07	L. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	10-30-07	L. N.
	J) ASSEMBLE STOCK		9-20-08	EBN
	K) ASSEMBLE SWIVEL STUDS		10-30-05	L. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	L. N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.18</u> <u>2.14</u> <u>2.10</u> <u>2.17</u>	10-7-08	TC
	C) FUNCTION		10-30-08	L. N.
690	PACK		10/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



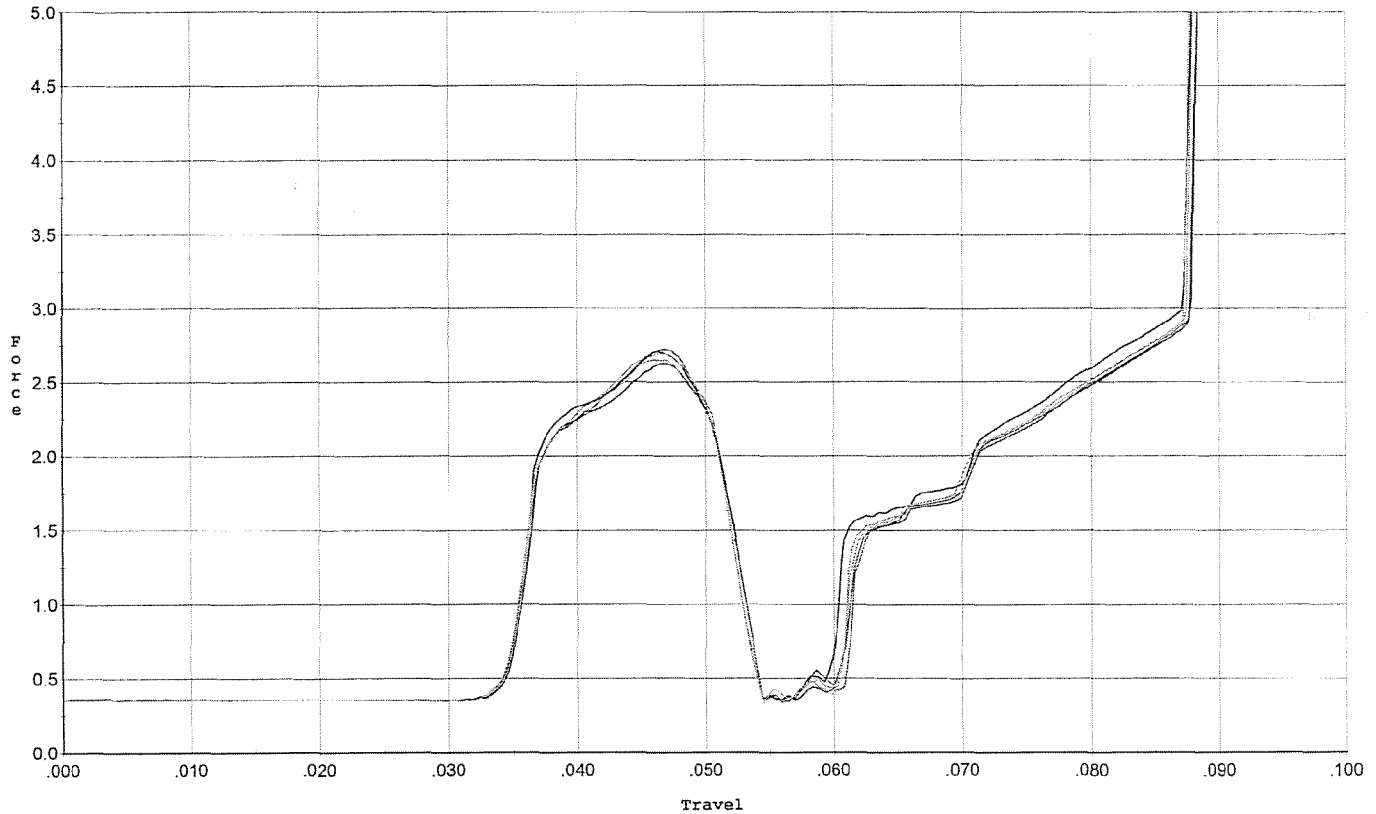
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.052	0.034	0.040	0.050		Set Trigger
2	2.418	0.051	0.034	0.040	0.049		Set Trigger
3	2.518	0.050	0.034	0.040	0.048		Set Trigger
4	2.523	0.050	0.034	0.040	0.048		Set Trigger
5	2.499	0.051	0.034	0.040	0.048		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



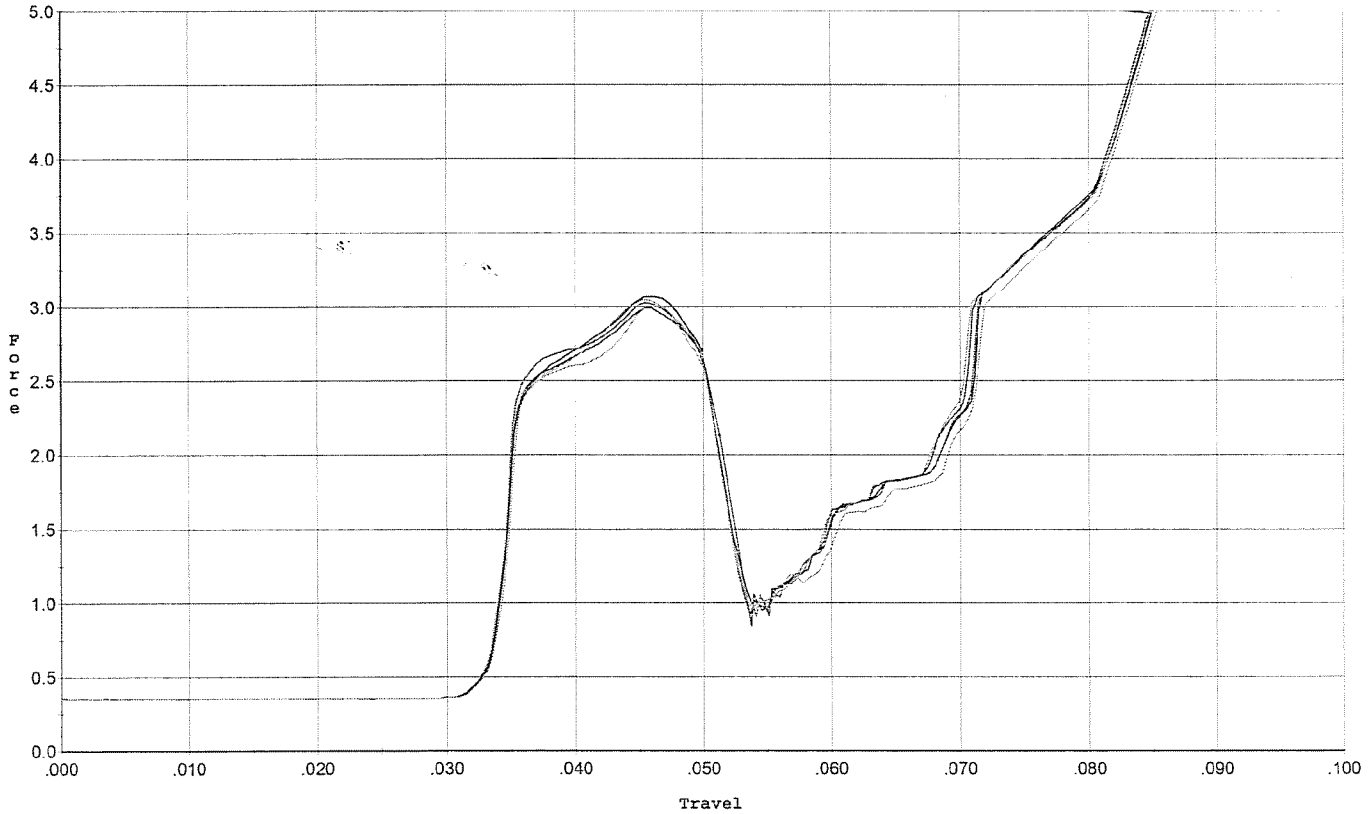
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.627	0.052	0.035	0.040	0.051		Set Trigger
2	2.707	0.051	0.035	0.040	0.050		Set Trigger
3	2.723	0.052	0.035	0.040	0.051		Set Trigger
4	2.653	0.051	0.035	0.040	0.049		Set Trigger
5	2.694	0.051	0.034	0.040	0.050		Set Trigger

AVG 2.68

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



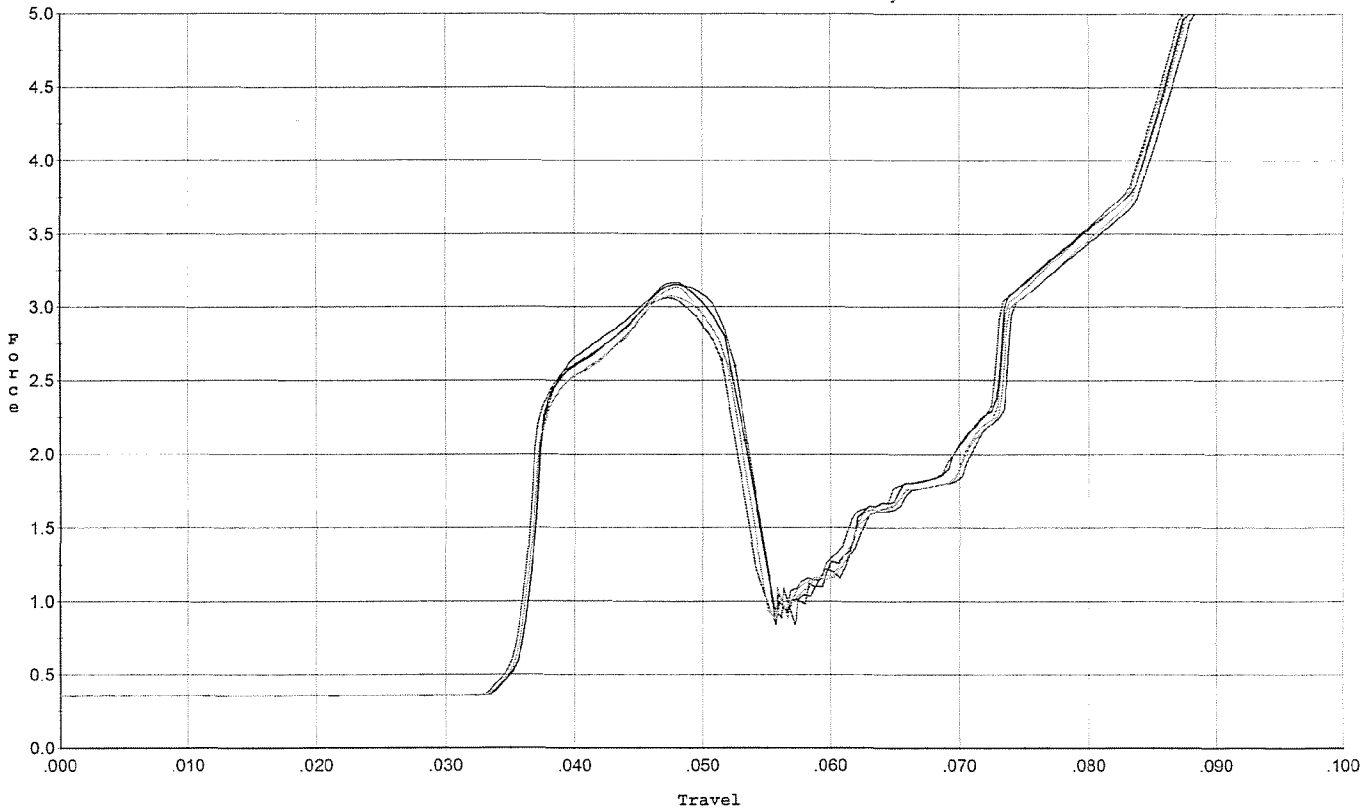
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.993	0.051	0.033	0.038	0.058		Set Trigger
2	3.072	0.050	0.033	0.039	0.057		Set Trigger
3	3.030	0.050	0.033	0.038	0.057		Set Trigger
4	3.012	0.050	0.034	0.039	0.056		Set Trigger
5	3.050	0.050	0.033	0.039	0.057		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



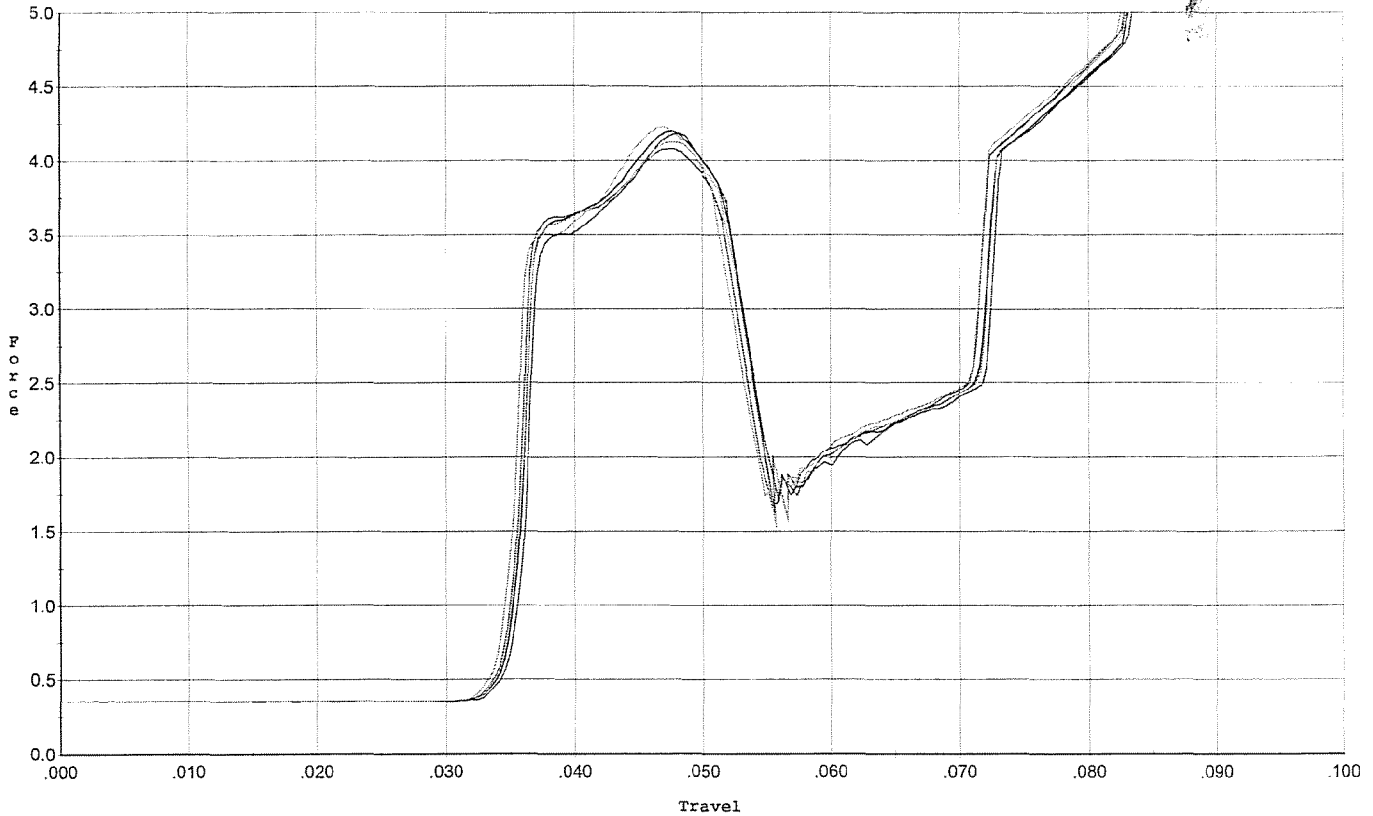
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.168	0.053	0.036	0.039	0.060		Set Trigger
2	3.153	0.053	0.036	0.038	0.060		Set Trigger
3	3.064	0.051	0.035	0.039	0.057		Set Trigger
4	3.130	0.052	0.036	0.039	0.058		Set Trigger
5	3.078	0.052	0.035	0.039	0.057		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



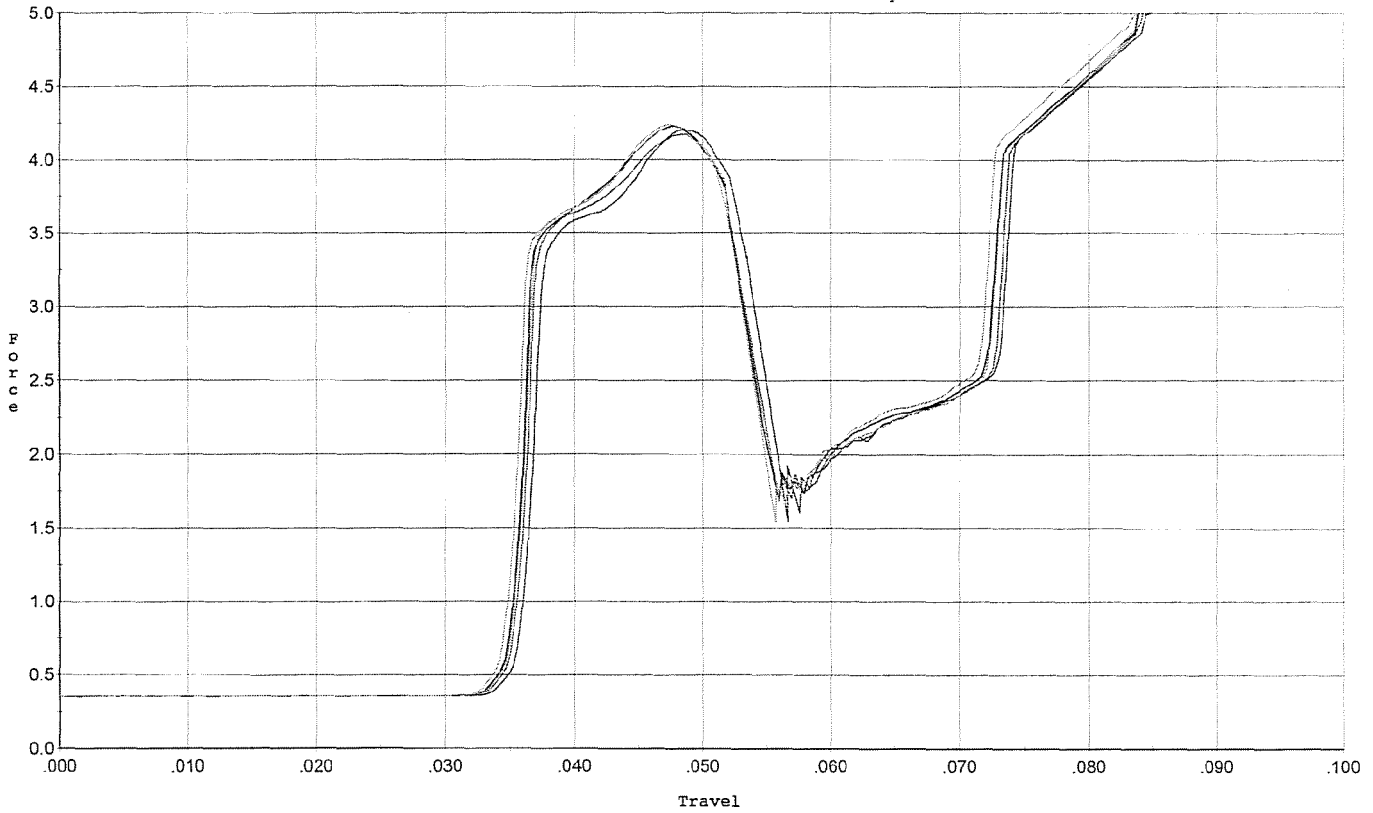
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.052	0.035	0.035	0.076		Set Trigger
2	4.197	0.052	0.034	0.035	0.078		Set Trigger
3	4.077	0.052	0.034	0.034	0.076		Set Trigger
4	4.125	0.053	0.034	0.034	0.078		Set Trigger
5	4.224	0.051	0.034	0.035	0.075		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



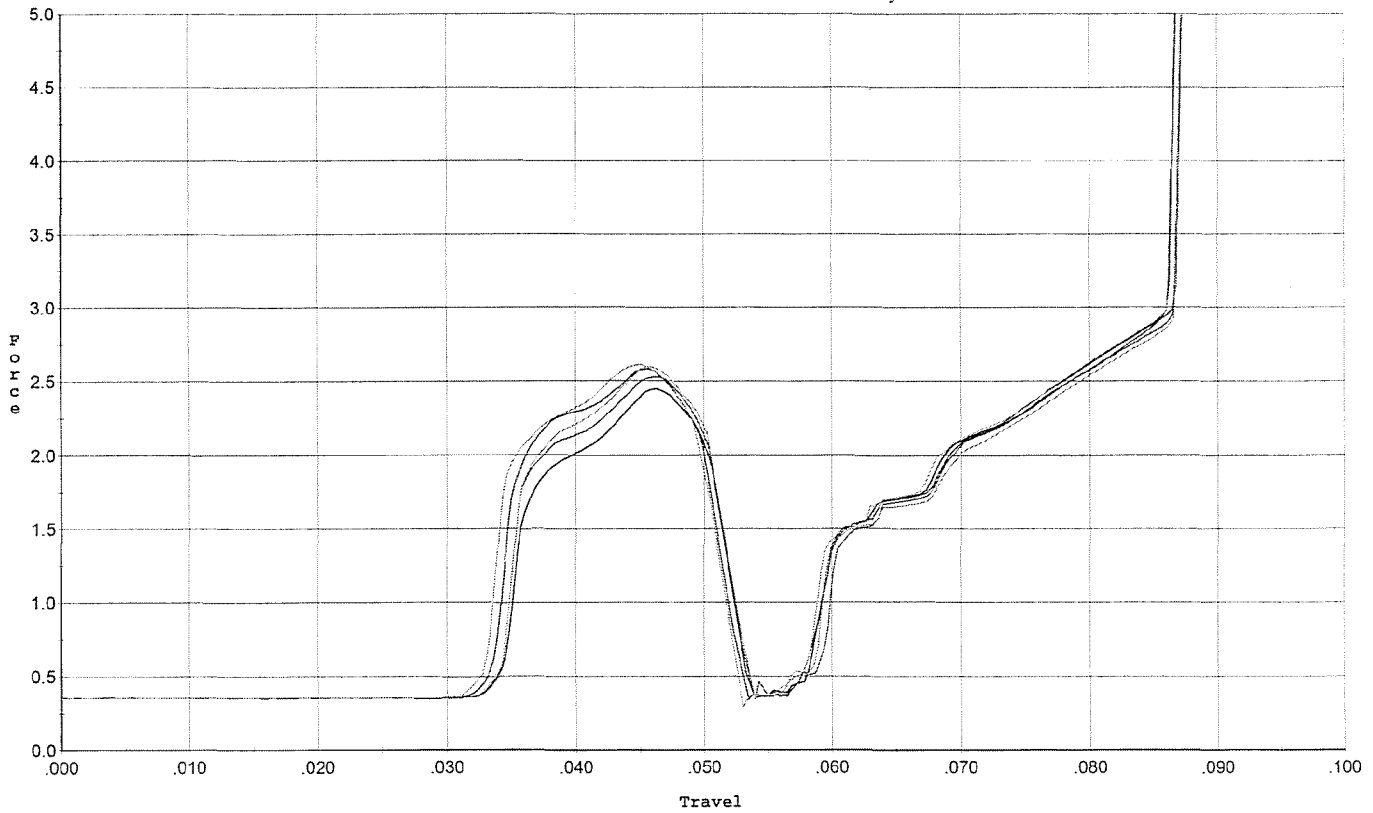
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.053	0.035	0.035	0.079		Set Trigger
2	4.234	0.052	0.034	0.035	0.078		Set Trigger
3	4.175	0.052	0.035	0.035	0.076		Set Trigger
4	4.244	0.052	0.034	0.035	0.080		Set Trigger
5	4.226	0.052	0.035	0.035	0.077		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



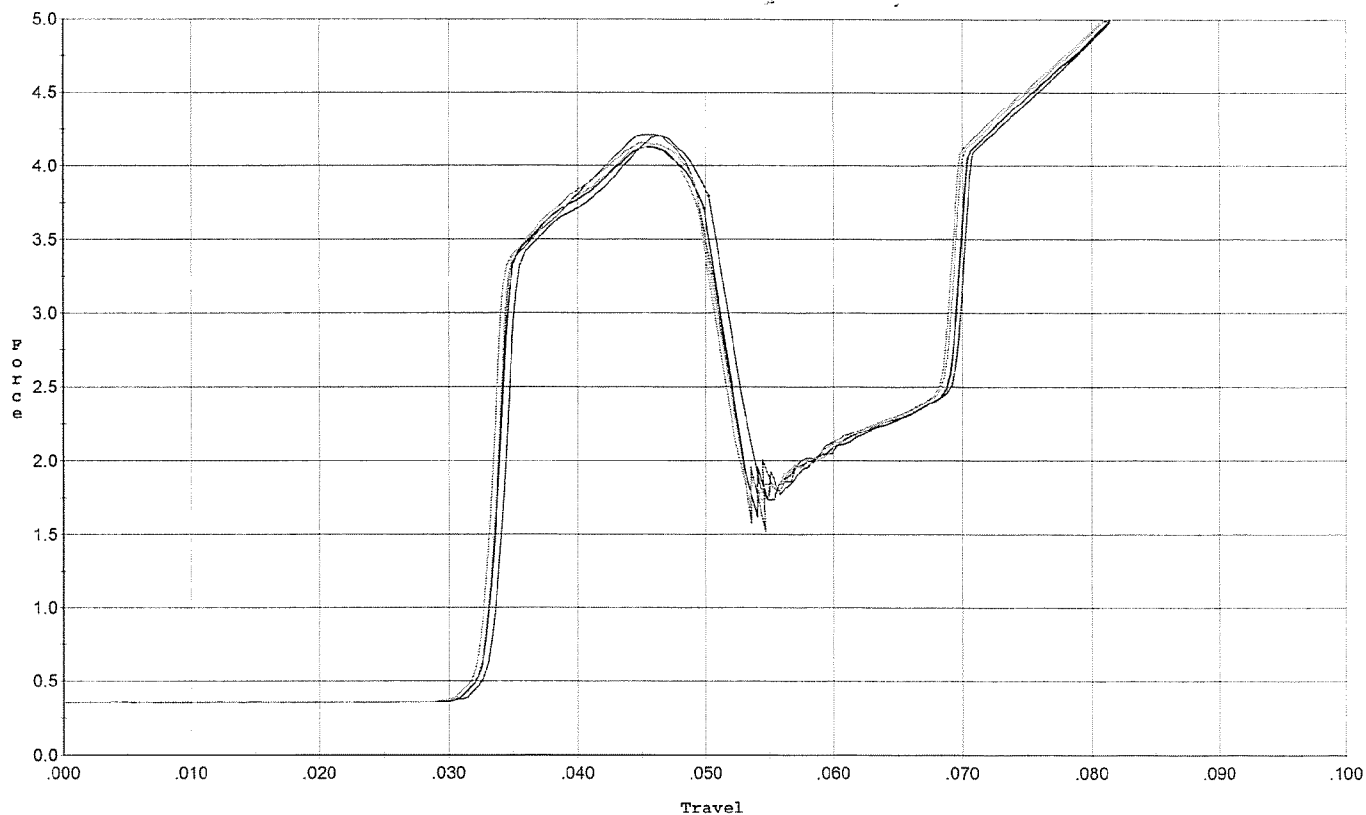
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.050	0.033	0.041	0.049		Set Trigger
2	2.450	0.051	0.034	0.040	0.046		Set Trigger
3	2.524	0.050	0.034	0.040	0.048		Set Trigger
4	2.599	0.050	0.034	0.040	0.049		Set Trigger
5	2.615	0.050	0.033	0.040	0.051		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.050	0.033	0.034	0.077		Set Trigger
2	4.130	0.050	0.032	0.034	0.076		Set Trigger
3	4.211	0.051	0.033	0.034	0.078		Set Trigger
4	4.147	0.051	0.032	0.034	0.079		Set Trigger
5	4.161	0.049	0.032	0.033	0.076		Set Trigger

Avg 4.17