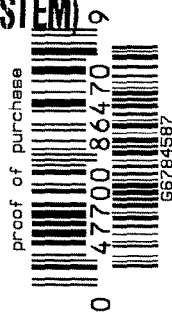


G 6784587

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

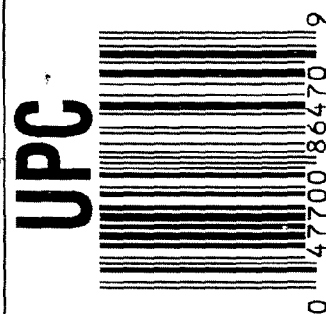


ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784587



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4587

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RSN
475	DRILL AND TAP SIGHT HOLES	DATE 20 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	8-28-08	BHT
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	KT
520	GOFF BLAST BBL / REC		8/29/08	DG
542	APPLY COATINGS (BARREL ACTION)		831	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

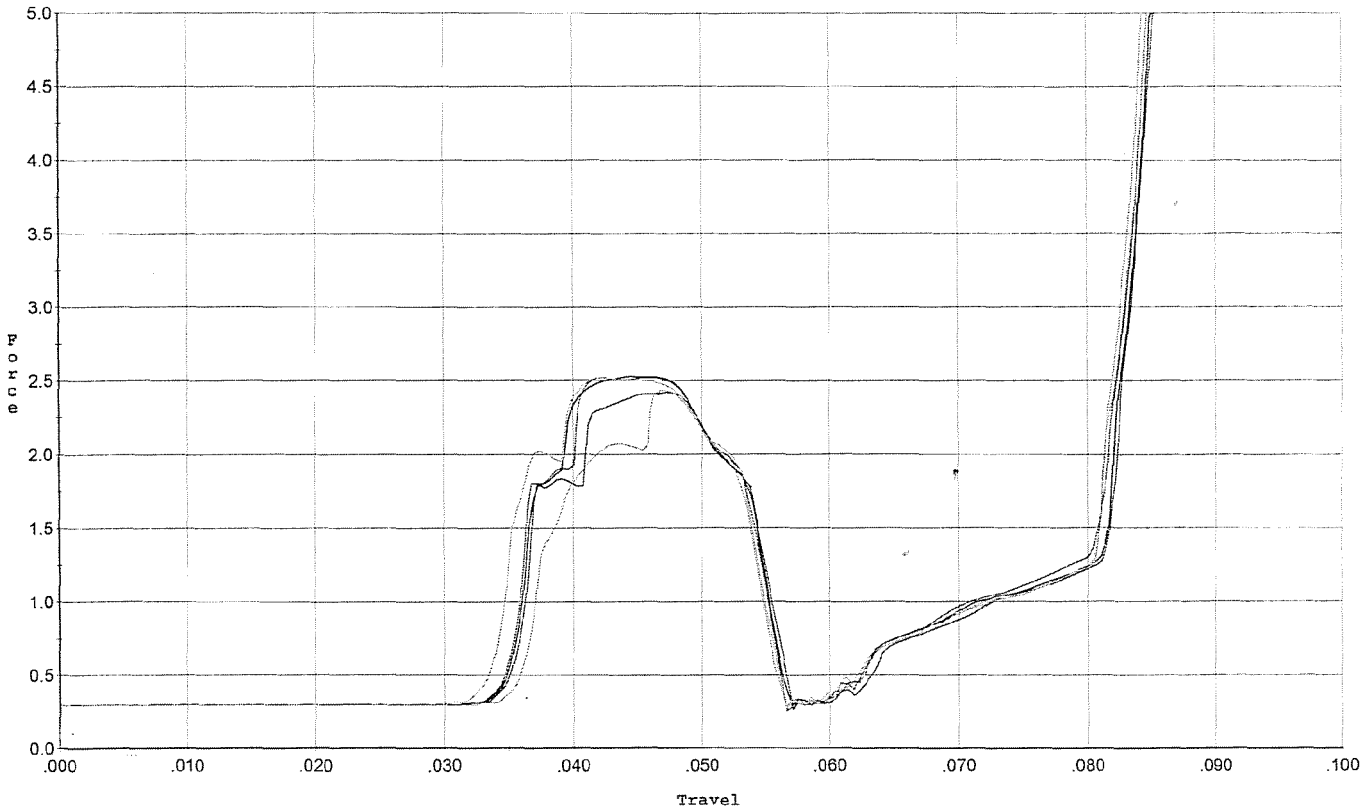
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-18-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-18-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-18-08	TC
	J) ASSEMBLE STOCK		9-12-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-18-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	9-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-18-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.78</u> <u>2.83</u> <u>2.65</u> <u>2.85</u>	9-17-08	TC
	C) FUNCTION		9-18-08	TC
690	PACK		10-9-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



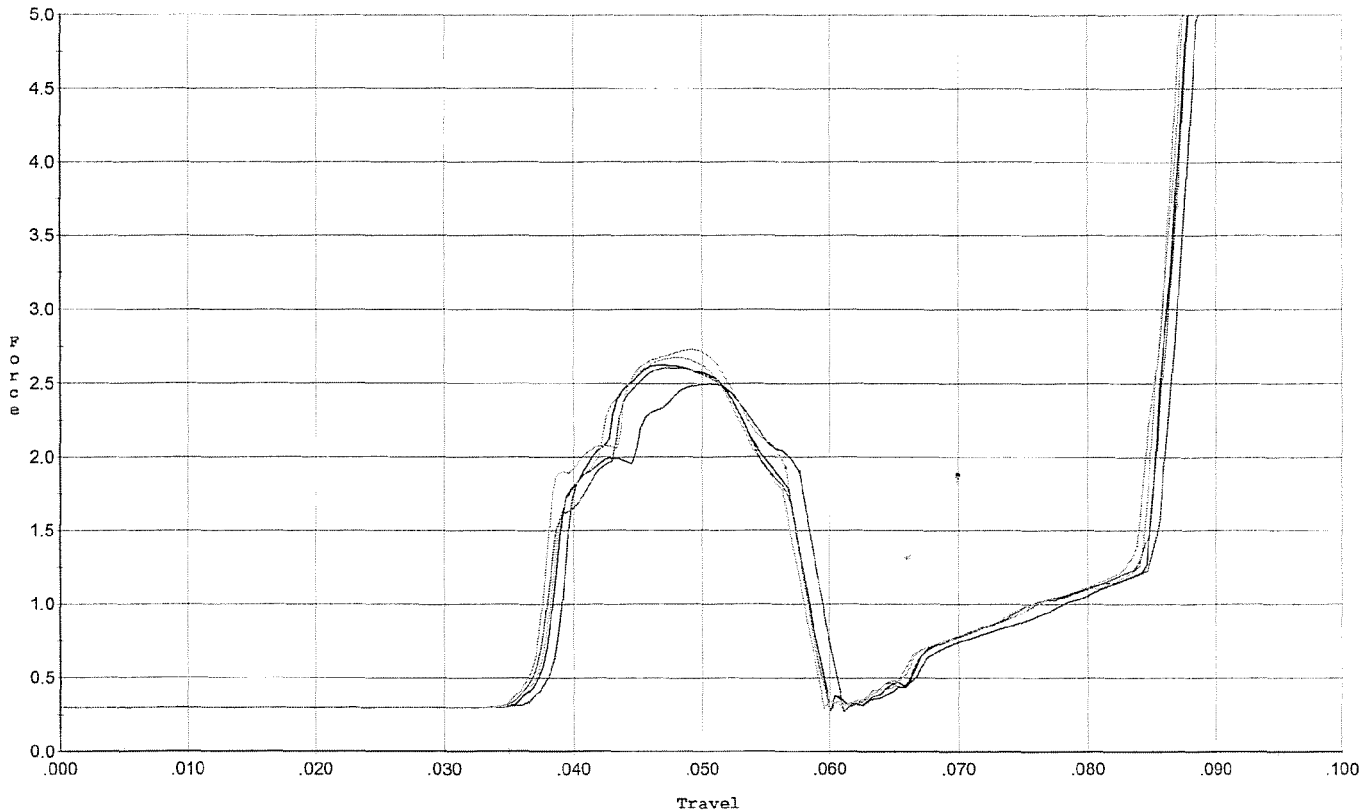
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.054	0.035	0.037	0.049		Set Trigger
2	2.526	0.054	0.035	0.036	0.051		Set Trigger
3	2.520	0.054	0.035	0.036	0.051		Set Trigger
4	2.518	0.053	0.033	0.036	0.052		Set Trigger
5	2.434	0.053	0.036	0.037	0.045		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



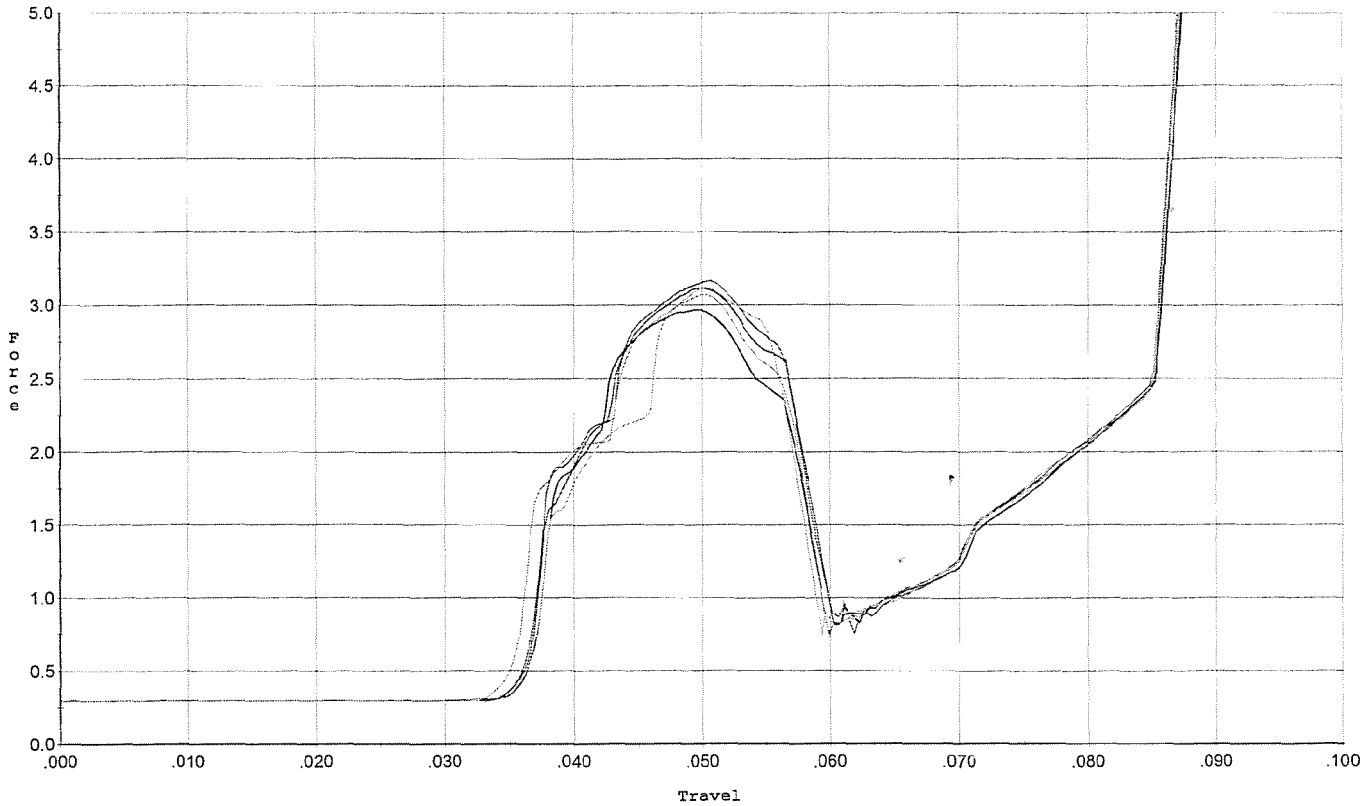
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.058	0.038	0.037	0.053		Set Trigger
2	2.624	0.057	0.037	0.038	0.054		Set Trigger
3	2.604	0.057	0.037	0.037	0.053		Set Trigger
4	2.674	0.056	0.037	0.038	0.053		Set Trigger
5	2.731	0.057	0.037	0.037	0.056		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



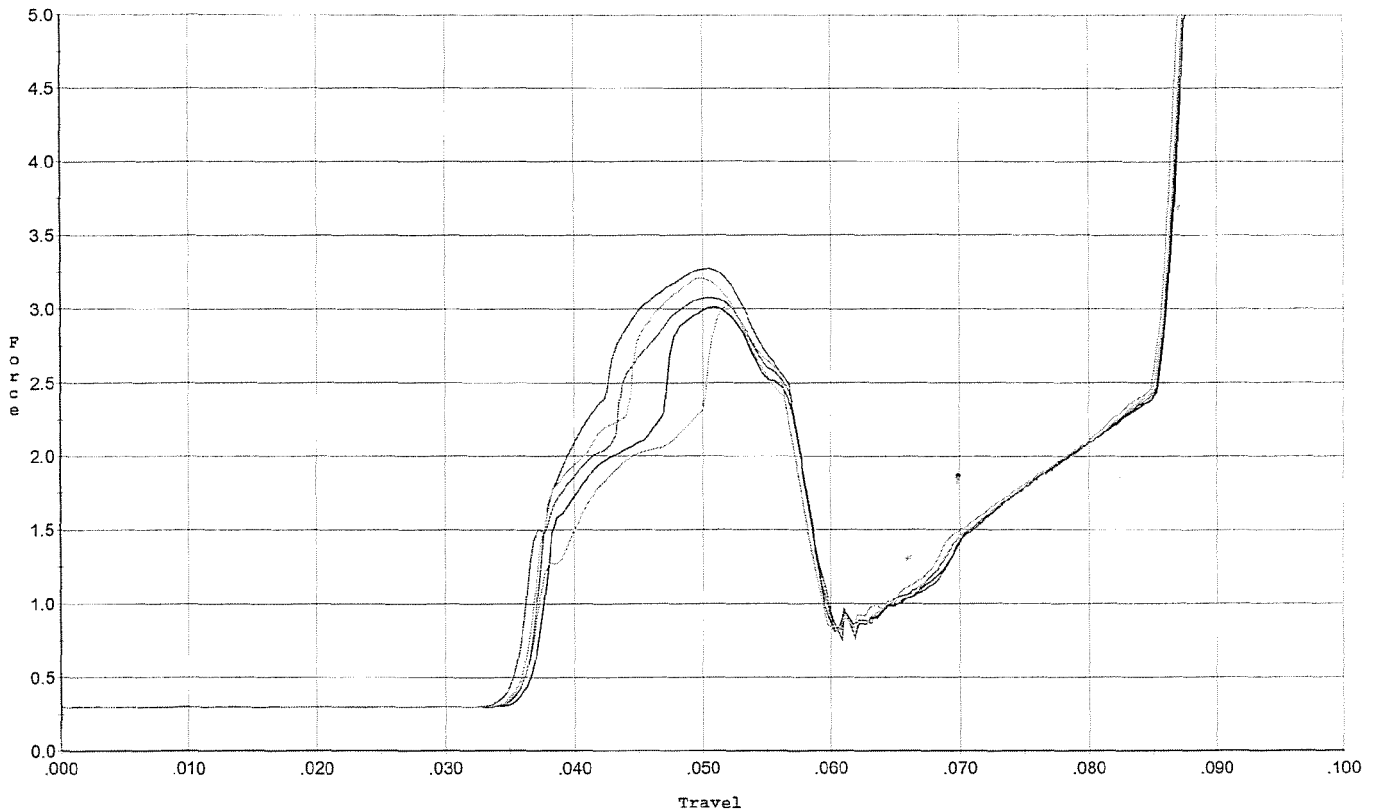
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.058	0.036	0.036	0.065		Set Trigger
2	2.968	0.058	0.036	0.036	0.062		Set Trigger
3	3.167	0.057	0.036	0.036	0.064		Set Trigger
4	3.123	0.056	0.036	0.036	0.060		Set Trigger
5	3.072	0.057	0.035	0.036	0.064		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



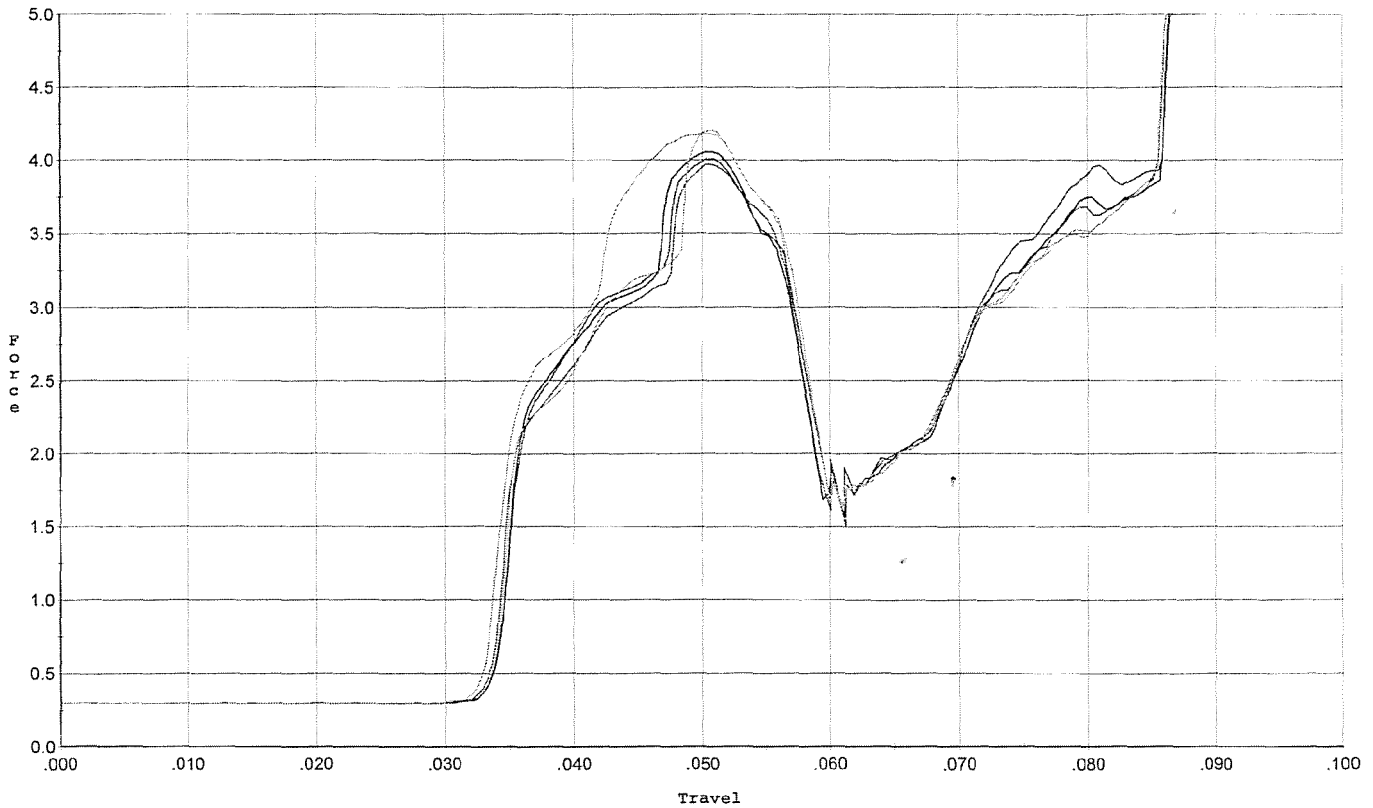
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.273	0.057	0.036	0.036	0.066		Set Trigger
2	3.013	0.057	0.036	0.036	0.058		Set Trigger
3	3.075	0.057	0.035	0.036	0.063		Set Trigger
4	3.208	0.056	0.036	0.036	0.062		Set Trigger
5	3.020	0.056	0.036	0.036	0.054		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



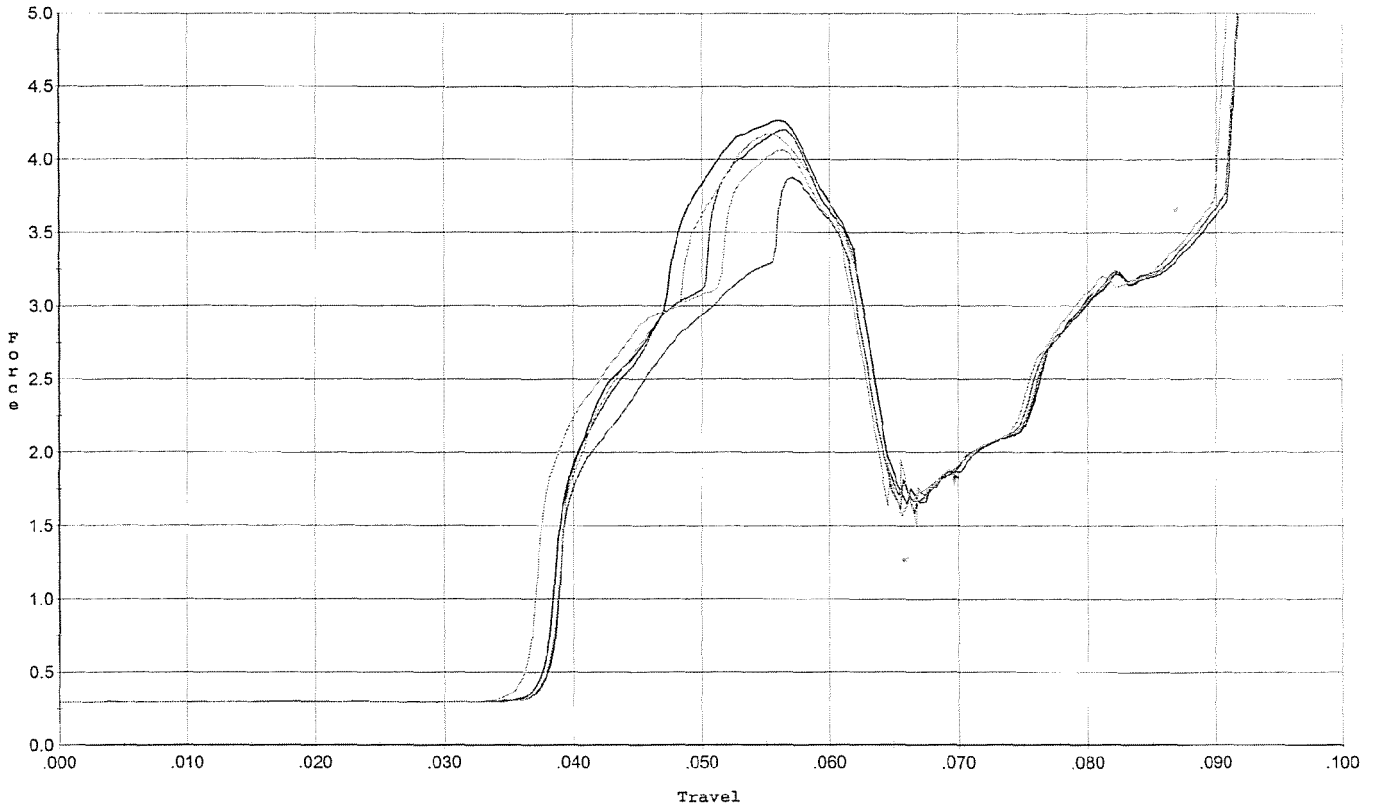
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.056	0.034	0.034	0.082		Set Trigger
2	4.058	0.057	0.034	0.034	0.083		Set Trigger
3	3.974	0.057	0.033	0.034	0.081		Set Trigger
4	4.209	0.057	0.034	0.034	0.084		Set Trigger
5	4.182	0.058	0.033	0.033	0.092		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



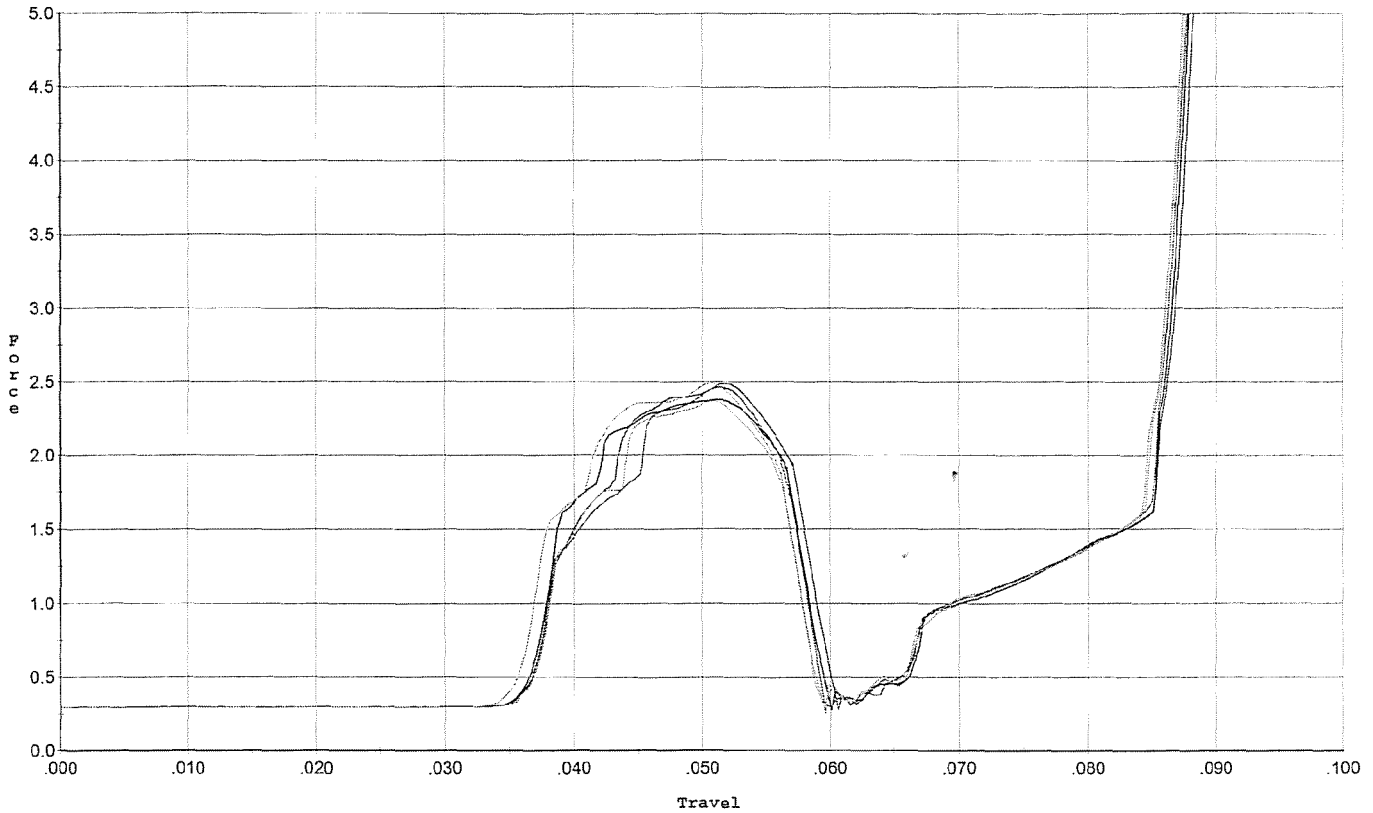
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.062	0.038	0.035	0.088		Set Trigger
2	4.267	0.062	0.037	0.035	0.092		Set Trigger
3	3.872	0.061	0.038	0.035	0.080		Set Trigger
4	4.064	0.062	0.038	0.035	0.087		Set Trigger
5	4.175	0.062	0.036	0.034	0.093		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



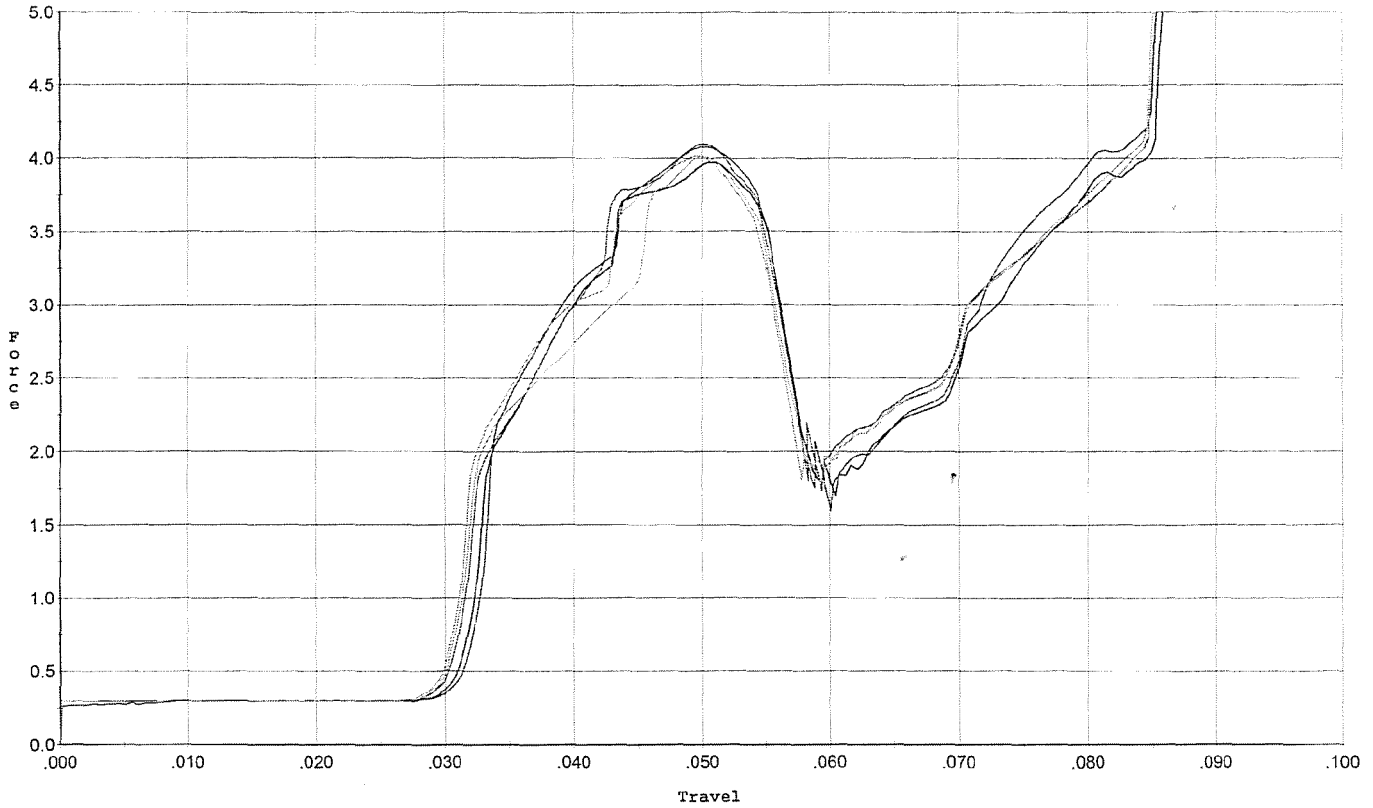
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.489	0.057	0.037	0.037	0.053		Set Trigger
2	2.377	0.057	0.036	0.037	0.052		Set Trigger
3	2.461	0.057	0.037	0.037	0.050		Set Trigger
4	2.369	0.056	0.037	0.037	0.049		Set Trigger
5	2.493	0.056	0.036	0.037	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.055	0.031	0.033	0.087		Set Trigger
2	3.971	0.055	0.031	0.033	0.086		Set Trigger
3	4.095	0.056	0.030	0.032	0.089		Set Trigger
4	4.013	0.055	0.030	0.033	0.083		Set Trigger
5	4.018	0.055	0.030	0.032	0.088		Set Trigger

Avg 4.03