

G6784972

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



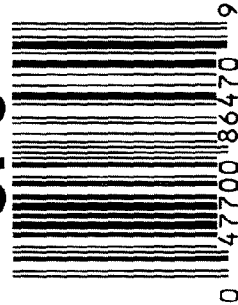
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784972

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

C 6784972

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	SP
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10-08	BN
490	MAGNAFLUX BOLT		9/10/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

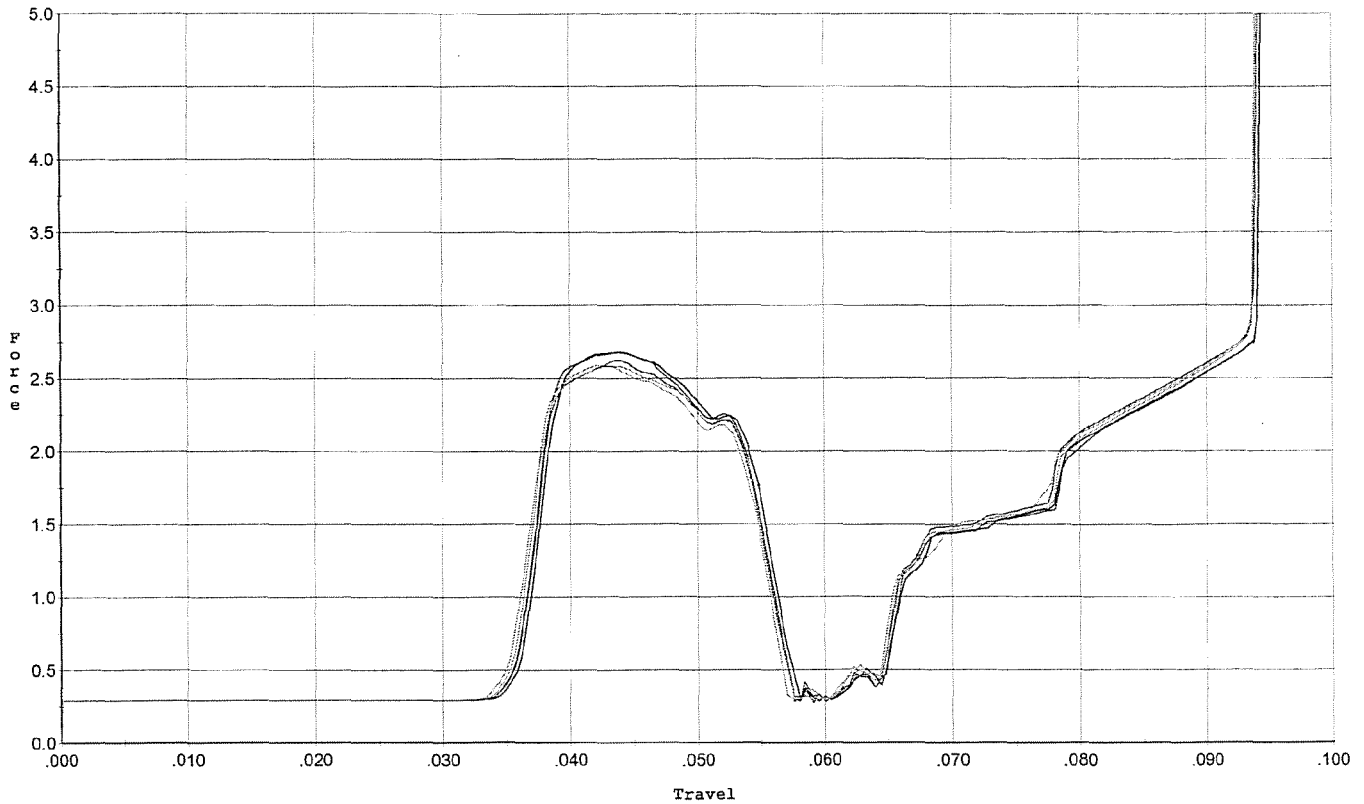
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-25-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-25-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.024</u>	9-25-08	TC
	J) ASSEMBLE STOCK		9-17-08	AA
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.16</u> <u>2.13</u> <u>2.17</u> <u>2.15</u>	9-24-08	TC
	C) FUNCTION		9-25-08	TC
690	PACK		12-4-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



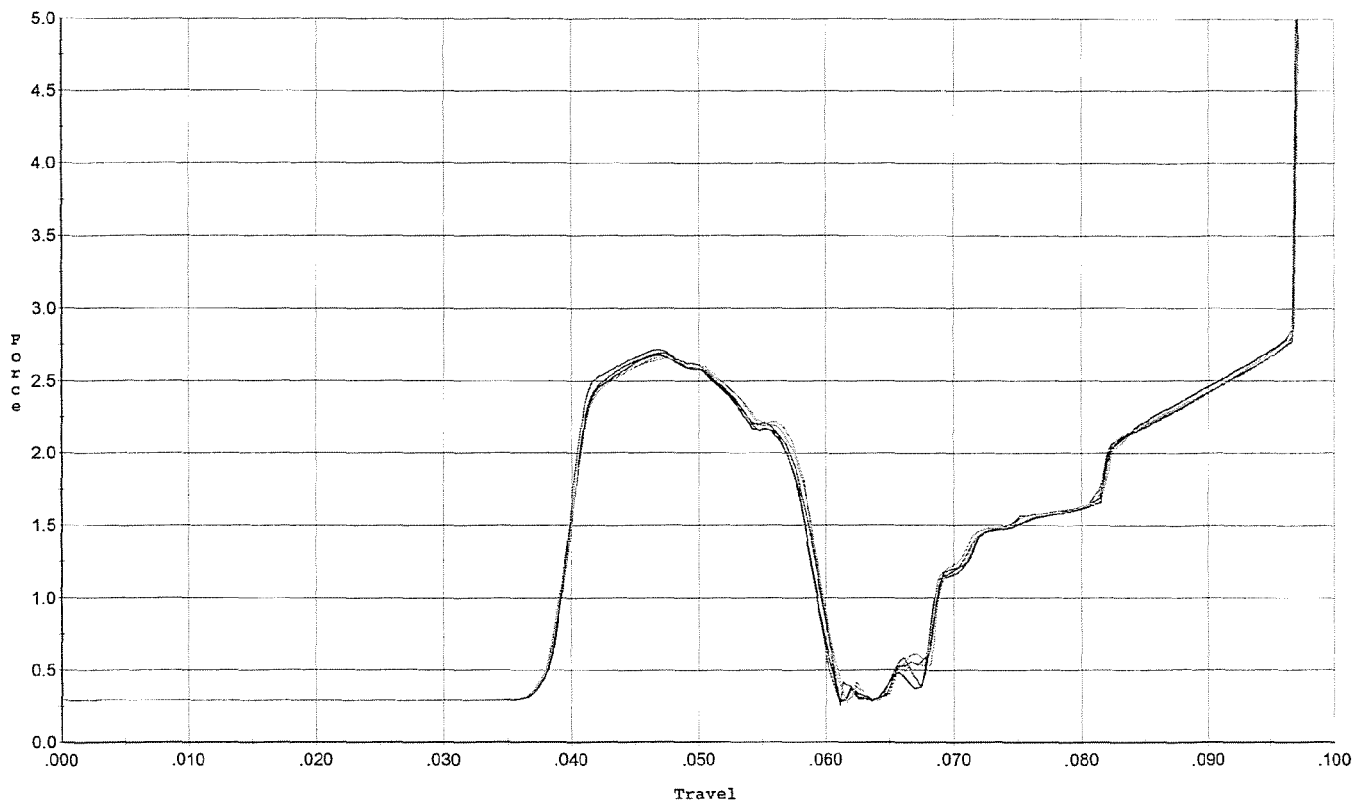
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.056	0.035	0.042	0.055		Set Trigger
2	2.677	0.055	0.036	0.042	0.054		Set Trigger
3	2.624	0.054	0.035	0.043	0.052		Set Trigger
4	2.586	0.055	0.035	0.043	0.053		Set Trigger
5	2.591	0.054	0.035	0.043	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



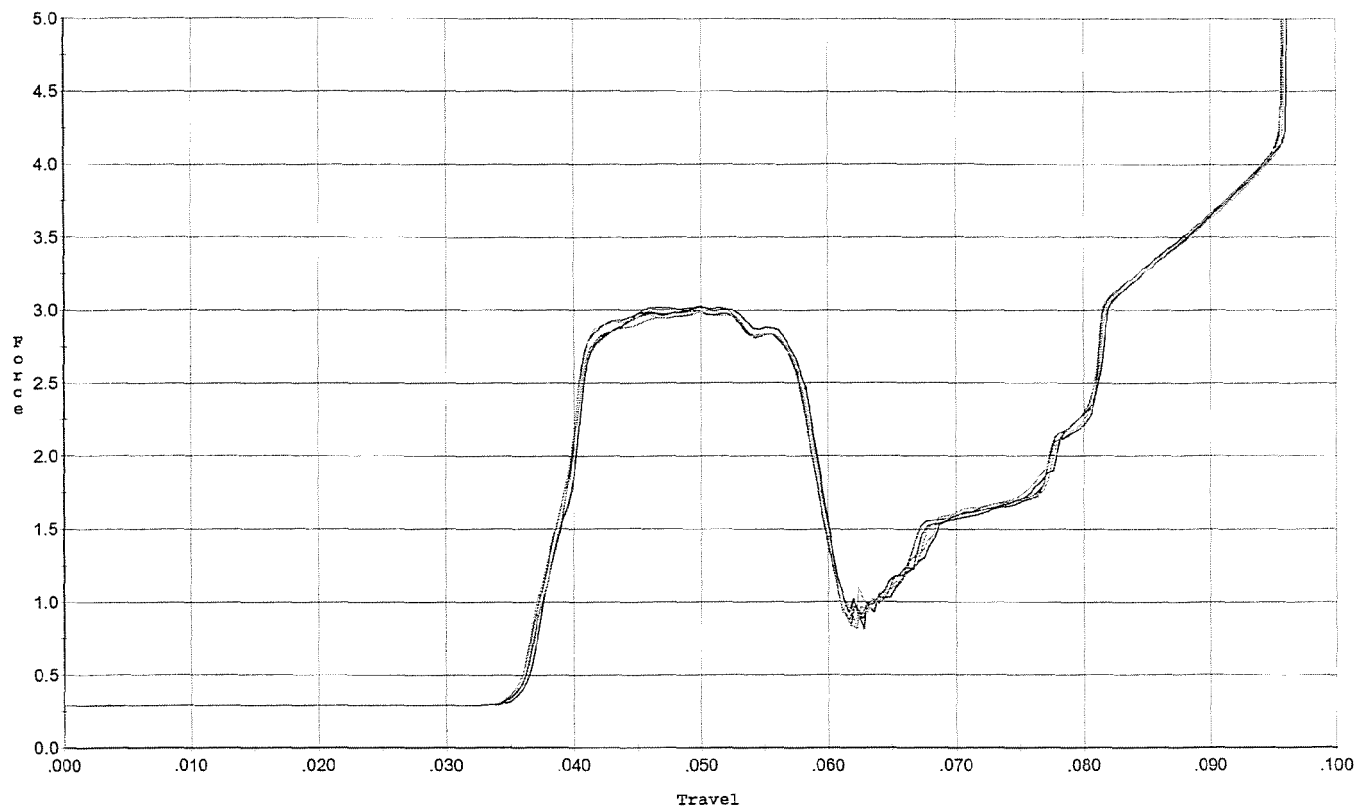
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.690	0.059	0.038	0.042	0.057		Set Trigger
2	2.679	0.058	0.038	0.042	0.056		Set Trigger
3	2.712	0.058	0.038	0.042	0.057		Set Trigger
4	2.656	0.058	0.038	0.042	0.057		Set Trigger
5	2.664	0.058	0.038	0.042	0.057		Set Trigger

Avg 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



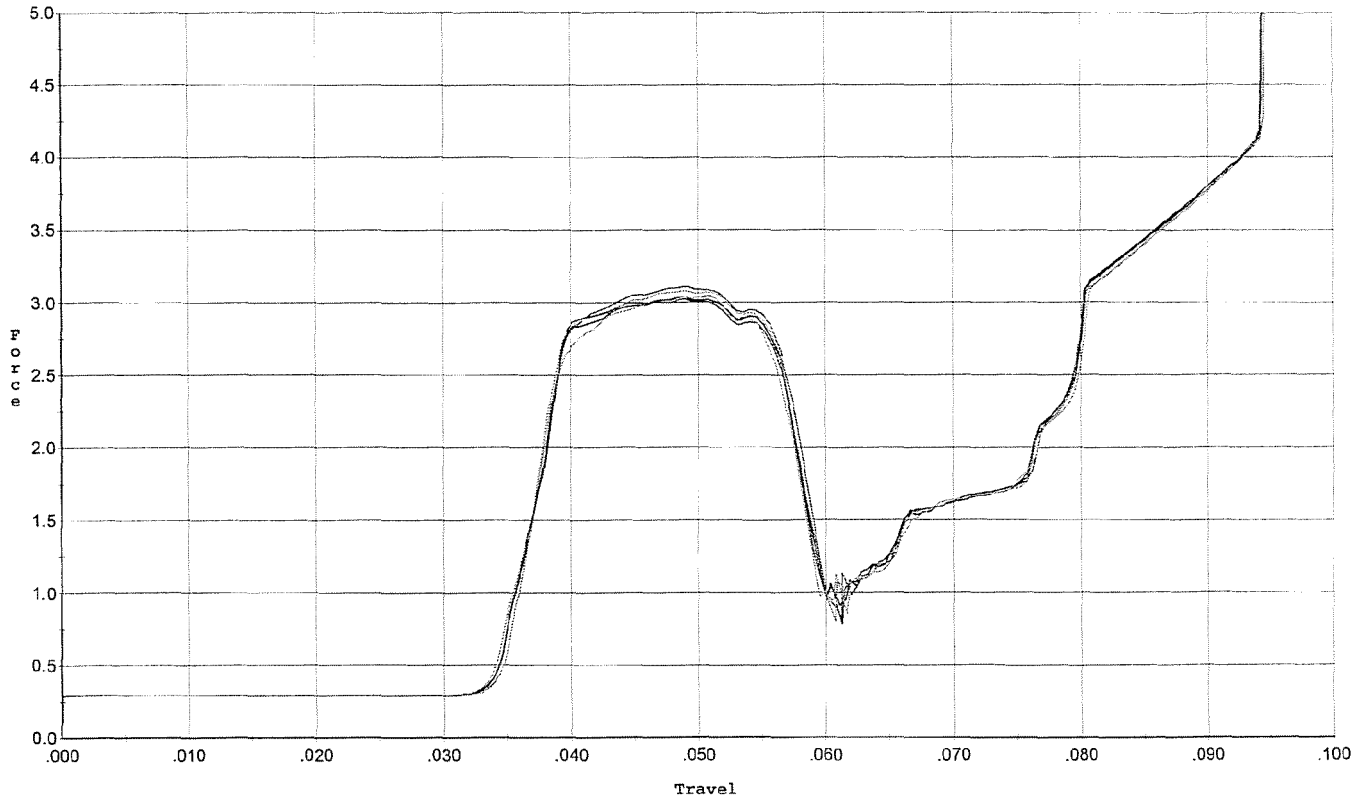
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.058	0.036	0.040	0.067		Set Trigger
2	3.023	0.058	0.036	0.041	0.068		Set Trigger
3	2.994	0.058	0.036	0.040	0.068		Set Trigger
4	3.001	0.059	0.036	0.040	0.070		Set Trigger
5	2.988	0.059	0.036	0.040	0.068		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



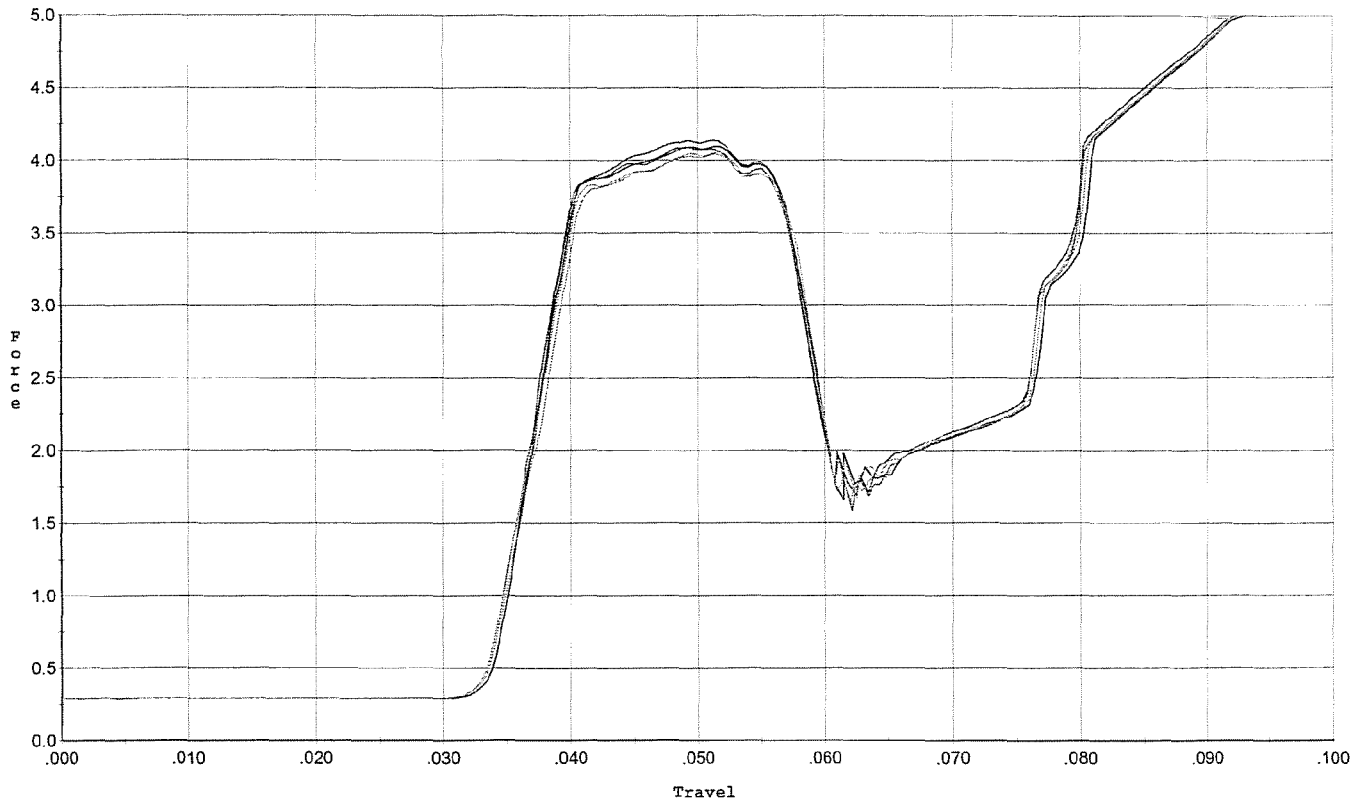
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.057	0.034	0.039	0.069		Set Trigger
2	3.043	0.057	0.034	0.039	0.069		Set Trigger
3	3.109	0.058	0.035	0.039	0.072		Set Trigger
4	3.081	0.057	0.035	0.039	0.070		Set Trigger
5	3.051	0.057	0.034	0.040	0.070		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M124
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



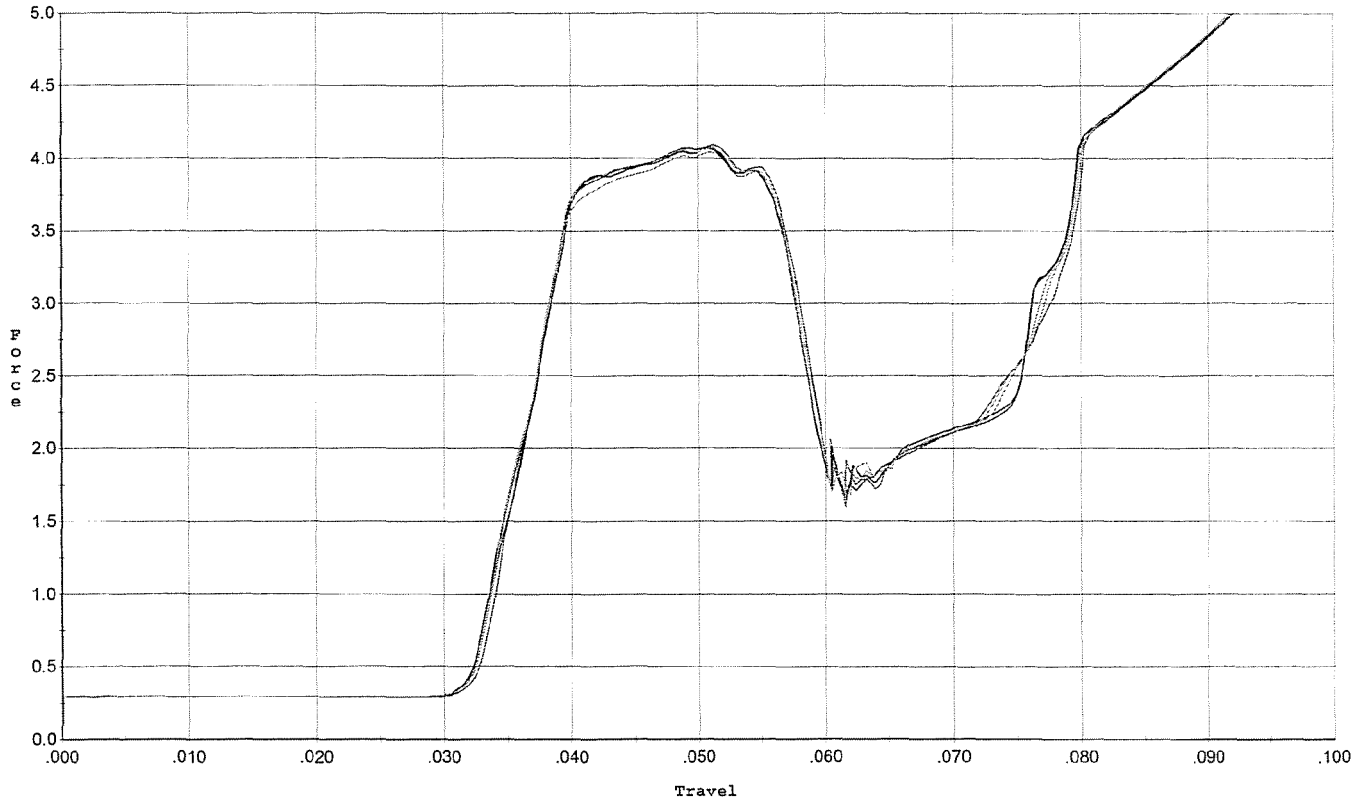
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.057	0.034	0.038	0.092		Set Trigger
2	4.096	0.058	0.034	0.038	0.095		Set Trigger
3	4.091	0.057	0.033	0.038	0.092		Set Trigger
4	4.046	0.059	0.033	0.038	0.095		Set Trigger
5	4.055	0.058	0.034	0.038	0.093		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



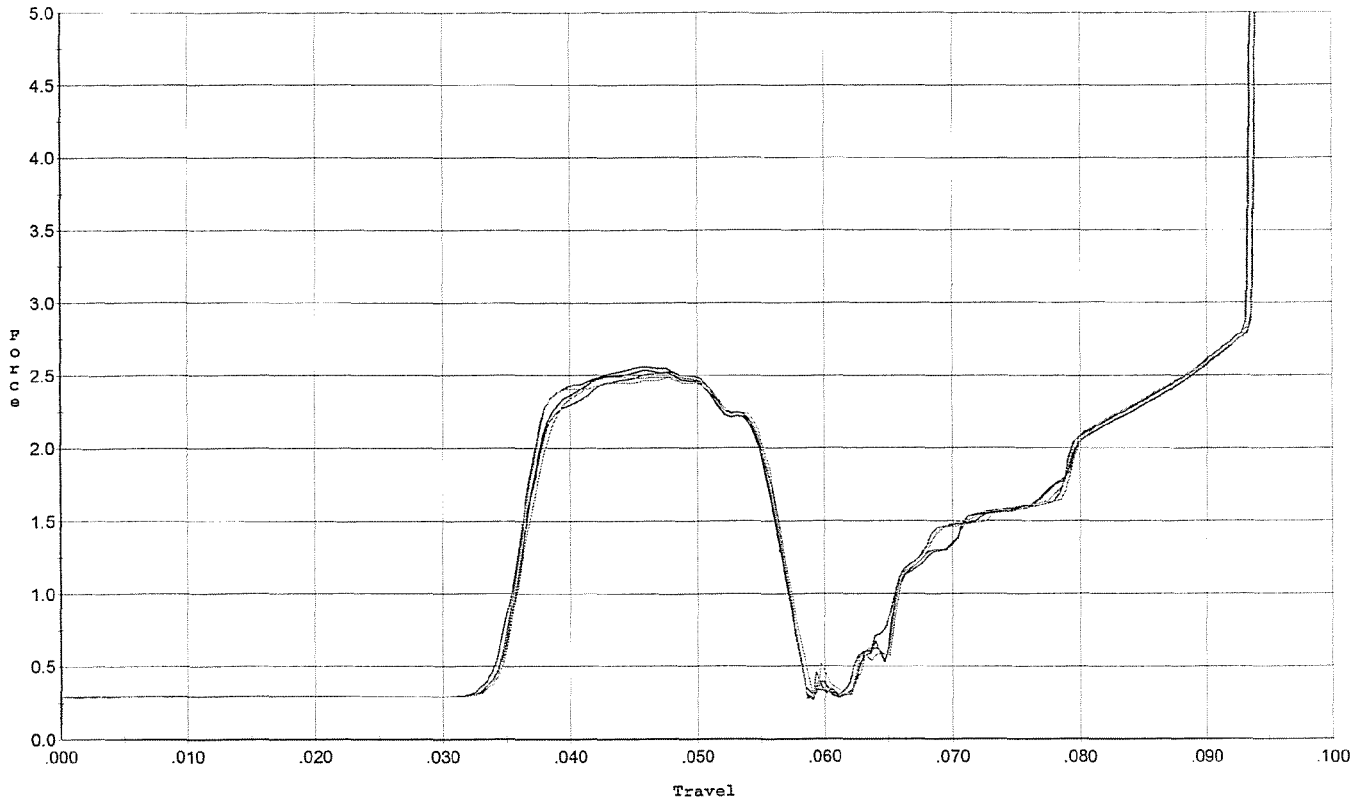
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.057	0.032	0.037	0.092		Set Trigger
2	4.069	0.057	0.032	0.037	0.092		Set Trigger
3	4.094	0.058	0.033	0.037	0.094		Set Trigger
4	4.071	0.058	0.032	0.037	0.096		Set Trigger
5	4.044	0.057	0.032	0.037	0.092		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



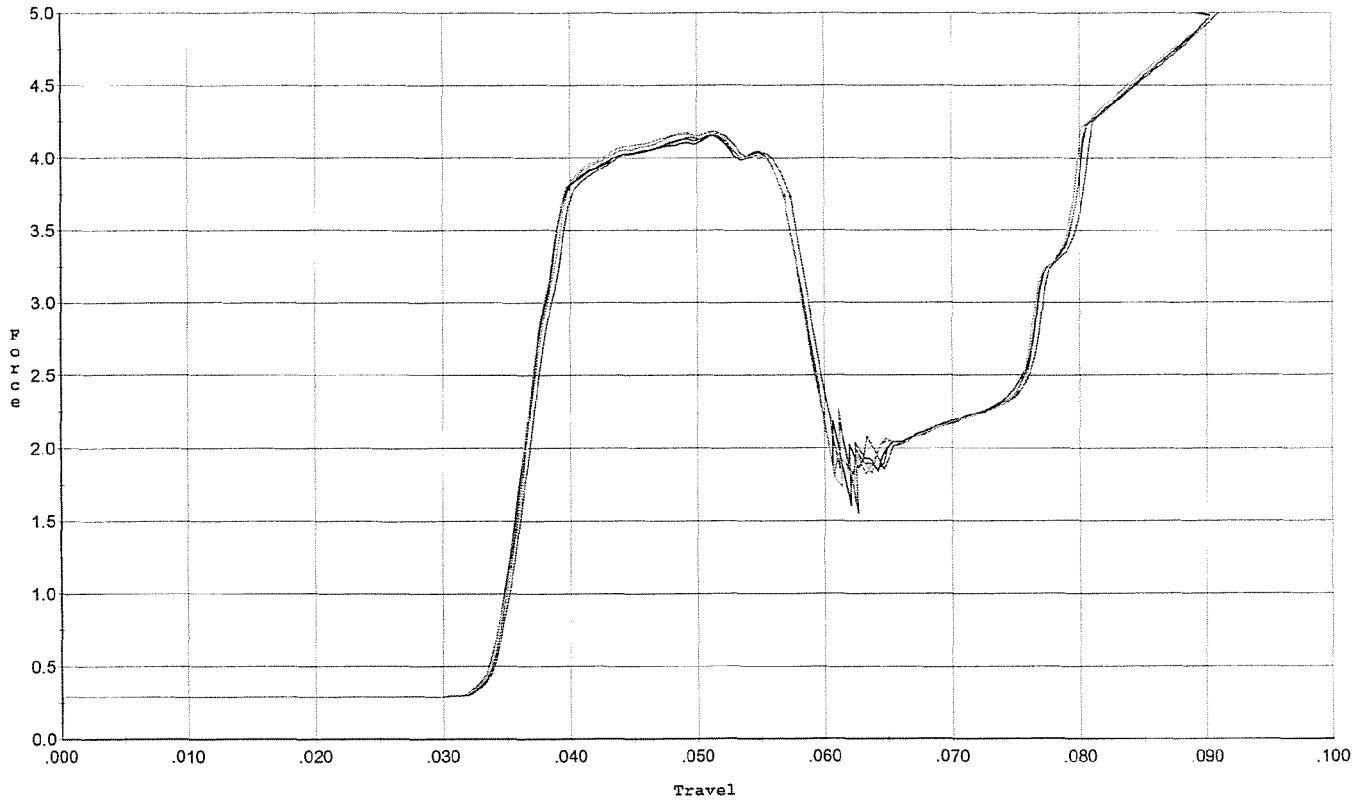
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.056	0.034	0.041	0.059		Set Trigger
2	2.533	0.057	0.034	0.041	0.057		Set Trigger
3	2.524	0.056	0.034	0.041	0.057		Set Trigger
4	2.484	0.056	0.034	0.041	0.057		Set Trigger
5	2.491	0.056	0.035	0.041	0.056		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.057	0.034	0.037	0.094		Set Trigger
2	4.155	0.057	0.034	0.037	0.094		Set Trigger
3	4.170	0.057	0.034	0.037	0.094		Set Trigger
4	4.186	0.057	0.034	0.037	0.095		Set Trigger
5	4.180	0.059	0.034	0.037	0.097		Set Trigger

Avg 4.17