

6677 8930

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



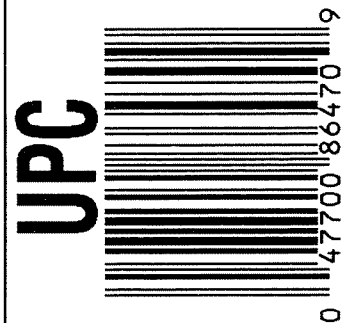
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778930



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778930

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	J.P.D.
430	ASSEMBLE TO STOCK		8-19-08	JP
440	PROOF		8-19-08	J.P.D.
460	CHECK HEADSPACE		8-19-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	ESN
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR Bk	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/23	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400059214

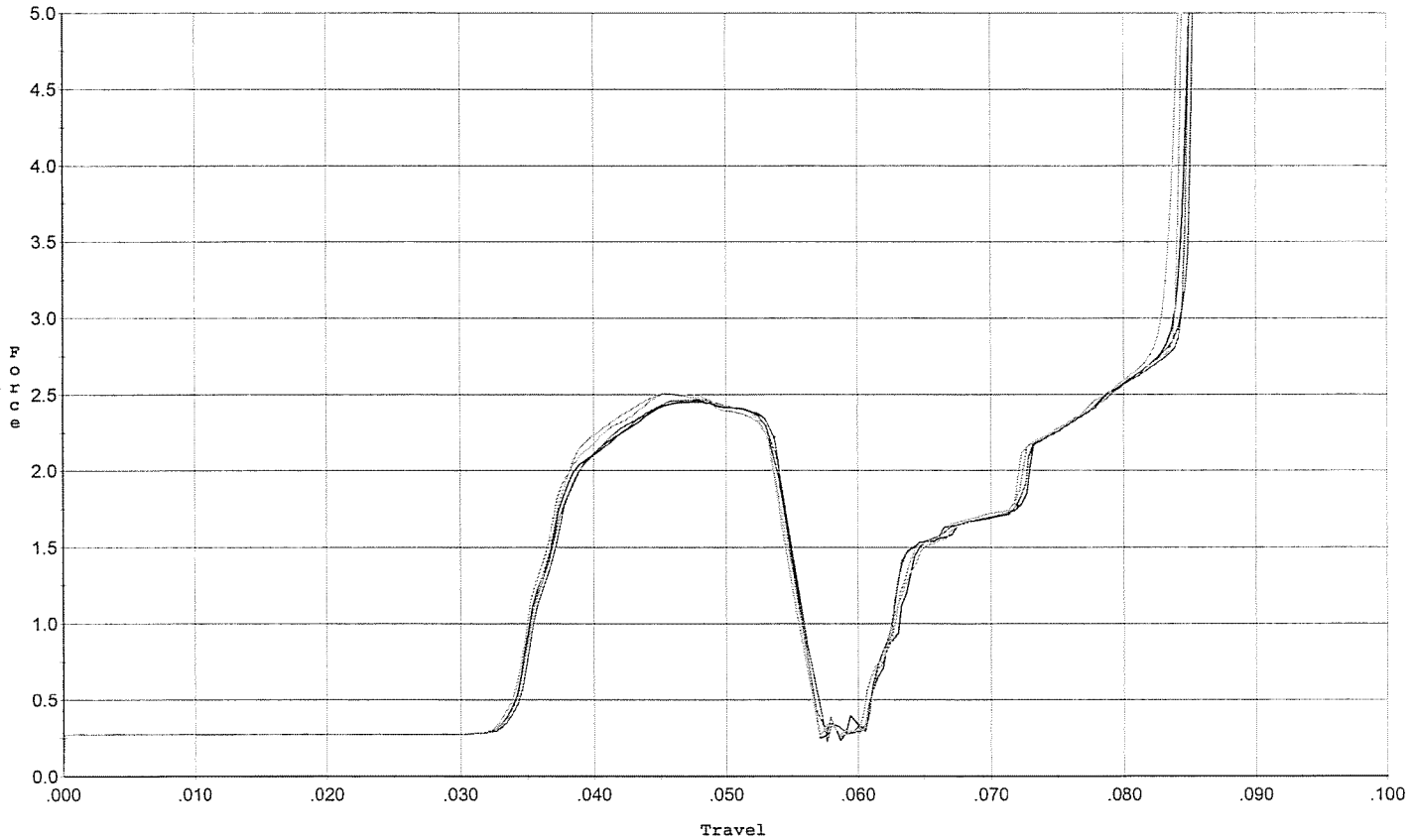
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-12-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-12-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-12-08	TC
	J) ASSEMBLE STOCK		9-10-08	PPD
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.22</u> <u>2.18</u> <u>2.07</u> <u>2.07</u>	9-11-08	BSW
	C) FUNCTION		9-12-08	TC
690	PACK		9-19-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



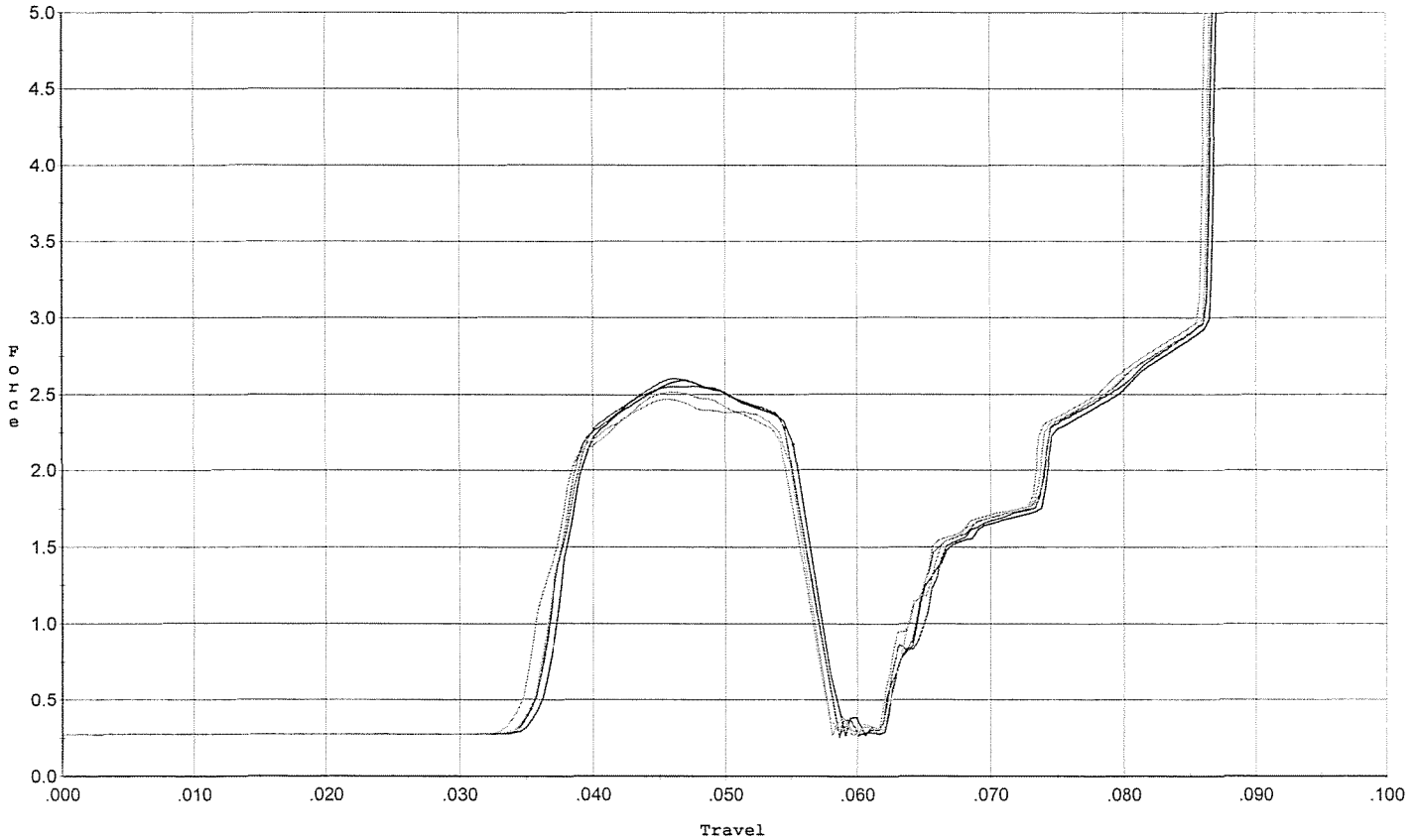
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.054	0.034	0.036	0.051		Set Trigger
2	2.463	0.054	0.034	0.036	0.052		Set Trigger
3	2.470	0.054	0.034	0.036	0.052		Set Trigger
4	2.509	0.053	0.033	0.036	0.052		Set Trigger
5	2.507	0.055	0.034	0.035	0.053		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



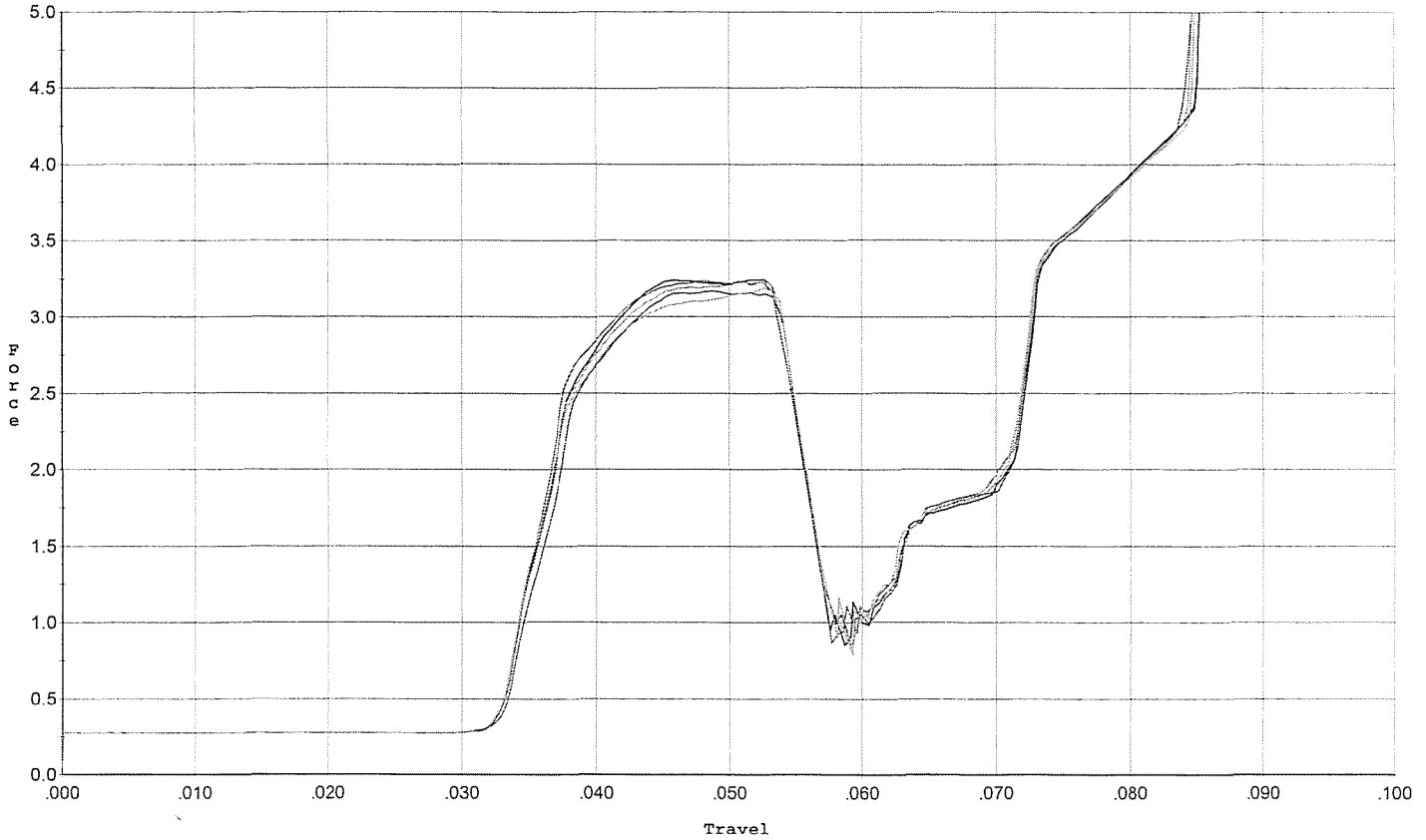
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.055	0.035	0.037	0.053		Set Trigger
2	2.589	0.055	0.036	0.037	0.054		Set Trigger
3	2.604	0.057	0.035	0.037	0.056		Set Trigger
4	2.468	0.055	0.035	0.037	0.053		Set Trigger
5	2.514	0.056	0.034	0.036	0.055		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



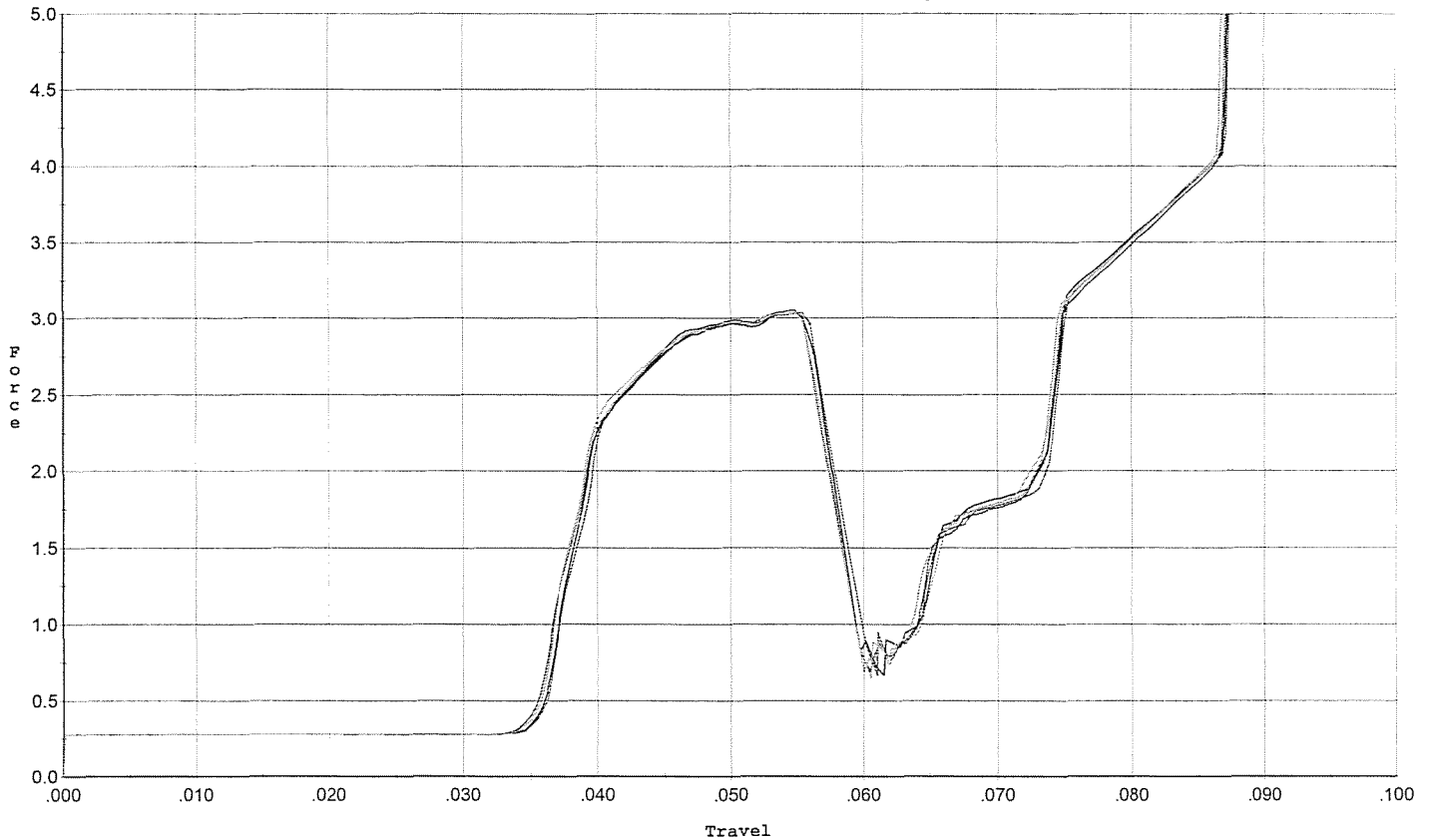
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.054	0.033	0.035	0.066		Set Trigger
2	3.246	0.054	0.033	0.035	0.068		Set Trigger
3	3.239	0.055	0.033	0.034	0.069		Set Trigger
4	3.191	0.054	0.033	0.034	0.066		Set Trigger
5	3.230	0.054	0.033	0.034	0.067		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



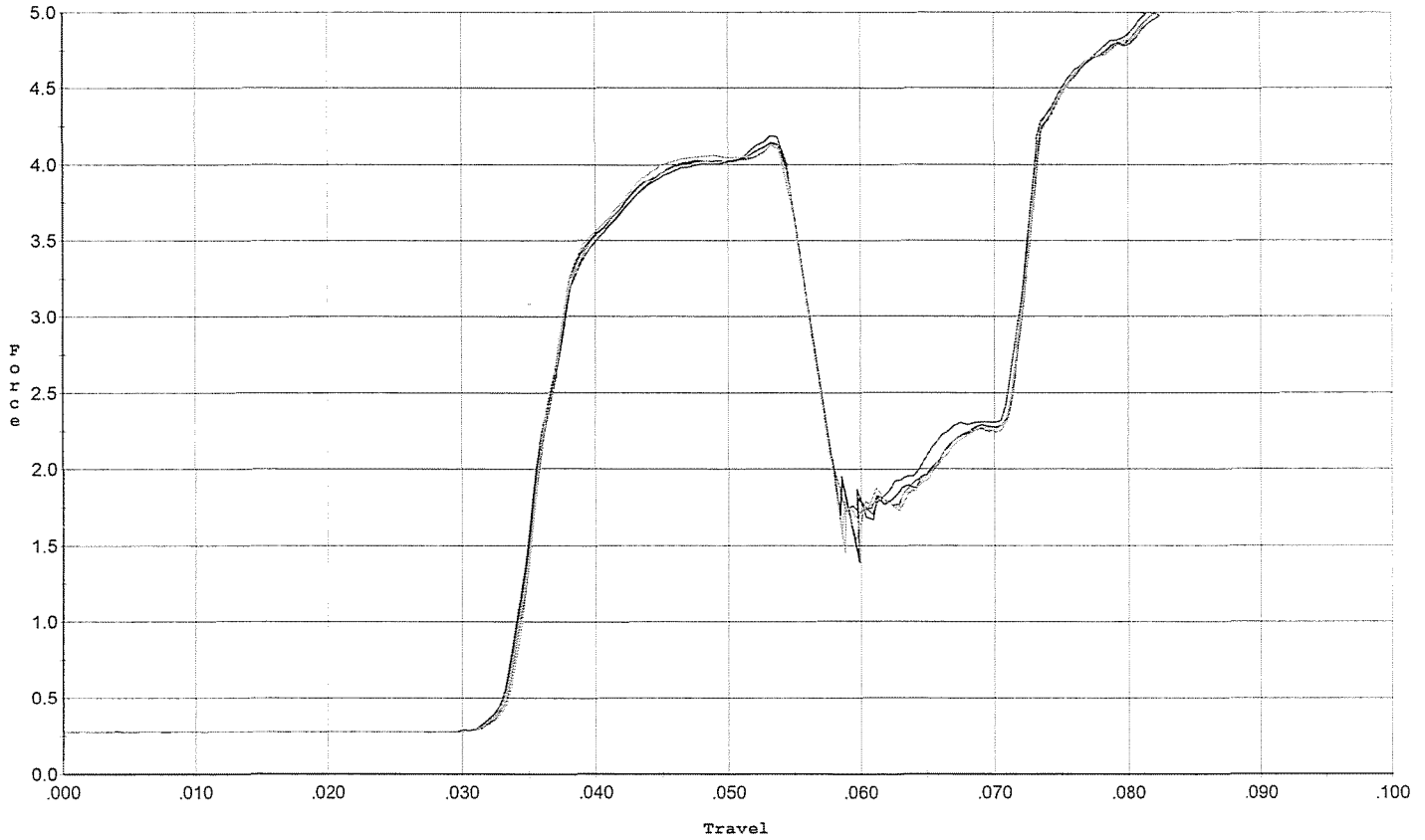
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.055	0.035	0.036	0.062		Set Trigger
2	3.036	0.056	0.036	0.036	0.063		Set Trigger
3	3.039	0.056	0.036	0.036	0.063		Set Trigger
4	3.039	0.057	0.035	0.035	0.065		Set Trigger
5	3.046	0.055	0.035	0.036	0.062		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



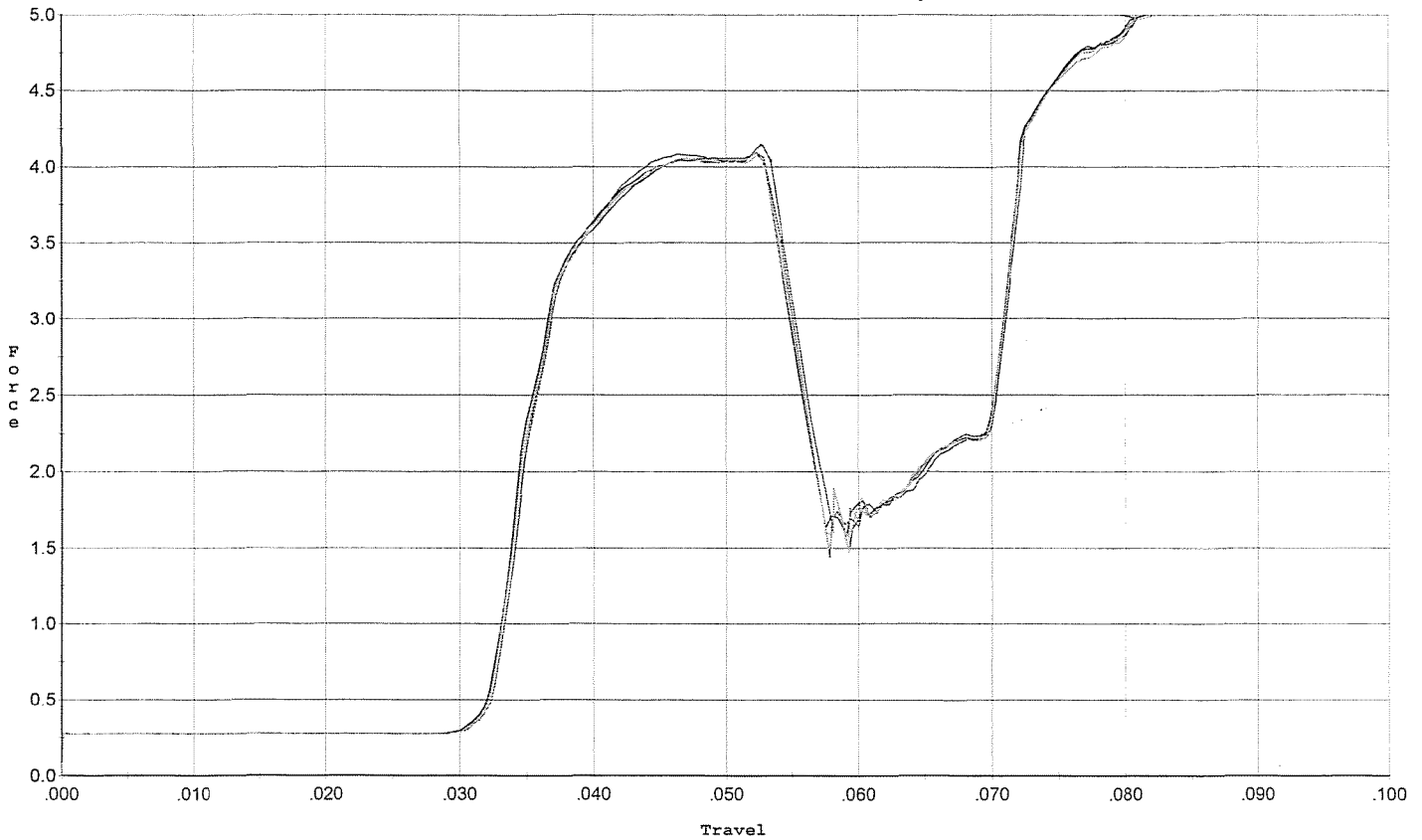
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.054	0.033	0.033	0.086		Set Trigger
2	4.144	0.054	0.033	0.033	0.086		Set Trigger
3	4.131	0.054	0.033	0.033	0.085		Set Trigger
4	4.125	0.055	0.033	0.033	0.086		Set Trigger
5	4.129	0.055	0.033	0.033	0.086		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]-

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



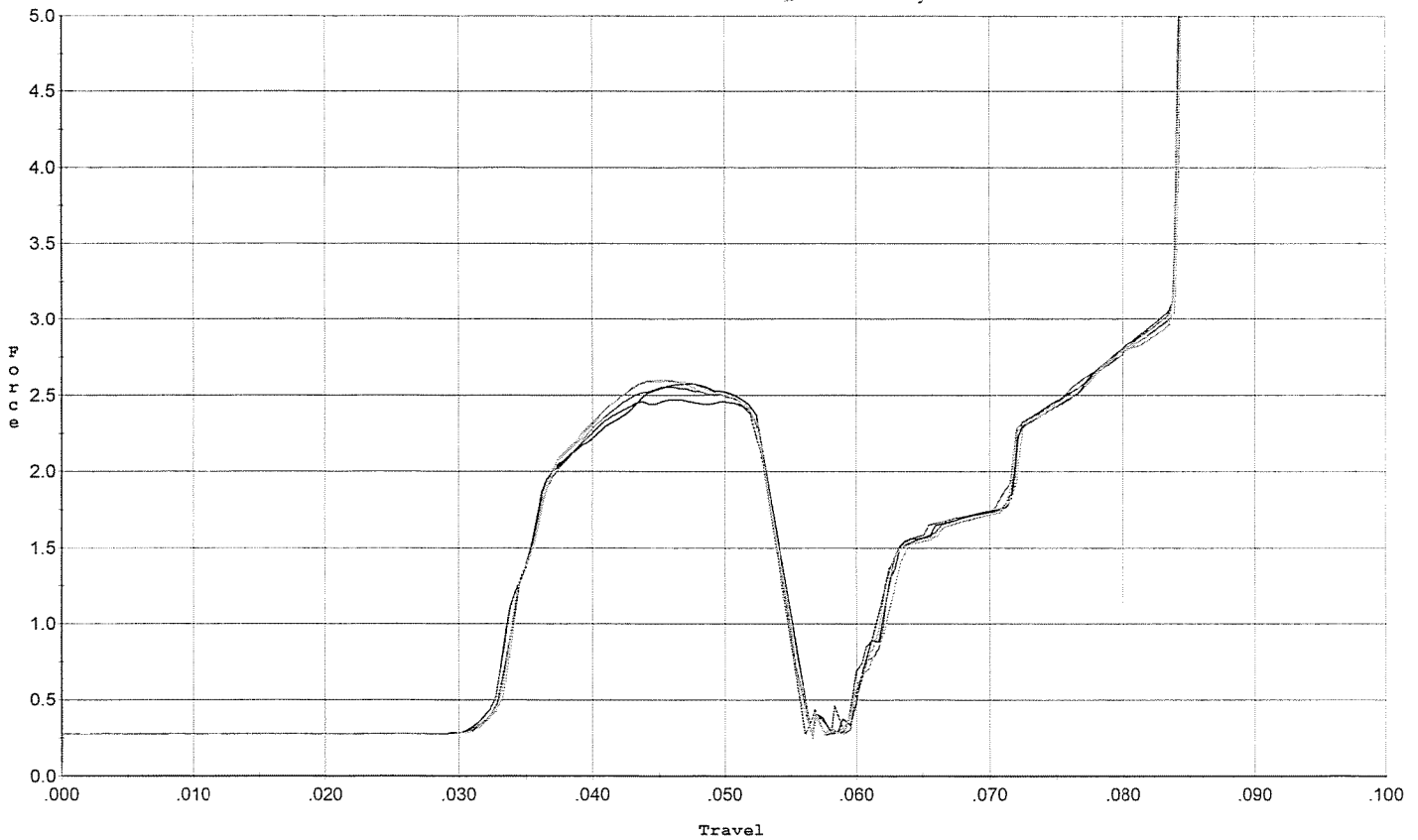
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.053	0.032	0.033	0.085		Set Trigger
2	4.101	0.053	0.032	0.033	0.084		Set Trigger
3	4.099	0.054	0.032	0.033	0.086		Set Trigger
4	4.101	0.055	0.032	0.033	0.088		Set Trigger
5	4.077	0.055	0.032	0.033	0.086		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



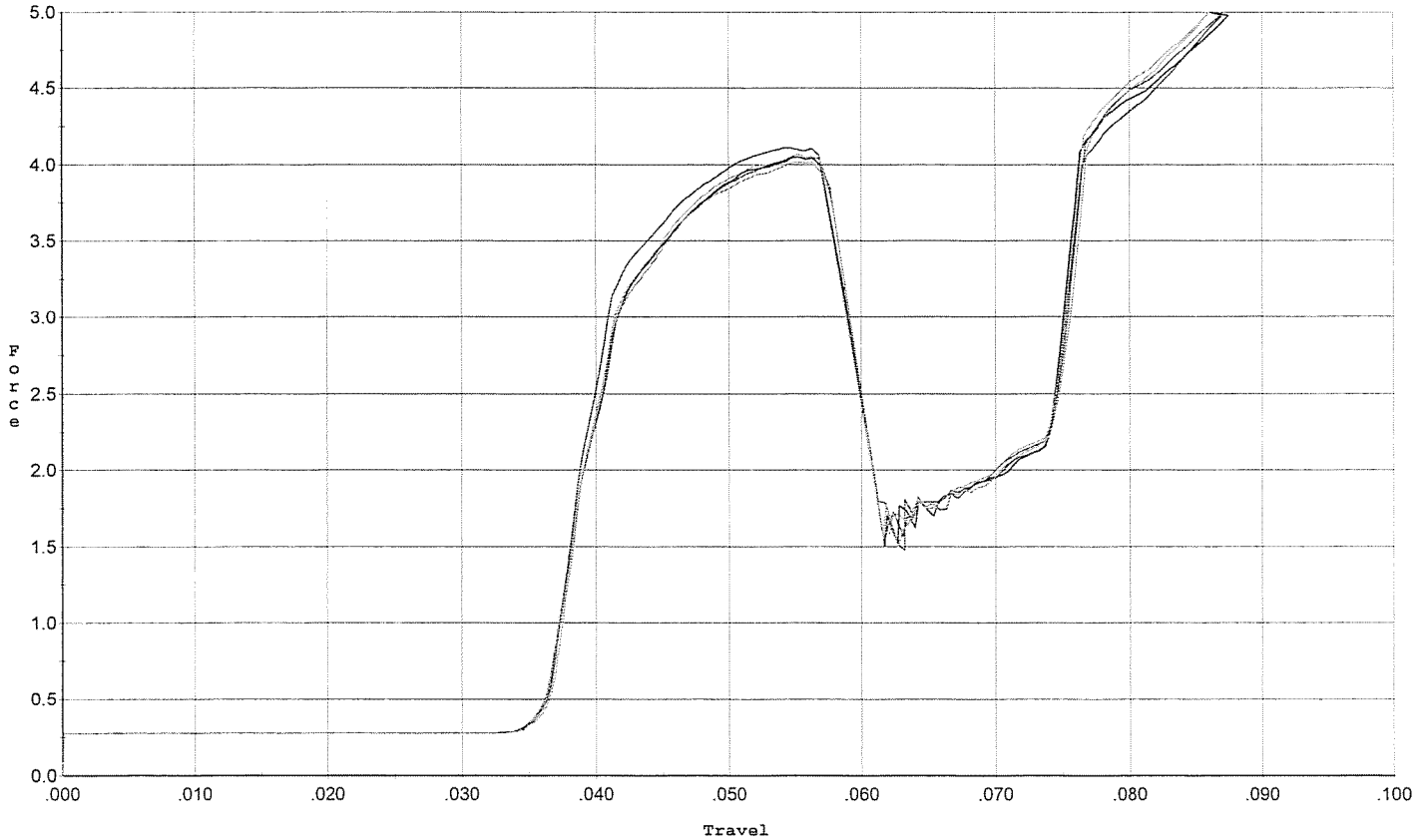
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.053	0.033	0.036	0.053		Set Trigger
2	2.576	0.054	0.033	0.035	0.055		Set Trigger
3	2.553	0.053	0.033	0.036	0.054		Set Trigger
4	2.594	0.052	0.033	0.036	0.053		Set Trigger
5	2.601	0.053	0.033	0.036	0.054		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.059	0.036	0.034	0.087		Set Trigger
2	4.050	0.059	0.036	0.034	0.085		Set Trigger
3	4.050	0.058	0.036	0.034	0.083		Set Trigger
4	4.016	0.059	0.036	0.034	0.085		Set Trigger
5	4.066	0.058	0.036	0.034	0.084		Set Trigger

Avg 4.05