

G6784601

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

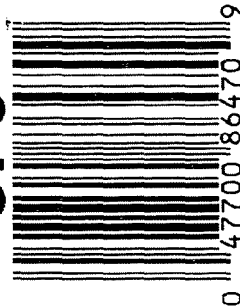
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784601

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4601

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	APD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	APD
460	CHECK HEADSPACE		9-8-08	APD
470	DIS-ASSEMBLE ACTION		9-8-08	APD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	9-9-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>B/T</u>	9-10-08	B/T
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	APD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

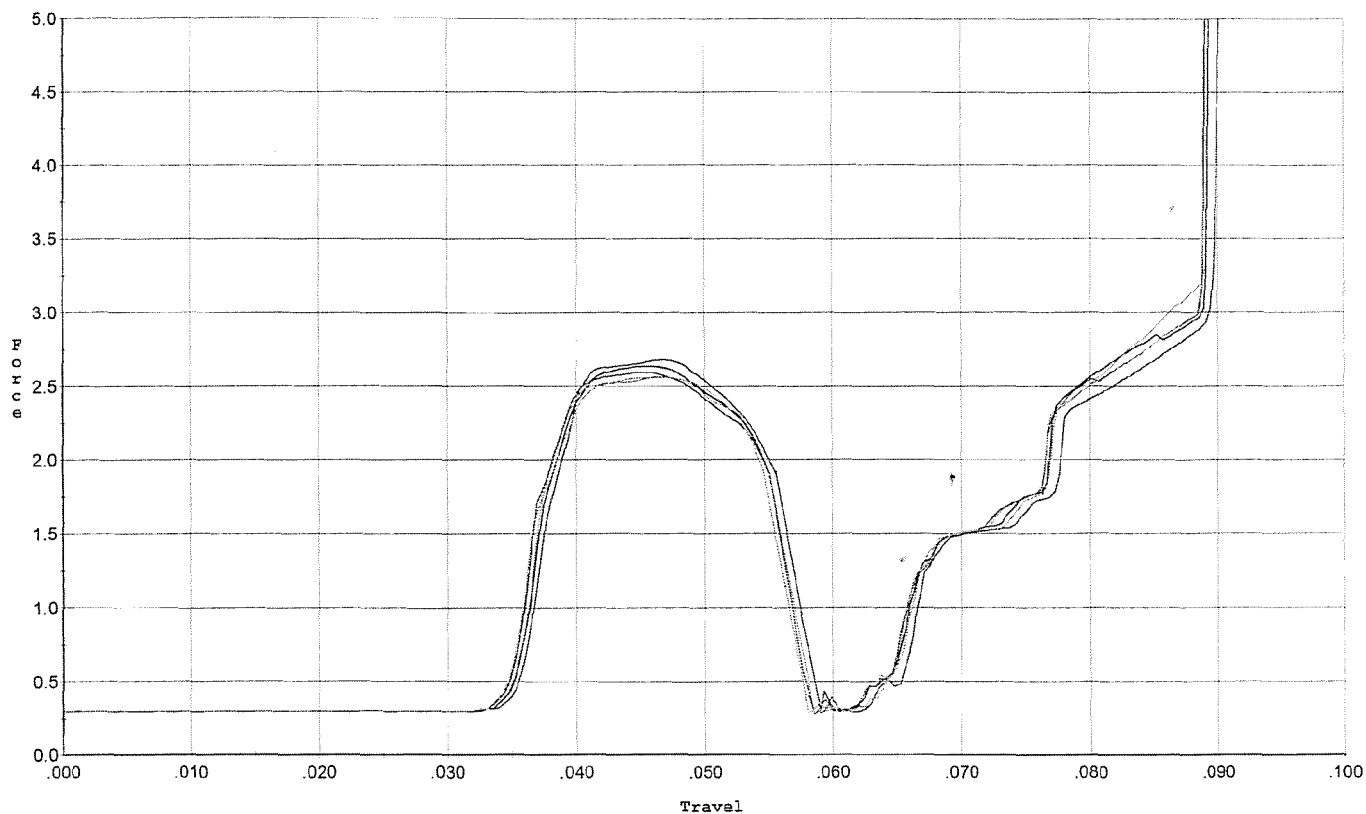
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-24-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-17-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.62</u> <u>2.59</u> <u>2.52</u> <u>2.59</u>	9-24-08	TL
	C) FUNCTION		9-24-08	TL
690	PACK		12/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



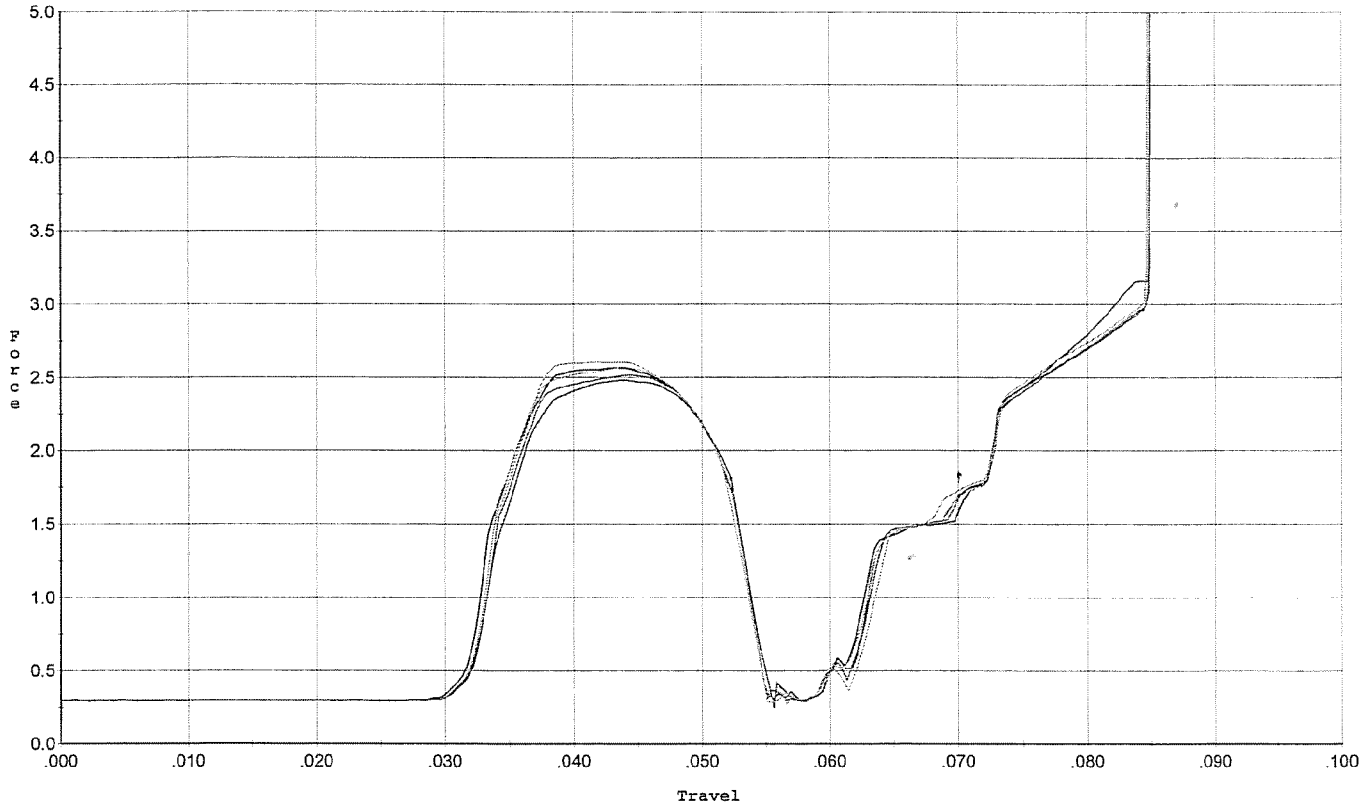
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.056	0.035	0.038	0.057		Set Trigger
2	2.634	0.055	0.035	0.038	0.056		Set Trigger
3	2.593	0.055	0.035	0.038	0.056		Set Trigger
4	2.559	0.055	0.035	0.038	0.055		Set Trigger
5	2.564	0.056	0.035	0.038	0.057		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



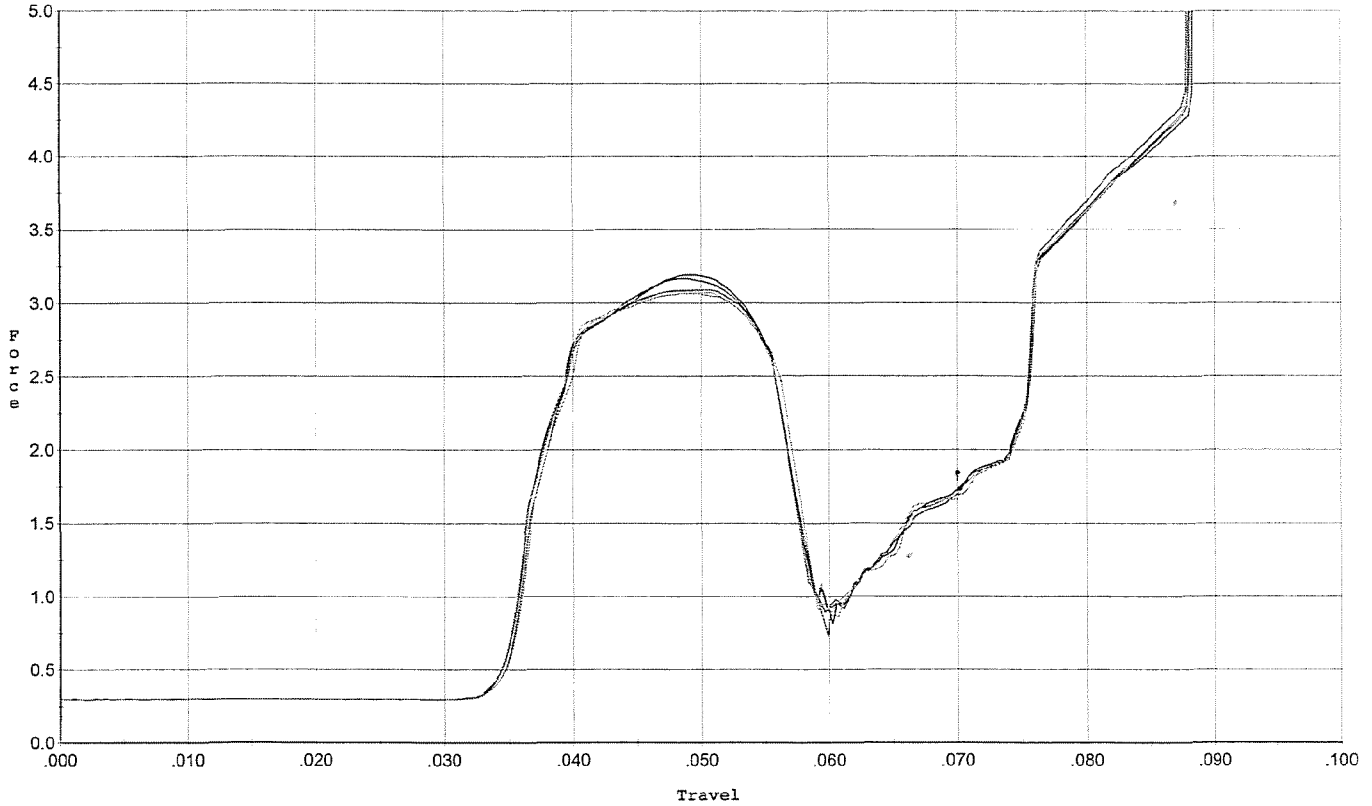
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.052	0.032	0.036	0.053		Set Trigger
2	2.565	0.052	0.032	0.036	0.055		Set Trigger
3	2.515	0.052	0.032	0.036	0.053		Set Trigger
4	2.570	0.053	0.032	0.036	0.055		Set Trigger
5	2.605	0.052	0.032	0.036	0.055		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



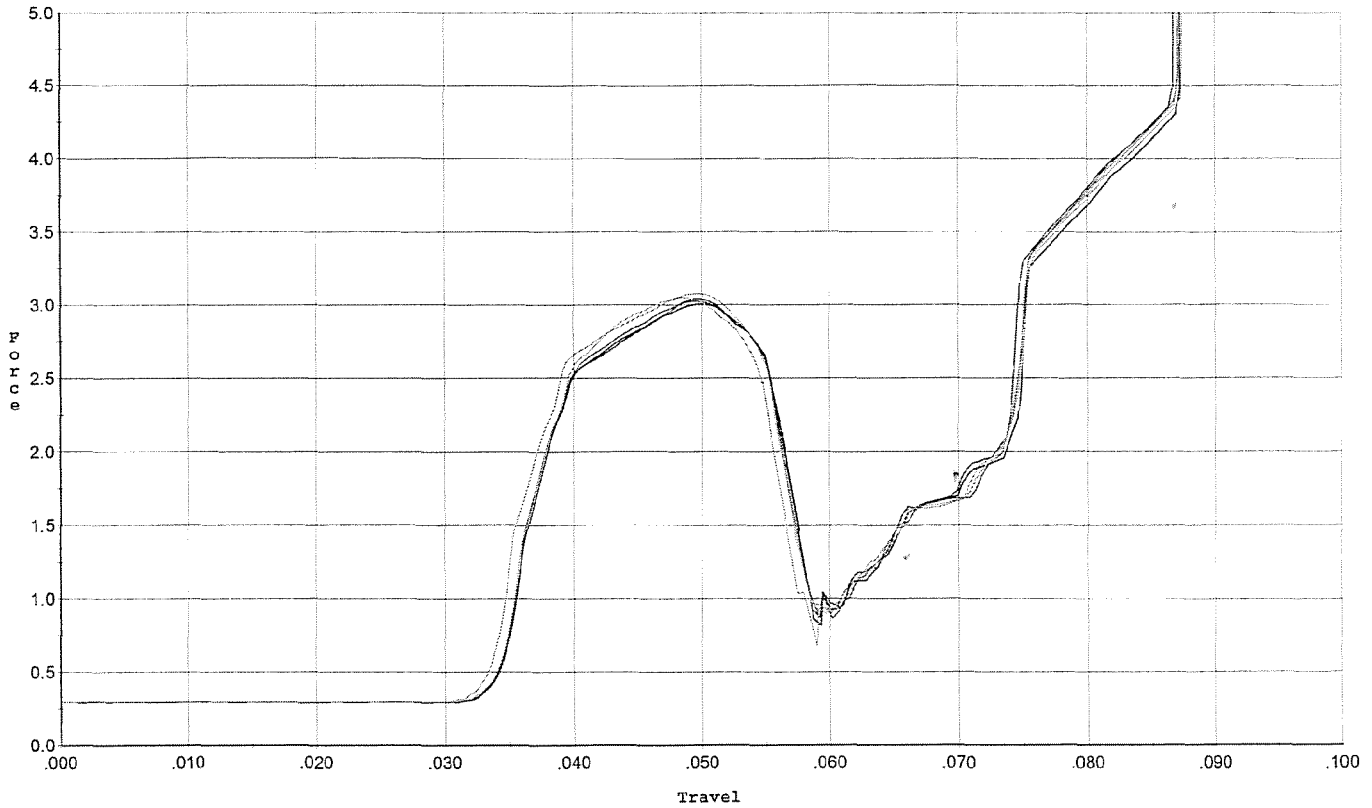
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.055	0.035	0.036	0.067		Set Trigger
2	3.191	0.055	0.034	0.036	0.068		Set Trigger
3	3.089	0.056	0.034	0.036	0.067		Set Trigger
4	3.077	0.056	0.034	0.036	0.067		Set Trigger
5	3.065	0.056	0.035	0.036	0.067		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



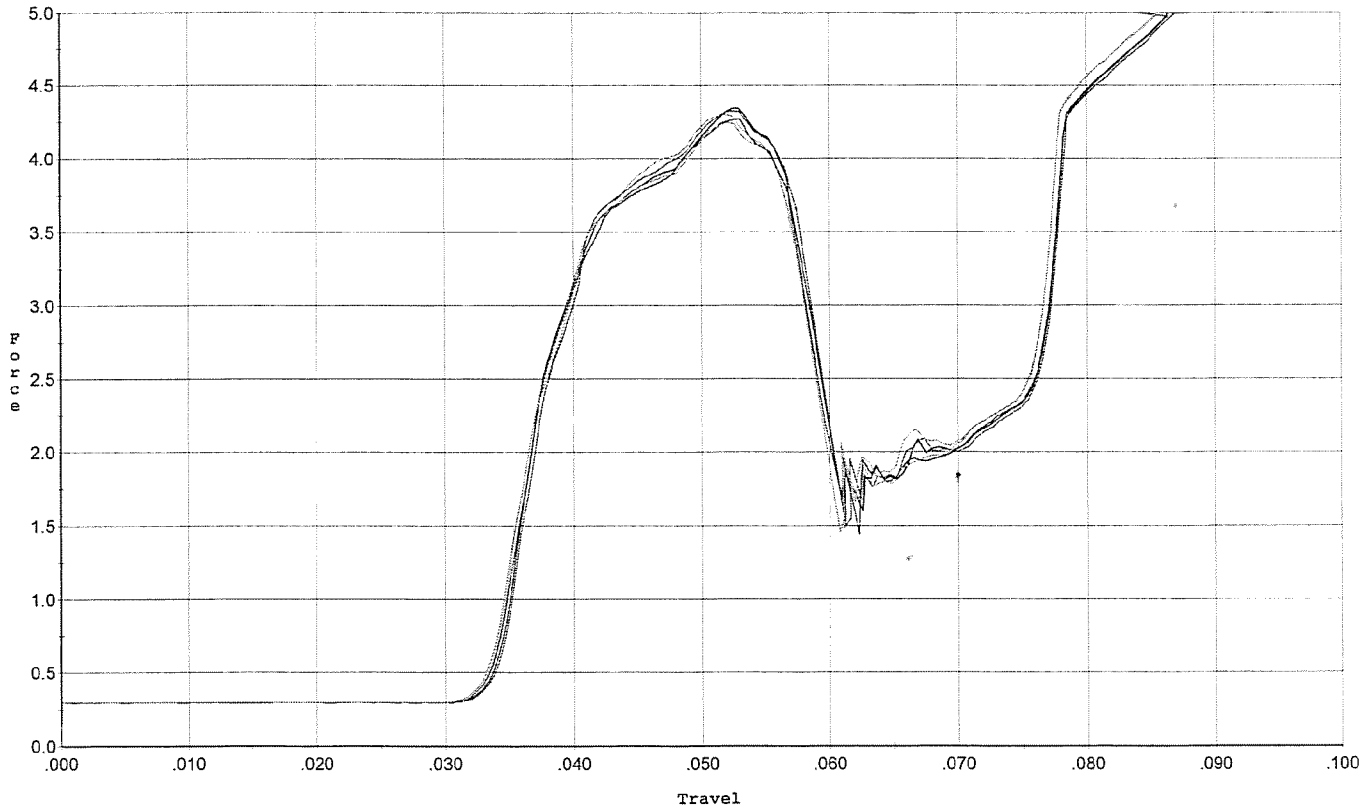
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.041	0.057	0.034	0.035	0.066		Set Trigger
2	3.007	0.056	0.034	0.036	0.066		Set Trigger
3	3.024	0.055	0.034	0.036	0.064		Set Trigger
4	3.076	0.055	0.034	0.036	0.065		Set Trigger
5	3.053	0.055	0.033	0.036	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



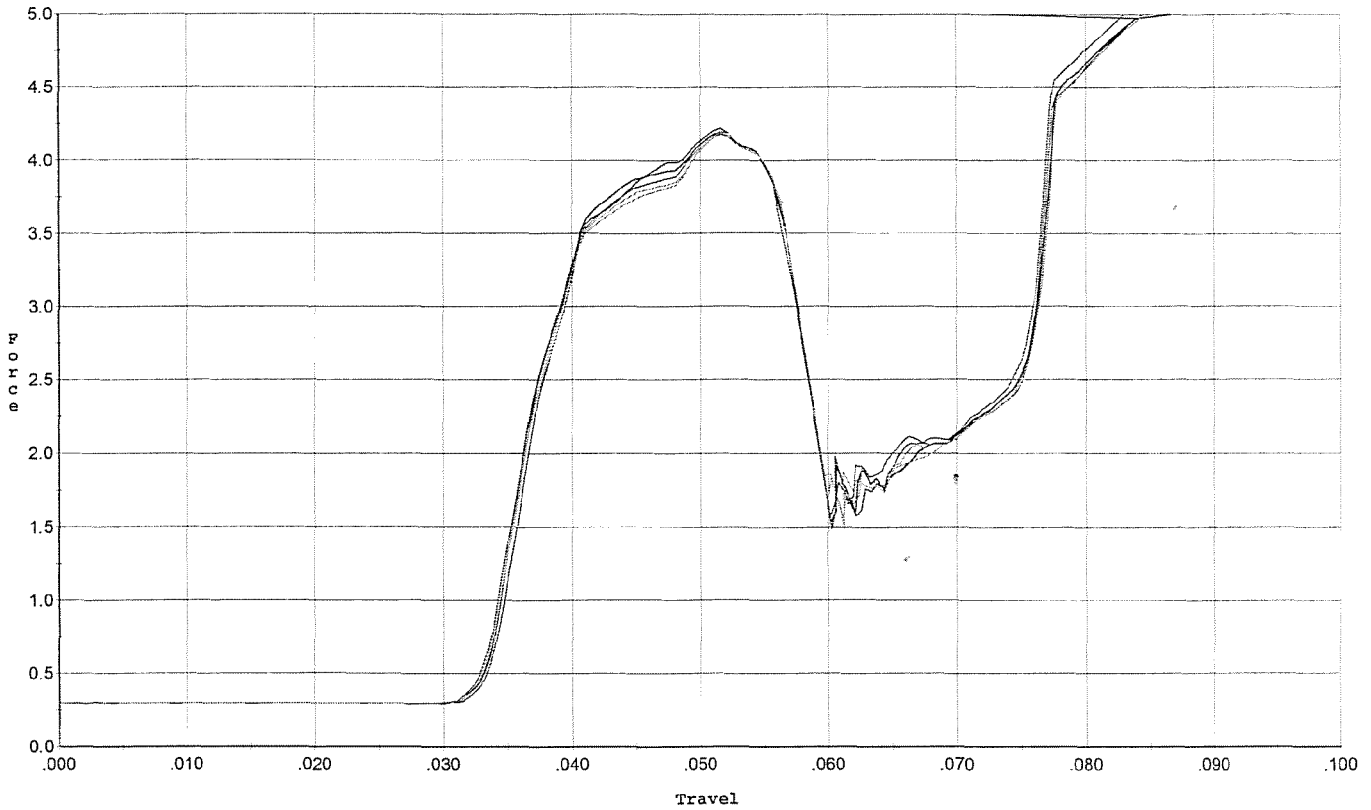
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.268	0.057	0.033	0.035	0.090		Set Trigger
2	4.341	0.058	0.034	0.035	0.094		Set Trigger
3	4.323	0.057	0.034	0.035	0.093		Set Trigger
4	4.299	0.057	0.033	0.035	0.092		Set Trigger
5	4.246	0.057	0.033	0.035	0.091		Set Trigger

Avg 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



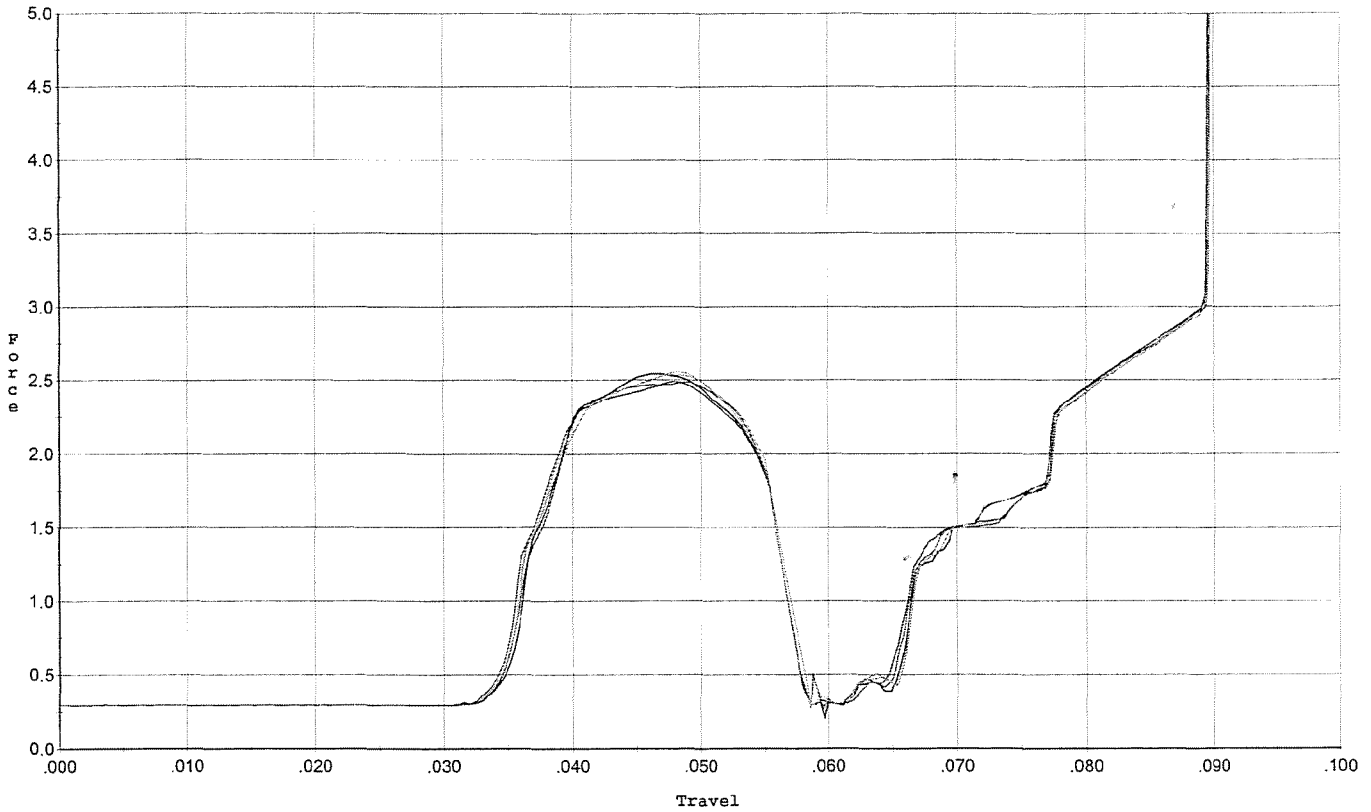
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.057	0.033	0.035	0.089		Set Trigger
2	4.192	0.057	0.033	0.035	0.090		Set Trigger
3	4.177	0.057	0.033	0.035	0.091		Set Trigger
4	4.191	0.056	0.033	0.035	0.089		Set Trigger
5	4.169	0.056	0.033	0.035	0.089		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



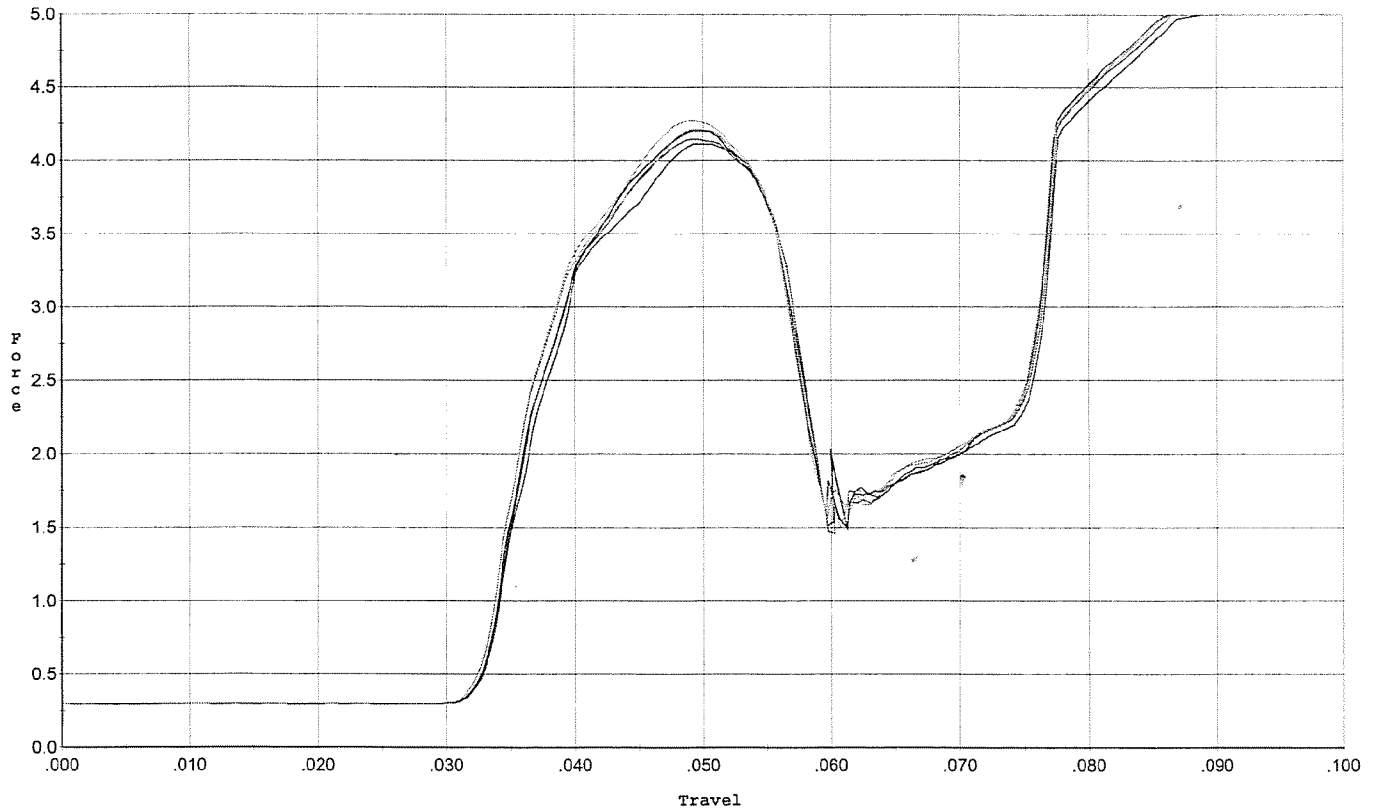
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.055	0.034	0.038	0.054		Set Trigger
2	2.541	0.055	0.035	0.038	0.054		Set Trigger
3	2.486	0.055	0.034	0.039	0.055		Set Trigger
4	2.535	0.057	0.035	0.038	0.056		Set Trigger
5	2.555	0.055	0.034	0.038	0.055		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.057	0.033	0.035	0.088		Set Trigger
2	4.199	0.056	0.033	0.035	0.087		Set Trigger
3	4.145	0.057	0.033	0.035	0.089		Set Trigger
4	4.272	0.056	0.032	0.035	0.089		Set Trigger
5	4.212	0.055	0.032	0.035	0.088		Set Trigger

Avg 4.18