

C6225437

MODEL 700™ M24

Model 700 M24™

Action

Barrel Length

Capacity

Order No. 5715

*Includes 1 in chamber.

Remington

88299

[illegible]

5081

M240060803

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225437

OPERATION		DATE	INT
#	NAME		
575- 580	ASSEMBLY 2	26	FB
600	PROOF 2	29	RW
615	MAGNAFLUX BARREL	5/13/88	PJC.
	MAGNAFLUX BOLT	5/13/88	PJC.
620	COATING	8/11/88	TJA
625- 630	FINAL ASSEMBLY		
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

SCORE #
1233

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225437

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/30/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/30/88	RW
	C) Inspect Ejector Hole for Chamfer		8/30/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		8/30/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		30aug88	J.H. + J.S.
	F) Safety on Force	6 5.5 5.5	30aug88	J.H. + J.S.
	G) Safety off Force	2.5 2.5 2.5	30aug88	J.H. + J.S.
	H) Trigger Pull Test & Retainabilty		30aug88	J.H. + J.S.
	I) Firing Pin Indent	.022 .0215 .022	30aug88	J.H. + J.S.
	J) Assemble Stock		9/26/88	RW
	K) Assemble Swivel Studs		10-7-88	J.S.
	L) Attach Front & Rear Sight Assemblies		9/26/88	RW
	M) Iron Sight Alignment		9/26/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/26/88	RW
	O) Attach Scope to Rifle		10/3/88	RW
	P) Detach & Attach Scope 20 times		10/4/88	J.S.
640	Gallery Target & Test	47 R 108 L	10/6/88	W.B.
	A) Optical Clarity of Scope		10/6/88	W.B.
645	Inspect for Live Ammo		10/6/88	W.B.
655	Final Inspection			
	A) Headspace		10-7-88	J.S.
	B) Trigger Pull		10-7-88	J.S.
	C) Function		10-7-88	J.S.
660	Pack		10-21-88	J.S.

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225437

DATE 30 Aug 88

TESTER J. J. - G. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.14	2.41	2.66	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.55	2.25	2.42	2.50	
PULL #3	2.61	2.23	2.42	2.56	
PULL #4	2.63	2.23	2.41	2.63	
PULL #5	2.67	2.27	2.40	2.54	
TOTAL	13.12	11.12	12.06	12.89	
AVG.	2.624	2.224	2.412	2.578	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.13		
PULL #2	3.11	3.15		
PULL #3	3.08	3.15		
PULL #4	3.12	3.19		
PULL #5	3.15	3.23		
TOTAL	15.62	15.85		
AVG.	3.124	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.23	4.14		3.99
PULL #2	4.18	4.12		4.05
PULL #3	4.19	4.16		4.19
PULL #4	4.20	4.09		4.10
PULL #5	4.24	4.12		4.07
TOTAL	21.04	20.63		20.40
AVG.	4.208	4.126		4.08

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225437

CENTROIDAL DISTANCES

0 TO	1	1.0012
1 TO	2	.822097
1 TO	3	.605799
1 TO	4	.355089
1 TO	5	.514995

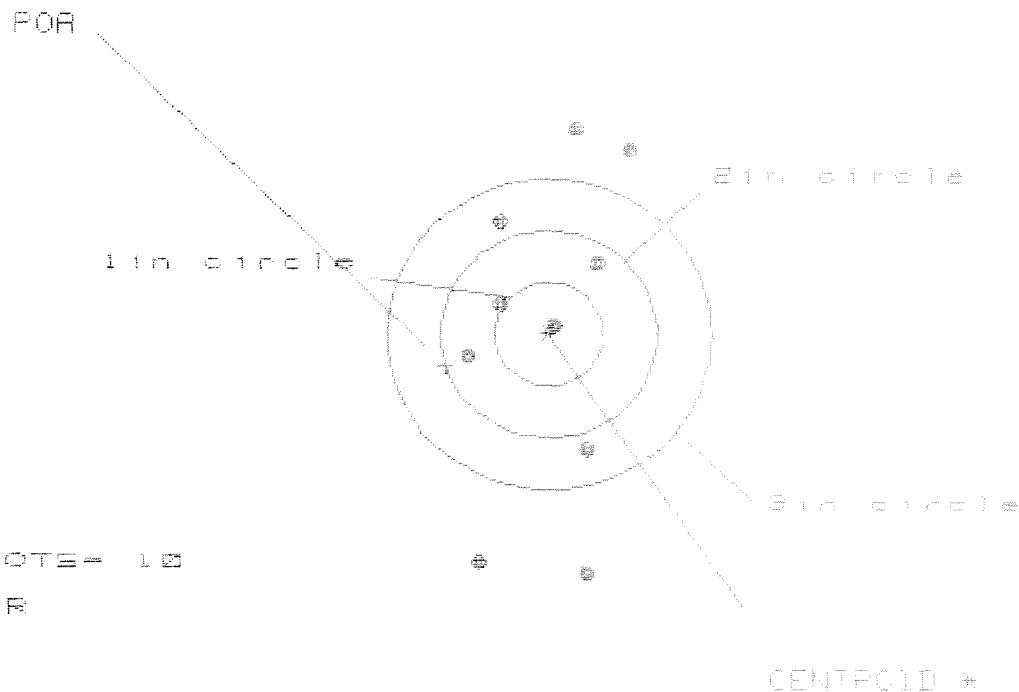
25
+341 <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .54
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .326
THE RESULTING AVERAGE FOI RADIUS FOR THIS RIFLE IS: .630774
THE AMR FOR THIS RIFLE IS: 1.092

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PAT/06225437

CENTERFIRE PATTERNS # 1



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 4

3 in = 6

HG = 1.549

VG = 4.307

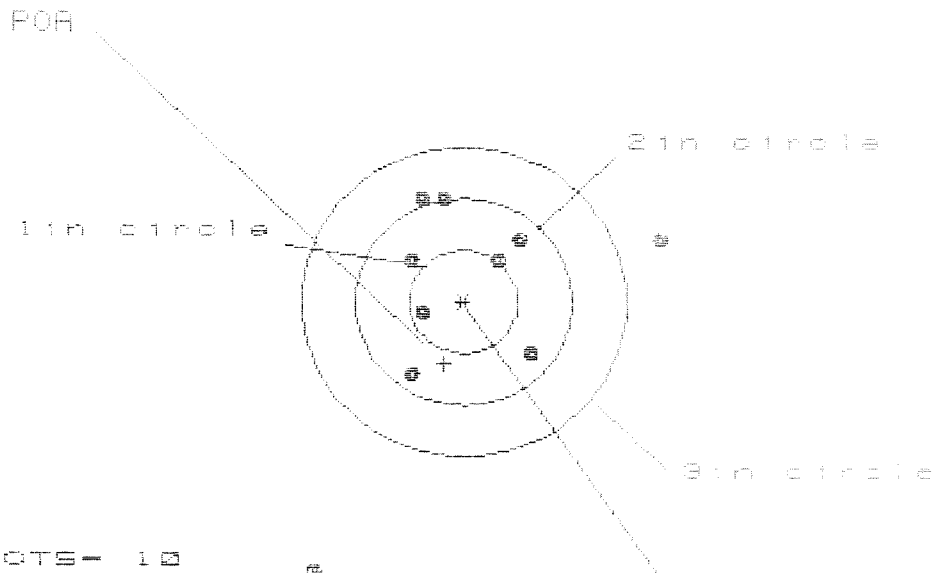
CG = 4.309

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.773	.817	.746
MINIMUM X	:	-.776	-.732	-.863
MAXIMUM Y	:	1.986	1.728	1.422
MINIMUM Y	:	-2.321	-2.446	-1.703
CENTROID X	:	.952	.988	.979
CENTROID Y	:	.310	.568	.874
POR TO CENTROID in.	:	1.001	1.071	1.013
MIN RADIUS	:	.139	.129	.426
MEAN RADIUS	:	1.324	1.163	.988
MAX RADIUS	:	2.355	2.513	1.736
HORIZONTAL SPREAD	:	1.549	1.549	1.549
VERTICAL SPREAD	:	4.307	4.174	3.125
EXTREME SPREAD	:	4.309	4.268	3.126
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			4	
NUMBER IN THREE INCH CIRCLE =			6	

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225437

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 8

HS= 3.178

VS= 3.659

GS= 4.518

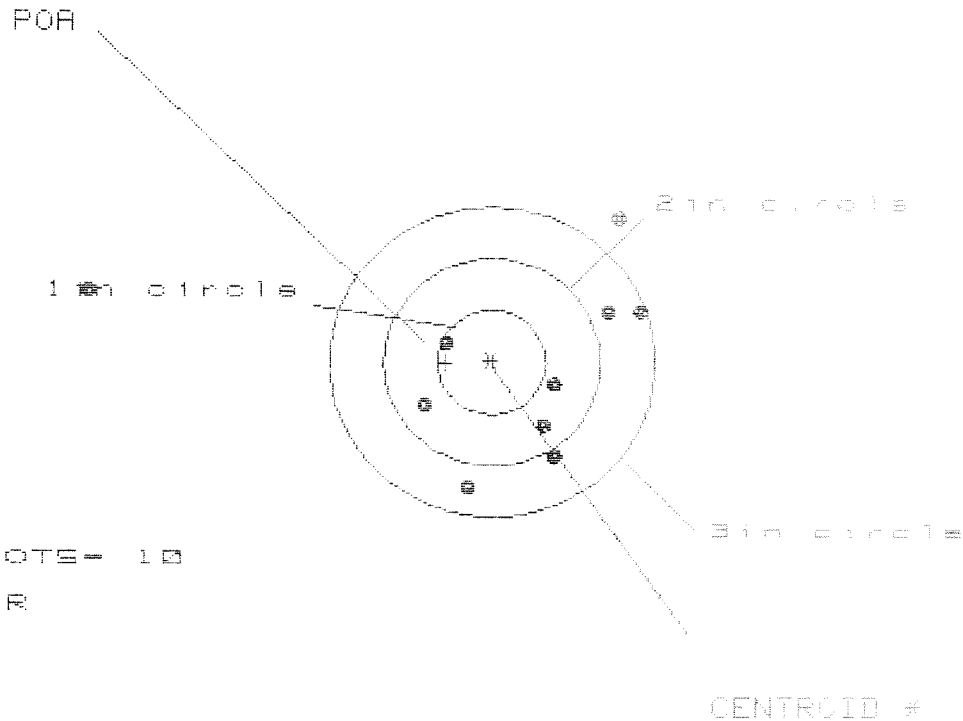
CENTROID *

PATTERN #	2		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.831	1.681	.682
MINIMUM X	-1.347	-.673	-.463
MAXIMUM Y	1.012	.718	.752
MINIMUM Y	-2.647	-1.001	-.968
CENTROID X	.182	.332	.122
CENTROID Y	.598	.892	.859
POA TO CENTROID in.	.625	.952	.867
MIN RADIUS	.384	.199	.390
MEAN RADIUS	1.092	.823	.696
MAX RADIUS	2.970	1.703	1.072
HORIZONTAL SPREAD	3.178	2.354	1.145
VERTICAL SPREAD	3.659	1.719	1.719
EXTREME SPREAD	4.518	2.675	1.848
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		8	

6 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225437

CENTERFIRE PATTERNS # 3



OF SHOTS = 10

IN CIR

1 in = 0

2 in = 4

3 in = 8

HE = 5.056

VS = 2.538

GS = 5.059

PATTERN #	3	3	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.335	.922	1.015
MINIMUM X	-3.731	-1.080	-1.967
MAXIMUM Y	1.356	1.433	.768
MINIMUM Y	-1.182	-1.105	-.936
CENTROID X	.428	.841	.748
CENTROID Y	.006	-.071	-.250
POA TO CENTROID in.	.428	.844	.768
MIN RADIUS	.519	.173	.212
MEAN RADIUS	1.301	.933	.819
MAX RADIUS	3.785	1.616	1.273
HORIZONTAL SPREAD	5.056	1.982	1.982
VERTICAL SPREAD	2.538	2.538	1.694
EXTREME SPREAD	5.059	2.914	2.334
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	8		

8 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225437

CENTERFIRE PATTERNS # 4

POA

1 in circle

2 in circle

3 in circle

CENTROID +

OF SHOTS- 10

IN CIR

1 in = 3

2 in = 8

3 in = 10

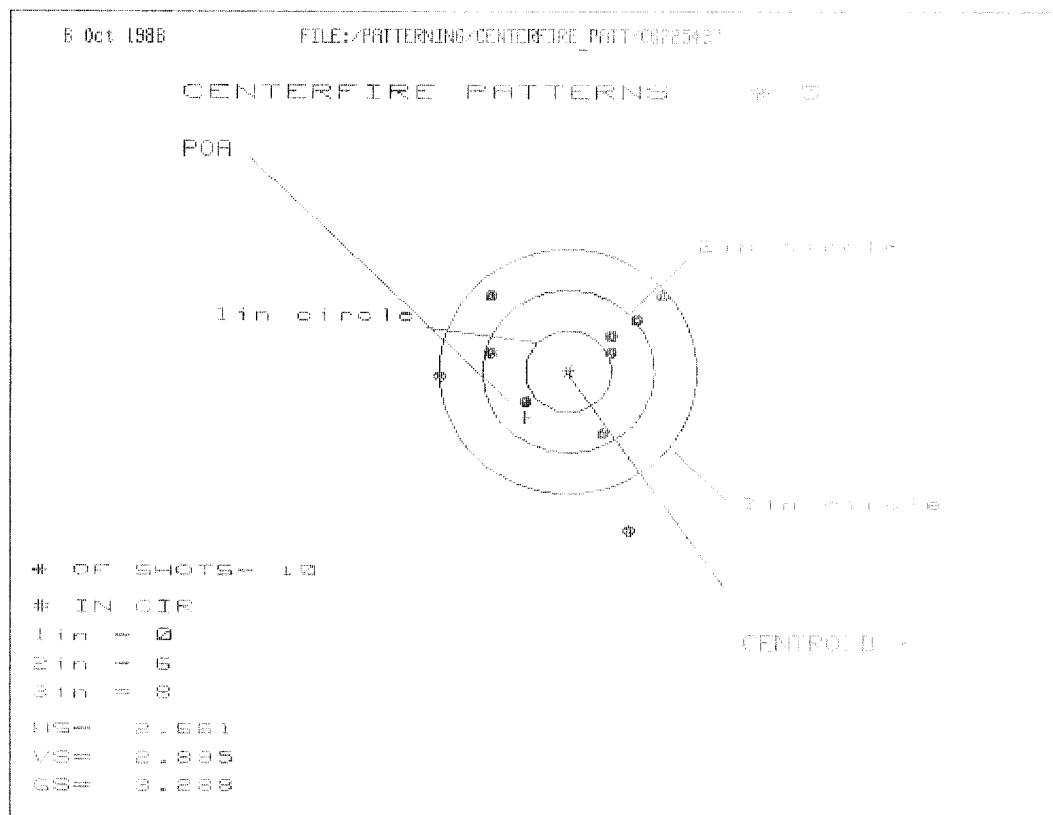
HS= 1.846

VS= 1.434

GS= 1.863

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.157	.688	.548
MINIMUM X	:	-.689	-.580	-.625
MAXIMUM Y	:	.800	.782	.701
MINIMUM Y	:	-.634	-.652	-.701
CENTROID X	:	.634	.505	.570
CENTROID Y	:	.152	.170	.251
POA TO CENTROID in.	:	.652	.533	.623
MIN RADIUS	:	.052	.078	.089
MEAN RADIUS	:	.647	.581	.541
MAX RADIUS	:	1.168	.831	.783
HORIZONTAL SPREAD	:	1.846	1.168	1.168
VERTICAL SPREAD	:	1.434	1.434	1.402
EXTREME SPREAD	:	1.863	1.634	1.410
NUMBER IN ONE INCH CIRCLE =	:		3	

NUMBER IN TWO INCH CIRCLE = 9
NUMBER IN THREE INCH CIRCLE = 10



PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.113	1.187	1.003
MINIMUM X	-1.548	-1.474	-1.029
MAXIMUM Y	.901	.680	.641
MINIMUM Y	-1.994	-.986	-1.025
CENTROID X	.504	.430	.614
CENTROID Y	.564	.785	.824
POA TO CENTROID in.	.756	.895	1.027
MIN RADIUS	.570	.551	.365
MEAN RADIUS	1.094	.967	.863
MAX RADIUS	2.103	1.506	1.191
HORIZONTAL SPREAD	2.661	2.661	2.032
VERTICAL SPREAD	2.895	1.666	1.666
EXTREME SPREAD	3.288	2.840	2.138
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

R	ORDER
	96-08023

M-24 SNIPER

INITIAL	CUSTOMER ORDER
JUN	011147

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
03/18/96	03/18/96	KI 5-88	C6225437		700 7.62 NATO
ACCESSORIES	W/STUDS	SCOPE BASE			

FROM: _____ SHIP TO: _____

STRICKLAND, RICHARD
C-1-105 SFG (A)
CMR 445
APO AE

STRICKLAND, RICHARD
C-1-105 SFG (A)
CMR 445
APD AE

NY
09046

CUST NO:139990 C.O.D^L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED	
-----------	--

VIA

DOOR

GUN CONDITION

☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
------------------	------	----------	--------	----------	-----	---------

CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

✓ Barrel - 96003
✓ Bolt - 96006

Repowder Coat Trigger Guard
Assy. Front & Rear Sight Bases
Rezinc. Scope Base, Swivel
Studs

REPAIRMAN <i>RW</i>	PROOF <i>✓</i>	CLEAN <i>c</i>	TEST <i>LB</i>	TARGET <i>LB</i>	PATTERN
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GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
IND	3/29/96	3/29/96	3/29/96	3/29/96	

OFFICE COPY

RD6925 REV 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400060814

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

RETURN:

☐ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 011147DATE 3/18/96CUSTOMER NAME: Richard StricklandADDRESS: C-1-10 SFLW (A)
CMA 445ZIP: APG AE 09046PHONE: 011-49-7031-25650

FIREARM

MODEL: 100

CHECK FOR AMMUNITION

GAUGE: 7.62SERIAL # C6225437

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES

NO

(BRAND NAME/POWER)

SLING: YES

NOGUN CASE: YES NO(HARD) SOFT

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: Total MaintenanceSIGNATURE: [Signature]

(Person delivering firearm to Plant)

DATE: 18 MAR 96SIGNATURE: [Signature]

(Security Officer)

DATE: 3/18/96SIGNATURE: [Signature]

(Firearm picked up by)

DATE: 3/18/96

Arm Service Copy

CONTRACT # DAAA21-87-C-0086

New Barrel
Bolt

GUN SERIAL # C6225437

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		3/12/96	Rw
600	Proof		3/12/96	Rw
607	Check Headspace		3/12/96	Rw
610	Dis-assemble Gun		3/12/96	Rw
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		3/30/96	Rw
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/30/96	Rw
	C) Inspect Ejector Hole for Chamfer		3/30/96	Rw
	D) Oil Firing Pin Ass'y		3/30/96	Rw
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test		3/29/96	WB
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo		3/29/96	WB
655	Final Inspection			
	A) Headspace		4/2/96	RW
	B) Trigger Pull			
	C) Function		4/2/96	RW
660	Pack			

Final Inspection

Sn: C6225437

DATE REC'D: 3/18/96

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☐ MOUNTING BASE☐ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments:

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225437
30 Jan 1988

CENTROIDAL DISTANCES

0 TO	1	.890755
1 TO	2	.19796
1 TO	3	.108157
1 TO	4	.249177
1 TO	5	.572965

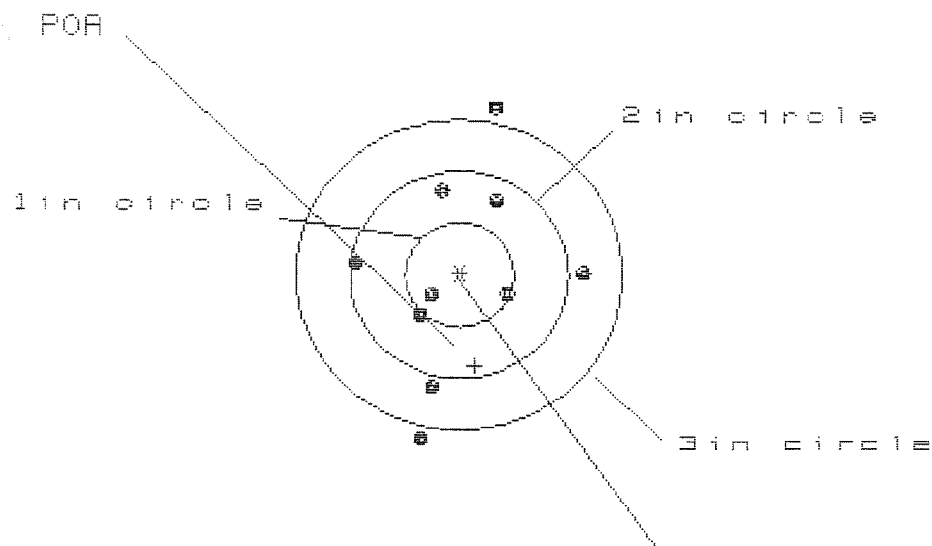
$\frac{B_1}{B_5}$
+ (----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0196
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .7408
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .741059
THE AMR FOR THIS RIFLE IS: 1.067

38 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225437

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

IN CIR

1in = 2

2in = 6

3in = 8

HS= 2.091

VS= 3.238

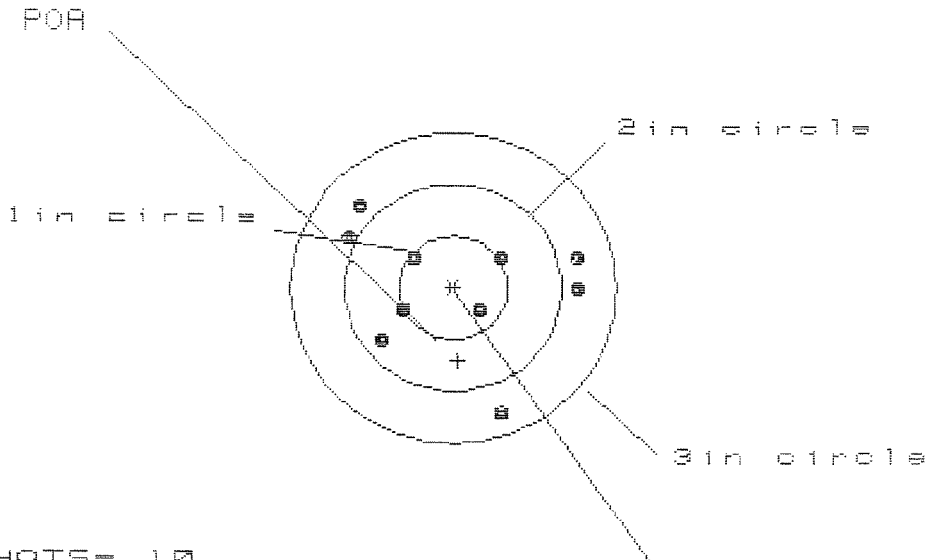
GS= 3.320

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.141	1.183	1.143
MINIMUM X	-0.950	-0.908	-0.948
MAXIMUM Y	1.627	0.996	0.817
MINIMUM Y	-1.611	-1.430	-1.082
CENTROID X	-0.138	-0.180	-0.140
CENTROID Y	0.880	0.699	0.878
POA TO CENTROID in.	0.891	0.722	0.889
MIN RADIUS	0.283	0.203	0.280
MEAN RADIUS	0.943	0.844	0.763
MAX RADIUS	1.670	1.464	1.144
HORIZONTAL SPREAD	2.091	2.091	2.091
VERTICAL SPREAD	3.238	2.426	1.899
EXTREME SPREAD	3.320	2.472	2.093
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	8		

38 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/08225437

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 5

3 in = 10

HS= 2.157

VS= 2.056

EC= 2.400

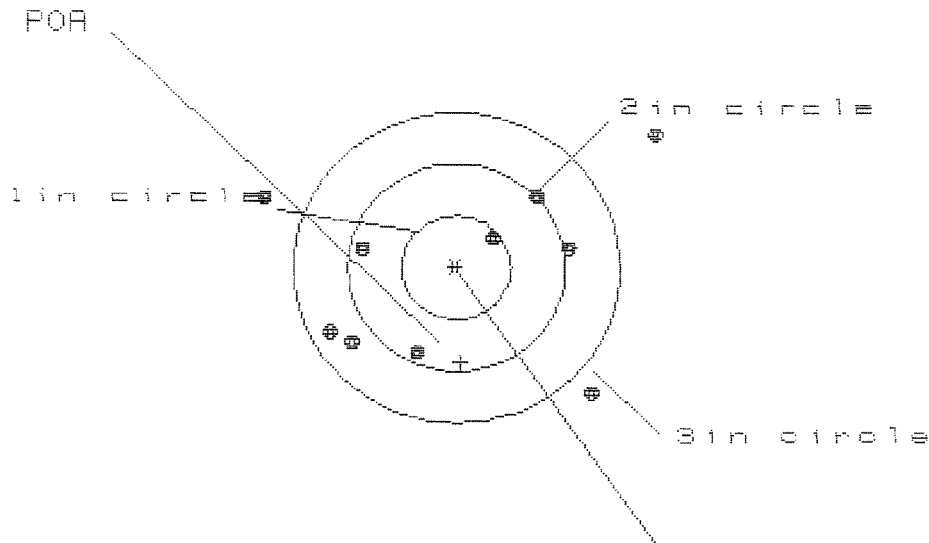
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.162	1.210	1.108
MINIMUM X	:	-.995	-.947	-1.049
MAXIMUM Y	:	.841	.706	.422
MINIMUM Y	:	-1.215	-.639	-.551
CENTROID X	:	-.040	-.088	.014
CENTROID Y	:	.708	.843	.755
POA TO CENTROID in.	:	.709	.848	.755
MIN RADIUS	:	.299	.341	.308
MEAN RADIUS	:	.850	.796	.752
MAX RADIUS	:	1.288	1.215	1.131
HORIZONTAL SPREAD	:	2.157	2.157	2.157
VERTICAL SPREAD	:	2.056	1.345	.973
EXTREME SPREAD	:	2.426	2.168	2.168
NUMBER IN ONE INCH CIRCLE =			3	
NUMBER IN TWO INCH CIRCLE =			5	
NUMBER IN THREE INCH CIRCLE =			10	

35 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/06225437

CENTERFIRE PATTERNS # 3



OF SHOTS= 10

IN CIR

1in = 1

2in = 4

3in = 7

SDY = 1.111

VS= 2.538

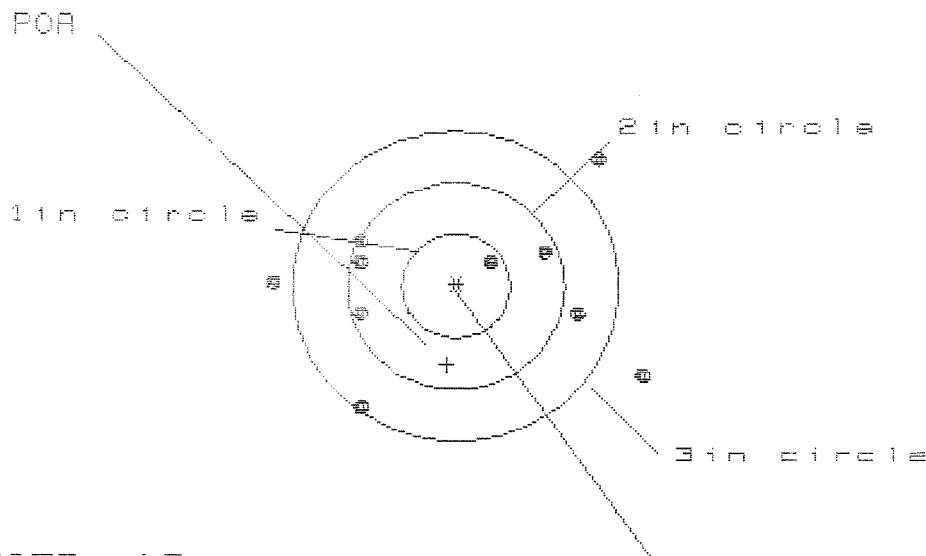
GS= 3.668

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.810	1.483	1.282
MINIMUM X	:	-1.868	-1.687	-1.285
MAXIMUM Y	:	1.317	.857	.952
MINIMUM Y	:	-1.222	-1.076	-.969
CENTROID X	:	-.035	-.236	-.035
CENTROID Y	:	.913	.767	.660
POA TO CENTROID in.	:	.914	.802	.661
MIN RADIUS	:	.463	.683	.650
MEAN RADIUS	:	1.267	1.140	1.051
MAX RADIUS	:	2.238	1.821	1.544
HORIZONTAL SPREAD	:	3.618	3.010	2.487
VERTICAL SPREAD	:	2.539	1.933	1.921
EXTREME SPREAD	:	3.668	3.577	2.486
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

30 Jan 1968

FILE:/PATTERNING/CENTERFIRE_PATT/06225437

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 1

2 in = 2

3 in = 7

HS= 3.361

VS= 2.344

GS= 3.473

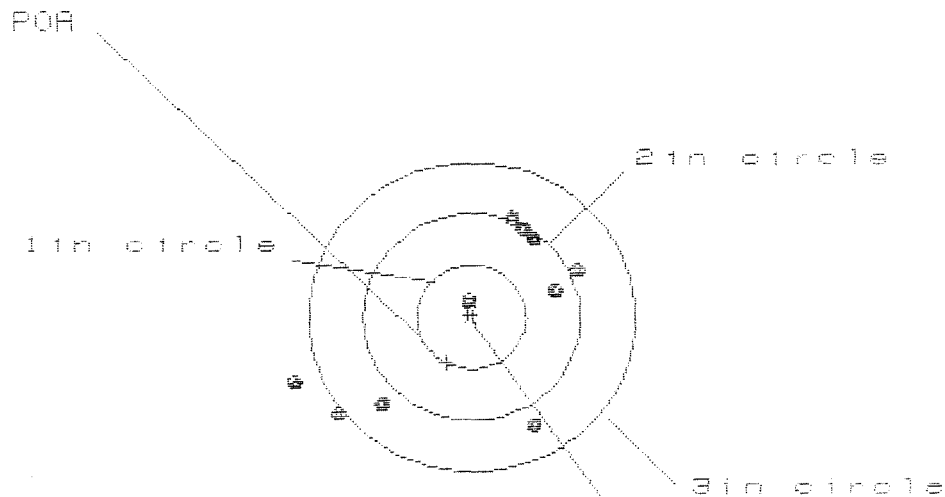
CENTROID *

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.704	1.530	1.484
MINIMUM X	:	-1.657	-1.468	-1.276
MAXIMUM Y	:	1.199	1.107	.499
MINIMUM Y	:	-1.145	-1.237	-1.099
CENTROID X	:	.082	-.107	-.298
CENTROID Y	:	.763	.855	.716
POR TO CENTROID in.	:	.768	.862	.776
MIN RADIUS	:	.341	.476	.520
MEAN RADIUS	:	1.201	1.102	.973
MAX RADIUS	:	1.893	1.889	1.494
HORIZONTAL SPREAD	:	3.361	2.998	2.761
VERTICAL SPREAD	:	2.344	2.344	1.597
EXTREME SPREAD	:	3.473	3.259	2.774
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

30 Jan 1988

FILE:/PATTERNING/CENTERFIRE_PATT/C6225437

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

1 IN CIRC

1in = 1

2in = 5

3in = 8

HS= 3.613

VS= 1.941

GS= 2.854

CENTROID #

PATTERN #	5	5	5
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.091	.822	.644
MINIMUM X	-1.612	-1.423	-1.217
MAXIMUM Y	.911	.839	.787
MINIMUM Y	-1.038	-1.102	-1.234
CENTROID X	.229	.498	.586
CENTROID Y	.448	.512	.644
POA TO CENTROID in.	.496	.655	.871
MIN RADIUS	.152	.258	.434
MEAN RADIUS	1.075	.964	.896
MAX RADIUS	1.748	1.771	1.577
HORIZONTAL SPREAD	2.613	2.245	1.861
VERTICAL SPREAD	1.941	1.941	1.941
EXTREME SPREAD	2.854	2.686	2.266
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	8		

MAINTENANCE REQUEST				PAGE / OF /		REQUIREMENTS CONTROL SYMBOL CSGLD - 1047		CONTROL NUMBER						
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG														
SECTION I - CUSTOMER DATA					SECTION II - MAINTENANCE ACTIVITY DATA									
1a. WORK ORDER NO. 010001013		b. CUSTOMER UNIT NAME 1-10TH SF6A		c. PHONE NO. 4312-349		3a. WORK ORDER NO (WON)		b. SHOP						
2. If Intransit Customer, enter data in Blocks 2a and 2b		2a. SAMS-2 UIC 47019A10		b. UTILIZATION CODE		4a. UIC SUPPORT		b. SUPPORT UNIT NAME						
SECTION III - EQUIPMENT DATA														
5. ID 1005011241021136		6. NSN		15. FAILURE DETECTED DURING (Select one - use / or X)										
7. TYPE MNT. REQ. CODE		8. MODEL Remington B/A M24 7.62 SWS		☐ A Sch. Main.		☐ C Test		☐ E Storage						
				☒ B Handling		☐ D Normal Op		☐ F Inspection						
								☐ G Flight						
								☐ H Other						
								☐ I Calibration						
9. NOUN M24 SWS 7.62 Rifle		10a. ORG WON		b. EIC		16a. MILES/KILOMETERS (Enter or x)		b. HOURS						
						☐ MI ☐ KM								
								c. ROUNDS 80001						
11. SERIAL NUMBER 062225437		b. QTY. 1001		13. PD		d. LANDINGS		e. AUTO ROTATIONS						
								17. PROJ. CODE (If Assigned)						
								18. ACCT. PROCESSING CODE						
24. Describe Deficiencies or Symptoms on the basis of Complete Checkout and Diagnostic Procedure in Equipment TM (Do not prescribe repairs.) Barrel Replaced Bolt Refurbished Trigger Adjusted		25. IN WARRANTY? (Y or N) YES		20. LEVEL OF WORK (Select one - use / or X)		☐ O Unit Level		☐ H Intermediate General Spt.						
						☐ F Immediate Direct Spt.		☒ D Depot						
								Remington N.Y.						
								22. REIMBURSABLE CUSTOMER? (If Intransit Customer, enter Y or N) N						
								23. PD AUTHENTICATION SIGNATURE (Payroll Signature)						
PREPARATION INSTRUCTIONS														
SECTION I - Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maintenance is completed. Block 2b. Enter UIC of supporting SAMS-2 if work is requested while intransit and away from your support maintenance unit. Block 2c. Enter equipment utilization code under which Materiel Condition Status is reported. See SAMS Codes and Tables. SECTION II - Leave blank. To be completed by the support maintenance DSU/GSU. SECTION III - Block 5. Enter the Type Maintenance Request Code. See SAMS Codes and Tables. Block 6. Enter ID associated with block 7. See SAMS Codes and Tables. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON) assigned when item submitted is reportable for MCSR. Otherwise, leave blank. Block 10b. Enter EIC (left justify). Block 11. Enter serial number of item being submitted. Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from SAMS Codes and Tables.					SECTION III (Continued) - Block 14. Leave blank. Block 15. Select one. Use a " / or x" to indicate when failure was detected. Block 16. Enter the accumulated usage data in block 16a through 16e, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. Leave blank (for DSU/GSU use). Block 19. Enter a "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Select one. Use a " / or x" to indicate the level of work to be performed on equipment submitted. See SAMS Codes and Tables. Block 21. Enter the bumper number or admin. number assigned for property control purposes to the equipment being submitted. Block 22. Leave blank (for DSU/GSU use). Block 23. Enter the payroll signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maintenance.									
34a. SUBMITTED BY  b. ORD. DATE 916101514					35a. ACCEPTED BY b. ST. c. ORD. DATE d. MIL. TIME 					Block 34a. Enter signature of submitter. Block 34b. Enter Ordinal Date submitted (YYDDD). Block 35a. Enter signature of person accepting the maintenance request. Block 35b. Enter the status. Block 35c. Enter Ordinal Date accepted (YYDDD). Block 35d. Enter Military Time.				

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER C6225437			
LOG-IN DATE 5-11-00			
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-19-00	RW
655	FINAL INSPECT	7-25-00	RW
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

FINAL Inspection

Sn: _____ DATE REC'D: _____ DATE RET'D: _____

AUDITOR: RW

Item:

BARREL ASSY.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

SCOPE ASSY.

- ☐ SCOPE
- ☐ SCOPE RINGS
- ☐ MOUNTING SCREWS
- ☒ MOUNTING BASE
- ☒ SCREWS
- ☒ FINISH
- ☐ LOOSENESS
- ☐ CLARITY

MISC.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

STOCK ASSY.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

SYSTEMS CASE

- ☐ SCOPE CASE
- ☐ IRON SIGHTS
- ☐ DEPLOYMENT KIT

TRIGGER

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225437
19 Jul 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0176
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0856
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0873906

THE AMR FOR THIS RIFLE IS: 1.047

CENTROIDAL DISTANCES

0 TO	1	.129553
1 TO	2	.315317
1 TO	3	.683006
1 TO	4	.174428
1 TO	5	.137612

3

²
+54 <----POA

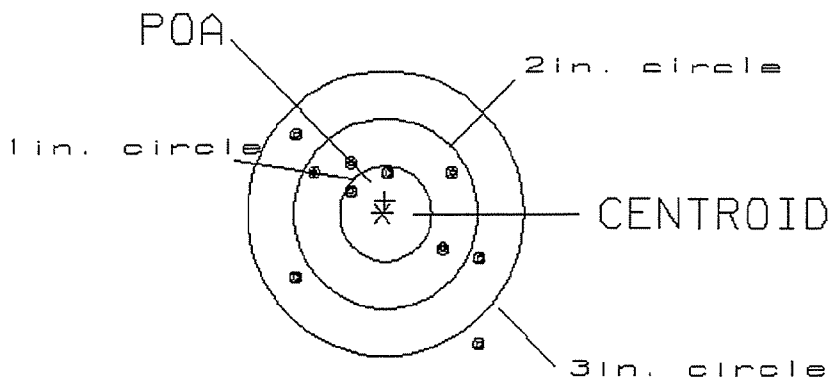
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .130
 MIN RADIUS : .415
 MEAN RADIUS : .929
 MAX RADIUS : 1.720
 CENTROID X : -.020
 CENTROID Y : -.128

18 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225437

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.02

2

VS= 2.27

6

GS= 2.98

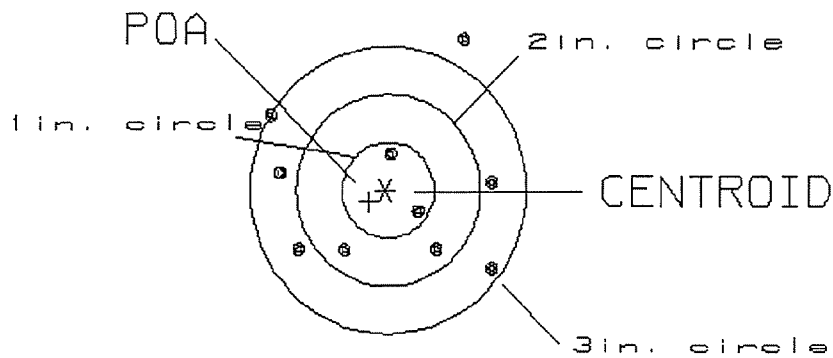
9

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .212
 MIN RADIUS : .361
 MEAN RADIUS : 1.039
 MAX RADIUS : 1.769
 CENTROID X : .176
 CENTROID Y : .119

18 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225437

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.38

2

VS= 2.36

4

GS= 2.85

9

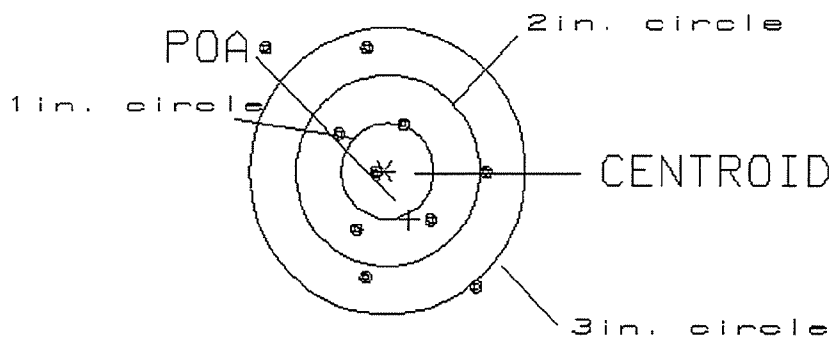
PATTERN #: ☐ 3 ☐

POA TO CENTROID: .575
 MIN RADIUS : .146
 MEAN RADIUS : .960
 MAX RADIUS : 1.871
 CENTROID X : -.269
 CENTROID Y : .508

18 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225437

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.44
 VS= 2.51
 GS= 3.40

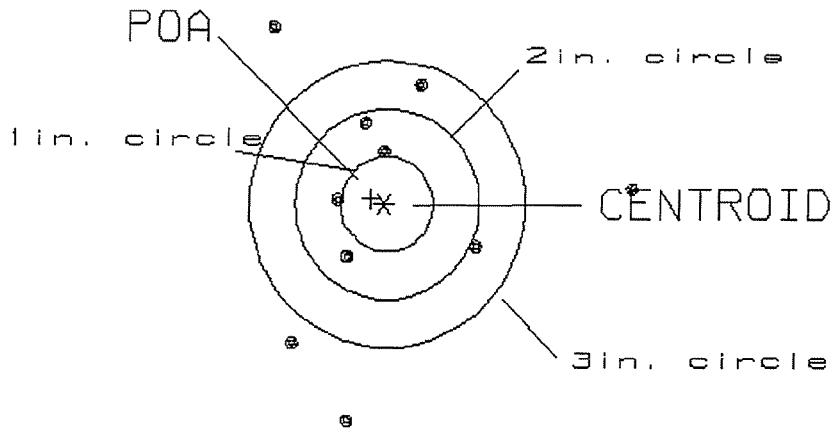
1
 5
 8

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .146
 MIN RADIUS : .525
 MEAN RADIUS : 1.393
 MAX RADIUS : 2.647
 CENTROID X : .137
 CENTROID Y : -.052

18 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225437

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 3.92
 VS= 4.06
 GS= 4.26

0
 4
 6

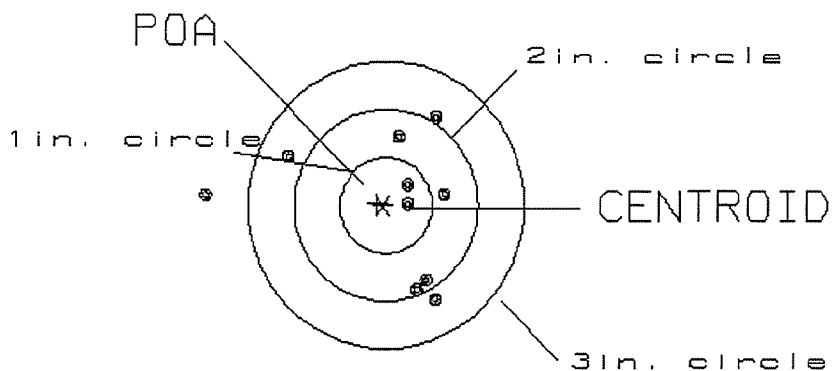
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .067
 MIN RADIUS : .283
 MEAN RADIUS : .916
 MAX RADIUS : 2.005
 CENTROID X : .064
 CENTROID Y : -.019

18 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/cf225437

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.64

2

VS= 1.90

6

GS= 2.74

9

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00131893

Verify Repair

Serial: C6225437 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 7/30/2007 10:54:45 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: A CO 1/10SF BN

A CO 1/10SF BN

Address 1: PANZER KASERNE

PANZER KASERNE

Address 2: APO

PO Box:

APO

PO Box:

City: W/H09A0

W/H09A0

State: AE

Zip Code: 09107

Country: IT

State: AE

Zip Code: 09107

Country: IT

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglelj

7/30/2007

12:51 PM

CAPS

NUM

INS

SCRL

start

4 Micro...

6 Inter...

RAC0179...

Part Sear...

Arms Ser...

12:51 PM

Serial Number: C6225437

Model: M24 SWS



RE00131893

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225437.___0
FILE DATE AND TIME: 09/27/2007 21:14

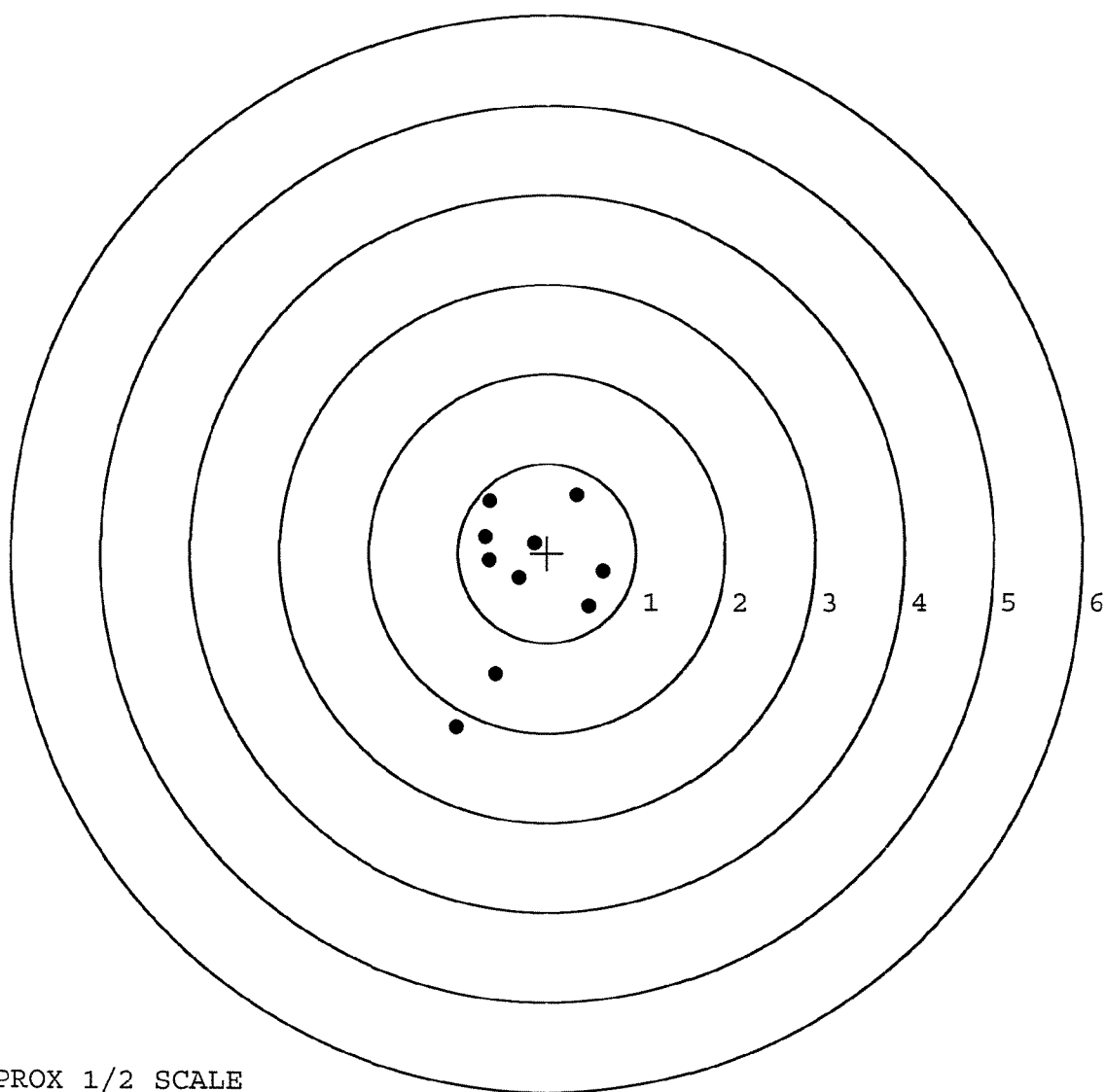
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.069
The Average Y Centroid of the Five Target Set:	-0.116
The Average Point of Impact of the Five Target Set:	0.135
The Average Mean Radius of the Five Target Set:	0.842
The Distance from POA to Centroid Target #1:	0.394
The Distance from Centroid Target #2 to Centroid Target #1:	0.432
The Distance from Centroid Target #3 to Centroid Target #1:	0.527
The Distance from Centroid Target #4 to Centroid Target #1:	0.266
The Distance from Centroid Target #5 to Centroid Target #1:	0.189

SERIAL NUMBER: C6225437.___0
TARGET NUMBER: 1
FILE DATE: 09/27/2007
FILE TIME: 21:14

POINT#	X	Y
1:	-0.652	0.581
2:	-0.648	-0.085
3:	-0.144	0.108
4:	-0.318	-0.274
5:	0.333	0.651
6:	0.627	-0.209
7:	0.469	-0.599
8:	-0.585	-1.343
9:	-1.025	-1.936
10:	-0.700	0.180

X CENTROID: -0.264
Y CENTROID: -0.293
POA TO CENTROID: 0.394
HORZ SPREAD: 1.652
VERT SPREAD: 2.587
GROUP SPREAD: 2.922
MIN RADIUS: 0.057
MAX RADIUS: 1.811
MEAN RADIUS: 0.823
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

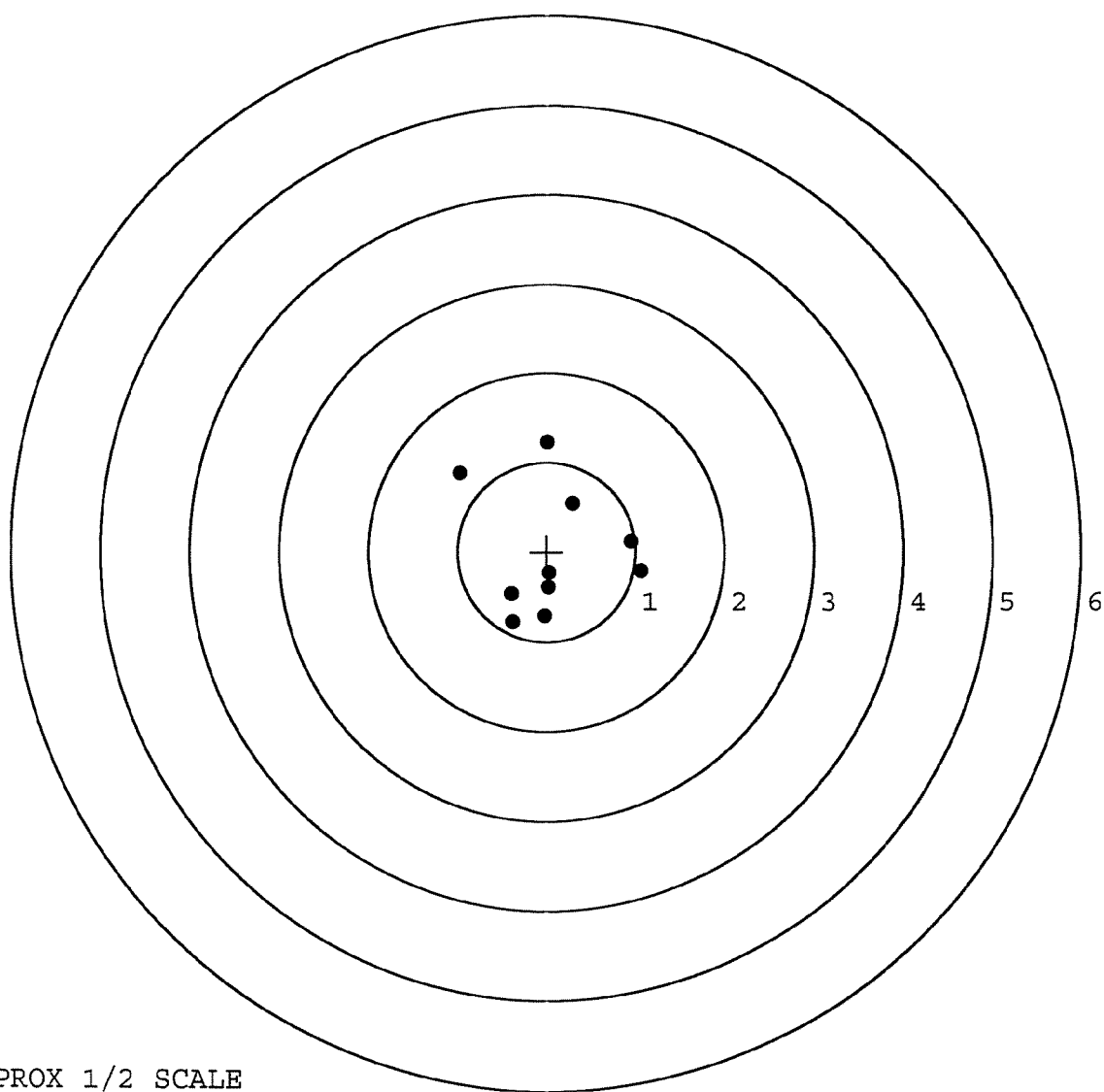


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225437.___0
TARGET NUMBER: 2
FILE DATE: 09/27/2007
FILE TIME: 21:14

POINT#	X	Y
1:	0.011	1.222
2:	0.300	0.534
3:	0.952	0.114
4:	1.064	-0.215
5:	-0.974	0.878
6:	0.027	-0.238
7:	0.022	-0.396
8:	-0.396	-0.468
9:	-0.385	-0.785
10:	-0.021	-0.717

X CENTROID: 0.060
Y CENTROID: -0.007
POA TO CENTROID: 0.060
HORZ SPREAD: 2.038
VERT SPREAD: 2.007
GROUP SPREAD: 2.313
MIN RADIUS: 0.233
MAX RADIUS: 1.361
MEAN RADIUS: 0.799
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

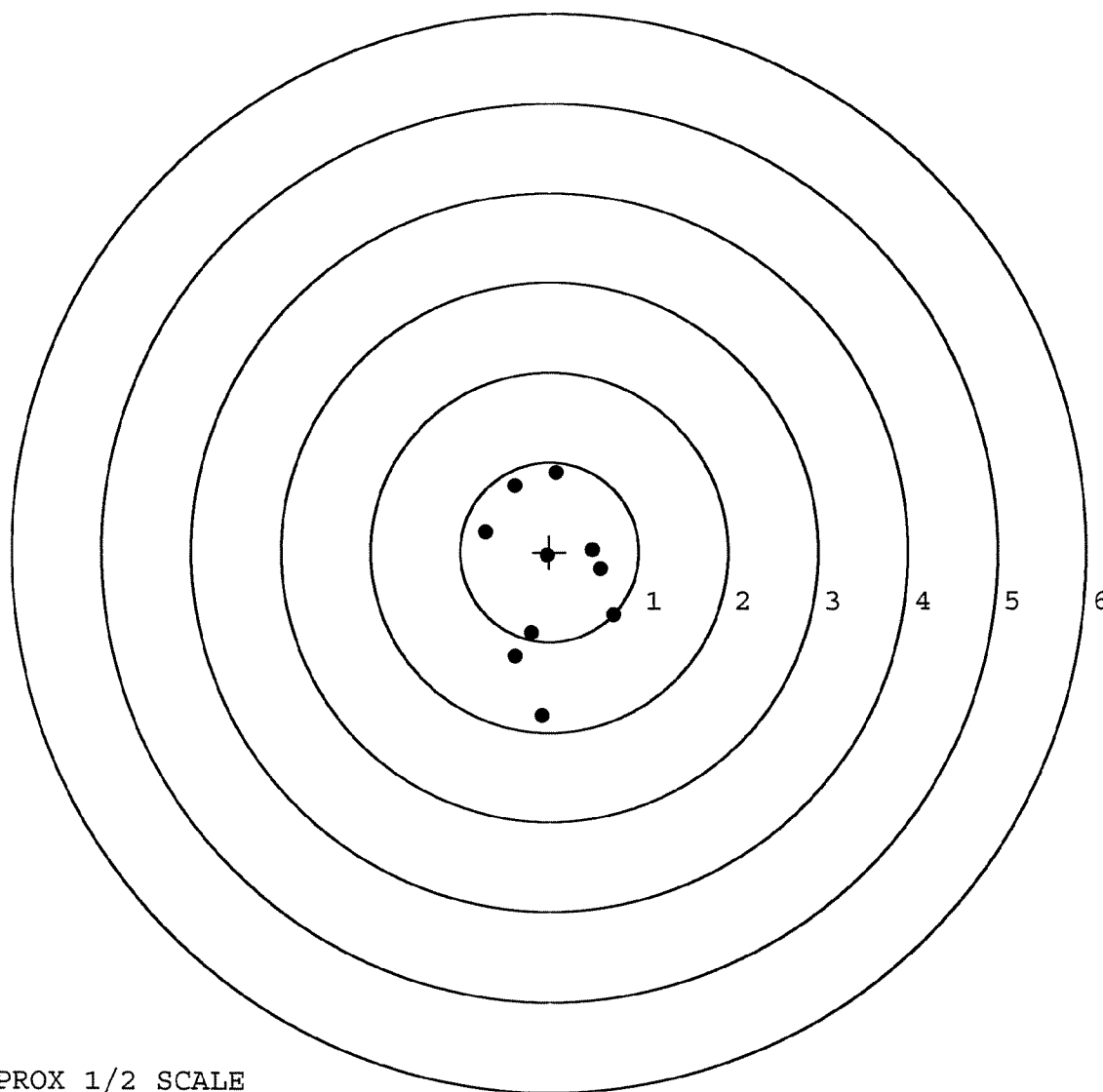


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225437.____0
TARGET NUMBER: 4
FILE DATE: 09/27/2007
FILE TIME: 21:14

POINT#	X	Y
1:	0.076	0.885
2:	-0.387	0.739
3:	-0.718	0.226
4:	-0.028	-0.043
5:	0.486	0.024
6:	0.568	-0.194
7:	0.717	-0.713
8:	-0.212	-0.912
9:	-0.393	-1.161
10:	-0.088	-1.822

X CENTROID: 0.002
Y CENTROID: -0.297
POA TO CENTROID: 0.297
HORZ SPREAD: 1.435
VERT SPREAD: 2.707
GROUP SPREAD: 2.712
MIN RADIUS: 0.256
MAX RADIUS: 1.528
MEAN RADIUS: 0.855
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

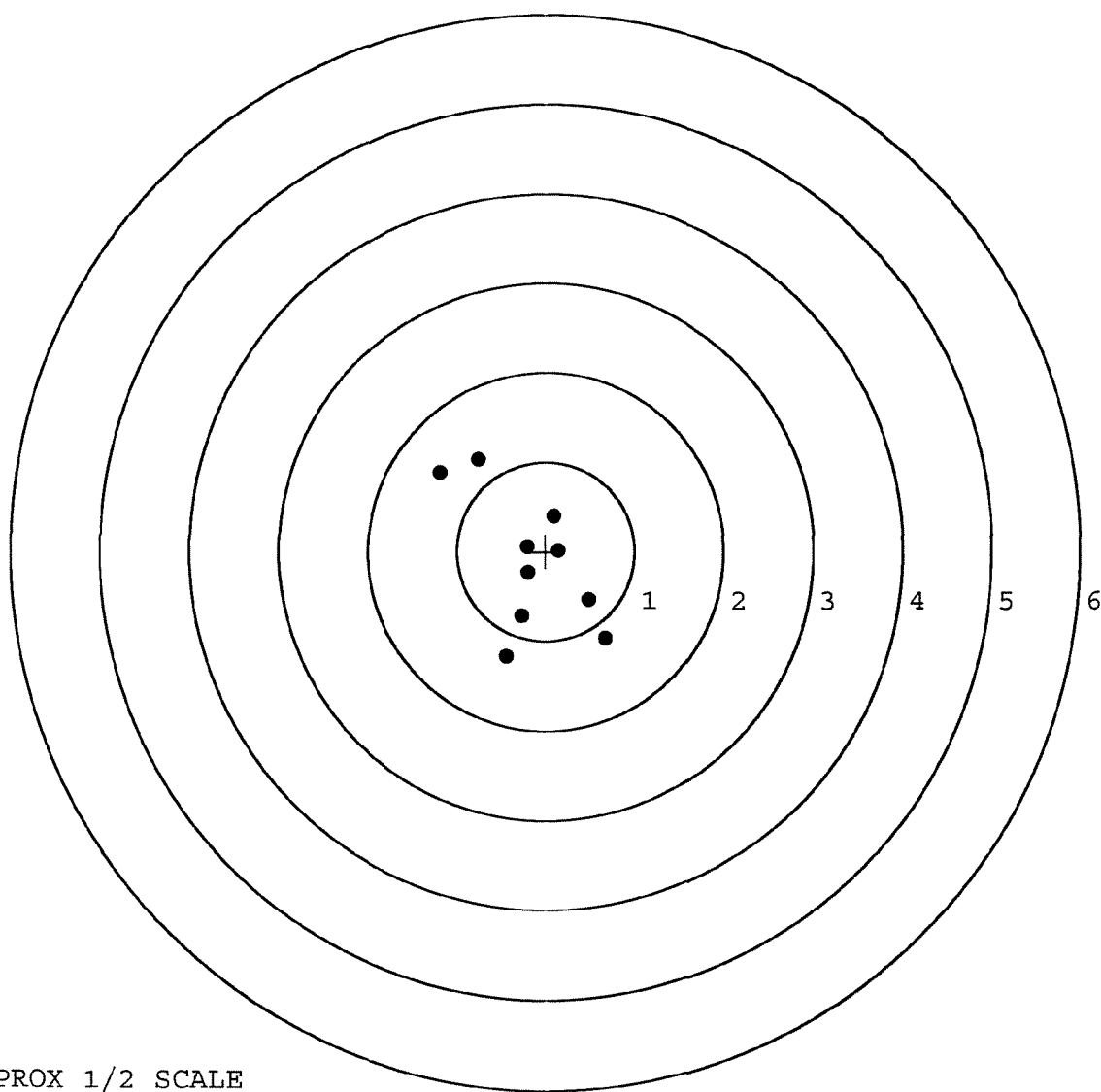


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225437.___0
TARGET NUMBER: 5
FILE DATE: 09/27/2007
FILE TIME: 21:14

POINT#	X	Y
1:	-1.195	0.881
2:	-0.761	1.027
3:	0.087	0.394
4:	0.143	0.013
5:	-0.208	0.059
6:	-0.201	-0.234
7:	-0.280	-0.723
8:	-0.449	-1.180
9:	0.486	-0.545
10:	0.667	-0.977

X CENTROID: -0.171
Y CENTROID: -0.128
POA TO CENTROID: 0.214
HORZ SPREAD: 1.862
VERT SPREAD: 2.207
GROUP SPREAD: 2.630
MIN RADIUS: 0.110
MAX RADIUS: 1.438
MEAN RADIUS: 0.763
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

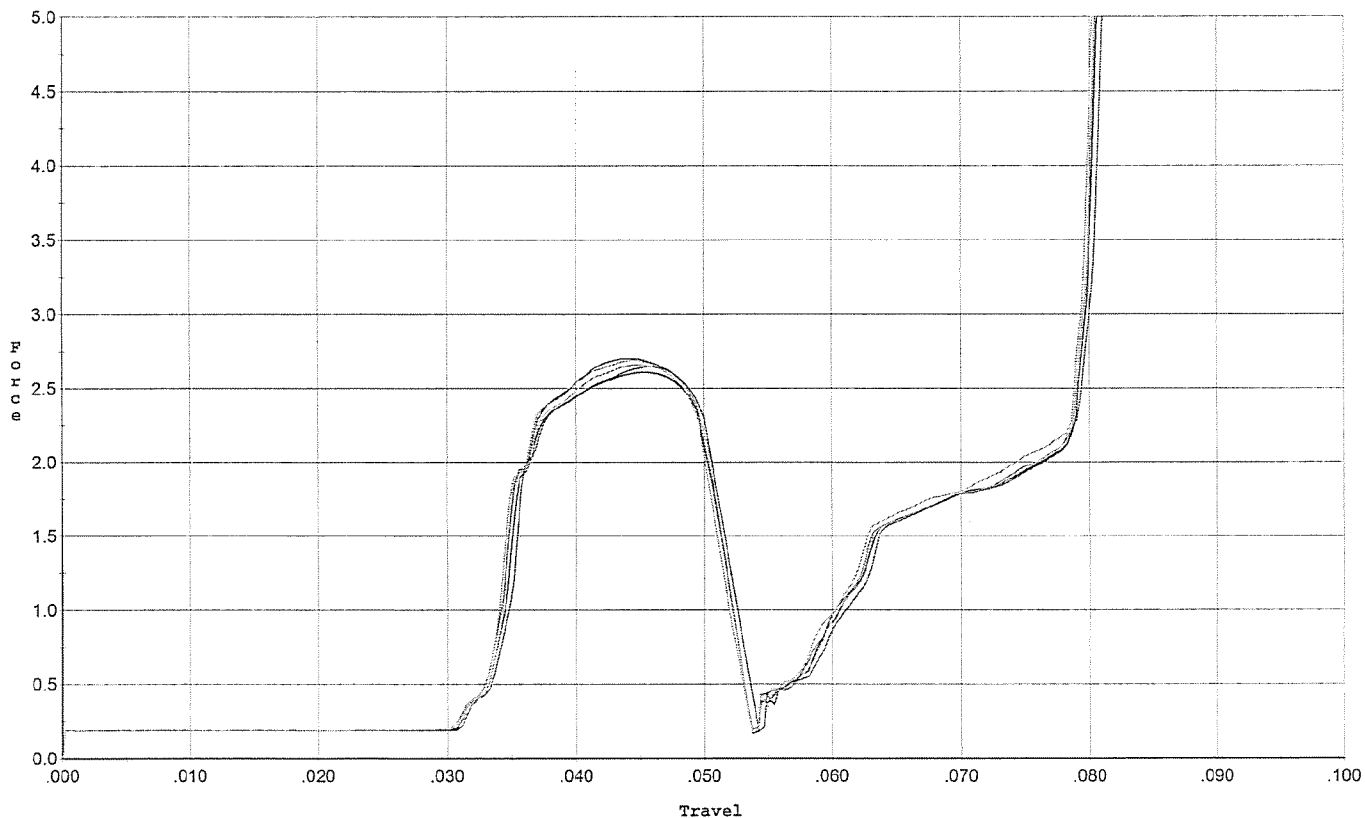


TARGET APPROX 1/2 SCALE

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



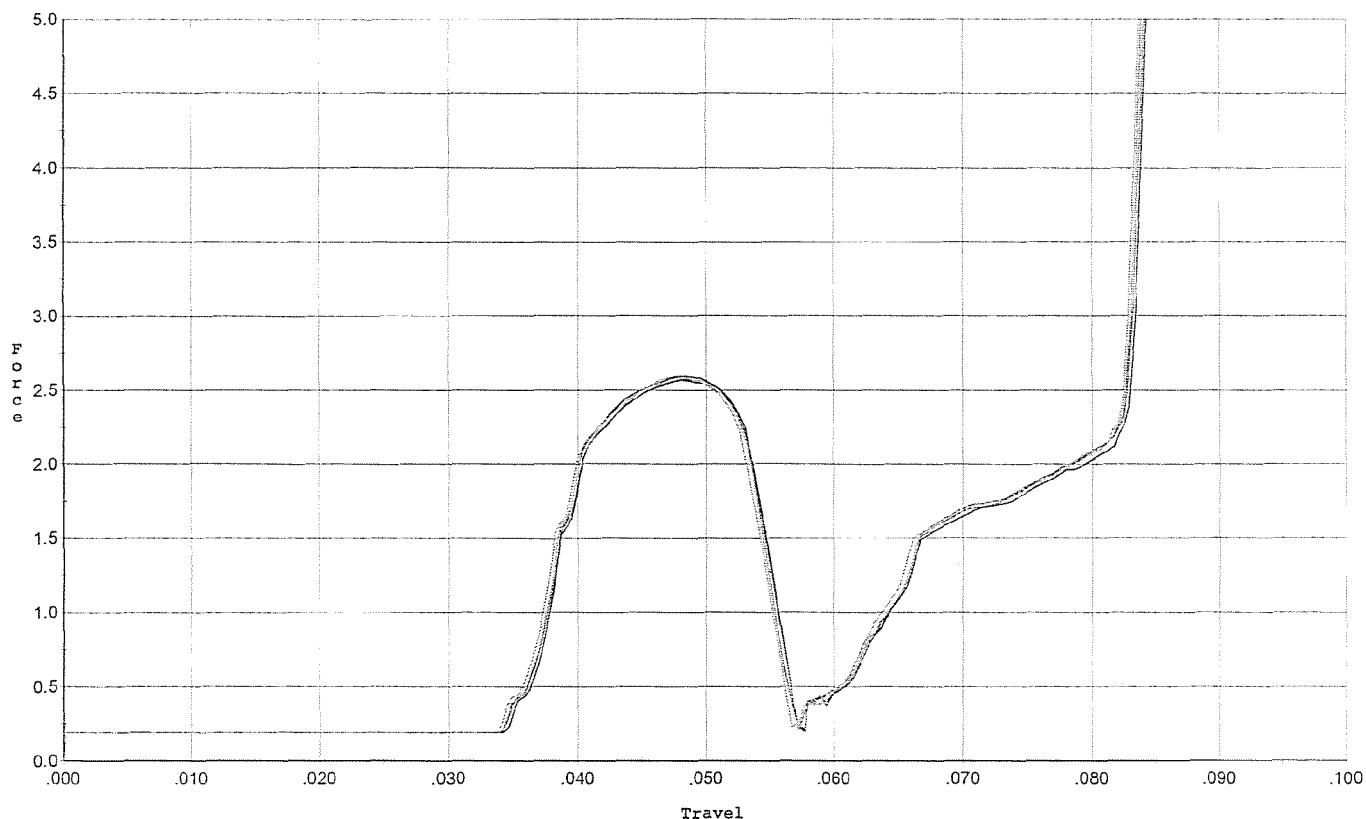
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.052	0.032	0.035	0.048		Set Trigger
2	2.610	0.051	0.031	0.035	0.046		Set Trigger
3	2.703	0.051	0.031	0.035	0.048		Set Trigger
4	2.661	0.050	0.031	0.035	0.047		Set Trigger
5	2.693	0.050	0.031	0.035	0.046		Set Trigger

AVG 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/8/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



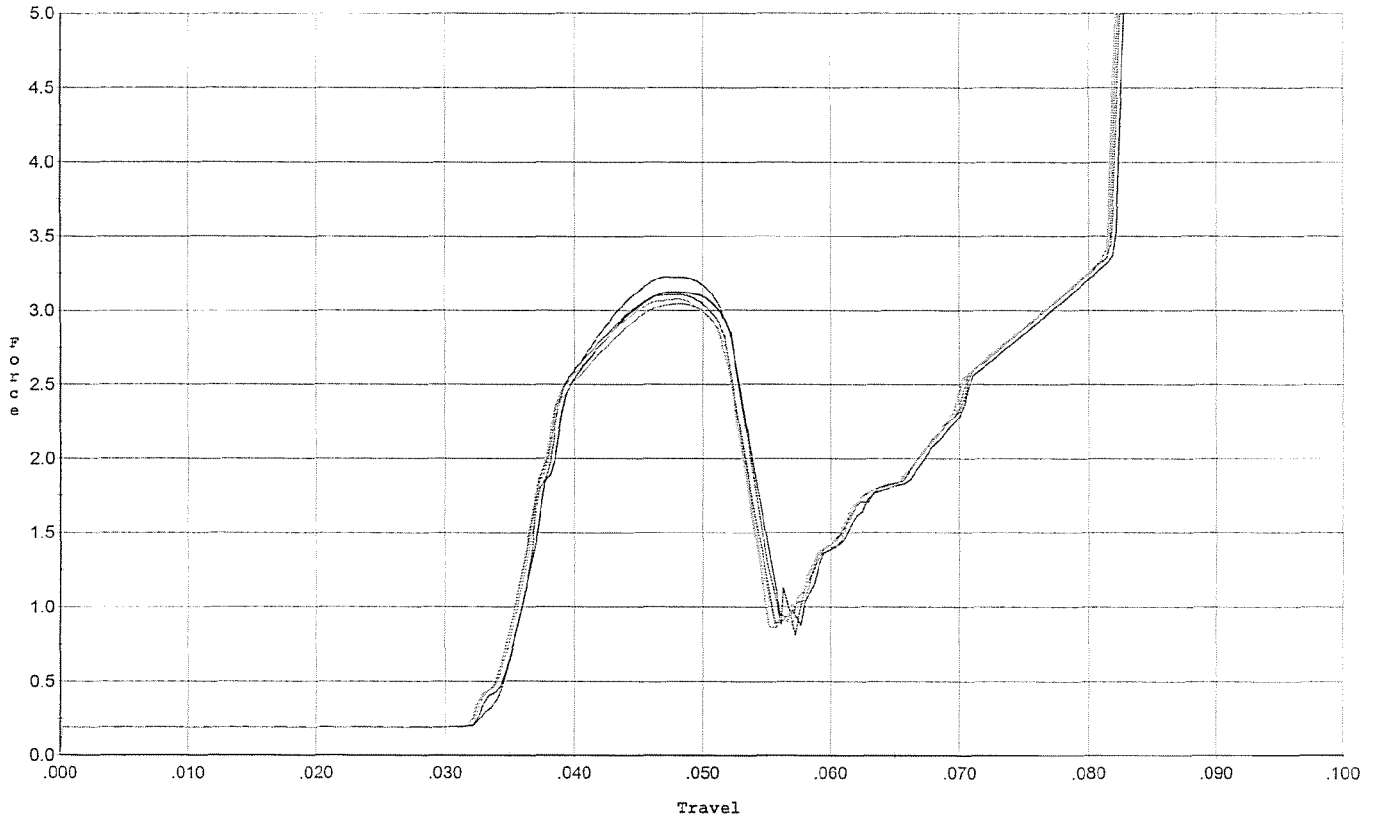
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.053	0.035	0.036	0.045		Set Trigger
2	2.573	0.055	0.035	0.036	0.046		Set Trigger
3	2.569	0.055	0.035	0.036	0.047		Set Trigger
4	2.594	0.053	0.035	0.036	0.045		Set Trigger
5	2.595	0.054	0.034	0.036	0.046		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/07

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



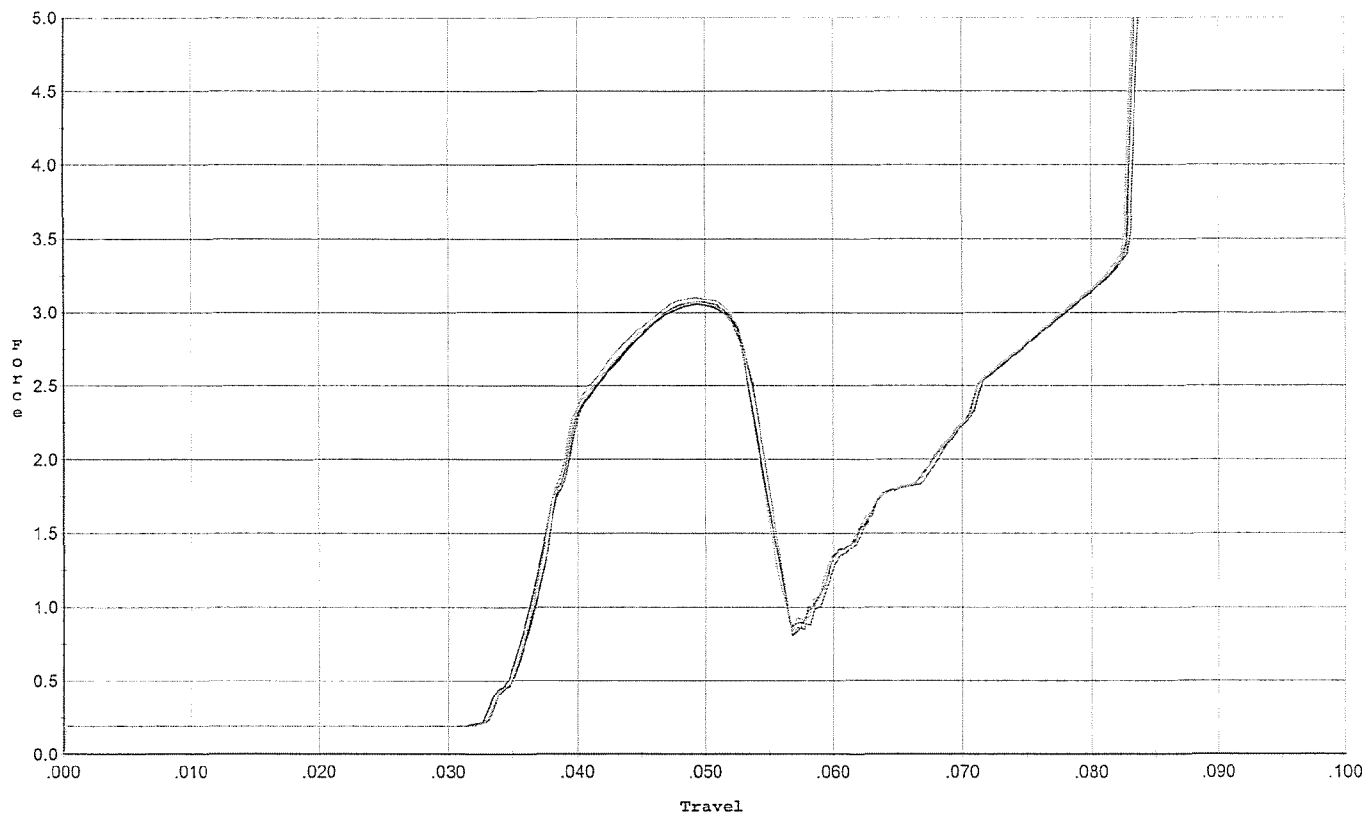
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.052	0.034	0.035	0.055		Set Trigger
2	3.126	0.052	0.033	0.035	0.054		Set Trigger
3	3.111	0.052	0.032	0.035	0.054		Set Trigger
4	3.077	0.052	0.032	0.035	0.054		Set Trigger
5	3.049	0.052	0.033	0.035	0.053		Set Trigger

AVG 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/8/07

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



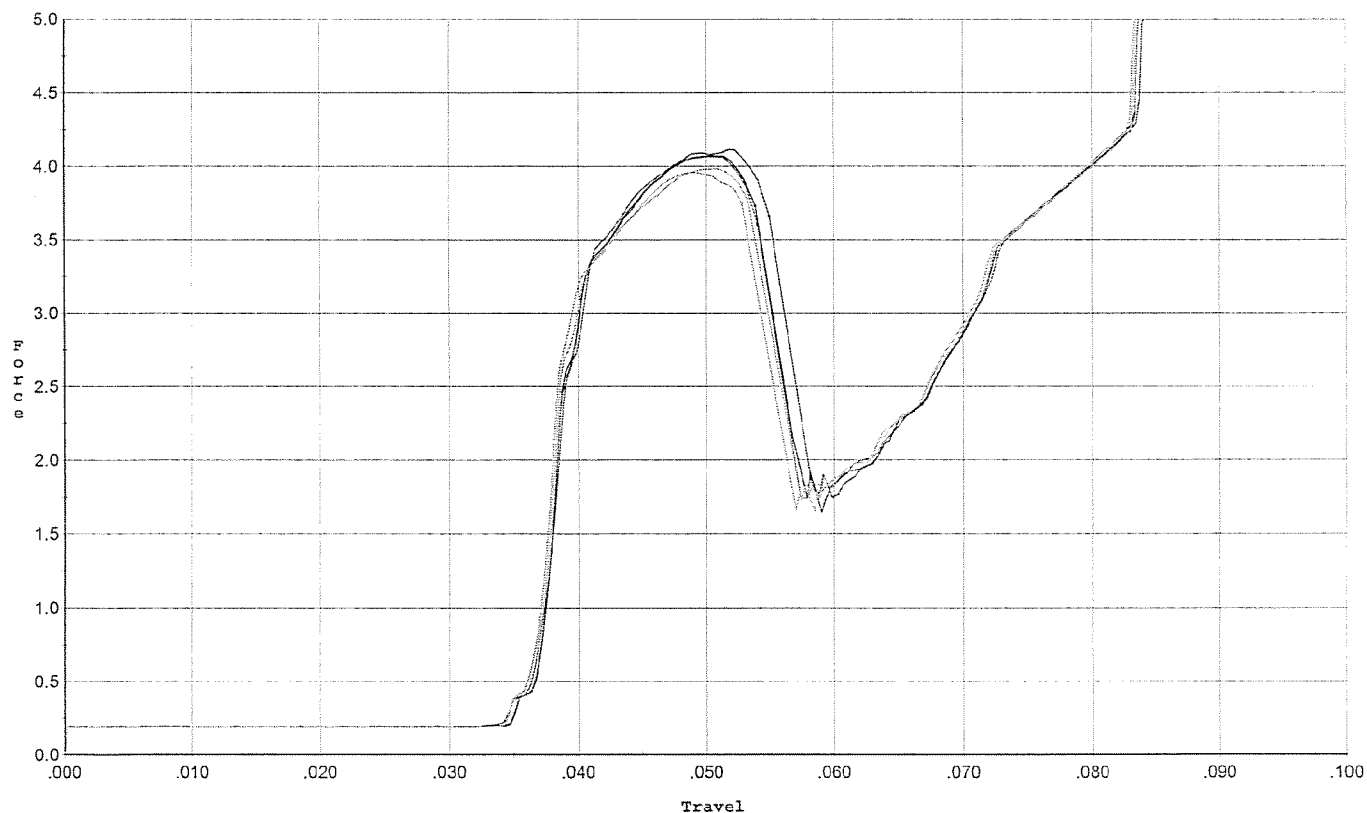
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.054	0.034	0.035	0.054		Set Trigger
2	3.058	0.053	0.033	0.035	0.053		Set Trigger
3	3.071	0.054	0.034	0.035	0.054		Set Trigger
4	3.102	0.054	0.033	0.035	0.055		Set Trigger
5	3.072	0.053	0.033	0.035	0.053		Set Trigger

AVG 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



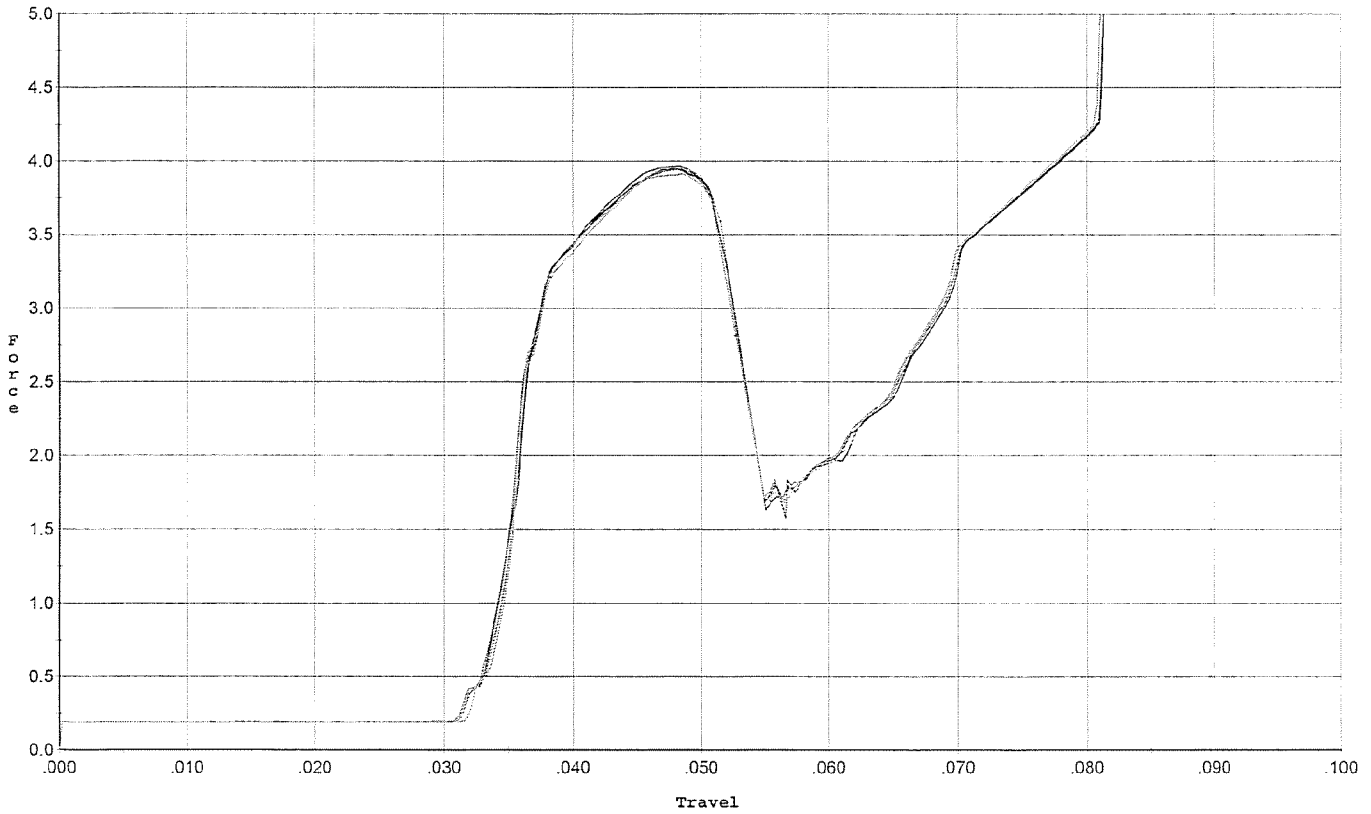
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.055	0.035	0.033	0.074		Set Trigger
2	4.073	0.054	0.035	0.034	0.070		Set Trigger
3	4.064	0.054	0.035	0.034	0.070		Set Trigger
4	3.958	0.053	0.035	0.034	0.067		Set Trigger
5	3.983	0.055	0.035	0.033	0.072		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after cycles +/- 1.0 lbs.



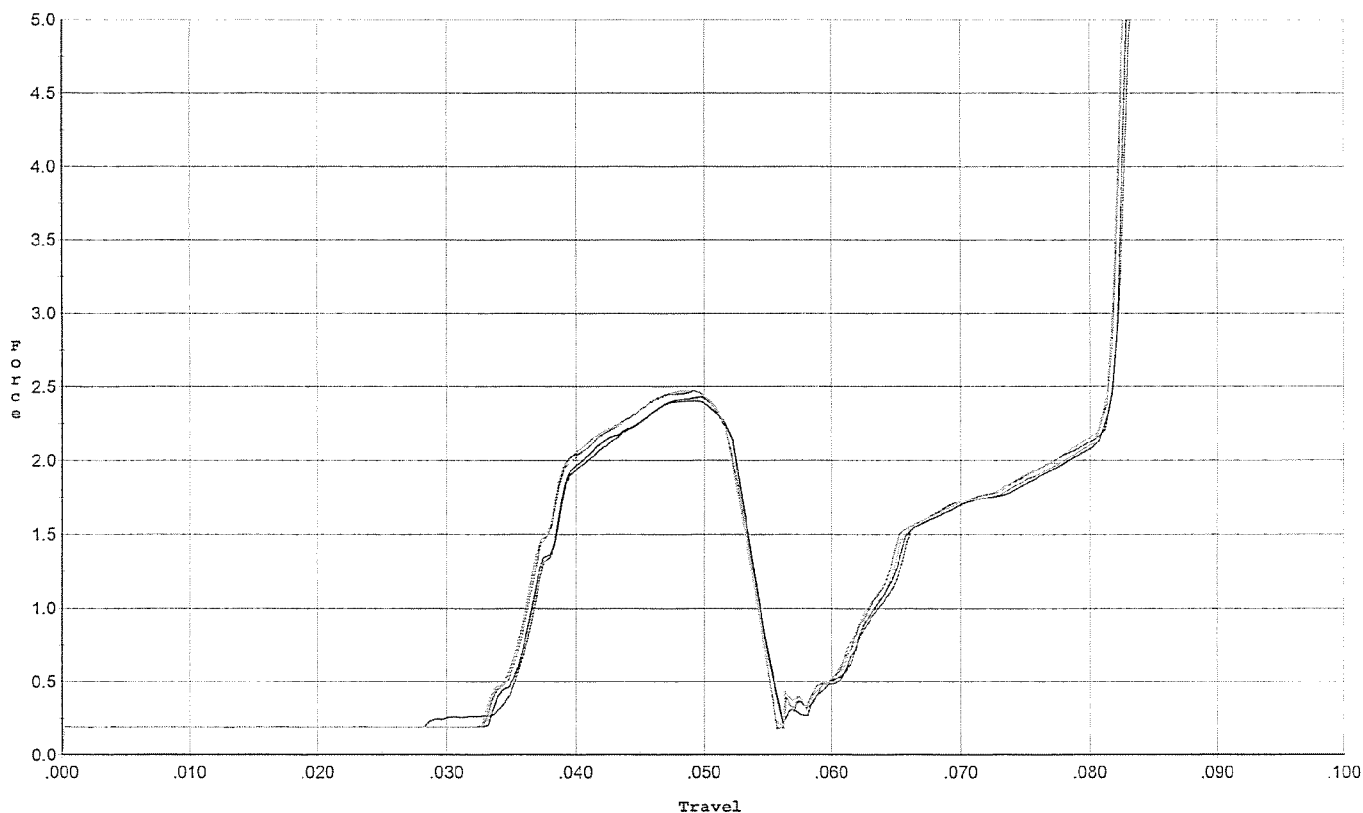
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.966	0.052	0.032	0.033	0.070		Set Trigger
2	3.950	0.053	0.032	0.033	0.071		Set Trigger
3	3.945	0.053	0.031	0.033	0.071		Set Trigger
4	3.914	0.053	0.032	0.033	0.070		Set Trigger
5	3.950	0.052	0.032	0.033	0.069		Set Trigger

Avg 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



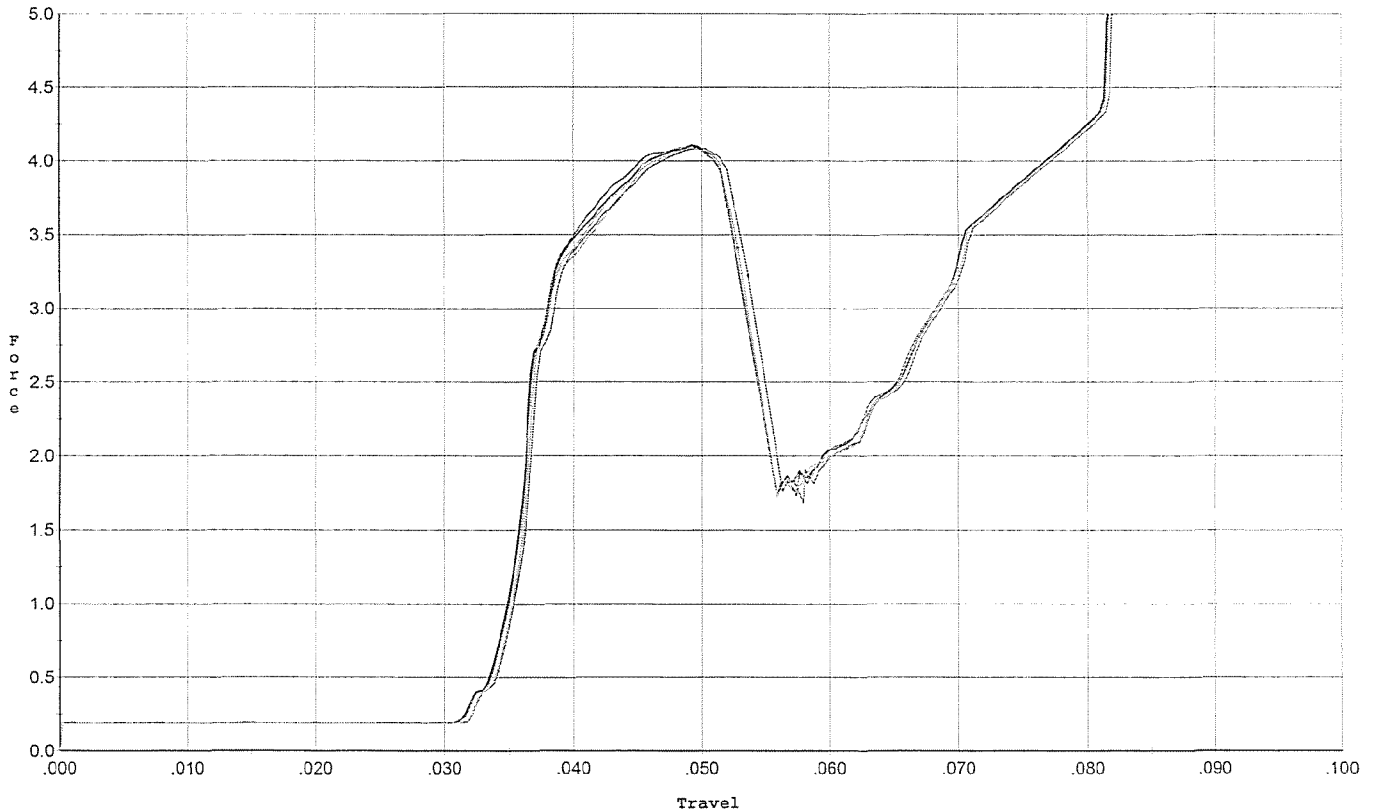
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.404	0.052	0.035	0.036	0.042		Set Trigger
2	2.434	0.052	0.034	0.036	0.042		Set Trigger
3	2.472	0.053	0.033	0.036	0.044		Set Trigger
4	2.472	0.053	0.033	0.036	0.044		Set Trigger
5	2.475	0.053	0.033	0.036	0.045		Set Trigger

AVG 2.47 RP
2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/8/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.052	0.032	0.033	0.071		Set Trigger
2	4.109	0.053	0.032	0.033	0.073		Set Trigger
3	4.094	0.054	0.033	0.033	0.073		Set Trigger
4	4.112	0.053	0.032	0.033	0.072		Set Trigger
5	4.084	0.054	0.032	0.033	0.073		Set Trigger

AVG 4.10

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER <u>131893</u>			
SERIAL NUMBER <u>C6225437</u>			
LOG-IN DATE <u>7-30-07</u>			

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	9-12-07	RTZ
505	RE-BARREL	9-14-07	RTZ
560	ASSEMBLE	9-14-07	RTZ
600	PROOF	9-14-07	mm
605	CHECK HEADSPACE	9-14-07	mm
610	DIS-ASSEMBLE GUN	9-17-07	TRW
612	MAGNAFLUX	9-18-07	NRB
510	DRILL AND TAP	9-17-07	TRW
615	ROLLMARK CALIBER	9-17-07	CW
618	ROTO-BLAST	9-18-07	LO
620	APPLY COATINGS	9-21-07	RB
625	FINAL ASSEMBLY	9-21-07	RTZ
640	FUNCTION TEST AND	9-27-07	mm
650	TARGET	9-27-07	mm
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	9-27-07	SD
	A) HEADSPACE	10-4-07	RTZ
	B) TRIGGER PULL	10-4-07	RTZ
		762 265 2.71 264 267 9-28-07	DA
680	F) SAFETY ON FORCE	5.50 5.5 5.50 9-28-07	DA
	G) SAFETY OFF FORCE	3.5 3.5 3.5 9-28-07	DA
	I) FIRING PIN INDENT	.023 .023 9-28-07	DA
690	PACK	10-5-07	DA