

G6784582

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



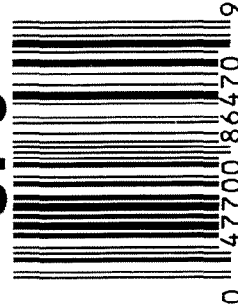
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784582

UPC



BM FORM

GUN SERIAL #

G 6784582

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9/10/08	Can
420	ASSEMBLE ACTION		9/9/08	SP
430	ASSEMBLE STOCK		9/9/08	SP
440	PROOF	MAGNA-FLUX	9/9/08	SP
460	CHECK HEADSPACE	SEP 12 2008	9/9/08	SP
470	DIS-ASSEMBLE ACTION		9/9/08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9/12/08	BH
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	SP
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	✓
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	Can
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.60 LBS +/- .5 LBS		

F004 REV 5/2006

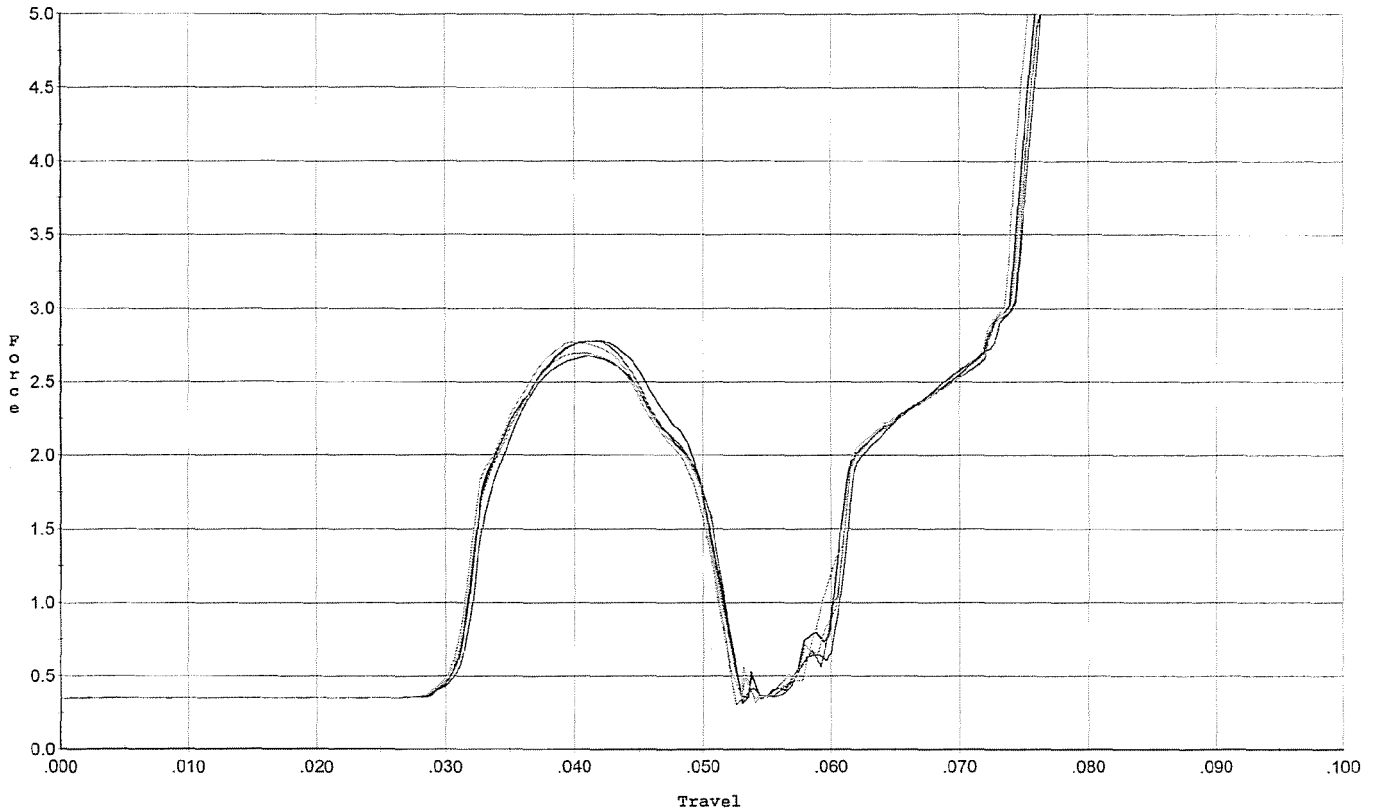
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-11-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	12-11-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	LN
	J) ASSEMBLE STOCK		10-6-08	Rsn
	K) ASSEMBLE SWIVEL STUDS		12-11-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-8-08	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>217</u> <u>218</u> <u>220</u> <u>206</u> <u>213</u>	12-11-08	LN
	C) FUNCTION		12-11-08	LN
690	PACK		12-18-08	LN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



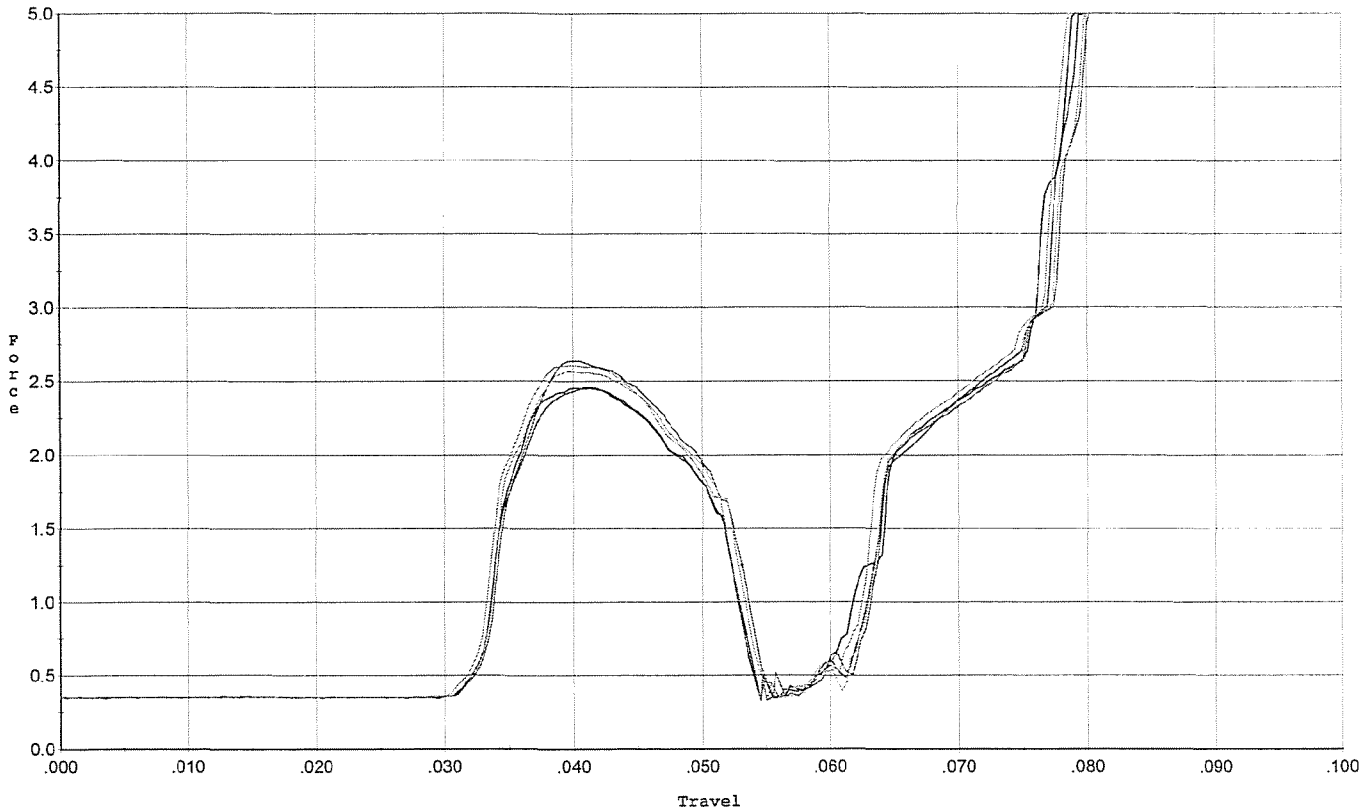
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.051	0.031	0.033	0.054		Set Trigger
2	2.783	0.051	0.031	0.032	0.056		Set Trigger
3	2.779	0.050	0.031	0.032	0.054		Set Trigger
4	2.770	0.050	0.031	0.032	0.054		Set Trigger
5	2.696	0.050	0.031	0.032	0.054		Set Trigger

Avg. 2.74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



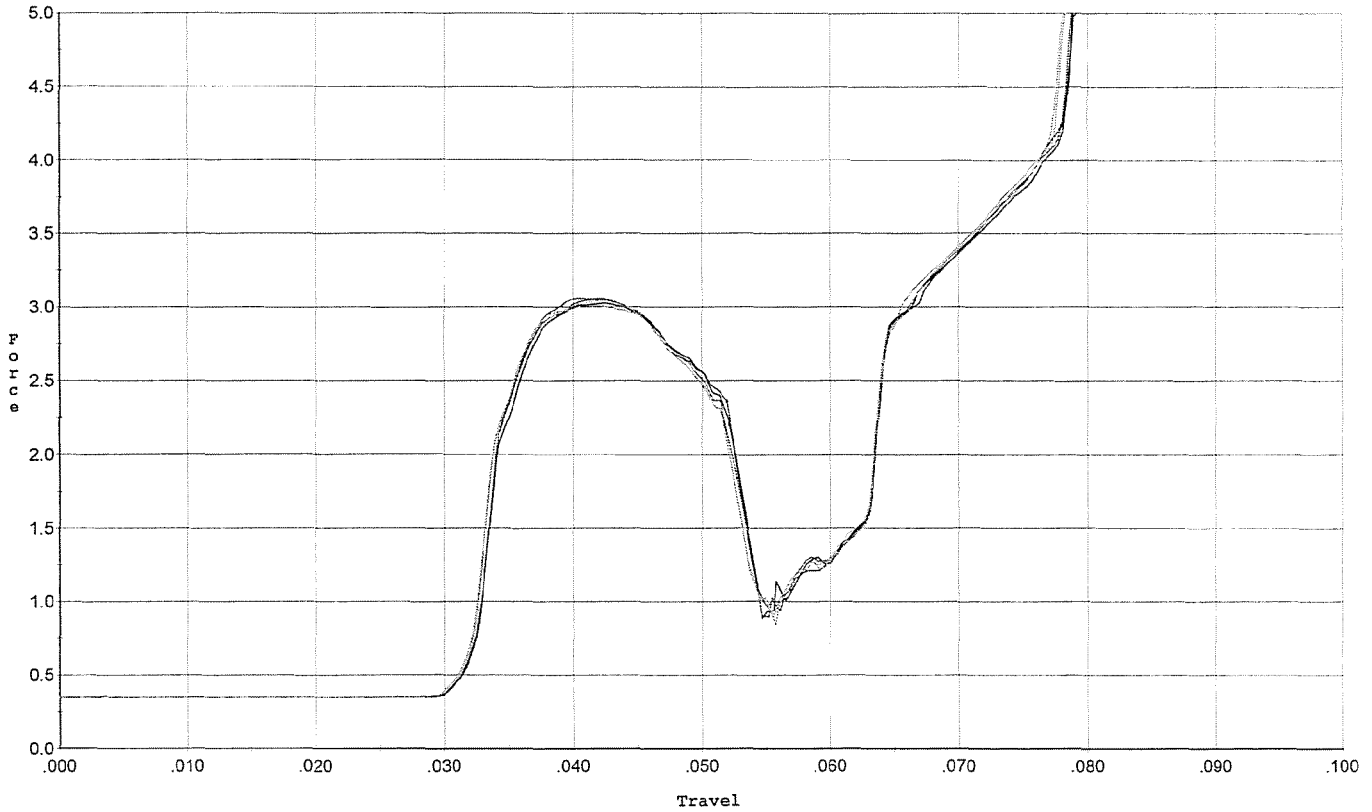
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.052	0.033	0.034	0.050		Set Trigger
2	2.454	0.052	0.033	0.034	0.051		Set Trigger
3	2.638	0.053	0.033	0.034	0.054		Set Trigger
4	2.570	0.052	0.033	0.034	0.053		Set Trigger
5	2.608	0.051	0.032	0.033	0.053		Set Trigger

Aug 2.5.4

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



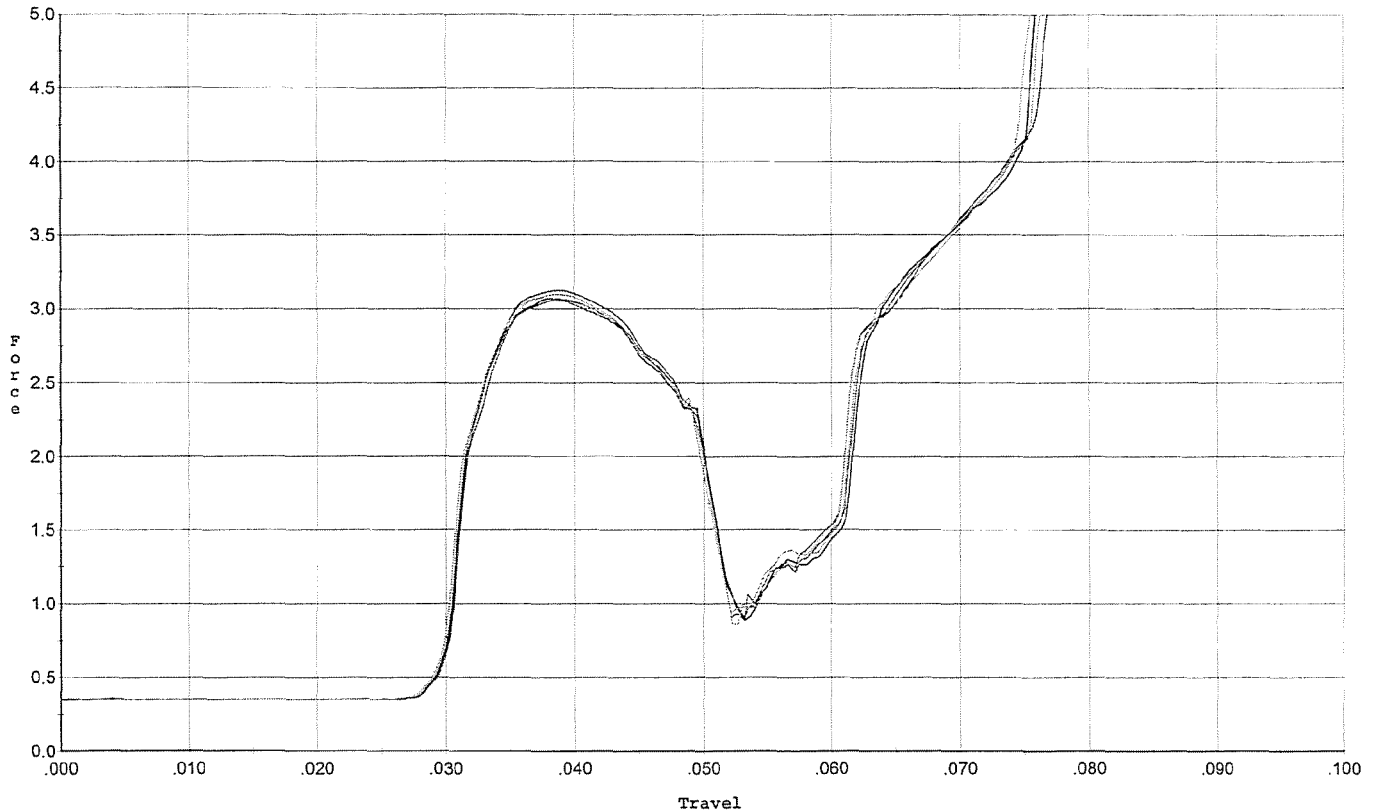
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.048	0.052	0.032	0.033	0.064		Set Trigger
2	3.026	0.052	0.032	0.032	0.064		Set Trigger
3	3.060	0.053	0.032	0.032	0.065		Set Trigger
4	3.010	0.051	0.032	0.032	0.063		Set Trigger
5	3.045	0.052	0.032	0.032	0.063		Set Trigger

Aug-3-03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



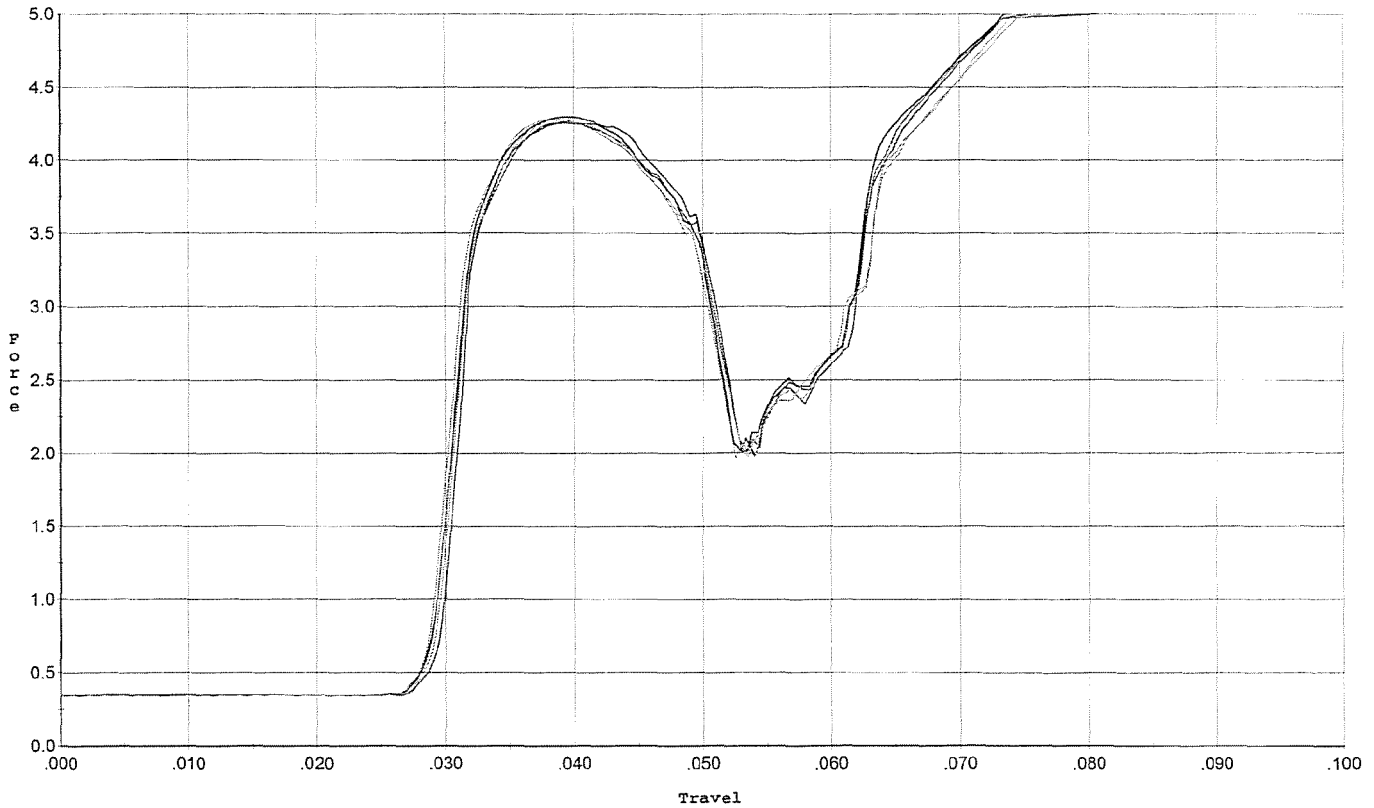
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.049	0.030	0.031	0.063		Set Trigger
2	3.072	0.050	0.030	0.031	0.063		Set Trigger
3	3.061	0.050	0.030	0.031	0.062		Set Trigger
4	3.096	0.050	0.028	0.031	0.063		Set Trigger
5	3.072	0.050	0.029	0.031	0.064		Set Trigger

Aug. 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



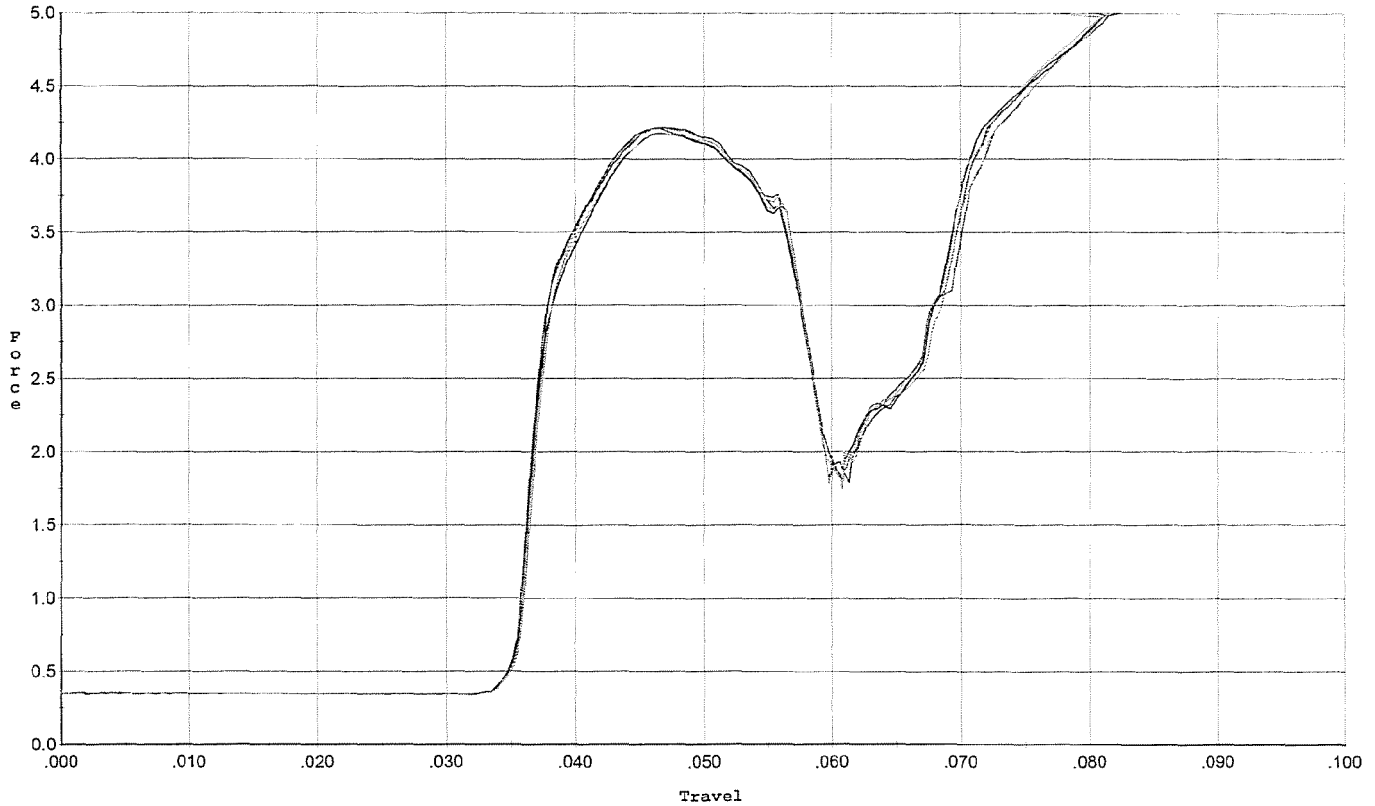
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.051	0.029	0.030	0.090		Set Trigger
2	4.296	0.050	0.028	0.029	0.089		Set Trigger
3	4.255	0.050	0.029	0.029	0.088		Set Trigger
4	4.282	0.050	0.029	0.030	0.087		Set Trigger
5	4.274	0.051	0.028	0.029	0.090		Set Trigger

Aug. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



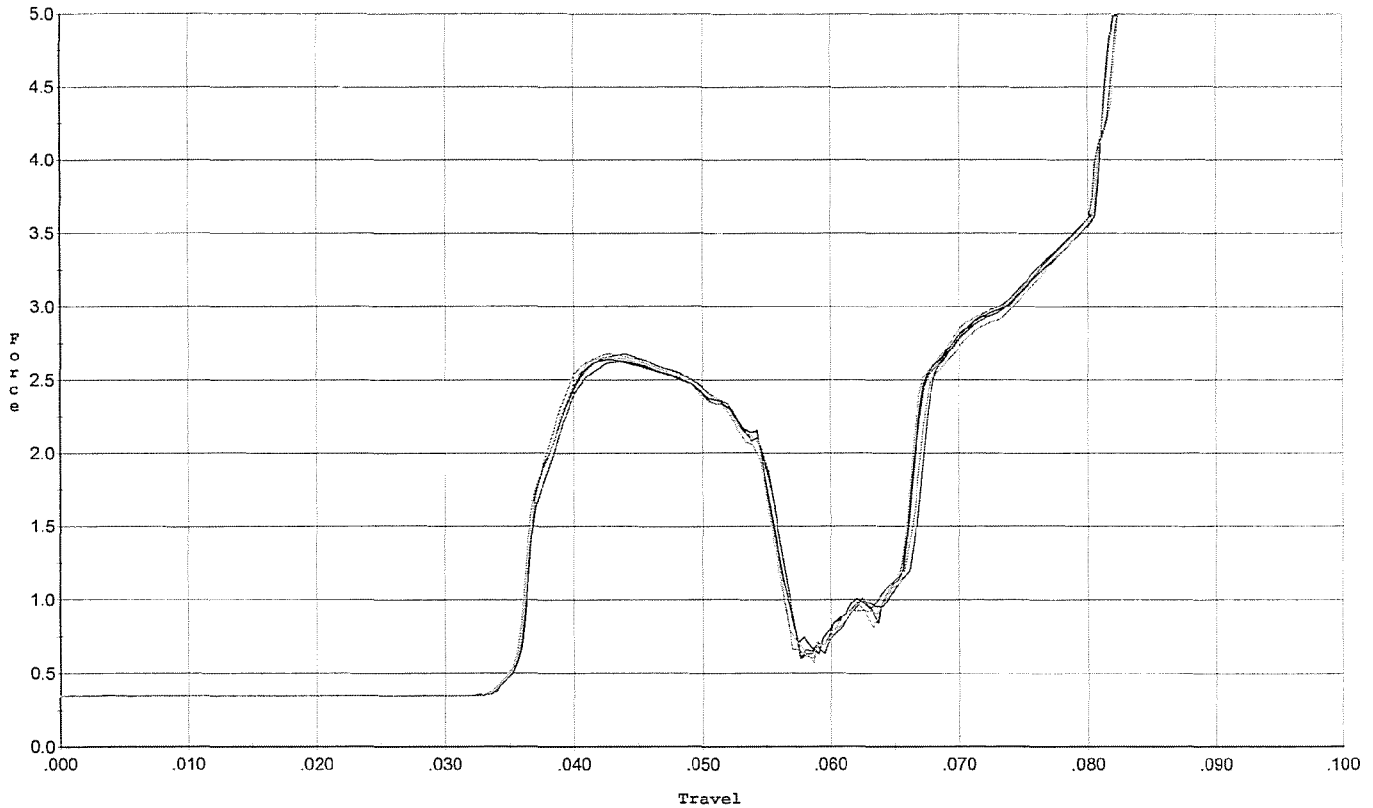
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.056	0.034	0.030	0.092		Set Trigger
2	4.175	0.057	0.035	0.030	0.092		Set Trigger
3	4.209	0.057	0.035	0.030	0.093		Set Trigger
4	4.171	0.056	0.035	0.030	0.091		Set Trigger
5	4.209	0.057	0.034	0.030	0.092		Set Trigger

Aug-4-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



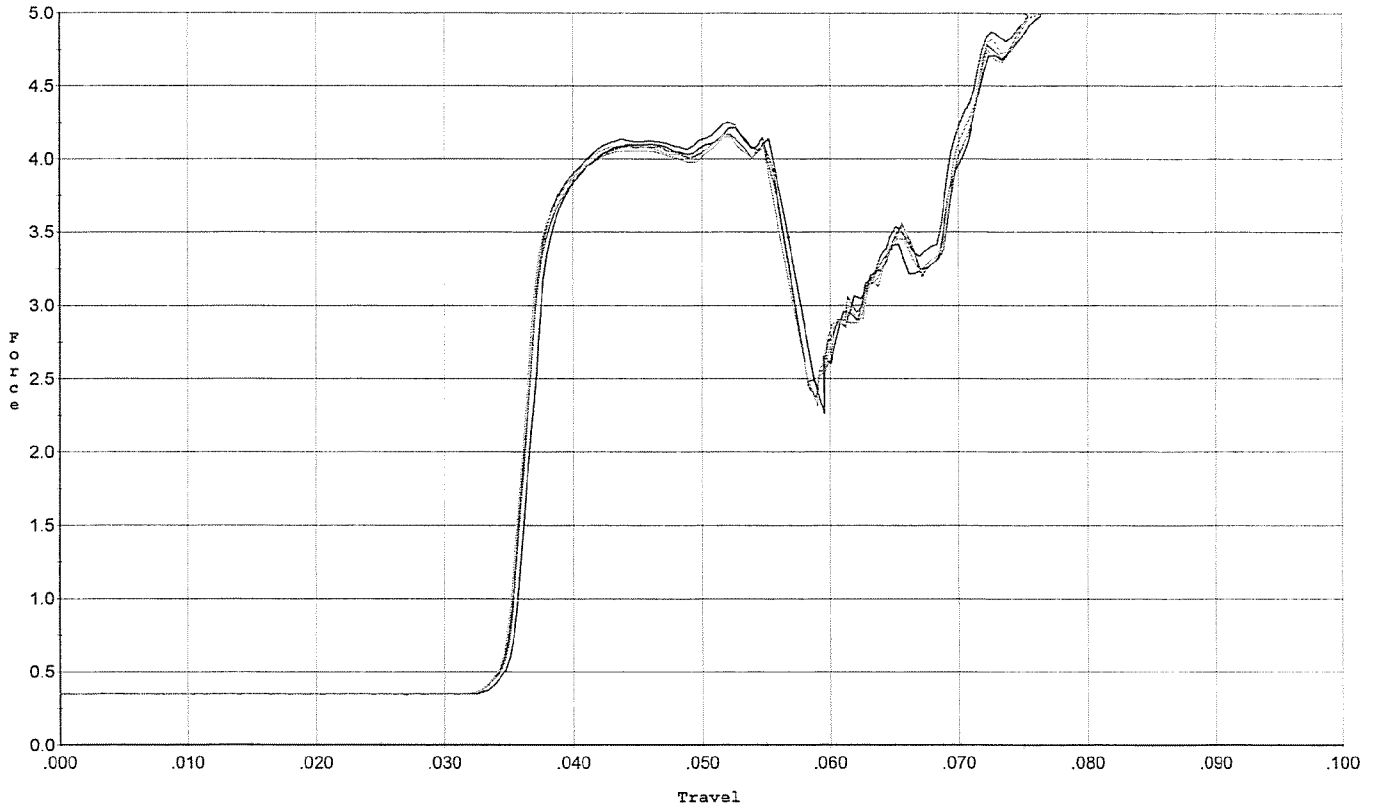
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.055	0.036	0.034	0.057		Set Trigger
2	2.641	0.054	0.036	0.034	0.056		Set Trigger
3	2.680	0.055	0.036	0.034	0.058		Set Trigger
4	2.658	0.054	0.035	0.035	0.057		Set Trigger
5	2.677	0.055	0.035	0.034	0.057		Set Trigger

Avg - 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 10/2/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.056	0.035	0.029	0.093		Set Trigger
2	4.212	0.057	0.035	0.029	0.094		Set Trigger
3	4.172	0.056	0.035	0.030	0.093		Set Trigger
4	4.171	0.055	0.035	0.030	0.091		Set Trigger
5	4.152	0.055	0.035	0.030	0.090		Set Trigger

Aug. 4.19