C6348767

MODEL 700™ M24

Model SWS ™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

M2400063507

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

# RECEIVING AND ESTIMATING REPORT

COMMENTS: W/10X SCOPE SNIPER W/DEPLOYMENT KIT
ATTN: MARTIN Scope # 89 - 0083

ORDER: R 95-10961

| INITIAL | CUSTOMER ORDER NO. |
|---|---|
| FJB | |

| DATE RECEIVED | DATE OPENED | DATE CODE | SERIAL NUMBER | NEW SERIAL NUMBER | MODEL AND GRADE |
|---|---|---|---|---|---|
| 03/30/95 | 03/31/95 | DJ 9-89 | C6348767 | | 700 7.62 NATO |

ACCESSORIES: SLING STRAP SCOPE MNTS SCOPE BASE HARD CASE SOFT CASE

FROM:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL
36201-5025

CUST NO:098397 C.O.D

| ACCOUNT NUMBER | ACCOUNT NUMBER N/C | WRITE | PROM. DATE | ESTIMATED | VIA |
|---|---|---|---|---|---|
| | | ☐ | | 6-26-96 | UPS |

GUN CONDITION
- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

| | |
|---|---|
| REPAIR CHARGE | |
| EXCISE | |
| TAX | |
| INSURANCE | |
| UPS | |
| PARCEL POST | |
| TOTAL | |

| CUSTOMER CONCERN | AMMO | FUNCTION | FINISH | ACCURACY | FIT | INSPECT |
|---|---|---|---|---|---|---|
| CYCLE | A1 | B1 | | | | |
| TRIGGER GROUP | | B2 | | | E1 | F1 |
| BOLT ASSY. | | B3 | | | E2 | F2 |
| BARREL ASSY. | | B4 | | D1 | E3 | F3 |
| REC. ASSY. | | B5 | | D2 | E4 | F4 |
| WOOD | | | C1 | D3 | E5 | F5 |
| METAL | | | C2 | | | |

MAIN FAULT

PARTS

NEW BARREL
STOCK
TRIGGER ASSY
FIRING PIN ASSY
FRONT LENS COVER
REAR LENS COVER

COMMENTS

| REPAIRMAN | PROOF | CLEAN | TEST | TARGET | PATTERN |
|---|---|---|---|---|---|
| REP | | | A | A | |
| **GALLERY TESTER** | **DATE** | **DATE** | **DATE** | **DATE** | **DATE** |
| | | | 6/27/96 | 6/27/96 | |

**OFFICE COPY**

RD6925 REV. 1/94

M2400063508

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

# SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348767

DATE 6-25-96

TESTER DA

| | 2.50# INITIAL | 2.50# AFTER 50 CYCLES | FINAL TEST & TO RESET 2.50# | | COMMENTS |
|---|---|---|---|---|---|
| PULL #1 | 2.53 | 2.54 | 2.73 | | MIN. SETTING, NO AVG. OF 5 READINGS ACCEPTABLE LESS THAN 2# |
| PULL #2 | 2.77 | 2.69 | 2.69 | | |
| PULL #3 | 2.69 | 2.70 | 2.73 | | |
| PULL #4 | 2.74 | 2.69 | 2.67 | | |
| PULL #5 | 2.74 | 2.53 | 2.78 | | |
| TOTAL | 13.47 | 13.15 | 13.60 | | |
| AVG. | 2.69 | 2.63 | 2.72 | | |

| | 3.00# INITIAL | 3.00# AFTER 20 CYCLES | | COMMENTS |
|---|---|---|---|---|
| PULL #1 | 3.08 | 3.03 | | |
| PULL #2 | 3.09 | 3.03 | | |
| PULL #3 | 3.06 | 3.10 | | |
| PULL #4 | 3.05 | 3.00 | | |
| PULL #5 | 3.07 | 2.90 | | |
| TOTAL | 15.37 | 15.06 | | |
| AVG. | 3.07 | 3.01 | | |

| | 4.00# INITIAL | 4.00# AFTER 20 CYCLES | MAX SETTING GREATER THAN 4# | RESET TO 4# FOR TARGET & ACCURACY |
|---|---|---|---|---|
| PULL #1 | 4.28 | 4.04 | | 4.26 |
| PULL #2 | 4.24 | 4.07 | | 4.17 |
| PULL #3 | 4.29 | 4.19 | | 4.20 |
| PULL #4 | 4.17 | 4.05 | | 4.18 |
| PULL #5 | 4.15 | 4.16 | | 4.13 |
| TOTAL | 21.13 | 20.57 | | 20.94 |
| AVG. | 4.22 | 4.10 | | 4.18 |

| op. # | OP. NAME | READINGS | | | | | DATE | INIT |
|---|---|---|---|---|---|---|---|---|
| 625 cont. | F) Safety On Force | 7 | 7 | 7 | | | 6-26 | REP |
| | G) Safety Off Force | 3.5 | 3.5 | 3.5 | | | 6-26 | REP |
| | H) Trigger Pull Test & Retainability | | | | | | | |
| | I) Firing Pin Indent | .0215 | .023 | .022 | | | 6-26 | REP |
| | J) Assemble Stock | | | | | | 6-26 | REP |
| | K) Assemble Swivel Studs | | | | | | | |
| | L) Attach Front and Rear Sight Assemblies | | | | | | | |
| | M) Iron Sight Alignment | | | | | | | |
| | N) Detach Front & Rear Sights & place in numbered container | | | | | | | |
| | O) Attach Scope to Rifle | | | | | | 6-26 | REP |
| | P) Detach & Attach Scope 20 Times | | | | | | | |
| 640 | Gallery Target & Test | | | | | | | |
| | A) Time | | | | | | | |
| | B) Malfunctions | | | | | | | |
| | C) Pierced Primers | | | | | | | |
| | D) Optical Clearity of Scope | | | | | | | |
| 645 | Inspect for Live Ammo | | | | | | | |
| 655 | Final Inspection A) Headspace | | | | | | | |
| | B) Trigger Pull | 2.82 | 2.80 | 2.83 | 2.74 | 2.71 | 7/14 | SF |
| | C) Function | | | | | | | |
| 660 | Pack | | | | | | | |

CONTRACT # DAAA21-87-C-0086

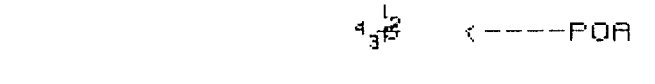
GUN SERIAL #

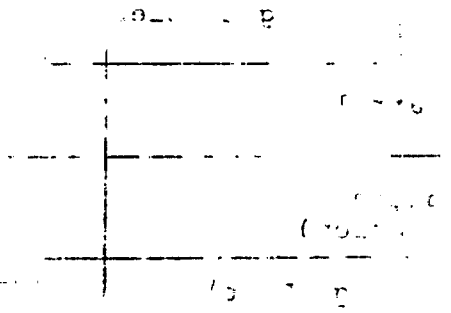
| OP. # | OP. NAME | READINGS | DATE | INITIAL |
|---|---|---|---|---|
| 575 & 580 | Assemble Action and Stock | | | |
| 600 | Proof | | | |
| 607 | Check Headspace | | | |
| 610 | Dis-assemble Gun | | | |
| 612 | Magnaflux Barrel Action | | | |
| | Magnaflux Bolt | | | |
| 615 | Rollmark Caliber | | | |
| 617 | Drill and Tap Sight Holes | | | |
| 618 | Polish Barrel | | | |
| 620 | Apply Coatings (Barrel Action) | | | |
| | Apply Coating (Bolt) | | | |
| 625 | Final Assembly<br>A) Clean inside of Bolt Assembly | | 6-26 | REP |
| | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head | | 6-26 | REP |
| | C) Inspect Ejector Hole for Chamfer | | 6-26 | REP |
| | D) Oil Firing Pin Ass'y | | 6-26 | REP |
| | E) Adjust Trigger Pull to Min Setting and Stake | | | |

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348767
11 Jan 1900

## CENTROIDAL DISTANCES

| | | | |
|---|---|---|---|
| 0 | TO | 1 | .399912 |
| 1 | TO | 2 | .306139 |
| 1 | TO | 3 | .588504 |
| 1 | TO | 4 | .53834 |
| 1 | TO | 5 | .407325 |



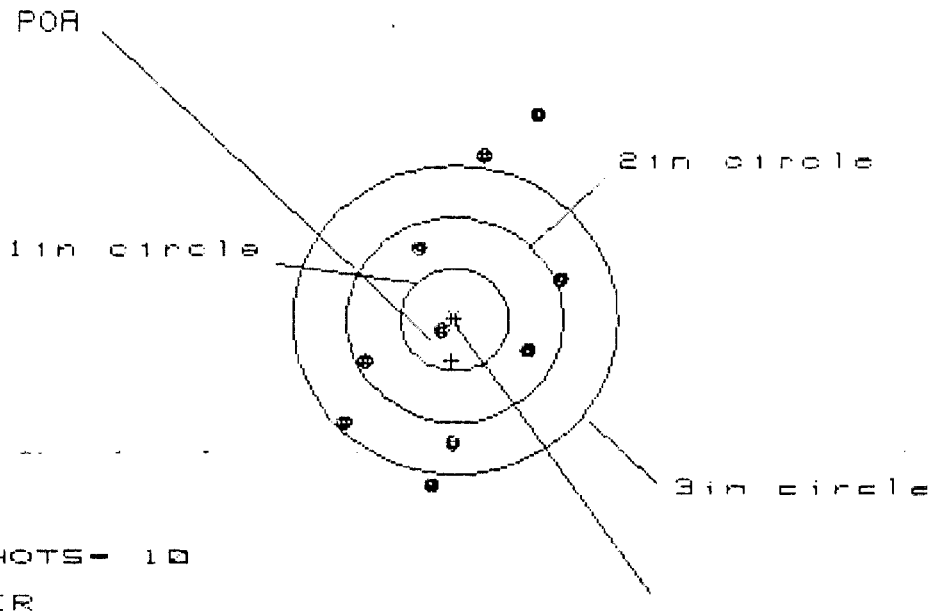



THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0[illegible]
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .10[illegible]
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .109037

THE AMR FOR THIS RIFLE IS: 1.175

11 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C634B767

# CENTERFIRE PATTERNS # 1




# OF SHOTS= 10

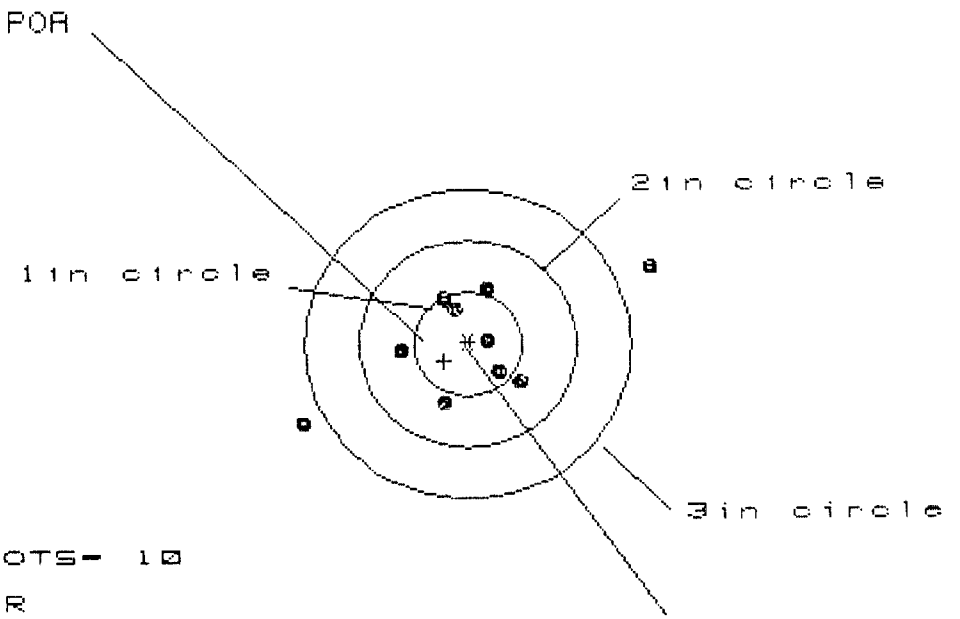
# IN CIR
1in = 1
2in = 4
3in = 7

HS= 1.928
VS= 3.604
GS= 3.735

| PATTERN # | : | #1 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | .948 | 1.032 | 1.015 |
| MINIMUM X | : | -.980 | -.896 | -.913 |
| MAXIMUM Y | : | 1.974 | 1.788 | 1.611 |
| MINIMUM Y | : | -1.630 | -1.411 | -1.192 |
| CENTROID X | : | .027 | -.057 | -.040 |
| CENTROID Y | : | .399 | .180 | .357 |
| POA TO CENTROID in. | : | .400 | .189 | .359 |
| MIN RADIUS | : | .205 | .118 | .126 |
| MEAN RADIUS | : | 1.157 | 1.019 | .966 |
| MAX RADIUS | : | 2.115 | 1.814 | 1.638 |
| HORIZONTAL SPREAD | : | 1.928 | 1.928 | 1.928 |
| VERTICAL SPREAD | : | 3.604 | 3.199 | 2.804 |
| EXTREME SPREAD | : | 3.735 | 3.230 | 2.818 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 7 | |

01 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C6348767

CENTERFIRE PATTERNS # 2




# OF SHOTS= 10

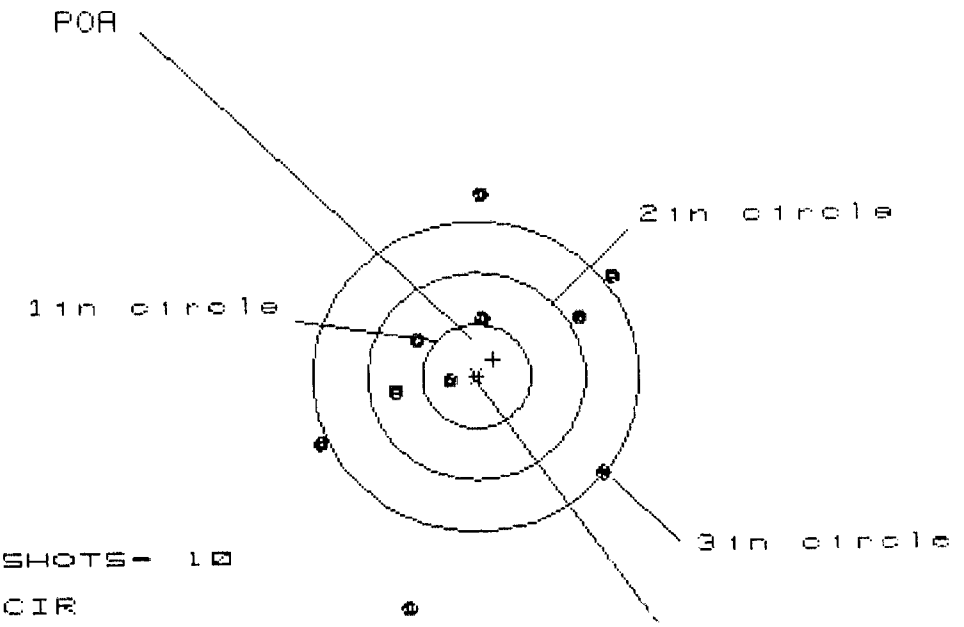
# IN CIR
1in = 3
2in = 8
3in = 8

HS= 3.169
VS= 1.459
GS= 3.489

| | | | | |
|---|---|---|---|---|
| PATTERN # | : | 2 | | |
| SHOTS (BEST OF) | : | 10 | 9 | |
| MAXIMUM X | : | 1.645 | .676 | .[illegible] |
| MINIMUM X | : | -1.524 | -1.341 | -.602 |
| MAXIMUM Y | : | .695 | .606 | .520 |
| MINIMUM Y | : | -.764 | -.686 | -.587 |
| CENTROID X | : | .222 | .039 | .207 |
| CENTROID Y | : | .163 | .085 | .171 |
| POA TO CENTROID in. | : | .275 | .094 | .268 |
| MIN RADIUS | : | .197 | .391 | .212 |
| MEAN RADIUS | : | .749 | .647 | .501 |
| MAX RADIUS | : | 1.786 | 1.506 | .649 |
| HORIZONTAL SPREAD | : | 3.169 | 2.017 | 1.110 |
| VERTICAL SPREAD | : | 1.459 | 1.292 | 1.107 |
| EXTREME SPREAD | : | 3.489 | 2.163 | 1.196 |
| NUMBER IN ONE INCH CIRCLE | = | | 3 | |
| NUMBER IN TWO INCH CIRCLE | = | | 8 | |
| NUMBER IN THREE INCH CIRCLE | = | | 8 | |

11 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C6348767

# CENTERFIRE PATTERNS # 3




# OF SHOTS= 10

# IN CIR
1in = 1
2in = 4
3in = 5

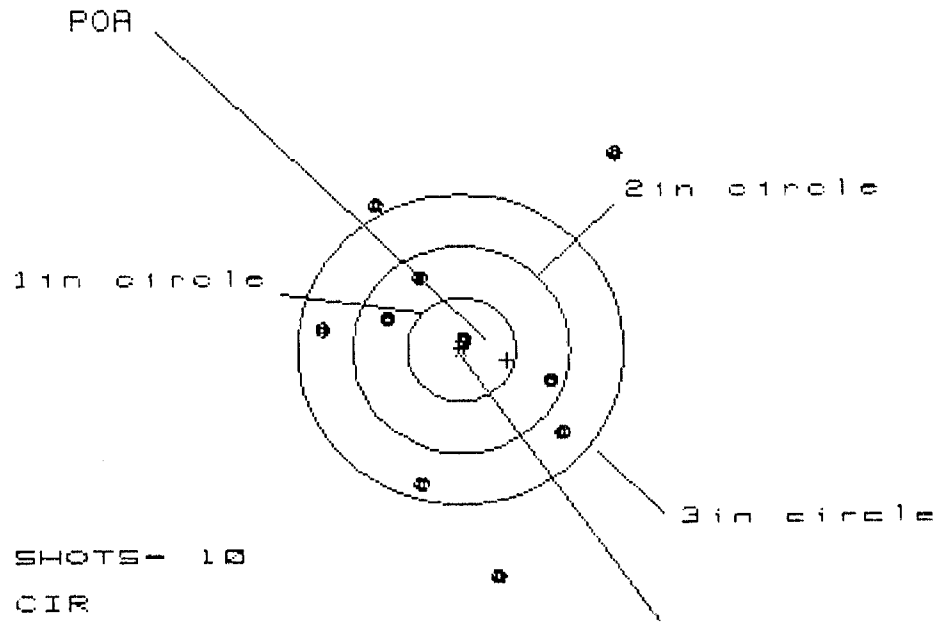
CENTROID +

HS= 2.687
VS= 4.015
GS= 4.069

| | | | | |
|---|---|---|---|---|
| PATTERN # | : | 13 | | |
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.290 | 1.219 | 1.213 |
| MINIMUM X | : | -1.397 | -1.468 | -1.474 |
| MAXIMUM Y | : | 1.777 | 1.529 | .868 |
| MINIMUM Y | : | -2.238 | -1.236 | -1.045 |
| CENTROID X | : | -.157 | -.086 | -.080 |
| CENTROID Y | : | -.160 | .088 | -.103 |
| POA TO CENTROID in. | : | .224 | .124 | .130 |
| MIN RADIUS | : | .202 | .276 | .294 |
| MEAN RADIUS | : | 1.198 | 1.047 | .989 |
| MAX RADIUS | : | 2.326 | 1.717 | 1.632 |
| HORIZONTAL SPREAD | : | 2.687 | 2.687 | 2.687 |
| VERTICAL SPREAD | : | 4.015 | 2.765 | 1.913 |
| EXTREME SPREAD | : | 4.069 | 3.111 | 3.111 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 5 | |

11 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C6348767

# CENTERFIRE PATTERNS # 4




# OF SHOTS= 10

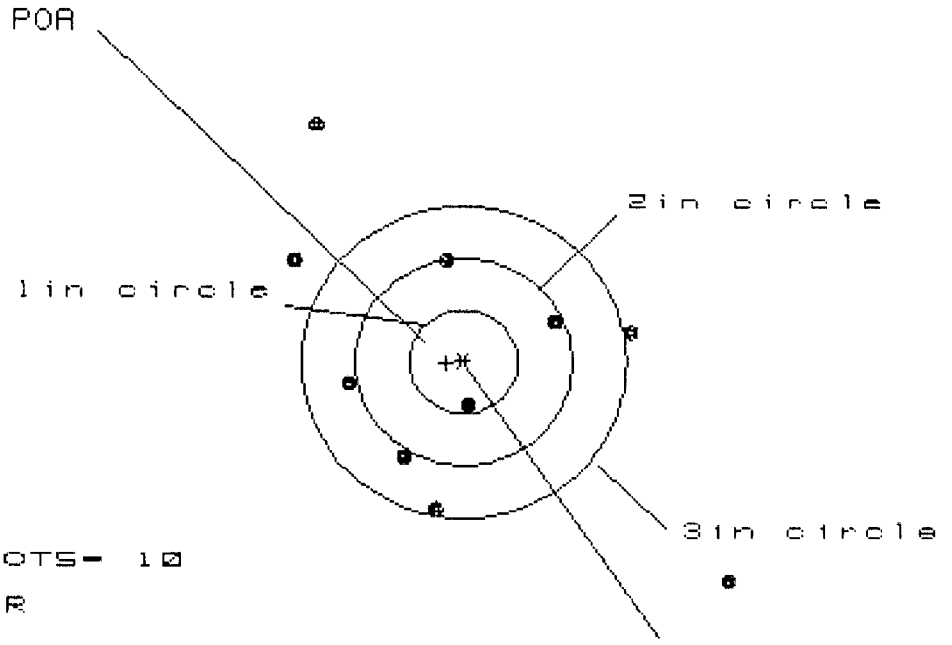
| # IN CIR | |
|---|---|
| 1in | 1 |
| 2in | 4 |
| 3in | 7 |

HS= 2.702
VS= 4.061
GS= 4.226

| PATTERN # | : | 4 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.452 | 1.106 | 1.161 |
| MINIMUM X | : | -1.250 | -1.088 | -1.032 |
| MAXIMUM Y | : | 1.852 | 1.571 | 1.321 |
| MINIMUM Y | : | -2.209 | -2.003 | -1.340 |
| CENTROID X | : | -.422 | -.584 | -.639 |
| CENTROID Y | : | .102 | -.104 | .146 |
| POA TO CENTROID in. | : | .434 | .593 | .656 |
| MIN RADIUS | : | .061 | .320 | .237 |
| MEAN RADIUS | : | 1.255 | 1.146 | .984 |
| MAX RADIUS | : | 2.354 | 2.052 | 1.451 |
| HORIZONTAL SPREAD | : | 2.702 | 2.194 | 2.194 |
| VERTICAL SPREAD | : | 4.061 | 3.574 | 2.661 |
| EXTREME SPREAD | : | 4.226 | 3.740 | 2.763 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 4 | |
| NUMBER IN THREE INCH CIRCLE | = | | 7 | |

01 Jan 1900 FILE:/PATTERNING/CENTERFIRE_PATT/C6348767

# CENTERFIRE PATTERNS # 5




# OF SHOTS= 10

| # IN CIR | |
|---|---|
| 1in | 1 |
| 2in | 2 |
| 3in | 6 |

HS= 4.040
VS= 4.392
GS= 5.825

| PATTERN # | : | 5 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 2.445 | 1.818 | 1.679 |
| MINIMUM X | : | -1.595 | -1.323 | -1.462 |
| MAXIMUM Y | : | 2.321 | 2.090 | 1.027 |
| MINIMUM Y | : | -2.071 | -1.636 | -1.374 |
| CENTROID X | : | .160 | -.112 | .027 |
| CENTROID Y | : | .014 | .244 | -.018 |
| POA TO CENTROID in. | : | .160 | .268 | .032 |
| MIN RADIUS | : | .392 | .710 | .415 |
| MEAN RADIUS | : | 1.515 | 1.328 | 1.149 |
| MAX RADIUS | : | 3.205 | 2.366 | 1.780 |
| HORIZONTAL SPREAD | : | 4.040 | 3.141 | 3.141 |
| VERTICAL SPREAD | : | 4.392 | 3.726 | 2.401 |
| EXTREME SPREAD | : | 5.825 | 3.894 | 3.210 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 2 | |
| NUMBER IN THREE INCH CIRCLE | = | | 6 | |

Scope 0071

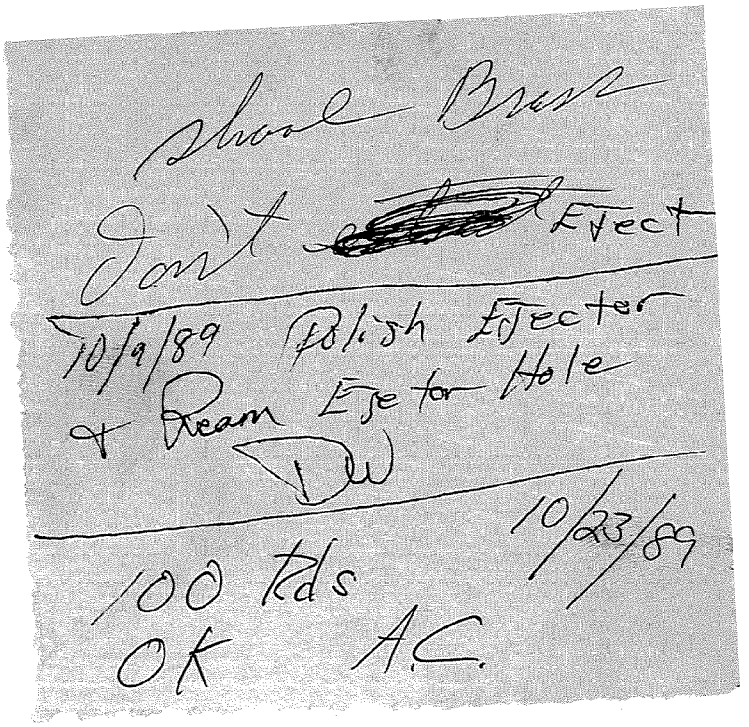
M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348767

| OP. # | OP. NAME | READINGS | DATE | INIT |
|---|---|---|---|---|
| 575 & 580 | Assemble Action and Stock | 9 14 | 89 | RW |
| 600 | Proof | 9 14 | 89 | RW |
| 607 | Check Headspace | 9 14 | 89 | RW |
| 610 | Dis-assemble Gun | | | RW |
| 612 | Magnaflux Barrel Action | 9-14 | 89 | KCR |
| | Magnaflux Bolt | 9-14-89 | | KCR |
| 615 | Rollmark Caliber | | 9-15 89 | GS |
| 7 | Drill and Tap Sight Holes | 9 15 | 89 | FB |
| 618 | Polish Barrel | 9 15 | 89 | BT |
| 620 | Apply Coatings (Barrel Action) | | 9-25-89 | JA |
| | Apply Coating (Bolt) | | | |
| 625 | Final Assembly A) Clean inside of Bolt Assembly | | 9/26/89 | RW |
| | B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head | | 9/26/89 | RW |
| | C) Inspect Ejector Hole for Chamfer | | 9/26/89 | RW |
| | D) Oil Firing Pin Ass'y | | 9/26/89 | RW |
| | E) Adjust Trigger Pull to Min Setting and Stake | | 26/9/89 | GS |

| op. # | OP. NAME | READINGS | | | | | DATE | INIT |
|---|---|---|---|---|---|---|---|---|
| 625 cont. | F) Safety On Force | 5 | 5 | 5 | | | 10/4/89 | JH |
| | G) Safety Off Force | 4 | 4 | 3 | | | 10/4/89 | JH |
| | H) Trigger Pull Test & Retainability | | | | | | 10/6/89 | JD |
| | I) Firing Pin Indent | .021 | .020 | .021 | | | 10/4/89 | JH |
| | J) Assemble Stock | | | | | | 10/5/89 | KW |
| | K) Assemble Swivel Studs | | | | | | 10/6/89 | JD |
| | L) Attach Front and Rear Sight Assemblies | | | | | | 10/5/89 | KW |
| | M) Iron Sight Alignment | | | | | | 10/5/89 | KW |
| | N) Detach Front & Rear Sights & place in numbered container | | | | | | 10/5/89 | KW |
| | O) Attach Scope to Rifle | | | | | | 10/5/89 | JH |
| | P) Detach & Attach Scope 20 Times | | | | | | 10/5/89 | JH |
| 640 | Gallery Target & Test | | | | | | 10-5-89 | DH |
| | A) Time | | | | | | 10-5-89 | DH |
| | B) Malfunctions | | | | | | 10-5-89 | DH |
| | C) Pierced Primers | | | | | | 10-5-89 | DH |
| | D) Optical Clearity of Scope | | | | | | 10-5-89 | DH |
| 645 | Inspect for Live Ammo | | | | | | 10-5-89 | DH |
| 655 | Final Inspection A) Headspace | | | | | | 10/6/89 | JD |
| | B) Trigger Pull | 245 | 246 | 252 | 242 | 252 | 10/6/89 | JD |
| | C) Function | | | | | | 10/6/89 | JD |
| 660 | Pack | | | | | | 10/6/89 | JD |


Shoulder Bore
Don't [redacted] Eject
10/9/89 Polish Ejector
& Ream Eje for Hole
DW
10/23/89
100 Pcs
OK A.C.

# SWS TRIGGER PULL TEST

PARK seed
C634 8767
SERIAL NO. ~~C644 4084~~

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 2-12-90

TESTER JH.

| | 2.50# INITIAL | 2.50# AFTER 50 CYCLES | FINAL TEST & TO RESET 2.50# | | COMMENTS |
|---|---|---|---|---|---|
| PULL #1 | 2.46 | 2.47 | 2.36 | | MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT-ABLE LESS THAN 2# |
| PULL #2 | 2.52 | 2.55 | 2.35 | | |
| PULL #3 | 2.49 | 2.32 | 2.30 | | |
| PULL #4 | 2.54 | 2.35 | 2.32 | | |
| PULL #5 | 2.51 | 2.34 | 2.33 | | |
| TOTAL | 12.52 | 12.03 | 11.66 | | |
| AVG. | 2.504 | 2.406 | 2.332 | | |

| | 3.00# INITIAL | 3.00# AFTER 20 CYCLES | | COMMENTS |
|---|---|---|---|---|
| PULL #1 | 3.31 | 3.44 | | |
| PULL #2 | 3.39 | 3.48 | | |
| PULL #3 | 3.31 | 3.51 | | |
| PULL #4 | 3.39 | 3.20 | | |
| PULL #5 | 3.38 | 3.35 | | |
| TOTAL | 16.78 | 16.98 | | |
| AVG. | 3.356 | 3.396 | | |

| | 4.00# INITIAL | 4.00# AFTER 20 CYCLES | MAX SETTING GREATER THAN 4# | RESET TO 4# FOR TARGET & ACCURACY |
|---|---|---|---|---|
| PULL #1 | 4.35 | 4.24 | | 4.41 |
| PULL #2 | 4.38 | 4.28 | | 4.40 |
| PULL #3 | 4.39 | 4.29 | | 4.45 |
| PULL #4 | 4.37 | 4.37 | | 4.38 |
| PULL #5 | 4.32 | 4.37 | | 4.46 |
| TOTAL | 21.81 | 21.55 | | 21.10 |
| AVG. | 4.362 | 4.31 | | 4.22 |

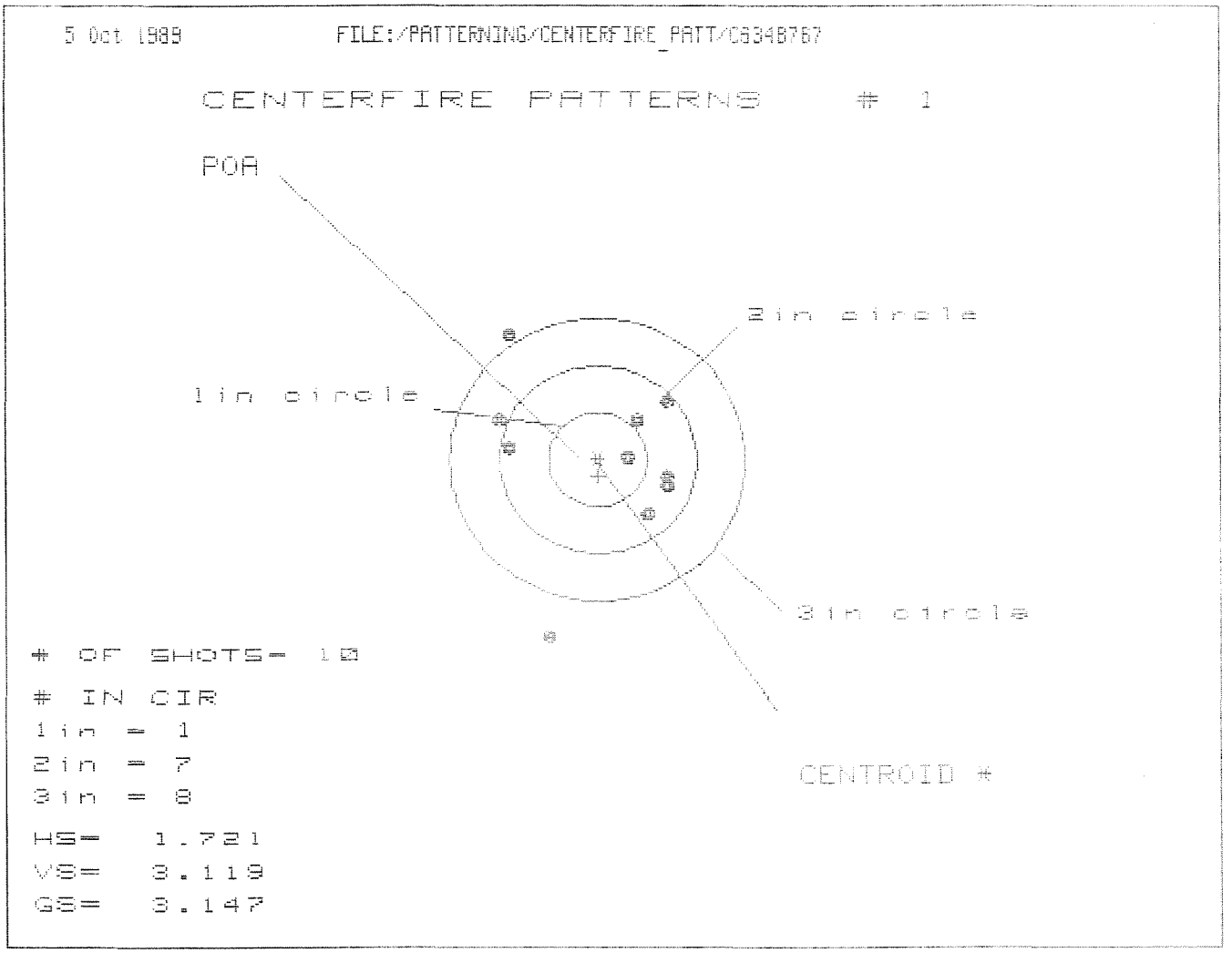
CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348767
5 Oct 1989

CENTROIDAL DISTANCES

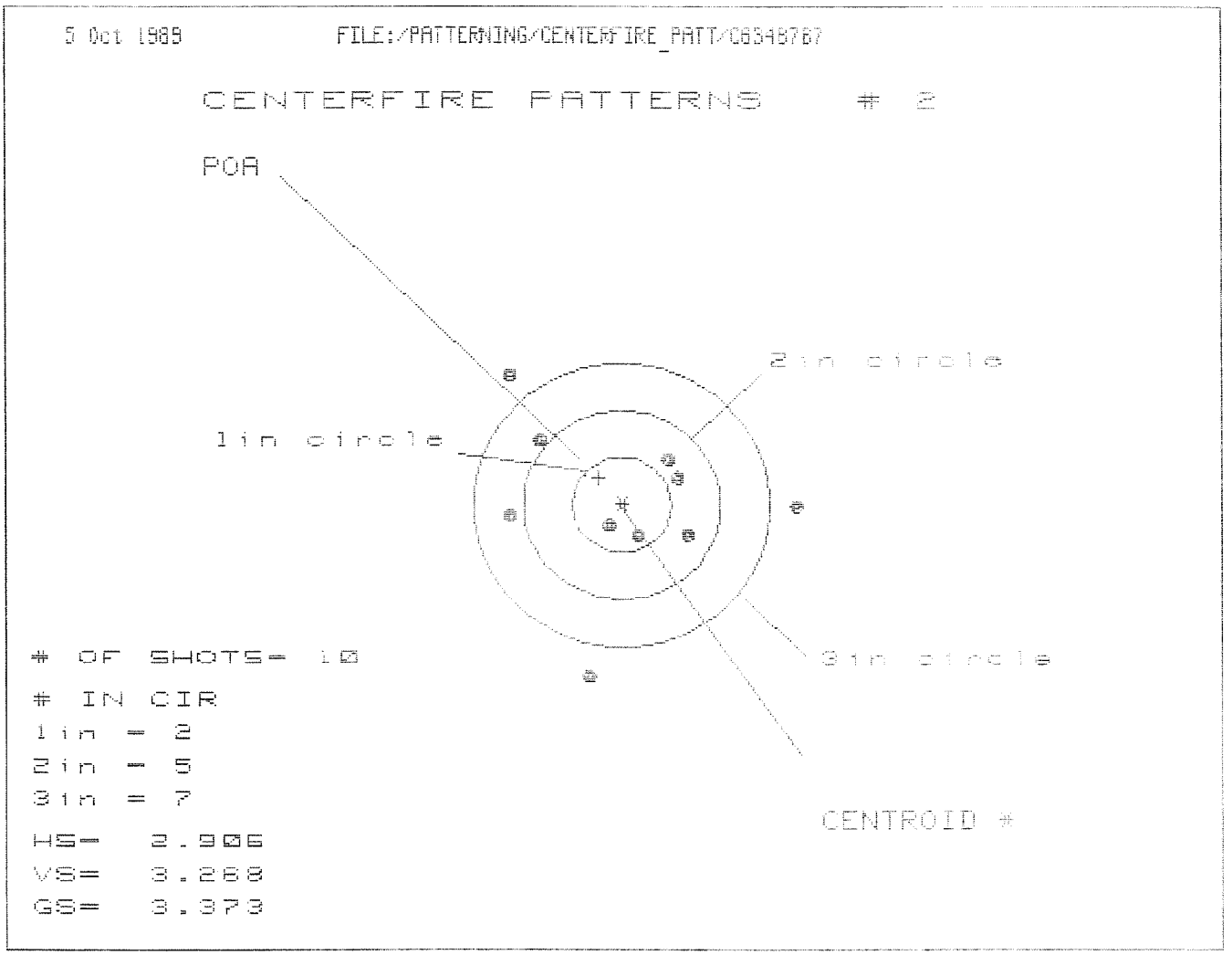
| | | | |
|---|---|---|---|
| Ø | TO | 1 | .174 |
| 1 | TO | 2 | .516551 |
| 1 | TO | 3 | .238692 |
| 1 | TO | 4 | .221779 |
| 1 | TO | 5 | .231579 |


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .01
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0384
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0396807

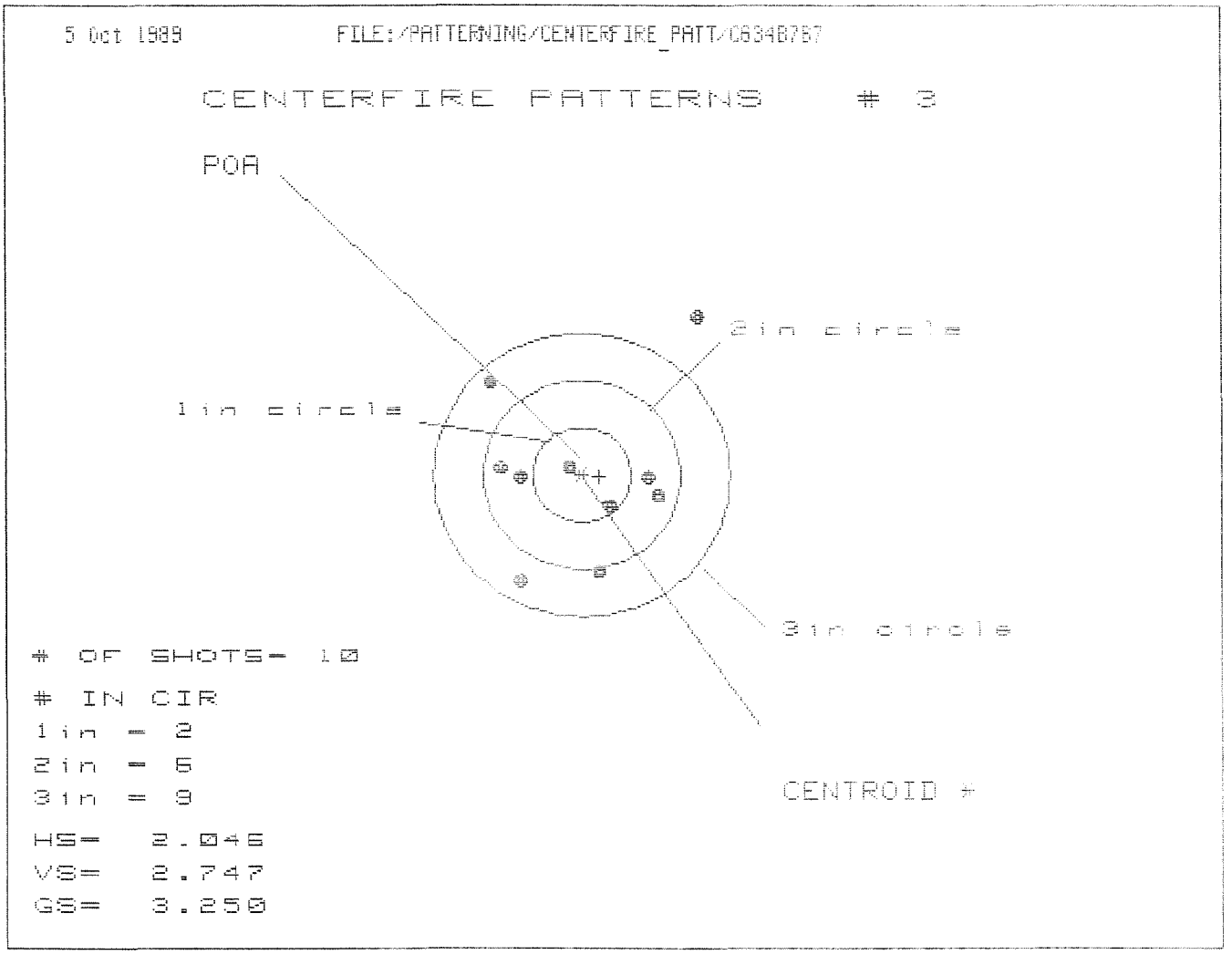
THE AMR FOR THIS RIFLE IS: 1.024




| PATTERN # | : | 1 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | .716 | .665 | .549 |
| MINIMUM X | : | -1.005 | -1.056 | -1.172 |
| MAXIMUM Y | : | 1.289 | 1.085 | .580 |
| MINIMUM Y | : | -1.830 | -.763 | -.627 |
| CENTROID X | : | -.000 | .051 | .167 |
| CENTROID Y | : | .174 | .378 | .242 |
| POA TO CENTROID in. | : | .174 | .381 | .294 |
| MIN RADIUS | : | .271 | .296 | .121 |
| MEAN RADIUS | : | .944 | .821 | .690 |
| MAX RADIUS | : | 1.887 | 1.427 | 1.222 |
| HORIZONTAL SPREAD | : | 1.721 | 1.721 | 1.721 |
| VERTICAL SPREAD | : | 3.119 | 1.848 | 1.207 |
| EXTREME SPREAD | : | 3.147 | 2.314 | 1.844 |
| NUMBER IN ONE INCH CIRCLE | = | | 1 | |
| NUMBER IN TWO INCH CIRCLE | = | | 7 | |
| NUMBER IN THREE INCH CIRCLE | = | | 8 | |



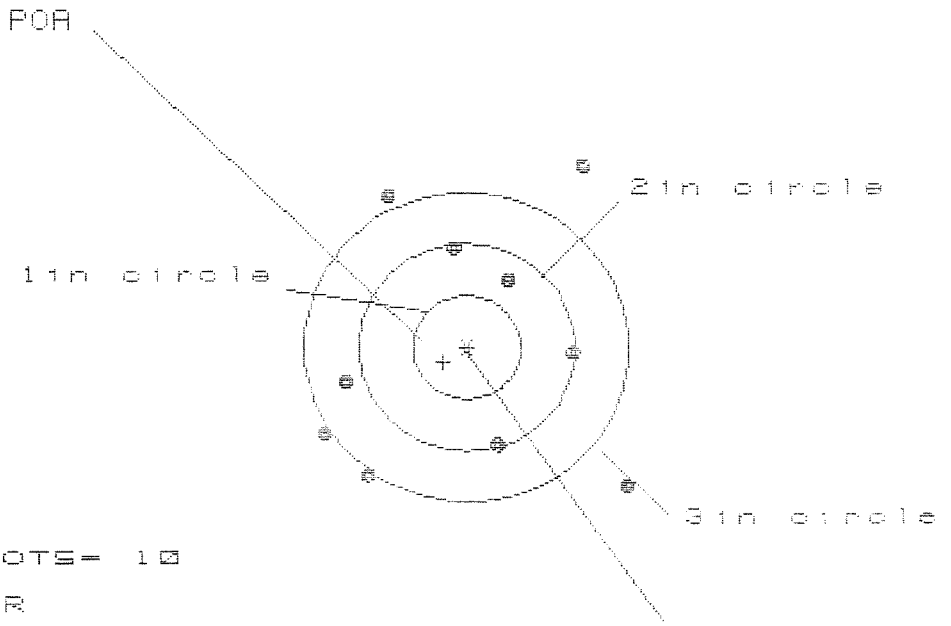

| | | | | |
|---|---|---|---|---|
| PATTERN # | : | 2 | | |
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.751 | 1.715 | 1.567 |
| MINIMUM X | : | -1.155 | -1.191 | -1.282 |
| MAXIMUM Y | : | 1.421 | 1.216 | .583 |
| MINIMUM Y | : | -1.847 | -.530 | -.379 |
| CENTROID X | : | .235 | .271 | .419 |
| CENTROID Y | : | -.286 | -.081 | -.232 |
| POA TO CENTROID in. | : | .370 | .282 | .480 |
| MIN RADIUS | : | .288 | .480 | .358 |
| MEAN RADIUS | : | 1.027 | .938 | .802 |
| MAX RADIUS | : | 1.874 | 1.733 | 1.570 |
| HORIZONTAL SPREAD | : | 2.906 | 2.906 | 2.849 |
| VERTICAL SPREAD | : | 3.268 | 1.746 | .961 |
| EXTREME SPREAD | : | 3.373 | 3.254 | 2.850 |
| NUMBER IN ONE INCH CIRCLE | = | | 2 | |
| NUMBER IN TWO INCH CIRCLE | = | | 5 | |
| NUMBER IN THREE INCH CIRCLE | = | | 7 | |




| PATTERN # | : | 3 | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.160 | .930 | .835 |
| MINIMUM X | : | -.886 | -.757 | -.813 |
| MAXIMUM Y | : | 1.664 | 1.155 | .399 |
| MINIMUM Y | : | -1.083 | -.898 | -.753 |
| CENTROID X | : | -.174 | -.303 | -.208 |
| CENTROID Y | : | .010 | -.167 | -.312 |
| POA TO CENTROID in. | : | .175 | .346 | .375 |
| MIN RADIUS | : | .129 | .255 | .357 |
| MEAN RADIUS | : | .915 | .776 | .693 |
| MAX RADIUS | : | 2.029 | 1.381 | .928 |
| HORIZONTAL SPREAD | : | 2.046 | 1.687 | 1.648 |
| VERTICAL SPREAD | : | 2.747 | 2.053 | 1.152 |
| EXTREME SPREAD | : | 3.250 | 2.243 | 1.681 |
| NUMBER IN ONE INCH CIRCLE | = | | 2 | |
| NUMBER IN TWO INCH CIRCLE | = | | 6 | |
| NUMBER IN THREE INCH CIRCLE | = | | 9 | |

5 Oct 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6348767

# CENTERFIRE PATTERNS # 4




# OF SHOTS= 10

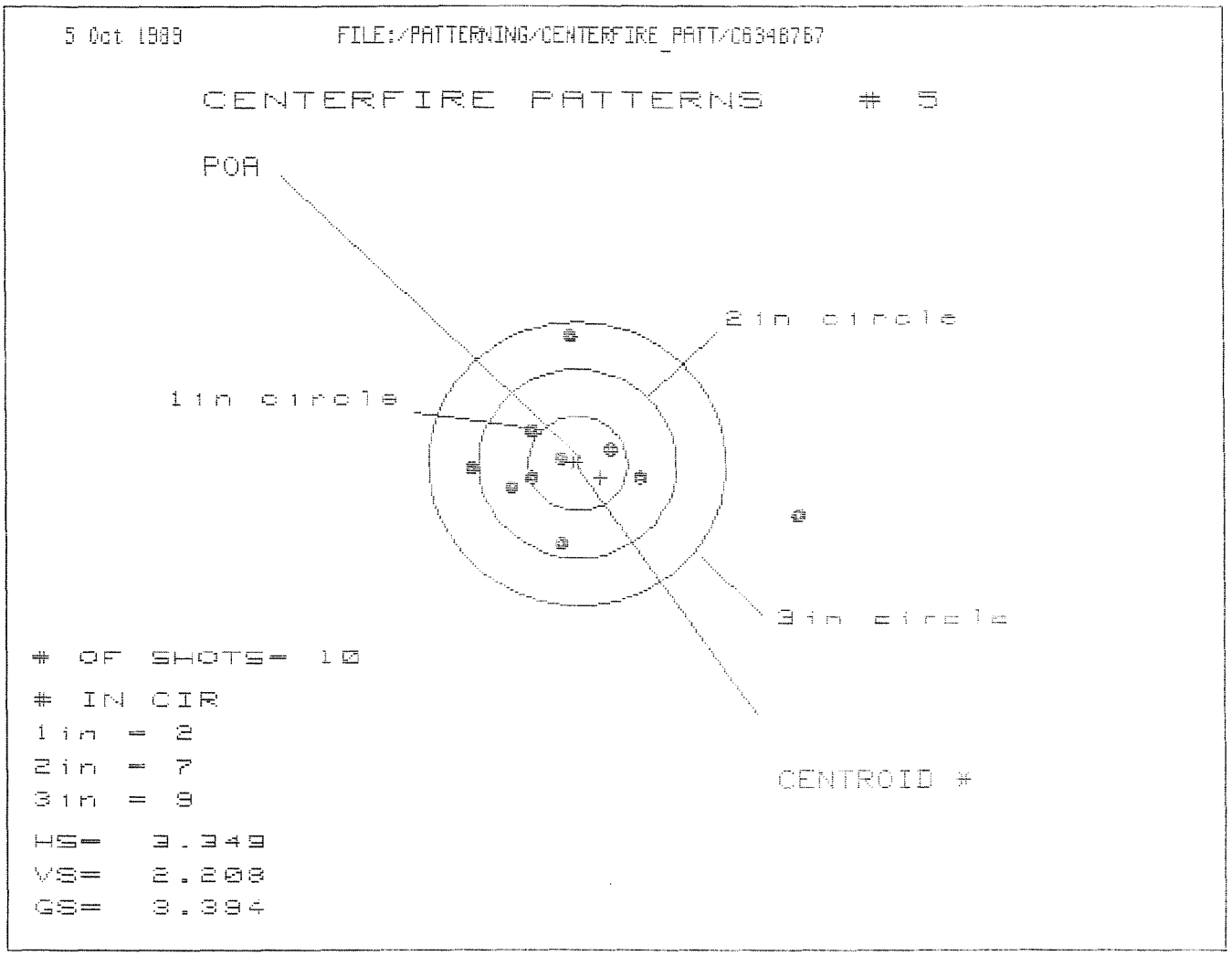
# IN CIR
1in = 0
2in = 4
3in = 5

HS= 2.837
VS= 3.126
GS= 3.811

PATTERN # : [redacted]

| | | | | |
|---|---|---|---|---|
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 1.488 | 1.614 | 1.262 |
| MINIMUM X | : | -1.349 | -1.223 | -1.021 |
| MAXIMUM Y | : | 1.739 | 1.641 | 1.492 |
| MINIMUM Y | : | -1.387 | -1.194 | -1.145 |
| CENTROID X | : | .219 | .093 | -.109 |
| CENTROID Y | : | .139 | -.054 | .095 |
| POA TO CENTROID in. | : | .259 | .108 | .144 |
| MIN RADIUS | : | .757 | .872 | .846 |
| MEAN RADIUS | : | 1.367 | 1.280 | 1.173 |
| MAX RADIUS | : | 2.073 | 2.007 | 1.549 |
| HORIZONTAL SPREAD | : | 2.837 | 2.837 | 2.284 |
| VERTICAL SPREAD | : | 3.126 | 2.835 | 2.637 |
| EXTREME SPREAD | : | 3.611 | 3.609 | 2.643 |

NUMBER IN ONE INCH CIRCLE = 0
NUMBER IN TWO INCH CIRCLE = 4
NUMBER IN THREE INCH CIRCLE = 5




| | | | | |
|---|---|---|---|---|
| PATTERN # | : | 5 | | |
| SHOTS (BEST OF) | : | 10 | 9 | 8 |
| MAXIMUM X | : | 2.259 | .896 | .917 |
| MINIMUM X | : | -1.090 | -.839 | -.810 |
| MAXIMUM Y | : | 1.402 | 1.340 | .409 |
| MINIMUM Y | : | -.806 | -.868 | -.701 |
| CENTROID X | : | -.230 | -.481 | -.502 |
| CENTROID Y | : | .147 | .209 | .042 |
| POA TO CENTROID in. | : | .273 | .524 | .504 |
| MIN RADIUS | : | .159 | .102 | .201 |
| MEAN RADIUS | : | .868 | .654 | .555 |
| MAX RADIUS | : | 2.328 | 1.351 | .917 |
| HORIZONTAL SPREAD | : | 3.349 | 1.735 | 1.735 |
| VERTICAL SPREAD | : | 2.208 | 2.208 | 1.110 |
| EXTREME SPREAD | : | 3.394 | 2.211 | 1.738 |
| NUMBER IN ONE INCH CIRCLE | = | | 2 | |
| NUMBER IN TWO INCH CIRCLE | = | | 7 | |
| NUMBER IN THREE INCH CIRCLE | = | | 9 | |

Remington®

DUPONT
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

MODEL 700™ M24

SERIAL NO.
C6348767

ORDER NO.
5716

01

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

5716 C6348767

UPC

0 47700 25716 7