

66784616

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



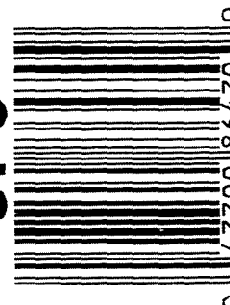
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784616

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784616

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	J.P.D.
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	J.P.D.
460	CHECK HEADSPACE		9-9-08	J.P.D.
470	DIS-ASSEMBLE ACTION		9-9-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-10-08	Rgn
475	DRILL AND TAP SIGHT HOLES	SEP 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	9-12-08	B.H.
490	MAGNAFLUX BOLT		9-12-08	NR
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/13/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/17	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/23/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/23/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/23/08	SP
	D) OIL FIRING PIN ASSEMBLY		10-7-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-08	LJ
	J) ASSEMBLE STOCK		10-7-08	Ben
	K) ASSEMBLE SWIVEL STUDS		12-11-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	JJ
670	FINAL INSPECTION A) HEADSPACE		12-11-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.52</u> <u>2.58</u> <u>2.62</u> <u>2.60</u>	12-10-08	LJ
	C) FUNCTION		12-11-08	LJ
690	PACK		12-18-08	TL

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

TESTER

10/2/08
TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	250	214		258	
PULL #2	211	220		246	
PULL #3	211	216		263	
PULL #4	211	205		243	
PULL #5	202	240		248	
TOTAL	1085	1095		248	
AVERAGE	217	219		1774	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	318	360		
PULL #2	345	369		
PULL #3	342	378		
PULL #4	325	360		
PULL #5	347	355		
TOTAL	1677	1820		
AVERAGE	335	364		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	421	441		412
PULL #2	431	448		437
PULL #3	451	433		441
PULL #4	462	448		447
PULL #5	462	446		464
TOTAL				2201
AVERAGE				440