

56784723

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



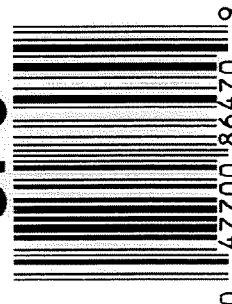
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784723

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4723

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-9-08	RSN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX SEP 12 2008 OPERATOR BH	9-12-08	BH
490	MAGNAFLUX BOLT		9-12-08	MM
500	ROLLMARK CALIBER		9-12-08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9-11-08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9-17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

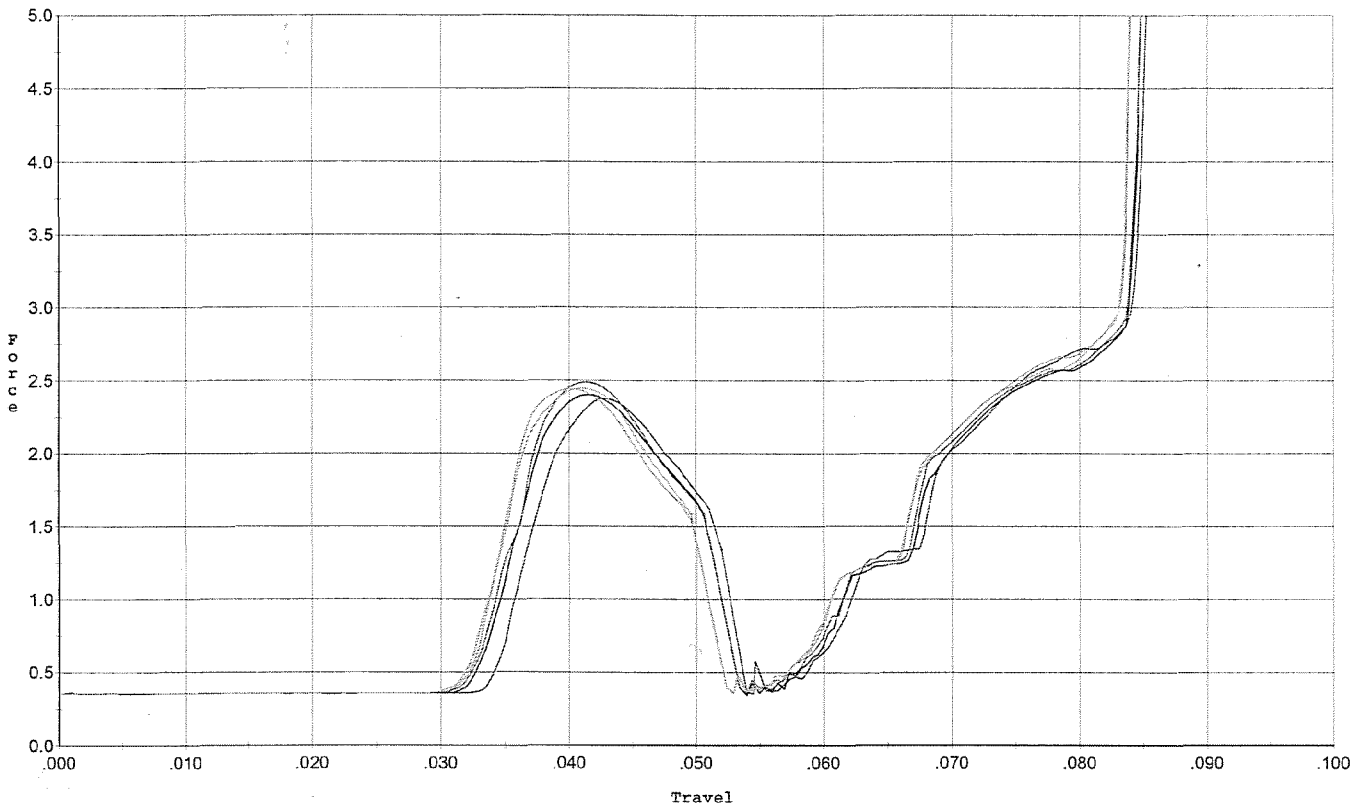
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-11-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	12-11-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-08	LN
	J) ASSEMBLE STOCK		10-6-08	ESW
	K) ASSEMBLE SWIVEL STUDS		12-11-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	LN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u> <u>241</u> <u>242</u> <u>237</u> <u>237</u>	12-11-08	ESW
	C) FUNCTION		12-11-08	LN
690	PACK		1/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



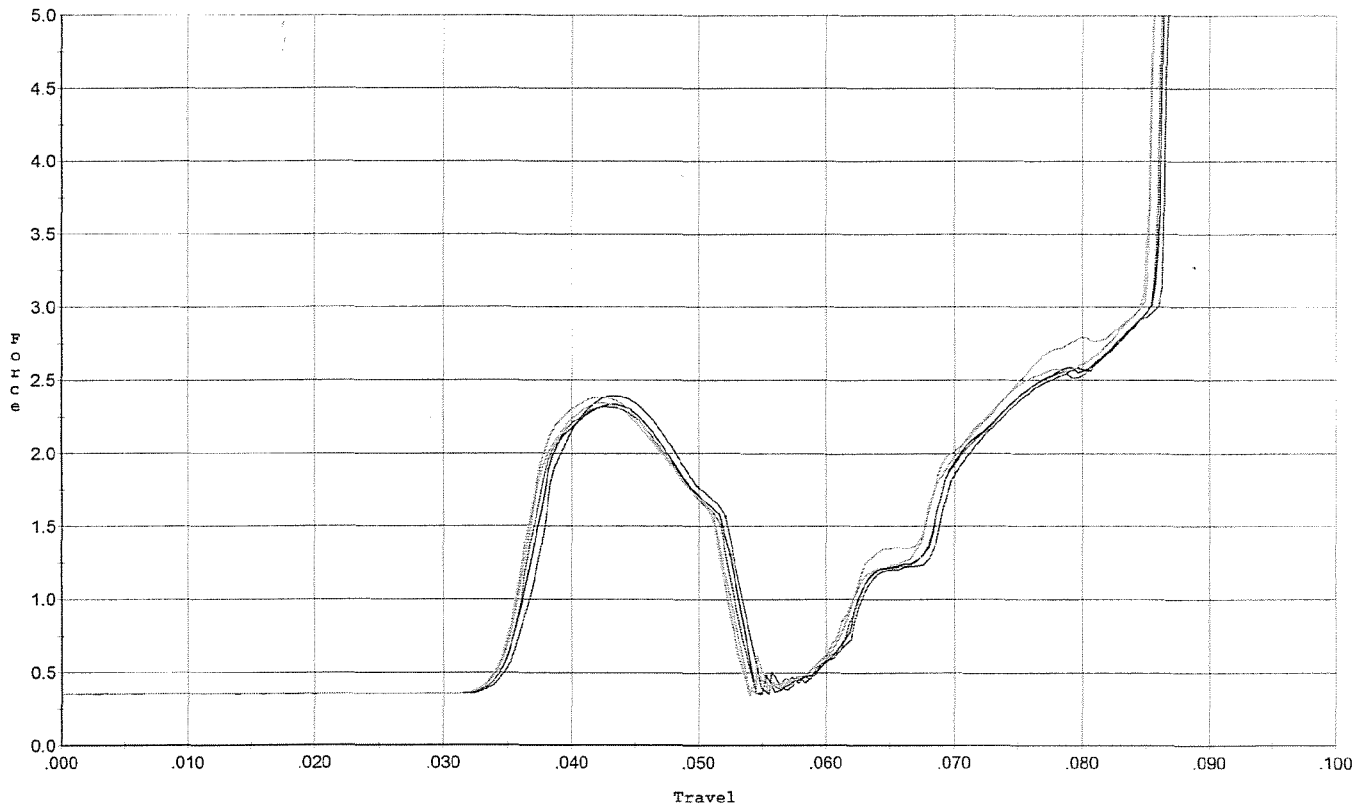
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.377	0.052	0.034	0.038	0.045		Set Trigger
2	2.401	0.051	0.033	0.038	0.045		Set Trigger
3	2.489	0.051	0.032	0.038	0.046		Set Trigger
4	2.445	0.050	0.032	0.038	0.045		Set Trigger
5	2.442	0.050	0.032	0.038	0.045		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



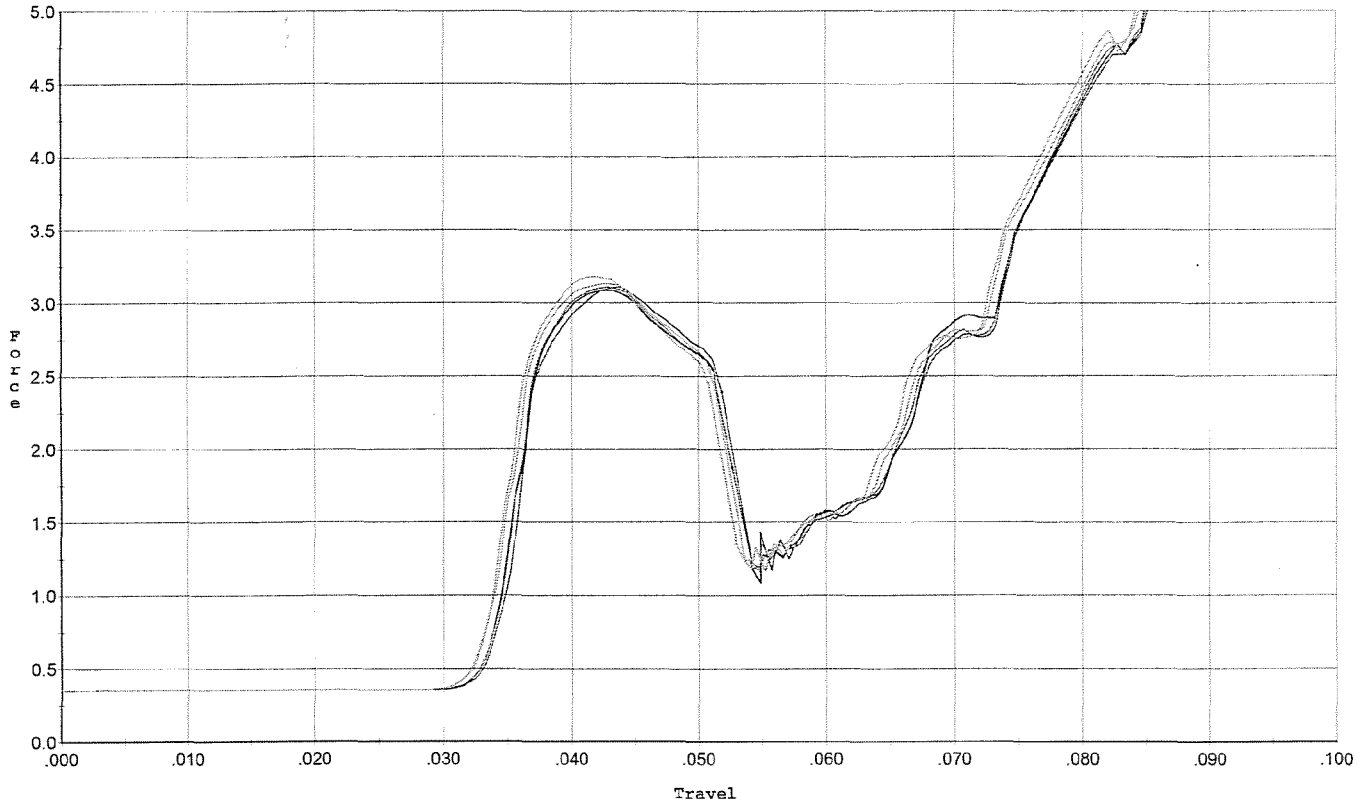
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.393	0.052	0.035	0.039	0.045		Set Trigger
2	2.338	0.053	0.035	0.038	0.046		Set Trigger
3	2.319	0.052	0.035	0.039	0.045		Set Trigger
4	2.345	0.052	0.035	0.038	0.046		Set Trigger
5	2.386	0.051	0.034	0.039	0.045		Set Trigger

Aug 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



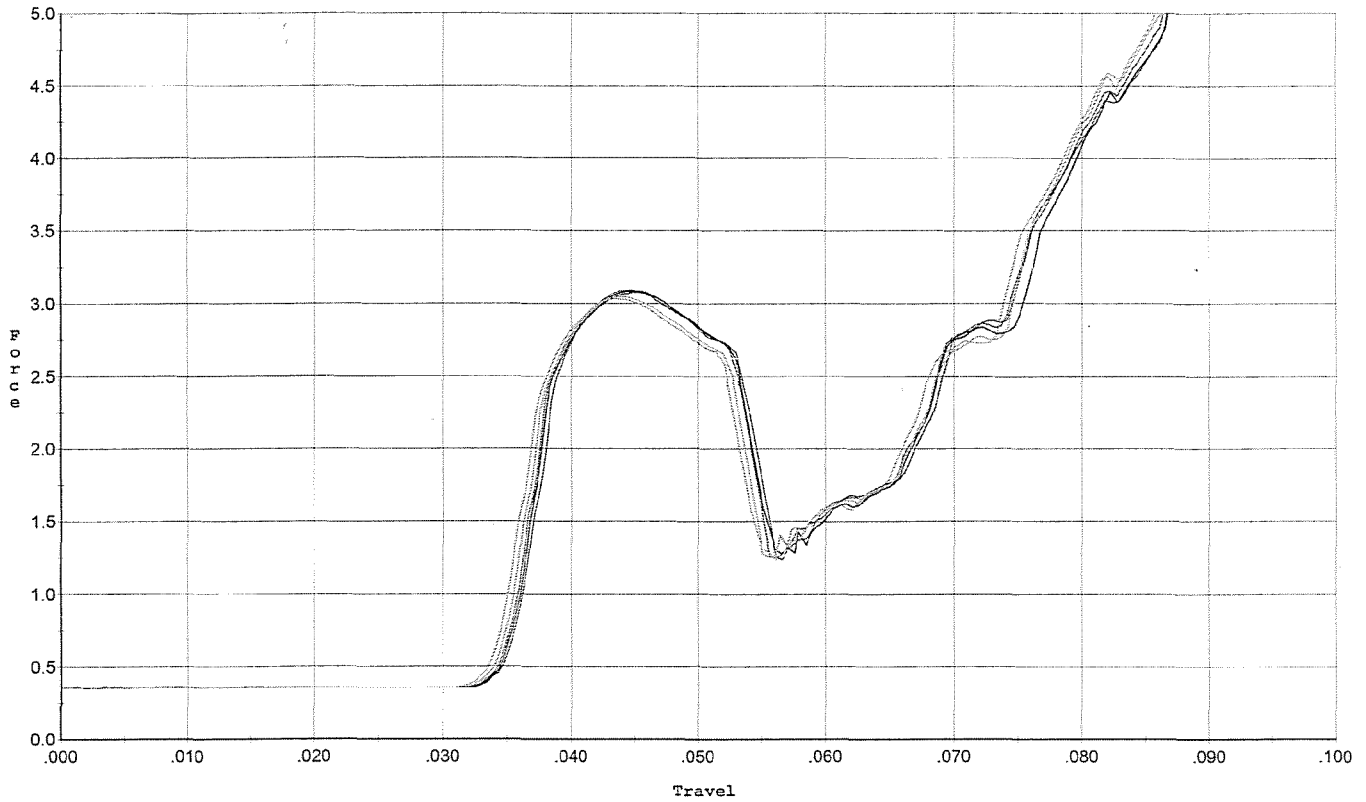
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.052	0.033	0.036	0.060		Set Trigger
2	3.088	0.053	0.033	0.036	0.061		Set Trigger
3	3.107	0.053	0.033	0.036	0.061		Set Trigger
4	3.133	0.051	0.032	0.036	0.061		Set Trigger
5	3.179	0.051	0.033	0.036	0.060		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



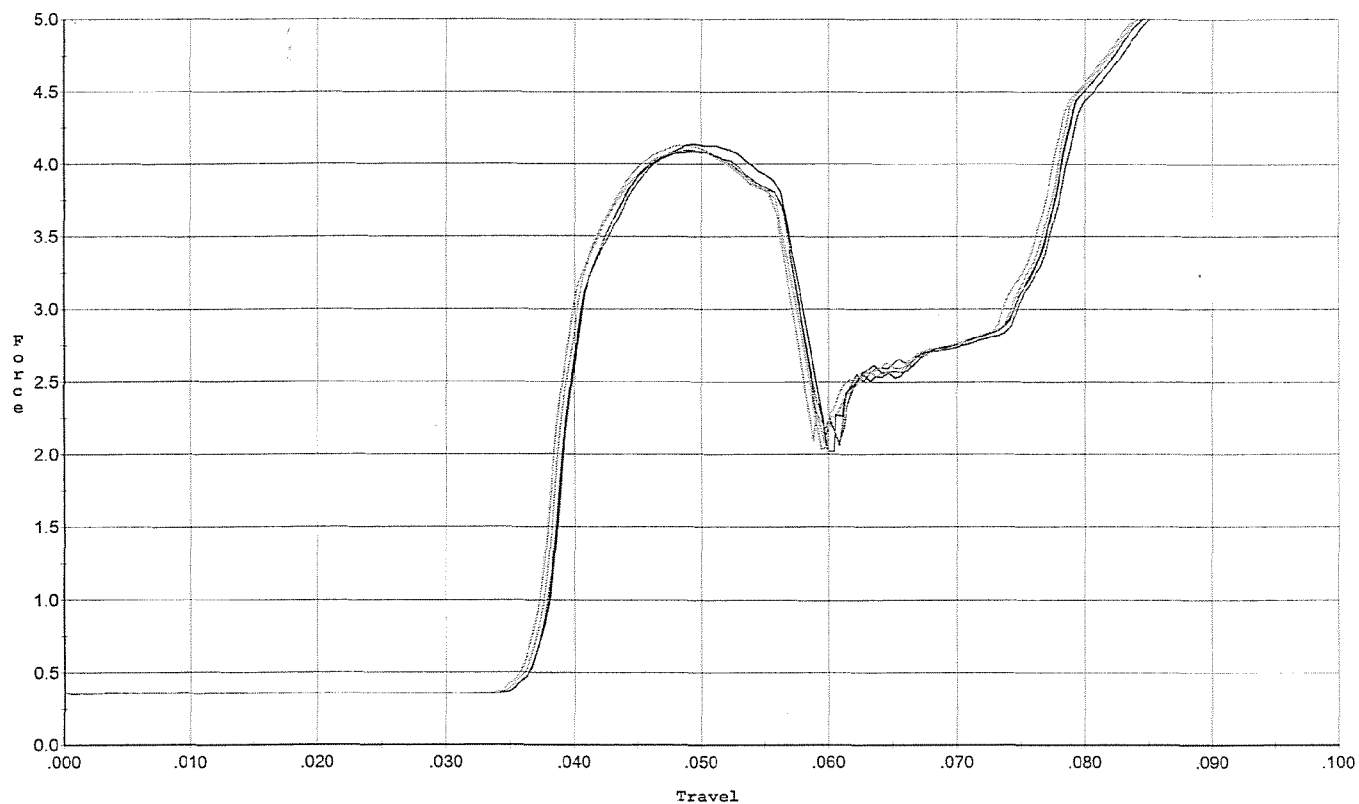
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.054	0.035	0.037	0.062		Set Trigger
2	3.086	0.053	0.035	0.037	0.061		Set Trigger
3	3.090	0.053	0.035	0.037	0.062		Set Trigger
4	3.047	0.053	0.034	0.037	0.061		Set Trigger
5	3.032	0.052	0.034	0.037	0.060		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



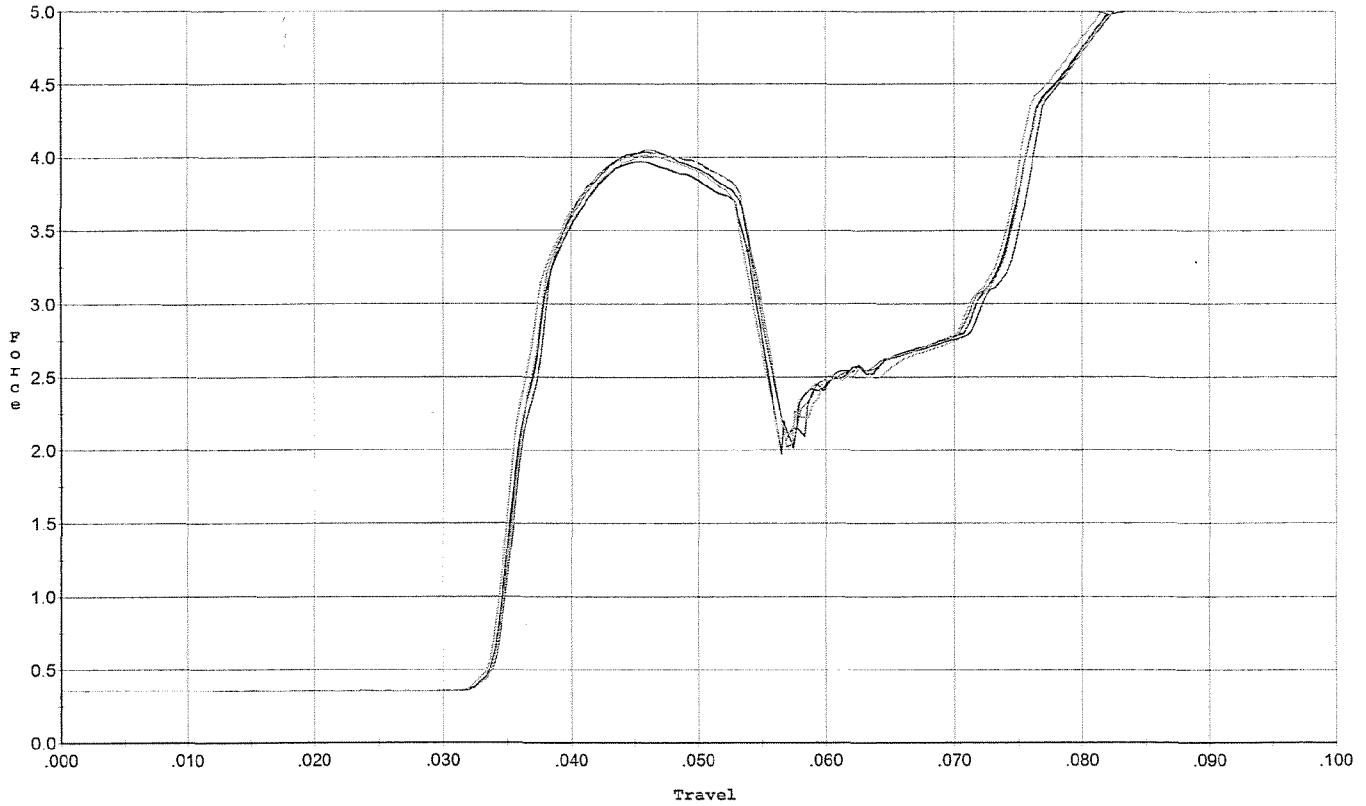
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.056	0.037	0.037	0.083		Set Trigger
2	4.139	0.058	0.037	0.036	0.087		Set Trigger
3	4.082	0.056	0.037	0.036	0.084		Set Trigger
4	4.089	0.057	0.037	0.036	0.086		Set Trigger
5	4.130	0.056	0.036	0.036	0.084		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



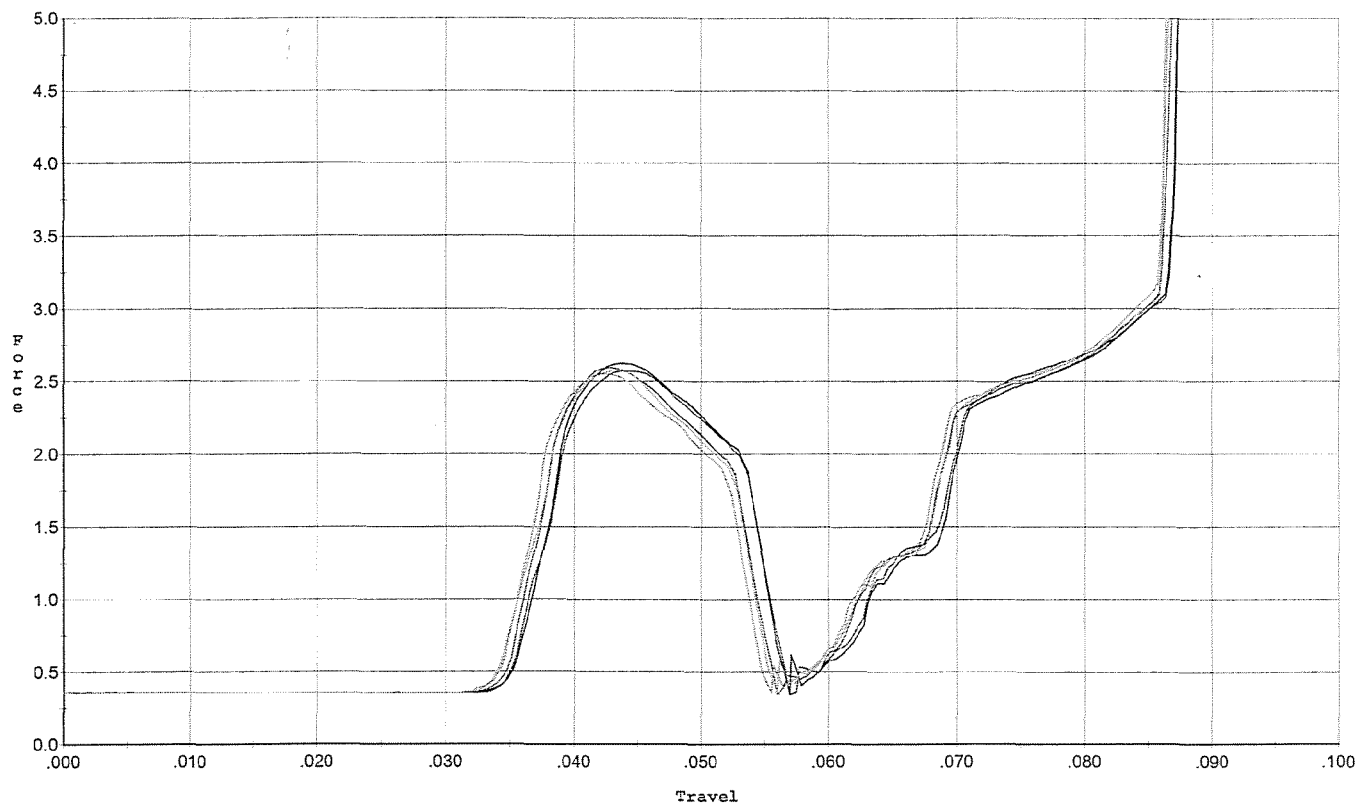
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.035	0.053	0.034	0.035	0.081		Set Trigger
2	3.970	0.054	0.034	0.035	0.082		Set Trigger
3	4.050	0.055	0.034	0.035	0.085		Set Trigger
4	4.026	0.055	0.034	0.035	0.084		Set Trigger
5	4.012	0.053	0.034	0.035	0.081		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



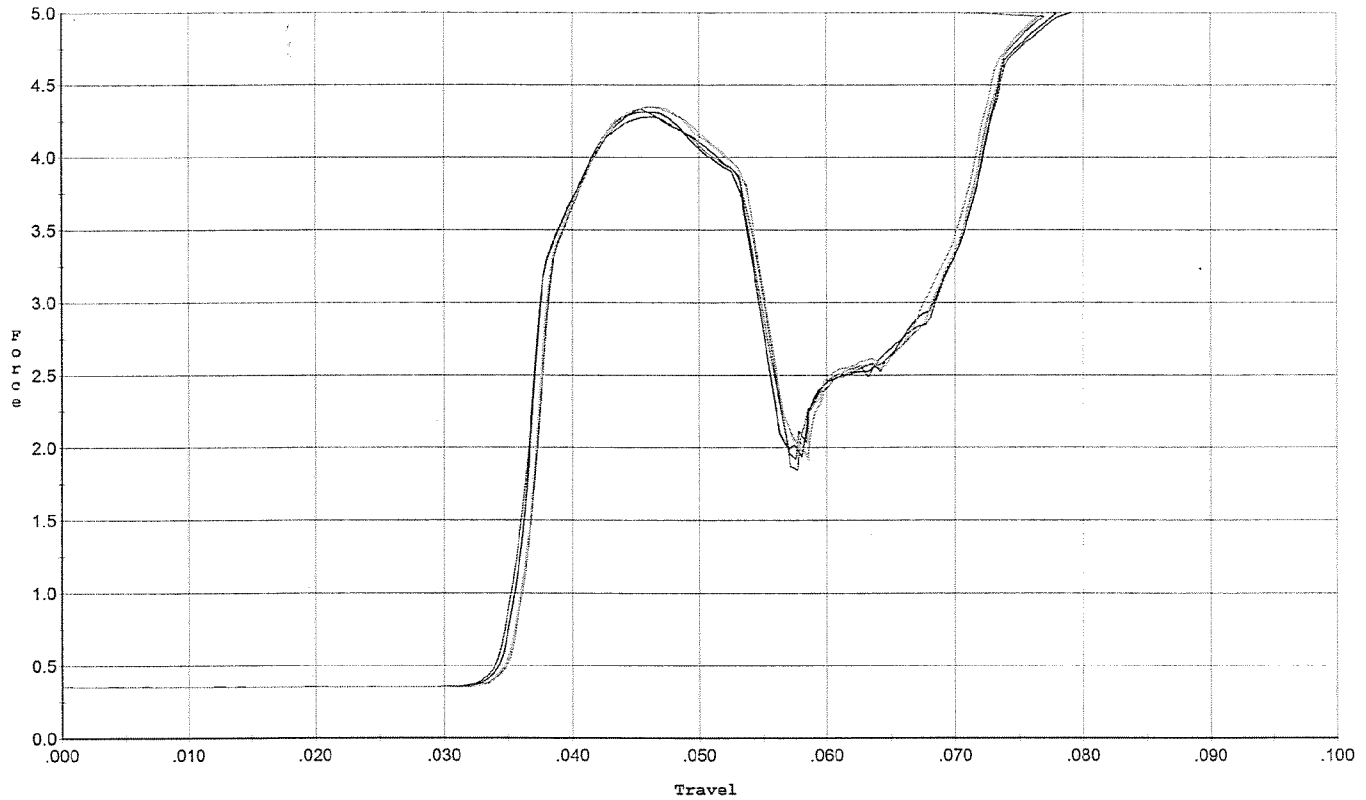
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.571	0.054	0.035	0.038	0.052		Set Trigger
2	2.622	0.054	0.035	0.038	0.052		Set Trigger
3	2.591	0.053	0.035	0.038	0.051		Set Trigger
4	2.573	0.053	0.034	0.038	0.051		Set Trigger
5	2.549	0.052	0.034	0.038	0.050		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.334	0.053	0.034	0.035	0.083		Set Trigger
2	4.313	0.053	0.035	0.035	0.083		Set Trigger
3	4.277	0.054	0.035	0.034	0.084		Set Trigger
4	4.345	0.054	0.035	0.034	0.084		Set Trigger
5	4.349	0.054	0.035	0.034	0.084		Set Trigger

Avg 4.32