

G6784615

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

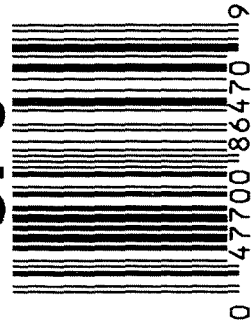
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784615

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784615

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9/8/08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	RTZ
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/A	9-10-08	B/A
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

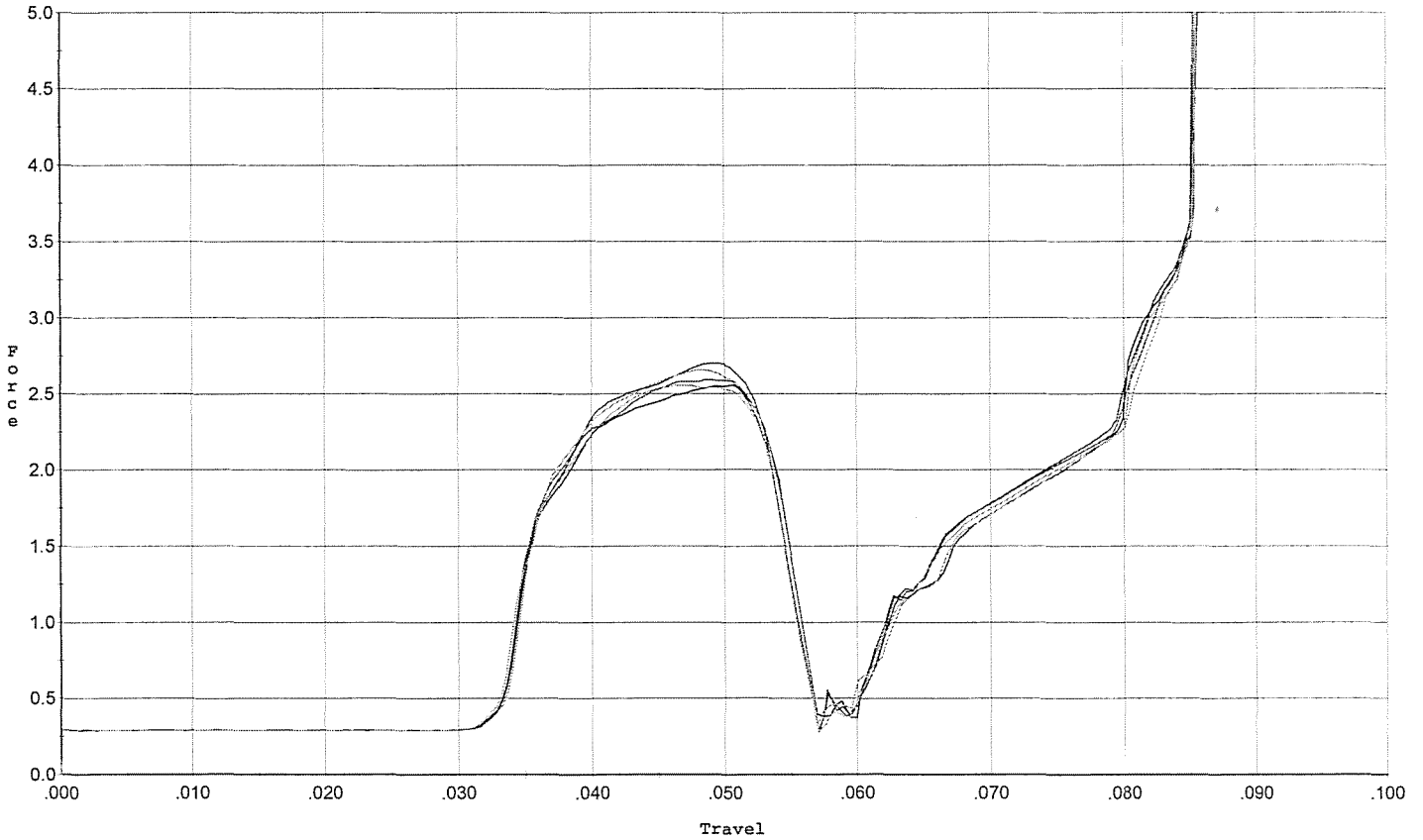
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>3.5</u>	9-25-08	TC
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6</u>	<u>6</u>	<u>6</u>	9-25-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	9-25-08	TC
	J) ASSEMBLE STOCK					9-17-08	PSW
	K) ASSEMBLE SWIVEL STUDS					9-25-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9-24-08	L.D.
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					9-24-08	TRW
670	FINAL INSPECTION A) HEADSPACE					9-25-08	TC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>295</u>	<u>280</u>	<u>283</u> <u>283</u> <u>277</u>	9-25-08	L.D.
	C) FUNCTION					9-25-08	TC
690	PACK					12-9-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



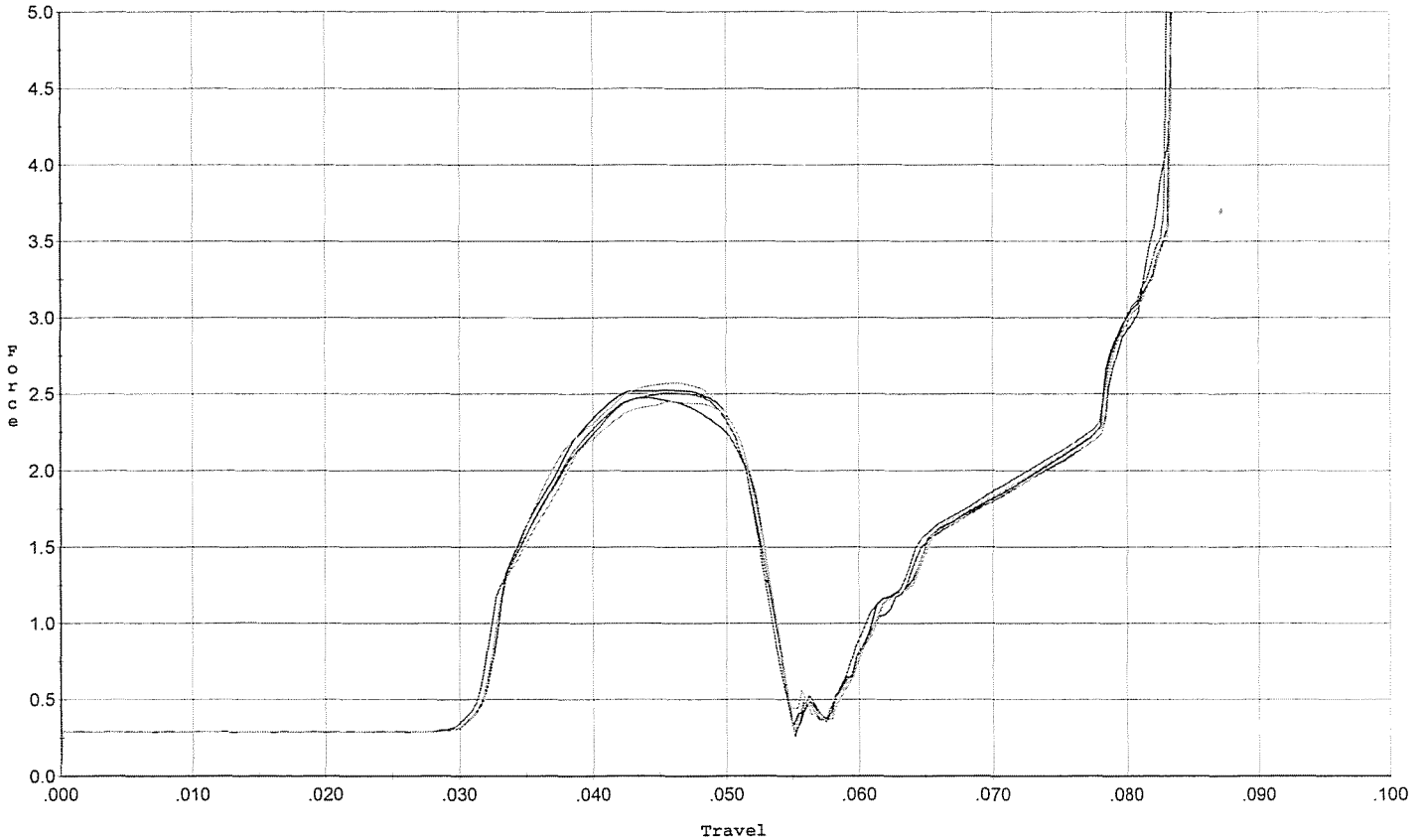
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.053	0.033	0.036	0.055		Set Trigger
2	2.558	0.054	0.033	0.036	0.055		Set Trigger
3	2.593	0.053	0.033	0.036	0.055		Set Trigger
4	2.555	0.053	0.033	0.036	0.054		Set Trigger
5	2.658	0.054	0.034	0.036	0.056		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/3/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



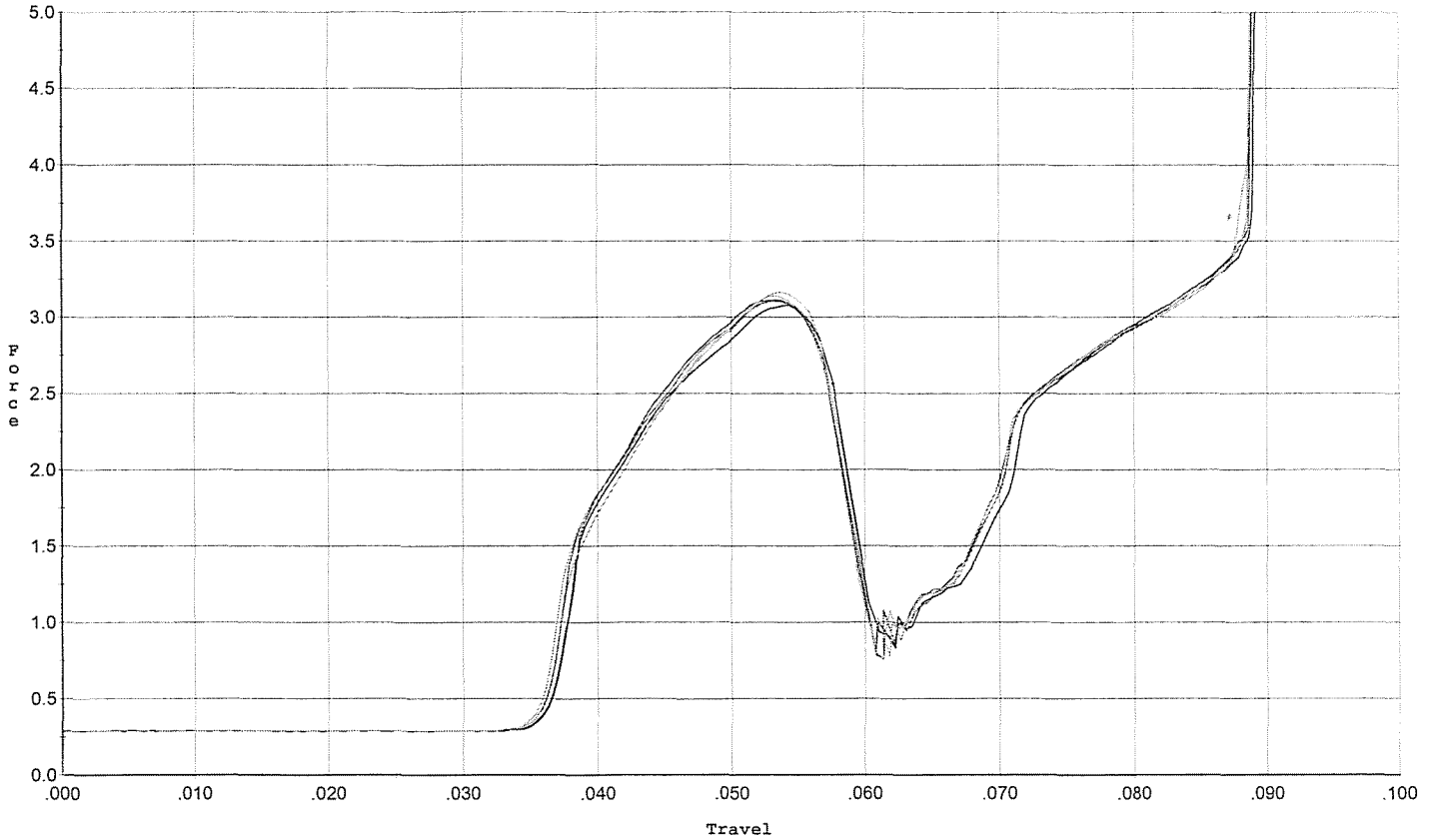
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.053	0.032	0.035	0.052		Set Trigger
2	2.526	0.052	0.032	0.035	0.053		Set Trigger
3	2.507	0.051	0.031	0.035	0.051		Set Trigger
4	2.452	0.052	0.032	0.036	0.051		Set Trigger
5	2.576	0.053	0.032	0.035	0.054		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/3/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



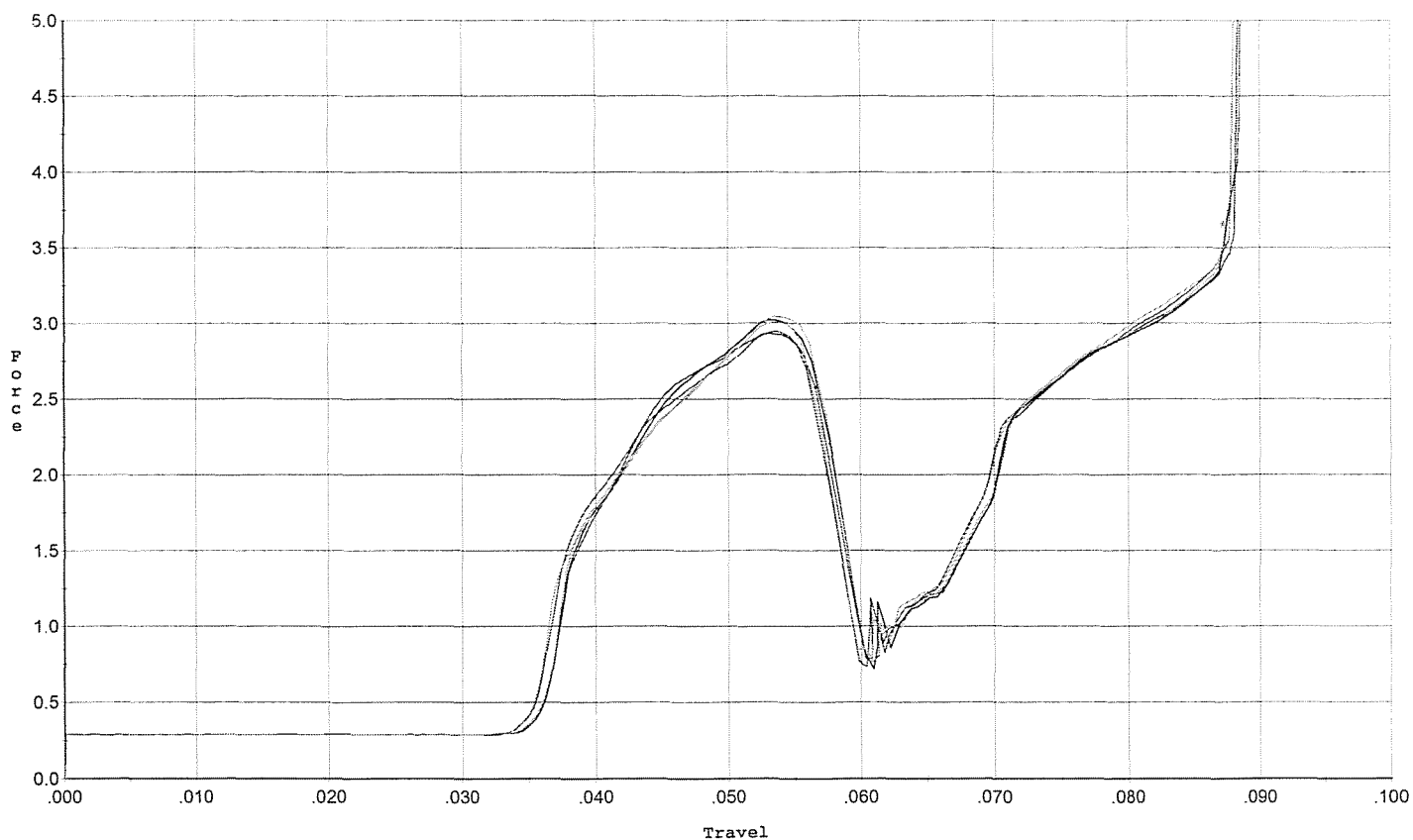
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.057	0.036	0.037	0.062		Set Trigger
2	3.079	0.058	0.036	0.036	0.063		Set Trigger
3	3.112	0.057	0.036	0.037	0.063		Set Trigger
4	3.141	0.057	0.036	0.036	0.063		Set Trigger
5	3.163	0.058	0.036	0.036	0.064		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/3/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



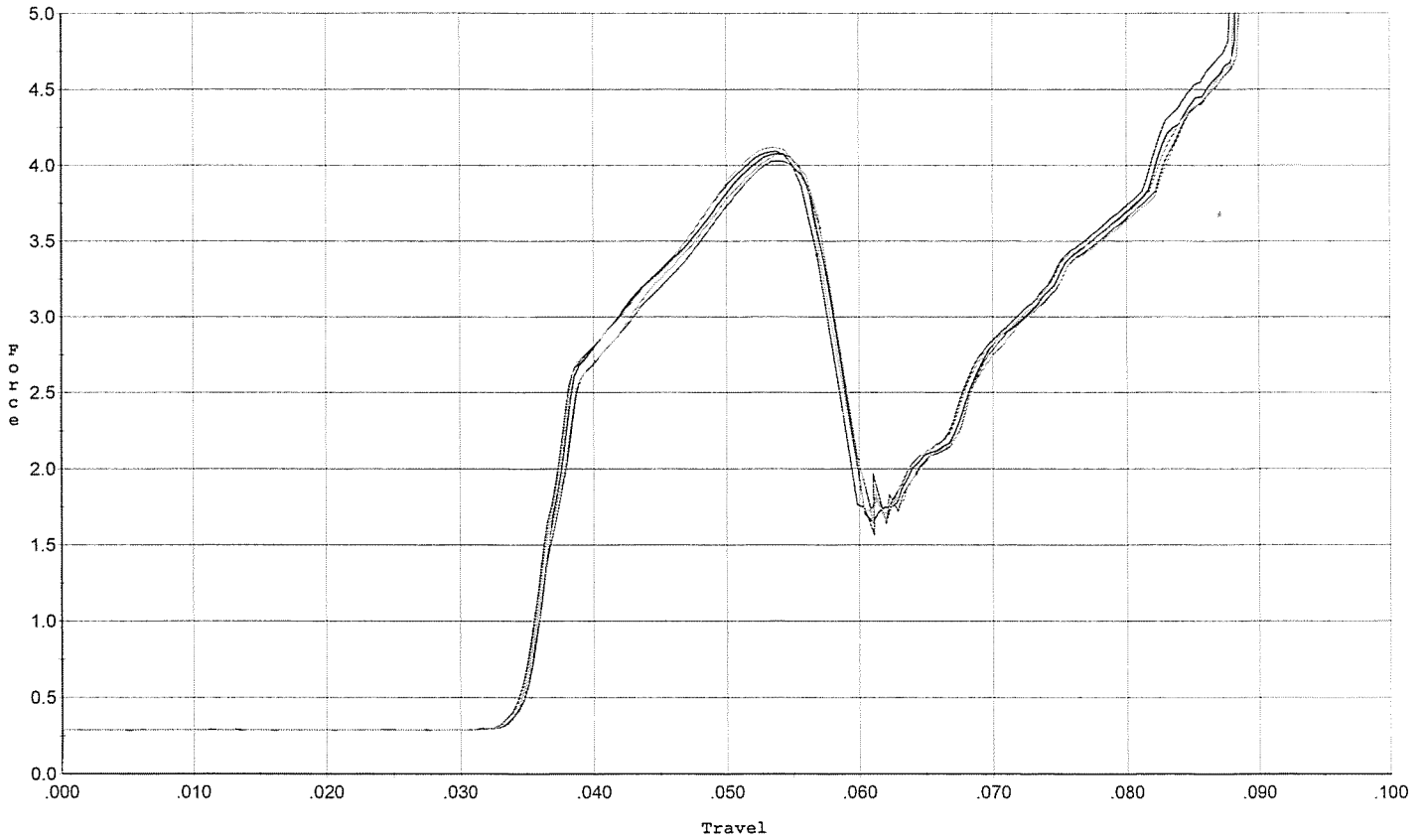
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.932	0.057	0.036	0.037	0.060		Set Trigger
2	3.021	0.058	0.036	0.036	0.062		Set Trigger
3	2.945	0.057	0.035	0.036	0.061		Set Trigger
4	3.008	0.057	0.035	0.036	0.061		Set Trigger
5	3.044	0.057	0.036	0.036	0.061		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



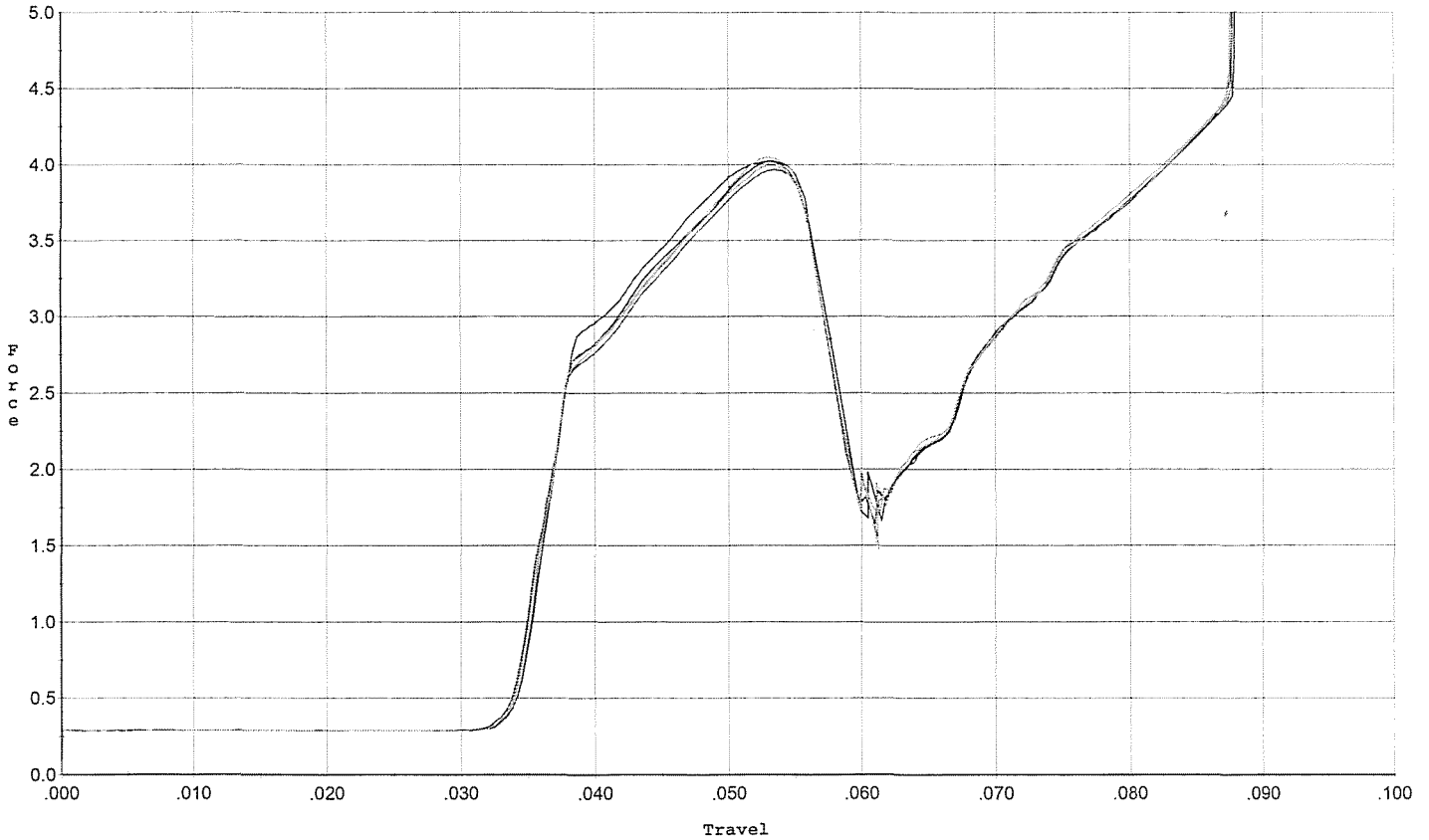
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.057	0.034	0.035	0.083		Set Trigger
2	4.077	0.058	0.035	0.035	0.084		Set Trigger
3	4.028	0.057	0.035	0.035	0.082		Set Trigger
4	4.117	0.056	0.034	0.035	0.082		Set Trigger
5	4.067	0.057	0.035	0.035	0.082		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/3/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



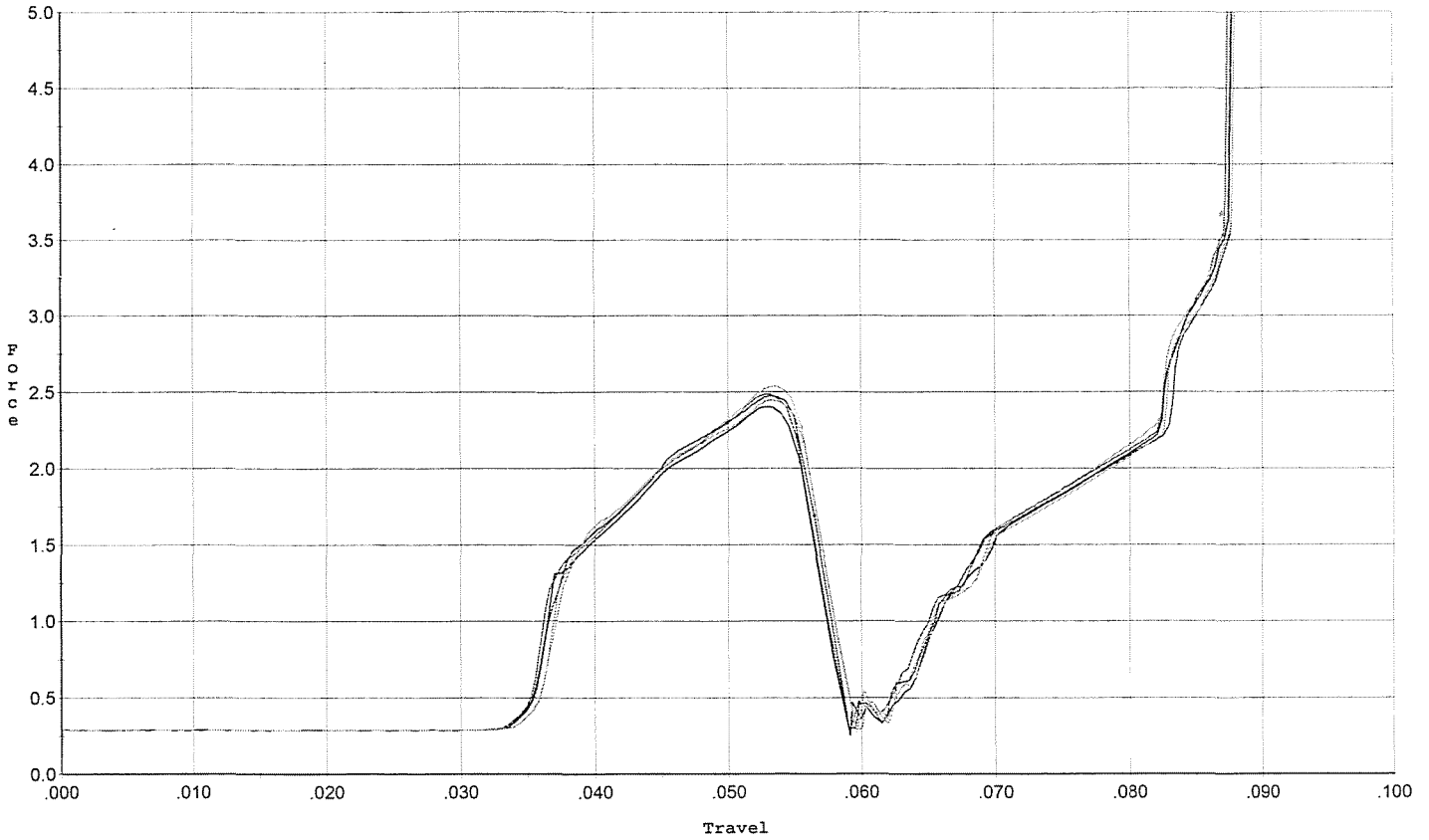
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.056	0.034	0.035	0.083		Set Trigger
2	4.021	0.058	0.034	0.035	0.084		Set Trigger
3	3.967	0.056	0.034	0.035	0.080		Set Trigger
4	4.047	0.056	0.034	0.034	0.081		Set Trigger
5	3.993	0.056	0.034	0.034	0.081		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/3/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



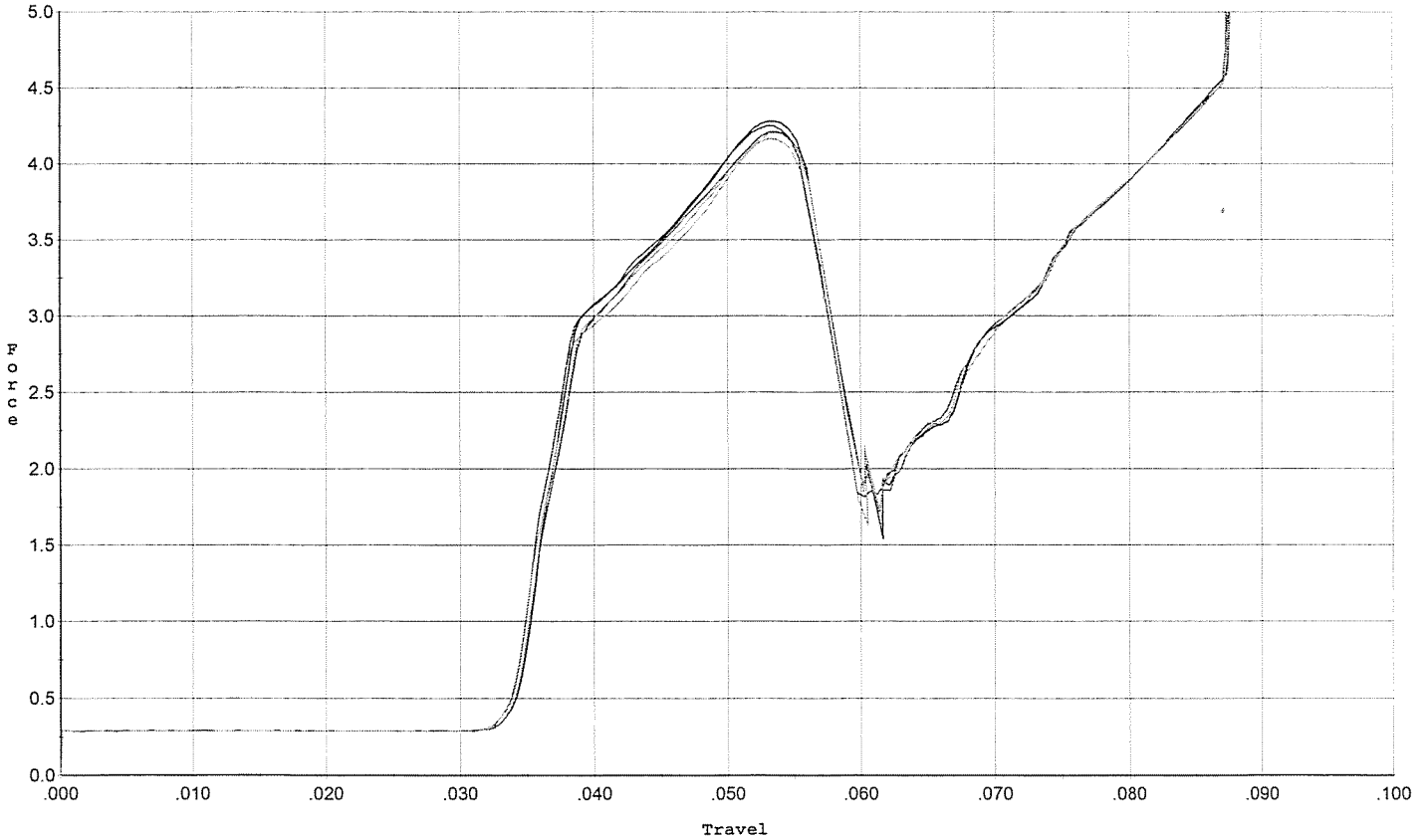
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.056	0.035	0.037	0.051		Set Trigger
2	2.404	0.055	0.035	0.037	0.049		Set Trigger
3	2.483	0.055	0.035	0.037	0.050		Set Trigger
4	2.537	0.056	0.036	0.037	0.050		Set Trigger
5	2.447	0.056	0.036	0.037	0.050		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/3/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.252	0.057	0.034	0.034	0.088		Set Trigger
2	4.281	0.056	0.034	0.034	0.086		Set Trigger
3	4.212	0.056	0.034	0.034	0.085		Set Trigger
4	4.204	0.056	0.034	0.034	0.085		Set Trigger
5	4.166	0.057	0.034	0.034	0.086		Set Trigger

Avg 4.22