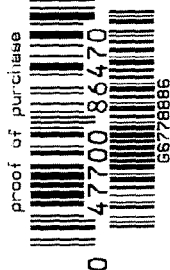


66778886

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



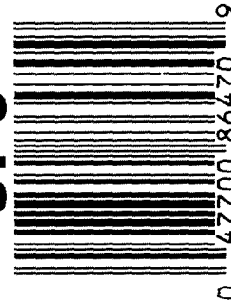
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778886

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778886

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE		8-20-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	PSN
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/T	8-22-08	BH
490	MAGNAFLUX BOLT		8-22-08	ML
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/23/08	DT
542	APPLY COATINGS (BARREL ACTION)		8-26-08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-22-09	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

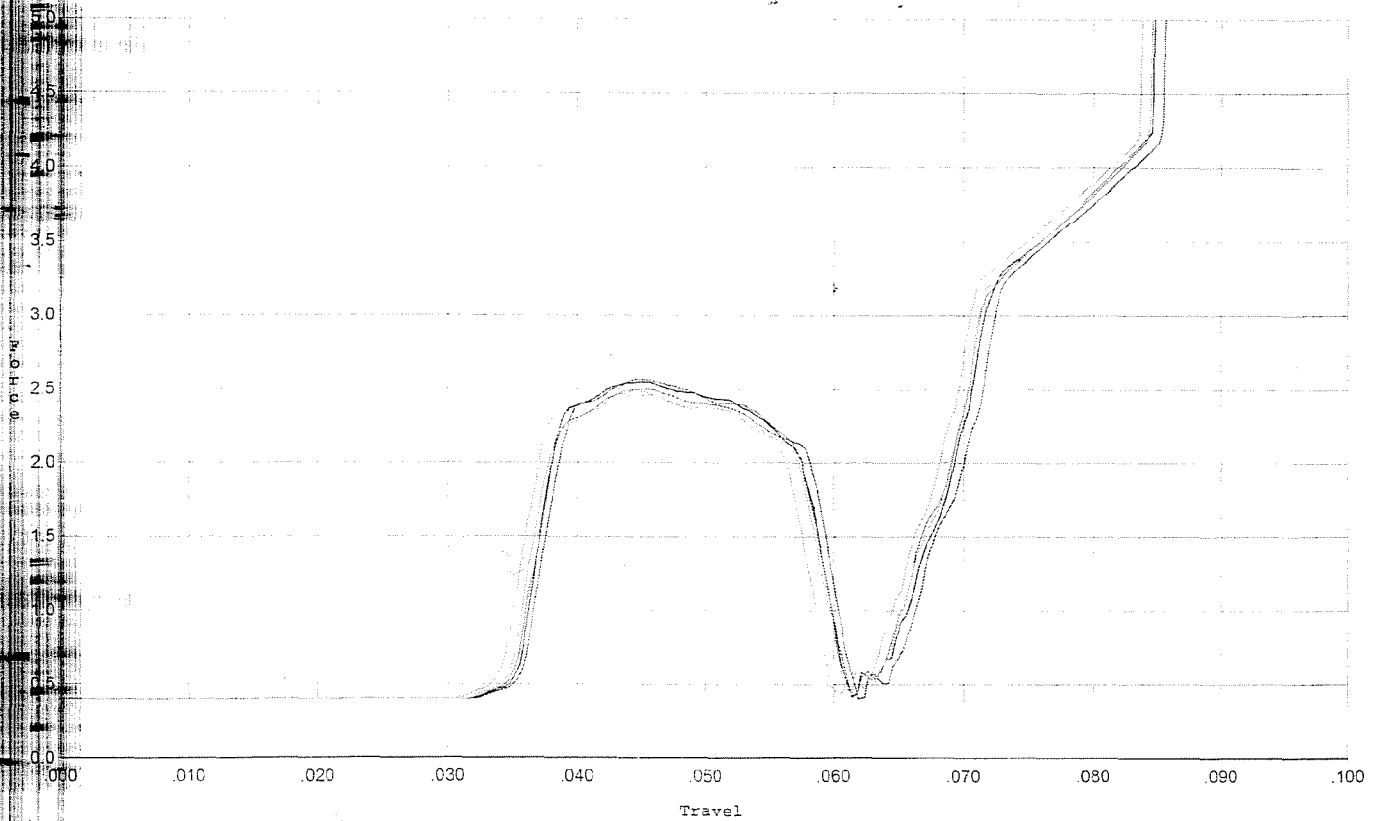
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-29-09	RJH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-28-09	RJH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	1-29-09	RJH
	J) ASSEMBLE STOCK		1-22-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-29-09	RJH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09 1-26-09	TC TC
	MALFUNCTION <i>BAC</i>	CORRECTION	1-28-09	TC
	MALFUNCTION <i>OH</i>	CORRECTION	1-28-09	TC
	MALFUNCTION	CORRECTION <i>n/a</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	WJH
670	FINAL INSPECTION A) HEADSPACE		1-29-09	RJH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.75</u> <u>2.78</u> <u>2.80</u> <u>2.79</u>	1-26-09	L.P.D.
	C) FUNCTION		1-29-09	RJH
690	PACK		2-11-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



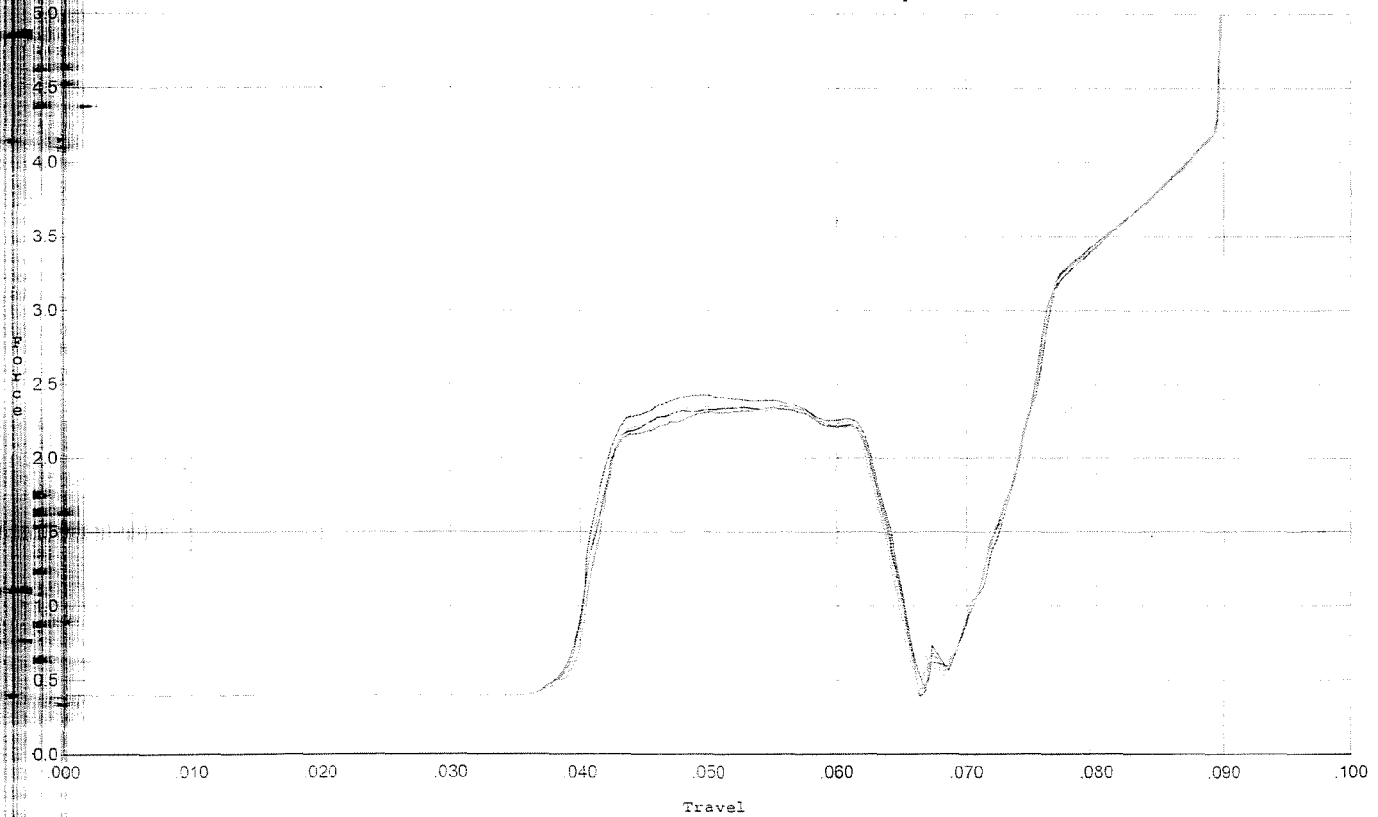
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.059	0.036	0.033	0.066		Set Trigger
2	2.548	0.058	0.035	0.033	0.066		Set Trigger
3	2.500	0.059	0.035	0.033	0.065		Set Trigger
4	2.463	0.059	0.035	0.033	0.066		Set Trigger
5	2.493	0.058	0.034	0.033	0.065		Set Trigger

A-2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



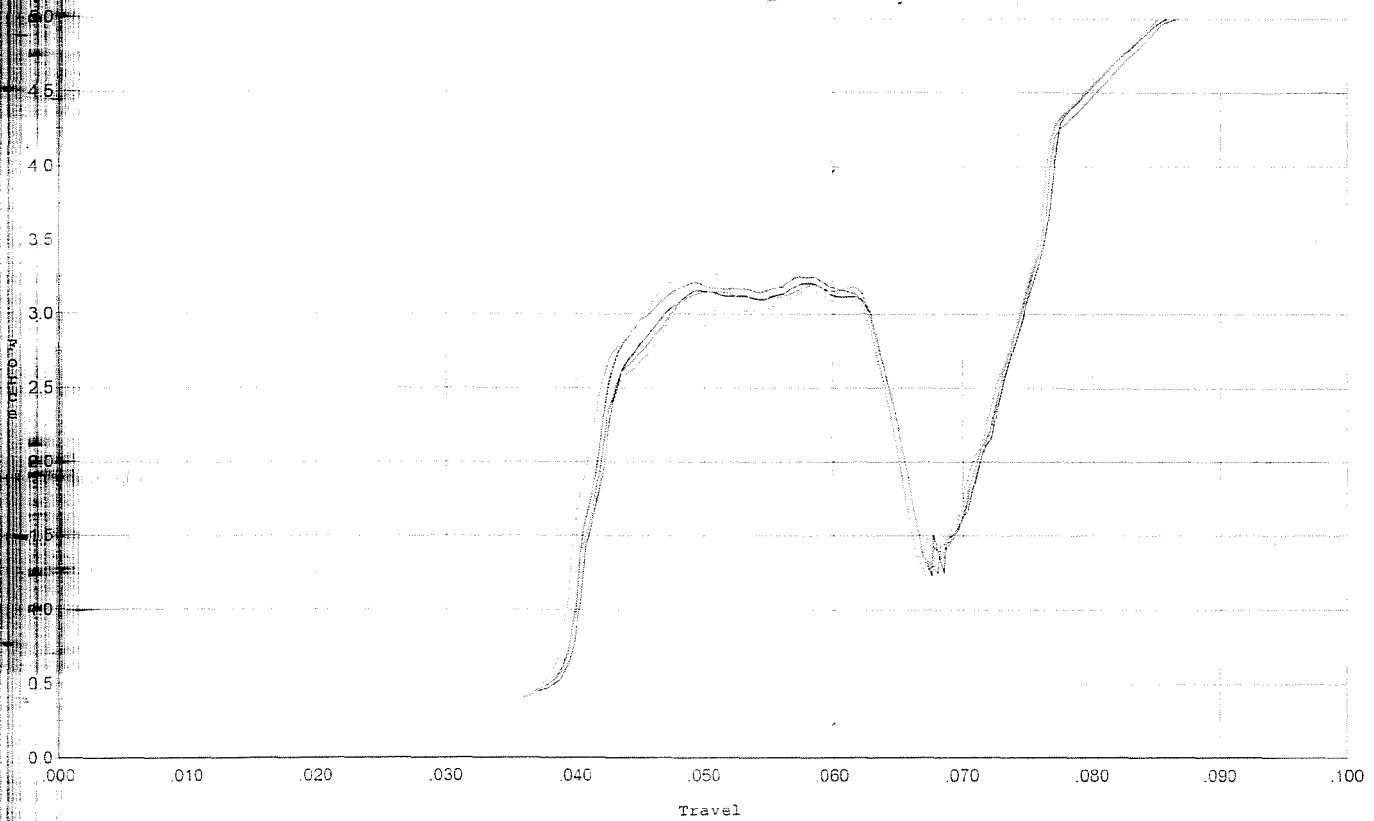
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.064	0.039	0.032	0.070		Set Trigger
2	2.354	0.065	0.039	0.032	0.069		Set Trigger
3	2.342	0.065	0.040	0.032	0.068		Set Trigger
4	2.351	0.064	0.039	0.033	0.067		Set Trigger
5	2.371	0.063	0.040	0.033	0.067		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



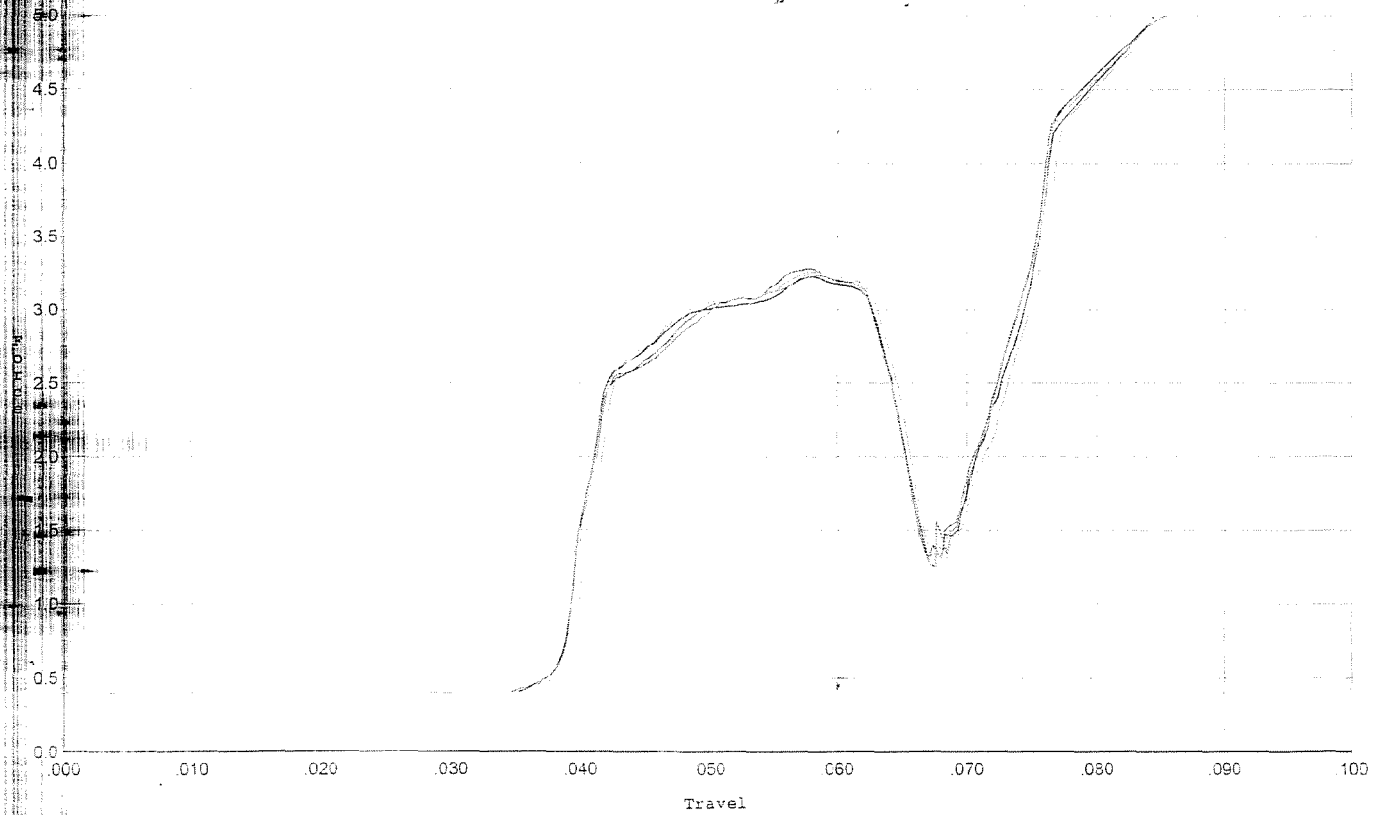
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.253	0.065	0.039	0.030	0.090		Set Trigger
2	3.211	0.065	0.039	0.030	0.088		Set Trigger
3	3.199	0.065	0.039	0.030	0.088		Set Trigger
4	3.150	0.065	0.039	0.030	0.087		Set Trigger
5	3.302	0.055	0.038	0.030	0.091		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/22/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



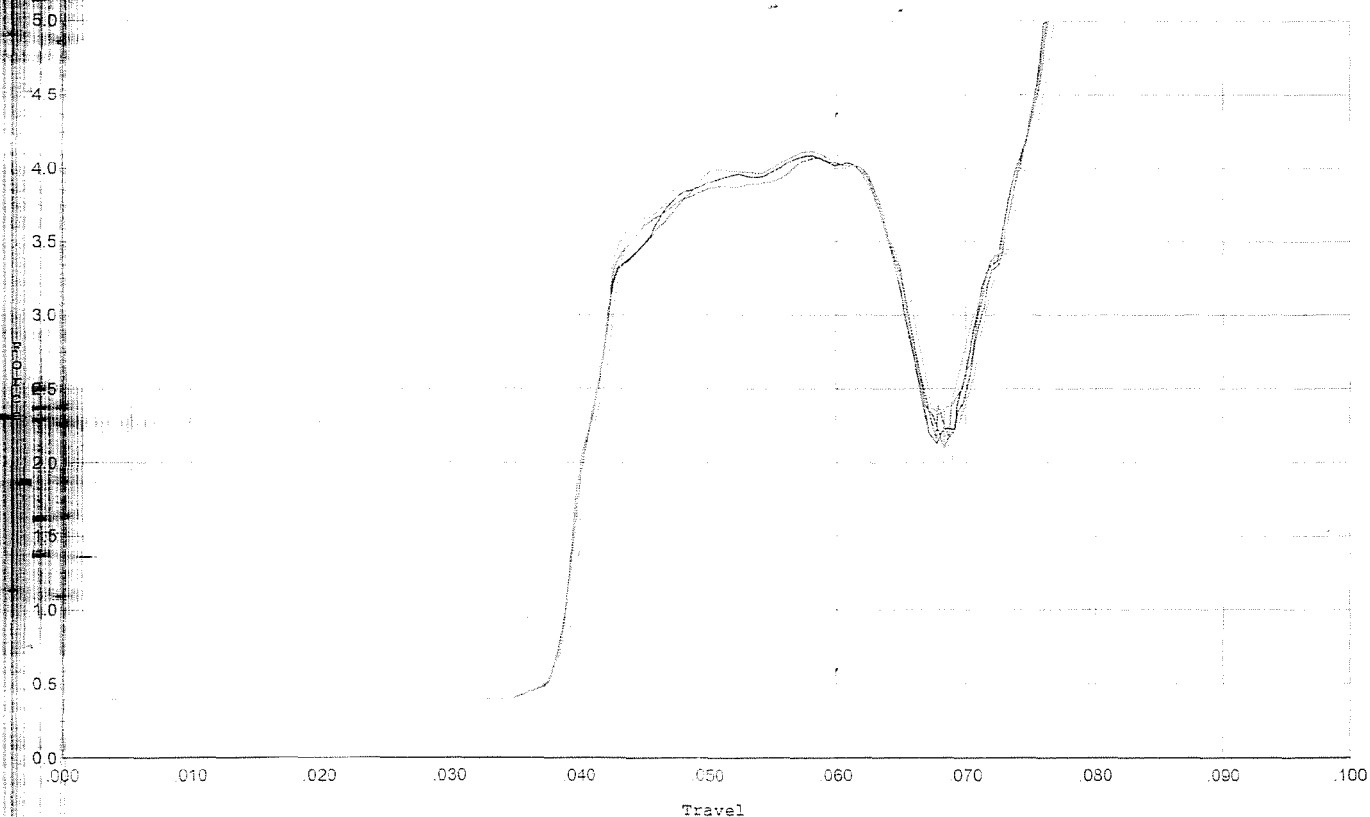
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.282	0.064	0.038	0.030	0.087		Set Trigger
2	3.227	0.064	0.038	0.030	0.087		Set Trigger
3	3.239	0.064	0.039	0.030	0.087		Set Trigger
4	3.255	0.064	0.039	0.030	0.088		Set Trigger
5	3.278	0.065	0.039	0.030	0.088		Set Trigger

A-3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



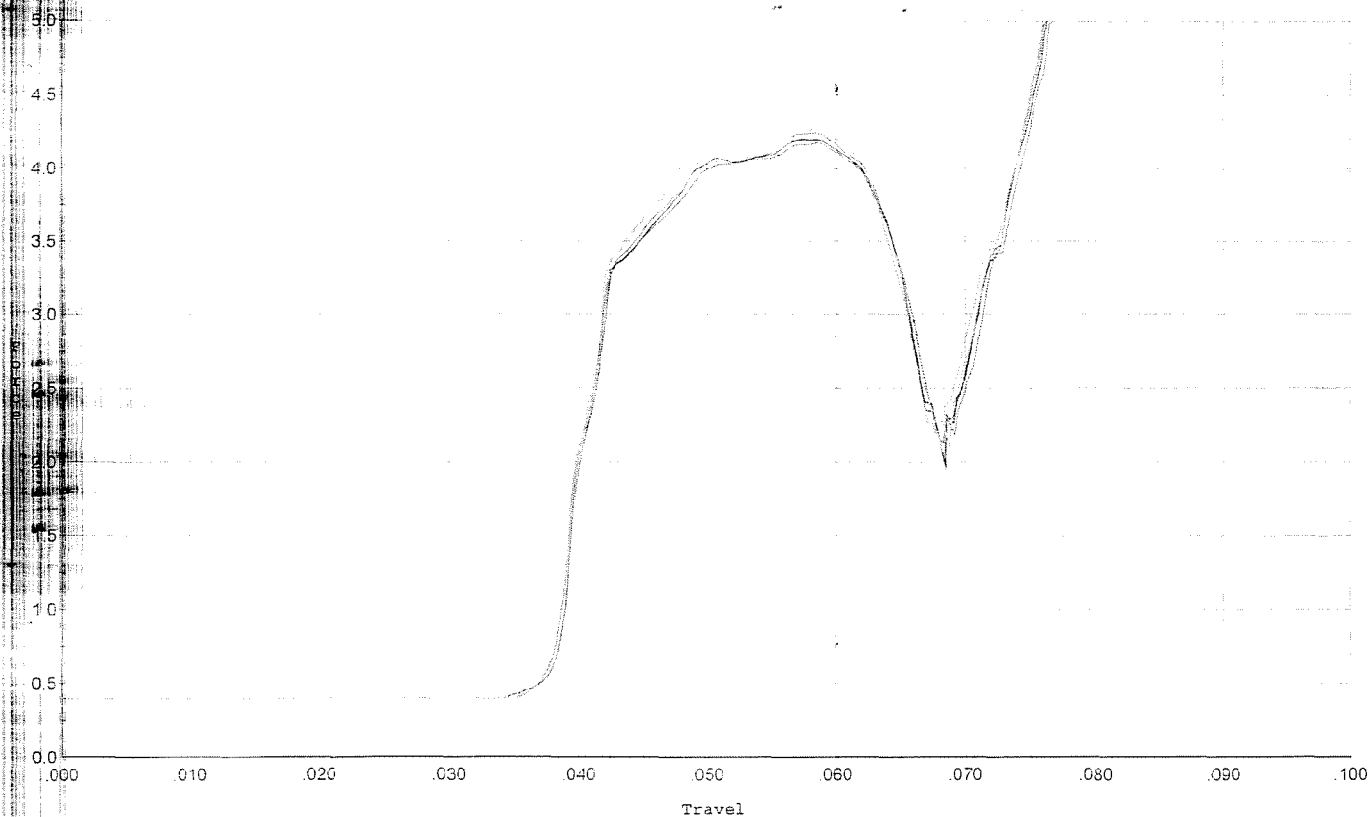
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.069	0.065	0.038	0.025	0.110		Set Trigger
4.084	0.066	0.038	0.025	0.112		Set Trigger
4.115	0.065	0.038	0.025	0.111		Set Trigger
4.171	0.066	0.039	0.025	0.113		Set Trigger
4.131	0.065	0.038	0.025	0.113		Set Trigger

A. 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



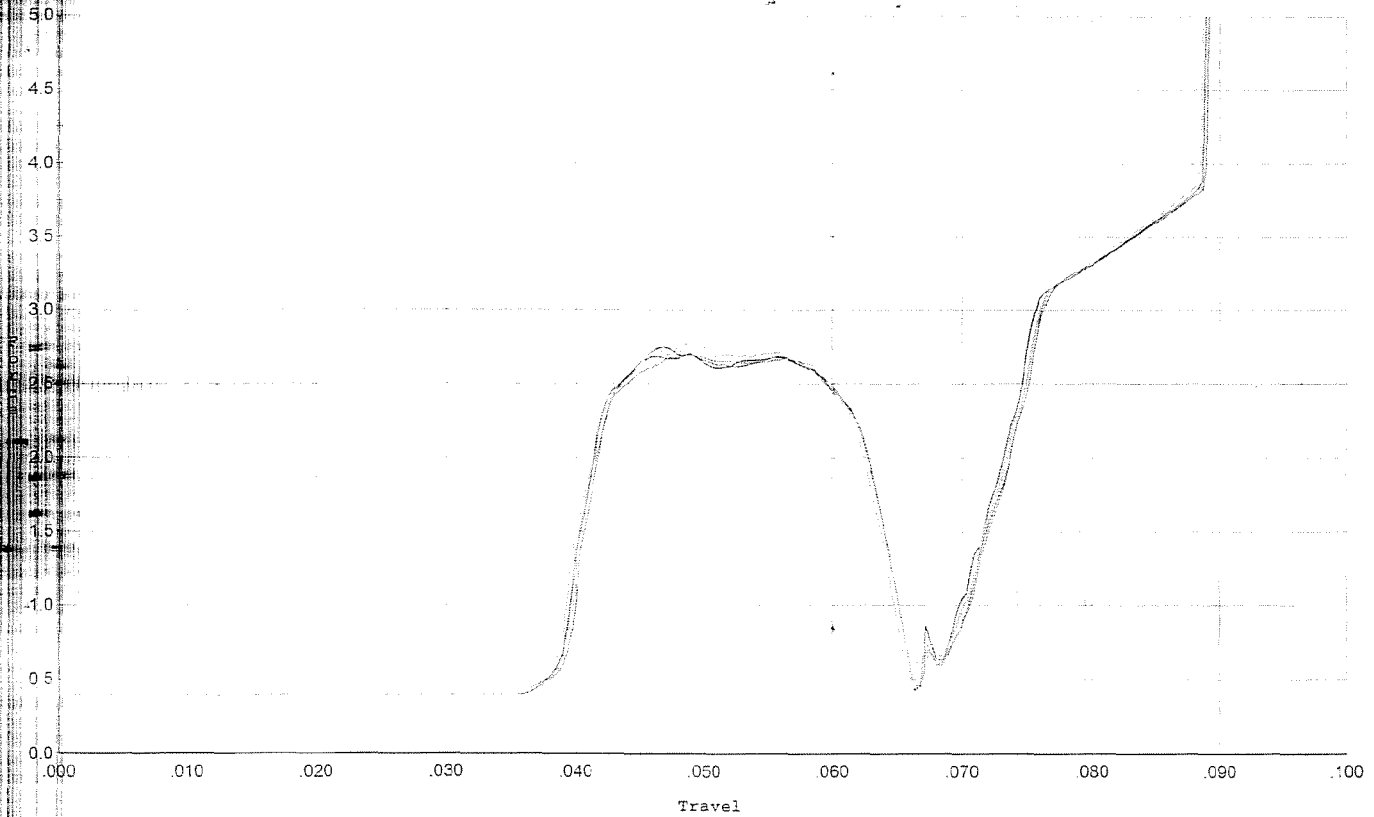
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.177	0.065	0.038	0.026	0.112		Set Trigger
4.198	0.065	0.038	0.026	0.112		Set Trigger
4.237	0.066	0.038	0.025	0.115		Set Trigger
4.272	0.065	0.038	0.025	0.114		Set Trigger
4.271	0.065	0.038	0.025	0.114		Set Trigger

A 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



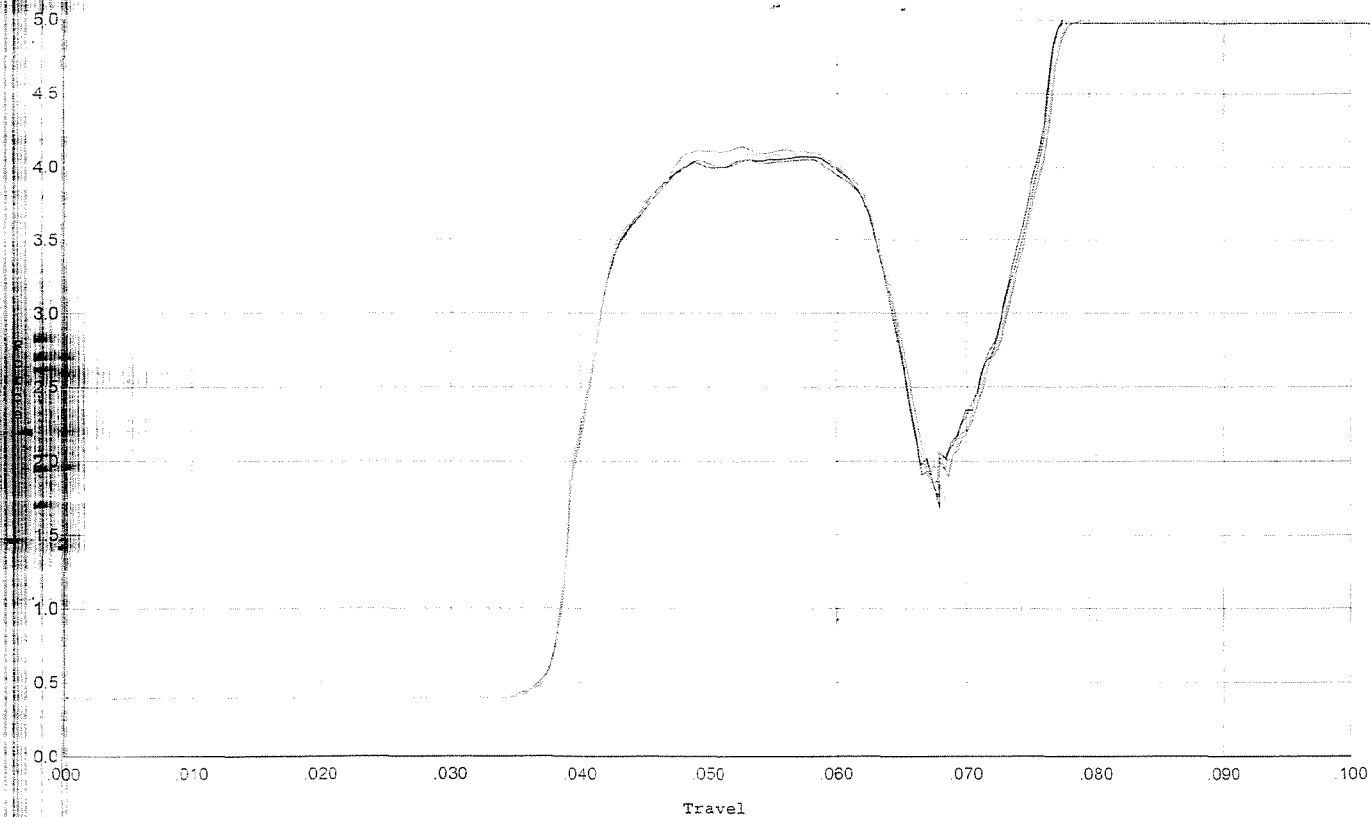
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
2.700	0.065	0.039	0.032	0.075		Set Trigger
2.753	0.064	0.039	0.031	0.076		Set Trigger
2.696	0.064	0.039	0.032	0.076		Set Trigger
2.731	0.064	0.039	0.032	0.076		Set Trigger
2.769	0.064	0.039	0.032	0.076		Set Trigger

A-2-73

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/22/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
4.052	0.065	0.038	0.022	0.110		Set Trigger
4.070	0.064	0.038	0.022	0.110		Set Trigger
4.141	0.064	0.038	0.022	0.111		Set Trigger
4.123	0.066	0.038	0.022	0.113		Set Trigger
4.099	0.064	0.038	0.022	0.111		Set Trigger

A-4-09