

G6784955

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

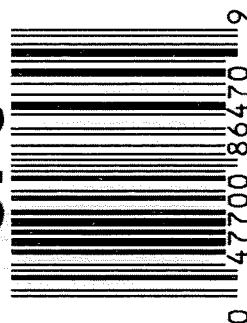
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784955

UPC

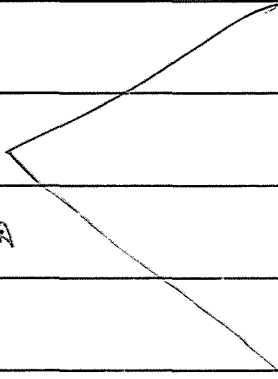


GUN SERIAL #

G 6784955

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE		9-8-08	Rm
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BM
490	MAGNAFLUX BOLT		9-16-08	MR
500	ROLLMARK CALIBER		9-10-08	RT
520	GOFF BLAST BBL / REC		9-10-08	DA
542	APPLY COATINGS (BARREL ACTION)		9-15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	Rm
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

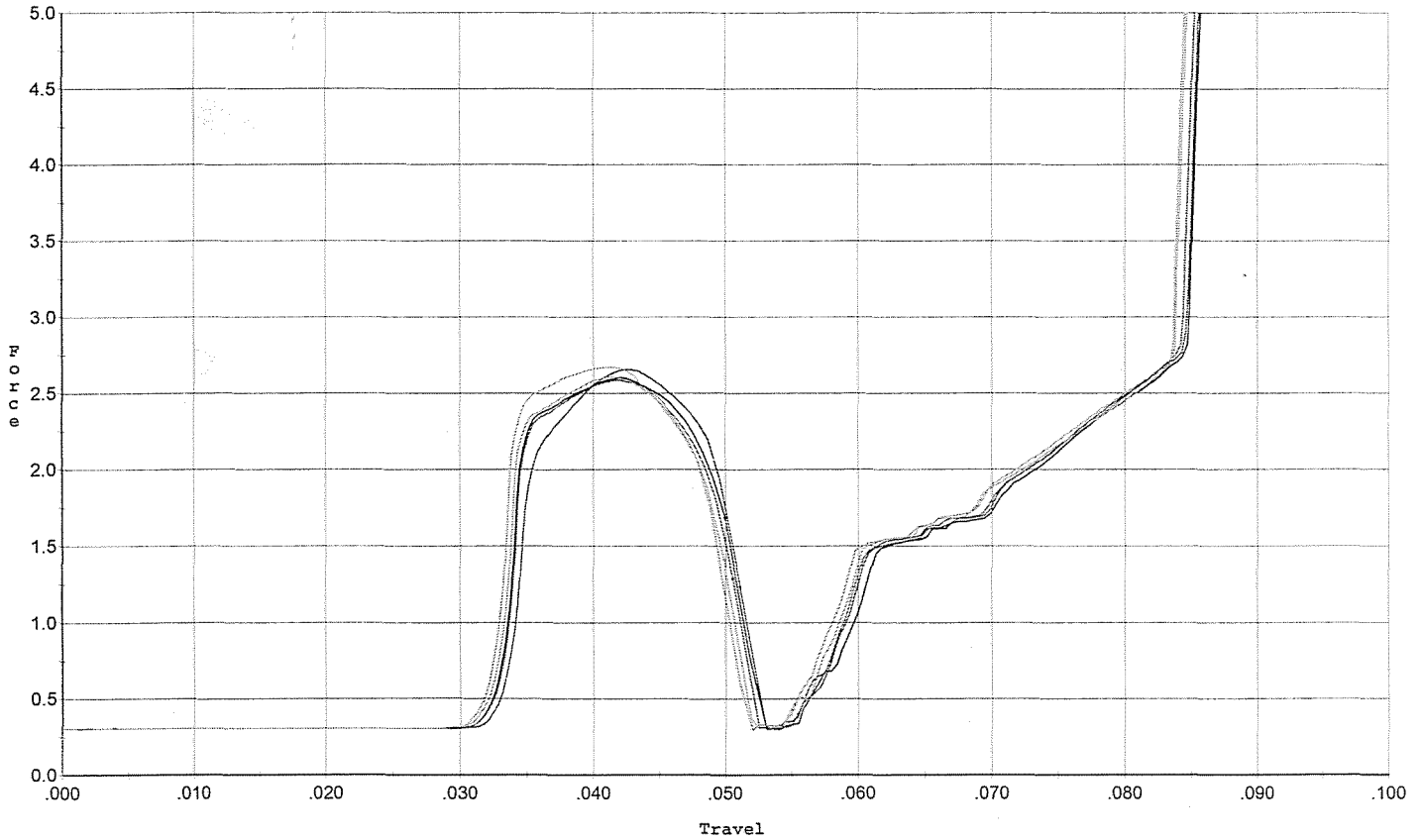
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-24-08	R. D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.5</u>	<u>5.5</u>	<u>5.5</u>	10-24-08	R. D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.025</u>	10-24-08	R. D.		
	J) ASSEMBLE STOCK					9-23-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					10-24-08	R. D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-4-08	R. D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					10-4-08	TC		
670	FINAL INSPECTION A) HEADSPACE					10-24-08	R. D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u>	<u>2.28</u>	<u>2.28</u>	<u>2.25</u>	<u>2.26</u>	10/9/08	Fm
	C) FUNCTION					10-24-08	R. D.		
690	PACK					12-12-08	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



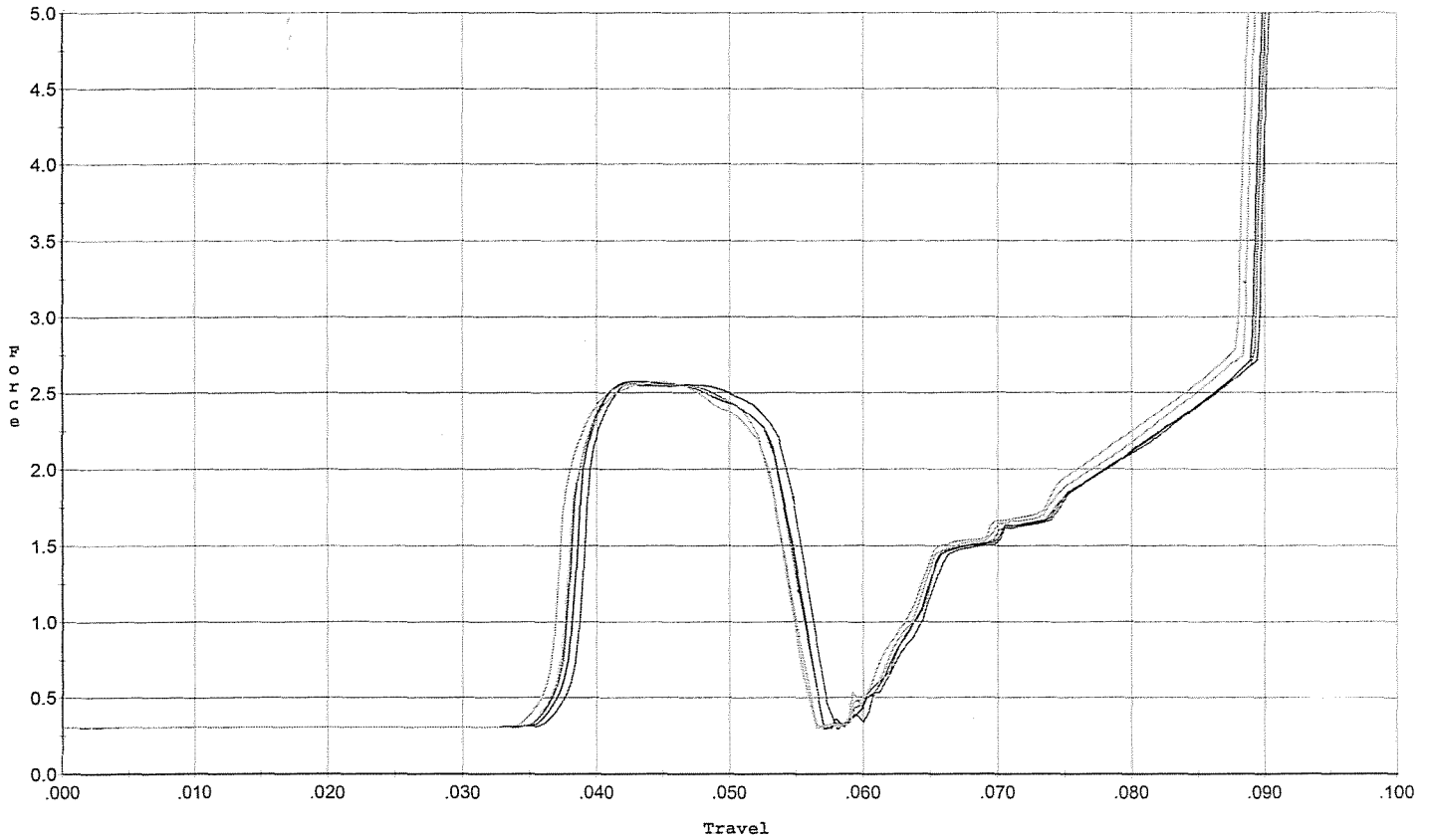
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.657	0.051	0.033	0.039	0.050		Set Trigger
2	2.604	0.050	0.032	0.039	0.049		Set Trigger
3	2.586	0.051	0.032	0.039	0.049		Set Trigger
4	2.607	0.050	0.032	0.039	0.049		Set Trigger
5	2.672	0.049	0.032	0.039	0.049		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



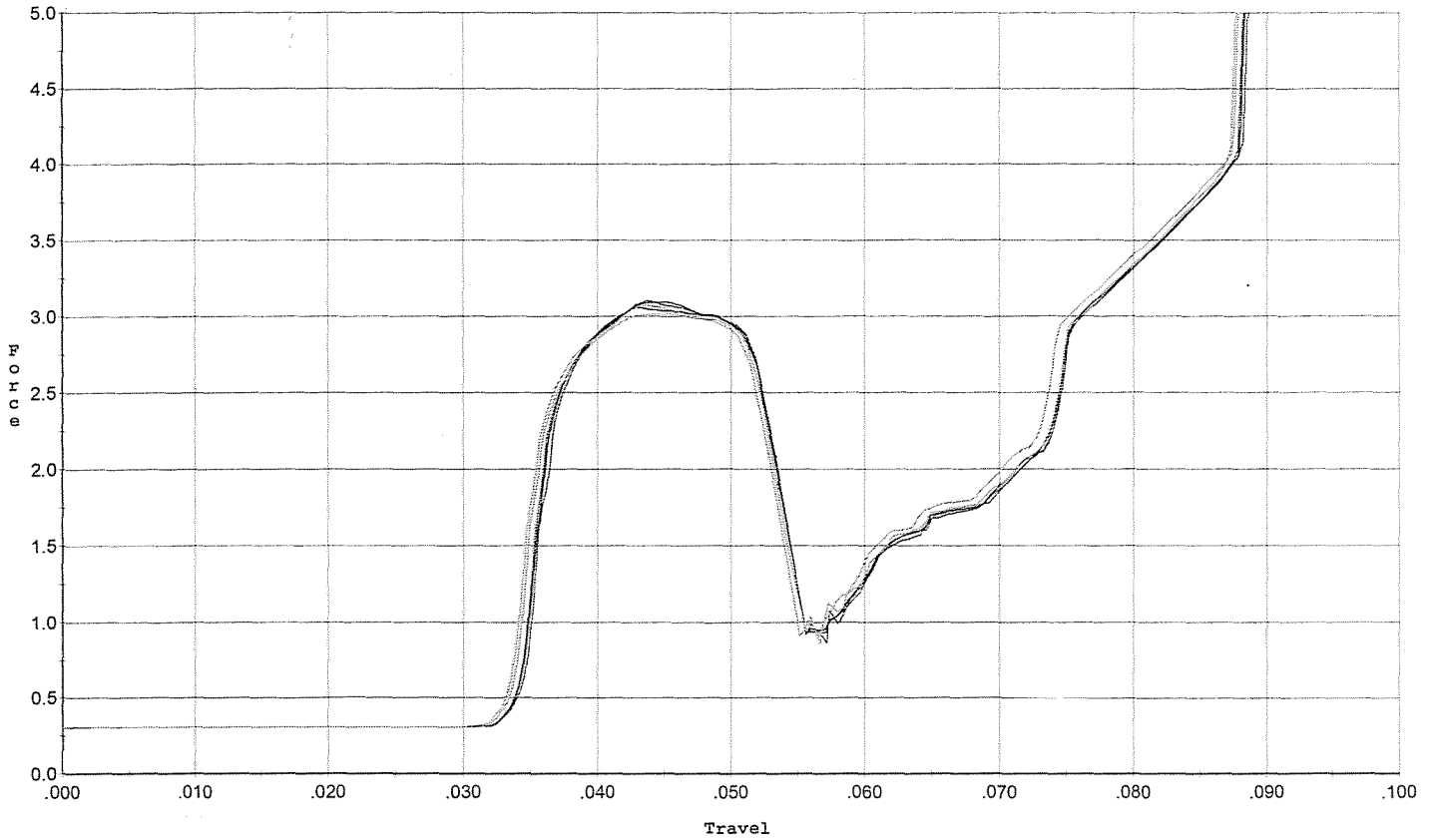
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.055	0.038	0.039	0.051		Set Trigger
2	2.572	0.055	0.037	0.039	0.051		Set Trigger
3	2.556	0.055	0.037	0.040	0.052		Set Trigger
4	2.572	0.053	0.037	0.040	0.049		Set Trigger
5	2.557	0.053	0.036	0.039	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



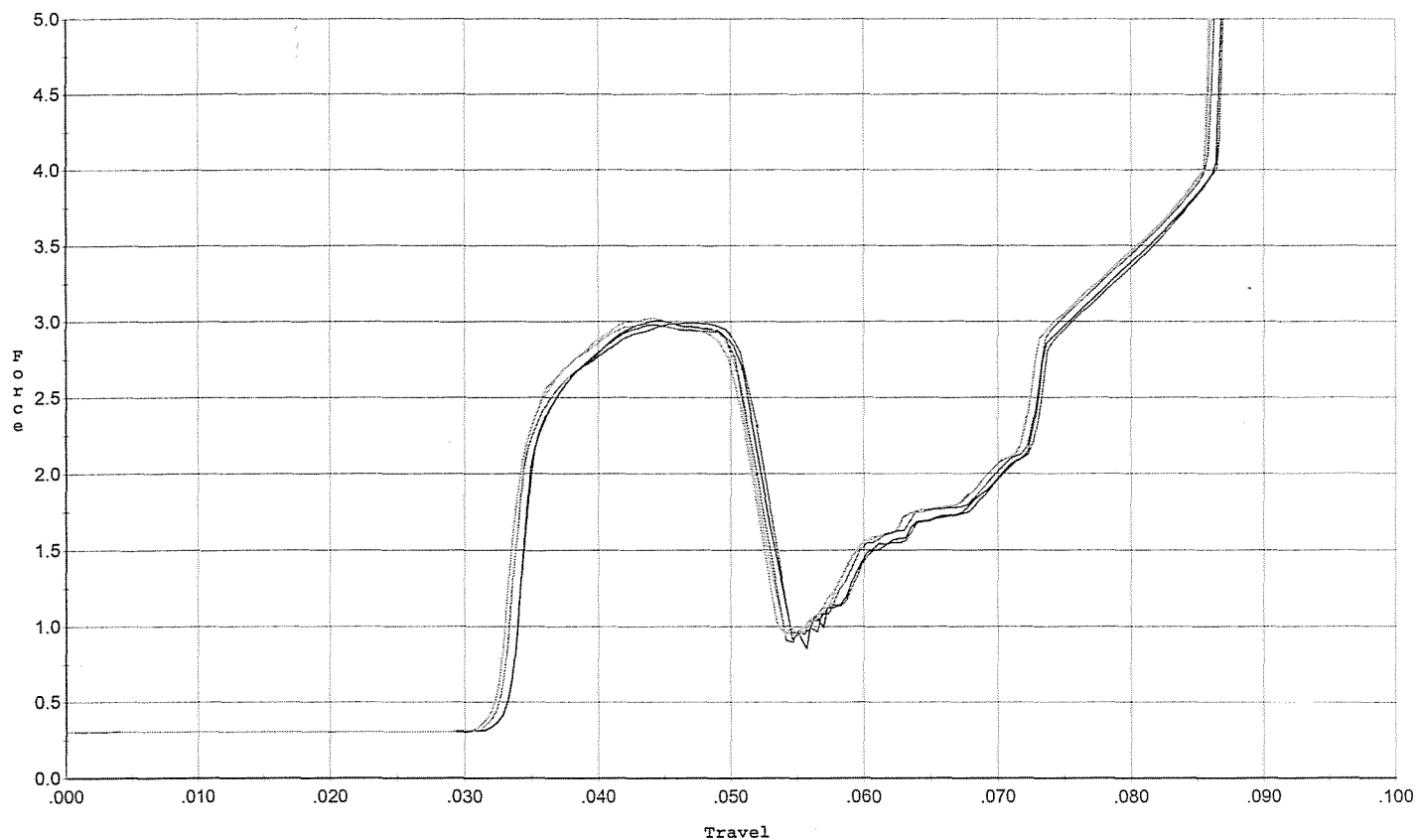
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.054	0.034	0.038	0.062		Set Trigger
2	3.057	0.054	0.034	0.038	0.063		Set Trigger
3	3.103	0.053	0.034	0.038	0.063		Set Trigger
4	3.015	0.053	0.033	0.037	0.062		Set Trigger
5	3.072	0.052	0.033	0.038	0.061		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



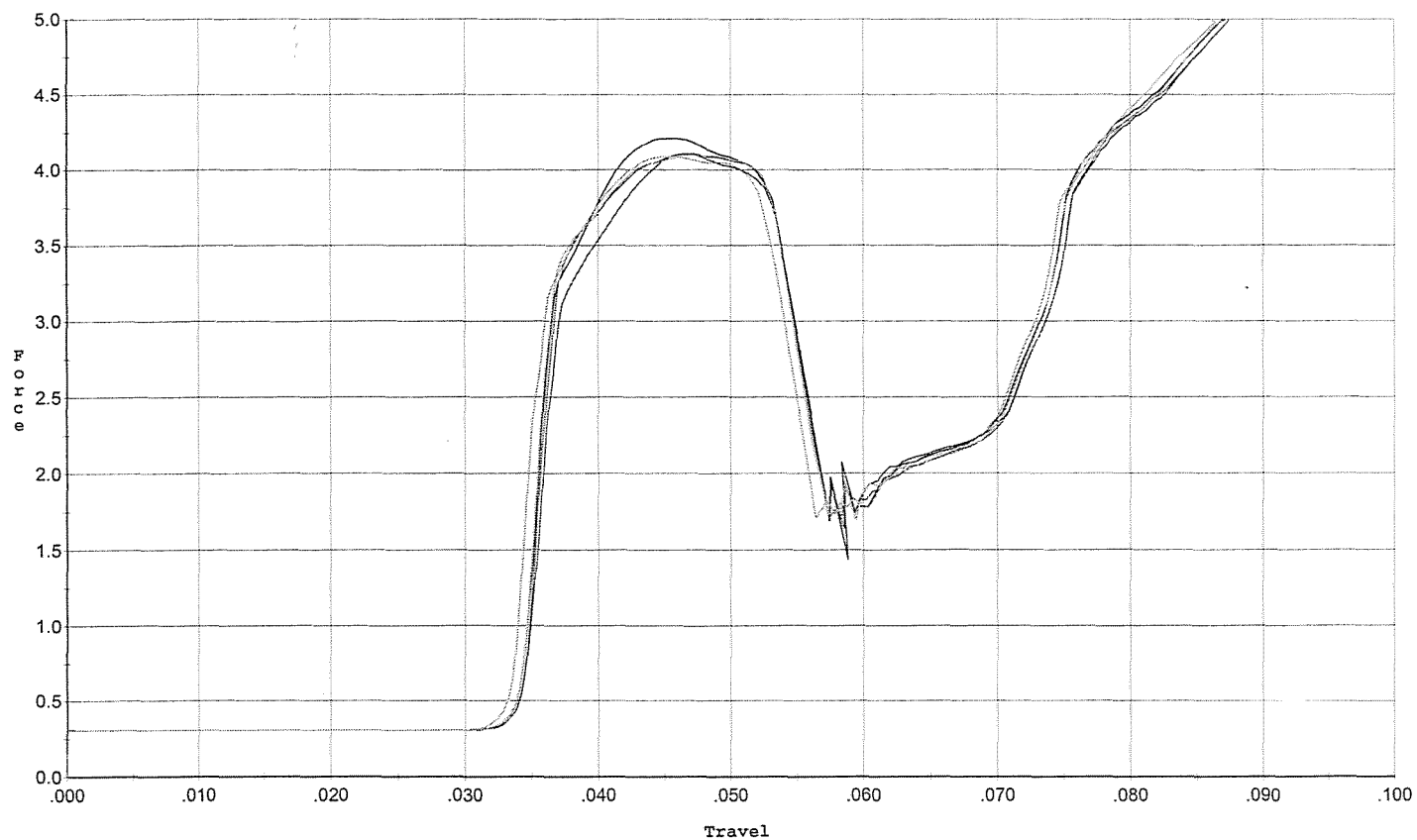
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.988	0.052	0.033	0.038	0.060		Set Trigger
2	3.007	0.051	0.033	0.038	0.059		Set Trigger
3	2.977	0.052	0.032	0.037	0.060		Set Trigger
4	2.985	0.050	0.032	0.037	0.059		Set Trigger
5	3.020	0.051	0.032	0.037	0.060		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



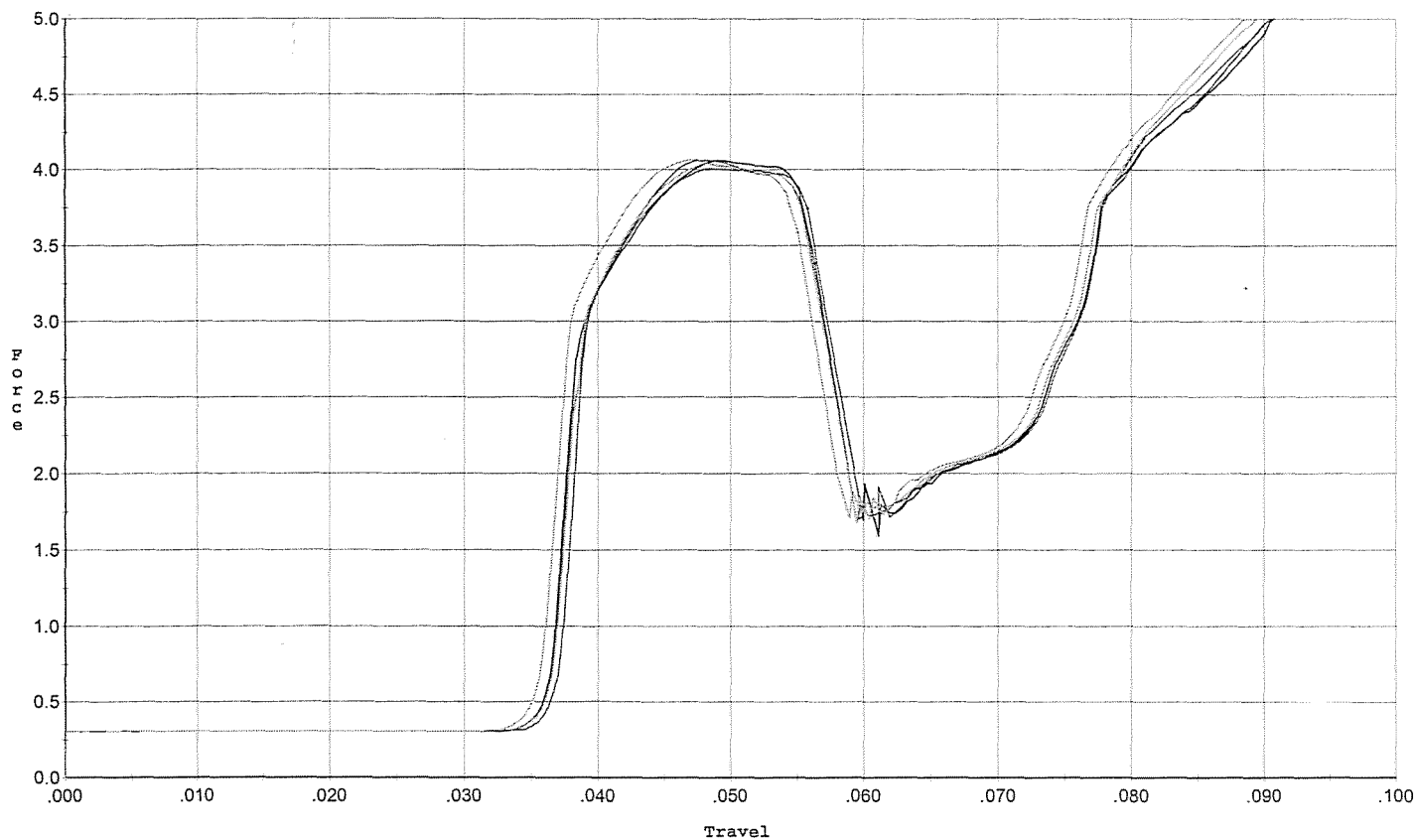
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.053	0.034	0.036	0.081		Set Trigger
2	4.209	0.055	0.034	0.035	0.088		Set Trigger
3	4.105	0.053	0.034	0.036	0.083		Set Trigger
4	4.097	0.053	0.034	0.036	0.083		Set Trigger
5	4.087	0.053	0.033	0.035	0.084		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



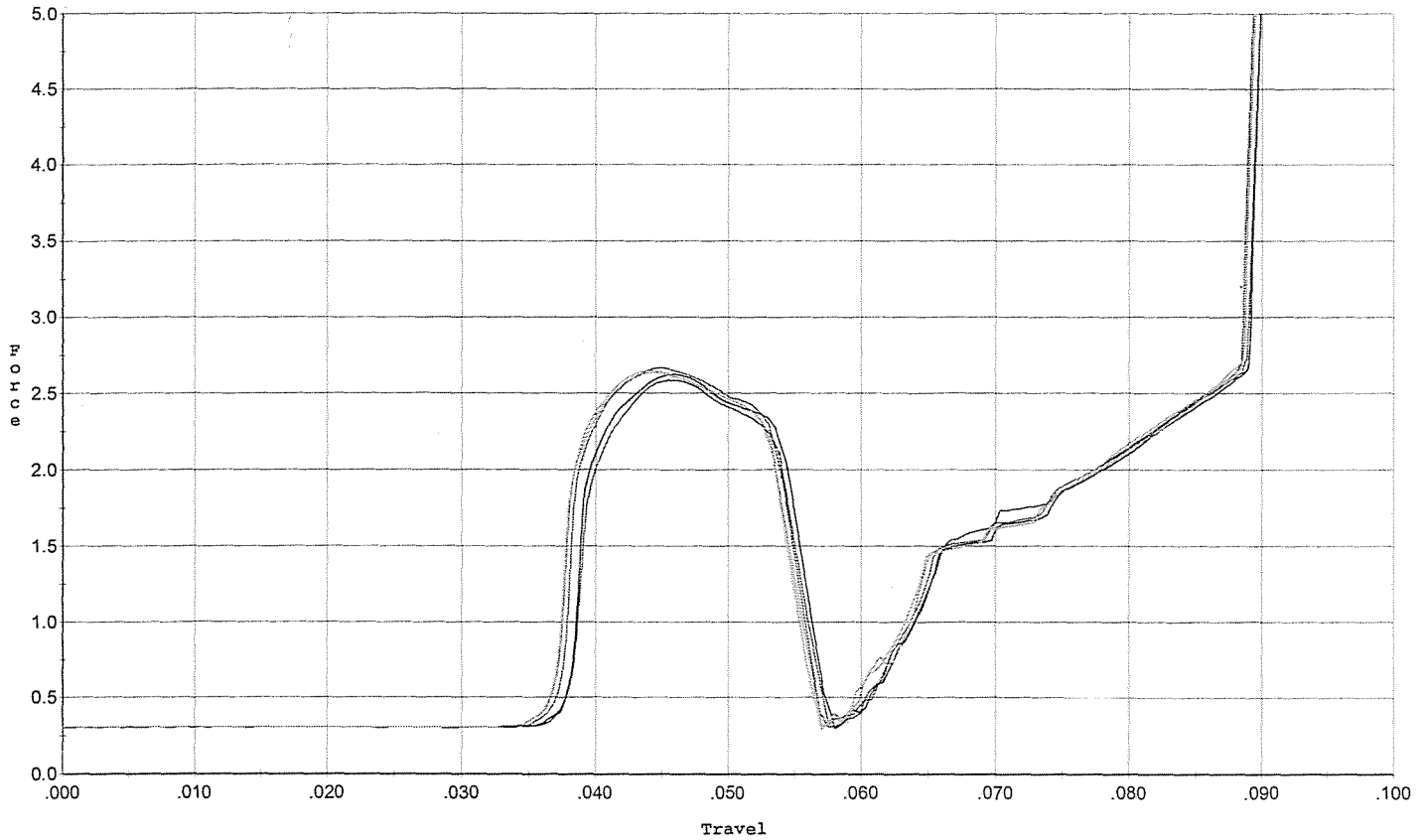
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.056	0.036	0.037	0.082		Set Trigger
2	4.060	0.056	0.036	0.037	0.084		Set Trigger
3	4.061	0.057	0.036	0.037	0.084		Set Trigger
4	4.043	0.057	0.036	0.037	0.085		Set Trigger
5	4.066	0.055	0.035	0.037	0.083		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



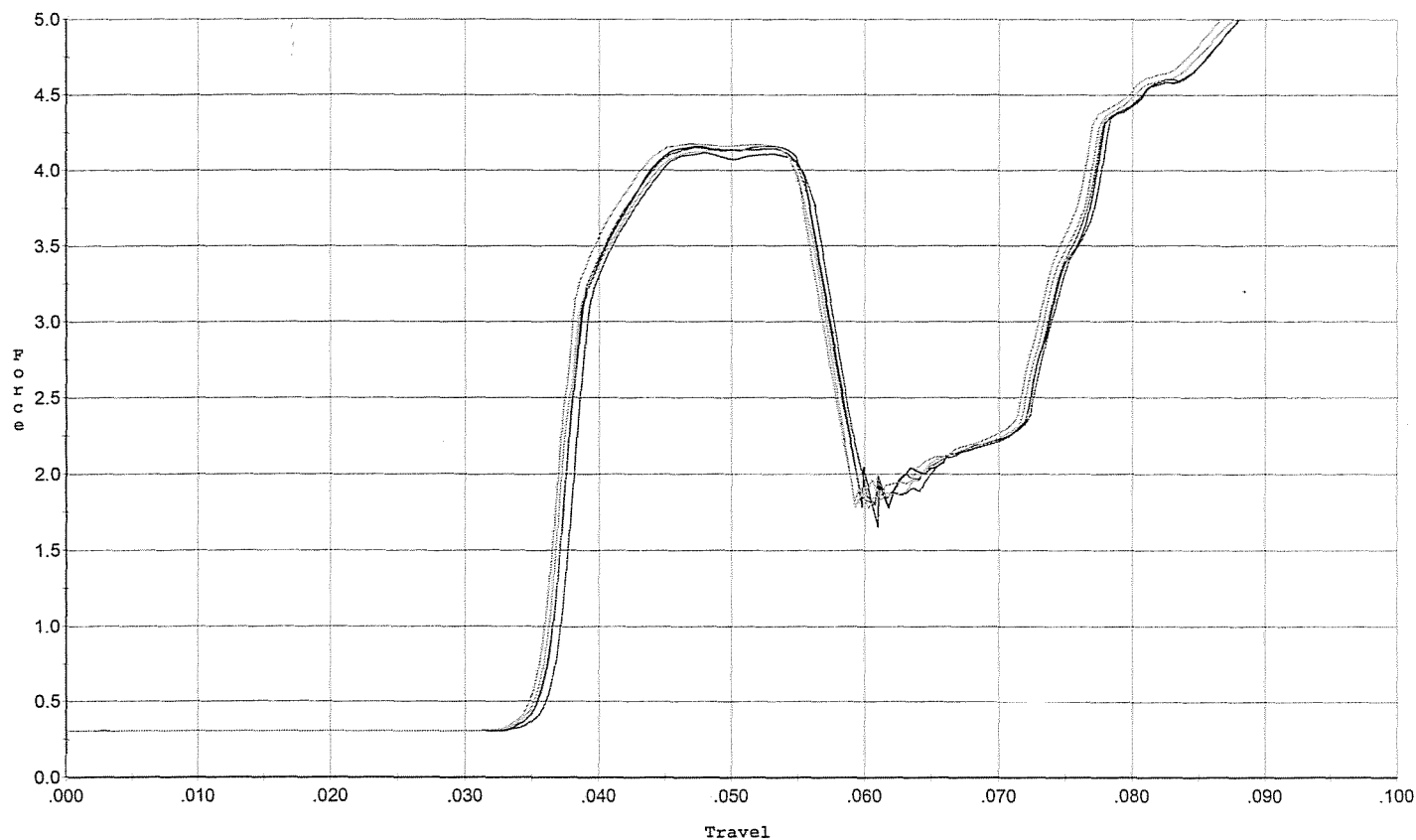
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.054	0.038	0.040	0.049		Set Trigger
2	2.625	0.054	0.038	0.039	0.051		Set Trigger
3	2.666	0.054	0.037	0.039	0.052		Set Trigger
4	2.635	0.053	0.037	0.040	0.051		Set Trigger
5	2.645	0.053	0.037	0.039	0.051		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.056	0.036	0.037	0.086		Set Trigger
2	4.165	0.058	0.035	0.037	0.090		Set Trigger
3	4.149	0.056	0.035	0.037	0.086		Set Trigger
4	4.139	0.056	0.035	0.037	0.087		Set Trigger
5	4.178	0.055	0.035	0.037	0.087		Set Trigger

Avg 4.14